



Cite this: *Chem. Commun.*, 2024, 60, 10160

Received 3rd July 2024,
Accepted 19th August 2024

DOI: 10.1039/d4cc03306j

rsc.li/chemcomm

Pillar[5]arene was synthesized using acyclic acetals diethoxymethane and dimethoxymethane, and cyclic acetals 1,3-dioxolane and 1,3,5-trioxane as an alternative to paraformaldehyde. Both Lewis and Brønsted acids were effective in catalyzing the hydrolysis of acetal and initiating the Friedel–Crafts reaction in pillararene synthesis.

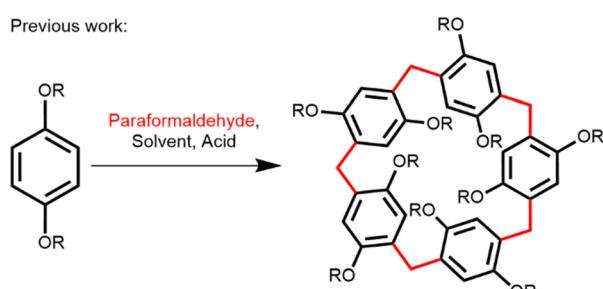
Pillar[n]arenes, a new class of aromatic macrocycles with a pillar shape, were first synthesized and reported by Ogoshi *et al.*, in 2008.¹ Pillar[n]arenes are composed of ‘n’ hydroquinone units connected to each other by *para*-methylene bridges (Scheme 1).² Pillar[n]arenes are characterized by a partially rigid pillar shape (particularly when *n* = 5, 6), planar chirality and a very electron-rich aromatic cavity with a diameter of 5.1 Å for pillar[5]arene and 7.5 Å for pillar[6]arene.³ This electron-rich cavity facilitates a variety of host–guest interactions with cationic,⁴ neutral,⁵ and sometimes anionic⁶ guest molecules. Their ability to have host–guest interactions and their unique symmetrical pillar structures enabled pillararenes to contribute immensely to supramolecular chemistry by serving as building blocks for complex nanostructures such as 1D and 2D assemblies of pillararenes,⁷ rotaxanes,^{8,9} stimuli responsive supramolecules,¹⁰ drug delivery and vesicles,¹¹ adaptive crystals,^{12,13} and small molecule recognition.^{14–16}

Pillararenes can be synthesized by several methods. The simplest and commonly used approach involves the condensation of 1,4-dialkoxybenzene with excess paraformaldehyde in the presence of an appropriate Lewis acid or Brønsted acid catalyst, allowing for various alkoxy substituents^{1,2} to be attached to the arenes (Scheme 1). A wide variety of Lewis and Brønsted acids ($\text{BF}_3\text{-OEt}_2$,¹ FeCl_3 ,³ AlCl_3 ,¹⁷ methanesulfonic acid,¹⁸ *p*-toluenesulfonic acid,¹⁹ triflic acid,²⁰ etc.) are found to be applicable in different chlorinated solvents

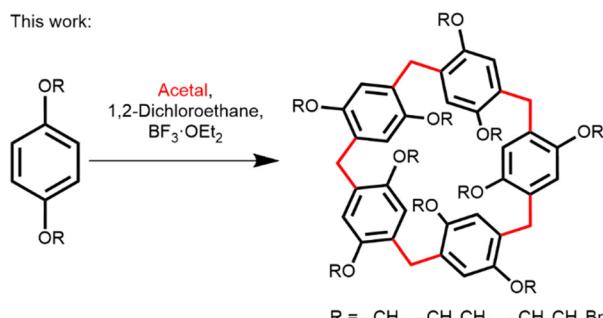
(dichloromethane, 1,2-dichloroethane, chloroform and chlorocyclohexane²¹) for this synthesis. Alternatively, pillararenes can be synthesized by condensation of 1,4-dialkoxy-2,5-bis(ethoxymethyl) benzene or 2,5-dialkoxy benzyl alcohol with a Lewis acid.¹⁹ However, these methods require multi-step synthesis to preinstall the methylene bridges in the arene starting material. Except for one report,²² paraformaldehyde was used exclusively to install the methylene bridges either in the arene starting material or in the final pillararene, regardless of the aforementioned methods.

