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Semi-transparent organic solar cells based on large bandgap star-shaped small molecules as mixed donors with PM6†‡

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Semi-transparent organic solar cells (ST-OSCs) require carefully selected active layer materials and one key requirement, the average visible transmittance (AVT), can be optimised through an engineering strategy by choosing appropriate donors and acceptors. Herein, an efficient ternary active layer is fabricated by using two wide bandgap (3.0 eV) star-shaped small molecules BFN or BFSN and a middle bandgap polymer PM6 as mixed donors, and a narrow bandgap non-fullerene Y6 as acceptor. By controlling the ratio of BFN or BFSN and PM6, the AVT of films can be optimised without changing the thickness. Without optical engineering, compared to an AVT of 26% in the binary active layer (PM6 : Y6 = 1.3 : 1.5), the ternary active layers with BFN/BFSN : PM6 : Y6 = 0.65 : 0.65 : 1.5 display a higher AVT of 60% and 62%, respectively, at a thickness of 100 nm. By further increasing the ratio of BFN/BFSN in the active layer, the AVT of ternary active films based on BFN/BFSN : PM6 : Y6 = 1 : 0.3 : 1.5 at 100 nm thickness can reach 67%. The ternary ST-OSC based on BFN and BFSN in a ratio of 0.65 provides a comparable power conversion efficiency (PCE) of 10.01% (BFN) and 11.18% (BFSN) to 12.81% for the PM6:Y6 binary OSCs after a silver electrode deposition. However, in a higher blended ratio of BFN or BFSN (BFN/BFSN : PM6 : Y6 = 1 : 0.3 : 1.5), the PCE shows a significant decrease due to the morphology of the active layer, which shows that the components are less well mixed. It was also noted that BFSN-based ternary ST-OSCs offer higher PCE than BFN-based ST-OSCs because of higher hole mobility for BFSN compared to BFN.

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Introduction

Regarding fossil fuel depletion, organic solar cells (OSCs) are considered a promising and attractive replacement technology for obtaining renewable and affordable energy from sunlight, offering advantages in tuneable light-absorbing windows, lightweight devices, ease of manufacturing and non-toxicity.^{1–7} Based on the selection of light-absorbing materials in the active layer and deployment of transparent electrodes, semi-transparent organic solar cells (ST-OSCs) have an outstanding performance to generate electricity in certain light-absorbing windows whilst having a limited impact on the transmittance of the visible light.^{8,9} These unique characteristics enable ST-OSCs to be suitable candidates in some transparent application

scenarios, such as building-integrated photovoltaics (BIPV), photovoltaic greenhouses, automobile glass, *etc.*^{10–14} Therefore, as a new technique to integrate energy conversion capability into daily applications, the future value of ST-OSCs is immeasurable.

In the field of OSCs, recent breakthroughs in high PCE of OSCs are based on middle bandgap (E_g) polymer donors (*e.g.*, PCPDTFBT, PSBTBT and PM6, with E_g from 1.44 to 1.80 eV) in combination with non-fullerene acceptors (*e.g.*, ITIC, IHIC, Y6, L8-BO and IT-4Cl with E_g from 1.33 and 1.59 eV).^{10,15–20} It makes sense to apply such active layers in the fabrication of ST-OSCs because of their high efficiency. For characterising the ST-OSCs, the average visible transmittance (AVT, typically based on the wavelength range of 370 to 780 nm) is another key parameter used to evaluate the performance of such devices. However, an inversely changing relationship between the PCE and AVT is commonly observed in the materials provided above. The AVT is mainly restricted by the absorption behaviours of the middle E_g polymer donors, whose strong absorption bands strongly overlap with the photopic response region of the human eye, reducing the AVT in a thick active layer. However, although a thin active layer can improve the AVT, it cannot meet the requirements of sufficient light absorption,

