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Constructing carbon supported copper-based catalysts for efficient CO₂ hydrogenation to methanol

 Zhong Xie,^a Jinpei Hei,^a Chuan Li,^a Xiaojie Yin,^a Fengyi Wu,^a Lei Cheng^a and Sugang Meng^b

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An activated carbon-supported Cu/ZnO catalyst (CCZ-AE-ox) was successfully obtained by the ammonia evaporation method for the hydrogenation of carbon dioxide to methanol, and the surface properties of the catalyst post-calcination and reduction were investigated. Activated carbon facilitated the increased dispersion of the loaded metals, which promote the CO₂ space-time yield (STY) of methanol and turnover frequency (TOF) on the active sites. Furthermore, the factors affecting the catalyst in the hydrogenation of CO₂ to methanol were in-depth investigated. The larger surface area and higher CO₂ adsorption capacity are found to make possible the main attributions of the superior activity of the CCZ-AE-ox catalyst.

1. Introduction

The atmospheric CO₂ in the world has been continuously increasing since the 1950s, and now has doubled from 212 ppm in 1958 to 445 ppm in 2021.³ In the context of the greenhouse effect of carbon dioxide on global climate change, increasing attention has been paid to the study of carbon dioxide in recent years.^{1,2} To solve the environmental problems as well as the impending lack of energy, it is viewed as a promising and efficient approach for sustainable development to convert CO₂ into beneficial compounds and petroleum derivatives. The most attractive and promising production is of methanol by using carbon dioxide as a reactant.^{4–10} Most of the methanol synthesis methods adopted copper-based catalysts, like Cu/ZnO/SiO₂, Cu/ZnO/Al₂O₃, Cu/ZnO, Cu/ZnO/Al₂O₃/ZrO₂, and so forth.^{11–15} Cu reduces activation energy for H dissociation, while ZnO plays a role in dramatically improving the catalytic activity of copper-based catalysts, which can decrease the energy barrier of methanol synthesis by impeding the generation of carbon monoxide and accelerating the H spillover.

Researches have shown many problems with copper-based catalysts. For example, copper sintering can lead to low selectivity, low activity, and short lifetime.^{16–18} The two main factors claimed that cause copper sintering are low dispersion and

water vapor oxidization of copper, which subsequently results in catalyst deactivation. A great many approaches have been used to solve the copper sintering problem. For example, metal oxides have been added to improve copper dispersion.¹⁹ Moreover, several carriers have been modified to develop copper-based catalysts with Cu⁰ or Cu^{δ+} sites.¹⁰ Arena *et al.* reported that the carrier effectively controlled the catalyst texture and metal surface exposure, which in turn influenced its adsorption properties.²⁰ Copper dispersion and reduction of copper-based catalysts have significantly improved recently, but there is little change in the catalytic activity, which is still at a low level.

Furthermore, the most common catalytic supports are graphene, carbon nanotubes (CNTs), and activated carbon (AC) in view of their large surface area, strong thermal stability, and unique structure.²¹ In addition, the functionalization of the carbon surface can greatly promote the anchoring of the metal. The hydrophobic nature of carbon effectively ensures excellent stability even in the presence of water. Many cases have demonstrated that carbon-supported catalysts outperformed traditional oxide-supported catalysts. Fan *et al.* declared that reduced graphene oxide (rGO) supporting copper-based catalysts generated a certain surface area, controlling metal surface exposure and catalyst texture, and accordingly influenced adsorption performance.²² Cu/ZnO catalysts supported on activated carbon have been achieved for hydrogenation to methanol, promoting the dispersion of ZnO and Cu, and low particle agglomeration.²³ Thus, carbon carrier in combination with Cu–ZnO catalysts is expected to result in extremely active and stable catalysts for methanol generation.

This article adopts the ammonia evaporation approach to produce the activated carbon-supported Cu/ZnO (CCZ) catalysts. Owing to the large surface area, AC successfully enhanced

^aEngineering Technology Research Center of Preparation and Application of Industrial Ceramics of Anhui Province, School of Chemistry and Material Engineering, Chaohu University, 1 Bantang Road, Chaohu, 238000, P. R. China. E-mail: zhongxie@chu.edu.cn

^bKey Laboratory of Green and Precise Synthetic Chemistry and Applications, Ministry of Education, HuaiBei Normal University, HuaiBei, Anhui 235000, P. R. China. E-mail: mengsugang@126.com



the dispersion of the active Cu species. The purpose of this research is to survey and compare the structure and adsorption properties of the calcined and reduced catalysts and investigate catalytic activity with the aid of a fixed-bed reactor.

2. Experimental

2.1. Catalyst preparation

All reagents are grade chemicals without in-depth purification. To impregnate copper and zinc precursors on activated carbon, the ammonium evaporation method was adopted. First, a solution containing 2.7511 g of $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ (Macklin, 99%), 1.7169 g of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Aladdin, 99%), and 40.4251 g of deionized water were mixed in a three-neck flask. Second, 37 g of $\text{NH}_3 \cdot \text{H}_2\text{O}$ solution (Aladdin, 25%) was added into the above-mentioned solution and stirred at room temperature for 10 min until the solution became dark blue. Then, 5 g of activated carbon (Macklin, 8–16 mesh) was added and formed a suspension under vigorous stirring at 80 °C for 5 hours, and then at 50 °C for 20 hours. Lastly, the temperature of the bath was elevated to 80 °C for 7 hours to evaporate the ammonia and deposit the metal species on the AC. The evaporation ended at a pH reduction to 7–8. Then we filtered the resulting suspension and wash the solid repeatedly with deionized water as well as dry it at 90 °C for 24 hours, followed by the calcination of dried samples at 360 °C for 4 hours under N_2 to generate the CCZ-AE-ox. Additionally, the catalyst was reduced under a pressure of 2.5 MPa at 75% H_2/N_2 (100 ml min^{-1}) flow rate at 300 °C for 1 hour, marked as CCZ-AE-re. The activated carbon calcined at the same conditions without adding metal salts was named AC-ox.

2.2. Catalyst characterization

This article researched the chemical ingredient of the catalysts with two methods, namely, the aid of X-ray photoelectron spectroscopy (XPS, Thermo Scientific K-Alpha) and X-ray diffraction (XRD, Rigaku D/MAX-2400). To analyze the bulk composition, the article utilized inductively coupled plasma-atomic emission spectroscopy (ICP-OES; Agilent 5110).

Scanning electron microscopy (SEM, Hitachi Regulus 8100) and high-resolution transmission electron microscopy (HRTEM, FEI Talos-F200S) were scanned to characterize the framework and morphology of the catalysts.

