

Cite this: *RSC Appl. Interfaces*, 2024, **1**, 1057

MoS₂ quantum dot-modified MXene nanoflowers for efficient electrocatalytic hydrogen evolution reaction†

Savan K. Raj,^{‡a} Vartika Sharma, ^{‡ab} Shubham Mishra^{ab} and Vaibhav Kulshrestha ^{*ab}

Electrochemical water splitting clutches abundant capacity as it produces molecular hydrogen as an efficient energy carrier. An effective hydrogen evolution reaction (HER) catalyst with decreased overpotentials and long-term stability is a necessity for electrochemical water splitting to fulfil the needs of the hydrogen economy. Slack anchoring of an active electrocatalyst on the substrate can significantly lead to a decline in its performance in any system. This study focuses on the synthesis of molybdenum sulphide (MoS₂) quantum dot-modified MXene nanoflowers (MQD@NFs) by hydrothermal treatment. Further analysis shows that MQDs have been successfully embedded inside the nanoflowers, which facilitate electron transfer and provide a stable structure. MQD@NFs exhibited excellent catalytic activity towards HER in an acidic environment and achieved HER performance at a current density of 10 mA cm⁻², with an overpotential of 307 mV and a Tafel slope of 68.5 mV dec⁻¹ in 0.5 M H₂SO₄. Additional catalytic sites on synthesized MQD@NFs enhance ceaseless efforts toward the facile synthesis of economically viable electrocatalysts for hydrogen generation. A graphite rod of 3 mm diameter was employed as the counter electrode with the synthesized working electrode and reference electrode to evaluate the HER performance.

Received 29th March 2024,
Accepted 3rd May 2024

DOI: 10.1039/d4lf00106k

rsc.li/RSCApplInter

Introduction

Environmental conflicts from exhaustible fossil fuel combustion and escalating global energy demand have increased the attention toward alternative clean and renewable energy sources.^{1–3} Hydrogen, as a type of low-carbon, with high calorific value, clean and sustainable energy carrier, is recognized as a substitute for fossil fuels.⁴ Water splitting is a potent way to generate hydrogen because of limitless reactant availability and high product purity. Many strategies and practices have been employed to develop an efficient and feasible system for water electrolysis.^{5,6} Electrocatalyst plays a pivotal role as it increases hydrogen generation efficiency during electrolysis. Platinum (Pt) is considered as a remarkable HER catalyst as it possesses almost zero overpotential; however, the high cost limits its commercial application.⁷ Numerous nanostructured electrocatalysts have been investigated as substitutes for

platinum in the context of HER. Nanostructures of transition metal dichalcogenides such as MoS₂ and WS₂ have been explored for effectual HER.^{8,9} MoS₂ is often demonstrated to be a versatile material for various applications.¹⁰ Research findings indicate that MoS₂ possesses a layered sheet-like structure, with sulfur situated at the edges and molybdenum components forming the basal planes. The activity for HER is attributed to these sulfur edges.¹¹ Therefore, the morphology of MoS₂ is modified so that a more significant number of active sulfur sites are exposed. For instance, vertical alignment of the MoS₂ layers and amorphous MoS₂ films resulted in more exposed active sites for catalysis. Nanostructures of MoS₂, like nanowires, nanosheets, and defect-rich nanosheets, also enhance the HER performance.¹² Conductivity of these structures also has a crucial effect on the catalysis activity as MoS₂ has two structural phases, namely 2H and 1T, among which 1T is the conducting and metallic phase. Hence, the transfiguration of 2H MoS₂ to conducting 1T phase facilitates more active sites.¹³ Compared to the layered MoS₂ structures, quantum dots (QDs) have a diameter of around 10 nm, providing a higher specific surface area and more disordered structures due to which surface atoms lack coordination and more unsaturated bonds are formed. Literature has reported doping of these QDs over conducting materials like graphene oxide, Au, and carbon nanostructures.^{14–16} This type of composite material

^a CSIR-Central Salt and Marine Chemicals Research Institute, Gijubhai Badheka Marg, Bhavnagar 364002, India. E-mail: vaibhavk@csmcri.res.in, vaibhavphy@gmail.com

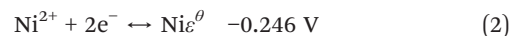
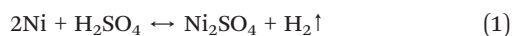
^b Academy of Scientific and Innovative Research (AcSIR), Ghaziabad-201002, India
† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4lf00106k>

‡ Contributed equally.



demonstrates excellent electrical conductivity, high effective area, and excellent chemical, environmental, and mechanical stability for various energy applications. 2D MXenes, identified as carbides/nitrides derived from early transition metals, have obtained significant importance in recent years owing to their distinctive accordion-like structures. The conventional composition of MXene is represented as $M_{n+1}X_nT_x$ ($n = 1-3$), wherein M signifies a transition metal (e.g., W, Cr, Mo, Nb, Ta, Ti, V, Hf, Zr, or Sc), X denotes C/N, and T denotes surface attached groups such as F, O, Cl, and OH. The variable x indicates the quantity of functional groups present at the surface. MXenes are produced through the selective removal of element 'A' from the MAX phase, which is generally an element from group 13 or 14. Notably, harsh acids like HF play a pivotal role in etching the layers of "A" element from the MAX phase. MXenes are also used as a base material for electrocatalytically active moieties as they possess a favorable hydrophilic nature and conductivity. The MXene matrix plays a crucial role in uniformly distributing active components. Consequently, these loaded active materials serve to impede the re-stacking of MXene's laminar sheets, leading to a notable improvement in both surface area and the electrocatalytic performance of MXene-derived nanocomposites.¹⁸

After thorough investigation, MXenes have a go as promising candidates for diverse applications, including hydrogen storage, electromagnetic interference shielding (EMI),¹⁷ catalysis, batteries, sensors, and supercapacitors.^{19,20} MXenes based on titanium ($Ti_3C_2T_x$) are extensively investigated and pre-owned for water purification.²¹ Majorly, two methods have been used to synthesize QDs from MoS_2 sheets. First is the bottom-up approach, in which the diameter of the QDs is controlled by optimizing the chemical reaction parameters. Generally, a hydrothermal method is employed, utilizing sodium molybdate and diphenyl sulfides as precursors for Mo and S, respectively. Second is the top-down approach in which the diameter of the QDs is altered by employing physiochemical exfoliation techniques.²² Recently, Chen and their team reported anchoring QDs on $Ti_3C_2T_x$ and successfully obtained a lowered HER overpotential of 220 mV at a current density of 10 mA cm^{-2} .²³ This indicates that further modification in the structure of MXene and coupling with QDs may result in decreased overpotential. The use of an active substrate as a working electrode also demands much research. Ni foam has been extensively investigated for HER and OER applications in alkaline media. However, its use as a substrate in acidic solutions is still a debatable topic. Previously reported experiments and theories suggest that Ni shows remarkable catalytic and electrochemically stable results in alkaline media due to Sp-d orbital charge transfer between Ni species and nearby carbon atoms. In acid conditions, Ni undergoes the following reactions



In acidic solutions, Ni breaks into its ions spontaneously, as shown in eqn (1). Simultaneously, an electrodeposition reaction occurs on the surface of Ni foam and produces Ni^{2+} , which requires a deposition voltage of -0.246 V (vs. RHE). Therefore, to proceed with HER on the catalyst, like in eqn (3), one should apply an overpotential greater than the equilibrium potential of Ni^0/Ni^{2+} .

The present work reports the incorporation of synthesized QDs into titanium-based MXene nanoflowers (NFs). The nanoflower-like structure of MXene prevents the agglomeration of intercalated QDs, distinguishing it from MXene nanosheets. MoS_2 is evenly attached to the surface of Ti MXene NFs, which were used to enhance the electrode surface's specific area and expedite charge transfer reaction kinetics. MXene nanostructures act as the supportive substrate, providing high electrical conductivity and rapid reaction kinetics. Additionally, MoS_2 acts as a network substrate and prevents MXene sheets from clumping together. It is well known that bare Ni foam also shows HER activity in acidic media, and to avoid this dispute, we have performed most of the analysis on bare Ni foam as well as catalyst-loaded Ni foam separately. All the results show that bare Ni foam has lower HER values as compared to the one with the catalyst. So, using Ni foam as a working electrode enhances the catalytic activity of MQD@NFs. The synthesized material experiences a significant enhancement in surface area due to the sonication of the layered structure of MoS_2 into defect-rich quantum dots (QDs) and the transformation of laminar MXene into nanoflowers. This alteration in MoS_2 and MXene maximizes effective functional sites and enhances the combined conductivity.

Experimental section

Materials

The following chemicals were sourced from Sigma Aldrich: hydrofluoric acid (HF), molybdenum sulfide (MoS_2) ($<2 \mu\text{m}$), Nafion solution (used as a binder) and lithium fluoride (LiF). Ti_3AlC_2 (precursor MAX phase) was acquired from Nano Research Elements, Haryana, India. Hydrochloric acid (HCl), ethanol (C_2H_5OH), sulfuric acid (H_2SO_4), potassium hydroxide (KOH), isopropyl alcohol (IPA), and *N*-methylpyrrolidone (NMP) were procured from the Research lab. Nickel foam was obtained from Research Supporters India (RSI).

