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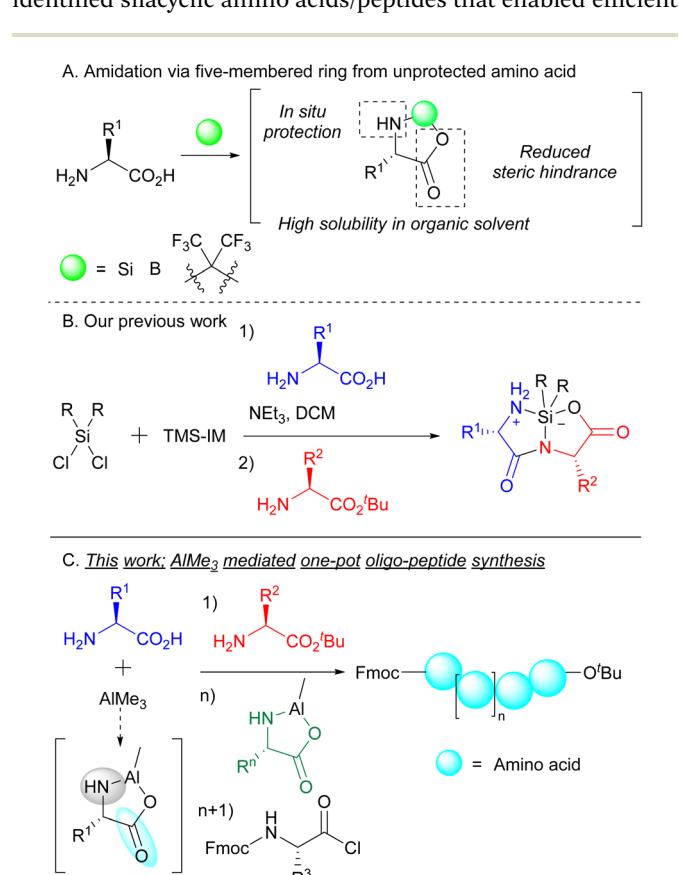
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Introduction

Peptides, the hetero-polymers of various amino acid residues, are essential biomolecules with enormous applications in various fields. In particular, there appears a growing interest in therapeutic peptides,¹ and hundreds of peptides have been employed in preclinical and clinical developments.² Therefore, the development of an efficient and cost-effective methodology for peptide synthesis is pivotal for organic chemists. Despite this goal, protection and deprotection of amino acid groups are indispensable steps in peptide elongation. Peptide bond formation has heavily relied on the protection system for the N- and/or C-terminal of amino acids. This is important for the prevention of unexpected byproducts, such as homo-coupled³ and cyclized⁴ products, that arise in the absence of protective measures. It is therefore accurate to state that the success of peptide bond formation has been dramatically influenced by the use of protective groups. On the other hand, the use of protecting groups is a bottleneck in rapid and economical peptide synthesis such as one-pot synthesis because protection/deprotection and purification at each step are necessary.

An elegant and straightforward strategy for peptide bond formation using unprotected amino acids is the temporary formation of five-membered rings from unprotected amino acids using silicon dichloride,⁵ boron,⁶ phosphorous⁷ or hexafluoroacetone⁸ (Scheme 1A). Cyclic amino acids not only have higher solubility in certain organic solvents such as DCM and

MeCN, but also prevent side reactions such as homo-coupling reactions by the virtue of steric hindrance. Very recently, we identified silacyclic amino acids/peptides that enabled efficient



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Scheme 1 Backgrounds of peptide bond formation utilizing five-membered cyclic amino acids.



peptide bond formation (Scheme 1B).⁹ Although the use of these silacyclic dipeptides is a promising strategy for elongation at both the terminals, silacyclic dipeptides need to be isolated when they are used as substrates for further elongation. Furthermore, expensive or complex reagents such as tantalum catalysts and bis(imidazolyl)silane were required for effective amide bond formation. Even when such reagents were used, the reactivity of amino acids bearing bulky substituents remains low, because it was not easy for nucleophilic amino acids to react with five-membered intermediates composed of bulky amino acids such as valine, leucine, and isoleucine. To achieve economical, readily available, and general peptide bond formation, completely new systems are immensely desired.

