

Cite this: *Mater. Adv.*, 2024,
5, 5838

Influence of Cr³⁺ cluster defects on crystal structure and optical properties of KDP crystals studied by DFT and UV-Vis

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Cr³⁺ ions are impurity cations that lower the laser-induced damage threshold of crystals. Herein, the stability of Cr³⁺ cluster defects and their effects on crystal structure, electronic structure and optical properties were examined by DFT and UV-Vis spectroscopy. Two stabilizing Cr_K²⁺ + 2V_H⁻ cluster configurations were constructed using first-principles calculations for the point defect where Cr³⁺ ions are substituted for K⁺ ions. Cluster defects lead to large deformations in the O–H bonds of KDP crystals and introduce multiple defect states in the crystal band gap. Due to the absorption between impurity energy levels and the entire energy band, Cr³⁺ ions cause optical absorption in the crystal at 285 nm, 451 nm and 650 nm. Cr³⁺ ions cause additional energy to be absorbed during laser irradiation of the KDP crystals, which in turn adversely affects the laser-induced damage threshold of the crystal. Our data indicate that the laser-induced damage threshold of the KDP crystals can be increased by decreasing the concentration of the cluster defects in the KDP crystals.

Received 12th January 2024,
Accepted 21st May 2024

DOI: 10.1039/d4ma00036f

rsc.li/materials-advances

1. Introduction

Potassium dihydrogen phosphate (KDP) crystals are in tetragonal form at room temperature. The point group of the KDP crystals is $D_{2d}\text{-}\bar{4}2m$, and the space group is $D_{2d}^{12}\text{-}\bar{I}42d$.¹ Due to the high laser-induced damage threshold and ease with which they are grown into large-aperture single crystals, KDP and its isomorphs are the only nonlinear optical crystals that can be used in inertial confinement fusion (ICF) laser systems.^{2–5} In practical applications, the laser-induced damage threshold of a KDP crystal is far below its theoretical value by an order of magnitude, and the damage is severe during UV laser irradiation, which reduces the energy of the output laser and lifetime of upstream and downstream components.^{6,7}

Experimental and theoretical studies have shown that impurity ions are one of the main reasons for the decrease in the laser-induced damage threshold of the KDP crystals.^{8–10} Cr³⁺ ions are common high-valence cations in crystals. It was previously shown that 30 ppm and 50 ppm Cr³⁺ doping resulted in no significant effect on the transmittance of KDP in the infrared band, but the transmittance in ultraviolet and visible ranges was reduced to a certain extent.¹¹ Cr³⁺ ions are

tentatively characterized by electron resonance spectroscopy to substitute for K⁺ ions in KDP crystals.^{12,13} However, the charge state of point defects and compounding of point defects with intrinsic defects have not been explicitly studied. It is experimentally difficult to further develop this type of study at the atomic level.

First-principles calculations are an effective means of studying defects at the atomic level in the KDP crystals. It was found that the [010] screw dislocation increases the total system energy and narrows the band gap of the KDP crystals.¹⁴ Single water molecule adsorption on the (100) and (101) surfaces of the KDP crystals was also studied by density functional theory (DFT).¹⁵ It was found that Fe³⁺ ions increase the linear optical absorption of the KDP crystals, which in turn adversely affects the laser-induced damage threshold of the KDP crystals.^{16,17} It is found that for KDP crystals containing Mg ions, DFT indicated that the absorption peak locates at 4.37 eV (284 nm) in PE-KDP, and the absorption peak locates at 4.66 eV (266 nm) in FE-KDP, by DFT.¹⁸ A large lattice distortion (9.26–22.33%) in H–O bonds induced by Ba_K defects was found in paraelectric phase KDP crystals.¹⁹ The linear absorption spectra indicate that the presence of Al³⁺ ions minimally impacts the linear absorption of the KDP crystals.²⁰ The influence of the Zn²⁺ ion and its cluster defects on the KDP crystals was also studied by DFT, and it is found that with increasing Zn²⁺ concentration, the crystal structure becomes unstable, which will affect the optical properties.²¹

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To understand the mechanism of action of Cr^{3+} ions, in this study, the cluster defects composed of Cr^{3+} ions and hydrogen vacancies were introduced by DFT. The influence of the cluster defects on the structural and electronic properties was also determined. In addition, Cr^{3+} ion-doped KDP crystals were characterized by UV-Vis spectroscopy, and absorption peaks in the spectra were analyzed. It is beneficial to understand the mechanism of the cluster defects consisting of Cr^{3+} ions and intrinsic hydrogen vacancies affecting the laser-induced damage threshold of the KDP crystals.