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resulting in an inferior PCE. Therefore, under the premise of maintaining the thickness of ST-OSCs, an ideal strategy for fabricating ST-OSC devices is to avoid visible photon-consuming polymer donors by using alternative materials. To achieve this goal, a strategy of fabricating ternary or quaternary ST-OSCs, using a wide bandgap (E_g) material as the second donor or host in the active layer, is commonly applied that allows visible light penetration and maintains sufficient thickness of the active layer. Most recently, Chen *et al.* used the 3.0 eV E_g fluorescent polymer FC-S1 as a host for PM6:Y6 solar cells. By adjusting the ratio to FC-S1:PM6:Y6-BO = 1:0.3:1.5, the devices achieved a PCE of 6.01% with an AVT of 49.28% in a 30 nm thick active layer.²¹ Xie *et al.* used the polymer PCDTBT as a host in PTB7-Th:IEICO-4Cl, which can be optimised to a PCE of 6.30% with an AVT of 43.93% in a film of 90 nm thickness.²² Instead of using wide E_g polymers as host or second donors, small molecules can also be used as donors to fabricate OSCs. Even though small molecular donors are rarely reported, some examples can be listed in binary OSCs containing chemical structures such as oligothiophene DRCN7T,²³ and N,N'-diaryl-diamines.²⁴ In ternary ST-OSCs, Huang *et al.* applied a small molecule, [2-(9-*H*-carbazol-9-yl)ethyl] phosphonic acid (2PACz) as an *in situ* self-organised hole transport interlayer and as a second donor, to achieve PEDOT-free ST-OSCs with a PCE of 15.2% and an AVT of 19.2%.²⁵ In these strategies, the polymer and small molecules are utilised as hole-transport materials, demonstrating the feasibility of fabricating 2D/1A ternary ST-OSCs.

In our work, two large E_g (ca. 3.0 eV) star-shaped materials, tris(dihexyl-fluorenyl-N,N'-diaryl-amine)benzenes (BFN and BFSN, Fig. 1), were synthesised and employed as the second donor to give BFN/BFSN:PM6:Y6 ternary systems. At a film thickness of 100 nm, the ternary active layer, BFN/BFSN:PM6:Y6 = 0.65:0.65:1.5, achieved AVTs of 60% and 62%, respectively, with much higher transmittance than the PM6:Y6 binary film with an AVT of 26% with the same thickness. Furthermore, after the deposition of cathodes, the OSCs achieved PCEs of 10.01% and 11.18%, which represents only a slight decrease in PCE compared to a PCE of 12.81% in the binary PM6:Y6 devices. The results indicate that the ternary structures containing large E_g small molecule star-shaped donors are promising for high-performance ST-OSCs.

Results and discussion

The chemical structures and optical properties of active layer materials of OSCs

The chemical structures of BFN, BFSN, PM6 and Y6 are shown in Fig. 1a. The syntheses and characterisation of BFN and BFSN are provided in the experimental discussion and ESI.† The advantages of star-shaped organic semiconductor materials, and the reason for their selection for this work, include tunable and well-defined electronic properties, higher absorptivity compared to analogous linear compounds, excellent solubility and solution processability, and the ability to form high quality