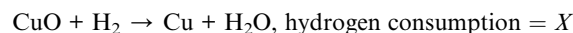
The surface area and pore volume of the catalysts were calculated by BET and BJH methods from nitrogen adsorption-desorption isotherms at 77 K determined with a Micromeritics ASAP 2020 Plus HD88 apparatus.

We used the same instruments as for TPR to conduct the CO_2 temperature programmed desorption (CO_2 -TPD) was conducted using the same instrument as for TPR. First, 200 mg of the sample was reduced in inflowing 10% H_2/Ar at 300 °C for 30 min, cooled to 50 °C, and exposed to pure CO_2 for 1 h, followed by purging with Ar for 1 h to remove the physisorbed molecules. Finally, the TPD measurement was carried out in flowing Ar and heated up to 900 °C with a heating rate of 10 °C min^{-1} .

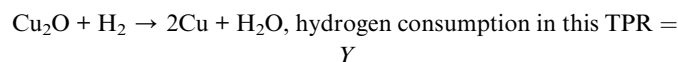
H_2 temperature-programmed reduction (TPR) was conducted on a Micromeritics AutoChem II 2920 instrument with thermal conductivity (TCD) to test the reducibility of catalysts. 100 mg of the catalyst was put in the U-shaped quartz reactor and then pretreated by pure Ar flow at 300 °C for half an hour. The temperature was reduced to 40 °C, and then flowed 10% H_2 in Ar was through the sample at 40 °C for 15 minutes. Finally, the sample was heated to 800 °C at a boosting rate of 10 °C min^{-1} .

N_2O oxidation and H_2 titration were successively adopted to determine the surface area of metallic copper (S_{Cu}). 100 mg of the sample was pretreatment in 10% H_2/Ar flow at 300 °C for one hour, then purged it using He (30 mL min^{-1}) for half an hour, followed by cooling to 60 °C. After that, a flow of 10% $\text{N}_2\text{O}/\text{He}$ (30 mL min^{-1}) gas was fed in the reactor for one, hour and conducted the TPR measurement under a flow of 10% H_2/Ar (30 mL min^{-1}) to 300 °C at a boosting rate of 10 °C min^{-1} .

CuO was reduced in the first TPR:



Reduction of surface copper atoms only:



We calculated the dispersion of Cu (D) and exposed Cu surface area (S) as follows:

$$D = \frac{2Y}{X} \times 100\%$$

$$S = \frac{2Y \times X}{X \times M_{\text{Cu}} \times \text{SD}_{\text{Cu}}}$$

where N_A denotes number of Avogadro (6.02×10^{23} atoms per mol), M_{Cu} denotes relative atomic mass (63.546 g mol^{-1}), and SD_{Cu} denotes quantity of copper atoms per square meter (1.47×10^{19} atoms per m).

2.3. Activity test and product analysis

The activity test for CO_2 hydrogenation to methanol was performed in a high-pressure fixed-bed stainless steel reactor. 2.841 g of catalyst was placed in the reactor with a quantity of quartz sand on both sides, then reduced the catalyst with 75% H_2/N_2 at 300 °C for 1 h under 2.5 MPa pressure, designated as CCZ-AE-re. After the reduction treatment, the temperature of the reactor was cooled to reaction temperature, then a mixed gas of CO_2/H_2 was introduced, a gaseous hourly space velocity (GHSV) of 1650–4000 ml $\text{g}_{\text{cat}}^{-1} \text{h}^{-1}$, the temperature from 230 to 280 °C, and the ratio of H_2/CO_2 at 0.9–4.1. After the reaction system was stabilized, the liquid products were condensed and analyzed by a gas chromatograph (Huifen 7990) equipped with a flame ionization detector (FID) and a 60 m DB-WAX capillary column. The flow velocity of outlet gas was measured by wet gas



meters, and the composition of the effluent gaseous products was analyzed using gas chromatography with a thermal conductivity detector.

This article defines CO₂ conversion, CH₃OH selectivity, space-time yield (STY) of methanol and turnover frequency (TOF) as follows:

$$X_{\text{CO}_2}(\%) = \frac{n(\text{CO}_2)_{\text{in}} - n(\text{CO}_2)_{\text{out}}}{n(\text{CO}_2)_{\text{in}}}$$

$$S_{\text{product}}(\%) = \frac{n(\text{product})_{\text{out}}}{n(\text{CO})_{\text{out}} + n(\text{CH}_3\text{OH})_{\text{out}}}$$

$$\text{STY}_{\text{methanol}} (\text{g}_{\text{CH}_3\text{OH}} \text{ kg}_{\text{cat}}^{-1} \text{ h}^{-1}) = \frac{F_{\text{CO}_2,\text{in}} \times X_{\text{CO}_2} \times S_{\text{CH}_3\text{OH}} \times M_{\text{CH}_3\text{OH}} \times 1000}{W_{\text{cat}}}$$

$$\text{TOF}_{\text{Cu}} (\text{s}^{-1}) = \frac{\text{STY} \times M_{\text{Cu}} \times 1000}{3600 \times (D_{\text{Cu}} \times 0.01) \times X_{\text{CO}_2}}$$

where n refers to the molar amount of the molecule in the effluent, F stands for the molar flow rate, M is the molar mass, D_{Cu} indicates the dispersion of Cu and W expresses the weight of the catalyst.

3. Results and discussion

3.1. The structural and morphological properties

The bulk concentration of Cu and Zn measured by ICP are shown in Table 1. There were 12.12% Cu and 4.43% Zn in the high-temperature calcined CCZ-AE-ox catalyst, the Cu/Zn ratio was 2.82; the copper and zinc content in CCZ-AE-re produced by H₂/N₂ reduction of CCZ-AE-ox was decreased to 7.32% and 2.61%, respectively, but Cu/Zn ratio has not changed basically. The unstable particles on the surface of the catalyst were blown away during the reduction process. The invariable Cu/Zn ratio indicated that uniform copper-zinc sediments were generated. Furthermore, the metal has not been detected in AC-ox, showing that all metals in CCZ-AE-ox and CCZ-AE-re were derived from metal salt.