Synthesis of MXene nanoflowers (NFs) and MoS_2 quantum dots (MQDs). MXene was prepared using a previously reported method. In summary, 1 g of Ti_3AlC_2 powder (MAX) and 1 g LiF were immersed in 50 mL of HCl (9 M) for 48 hours at $60 \text{ }^\circ\text{C}$. The resulting solution was centrifuged at 7500 rpm for 10 minutes, and the black powder was collected after removing the supernatant. Subsequently, the black



precipitate was placed in 40 mL of 49% HF for 24 hours at 25 °C to remove the traces of aluminium. Finally, the resultant black powder was thoroughly washed, followed by drying in a vacuum oven at 60 °C overnight. To transform the synthesized MXenes into nanoflowers (NFs), 100 mg of MXene was suspended in 40 mL of KOH (1 M) containing 0.7 mL of 30% H₂O₂. The obtained mixture was subjected to a temperature of 150 °C for 12 hours in a Teflon-lined autoclave, followed by multiple washing with DI water. The upper suspension was collected by centrifugation and dried at 60 °C in a vacuum.^{24,25}

MoS₂ quantum dots (MQDs) were prepared similarly to the previously reported method with minor modifications.²⁶ 0.5 g of MoS₂ nanosheets were dispersed in 10 mL of NMP to form a solution of 50 mg mL⁻¹. The above solution was poured into a mortar and ground for 1 h. Then, the obtained mixture was ultra-sonicated for 5 h in a 50 mL serum tube. The mixture obtained was further grinded using a mortar pestle for 30 min, followed by ultrasonic exfoliation treatment for 5 h. Additionally, the mixture was centrifuged to separate the supernatant with a mixture of NMP, hexane, and chloroform (1 : 1 : 1) at 7000 rpm for 20 min to obtain the supernatant containing MQDs. The obtained black MQDs were stored at room temperature for further experiments.

Synthesis of MoS₂ quantum dot-anchored MXene nanoflowers (MQD-NFs). MQD-NFs were synthesized using the mixture of a solution containing 30 mL MQDs, and 100 mg of NFs was transferred to an autoclave at 120 °C for 6 h; after cooling the mixture to 25 °C, it was washed with DI water using centrifugation, followed by vacuum heating at 70 °C for 12 h. Lastly, the gained material was activated by calcining at 400 °C in an inert atmosphere (argon) for 2 h,

and the acquired product was named MQD@NFs (Fig. 1). The scheme for synthesizing MoS₂ quantum dot-anchored MXene nanoflowers (MQD-NFs) is presented in Fig. 1.

Characterizations of the prepared materials

The prepared specimen underwent compression to produce thin films for powder X-ray diffraction (PXRD) analysis under a scan rate of 10° min⁻¹, within the 2θ range of 50° to 90°. Surface imaging of the prepared materials to assess the size, shape, and homogeneity of the catalyst was performed using FE-SEM at 200 kV. High-resolution transmission electron microscopy (HR-TEM) was utilized to verify the morphology and structure of MQD@NFs. XPS was performed to analyze the elemental contributions of the sample through a Thermo Scientific Nexsa G2 Surface Analysis System. FT-IR data were collected using the Perkin-Elmer Spectra GX 2000 FT-IR spectrometer with KBr pellets. Electrochemical analysis, including HER, linear sweep voltammetry (LSV), cyclic voltammetry (CV), and impedance measurements, were conducted by employing the Metrohm Autolab PGSTAT204 at ambient temperature. Nickel foam (1 × 1 cm² effective area), graphite rod (3 mm diameter), and Ag/AgCl served as the working, counter, and reference electrodes, respectively.

Results and discussions

The structure of the as-synthesized nanomaterials was systematically characterized by XRD. The absence of the characteristic band at 2θ = 39° (Fig. S1†), belonging to the (104) plane of MAX phase (Ti₃AlC₂), confirms the complete elimination of Al layers from Ti₃AlC₂ and conversion into MXenes.²³ Further, in NFs, the XRD patterns followed the

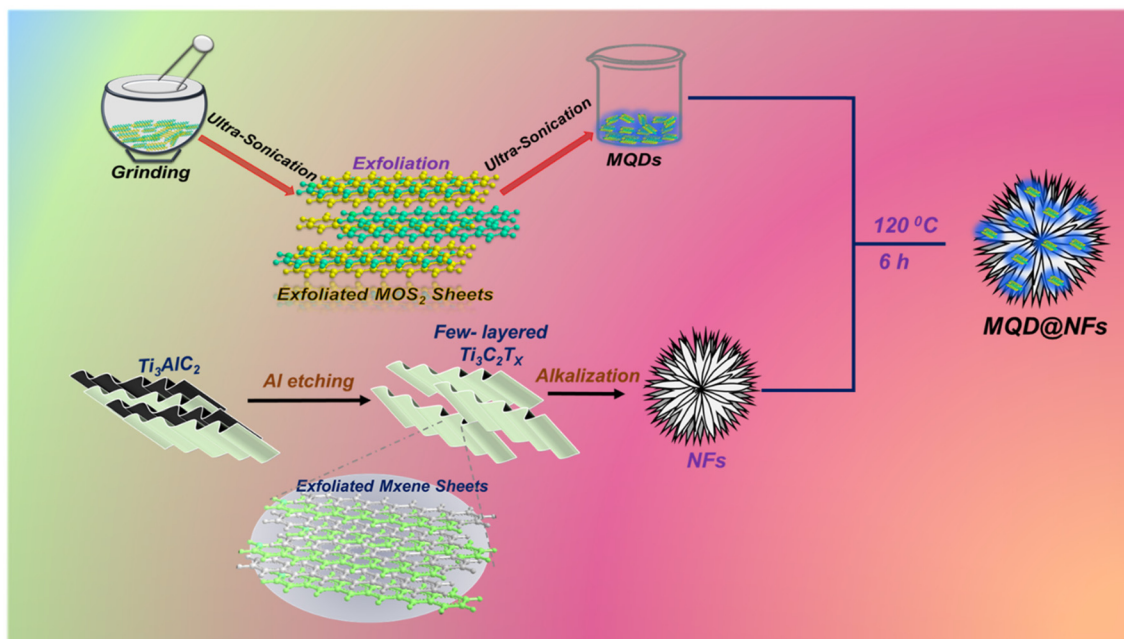


Fig. 1 Synthesis route for MQD@NFs.



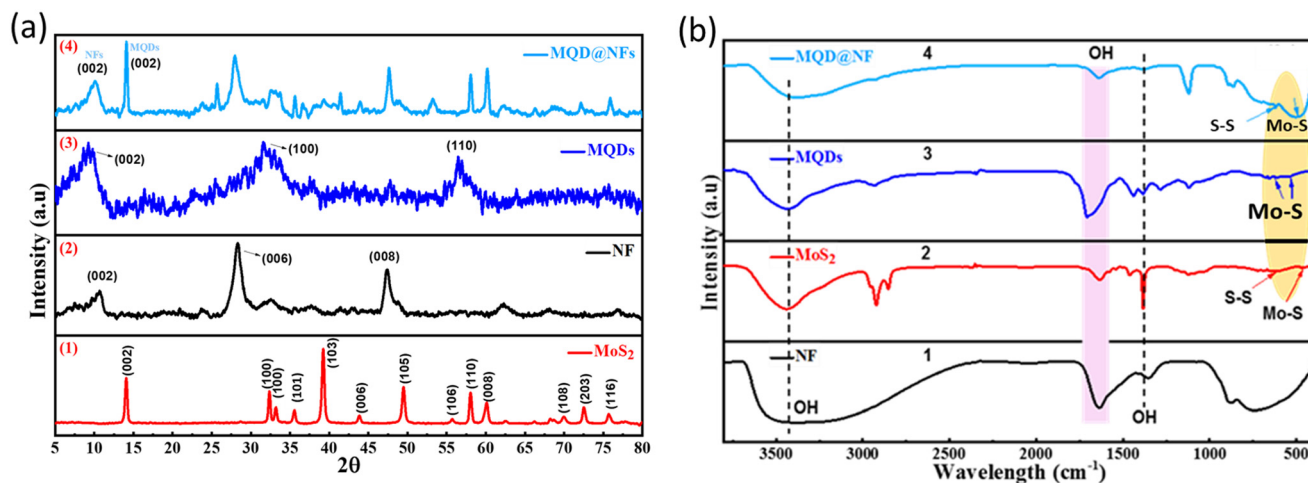


Fig. 2 (a) X-ray diffraction patterns and (b) results of FT-IR analysis.