2. Computational details

The Vienna *ab initio* simulation package (VASP)^{22,23} based on first-principles calculations was applied in this manuscript. The electron exchange and correlation (XC) functional of the general gradient approximation (GGA)^{24–27} of the Perdew–Burke–Ernzerhof (PBE) function^{28,29} was adopted for the exchange–correlation potential to optimize the crystal structure. Monkhorst–Pack *k*-point meshes of $1 \times 1 \times 1$ ^{17,21,30} were used for the calculations. The force convergence criterion for structural relaxation was set to $0.01 \text{ eV } \text{\AA}^{-1}$.^{17,31} The electronic wave functions were expanded as plane waves using an energy cutoff of 680 eV .^{32–35}

In our previous study, the Heyd–Scuseria–Ernzerhof (HSE06)^{36–38} hybrid functional method was more suitable for calculating the electronic properties of the KDP crystals because the band gap obtained using this calculation method (7.2 eV ^{17,21}) was similar to the experimental value ($\sim 7.6 \text{ eV}$ ³⁹).^{31,40} Therefore, the energetic, electronic and optical properties were analyzed using the HSE06 method. The H $1s^1$, P $3s^2 3p^3$, O $2s^2 2p^4$, K $4s^1$ and Cr $3d^5 4s^1$ states were treated as valence electrons.

The lattice constants of the unit cell are $a = b = 7.50 \text{ \AA}$ and $c = 6.96 \text{ \AA}$, and experimental values are $a = b = 7.45 \text{ \AA}$ and $c = 6.79 \text{ \AA}$.^{41–43} Calculated values are in satisfactory agreement with the experimental values. Tetragonal supercells with 256 atoms (32 KDP molecules) were used to model defect structures. The Cr^{3+} ion defect model was constructed by replacing a K atom with a Cr atom in the KDP supercell. The concentration of the point defect was 0.39%, and charge state point defects were obtained by removing one or two electrons in the system. All parameters used in this study were obtained by performing convergence tests.

The formation energies of the defects with the charge state q dependent on the Fermi level position are defined as:^{44–46}

$$E^f(X^q) = E^{\text{tot}}(X^q) - E^{\text{tot}}(\text{pristine}) + \sum_i n_i \mu_i + q(E_F + E_v + \Delta E) \quad (1)$$

where $E^f(X^q)$, $E^{\text{tot}}(X^q)$ and $E^{\text{tot}}(\text{pristine})$ denote the defect formation energy of the system, total energy of the defective system and total energy of the perfect system, respectively. n_i and μ_i denote the number of atoms removed or added from the supercells, and the chemical potential of the defective element, respectively. q denotes the number of charges carried by the defect, and E_F denotes the position of the Fermi energy level. E_v denotes the valence band maximum (VBM), and ΔE denotes the difference between the average electrostatic potential of the

defect system and pristine KDP. The chemical potential of H was calculated by halving the energy of H_2 , and the value was -3.62 eV . The chemical potentials of Cr and K are -12.64 eV and -6.20 eV , which were calculated from the trigonal crystal Cr_2O_3 with $R\bar{3}c$ and K_2O with $Fm\bar{3}m$ space groups through:

$$2\Delta\mu_{\text{Cr}} + 3\Delta\mu_{\text{O}} = -\Delta H_f^{\text{Cr}_2\text{O}_3} \quad (2)$$

$$2\Delta\mu_{\text{K}} + \Delta\mu_{\text{O}} = -\Delta H_f^{\text{K}_2\text{O}} \quad (3)$$

The thermodynamic transition level $\varepsilon(q_1/q_2)$ is defined as the Fermi-level position for which the formation energies of charge states q_1 and q_2 are equal:⁴³

$$\varepsilon(q_1/q_2) = \frac{E_f(X^{q_1}) - E_f(X^{q_2})}{q_2 - q_1} \quad (4)$$

$E_f(X^q)$, indicates the formation energy of the charged system. q_1 , and q_2 are number of charges carried by charged defects. When the Fermi energy level is below $\varepsilon(q_1/q_2)$, the q_1 state is stable, and conversely, when the Fermi level is above $\varepsilon(q_1/q_2)$, the q_2 state is stable.