Paraformaldehyde is a polymerized form of formaldehyde. It exists as a solid, typically available as powder or prill form, with a degree of polymerization ranging from 8 to 100 units. For chemical reactions, paraformaldehyde is commonly depolymerized in the

Previous work:



This work:



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† Electronic supplementary information (ESI) available: Experimental procedures, NMR spectra for pillararenes, and deprotection of acetals in the presence of acids. See DOI: <https://doi.org/10.1039/d4cc03306j>

Scheme 1 Synthesis of peralkoxypillar[n]arene.



presence of an acid, a base, or heat, to release formaldehyde. Paraformaldehyde is often used in the synthesis of pillararenes and similar macrocyclic hosts. However, due to the hazardous nature of the material, careful handling is important. Paraformaldehyde has a slight odor of formaldehyde due to the release of a low level of formaldehyde gas in air at room temperature.^{23,24} Formaldehyde itself is a colorless, flammable gas with a pungent smell. Both the International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have identified formaldehyde as a human carcinogen.^{25,26} Formaldehyde can also cause irritation to the skin, eyes, nose, and throat.²⁷ Therefore, when handling paraformaldehyde, including opening its container and weighing the solid, it is recommended to work in a well-ventilated area, such as inside a fume hood. If a balance is not located inside a fume hood, extra care should be taken during weighing to minimize exposure to formaldehyde gas by adding paraformaldehyde inside a fume hood to a tared container and then covering the container before returning to the balance to weigh. For successful pillararene synthesis, fine paraformaldehyde powder is required (Fig. S1, ESI†), which presents additional handling considerations. The material can build up static electricity, causing the powder to cling or disperse unpredictably during weighing and transferring. With these considerations in mind, we began to explore alternative sources of formaldehyde that are easier and safer to handle.

Herein, we report that diethoxymethane (DEM) can serve as an alternative source of formaldehyde in pillararene synthesis (Scheme 1). DEM is a colorless liquid commonly used as an organic solvent and reagent for various organic transformations. DEM is relatively stable under basic, aqueous acidic, and oxidative conditions. However, DEM is unstable in homogeneous acidic conditions because of the liberation of formaldehyde in these conditions.²⁸ The physical properties and stability of DEM present several advantages for safe handling of the material in pillararene synthesis. First, as a liquid, DEM can be easily measured volumetrically with a syringe or pipette inside a fume hood. Second, formaldehyde can be controllably released inside a reaction flask by adding a suitable Lewis or Brønsted acid, which also acts as a catalyst for commencing the Friedel–Crafts reaction in pillararene synthesis. Additionally, DEM is miscible in chlorinated solvents, forming a homogeneous solution. In contrast, paraformaldehyde forms a suspension in chlorinated solvents and requires depolymerization to dissolve. For effective pillararene synthesis, fine paraformaldehyde powder is necessary due its large surface area that allows sufficient depolymerization rate in chlorinated solvents. However, paraformaldehyde prills, which are easier to handle and dust-free, are ineffective for this synthesis (Table S1, ESI†).

The initial reaction of DEM with 1,4-diethoxybenzene and boron trifluoride diethyl etherate ($\text{BF}_3\text{-OEt}_2$) in dichloromethane successfully yields ethoxypillar[5]arene (EtO-PA[5]) in 61%, demonstrating that DEM releases formaldehyde necessary for the formation of the methylene bridges of pillararene. This reaction setup was relatively straightforward. It can be easily quenched, and the product can be readily purified by