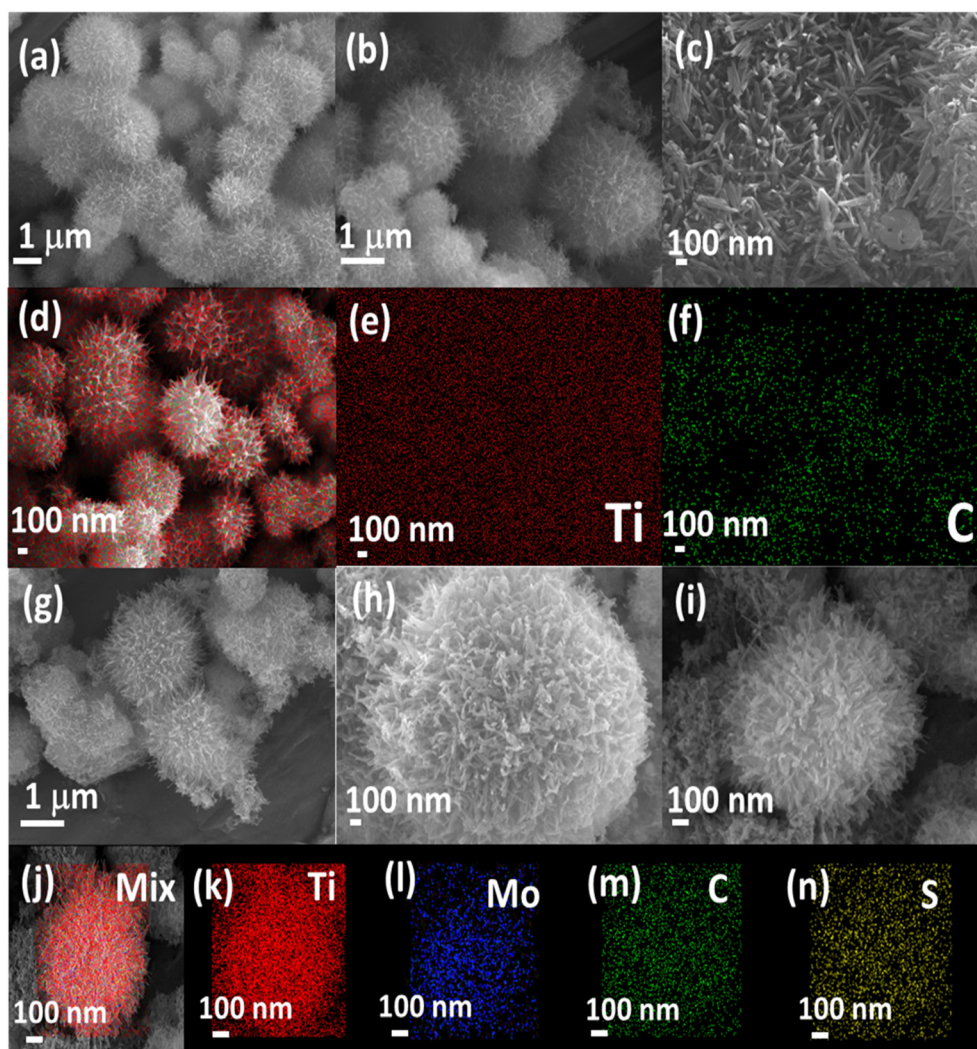


Fig. 3 SEM results for (a–c) NFs, (g–i) MQD@NFs, elemental mapping graphs for NFs of mix (d), Ti (e) and C (f), and for MQD@NFs of mix (j), Ti (k), Mo (l), C (m), and S (n).



same fashion as that of Ti_3C_2 MXene. These NFs were synthesized through the HF etching methodology and its further modification with alkali (Fig. 2a_2). The crest at $2\theta = 10.6^\circ$ and 28.3° , 32.4° , 41.4° , 47.4° , 62.2° , 68.1° , and 76.9° reveal the successful formation of NFs.²⁴ In the synthesized electrocatalyst MQDs@NFs (Fig. 2a_4), peaks shift from 10.8° to 10.1° due to the introduction of MQDs onto the NFs. Also, the peaks observed at 28.1° , 39.3° , 47.7° , 69.01° , and 75.8° correspond to NFs. Additionally, peaks obtained at 25.7° , 32.5° , 33.8° , 41.5° , 43.9° , 53.4° , and 62.5° belong to MQDs.^{27,28} As shown in Fig. 2a_1, the pristine MoS_2 in bulk form had an evidently dominating diffraction crest at $2\theta = 14.1^\circ$, which accords with the (002) phase, specifying that the original precursor has a multilayer structure. Additionally, several other peaks located at $2\theta = 32.4^\circ$, 33.2° , 39.2° , 43.8° , 49.5° , 55.7° , 58.1° , 60.1° , 69.9° , 72.6° , and 75.7° can be observed, which are assigned to the (100), (101), (103), (006), (105), (106), (110), (008), (108), (203), and (116) planes, respectively (JCPDS (37-1492)).²⁵ XRD patterns do not give strong signals or peaks if the materials have a thin or monolayer structure.²⁹ From Fig. 2a_3, it is seen that the spectra contain some very wide and weak diffraction peaks at 2θ values of 9.2° , 25.6° , 32.2° , 37.6° , 41.7° , 44.5° , 55.1° , 56.6° , and 63.7° , which reveals the growth of amorphous molybdenum sulphide nanostructures.³⁰

The presence of surface functional moieties in NFs, MoS_2 , and nanocomposites was confirmed by FT-IR spectroscopy, and the resulting graph is presented in Fig. 2b. The stretching vibrations exhibited an absorption crest at 3481 cm^{-1} , corresponding to the surface hydroxyl groups. Simultaneously, additional peaks of the OH group were observed at 1637 cm^{-1} and 1374 cm^{-1} , respectively.³¹ These OH groups originated from water adsorbed on the electrocatalyst's surface, indicating rapid water molecule

adsorption by the samples and a promoted OH production *via* the reaction of photoinduced holes with water molecules. In MoS_2 , the vibration absorption peaks at 612 cm^{-1} and 490 cm^{-1} were assigned to S-S and Mo-S bonds, respectively (Fig. 2b_2), while in MQD@NFs (Fig. 2b_4), these peaks shifted to 618 cm^{-1} and 498 cm^{-1} due to the interaction of MQDs with NFs.³²⁻³⁴ The UV-visible range of the synthesized MQDs exhibited a single signal in the UV region at 320 nm (Fig. S2†). The MQDs displayed blue fluorescence upon illumination with a 365 nm UV light (inset of Fig. S2†), with excitation at 320 nm reaching the highest peak intensity at 425 nm .²⁵

SEM and TEM (Fig. 3 and 4) investigated the morphology of NFs, MQD, and MQD@NFs. KOH-modified MXene (NFs) and MQD@NFs show a marigold flower-like structure of the sub-micron level, containing nano-leaves (Fig. 3a-c and g-i). To be specific, the MQD@NFs possess more rough and irregular morphology than NFs, however. Elemental mapping of NFs is presented in Fig. 3d-f, which confirms the presence of Ti and C. Fig. 3j-n shows the elemental mapping of the as-synthesized MQD@NFs, representing the existence of titanium, molybdenum, carbon, and sulphur. Also, the elemental composition of both NFs and MQD@NFs is shown in Fig. S3†. The development of these nano-dimensional MoS_2 quantum dots can be perceived by the sonication-prompted exfoliation of the bulk MoS_2 sheets in NMP. The standing waves generated during the ultrasonication process are accepted to trim the lamellar particles, and continuous vibration brings the development of quantum dots, as seen in the given TEM images (Fig. S4†). The HR-TEM images plainly show the size of MoS_2 quantum dots between 3 and 11 nm with an average diameter of 7 nm (Fig. S4b†). Under closer examination in TEM images (Fig. 4), the NFs were viewed as consistently decorated with numerous nano-sized

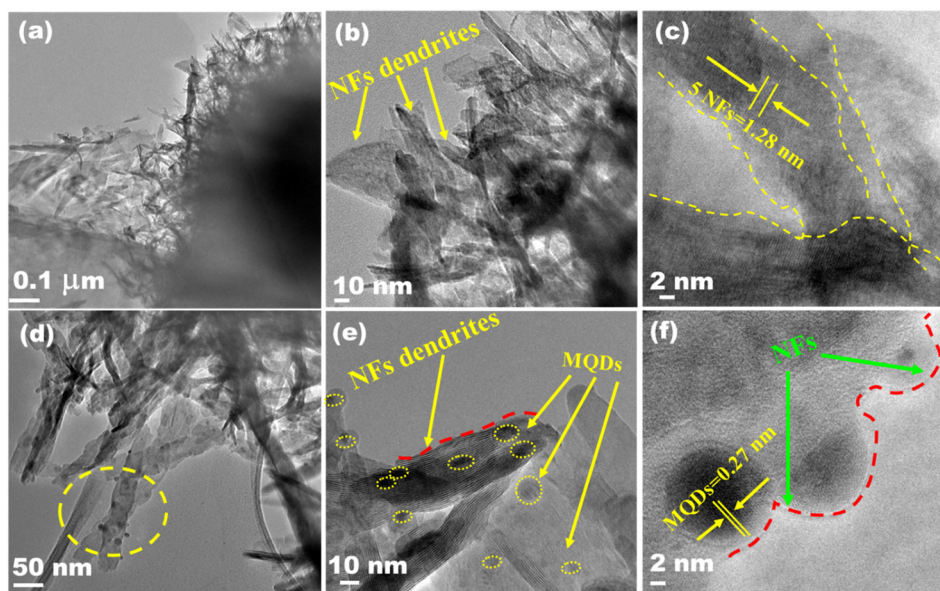


Fig. 4 HR-TEM images of NFs (a-c) and MQD@NFs (d-f).