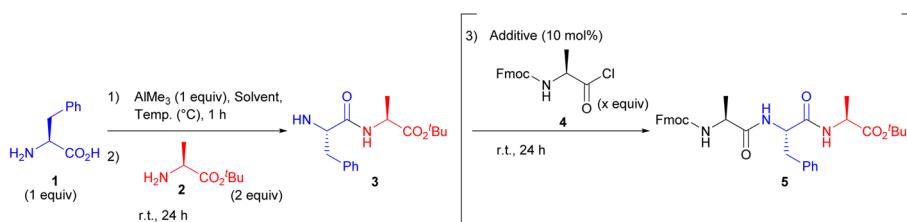
Trimethylaluminum (AlMe_3) is commonly used as a Lewis acid in various organic reactions.¹⁰ Some studies have shown that AlMe_3 facilitates the effective amidation of carboxylic acids even in the absence of coupling reagents,¹¹ indicating that AlMe_3 is an exceptionally attractive and useful reagent for peptide bond formation. In fact, one of the studies demonstrated the possibility of constructing peptide bonds from unprotected amino acids and AlMe_3 .¹² However, because of the low nucleophilicity of the intermediate Al-five-membered ring, this method exhibits low reactivity and has limited substrate scope. Actually, the intermediate five-membered ring did not well function as a nucleophile, and only moderate dipeptides

were obtained (31–60% yields). Herein, we have discovered the formation of a five-membered ring composed of Al and unprotected amino acids. The ring behaved as an electrophile to form peptide bonds with nucleophilic amino acid esters. The resulting dipeptide reacted with electrophilic amino acids to afford tripeptides in a one-pot manner. Furthermore, this one-pot system could be applied to further longer peptide synthesis such as tetra-/pentapeptide by sequentially adding the prepared five-membered cyclic amino acids (Scheme 1C).

Results and discussion

We first investigated the compatibility of AlMe_3 for peptide bond formation. After pre-mixing the unprotected H-L-Phe-OH (1) and 1 equiv. AlMe_3 in various organic solvents, $\text{H-L-Ala-O}^{\prime}\text{Bu}$ (2) was added. As a result, the peptide bond formation hardly proceeded in THF, CPME, toluene, DMF, and DMSO (Table 1, entries 1–3, 5 and 6), while dipeptide (3) was obtained using MeCN, CHCl_3 , or DCM as a solvent (entries 4, 7, and 8). Reducing the temperature from room temperature to 0 °C during the pre-stirring step slightly improved the reaction efficiency, presumably because the five-membered ring consisting Al was relatively unstable at room temperature (entries 8 vs. 9 and 10 vs. 11). Furthermore, the use of 2 equiv. of AlMe_3 enhanced the reaction efficiency (entries 8 vs. 10 and 9 vs. 11).

Table 1 Optimization of one-pot peptide elongation



Entry	Solvent	Temp. (°C)	Additive	Fmoc-Ala-Cl (x equiv.)	Yield of 3 ^a (%)	Yield of 5 ^a (%)
1	THF	r.t.	—	—	0	—
2	CPME	r.t.	—	—	0	—
3	Toluene	r.t.	—	—	0	—
4	MeCN	r.t.	—	—	39	—
5	DMF	r.t.	—	—	0	—
6	DMSO	r.t.	—	—	0	—
7	CHCl_3	r.t.	—	—	55	—
8	DCM	r.t.	—	—	61	—
9	DCM	0	—	—	66	—
10 ^b	DCM	r.t.	—	—	67	—
11 ^b	DCM	0	—	—	77	—
12 ^b	DCM	0	—	2	—	85
13 ^b	DCM	0	TMS-OTf	2	—	89
14 ^b	DCM	0	TfOH	2	—	Trace
15 ^b	DCM	0	AcOH	2	—	84
16 ^b	DCM	0	TFA	2	—	Trace
17 ^b	DCM	0	PivOH	2	—	91
18 ^b	DCM	0	PivOH	3	—	95

^a Isolated yields. ^b 2 equiv. of AlMe_3 was used.



Additionally, five-membered intermediates were barely formed using other common metal reagents, and unprotected amino acid was recovered in most cases (see ESI†). Interestingly, isolated yields increased upon addition of Fmoc-L-Ala-Cl (**4**) to form the corresponding tripeptide (entry 12). This is probably because treatment with **4** cleaved the N-Al bond, which was generated from the first coupling reaction, and the resulting product (**5**) could be fully recovered by column

chromatography.¹³ Moreover, the addition of a catalytic amount of TMS-OTf and PivOH in the final step enhanced the reaction efficiency, and the addition of PivOH was especially effective (entry 17). It is likely that the acid catalyst has dual roles. It acts as a ligand for Al, and as a Lewis-acid to facilitate the peptide bond formation between the acid chloride and dipeptide. In addition, the reaction efficiency was improved to a satisfactory level by further increasing the amount of Fmoc-L-Ala-Cl to 3