column chromatography. ^1H NMR measurement also confirms the release of formaldehyde upon mixing DEM and $\text{BF}_3\text{-OEt}_2$ in CDCl_3 as indicated by the appearance of a new peak at $\delta = 9.73$ ppm (Fig. S2, ESI†).^{29,30} Other acid catalysts are also effective in combination with DEM for pillararene synthesis, albeit lower yields were obtained. All tested Lewis acids, $\text{BF}_3\text{-OEt}_2$, FeCl_3 , and $\text{Bi}(\text{OTf})_3$ effectively catalyze the hydrolysis of DEM acetal and initiate the Friedel–Crafts reaction. The low toxicity and low cost of bismuth compounds characterize it as a green element.³¹ Previously, $\text{Bi}(\text{OTf})_3$ was used to catalyze the Friedel–Crafts acylations³² and acetal deprotection.³³ Although the yield was low, $\text{Bi}(\text{OTf})_3$ facilitated the formation of pillararene in the presence of DEM at room temperature. Brønsted acids such as methanesulfonic acid, triflic acid, and *p*-toluenesulfonic acid also successfully produced pillararenes. However, no pillararenes were observed with trifluoroacetic acid, concentrated HCl, or 2 M HCl in ether. ^1H NMR measurements reveal that formaldehyde is in fact released in the presence of trifluoroacetic acid (Fig. S3, ESI†); however, the acid was inefficient at catalyzing the Friedel–Crafts reaction. These findings highlight the effectiveness of DEM as a formaldehyde source and the suitability of various acid catalysts in the pillararene synthesis.

Previous studies have shown that the choice of solvent significantly influences the size selectivity of pillararenes. Smaller solvent molecules favor the formation of pillar[5]arene and larger solvent molecules favor the formation of pillar[6]arene, due to the fitness of the size of the solvent molecule inside the macrocycle's cavity and its electronic interaction with the electron-rich macrocycle.^{18,21} In light of this, we examined several solvents for the reaction of 1,4-diethoxybenzene with DEM in the presence of $\text{BF}_3\text{-OEt}_2$. We found that when dichloromethane was the solvent, pillar[5]arene was exclusively the product, except in the cases of FeCl_3 and *p*-toluenesulfonic acid, where 5% and 2% of pillar[6]arene were isolated, respectively (Table 1, entries 1, 2, and 6). 1,2-Dichloroethane proved to be the best solvent for the synthesis of pillar[5]arene, affording it in 71% yield (Table 2, entry 1). Larger solvent molecules increase the proportion of pillar[6]arene

Table 1 Summary of EtO-PA[n] synthesis with different Lewis and Brønsted acid catalysts

Entry	Catalyst (equiv.)	Yield (%)	
		EtO-PA[5]	EtO-PA[6]
1	$\text{BF}_3\text{-OEt}_2$ (2.50)	61	0
2	FeCl_3^a (1.00)	35	5
3	$\text{Bi}(\text{OTf})_3^b$ (0.0500)	9	0
4	$\text{CH}_3\text{SO}_3\text{H}$ (3.75)	49	0
5	$\text{CF}_3\text{SO}_3\text{H}$ (1.00)	37	0
6	<i>p</i> - $\text{CH}_3\text{C}_6\text{H}_4\text{SO}_3\text{H}^c$ (2.50)	32	2
7	CF_3COOH (2.50)	0	0
8	Conc. HCl (2.00)	0	0
9	2 M HCl in ether (2.00)	0	0

Reaction conditions: 1,4-diethoxybenzene (1.00 equiv.), DEM (1.25 equiv.), acid catalyst, CH_2Cl_2 (0.05 M), 30 min. ^a Recovered 4% of 1,4-diethoxybenzene. ^b Recovered 63% of 1,4-diethoxybenzene after 48 h. ^c Recovered 16% of 1,4-diethoxybenzene after 9 h.



Table 2 Summary of EtO-PA[n] synthesis in different solvents

Entry	Solvent	Yield (%)	
		EtO-PA[5]	EtO-PA[6]
1	1,2-Dichloroethane	71	0
2	Dichloromethane	61	0
3	Chloroform	48	6
4	1,2-Dichlorobenzene ^a	49	5
5	Chlorocyclohexane	43	25

Reaction conditions: 1,4-diethoxybenzene (1.00 equiv.), DEM (1.25 equiv.), $\text{BF}_3\text{-OEt}_2$ (2.50 equiv.), 30 min, 0.05 M. ^a Recovered 4% of 1,4-diethoxybenzene.

relative to pillar[5]arene. The highest amount of pillar[6]arene was obtained when chlorocyclohexane was used, resulting in a ratio of pillar[5]arene to pillar[6]arene of 43:25 (Table 2, entry 5).