MQDs with a typical diameter of around 5.5 nm. The HR-TEM images (depicted in Fig. 4c and f) reveal distinctive lattice fringes with interplanar spacings of 0.27 nm and 0.26 nm, corresponding to the (100) plane of MQDs and (100) plane of NFs, respectively.^{35,36} Notably, the existing functionalities of NFs provide abundant loading/binding sites for the immobilization of MQDs. Additionally, direct electronic communication enhances the stability of MQDs within the NFs framework.

XPS estimations were performed to procure the elemental composition of the as-synthesized MQD@NFs. As expected, the survey contains a review range of MQD@NFs demonstrating the presence of C, Ti, O, Mo, and S elements (Fig. 5a), which matches properly with previously mentioned maps of different elements of EDX results. Small concentrations of K, F, and Cl components can likewise be observed in NFs in the spectra, predominantly because of the utilization of HCl and LiF etchants during the synthesis process. For Ti 2p spectra, peaks occur at 458.52 eV and 464.25 eV belonging to the 2p_{3/2} of TiO₂ and 2p_{1/2} of TiO₂ in synthesized NFs. It confirms the existence of some chemical bonding between MQDs with -O- carrying groups on NFs and carbon overlays. Apart from having a weak physical connection, the robust interplay among MQDs, NFs, and the carbon layer could remarkably enhance the morphological stability and ion diffusion capability of the material. This enhancement is crucial for elevating the catalytic activity of the synthesized MQD@NFs nanocomposites (Fig. 5b). Also, these peaks shift to 458.30 eV and 464.07 in as-synthesized

MQD@NFs.^{23,36} Furthermore, peak fitting of the Mo 3d range produces two sets of doublet peaks, focused at 227.09 eV, 229.8 eV, and 232.98 eV due to S 2s, Mo 3d_{5/2} of MoS₂, and Mo 3d_{3/2} of MoS₂, while the peak at 236.4 eV occurs due to Mo⁶⁺ (MoO₃) due to surface oxidation of MQDs (Fig. 5c),^{37,38} convincingly exhibiting the direct electronic interaction between MQDs and NFs. Also, the deconvoluted S 2p peaks displayed four primary peaks at 161.2 eV, 161.9 eV, 163.1 eV, and 164.1 eV, confirming the presence of the divalent S ions in the synthesized MQD@NFs (Fig. 5d).³⁹ The core-level C 1s spectrum of MQD@NFs is split into tri-peaks of energy at 284.6 eV, 286.5 eV, and 288.5 eV, having a place with the C-C, CH_x/C-O, and C=O, respectively (Fig. 5e).³⁶ The XPS spectra of the O 1s spectrum consist of bi-components *i.e.*, C-OH/C-O-C (531.9 eV), and C=O (530.1 eV) (Fig. 5f).⁴⁰

Electrochemical experiments

The electrocatalytic activity of as-synthesized MQD@NFs was examined utilizing the three-electrode system. Nickel foam, Ag/AgCl, and graphite rod of 3 mm diameter were employed as working, reference, and counter electrodes. The synthesis of the MQD@NFs working electrode is as follows: (1) 5 mg of MQD@NFs and 1 mL of isopropyl alcohol were taken, and the solution was ultra-sonicated for 10 min. Then, 10 μL of Nafion solution (5%) was added to form the electrocatalyst ink, followed by sonication. The as-prepared electrocatalyst ink was cast drop by drop over nickel foam (1 × 1 cm²) through a pipette and dried overnight at 25 °C (Fig. 6). These

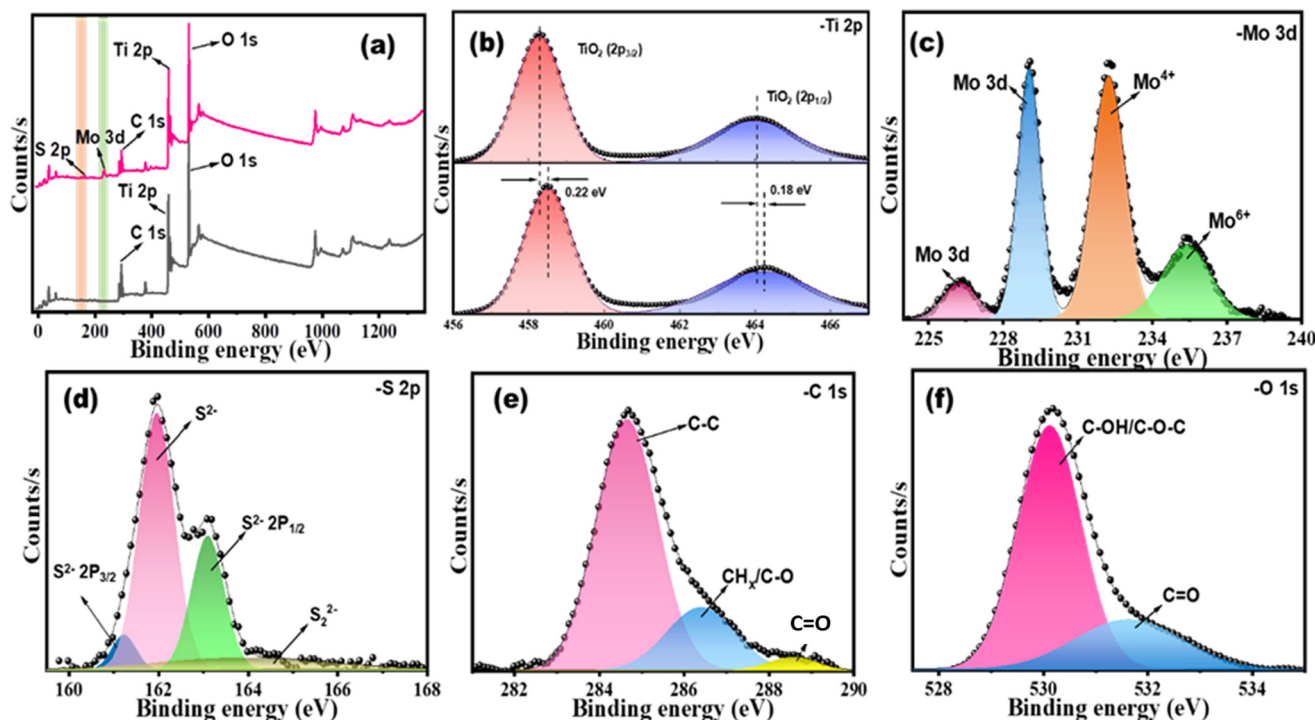


Fig. 5 XPS spectra of (a) full survey for MQD@NFs, (b) Ti and (c) Mo comparison before and after doping and (d) S, (e) C and (f) O for MQD@NFs.