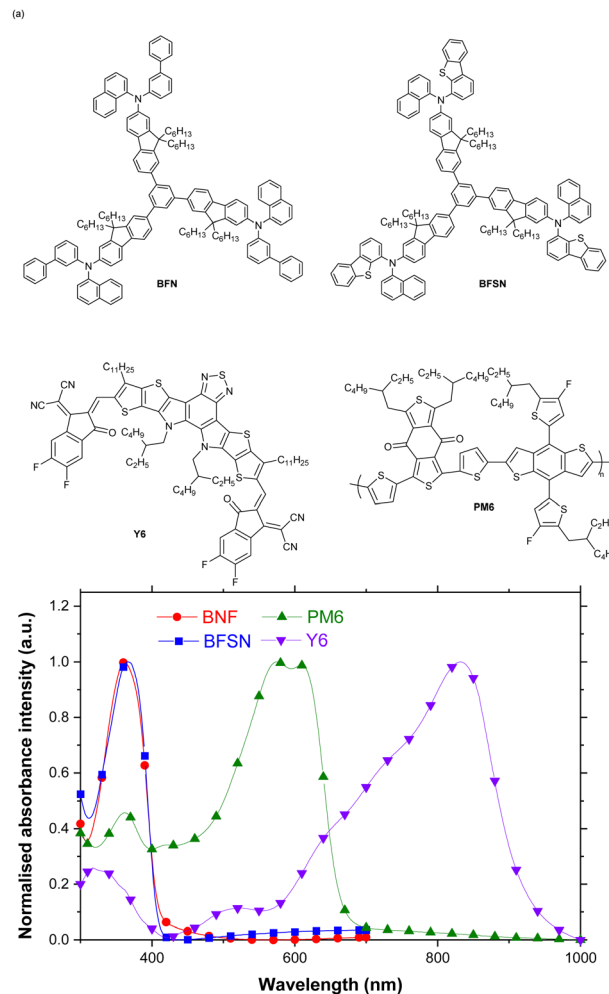


Fig. 1 (a) The chemical structures of BFN, BFSN, PM6 and Y6; (b) the normalised absorption spectra of BFN, BFSN, PM6 and Y6 films.

films because their film-forming properties are similar to polymers.^{26,27} The absorption spectra of BFN, BFSN, PM6 and Y6 films are shown in Fig. 1b. The film absorption of BFN and BFSN corresponds to a near UV band, with an absorption peak (λ_{abs}) at 366 nm and 368 nm, respectively, which defines the star-shaped monomers as wide bandgap materials with E_g of 3.0 eV. Such an absorption feature is beneficial for visible light to penetrate a ST-OSC. The polymer PM6 is a middle E_g (1.80 eV) donor, with strong absorption in the visible light region, whilst the non-fullerene acceptor Y6 shows near-IR absorption with λ_{abs} 820 nm and with an E_g of 1.33 eV.

Fig. 2 and Table 1 demonstrate the contribution of BFN and BFSN to the transmittance of a semi-transparent device. In a structure of ITO/PEDOT:PSS/ternary active layer structure, compared to the binary PM6:Y6 active layer structure in 100 nm thickness with an AVT of 26%, the AVTs of ternary active layers with the same thickness were improved to 60–67% by adjusting the ratio of BFN or BFSN:PM6:Y6 from 0.65:0.65:1.5 to 1:0.3:1.5 (Table 1). The transmittance of active layers is significantly improved when BFN and BFSN are used as second donors in the active layer. However, with a higher ratio of BFN



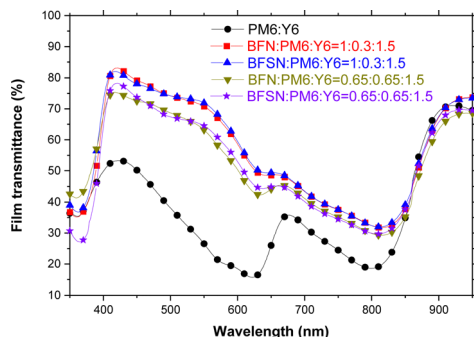


Fig. 2 The transmittance in the structure of ITO/PEDOT:PSS/ternary active layers.

Table 1 AVTs in the structure of ITO/PEDOT:PSS/ternary active layers

Ternary active layer	AVT (%)
PM6:Y6 = 1.3:1.5	26
BFN:PM6:Y6 = 1:0.3:1.5	67
BFSN:PM6:Y6 = 1:0.3:1.5	67
BFN:PM6:Y6 = 0.65:0.65:1.5	60
BFSN:PM6:Y6 = 0.65:0.65:1.5	62

and BFSN in blended films, the improvement of AVT is not so significant (an additional 5–7%).