Fig. 1 shows the X-ray diffraction patterns of the catalysts. After being calcinated at 360 °C, the diffraction peaks appeared at 35.4 and 38.9° indexed to the diffractions from lattice planes (002) and (200), which confirmed the monoclinic structure of CuO (PDF# 48-1548). Unique diffraction peaks of ZnO (PDF# 80-0075) appeared at 31.7°, 34.4°, 36.2°, and 47.5° that indexed to (100), (002), (101), and (102). Followed by the reduction process

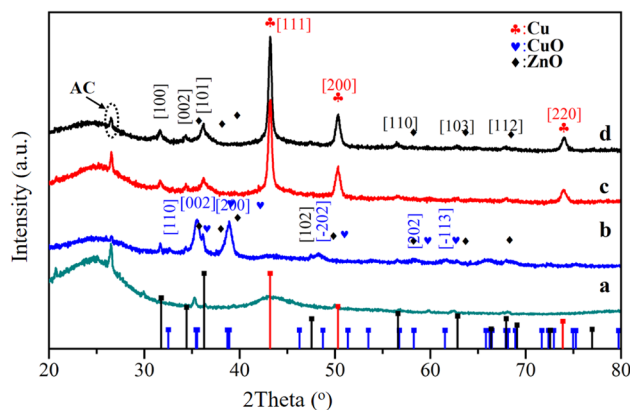


Fig. 1 XRD patterns of the catalysts (a, b, c, and d represent the AC-ox, CCZ-AE-ox, CCZ-AE-re, and spent catalyst, respectively).

at 300 °C, the distinctive peaks of (100), (002), and (110) assigned to ZnO phases showed no obvious changes, while the peaks of CuO phases faded away. The peaks at 43.2°, 50.3°, and 74.9° indexed to (111), (200), and (220) of the metallic Cu, exerting a core effect as an active part in methanol synthesis. Comparing the XRD of the spent catalyst and the fresh catalyst, it can be seen that the catalyst maintained good structural stability.

The results of N₂ adsorption–desorption measurements to analyze the physical properties of all catalysts are illustrated in Fig. 2. As seen in Fig. 2A, all isotherms showed obvious microporous adsorption characteristics, demonstrating the existence of narrow micropores. The pore size distributions of the three catalysts exhibited three peaks around 0.7 nm, 1.18 nm, and 1.48 nm in Fig. 2B. Moreover, the surface area (BET) and pore volume (V_p) are inserted in Fig. 2A. The V_p of the metal loading catalyst decreased from 0.3794 cm³ g⁻¹ to 0.2719 cm³ g⁻¹, indicating numerous Cu and Zn components entered the pores of activated carbon. Nevertheless, when the catalyst of CCZ-AE-ox was reduced, the pore volume of CCZ-AE-re increased to 0.3251 cm³ g⁻¹. The specific surface area of the catalyst showed similar changes to pore volume. The specific surface of the catalyst fell from 680.5365 m² g⁻¹ to 461.1393 m² g⁻¹ after metal loading and rose to 530.7036 m² g⁻¹ after reduction. The cause possibly lies in two aspects. One was the blockage of the pore of the activated carbon by the loading metal, which resulted in decreased specific surface area of CCZ-AE-ox. Another was the loss of certain metals from the reduced CCZ-AE-re sample, which released the number of pores correspondingly and in turn increased the specific surface area of the catalyst.

The characterizations of scanning electron microscopy (SEM) and elemental mapping analysis were made for investigating the morphology of the catalysts. Seen from SEM images of the CCZ-AE-ox catalyst, the support surface was covered with rough particles (Fig. 3A-1). In the magnification image of Fig. 3A-2 and A-3, it is found that the particles have a lamellar structure. As seen in the element mapping images, the Cu and Zn showed homogeneous distribution in the materials. During the reduction process, the rough packing structure transformed

Table 1 ICP metal loading of the catalysts

Catalyst	Cu wt%	Zn wt%	Cu/Zn
AC-ox	0.01	0	—
CCZ-AE-ox	12.12	4.43	2.82
CCZ-AE-re	7.32	2.61	2.89



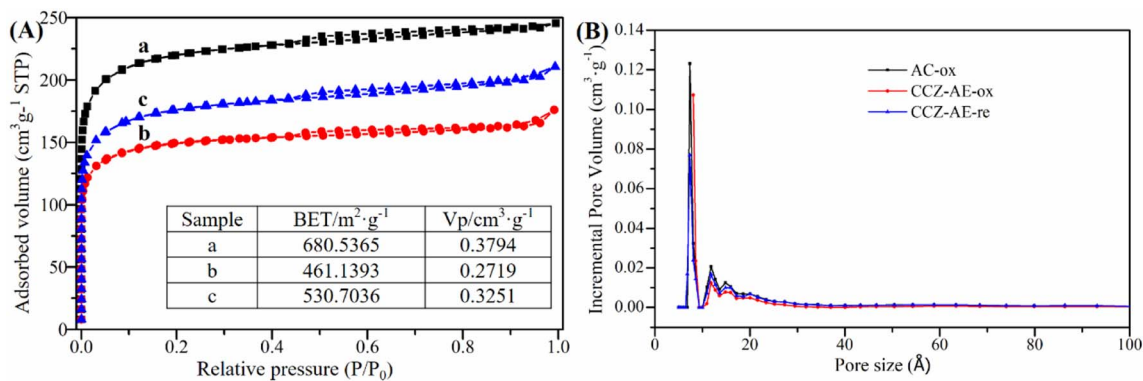


Fig. 2 N_2 adsorption–desorption isotherms (A) and pore size distributions (B) of the catalysts (a, b, and c represent AC-ox, CCZ-AE-ox, CCZ-AE-re, respectively).