3. Results and discussion

3.1. Stability of the cluster defects in the KDP crystal

In our previous studies, it was clarified by electron paramagnetic resonance spectroscopy and DFT that Cr^{3+} ions mainly replace K^+ ions in the KDP crystals (the defect formation energy of Cr^{3+} that replaces K^+ is 3.31 eV).¹² In electron paramagnetic resonance spectra, there were two sets of resonance peaks for Cr^{3+} , which were caused by the different relative positions of hydrogen vacancies near Cr^{3+} . To further clarify the charge state of the point defects and build a reasonable cluster defect model, the defect formation energies of the point defects with different charge states were calculated. The formation energies of the defects in charged states are a function of the Fermi energy level and were calculated by eqn (1). The results are shown in Fig. 1.

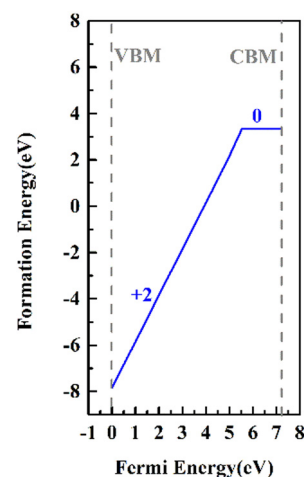


Fig. 1 Defect formation energies as a function of the Fermi level in KDP. The ranges of Fermi energy are 7.2 eV according to the calculated band gaps of KDP. Only stable defect states are plotted in the figure.



The thermodynamic transition level was calculated by eqn (4) (due to the instability of the +1 state, it is not shown in Fig. 1). As the Fermi level at the VBM, the point defect stabilizes as Cr_K^{2+} . When the Fermi level moves up to the position of about 5.6 eV, the defect traps two electrons and stabilizes as Cr_K^0 . From the VBM to the CBM range of the KDP crystals, Cr_K^+ is unstable. At low defect concentrations, the Fermi level of the KDP crystals is located at the center of the bandgap, and therefore, in the KDP crystals with low concentrations of defects, Cr^{3+} ions stably exist in the crystals as Cr_K^{2+} point defects.

Considering charge compensation to maintain the electric neutrality of the crystal, the generation of Cr_K^{2+} was accompanied by hydrogen vacancies or potassium vacancies. By studying the EPR spectra of Cr^{3+} -doped KDP crystals, the Cr_K^{2+} point defects mainly complex with H vacancies.^{13,47} There are two sets of electronic paramagnetic resonance peaks of Cr^{3+} in the EPR spectra of the Cr^{3+} -doped KDP crystals. This is mainly due to the different relative positions of the hydrogen vacancies complexed with Cr^{3+} .^{12,13} By analyzing the stability of the cluster defects in the KDP crystals, the most stable defect clusters are formed by complexing with the nearest neighboring hydrogen vacancies.^{17,31} Therefore, neighboring hydrogen atoms are removed to form the $\text{Cr}_K^{2+} + 2V_H^-$ cluster defect.

There are eight nearest neighbor H atoms around the Cr_K^{2+} point defect. Fig. 2 shows the top view of the Cr_K^{2+} point defect system (after performing structural optimization) along the z-axis. Purple, gray, white, red, and orange balls in the figure represent potassium, phosphorus, oxygen, hydrogen, and chromium atoms, respectively. To build two stable cluster defect models for Cr^{3+} in the KDP crystals, defect formation energies of the clusters formed by Cr_K^{2+} with the hydrogen vacancies at H_1H_2 , H_1H_3 , H_1H_4 , ..., H_1H_8 positions were separately calculated, as shown in Fig. 2. The formation energies of the cluster defects were calculated using eqn (1). It should be noted that the defect clusters with low formation energies are thermodynamically more stable.