The device performance of ternary OSCs

The device architecture is shown in Fig. 3a and the energy levels of the four materials used for the active layer are given in Fig. 3b. The energy levels of BFN and BFSN were determined by cyclic voltammetry (CV) (Table S1 and Fig. S10, ESI†) using the same method used for the measurement of PM6 and Y6 in the literature.¹⁵ The highest occupied molecular orbital (HOMO) energy levels of BFN, BFSN, PM6, and Y6 are -5.12 , -5.17 , -5.45 , and -5.65 eV whilst their lowest occupied molecular orbital (LUMO) energy levels are -2.08 , -2.09 , -3.65 , and -4.10 eV, respectively. Therefore, an efficient energy level offset between the HOMO of PM6 and LUMO of Y6 can create exciton dissociation. However, it should be noted that the BFN and BFSN compounds also have the potential to form exciton dissociation in the ternary active layer.

In Table 2 and Fig. 4, the performance of the OSC devices is shown. As listed in Table 2, the device with the PM6:Y6 binary

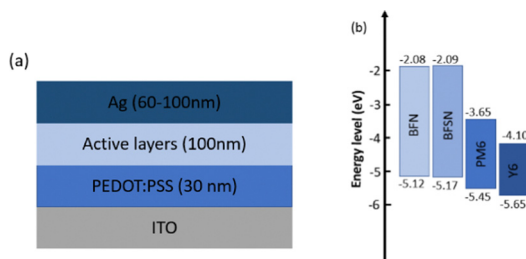


Fig. 3 (a) The device structure for the ternary OSCs. (b) The energy levels of the materials in the active layer.

Table 2 Device performance of ternary OSCs

	V_{oc} (V)	J_{sc} (mA cm^{-2})	FF (%)	PCE (%)
PM6:Y6 = 1.3:1.5	0.81	27.04	58.81	12.81
BFN:PM6:Y6 = 1:0.3:1.5	0.86	10.65	57.97	5.34
BFSN:PM6:Y6 = 1:0.3:1.5	0.85	13.17	53.99	6.06
BFN:PM6:Y6 = 0.65:0.65:1.5	0.84	20.53	58.93	10.01
BFSN:PM6:Y6 = 0.65:0.65:1.5	0.84	22.83	57.75	11.18

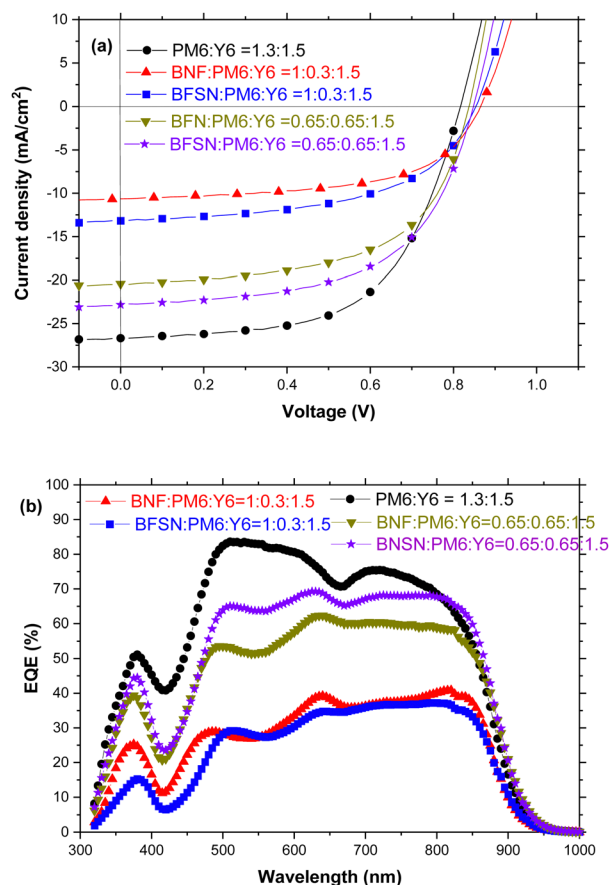


Fig. 4 Device performance of ternary OSCs (a) J - V - L curves and (b) EQE spectra.

active layer with a thickness of 100 nm displays a PCE of 12.81%. In a ratio of BFN/BFSN:PM6:Y6 = 0.65:0.65:1.5, the PCE of devices is only slightly decreased to 10.01% and 11.18%. If the proportion of BFN and BFSN further increases to a ratio of BFN/BFSN:PM6:Y6 = 1:0.3:1.5, the performance of devices halves the efficiency to 5.34% and 6.06% for BFN and BFSN blended active layers, respectively.