<u>Alkyl groups</u>				
Fmoc-L-Ala-L-Ala-L-Val-O'Bu 5a 93% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Val-O'Bu 5b 88% yield (>20:1 dr)	Fmoc-L-Ala-L-Leu-L-Val-O'Bu 5c 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Ile-L-Val-O'Bu 5d 86% yield (>20:1 dr)	Fmoc-L-Ala-L-Tle-L-Val-O'Bu 5e 84% yield (>20:1 dr)
Fmoc-L-Ala-L-Gly(¹ Pent)-L-Val-O'Bu 5f 86% yield (>20:1 dr)	Fmoc-L-Val-L-Val-L-Val-O'Bu 5g 83% yield (>20:1 dr)	Fmoc-L-Val-L-Leu-L-Val-O'Bu 5h 84% yield (>20:1 dr)	Fmoc-L-Ala-L-Cha-L-Val-O'Bu 5i 84% yield (>20:1 dr)	Fmoc-L-Ala-Aib-L-Val-O'Bu 5j 90% yield (>20:1 dr)
Fmoc-L-Ala-L-(Me)Val-L-Val-O'Bu 5k 81% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Ala-O'Bu 5l 92% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Leu-O'Bu 5m 84% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Ile-O'Bu 5n 78% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Tle-O'Bu 5o 85% yield (>20:1 dr)
Fmoc-L-Ala-L-Val-Aib-O'Bu 5p 90% yield (>20:1 dr)	Fmoc-L-Val-Aib-L-Val-O'Bu 5q 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Pro-O'Bu 5r 68% yield (>20:1 dr)		
<u>Aryl groups</u>				
Fmoc-L-Ala-L-Phe-L-Val-O'Bu 5s 94% yield (>20:1 dr)	Fmoc-L-Ala-L-Ala(1-Naph)-L-Val-O'Bu 5t 86% yield (>20:1 dr)	Fmoc-L-Ala-L-Ala(2-Naph)-L-Val-O'Bu 5u 87% yield (>20:1 dr)	Fmoc-L-Ala-L-Phg-L-Val-O'Bu 5v 93% yield (LLL:DLL:LDL:LLD=97:0:3:0 dr)	
Fmoc-L-Ala-L-Tyr('Bu)-L-Val-O'Bu 5w 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Phe(4-CF ₃)-L-Val-O'Bu 5x 89% yield (>20:1 dr)	Fmoc-L-Ala-L-Phe(4-F)-L-Val-O'Bu 5y 93% yield (>20:1 dr)	Fmoc-L-Ala-L-Phe(F ₅)-L-Val-O'Bu 5z 89% yield (>20:1 dr)	
Fmoc-L-Ala-L-Val-L-Phe-O'Bu 5aa 92% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Phg-O'Bu (LLL:DLL:LDL:LLD=99:0:0:1 dr)	Fmoc-L-Ala-L-Val-L-Tyr('Bu)-O'Bu 5ac 86% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Trp(Boc)-O'Bu 5ad 43% yield (>20:1 dr)	
<u>Ether groups</u>				
Fmoc-L-Ala-L-Ser('Bu)-L-Val-O'Bu 5ae 93% yield (>20:1 dr)	Fmoc-L-Ala-L-Thr('Bu)-L-Val-O'Bu 5af 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Ser('Bu)-O'Bu 5ag 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Thr('Bu)-O'Bu 5ah 92% yield (>20:1 dr)	
<u>Ester groups</u>				
Fmoc-L-Ala-L-Asp('Bu)-L-Val-O'Bu 5ai 87% yield (>20:1 dr)	Fmoc-L-Ala-L-Glu('Bu)-L-Val-O'Bu 5aj 85% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Asp('Bu)-O'Bu 5ak 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Glu('Bu)-O'Bu 5al 89% yield (>20:1 dr)	
<u>S or NH groups</u>				
Fmoc-L-Ala-L-Cys('Bu)-L-Val-O'Bu 5an 89% yield (>20:1 dr)	Fmoc-L-Ala-L-Met-L-Val-O'Bu 5ao 90% yield (>20:1 dr)	Fmoc-L-Ala-L-Val-L-Met-O'Bu 5ap 91% yield (>20:1 dr)	Fmoc-L-Ala-L-Lys(Fmoc)-L-Val-O'Bu 5aq 63% yield (>20:1 dr)	

