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#### 1839

#### The $\alpha$ -alkylation of ketones in flow

Ella Cooper, Emma Alcock, Mark Power and Gerard McGlacken\*



#### Issues Addressed



#### PAPERS

#### 1843

Energetic optimization of thermochemical air separation for the production of sustainable nitrogen

Lena Klaas,\* Brendan Bulfin, Dorottya Kriechbaumer, Nicole Neumann, Martin Roeb and Christian Sattler



#### 1855

A biphasic batch and continuous flow synthesis of hydrophobic gold and silver nanoparticles

Monica Distaso\* and Wolfgang Peukert



#### 1868

# Direct conversion of methane to value-added hydrocarbons using hybrid catalysts of Ni/Al\_2O\_3 and K-Co/Al\_2O\_3

Thitiwut Sukprom, Pooripong Somchuea, Sarannuch Sringam, Thongthai Witoon, Metta Chareonpanich, Pawin lamprasertkun, Kajornsak Faungnawakij, Günther Rupprechter and Anusorn Seubsai\*



#### 1882



# An integrated five-step continuous flow synthesis of 2-(1-cyclohexenyl)ethylamine: a key intermediate for morphinans

Zhining Li, Shiqi Huang, Yuan Tao, Meifen Jiang, Dang Cheng, Li Wan\* and Fener Chen\*





#### High value-added utilization of secondary aluminum ash & carbide slag: preparation of a highperformance adsorbent for rapid removal of fluoride from wastewater

Yuanchuan Ren, Tao Xia, Guangfei Qu,\* Nanqi Ren, Ping Ning, Xiuping Chen, Yuyi Yang, Zuoliang Wang and Yan Hu



# Effect of solvent, in the sol-gel synthesis of $CoAl_2O_4$ , on the structure and catalytic properties in 1,4-butanediol dehydrocyclization

Gheorghiţa Mitran,\* Tam Le Phuong Nguyen and Dong-Kyun Seo\*

1914



# Sustainable and green synthesis of C- and N-doped nanoporous $g-C_3N_4$ : powerful sunlight-responsive photocatalysts for aerobic oxidation of toluene

Mina Tavakolain, Mitra Jafari, Mohammad Reza Ebrahimian, Mohammad Reza Rahimpour\* and Mona Hosseini-Sarvari\*

#### 1923

Diversity-oriented synthesis of medium-sized cyclophanes *via* the photo-fries rearrangement of *N*-aryl lactams

Piotr Szcześniak\* and Bartłomiej Furman\*



#### 1930

### Heterogeneous photochemical reaction enabled by an ultrasonic microreactor

Aniket P. Udepurkar, Kakasaheb Y. Nandiwale, Klavs F. Jensen\* and Simon Kuhn\*



#### 1937

#### Electrocatalytic valorization of waste polyethylene furanoate (PEF) bioplastics for the production of formic acid and hydrogen energy

Liwen Ren, Sen Yang, Jianying Wang, Ting Zhang, Xin Li, Tianfu Wang\* and Yixin Zhao\*



#### 1943

Integrated low carbon H<sub>2</sub> conversion with *in situ* carbon mineralization from aqueous biomass oxygenate precursors by tuning reactive multiphase chemical interactions

Prince Ochonma, Christopher Noe, Sohaib Mohammed, Akanksh Mamidala and Greeshma Gadikota\*





Directed evolution of *Rhodotorula gracilis* D-amino acid oxidase using single-cell hydrogel encapsulation and ultrahigh-throughput screening

Christoph Küng, Rosario Vanella and Michael A. Nash\*

#### 1969

1981



### Green synthesis of furfural from xylose and corn cob biomass

Gabriel Abranches Dias Castro, Rodrigo Candido Batista, Rita de Cássia Superbi de Sousa, Angélica de Cássia Oliveira Carneiro and Sergio Antonio Fernandes\*

#### 

## High-efficiency reactor and its tandem module with $Au-Co-CoO_x$ -coated glass beads for continuous-flow reduction of dyeing wastewater