Table 1 shows the formation energies of $\text{Cr}_K^{2+} + 2V_H^-$ cluster defects. Different combinatorial configurations of Cr_K^{2+} with the nearest eight neighboring hydrogen vacancies were calculated, and it was determined that the change in the positions of the eight hydrogen vacancies had a minor effect on the stability

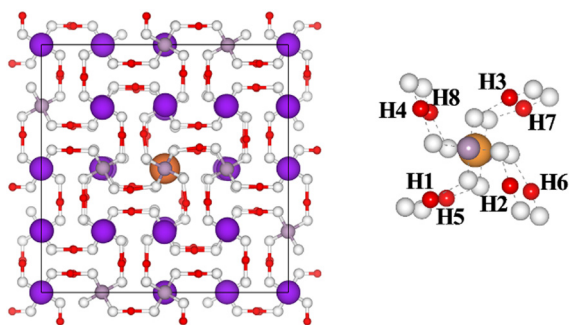


Fig. 2 Schematic locations of H sites in the KDP crystals containing Cr_K^{2+} defects.

Table 1 Formation energies of $\text{Cr}_K^{2+} + 2V_H^-$ cluster defects

| Position of hydrogen vacancies | Formation energies (eV) |
|--------------------------------|-------------------------|
| H_1H_2 | 5.76 |
| H_1H_3 | 5.58 |
| H_1H_4 | 5.64 |
| H_1H_5 | 5.77 |
| H_1H_6 | 5.44 |
| H_1H_7 | 5.40 |
| H_1H_8 | 5.34 |

of the $\text{Cr}_K^{2+} + 2V_H^-$ cluster defects. The lowest defect formation energy (5.34 eV) was measured for the cluster defects consisting of the hydrogen vacancies at H_1 and H_8 (H_1 (0.35968 0.41425 0.90441), H_8 (0.41425 0.64032 0.59559)) sites, and the Cr_K^{2+} point defects, and therefore, this defect configuration was the most thermodynamically stable. The notation $\text{Cr}_K^{2+} + 2V_H^-$ (1) is used in the section following the manuscript to notate the defect configuration consisting of the hydrogen vacancies at the H_1 and H_8 sites and Cr_K^{2+} point defect. The defect formation energy of $\text{Cr}_K^{2+} + 2V_H^-$ (2) is 5.40 eV, and therefore, it is thermodynamically second only to $\text{Cr}_K^{2+} + 2V_H^-$ (1) in stability.

3.2. Structure of cluster defects in the KDP crystals

The cluster defects composed of Cr^{3+} complexed with the hydrogen vacancies are large in size, and therefore, their influence on the chemical bonding in the crystal should not be neglected. The deformation of O–H and P–O bonds are calculated as follows:

$$\Delta = \left| \frac{D(\text{defect state}) - D(\text{pristine system})}{D(\text{pristine system})} \right| \quad (5)$$

The D (defect state) represents the bond lengths in defective systems, and D (pristine system) represents the bond lengths in the pristine system. Δ denotes the absolute value of the deformation. Fig. 3 shows the deformation of the P–O bonds and O–H bonds.

For the $\text{Cr}_K^{2+} + 2V_H^-$ (1) cluster, the O–H bonds around the defect center are extended by 8.9%, and the P–O bonds are shortened by 0.2%. For the $\text{Cr}_K^{2+} + 2V_H^-$ (2) cluster, the deformation of the O–H bonds is 19.2% and that of the P–O bonds are 0.7%. At the defect center, the deformation induced by the $\text{Cr}_K^{2+} + 2V_H^-$ (2) cluster is larger than that induced by $\text{Cr}_K^{2+} + 2V_H^-$ (1).

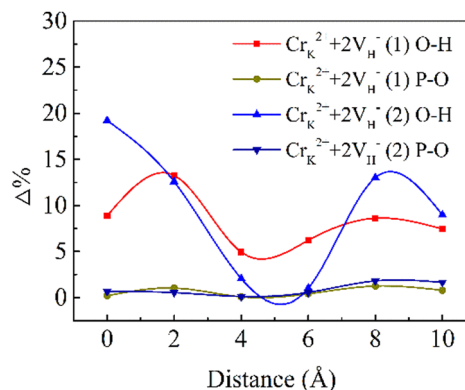


Fig. 3 Deformation as a function of the distance apart from the defects.