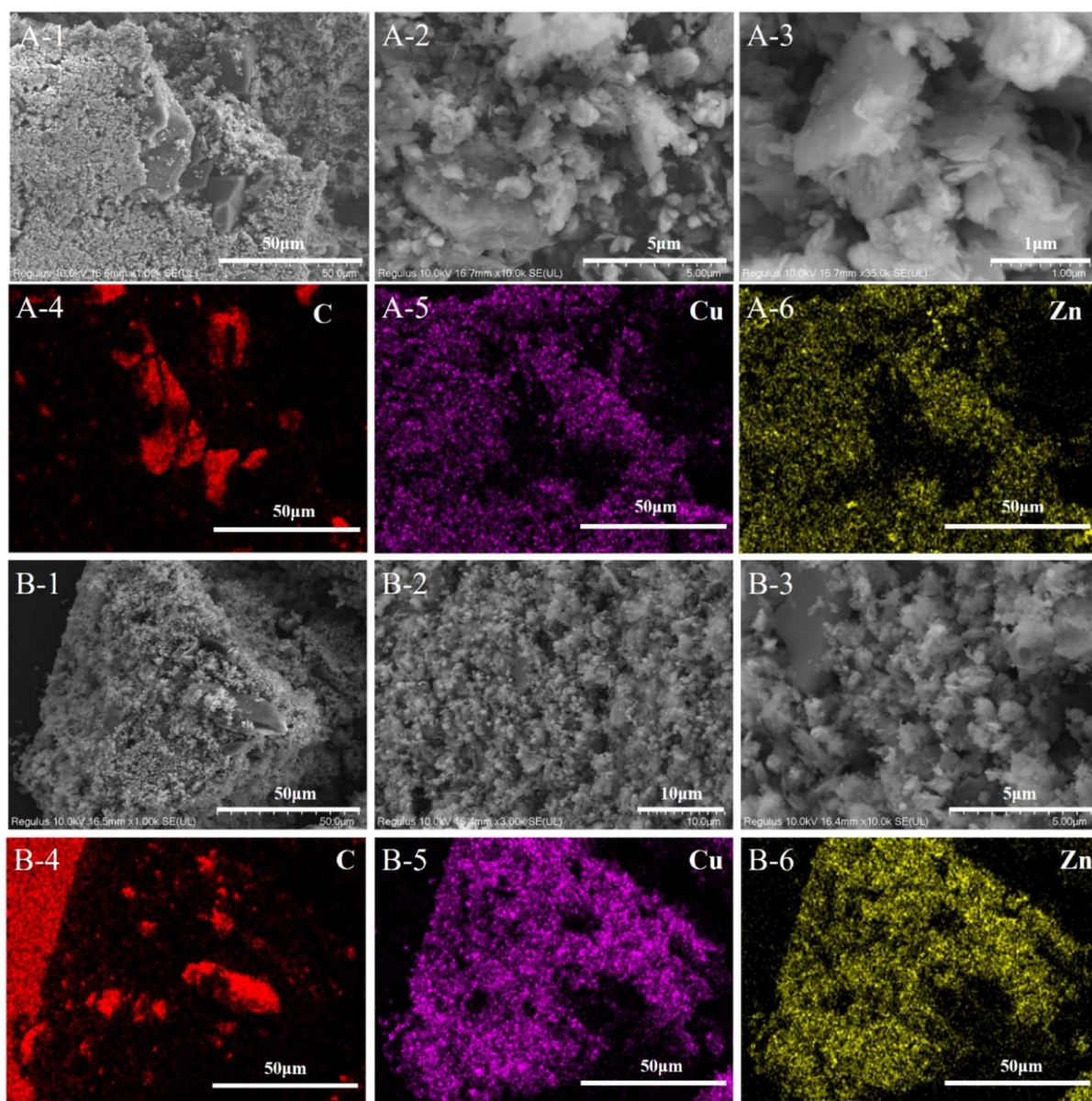


Fig. 3 SEM and element mapping images of CCZ-AE-ox (A), and CCZ-AE-re (B).



into a uniform granular layer, formed by loose spherical particles. The Cu and Zn components were uniformly distributed on the inner surface of the activated carbon.

As seen in Fig. 4A, the TEM images of CCZ-AE-ox showed lattice fringes at 0.231 nm, 0.253 nm, and 0.275 nm ascribed to the characteristic (200), (002) and (110) planes of CuO, respectively. Moreover, the lattice spacings of 0.248 nm and 0.261 nm were also found to be corresponding to ZnO (101) and (002). After being reduced by H₂, the CCZ-AE-re catalyst had got prominent lattice stripes of ZnO, displaying new lattice fringe assigned to ZnO (111) but with the disappearance of (101) lattice planes (Fig. 4B). Meanwhile, the lattice spacing of 0.208 nm and 0.181 nm was found to ascribe to Cu (111), (200), which confirmed to the outcomes of XRD. Furthermore, the lattice fringes of Cu₂O (111) emerged in the TEM of the reduced catalyst. As seen from the TEM images, there was a sharp interface between the catalysts and activated carbon, which

indicated the active components of the catalyst were well bound to carbon.

3.2. Surface composition and reduction behavior

Fig. 5A shows the CO₂-TPD curve of different catalysts used in determining the surface basicity, adsorbing, and activating CO₂ as well as combining with hydrogen to synthesize methanol. The weak desorption peak of all catalysts occurred at 80–90 °C, ascribing to the physical adsorption of CO₂ by activated carbon. No desorption of CO₂ occurred in the AC-ox catalyst (the resulting product of the calcination of activated carbon) after 100 °C, thus it's easy to conclude that the adsorption of CO₂ on AC-ox was weak. The catalyst of CCZ-AE-ox exhibited a desorption peak at 186 °C, which was assigned to the moderately basic site considered to be metal oxygen pairs (such as Zn–O). By comparison, the desorption temperature of the CCZ-AE-re