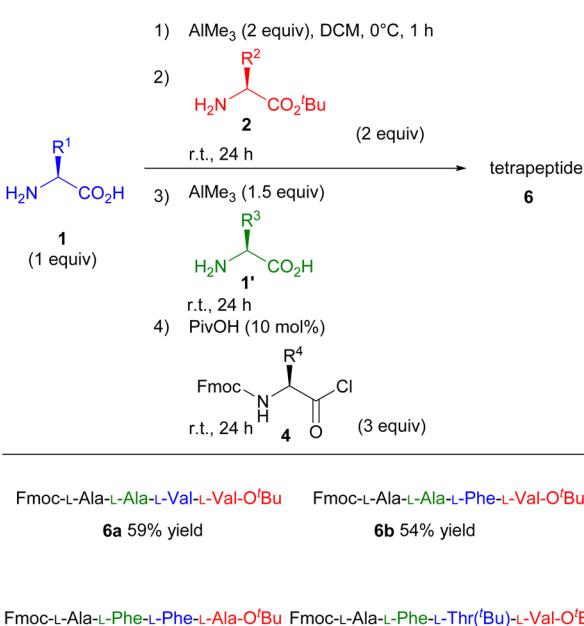
Scheme 2 One-pot tripeptide synthesis (1 + 1 + 1).

equiv. (entry 18). Although the excess substrate results in the generation of undesired products such as Fmoc-L-Ala-L-Ala-O'Bu, peptides of different lengths could be easily isolated, similar to the separation of unreacted substrates.

With the optimised conditions in hand, we then investigated the one-pot synthesis of various tripeptides (Scheme 2). Generally, the peptide bond formation of sterically hindered amino acids, such as valine, leucine, and isoleucine, has rarely been accomplished. To clarify the effects of steric hindrance on the reaction outcome, we examined the substrate scope using valine as the nucleophile or electrophile. Consequently, various natural and unnatural amino acids were applicable for this one-pot system to produce the corresponding tripeptides. Under the optimal reaction conditions, substituents in the side chain had a negligible impact on the reaction yields (5a–5q). Specifically, proline, which is an amino acid having secondary amine, could also be used as the nucleophile in the coupling reaction (5r). Furthermore, unnatural amino acids with quaternary carbons in the α -position could be used as both nucleophiles and electrophiles (5j, 5k, 5p). And various functional groups such as S, NH, ether, and ester were all well tolerated in this one-pot reaction (5ae–5aq). Fortunately, we did not face the issue of loss of enantiopurity presumably because of the rapid reaction and steric fixation of the five-membered intermediate. In fact, racemisation of the amino acids barely occurred even when Phg was used, which is extremely prone to epimerisation/racemisation¹⁴ (5v and 5ab). Although Boc-protected lysine afforded a low yield owing to the partial decomposition of the Boc-protected group in the side chain under the standard reaction conditions, the issue was resolved using an Fmoc-group in the side chain (5aq). The relatively low yield of 5aq is explained by the poor solubility of 5aq in DCM. Thus, our study presents

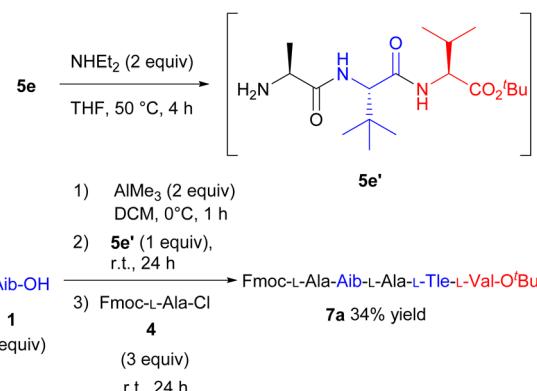
a new strategy for synthesising various tripeptides, regardless of steric hindrance.