The $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) cluster leads to greater lattice relaxation of surrounding atoms compared to $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (1), which may lead to decreased stability of the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) cluster. After relaxation in the crystal, at 10 Å from the defect center, the deformation induced by $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) is larger than that induced by $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (1).

Compared with the O–H bonds, the deformation of the P–O bonds is small. Cr^{3+} ion cluster defects mainly lead to large deformations of the O–H bonds in the KDP crystals. In the KDP crystals, the O–H bond serves to connect the nonlinear primitive phosphorus-oxygen tetrahedral skeleton of the crystal. As the concentration of Cr^{3+} ions increases, additional defect clusters will be formed, which can lead to the deformation of additional O–H bonds linked to PO_4 in the KDP crystals. The accumulation of distortions at this connection with increasing defect concentration leads to a decrease in the stability of the crystal structure, and the structural instability could be rapidly enhanced by increasing the defect concentration. The Cr^{3+} cluster defects adversely affect the structural stability of the KDP crystals. When the concentration of Cr^{3+} ions in the crystal is high, the concentration of cluster defects may be subsequently increased, and the structural stability of the crystal decreases, which will adversely affect the laser-induced damage threshold of the KDP crystals.

3.3. Electronic and optical properties of the cluster defects in the KDP crystals

Hydrogen vacancies affect the electronic structure of the crystals.³⁰ A hydrogen vacancy could introduce a defect state at 0.8 eV, and the defect state is composed of the electronic states of adjacent O atoms. The position of the defect state shifts to the CBM at 1.8 eV, as the concentration of the hydrogen vacancies increases to 0.78% (2V_H).²⁸ Cr^{3+} ions are high-valent impurities whose 3d orbital electrons are active. The cluster defects consisting of Cr_K^{2+} and the hydrogen vacancies may induce large effects on the electronic structure of the crystal, and thus affect the optical properties of the crystal.

To clarify the effect of the Cr^{3+} cluster defects on the electronic structure of the KDP crystals, the partial density of states (PDOS) were calculated, as shown in Fig. 4. The band gap of pristine KDP is 7.2 eV. The impurity states at 2.8 eV, 3.6 eV and 4.7 eV were induced by the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (1) cluster. The impurity states at 2.8 eV and 3.6 eV are mainly composed of Cr 3d spin-up states and O 2p states, and the impurity states at 4.7 eV are mainly composed of the Cr 3d spin-down states and O 2p states. For the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) cluster, there are impurity states at 3.1 eV and 4.9 eV. The impurity states at 3.1 eV are mainly composed of the Cr 3d spin-up states and O 2p states. The impurity states at 4.9 eV are mainly composed of the Cr 3d spin-down states and O 2p states.

In the band gap of the KDP crystals, the impurity states induced by the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (1) cluster and $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) cluster are slightly different. This is due to the slightly different charge transfer between the different hydrogen vacancies and oxygen atom, which in turn leads to different interactions between the O 2p states and the Cr 3d states, as shown in

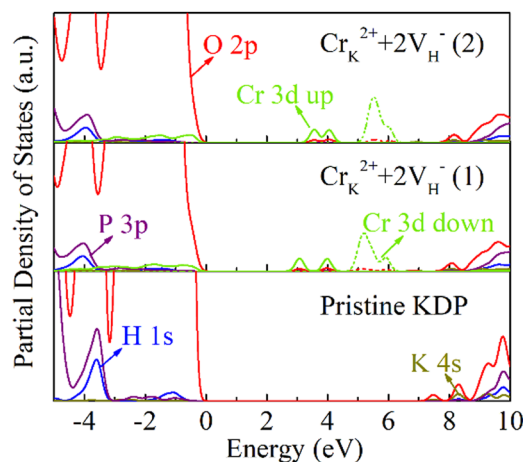


Fig. 4 Partial density of states of pristine KDP and KDP containing Cr^{3+} cluster defects.

Fig. 5. Through the calculation of the electronic structure of the KDP crystals, it was determined that the Cr^{3+} cluster defects induce impurity states in the crystal band gap. These impurity states may cause multiphoton absorption in the KDP crystal under a 355-nm laser, resulting in decreasing the laser-induced damage threshold of the KDP crystals.