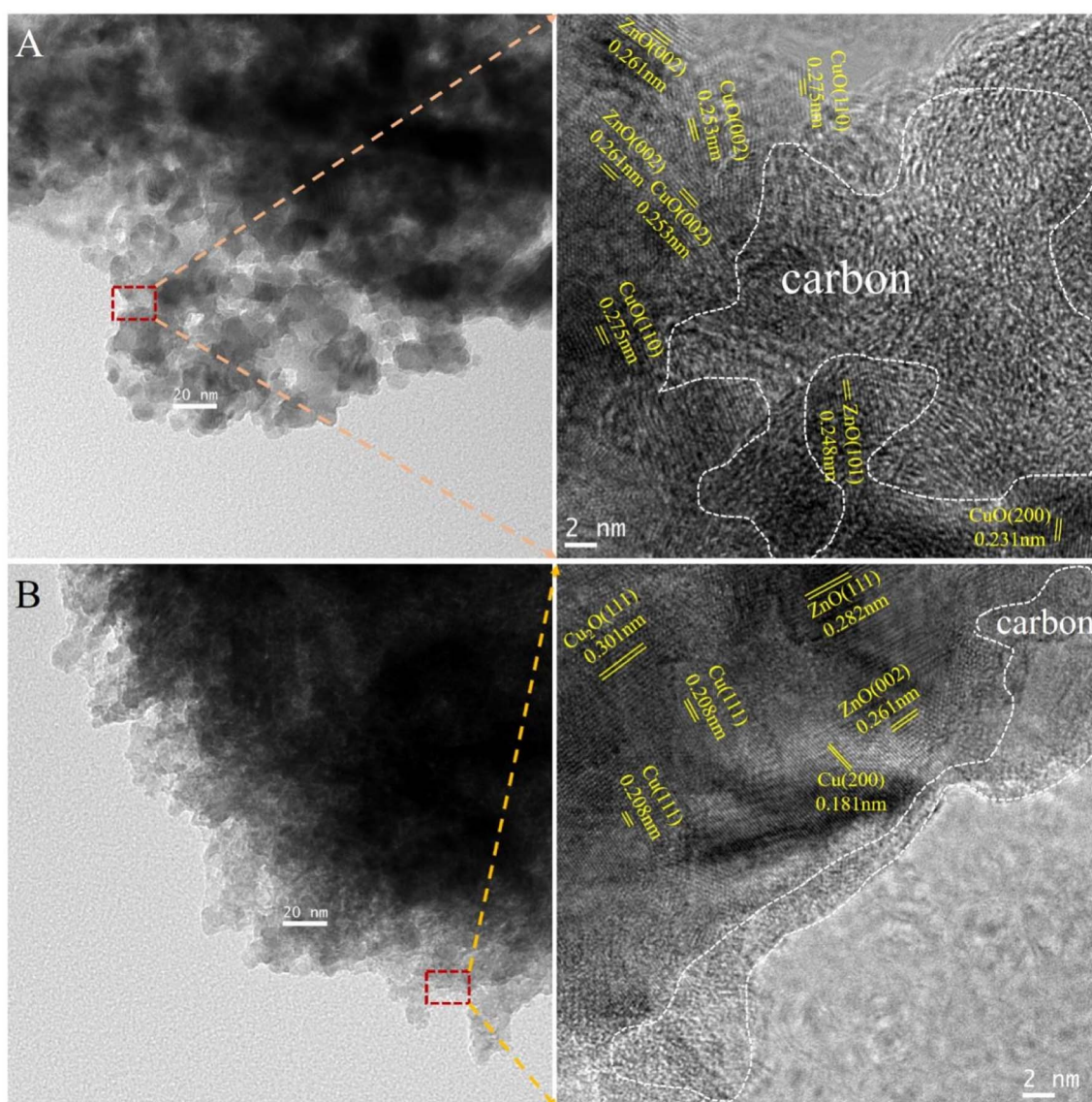


Fig. 4 TEM images of CCZ-AE-ox (A), and CCZ-AE-re (B).



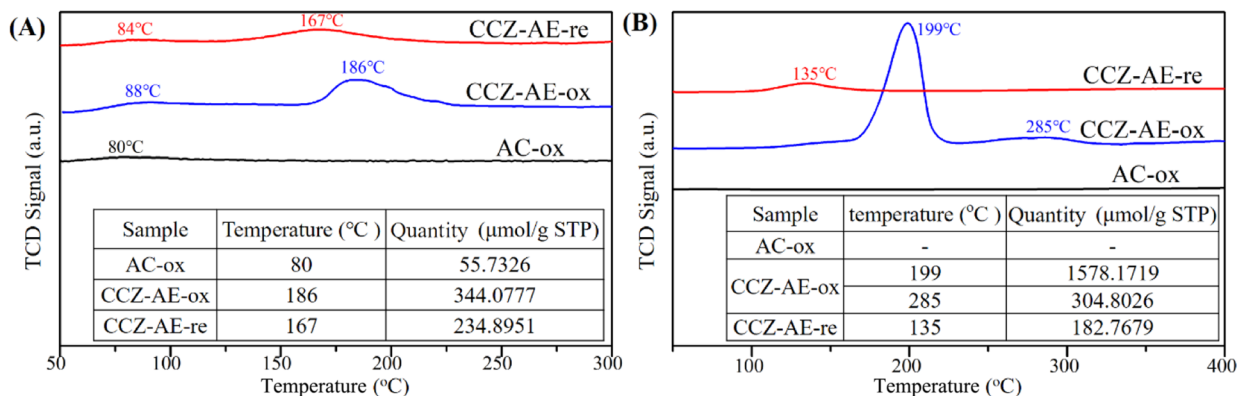


Fig. 5 (A) CO_2 -TPD and (B) H_2 -TPR profiles of CCZ catalysts.

catalyst was at 167 °C. The slightly lower temperature implied that the basicity of CCZ-AE-re was weakened by the high-pressure reduction of CCZ-AE-ox. Meanwhile, the amounts of CO_2 desorbed from the basic site on the two catalysts were quantitatively calculated and summarized (inserted in Fig. 5A). The quantity of CO_2 desorbed from CCZ-AE-ox was 344.0777 $\mu\text{mol g}^{-1}$, considerably higher than that of CCZ-AE-re (234.8951 $\mu\text{mol g}^{-1}$), which implied higher pressure for catalyst reduction resulted in less basic sites.

Fig. 5B shows the H_2 -TPR experiments conducted on three catalysts to study the redox behaviors. No reduction peaks of the calcined activated carbon of AC-ox occurred at 100–400 °C, which implied that AC-ox cannot be reduced at this temperature. For CCZ-AE-ox, the TPR profile features a main peak around 199 °C accompanied by an obvious peak of 285 °C, suggesting a complicated reduction process for CuO species. The peak at 199 °C may be attributed to the reduction of the dispersed CuO_x species.^{22,24} In contrast, the higher reduction temperatures at 285 °C, may be ascribed to the reduction of CuO_x species strongly interacting with the ZnO matrix.^{25,26} The peaks in the CCZ-AE-re catalyst located at 135 °C might be attributed to the reduction in the surface Cu_xO species which is oxidized by air oxidation during the test. As shown in the insertion figure of Fig. 5B, the total hydrogen consumption of CCZ-AE-ox was 1872.97 $\mu\text{mol g}_{\text{cat}}^{-1}$, and the calculated Cu content was 11.97%.

Additionally, the metallic Cu dispersion (D_{Cu}) and exposed Cu surface area (S_{Cu}) catalysts calculated by N_2O chemisorption experiments are important parameters for the activity of Cu-based catalysts for CO_2 hydrogenation to methanol. As shown in Table 2, CCZ-AE-ox displays a metal Cu dispersion of 4.14% and Cu surface area of 3.34 $\text{m}^2\text{-Cu per g}_{\text{cat}}$. During the high-

pressure reduction, the loose particles on the surface of the metal carrier were lost, and the copper-specific surface area of the CCZ-AE-re catalyst fell to 2.74 $\text{m}^2\text{-Cu per g}_{\text{cat}}$.

The surface state of the catalyst has a major impact on its catalytic behavior, the elemental chemical state and surface composition of the calcined and reduced catalysts were further evaluated by X-ray photoelectron spectroscopy (XPS) analysis in Fig. 6. Fig. 6A shows the XPS full spectrum of all catalysts, which have shown the peaks of C 1s, O 1s, Cu 2p and Zn 2p. In the C 1s core-level XPS spectrum of Fig. 6B, three peaks occurred in the deconvoluted C 1s spectrum at 284.8, 286.2, and 288.8 eV, corresponding to C atoms in C–C, C–O, and C=O shake-up satellite peak, respectively.²⁷

The Cu 2p XPS spectrum is shown in Fig. 5C. The presence of CuO in the CCZ-AE-ox is indicated by the two peaks at 934.4 and 954.2 eV, which correspond to $\text{Cu } 2p_{3/2}$ and $\text{Cu } 2p_{1/2}$ of Cu^{2+} , respectively.^{28–30} Two shake-up peaks occurred at 942.3 and 962.4 eV, which confirmed the presence of Cu^{2+} .^{31–33} Binding energies centered at 1022.2 and 1045.2 eV derived from Zn^{2+} (Fig. 6D) proved that Zn^{2+} was the existing state of the Zn element.³⁴ The CCZ-AE-re and spent catalyst occurred two peaks at 932.8 and 952.5 eV, corresponding to $\text{Cu } 2p_{3/2}$ and $\text{Cu } 2p_{1/2}$ peaks of Cu^+/Cu^0 , respectively, which confirmed the presence of low valence copper. Except for the peaks of Cu^+/Cu^0 , there was another obvious satellite peak, which implied the presence of Cu^{2+} possibly caused by air oxidation during the test.