Based on the impressive results of the one-pot tripeptide synthesis, we attempted to expand this strategy for synthesising longer peptides. Because the product of the first step is an N-unprotected dipeptide, that can be used as a nucleophile in the next step, we speculated that this protocol had enormous potential for further peptide elongation. To enhance the utility of this system, we investigated the one-pot tetrapeptide

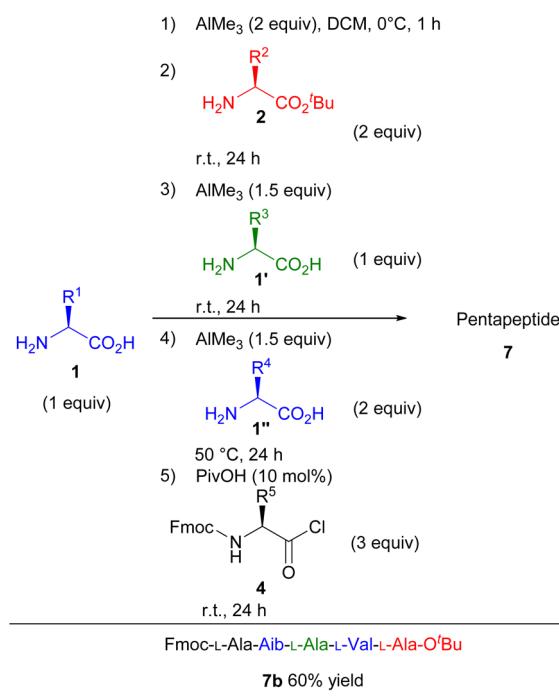


Scheme 3 One-pot tetrapeptide synthesis (1 + 1 + 1 + 1).

A. Pentapeptide synthesis (1+1+3)



B. One-pot pentapeptide synthesis (1+1+1+1+1)



Scheme 4 Pentapeptide synthesis.



synthesis (Scheme 3). After performing the dipeptide synthesis under the standard reaction conditions, another unprotected amino acid (**1'**) and AlMe_3 were added into the dipeptide solution and stirred at room temperature for further 24 h. The corresponding tetrapeptides were obtained in moderate yields upon treatment with amino acid chlorides (**4**) even when an amino acid with bulky substituents was used as the substrate (Scheme 3, **6a–6d**).

Furthermore, the protocol was amenable to one-pot pentapeptide synthesis (Scheme 4). First, we investigated the one-pot pentapeptide synthesis from a tripeptide. The condensation of H-Aib-OH, amino acid chloride (**4**), and tripeptide *tert*-butyl ester (**5e'**), which was prepared from **5e** *via* the deprotection of the Fmoc-group, smoothly afforded the corresponding pentapeptide in 34% yield (Scheme 4A, **7a**). Finally, the one-pot pentapeptide synthesis was achieved by adding the amino acids one by one at a time. After preparing the tripeptide according to Scheme 3, unprotected amino acid (**1''**) and AlMe_3 were added. After stirring for 24 h at 50 °C, Fmoc-amino acid chloride (**4**) was added. The corresponding pentapeptide was obtained in a moderate yield (Scheme 4B, **7b–7e**). These results suggest that peptides can be elongated as long as the resulting peptide is soluble in the reaction medium. Thus, we developed the first step for the viable one-pot synthesis of long peptides.

During the first pre-mixing process of the reagents, a gas bubble formation was observed. Although the generated gas was not characterised, it is well known that methane gas is evolved during the reaction of AlMe_3 with protic nucleophiles.¹⁵ Based on this fact, additional experiments were performed to gain insights into the reaction mechanism, especially for the formation of the five-membered rings by gathering the generated gas *via* water displacement.¹⁶ First, we investigated the amount of gas generated using simple substrates bearing carboxylic acid or amine moieties by stirring with AlMe_3 (Fig. 1). AlMe_3 was slowly added to a two-necked flask charged with a DCM solution of the substrate at room temperature. The flask was connected to an inverted cylinder filled with water, and the

volume of the generated gas was measured. As a result, the gas was quickly detected, and its amount was quantitatively estimated after the treatment of 3-phenylpropionic acid with AlMe_3 , while this gas was barely detected in the case of benzylamine. Notably, when AlMe_3 was added in the presence of H-L-Phe-OH in DCM, gas was smoothly produced. And further gradual gas generation led to the accumulation of almost two equivalents of gas in 1 h. This indicates that the carboxylic acid moiety of H-L-Phe-OH reacted with AlMe_3 first, and a subsequent reaction with the proximate amino group afforded the stable five-membered ring.