Cr^{3+} leads to the creation of multiple impurity states in the KDP crystals, which may result in multiple optical absorption peaks in the crystals through the jumping of free electrons in the crystals. To characterize the optical properties of the Cr^{3+} -doped KDP crystals, we used an UV-visible spectrophotometer to measure in the 200–900 nm band in the absorption spectra of undoped KDP crystals and KDP crystals doped with 10 ppm Cr^{3+} ions samples used in this study were propagated by a rapid growth technique.^{48–50}

Raw high-purity potassium dihydrogen phosphate and deionized water were mixed according to a solubility curve to form a KDP crystal growth solution with a saturation temperature of 55.5 °C, which was configured in a 5000-mL glass volumetric flask. A pre-prepared growth rack with seed crystals was placed into the filtered growth solution, and the solution was superheated at 70 °C for 48 h to maintain solution stability. After

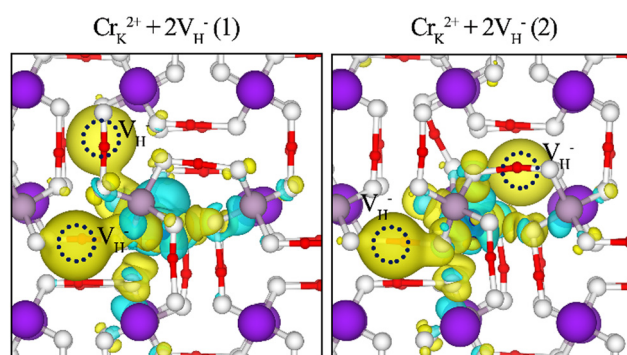


Fig. 5 Electronic charge differences of $\text{Cr}_K^{2+} + 2\text{V}_H^-$ cluster defects in the KDP crystals. Blue and yellow regions represent electron depletion and accumulation, respectively.



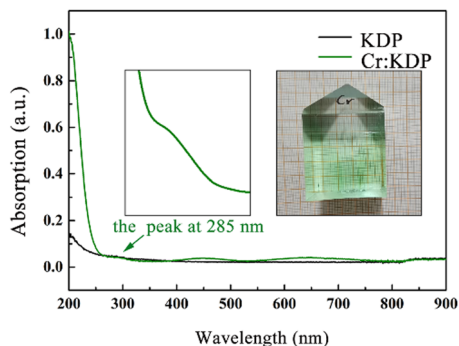


Fig. 6 Optical absorption spectra of undoped KDP crystals and 10 ppm Cr^{3+} -doped KDP crystals.

superheating, the solution was slowly cooled to $58.0\text{ }^{\circ}\text{C}$ ($2.5\text{ }^{\circ}\text{C}$ above the saturation point), and then, the seed crystal protection device (a silica gel sleeve) in the growth rack was removed, and the solution was slowly cooled to $55.0\text{ }^{\circ}\text{C}$ ($0.5\text{ }^{\circ}\text{C}$ below the saturation point) at a constant temperature for more than 48 h, at which time, the crystals entered into the spontaneous recovery phase of growth.

According to the solubility curve of the KDP crystals, the temperature reduction program was set to control the amount of precipitated crystals in the growth solution per unit temperature, and then, the rapid growth of the crystals was carried out. The temperature of the growth bath was controlled by FP23 with an accuracy of $\pm 0.01\text{ }^{\circ}\text{C}$. To ensure the stability of the solution during the growth process, the crystal rotator frame was periodically rotated at 77 rpm, and the growth solution was withdrawn from the growth bath after the growth was completed. According to the solubility curve of the KDP crystals, the temperature reduction program was set to control the amount of precipitated crystals in the growth solution per unit temperature. The Cr^{3+} -doped KDP crystals were produced by doping the overheated solution with 10 ppm CrCl_3 with 99.99% metal basis purity. The doped crystals are shown in Fig. 6. The grown crystals were cut into $1\text{ cm} \times 1\text{ cm} \times 0.5\text{ cm}$ wafers along the z -direction to characterize their UV-visible absorption spectra.