However, a slight increase of V_{oc} was observed from 0.81 V for binary devices to 0.84–0.86 V for ternary devices by using BFN and BFSN as second donors. This could be due to a p-n heterojunction forming between BFN/BFSN and Y6, but this heterojunction is insufficient to compare it with the strong interaction between PM6 and Y6. The external quantum efficiency (EQE) spectra are shown in Fig. 4b. As the ratio of BFN or BFSN in the ternary active layer increases, the ternary device



demonstrates lower photo-responses in the PM6 and Y6 absorbing region (Fig. S1, ESI†), leading to lower J_{sc} in the ternary OSCs. It is worth noticing that there is only a mild decrease of EQE in the BFN and BFSN absorbing region (around 380 nm) when a high ratio of BFN and BFSN was used. It can be considered as evidence for exciton dissociation between BFN/BFSN and Y6.

Space-charged-limited current (SCLC) analysis

In Fig. 5, the hole mobility of BFN and BFSN by space-charge-limited current (SCLC) analysis is shown. After calculation, a difference in hole mobility in a BFSN film ($5.22 \times 10^{-5} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) and BFN film ($3.02 \times 10^{-6} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) was found, which explains the reason why a higher J_{sc} was measured in BFSN ternary OSCs compared to BFN ternary OSCs with the same device architecture. In comparing the structures of BFN and BFSN, we assume that the existence of the dibenzothiophene unit in BFSN provides better π - π stacking between molecules, leading to more efficient transport of charge carriers.²⁸

Morphology characterisation

The film morphology of various ratios of BFN and BFSN blended films was characterised using atomic force microscopy (AFM) over a $2 \times 2 \text{ } \mu\text{m}^2$ area. As displayed in Fig. 6, the neat film of PM6:Y6 presents a relatively smooth and uniform surface with a root-mean-squared roughness (R_q) of 5.43 nm. In a ratio of BFN/BFSN:PM6:Y6 = 0.65:0.65:1.5, the morphology is similar to that of the non-blended binary film, with R_q of 4.18 nm and 8.18 nm for BFN and BFSN blended films, respectively. However, at a high ratio of BFN and BFSN blended films (BFN/BFSN:PM6:Y6 = 1:0.3:1.5), the R_q was dramatically increased to 39.8 nm and 21.2 nm for BFN and BFSN blended films, respectively. This indicates that in low-ratio blended BFN and BFSN films, the presence of BFN and BFSN has a limited effect on changing the morphology. However, in films with high-ratio BFN and BFSN films, the morphology is dominated by BFN and BFSN which could suffer from aggregation or crystallisation in films. As a consequence, a large leaking current can be generated, which, as we have observed, leads to a fall in PCE.

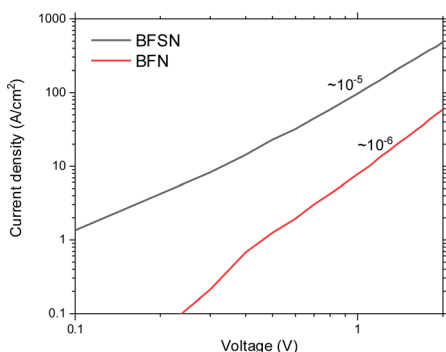


Fig. 5 Hole transport measurements by SCLC for BFN and BFSN.