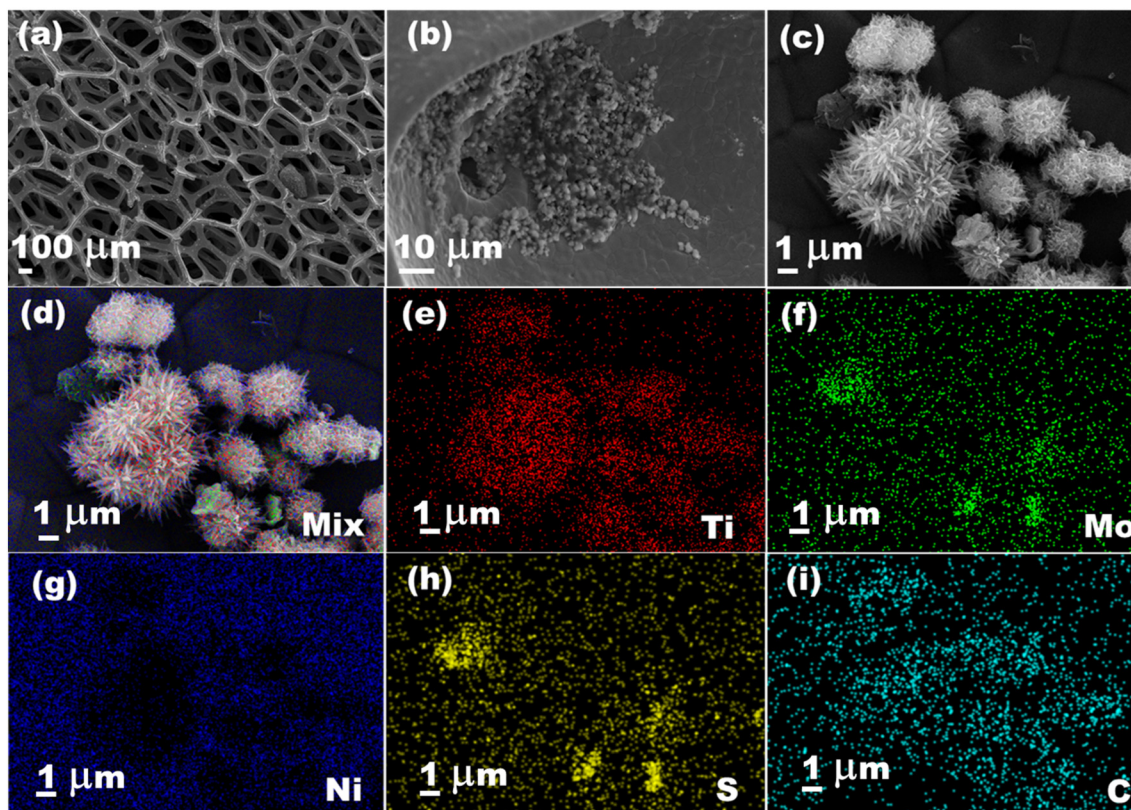


Fig. 6 (a–c) SEM images of the MQD@NFs drop-casted on the Ni foam before HER, elemental mapping for (d) mix (e) Ti, (f) Mo, (g) Ni, (h) S and (i) C.

measurements were performed in 0.5 M H₂SO₄ solution. The linear sweep voltammetry technique (LSV) was used to obtain HER activity employing a working electrode at a sweep rate of 5 mV s⁻¹ in a potential window of 0.1 V to -1.5 V vs. RHE. The following equation was used to determine the overpotential (η_{10}) and Tafel slope:⁴¹

$$\eta \text{ (V)} = E_{\text{RHE}} - 1.23 \text{ V vs. RHE,}$$

$$\eta = b \log(i/i_0) + a,$$

In the given equation, the variables are defined as follows: “*a*” represents a constant, “*b*” represents the value for Tafel slope (mV dec⁻¹), and “*i*” stands for the measured current density, while “*i*₀” denotes the exchange current density (mA cm⁻²). The stability assessment of the working Ni-foam electrode involved maintaining a constant value of η for 12 hours. Electrochemical impedance spectroscopy (EIS) was employed to appraise the charge transfer resistance of working electrodes. This evaluation was conducted with a consistent overpotential covering a frequency spectrum from 10 kHz to 100 mHz, employing an AC bias voltage of 10 mV. The determination of the electrochemical active surface area (ECSA) relied on the double-layer capacitance (*C*_{dl}). Moreover, cyclic voltammetry (CV) was performed in a non-faradic region to assess the *C*_{dl} value.

The carbonaceous framework of MXene facilitates a homogenous distribution of MQDs that contributes to enhanced ion diffusion and conductive properties, which may be a reason for excellent electrocatalytic performance. HER activity of the electrocatalysts was performed using cyclic and linear voltammetry techniques. A graphite rod and Ag/AgCl were taken as counter and reference electrodes, respectively, while nickel foam was loaded with MQD@NFs catalyst and used as the working electrode. The CV was first stabilized by an electrocatalyst-modified working electrode at a sweep rate of 100 mV s⁻¹ until it got a steady curve. To minimize the effect of capacitive current, the test was executed at a low sweep rate of 5 mV s⁻¹ in 0.5 M H₂SO₄. Overpotential is a vital parameter for investigating electrocatalytic activity. It imitates 10% effective photocatalytic water splitting, and the corresponding electrocatalytic H₂ evolution activity of the Ni foam, NFs, MQDs, MoS₂, and MQD@NFs were examined using the LSV technique shown in Fig. 7a. As depicted, MQD@NFs possess a η_{10} of 307 mV at 10 mA cm⁻² in comparison with bare Ni foam (389 mV), MQDs (354 mV), MoS₂ (362 mV), and NFs (349 mV). The high HER activity for MQD@NFs is due to the homogeneous scattering of the active metal sites and synergistic interaction between MQDs and NFs. The inset graph in Fig. 7a shows the performance of the commercially used Pt/C catalyst loaded over Ni foam for comparison with the synthesized catalyst.⁴² Moreover,



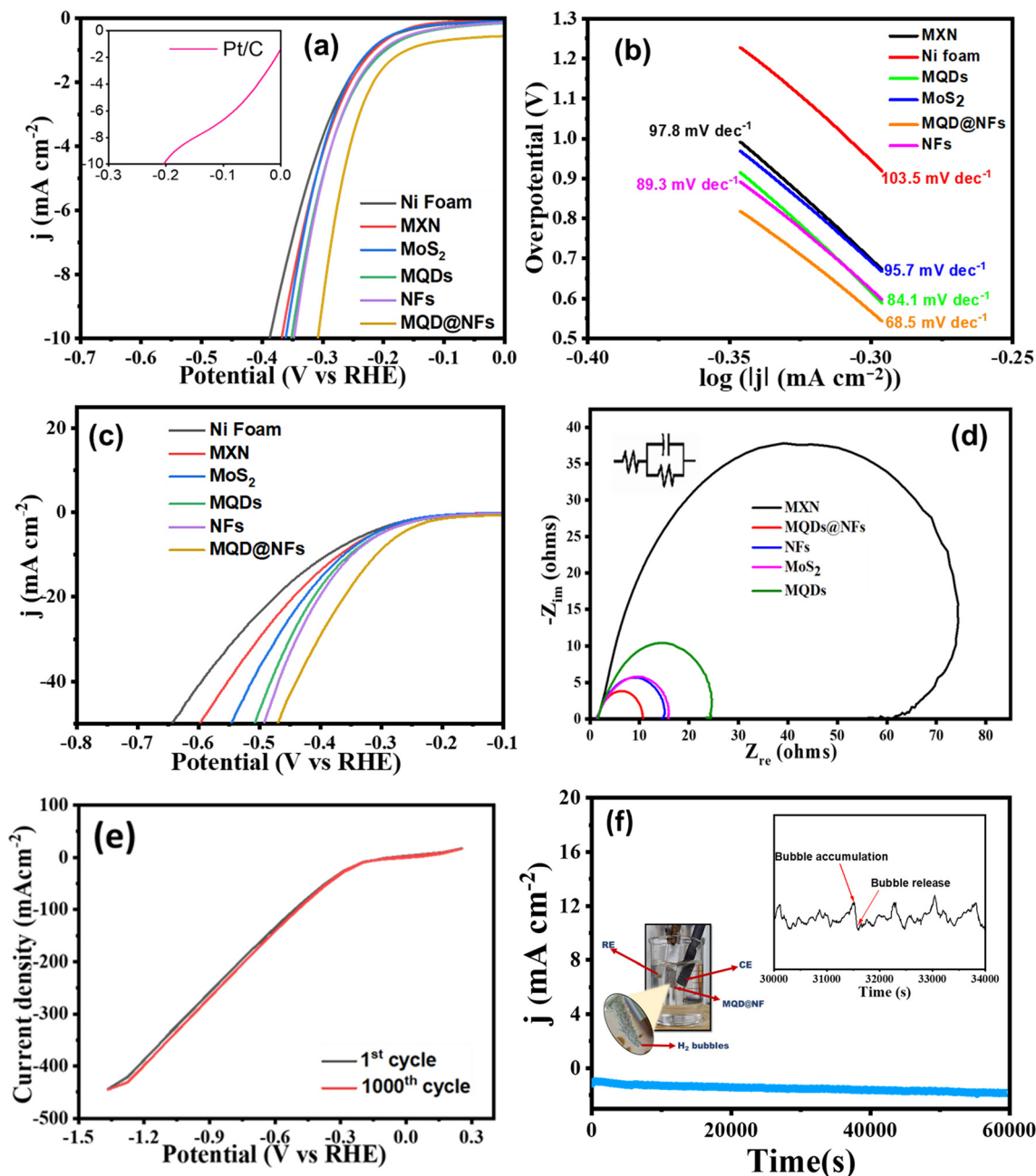


Fig. 7 (a) LSV, (b) Tafel plot, (c) LSV at high current density, (d) impedance, (e) 1000 CV cycles, and (f) stability of MQD@NFs.

the related Tafel curves of the synthesized electrocatalyst were optimized, as represented in Fig. 7b. The Tafel slope of the MQD@NFs is 68.5 mV dec⁻¹, significantly lower in comparison with Ni foam (103.5 mV dec⁻¹), MQDs (84.1 mV dec⁻¹), MoS₂ (95.7 mV dec⁻¹), and NFs (89.3 mV dec⁻¹). The smaller Tafel slope is attributed to low power consumption at a high current.⁴³ In other words, a lower applied voltage is needed with a faster reaction rate to reach a given current. Furthermore, the electrocatalytic activity of the synthesized electrocatalyst was also examined using the LSV technique shown at a maximum current density achieved by electrocatalyst (40 mA cm⁻²), defining

the excellent electrocatalyst activity of the MQDs@NFs over other materials (Fig. 7c). The Nyquist plot (depicted in Fig. 7d) illustrates the associated equivalent circuit, where R_s represents the solution resistance, C denotes capacitance, and R_{ct} signifies the charge transfer resistance at the electrochemical interface. A low charge transfer resistance value (18.2 Ω) affirms a brisk reaction rate in the MQD@NFs catalyst. To assess the stability of the MQD@NFs catalyst, a series of 1000 cyclic CV cycles at a sweep rate of 100 mV s⁻¹ was conducted, as shown in Fig. 7e. Minimal changes were observed from the 1st to the 1000th cycle, indicating favorable long-term durability.