3.3. Catalytic performance for methanol synthesis

To investigate the catalytic performance of samples, we conducted the performance testing of the as-prepared CCZ-AE-ox catalyst for CO_2 hydrogenation to methanol. As seen from

Table 2 The results of the dissociative N_2O chemisorption

Catalyst	H_2 consumption, $\mu\text{mol g}_{\text{cat}}^{-1}$	D_{Cu} , %	S_{Cu} , $\text{m}^2\text{-Cu per g}_{\text{cat}}$	Position, °C
CCZ-AC	—	—	—	—
CCZ-AE-ox	39	4.14	3.34	153.7
CCZ-AE-re	32	—	2.74	146.3



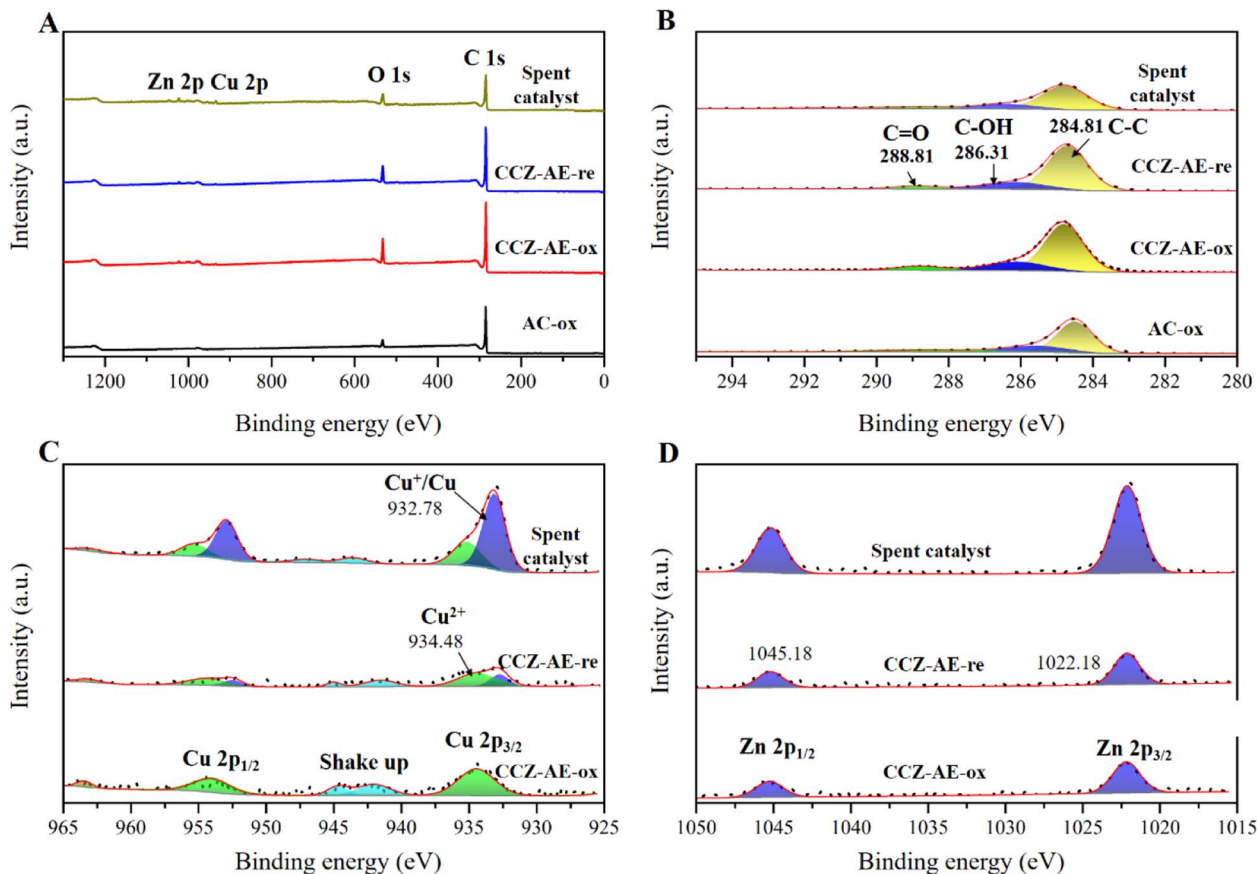


Fig. 6 XPS spectra of the catalyst for (A) full spectra, (B) C 1s, (C) Cu 2p, and (D) Zn 2p.

Fig. 7A and Table 3, the conversion rate of CO₂ increased with reaction temperature increasing from 230 °C to 270 °C ($P = 2$ MPa, GHSV = 3000 h⁻¹, H₂/CO₂ = 2.4/1), while methanol selectivity showed a downward trend. By contrast, the space-time yield (STY) of CH₃OH increased constantly from 25.75 g kg_{cat}⁻¹ h⁻¹ to 33.73 g kg_{cat}⁻¹ h⁻¹. AC-ox was also used as a catalyst for the hydrogenation of carbon dioxide. No apparent CO₂ conversion and product generation were found, implying that AC has no catalytic roles.

Increasing the pressure to 2.5 Mpa, the effect of temperature on catalytic performance was like that of 2 MPa, as shown in Fig. 7B. Interestingly, the CO₂ conversion and methanol selectivity at 2.5 MPa were both lower than that at 2 MPa under low reaction temperature of 230 °C. However, as the temperature increased, the increasing rate of CO₂ conversion was faster than that at 2 Mpa, while the selectivity of methanol decreases more slowly. Finally, at 280 °C, the conversion rate of CO₂ reached 14.35% and the selectivity of methanol was only 22.84%. The turnover frequency (TOF), which represents the number of CO₂ molecules hydrogenated on a unit site per second (s⁻¹), was calculated from the exposed copper surface area for various catalysts. Results from this study (see Table 3) showed that the TOF increased with increased temperature, reaching 6.96 s⁻¹ at 270 °C. Further increasing the temperature, the TOF decreased to 4.75 s⁻¹ at 280 °C.

