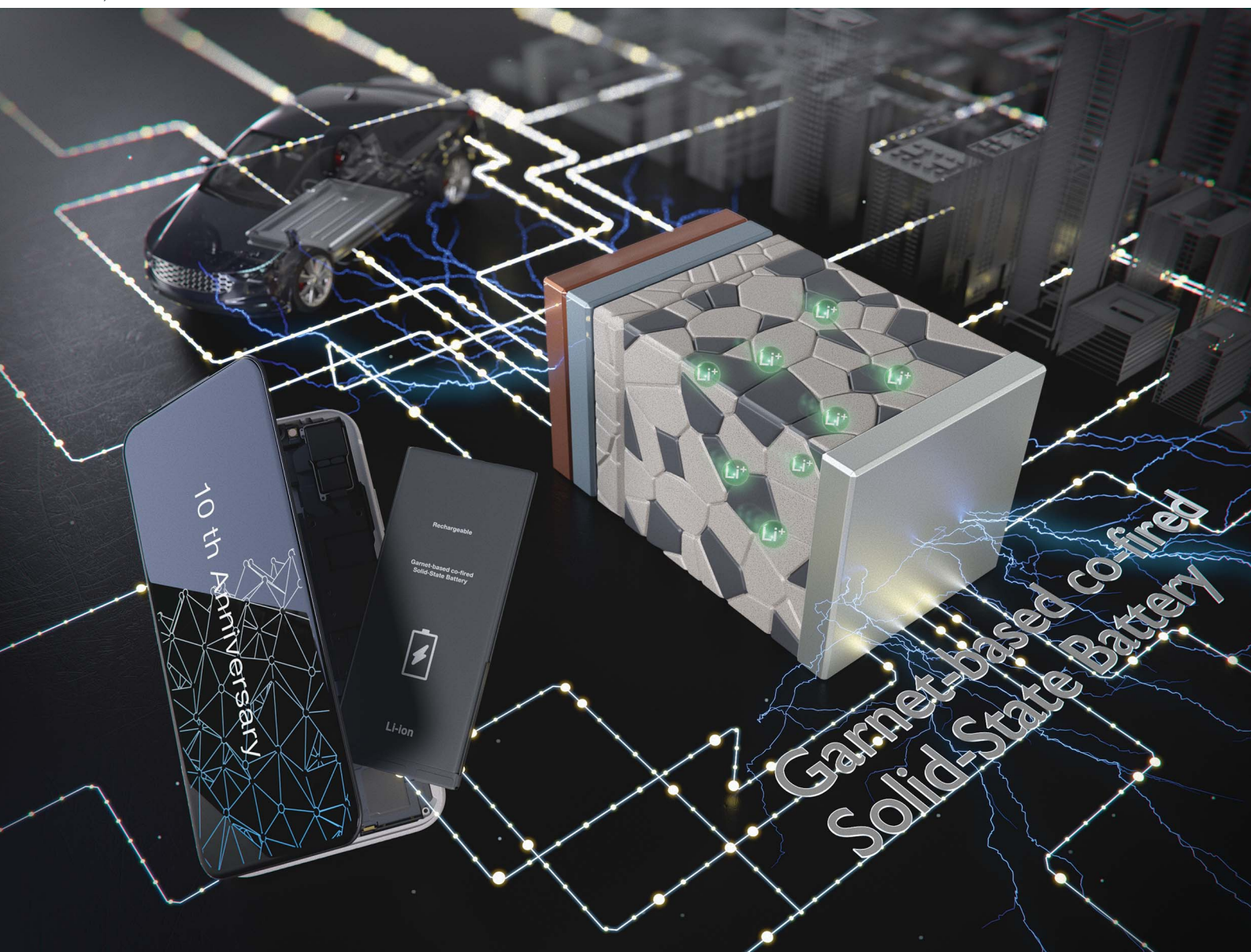


# Journal of Materials Chemistry A

Materials for energy and sustainability

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**PAPER**

Naohiro Hayashi, Ken Watanabe *et al.*  
Impact of intentional composition tuning on the  
sintering properties of Ca–Bi co-doped  $\text{Li}_7\text{La}_3\text{Zr}_2\text{O}_{12}$   
for co-fired solid-state batteries

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