Apart from electrocatalytic activity, the longevity of the electrocatalyst is one more key to expanding the practical apparatus for H₂ production (Fig. 7f). The durability of the synthesized electrocatalyst was determined by chronoamperometry (at cathodic overpotential) through time dependence of the current density for the catalyst at a constant overpotential of 307 mV vs. RHE for 12 h and using a glassy carbon electrode as working electrode (GCE). The anodic current density for MQD@NFs was found to be unaffected, contributing to the stability in the acidic electrolyte after HER. Further, the continuous H₂ bubble accumulation and release process on the electrode is shown in Fig. 7f inset.⁴⁴

CV was executed to demonstrate the ECSA of the synthesized electrocatalyst. C_{dl} values for the electrocatalyst were observed in non-faradic regions at different sweep rates varying from 5 mV to 200 mV (Fig. 8a). The C_{dl} value achieved for MQD@NFs was 89 μ F (Fig. 8b), which is greater in comparison with NFs and MQDs. The high double-layer capacitance (C_{dl}) value for MQD@NFs reveals the high electrochemical active area for enhanced activity in HER (Fig. 8b). The ECSA serves to illustrate the reactive surface area of the electrode, allowing for comparisons with the

intrinsic catalytic performances of other materials and evaluated using the following:

$$A_{ECSA} = \frac{C_{dl}}{C_s} \text{ per cm}^2$$

C_s is the catalyst's specific capacitance and is calculated to be 35 μ F cm⁻² in low pH solutions. The ECSA of the MQD@NFs catalyst was found to be 2.54 cm². The ECSA findings additionally reinforce the outstanding electrolytic performance of MQD@NFs catalysts, showing a higher concentration of active sites for HER. Typically, the HER process in acidic environments involves three sequential steps for H₂ generation (as illustrated in Fig. 8c). The initial Volmer process leads to the creation of hydrogen intermediates (H_{id}) through the charge-induced discharge of water or protons. Subsequently, H₂ molecules are generated either through the combination of a proton with H_{id} species (Heyrovsky pathway) or directly through the combination of two H_{id} species (Tafel step).⁴³ Performance evaluation of the synthesized MQD@NFs electrocatalyst was evaluated with an already reported MoS₂-based catalyst, as shown in Fig. 8d and Table 1.

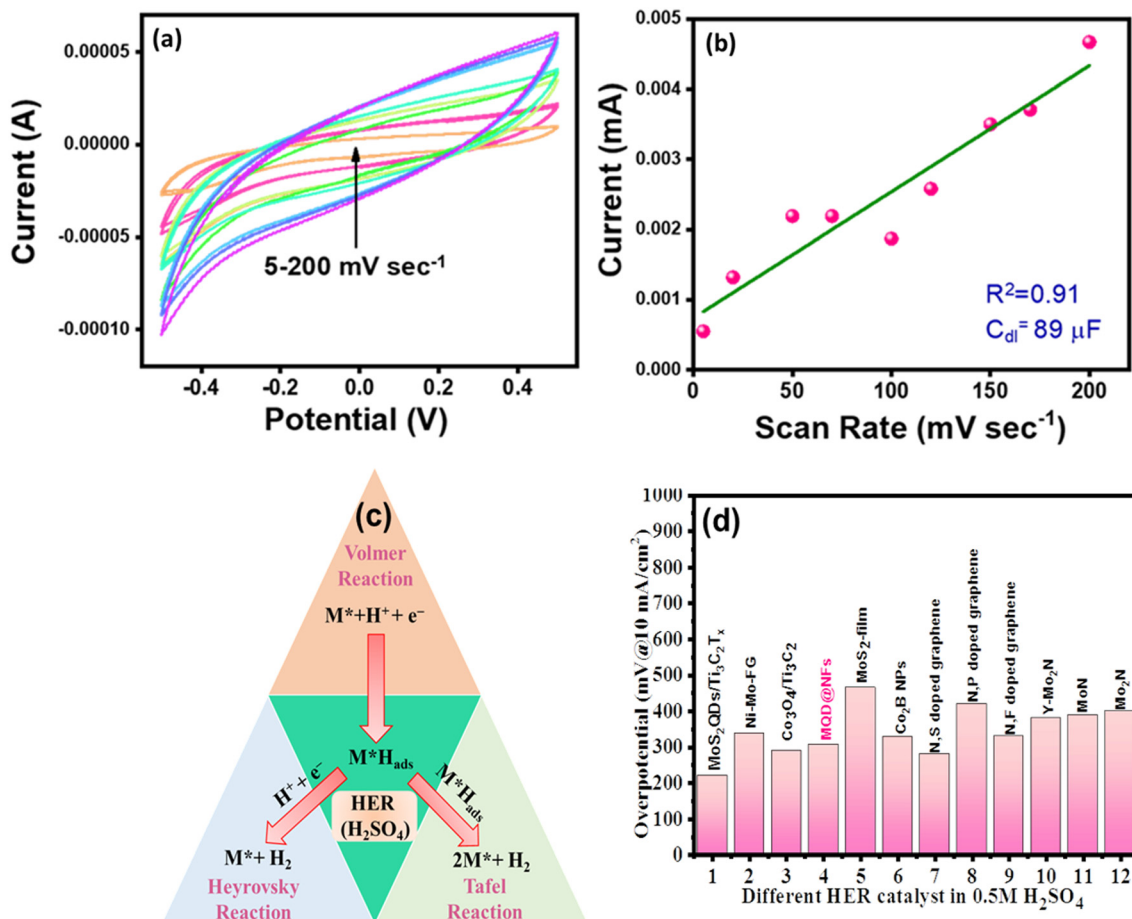


Fig. 8 (a) ECSA and (b) linear plot of the MQD@NFs, (c) plausible mechanism, and (d) comparison with other electrocatalysts.



Table 1 Comparative chart of MQD@NFs with reported MoS₂-based electrocatalysts in 0.5 M H₂SO₄

Catalyst	Overpotential (mV)	Tafel slope mV dec ⁻¹	References
MoS ₂ /N-RGO	300	44	45
Oxygenated MoS ₂ NS	300	55	46
Defect-rich MoS ₂ ultrathin nanosheets	300	50	47
MoS ₂ NS	280	90	48
Ni-Co-S	280	70	49
Chemically exfoliated (Ce-MoS ₂)	300	51	50
CVD grown MoS ₂	370	155	51
MQD@NFs	307	68.5	This work

Durability and recyclability of MQD@NFs

The practical application of electrocatalysts in HER relies not only on their electrochemical activity but also on their stability. To assess the stability of MQD@NFs electrocatalysts, comprehensive characterizations were conducted after the completion of all electrochemical tests. Morphological alterations in the MQD@NFs nanostructure electrocatalyst were analyzed through SEM and HR-TEM imaging after the HER experiments. Surface morphology and elemental composition were observed through SEM analysis of Ni foam loaded with electrocatalyst after (Fig. S5†) HER experiments. Furthermore, elemental mapping and EDX analysis confirmed that the electrocatalyst morphology remained unchanged following HER. After the experiments, the electrocatalyst still has the same morphology and no deterioration. Fig. 9 illustrates the uniform dispersion and

orderly arrangement of MQD@NFs, which aligns well with the previously captured TEM results. This examination highlights commendable structural robustness concerning the performance in the context of HER.

Conclusion

Interestingly, we have developed an effective method to synthesize MQD@NFs using a simple hydrothermal process followed by calcination. The formation of MQDs@NFs was confirmed by XRD analysis, while SEM and TEM surveys confirmed the uniform deposition of MQDs on NFs and their morphological analysis. MQD@NFs display prevalent HER activity with a small overpotential of 307 mV at 10 mA cm⁻² and a Tafel slope of 68.5 mV dec⁻¹. The alkalized NFs not only provide the oxygen-containing functional groups for MQDs but also maintain the size due to the space confinement effect among the NFs. The electrocatalyst represents excellent activity and stability in 0.5 M H₂SO₄. No morphological changes have been observed in the electrocatalyst after HER, which defines its stability. This non-noble metal-based, environment-friendly composite nanostructure has great potential for water splitting in low pH solutions. The work conveys a facile, robust, and promising methodology for synthesizing homogeneously arranged electrocatalysts for HER activity.

Conflicts of interest

Authors declare no conflicts of interest.