The influence of pressure on the performance of CCZ-AE-ox has been shown in Fig. 7C. As the pressure increased from 1.4 MPa to 3.1 MPa, CO₂ conversion and TOF increased from 3.42% and 3.56 × 10⁻³ s⁻¹ to 5.02% and 5.01 × 10⁻³ s⁻¹, respectively. The product selectivity remained stable. Increasing the pressure to 4.0 MPa ($T = 240$ °C; GHSV = 3000 mL g_{cat}⁻¹ h⁻¹; H₂/CO₂ = 2.4/1), the CO₂ conversion, CH₃OH selectivity, and TOF showed a downward trend, only the CO selectivity increased from 28.92% to 39.42%. Probably because the pressure affected the gas speed passing through the catalyst bed, so it is necessary to investigate the effect of the gas hourly space velocity (GHSV) on the reaction performance.

As displayed in Fig. 7D, the performance test of CCZ-AE-ox was conducted at 1650–4000 mL g_{cat}⁻¹ h⁻¹ ($T = 250$ °C, $P = 2.5$ MPa, H₂/CO₂ = 2.4/1). With the growth of space velocity, the CO₂ conversion decreases significantly, but the CH₃OH selectivity tended to increase slightly. In particular, the methanol selectivity remained around 60% in the range of the space velocity from 2100 mL g_{cat}⁻¹ h⁻¹ to 4000 mL g_{cat}⁻¹ h⁻¹, and the methanol STY also increased insignificantly, indicating that simply increasing the space velocity to improve the target product was ineffective. This result can be explained that increasing gas space velocity can accelerate the turnover frequency of the activated site of the catalyst, and the TOF increased from 2.82 × 10⁻³ s⁻¹ at GHSV of 1650 mL g_{cat}⁻¹ h⁻¹ to



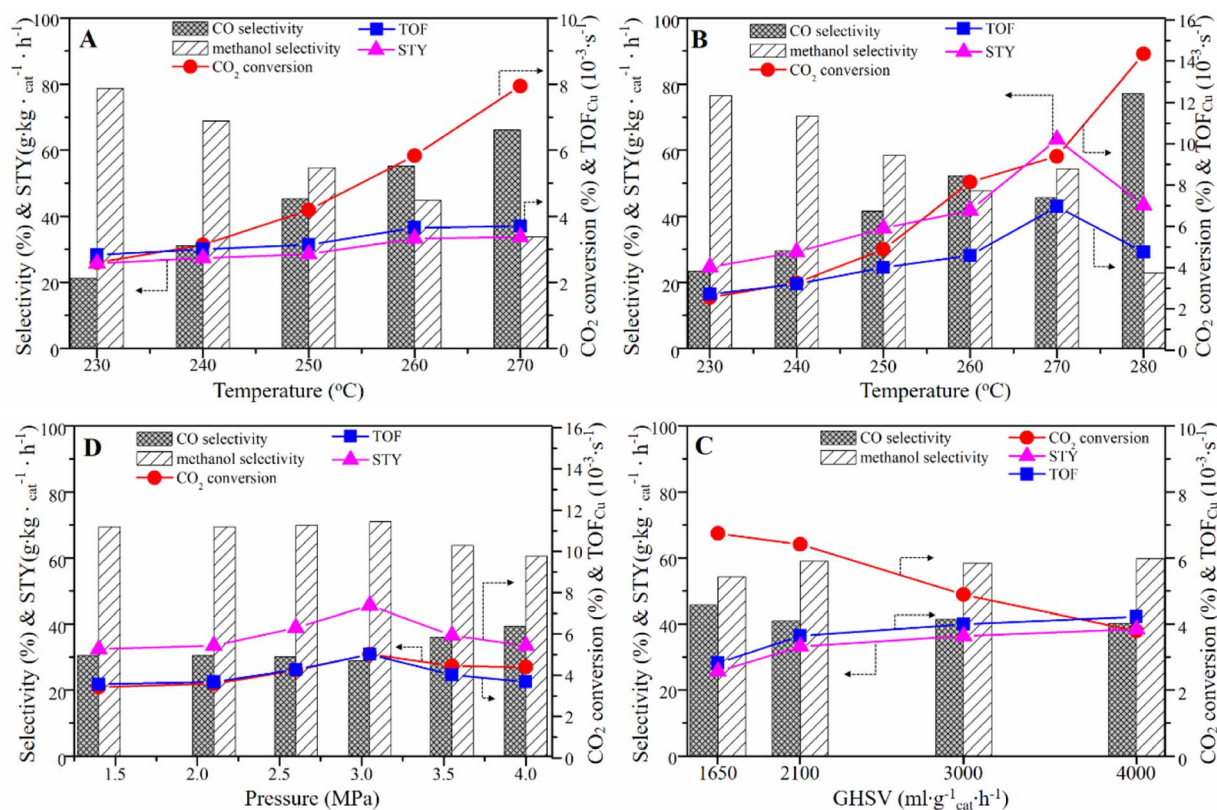


Fig. 7 Catalytic performance of (A) CCZ-AE-ox catalyst at different temperatures with $P = 2$ MPa; and (B) 2.5 MPa ($\text{GHSV} = 3000 \text{ mL g}_{\text{cat}}^{-1} \text{ h}^{-1}$; $\text{H}_2/\text{CO}_2 = 2.4/1$); (C) CCZ-AE-ox at different pressure ($T = 240$ °C; $\text{GHSV} = 3000 \text{ mL g}_{\text{cat}}^{-1} \text{ h}^{-1}$; $\text{H}_2/\text{CO}_2 = 2.4/1$), and (D) at various GHSV ($T = 250$ °C; $P = 2.5$ MPa; $\text{H}_2/\text{CO}_2 = 2.4$).