The linear absorption of a crystal is one of the most important indicators for determining its optical performance, and a high linear absorption affects the output power of the laser. The higher the energy absorbed by the crystal, the more prone it is to laser-induced damage. There were three absorption peaks induced by the Cr_K^{2+} defect: at 285 nm, 451 nm and 650 nm. There were two spin-allowed transitions, ${}^4\text{A}_{2g}(\text{F}) \rightarrow {}^4\text{T}_{1g}(\text{F})$ for 451 nm and ${}^4\text{A}_{2g}(\text{F}) \rightarrow {}^4\text{T}_{2g}(\text{F})$ for 650 nm, which were researched in our previous study.¹² From the calculation of the electronic structure (Fig. 4), the absorption peak at 285 nm was induced by electrons jumping toward the

conduction band from the energy level of the donor impurity (which may be induced by Cr 3d spin-down electron states).

Ding *et al.* reported the laser-induced damage threshold of the crystals doped with 0–50 ppm Cr^{3+} . Table 2 shows the damage thresholds of the KDP crystals doped with different concentrations of Cr^{3+} . The damage thresholds of the crystals under triple-frequency pulsed laser irradiation showed a decreasing trend with increasing doping concentration of Cr^{3+} ions.¹¹ Under 355-nm laser irradiation, the impurity states introduced by the Cr^{3+} cluster defects in the band gap of the crystals adversely affect the laser-induced damage threshold of the crystals through the physical mechanism of defect-assisted multiphoton absorption.^{29,30} However, Cr^{3+} ions cause additional optical absorption in the KDP crystals, which leads to an increase in the energy absorbed by crystal elements at high laser power, and this in turn adversely affects the laser-induced damage threshold of the crystal. According to EPR spectra and DFT calculations, such defect clusters can be stabilised in the KDP crystals. In practical applications, Cr^{3+} leads to a lower laser-induced damage threshold in the KDP crystals. The damage is severe during UV laser irradiation, and this reduces the energy of the output laser and lifetime of the upstream and downstream components and becomes a bottleneck for the further development of ICF engineering.

Ionizing radiation such as X-rays or UV lasers may “passivate” damage-initiating defects by providing electrons that may alter the electronic structure of Cr^{3+} defects, thus causing them to absorb less or become non-absorbent at the operating laser frequency. Therefore, laser annealing could be applied to eliminate the effect of these cluster defects on the optical performance of the KDP crystals.

4. Conclusions

In conclusion, the stability, structure, electronic properties, and optical absorption of the Cr^{3+} cluster defects for the KDP crystal were investigated by DFT and UV-Vis spectroscopy. The two most stable cluster defect configurations were constructed. $\text{Cr}_K^{2+} + 2\text{V}_H^-$ cluster defects cause larger distortions to the O–H bonds of the KDP crystals. Higher concentrations of the defects lead to a decrease in the structural stability of the crystals. There are three defect states caused by the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (1) cluster defect at 2.8 eV, 3.6 eV and 4.7 eV and are mainly composed of the Cr 3d states and O 2p states. Two defect states were induced by the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ (2) cluster defect at 3.1 eV and 4.9 eV. There were three absorption peaks at 285 nm, 451 nm, and 680 nm induced by Cr^{3+} ions. The peak at 285 nm was induced by electrons jumping toward the conduction band from the energy level of the donor impurity. It can be concluded

Table 2 Damage threshold of the KDP crystals doped with different concentrations of Cr^{3+} at 355 nm¹¹

| Cr^{3+} concentration/ 10^{-6} | 0 | 10 | 20 | 30 | 40 | 50 |
|--|------|------|------|------|------|------|
| In prismatic sector/(J cm^{-2} , 7.5 ns) | 3.97 | 3.81 | 3.39 | 3.35 | 3.44 | 3.21 |



that $\text{Cr}_K^{2+} + 2\text{V}_H^-$ cluster defects can have a large adverse effect on the electronic structure and optical properties of the crystals. During crystal growth and post-processing, the concentration of the $\text{Cr}_K^{2+} + 2\text{V}_H^-$ cluster defect should be reduced.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was supported by the Taishan Scholars Program of Shandong Province (No. tstp20231207).

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