Li Sun,\* Mengying Sun, Yuan Zhi, Hua Zhang, Yuejin Shan, Binlin Dou, Jian Chen and Lixin Zhang





#### Continuous-flow and safe synthesis of 3-amino-4amidoximinofurazan

Shichun Weng, Wei Feng, Wenqian Wu, Zichao Guo,\* Junjie Li, Huanhuan Chen, Liping Chen and Wanghua Chen

#### 2001

# Transaminase – carbonic anhydrase bi-enzymatic cascade for preparation of (R)-1-arylethan-1-amines and (S)-1-arylethan-1-ols

Laura Edit Barabás, Diana Maria Scrob, Andrea Varga, Loránd Kiss, Monica Ioana Toşa and Csaba Paizs\*



#### 2011

### $Ru/La_2S_3$ nanorods as an electrocatalyst for efficient $N_2$ fixation under ambient conditions

Wang Yingshu,\* Wang Hong, Tang Yixin, Shu Yu, Zhao Suying, Hong Lu and Xu Zhenqi



#### 2022

### Asymmetric aldol reaction catalyzed by amino acid tetrapeptides (L-Pro-L-Pro-L-Phe-L-Phe-OMe)

Yaodong Wang, Yudan Wang,\* Lijia Liu,\* Kexiao Sang, Chunhong Zhang\* and Toshifumi Satoh



Heterogeneous asymmetric catalyst. Recyclable

#### 2029

#### A combined experimental and multiscale modeling approach for the investigation of lab-scale fluidized bed reactors

Riccardo Uglietti, Daniele Micale, Damiano La Zara, Aristeidis Goulas, Luca Nardi, Mauro Bracconi, J. Ruud van Ommen\* and Matteo Maestri\*



#### 2040 N<sub>2</sub>O $\mathbb{O}_2$ $\mathbb{N}_2$ H,O NO. NH3 < k<sub>i,1</sub> $\frac{k_e \times k_{i,1}}{k_e + k_{i,1}}$ NO k.1 = NH<sub>3</sub> Storage NO/NH<sub>3</sub> Oxidation Standard/Fast/Slow SCR NH<sub>4</sub>NO<sub>3</sub> Storage N<sub>2</sub>O Formation Cu/SSZ-13 Layer NH<sub>3</sub>/NO/NO<sub>2</sub>/N<sub>2</sub>O Storag NH<sub>3</sub>/NO/NO<sub>2</sub>/P NO Oxidation NH<sub>3</sub> Oxidation N<sub>2</sub>O Formation $k_{o2} = \frac{k_{i,1} \times k_{i,2}}{k_{i,1} + k_{i,2}}$ Pt/Al<sub>2</sub>O<sub>3</sub> Layer

#### Modeling and analysis of ammonia oxidation and nitrous oxide formation on a dual-layer ammonia slip catalyst for diesel after-treatment

Dongwei Yao,\* Yuxi Li, Feng Wu, Weiyang Jin, Ziyan Zhang, Xiaohan Hu and Jiadong Hu

## Efficient degassing and ppm-level oxygen monitoring flow chemistry system

Paulius Baronas, Jacob Lynge Elholm and Kasper Moth-Poulsen\*

### 2052





### Mechanistic insights into amination *via* nucleophilic aromatic substitution

Junu Kim, Yusuke Hayashi, Sara Badr, Kazuya Okamoto, Toshikazu Hakogi, Haruo Furukawa, Satoshi Yoshikawa, Hayao Nakanishi and Hirokazu Sugiyama\*



### An optimized model for ammonia/syngas combustion

Wenyu Li, Chun Zou\* and Hong Yao

#### 2086

### Utilizing solid polyamines in a rotary bed to capture $CO_2$ in an energy and cost-efficient manner

Jubao Gao, Jun Yan, Xueyi Song, Youkun Gao, Gaofeng Deng, Zhichao Wang\* and Lingdi Cao\*