Acknowledgements

This manuscript corresponds to communication number 82/2024 from CSIR-CSMCRI. The authors would like to thank AESD & CIF, CSIR-CSMCRI, Bhavnagar, for assistance with the instrumentation facilities.

References

- S. Xu, H. Zhao, T. Li, J. Liang, S. Lu, G. Chen, S. Gao, A. M. Asiri, Q. Wu and X. Sun, Iron-Based Phosphides as Electrocatalysts for the Hydrogen Evolution Reaction: Recent Advances and Future Prospects, *J. Mater. Chem. A*, 2020, 8(38), 19729–19745.
- B. Jiang, T. Yang, T. Wang, C. Chen, M. Yang, X. Yang, J. Zhang and Z. Kou, Edge Stimulated Hydrogen Evolution Reaction on Monodispersed MXene Quantum Dots, *Chem. Eng. J.*, 2022, 442, 136119.
- X. Chen, X. Zhai, J. Hou, H. Cao, X. Yue, M. Li, L. Chen, Z. Liu, G. Ge and X. Guo, Tunable Nitrogen-Doped Delaminated 2D MXene Obtained by NH₃/Ar Plasma Treatment as Highly Efficient Hydrogen and Oxygen Evolution Reaction Electrocatalyst, *Chem. Eng. J.*, 2021, 420, 129832.
- S. Anantharaj, S. R. Ede, K. Sakthikumar, K. Karthick, S. Mishra and S. Kundu, Recent Trends and Perspectives in

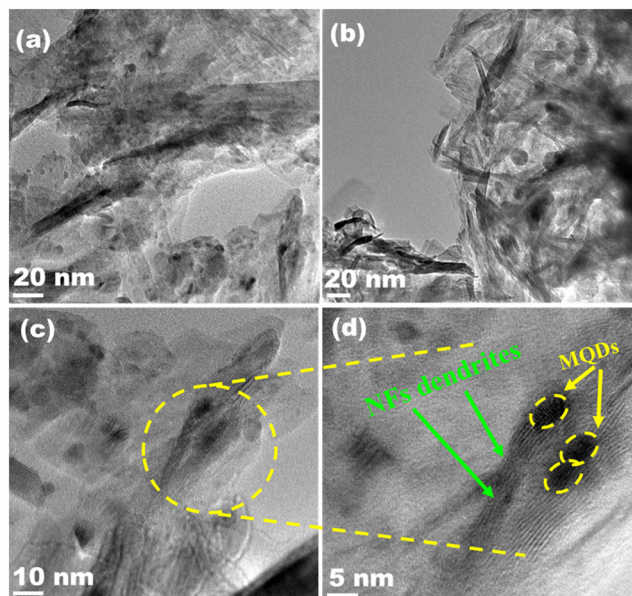


Fig. 9 HR-TEM images of the electrocatalyst after HER experiments (a–d).



- Electrochemical Water Splitting with an Emphasis on Sulfide, Selenide, and Phosphide Catalysts of Fe, Co, and Ni: A Review, *ACS Catal.*, 2016, **6**(12), 8069–8097.
- 5 T. J. Meyer, The Art of Splitting Water, *Nature*, 2008, **451**(7180), 778–779.
 - 6 A. Gasparotto, C. Maccato, C. Sada, G. Carraro, D. I. Kondarides, S. Bebelis, A. Petala, A. la Porta, T. Altantzis and D. Barreca, Controlled Surface Modification of ZnO Nanostructures with Amorphous TiO₂ for Photoelectrochemical Water Splitting, *Adv. Sustainable Syst.*, 2019, **3**(9), 1900046.
 - 7 J. Zhang, Y. Zhao, X. Guo, C. Chen, C.-L. Dong, R.-S. Liu, C.-P. Han, Y. Li, Y. Gogotsi and G. Wang, Single Platinum Atoms Immobilized on an MXene as an Efficient Catalyst for the Hydrogen Evolution Reaction, *Nat. Catal.*, 2018, **1**(12), 985–992.
 - 8 T. F. Jaramillo, K. P. Jørgensen, J. Bonde, J. H. Nielsen, S. Hørch and I. Chorkendorff, Identification of Active Edge Sites for Electrochemical H₂ Evolution from MoS₂ Nanocatalysts, *Science*, 2007, **317**(5834), 100–102.
 - 9 S. Kamila, B. Mohanty, A. K. Samantara, P. Guha, A. Ghosh, B. Jena, P. V. Satyam, B. K. Mishra and B. K. Jena, Highly active 2D layered MoS₂-rGO hybrids for energy conversion and storage applications, *Sci. Rep.*, 2017, **7**(1), 1–3.
 - 10 S. A. Ali, S. Majumdar, P. K. Chowdhury, N. Alhokbany and T. Ahmad, Photoinduced Hole Trapping in MoSe₂-MoS₂ Nanoflowers/ZnO Nanosheets S-Scheme Conduit for Ultrafast Charge Transfer during Hydrogen Evolution, *ACS Appl. Energy Mater.*, 2024, **7**(7), 2881–2895.
 - 11 N. Xue and P. Diao, Composite of Few-Layered MoS₂ Grown on Carbon Black: Tuning the Ratio of Terminal to Total Sulfur in MoS₂ for Hydrogen Evolution Reaction, *J. Phys. Chem. C*, 2017, **121**(27), 14413–14425.
 - 12 S. Niu, J. Cai and G. Wang, Two-Dimensional MoS₂ for Hydrogen Evolution Reaction Catalysis: The Electronic Structure Regulation, *Nano Res.*, 2021, **14**(6), 1985–2002.
 - 13 A. Mehtab, S. A. Ali, P. P. Ingole, Y. Mao, S. M. Alshehri and T. Ahmad, MoS₂ nanoflower-deposited g-C₃N₄ nanosheet 2D/2D heterojunction for efficient photo/electrocatalytic hydrogen evolution, *ACS Appl. Energy Mater.*, 2023, **6**(23), 12003–12012.
 - 14 X. Hao, Z. Jin, H. Yang, G. Lu and Y. Bi, Peculiar Synergetic Effect of MoS₂ Quantum Dots and Graphene on Metal-Organic Frameworks for Photocatalytic Hydrogen Evolution, *Appl. Catal., B*, 2017, **210**, 45–56.
 - 15 J. Verma and S. Goel, Cost-effective electrocatalysts for hydrogen evolution reactions (HER): challenges and prospects, *Int. J. Hydrogen Energy*, 2022, **47**(92), 38964–38982.
 - 16 Z. Liang, Y. Guo, Y. Xue, H. Cui and J. Tian, 1T-Phase MoS₂ Quantum Dots as a Superior Co-Catalyst to Pt Decorated on Carbon Nitride Nanorods for Photocatalytic Hydrogen Evolution from Water, *Mater. Chem. Front.*, 2019, **3**(10), 2032–2040.
 - 17 S. K. Raj, V. Sharma, D. N. Srivastava and V. Kulshrestha, In-situ evolution of bimetallic Fe/Ni/Co nanohybrids on MXene for improved electrocatalytic oxygen evolution reaction, *Int. J. Hydrogen Energy*, 2023, **48**(96), 37732–37745.
 - 18 S. A. Ali and T. Ahmad, Enhanced hydrogen generation via overall water splitting using novel MoS₂-BN nanoflowers assembled TiO₂ ternary heterostructures, *Int. J. Hydrogen Energy*, 2022, **48**(58), 22044–22059.
 - 19 S. G. Peera, R. Koutavarapu, L. Chao, L. Singh, G. Murugadoss and G. Rajeshkhanna, 2D MXene nanomaterials as electrocatalysts for hydrogen evolution reaction (HER): A review, *Micromachines*, 2022, **13**(9), 1499.
 - 20 J. Liu, Y. Liu, D. Xu, Y. Zhu, W. Peng, Y. Li, F. Zhang and X. Fan, Hierarchical “nanoroll” like MoS₂/Ti₃C₂Tx hybrid with high electrocatalytic hydrogen evolution activity, *Appl. Catal., B*, 2019, **241**, 89–94.
 - 21 B. Mohanty, L. Giri and B. K. Jena, MXene-derived quantum dots for energy conversion and storage applications, *Energy Fuels*, 2021, **35**(18), 14304–14324.
 - 22 S. K. Raj and V. Kulshrestha, Progress in 2D Nanomaterial Composites Membranes for Water Purification and Desalination, in *2D nanomaterials for energy and environmental sustainability*, Springer Nature Singapore, Singapore, 2022, pp. 125–148.
 - 23 L. Chen, J. Liang, Q. Zhang, X. Hu, W. Peng, Y. Li, F. Zhang and X. Fan, Quasi Zero-Dimensional MoS₂ Quantum Dots Decorated 2D Ti₃C₂Tx MXene as Advanced Electrocatalysts for Hydrogen Evolution Reaction, *Int. J. Hydrogen Energy*, 2022, **47**(19), 10583–10593.
 - 24 Y. Guo and J. Li, MoS₂ Quantum Dots: Synthesis, Properties and Biological Applications, *Mater. Sci. Eng., C*, 2020, **109**, 110511.
 - 25 S. K. Raj, G. R. Bhadu, P. Upadhyay and V. Kulshrestha, Three-Dimensional Ni/Fe Doped Graphene Oxide @ MXene Architecture as an Efficient Water Splitting Electrocatalyst, *Int. J. Hydrogen Energy*, 2022, **47**(99), 41772–41782.
 - 26 Y. Dong, Z.-S. Wu, S. Zheng, X. Wang, J. Qin, S. Wang, X. Shi and X. Bao, Ti₃C₂ MXene-Derived Sodium/Potassium Titanate Nanoribbons for High-Performance Sodium/Potassium Ion Batteries with Enhanced Capacities, *ACS Nano*, 2017, **11**(5), 4792–4800.
 - 27 D. Gopalakrishnan, D. Damien and M. M. Shaijumon, MoS₂ Quantum Dot-Interspersed Exfoliated MoS₂ Nanosheets, *ACS Nano*, 2014, **8**(5), 5297–5303.
 - 28 X. Wang, H. Li, H. Li, S. Lin, W. Ding, X. Zhu, Z. Sheng, H. Wang, X. Zhu and Y. Sun, 2D/2D 1T-MoS₂/Ti₃C₂ MXene heterostructure with excellent supercapacitor performance, *Adv. Funct. Mater.*, 2020(15), 0190302.
 - 29 P. Lian, Y. Dong, Z.-S. Wu, S. Zheng, X. Wang, S. Wang, C. Sun, J. Qin, X. Shi and X. Bao, Alkalized Ti₃C₂ MXene Nanoribbons with Expanded Interlayer Spacing for High-Capacity Sodium and Potassium Ion Batteries, *Nano Energy*, 2017, **40**, 1–8.
 - 30 J. Guo, R. Peng, H. Du, Y. Shen, Y. Li, J. Li and G. Dong, The Application of Nano-MoS₂ Quantum Dots as Liquid Lubricant Additive for Tribological Behavior Improvement, *Nanomaterials*, 2020, **10**(2), 200.