During our solvent studies, we found that certain preservatives used to stabilize chlorinated solvents can affect the reactions. While chloroform stabilized with amylene smoothly afforded EtO-PA[5] in 48% yield, the same reaction carried out in chloroform stabilized with 1% ethanol resulted in only 14% EtO-PA[5] and mostly recovered unreacted 1,4-diethoxybenzene (Table S2, ESI[†]). Due to the high concentration of ethanol being used as a preservative, 1% v/v, we attribute that this is sufficient to deactivate the Lewis acid catalyst. The effect of ethanol preservative was further confirmed by the addition of 1% ethanol to the reaction with amylene stabilized chloroform. No reaction was observed in this case and only starting material was recovered.

We also explored the suitability of other acetals for pillararene synthesis, including dimethoxymethane and 1,3-dioxolane. The reactions of 1,4-diethoxybenzene and these acetals were conducted in 1,2-dichloroethane using $\text{BF}_3\text{-OEt}_2$ as the catalyst. Both acyclic and cyclic acetal were found to be equally effective in synthesizing pillar[5]arene (Table 3, entries 1–3). Additionally, varying the size of the alkoxy group on the acetal has little or no effect on the reaction yield (Table 3, entries 1 and 2). Interestingly, we did not observe the formaldehyde peak in the ¹H NMR of a mixture of 1,3-dioxolane and $\text{BF}_3\text{-OEt}_2$ in CDCl_3 over the course of 23 hours (Fig. S4, ESI[†]); however, pillararene was formed slowly in the presence of 1,4-diethoxybenzene in a mixture of 1,3-dioxolane and $\text{BF}_3\text{-OEt}_2$ in dichloromethane over 10 hours in 74% yield (Table 3, entry 3). We ascribe this observation to the equilibrium of hydrolysis lying largely toward the cyclic acetal under the conditions experimented,

Table 3 Summary of EtO-PA[n] synthesis with various acetals

Entry	Acetal	Time (h)	Yield of EtO-PA[5] (%)
1	Diethoxymethane	0.5	71
2	Dimethoxymethane	1.5	69
3	1,3-Dioxolane	10	74
4	1,3,5-Trioxane ^a	1	39

Reaction conditions: 1,4-diethoxybenzene (1.00 equiv.), acetal (1.25 equiv.), $\text{BF}_3\text{-OEt}_2$ (2.50 equiv.) in 1,2-dichloroethane, 0.05 M. ^a Recovered 20% of 1,4-diethoxybenzene.

Table 4 Pillar[5]arene synthesis with different arenes

Entry	Substrate	Yield of pillar[5]arene (%)
1		87
2		71
3		60

Reaction conditions: arene (1.00 equiv.), diethoxymethane (1.25 equiv.), $\text{BF}_3\text{-OEt}_2$ (2.50 equiv.) in 1,2-dichloroethane, 0.05 M. ^a 0.23 M, 70 °C.

and the minute amount of formaldehyde produced in this equilibrium was quickly consumed by the Friedel–Crafts reaction. Lastly, we also found that the cyclic trimer of formaldehyde, 1,3,5-trioxane, under the same reaction conditions successfully produced 39% yield of EtO-PA[5].

We found that our method is suitable for the synthesis of pillararenes from different arene substrates. Both methoxy- and ethoxypillar[5]arene were obtained in high yields, 87% and 71%, in the presence of DEM, $\text{BF}_3\text{-OEt}_2$, and 1,2-dichloroethane, respectively (Table 4, entries 1 and 2). These yields of pillar[5]arenes were higher than those obtained from reported protocols.^{2,34} Our method is also efficient in synthesizing 2-bromoethoxypillar[5]arene from 1,4-bis(2-bromoethoxy)benzene in 60% yield. This decabrominated pillar[5]arene can be readily derivatized to access functionalized pillararenes for different targeted applications.^{35–38}

In summary, we have found that acetals serve as safe, nonaqueous formaldehyde equivalents for the synthesis of pillararenes. Acetals are easy to handle and release formaldehyde controllably only in the presence of an appropriate acid. Pillararenes can be synthesized in good yields from commercially available and inexpensive starting materials. Given the growing interest and development of pillararenes in functional material applications, employing a safer formaldehyde equivalent significantly benefits the health and safety of researchers.

The authors acknowledge the University of Arkansas for financial support and Rohana Liyanage for assistance with MALDI measurement.

Data availability

The data supporting this article have been included as part of the ESI.[†]

Conflicts of interest

The authors declare no conflict of interest.



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