Table 3 The effect of reaction conditions on the CCZ-AE-ox catalyst

P/MPa	$T/^\circ\text{C}$	$\text{GHSV}/\text{h}^{-1}$	H_2/CO_2	CO_2 conversion/%	Selectivity/%			
					CO	CH_3OH	$\text{STY}/\text{g kg}_{\text{cat}}^{-1} \text{ h}$	$\text{TOF}/\times 10^{-3} \text{ s}^{-1}$
2	230	3000	2.4	2.60	21.23	21.23	78.77	25.75
				3.14	31.13	31.13	68.87	27.37
				4.19	45.26	45.26	54.74	28.57
				5.84	55.19	55.19	44.81	33.29
				7.95	66.21	66.21	33.79	33.73
2.5	230	3000	2.4	2.55	23.40	23.40	76.60	24.61
				3.26	29.57	29.57	70.43	29.19
				4.89	41.53	41.53	58.47	36.38
				8.14	52.33	52.33	47.67	41.80
				9.39	45.58	45.58	54.42	63.31
2.5	250	3000	2.4	14.35	77.16	22.84	43.27	4.75
				3.42	30.50	30.50	69.50	32.40
				3.59	30.53	30.53	69.47	33.47
				4.25	30.08	30.08	69.92	38.90
				5.02	28.92	28.92	71.08	45.64
2.5	250	1650	2.4	6.75	45.70	45.70	54.30	25.67
				6.41	40.97	40.97	59.03	33.21
				4.89	41.53	41.53	58.47	36.38
				3.80	40.24	40.24	59.76	38.46
				3.80	40.24	40.24	59.76	38.46
2.5	250	3000	0.89	2.31	61.62	61.62	38.38	20.31
				1.67	46.09	46.09	53.91	31.40
				2.39	41.53	41.53	58.47	36.39
				3.59	38.67	38.67	61.33	36.61
				4.14	37.29	37.29	62.71	34.81



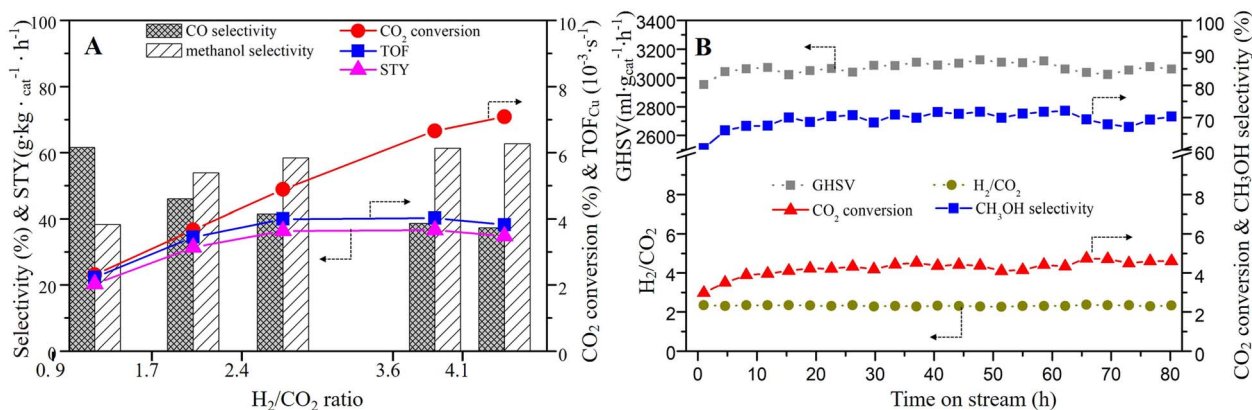


Fig. 8 (A) Effect of H₂/CO₂ ratios ($T = 250\text{ }^{\circ}\text{C}$; $P = 2.5\text{ MPa}$; GHSV = 3000 mL g_{cat}⁻¹ h⁻¹), and (B) the stability test on CCZ-AE-ox catalyst ($T = 240\text{ }^{\circ}\text{C}$; $P = 2.5\text{ MPa}$; GHSV = 3000 mL g_{cat}⁻¹ h⁻¹).

$4 \times 10^{-3}\text{ s}^{-1}$ at GHSV of 3000 mL g_{cat}⁻¹ h⁻¹, but further increasing the GHSV, the TOF did not change obviously.

The influence of the H₂/CO₂ ratio on the catalytic performance was also investigated. As can be seen in Fig. 8A and Table 3, with the rise of the H₂/CO₂ ratio from 0.9 to 4.1 ($T = 250\text{ }^{\circ}\text{C}$, $P = 2.5\text{ MPa}$, GHSV around 3000 mL g_{cat}⁻¹ h⁻¹), the CO₂ conversion grown significantly from 2.31% to 7.09%. The methanol selectivity also showed an increasing trend, but it was stable when H₂/CO₂ ratio reached 3.59. The STY and TOF also increased until the H₂/CO₂ ratio reached 3.59.

The stability of the catalyst is an important parameter for hydrogenating CO₂ to methanol. The on-stream reaction experiment over CCZ-AE-ox catalyst was carried out under the conditions: $T = 240\text{ }^{\circ}\text{C}$; $P = 2.5\text{ MPa}$; GHSV = 3000 mL g_{cat}⁻¹ h⁻¹. As shown in Fig. 7B, the CO₂ conversion, and CH₃OH selectivity remained almost unchanged after 80 h on stream, which proved that the CCZ-AE-ox catalyst presented stable catalytic performance.

CO₂ hydrogenation is the result of the synergistic effect of CO₂ and H₂. Therefore, a large amount of activated CO₂ without sufficient H to react with would desorb from the metal surfaces in the form of CO₂ at low H₂/CO₂ ratios, resulting in low CO₂ conversion and product selectivity. For example, at an H₂/CO₂ of 0.9, the methanol selectivity is only 38%. As the increase of H₂/CO₂ ratio, more H produced on the Cu⁺/Cu⁰ site will react with CO₂, resulting in higher selectivity of methanol. When the activated H exceeds the proportion required for CO₂ hydrogenation, the product selectivity will remain stable.

4. Conclusions

CCZ-AE-ox catalyst was prepared by ammonia-evaporation method for CO₂ hydrogenation to methanol. The introduction of AC improved specific surface area. CCZ-AE-ox catalyst was prepared by an ammonia-evaporation method for CO₂ hydrogenation to methanol. The introduction of an AC support improved the specific surface area of the catalyst. The CCZ-AE-ox catalysts showed only CuO diffraction peaks although activated carbon can provide a reducing atmosphere during the

catalyst preparation process. The catalyst CCZ-AE-ox, reduced by H₂, showed only the peak of Cu, indicating the complete reduction of CuO to Cu. Meanwhile, in contrast to activated carbon, the CO₂ adsorption capacity of the metal-loaded catalyst is significantly higher. The CO₂ conversion and CH₃OH selectivity of the CCZ-AE-ox catalyst reached 9.39% and 45.58% under the reaction conditions of 2.5 MPa and 270 °C, while those of the AC-ox catalyst has no obvious catalytic performance. Methanol selectivity increases as the temperature decreases. Increasing temperature, space velocity and H₂/CO₂ ratio all improve TOF and STY, but only the methanol selectivity decreases with increasing temperature. The AC support facilitates the production of methanol from CO₂ and our catalysts enable high catalytic performance, making full use of the high specific surface area of the activated carbon to achieve better conversion of CO₂ at low energy consumption.

Conflicts of interest

The authors declare that there are no known competing financial interests or personal relationships which have appeared to affect the work reported herein.

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