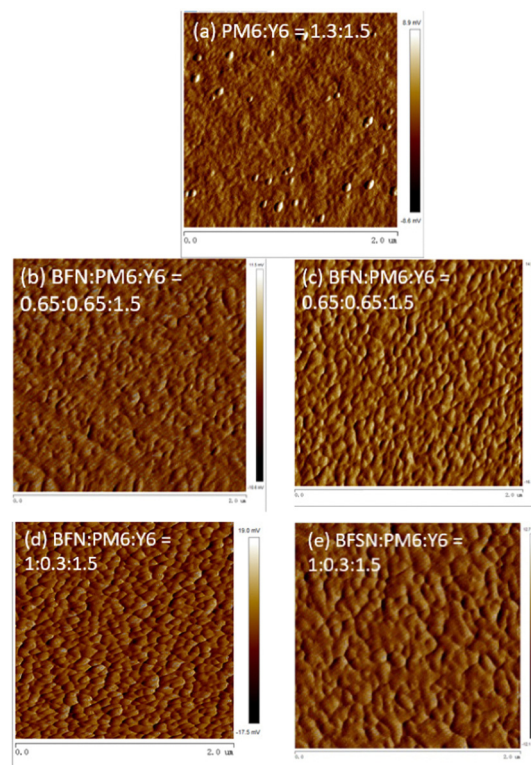


Fig. 6 AFM image for the BFN and BFSN blended PM6:Y6 active layer.

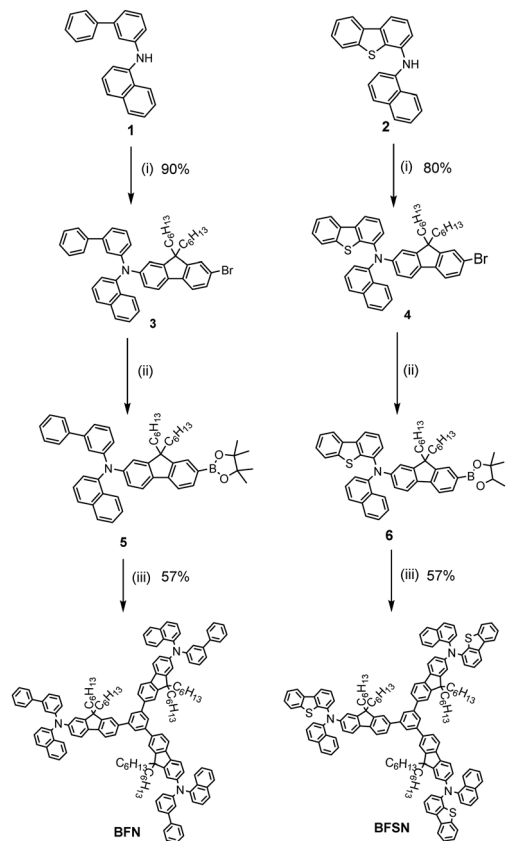
Experimental discussion.

Synthetic procedures for BFN and BFSN

Two star-shaped donors, 1,3,5-tri(*N*-(naphthalene-1-yl)-*N'*-(1,1'-biphenyl-3-yl)-9,9'-dihexyl-2*H*-fluorene-2-yl-amine) benzene (BFN) and 1,3,5-tri(*N*-(naphthalene-1-yl)-*N'*-(dibenzothiophene-4-yl)-9,9'-2*H*-dihexylfluorene-2-yl-amine)benzene (BFSN) were synthesised from the route shown in Scheme 1. Compounds **1** and **2** were synthesised according to known procedures.²⁹ Compounds **3** and **4** were synthesised *via* Buchwald–Hartwig amination and compound **5** and compound **6** were isolated after boronation and used without purification. Finally, the target compounds, BFN and BFSN, were obtained by Suzuki coupling with tribromobenzene, both in 57% yield. The structure and purity of all target compounds were confirmed and characterised by ^1H and ^{13}C NMR spectroscopies, mass spectrometry, thermogravimetric analysis (TGA), and differential scanning calorimetry (DSC), (Table S2 and Fig. S4–S9, ESI†).