- 31 D. Dinda, Md. E. Ahmed, S. Mandal, B. Mondal and S. K. Saha, Amorphous Molybdenum Sulfide Quantum Dots: An Efficient Hydrogen Evolution Electrocatalyst in Neutral Medium, *J. Mater. Chem. A*, 2016, **4**(40), 15486–15493.
- 32 Y. Jiang, T. Sun, X. Xie, W. Jiang, J. Li, B. Tian and C. Su, Oxygen-functionalized ultrathin Ti₃C₂T_x MXene for enhanced electrocatalytic hydrogen evolution, *ChemSusChem*, 2019(7), 1368–1373.
- 33 Y. Li, X. Wang, M. Liu, H. Luo, L. Deng, L. Huang, S. Wei, C. Zhou and Y. Xu, Molybdenum Disulfide Quantum Dots Prepared by Bipolar-Electrode Electrochemical Scissoring, *Nanomaterials*, 2019, **9**(6), 906.
- 34 F. Maugé, J. Lamotte, N. S. Nesterenko, O. Manoilova and A. A. Tsyganenko, FT-IR study of surface properties of unsupported MoS₂, *Catal. Today*, 2001, **70**(1–3), 271–284.
- 35 J. Yang, Q. Zhu, Z. Xie, Y. Wang, J. Wang, Y. Peng, Y. Fang, L. Deng, T. Xie and L. Xu, Enhancement Mechanism of Photocatalytic Activity for MoS₂/Ti₃C₂ Schottky Junction: Experiment and DFT Calculation, *J. Alloys Compd.*, 2021, **887**, 161411.
- 36 Q. Liu, C. Hu and X. Wang, A Facile One-Step Method to Produce MoS₂ Quantum Dots as Promising Bio-Imaging Materials, *RSC Adv.*, 2016, **6**(30), 25605–25610.
- 37 H. Huang, Y. Xue, Y. Xie, Y. Yang, L. Yang, H. He, Q. Jiang and G. Ying, MoS₂ Quantum Dot-Decorated MXene Nanosheets as Efficient Hydrogen Evolution Electrocatalysts, *Inorg. Chem. Front.*, 2022, **9**(6), 1171–1178.
- 38 K. Ojha, S. Saha, S. Banerjee and A. K. Ganguli, Efficient Electrocatalytic Hydrogen Evolution from MoS₂-Functionalized Mo₂N Nanostructures, *ACS Appl. Mater. Interfaces*, 2017, **9**(23), 19455–19461.
- 39 B. Mohanty, A. Mitra, B. Jena and B. K. Jena, MoS₂ Quantum Dots as Efficient Electrocatalyst for Hydrogen Evolution Reaction over a Wide PH Range, *Energy Fuels*, 2020, **34**(8), 10268–10275.
- 40 S. Zhang, H. Yang, H. Gao, R. Cao, J. Huang and X. Xu, One-Pot Synthesis of CdS Irregular Nanospheres Hybridized with Oxygen-Incorporated Defect-Rich MoS₂ Ultrathin Nanosheets for Efficient Photocatalytic Hydrogen Evolution, *ACS Appl. Mater. Interfaces*, 2017, **9**(28), 23635–23646.
- 41 S. K. Raj, B. Choudhary, A. Yadav, R. Patidar, A. Mishra and V. Kulshrestha, Green-Synthesized, PH-Stable and Biocompatible Carbon Nanosensor for Fe³⁺: An Experimental and Computational Study, *Heliyon*, 2022, **8**(4), e09259.
- 42 S. K. Raj, Kirti, V. Sharma, D. N. Srivastava and V. Kulshrestha, Single-Step Synthesis of Well-Ordered Hierarchical Nickel Nanostructures for Boosting the Oxygen Evolution Reaction, *Energy Fuels*, 2022, **36**(22), 13786–13795.
- 43 G. R. Bhadu, B. Parmar, P. Patel, J. C. Chaudhari and E. Suresh, Controlled Assembly of Cobalt Embedded N-Doped Graphene Nanosheets (Co@NGr) by Pyrolysis of a Mixed Ligand Co(II) MOF as a Sacrificial Template for High-Performance Electrocatalysts, *RSC Adv.*, 2021, **11**(34), 21179–21188.
- 44 A. Han, S. Jin, H. Chen, H. Ji, Z. Sun and P. Du, A robust hydrogen evolution catalyst based on crystalline nickel phosphide nanoflakes on three-dimensional graphene/nickel foam: high performance for electrocatalytic hydrogen production from pH 0–14, *J. Mater. Chem.*, 2015, **3**(5), 1941–1946.
- 45 H. Dong, C. Liu, H. Ye, L. Hu, B. Fugetsu, W. Dai, Y. Cao, X. Qi, H. Lu and X. Zhang, Three-dimensional nitrogen-doped graphene supported molybdenum disulfide nanoparticles as an advanced catalyst for hydrogen evolution reaction, *Sci. Rep.*, 2015, **5**(1), 1.
- 46 J. Xie, J. Zhang, S. Li, F. Grote, X. Zhang, H. Zhang, R. Wang, Y. Lei, B. Pan and Y. Xie, Controllable disorder engineering in oxygen-incorporated MoS₂ ultrathin nanosheets for efficient hydrogen evolution, *J. Am. Chem. Soc.*, 2013, **135**(47), 17881–17888.
- 47 J. Xie, H. Zhang, S. Li, R. Wang, X. Sun, M. Zhou, J. Zhou, X. W. Lou and Y. Xie, Defect-rich MoS₂ ultrathin nanosheets with additional active edge sites for enhanced electrocatalytic hydrogen evolution, *Adv. Mater.*, 2013, **25**(40), 5807–5813.
- 48 S. Muralikrishna, K. Manjunath, D. Samrat, V. Reddy, T. Ramakrishnappa and D. H. Nagaraju, Hydrothermal synthesis of 2D MoS₂ nanosheets for electrocatalytic hydrogen evolution reaction, *RSC Adv.*, 2015, **5**(109), 89389–89396.
- 49 A. Irshad and N. Munichandraiah, Electrodeposited Nickel–Cobalt–Sulfide Catalyst for the Hydrogen Evolution Reaction, *ACS Appl. Mater. Interfaces*, 2017, **9**(23), 19746–19755.
- 50 Y. Shi, Y. Zhou, D. R. Yang, W. X. Xu, C. Wang, F. B. Wang, J. J. Xu, X. H. Xia and H. Y. Chen, Energy level engineering of MoS₂ by transition-metal doping for accelerating hydrogen evolution reaction, *J. Am. Chem. Soc.*, 2017, **139**(43), 15479–15485.
- 51 Y. Kang, Y. Gong, Z. Hu, Z. Li, Z. Qiu, X. Zhu, P. M. Ajayan and Z. Fang, Plasmonic hot electron enhanced MoS₂ photocatalysis in hydrogen evolution, *Nanoscale*, 2015, **7**(10), 4482–4488.