According to the result of this study on gas generation and literature, a proposed mechanism is illustrated in Scheme 5. Initially, AlMe_3 reacted with the C-terminus of the amino acid, quickly releasing an equivalent amount of gas. And the N-Al bond, which could not be formed using benzylamine, was gradually constructed to afford a stable five-membered ring in 1 h (**A**). Then, peptide bonds were formed smoothly in the presence of nucleophilic amino acid ester *via* opening of the five-membered ring by the help of unreacted AlMe_3 as a Lewis catalyst. We speculate that Al–N and Al–O bonds at the N-terminal of the produced dipeptide are retained under these reaction conditions, and the Al–O[−] bond reacted with unreacted AlMe_3 or the constructed dimer to prevent further condensation with **A** (**B**).¹⁷ The generation of **B** prevented the recovery of produced peptides even though the key reaction proceeded

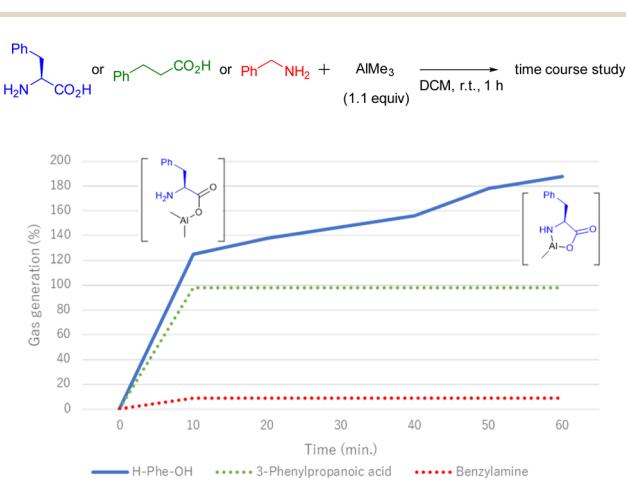
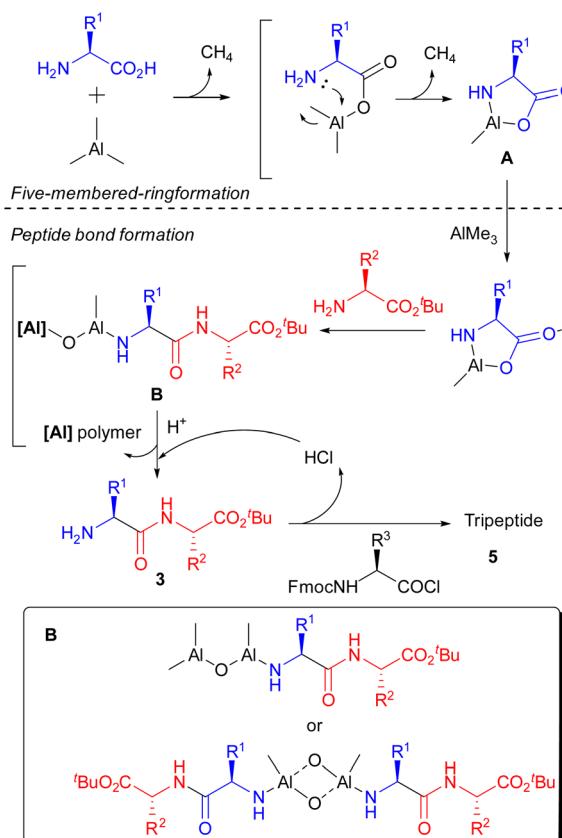


Fig. 1 Time course of gas generation. Generated gas was measured *via* a water displacement technique. For yield of gas calculations, methane was treated as an ideal gas.



Scheme 5 Plausible mechanism.

sufficiently. After deprotection of the N-terminus by an acid to form 3, the condensation reaction with an Fmoc-protected amino acid chloride was carried out to afford the corresponding tripeptide (5).

Conclusions

AlMe₃-mediated peptide bond formation of N-, and C-terminal free amino acids, followed by one-pot peptide elongation was accomplished. Peptide bonds were smoothly formed even with amino acids bearing bulky side chains, because the reactions proceeded *via* a less sterically hindered five-membered ring compared to linear amino acids. Furthermore, the system could be used for synthesising longer peptides like tetra- and penta-peptides by sequentially adding N-, and C-terminal unprotected amino acids and AlMe₃. Cost-effectiveness, functional group tolerance, and the ability to undergo further elongation are important for the wide spread practical application of peptide synthesis. We expect that this novel and simple technique for the elongation of amino acids/peptides will represent a major breakthrough in the field of peptide synthesis in the near future.

Data availability

All the data including experimental procedures, NMR, IR, and HRMS, are recorded in the ESI.†

Author contributions

Funding acquisition and supervision were performed or provided by H. Yamamoto. Conception of the experiments, funding acquisition, investigation, analysis, and preparation of the manuscript were performed by T. Hattori.

Conflicts of interest

There are no conflicts to declare.

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