Ternary OSC devices fabrication

Ternary OSCs were fabricated by a spin-coating/evaporation hybrid method. Pre-patterned ITO slides ($7 \text{ } \Omega \text{ sq}^{-1}$, $15 \text{ mm} \times 15 \text{ mm} \times 1.1 \text{ mm}$, KINTEC) were cleaned with deionised water, acetone and isopropanol in an ultrasonic bath for 5 minutes before treatment with UV-ozone for 15 min. The architecture of the devices was ITO/PEDOT:PSS (30 nm)/active layer (100 nm)/Ag (60–100 nm). For all devices, the OSCs were fabricated using pre-cleaned indium-tin-oxide (ITO) coated glass substrates after ozone plasma treatment. PEDOT:PSS (Xi'an polymer light



Scheme 1 The synthetic route for the two novel star-shaped donor monomers: (i) 2,7-dibromo-9,9-dihexylfluorene, $\text{Pd}_2(\text{dba})_2$, $\text{NaO}-t\text{Bu}$, PPh_3 , toluene, 120°C ; (ii) 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane, $n\text{-BuLi}$, THF, -78°C ; (iii) 1,3,5-tribromobenzene, $\text{Ba}(\text{OH})_2 \cdot 8\text{H}_2\text{O}$, $\text{Pd}(\text{PPh}_3)_4$, THF, H_2O , 80°C .

technology Corp, Al 4083) was spin-coated and annealed on a hotplate at 120°C for 20 minutes. After the substrate cooled down to room temperature, the mixed solution of BFN or BFSN with PM6 and Y6 was spun at 1000 rpm from chloroform solution at a concentration of 10 mg ml^{-1} . Ag was thermally evaporated using a Kurt J. Lesker Spectros II deposition system at 10^{-6} bar at a deposited rate of $1\text{--}1.5\text{ \AA s}^{-1}$. A Keithley Semiconductor Characterisation System (SCS) 4200, Solar Simulator System Newport Oriel Sol3A (AM1.5) and QE-R Enlitech (EQE measurement) were used for the characterisation of the OSCs.

SCLC analysis

Space-charge-limited current behaviour can be described by the Mott-Gurney law:

$$J = \frac{9}{8} \epsilon \mu \frac{V^2}{L^3}$$

Where J is the current density, ϵ is the dielectric constant, μ is the mobility, V is the voltage and L is the distance between the two electrodes (film thickness). The detailed experimental procedure is given in the ESI.†

Summary

In conclusion, we have synthesised two amine-based hole-transport materials and introduced them as second donors into the active layer of ternary ST-OSCs. By adjusting the ratio of donors, BFN/BFSN:PM6:Y6 (0.65:0.65:1.5), PCEs of 10.01% and 11.18% were achieved in devices with an AVT of 60% and 62% before cathode deposition. Compared to the binary OSCs (PM6:Y6 = 1.3:1.5, PCE = 12.81%, and AVT = 26%), this is a significant improvement in AVT only with a small sacrifice in PCE. Further investigations revealed that BFSN has higher hole mobility than BFN, which leads to better performance (higher J_{sc}) in BFSN blended devices. In addition, by using a high ratio of BFN and BFSN in the active layer (BFN/BFSN:PM6:Y6 = 1:0.3:1.5), the morphology of active layers becomes detrimental to device performance, resulting in a huge decrease in PCE with only a slight increase in AVT. As an innovative attempt, our results suggest that the selection of appropriate donor mixtures in the active layer of OSCs is a potential direction for the development of desirable ST-OSCs. In recent work, the application of a wide bandgap polymer (2.20 eV) in ternary ST-OSCs gave a best performing device with a PCE of 10.01% and AVT of 30.48%.³⁰ Given that there was only a 30% to 40% transmittance loss after depositing the ultrathin metal transparent electrode (UMTE),^{31–33} the estimated AVT after depositing UMTE for star-shaped BFN and BFSN in ternary ST-OSCs as wide bandgap materials has provided device characteristics that are very competitive in the field.

Conflicts of interest

There are no conflicts to declare.

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