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# Enhancing catalytic efficiency of carbon dots by modulating their Mn doping and chemical structure with metal salts†

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Nanozymes are emerging materials in various fields owing to their advantages over natural enzymes, such as controllable and facile synthesis, tunability in catalytic activities, cost-effectiveness, and high stability under stringent conditions. In this study, the effect of metal salts on the formation and catalytic activity of carbon dots (CDs), a promising nanozyme, is demonstrated. By introducing Mn sources that possess different counter anions, the chemical structure and composition of the CDs produced are affected, thereby influencing their enzymatic activities. The synergistic catalytic effect of the Mn and N-doped CDs (Mn&N-CDs) is induced by effective metal doping in the carbogenic domain and a high proportion of graphitic and pyridinic N. This highly enhanced catalytic effect of Mn&N-CDs allows them to respond sensitively to the interference factors of enzymatic reactions. Consequently, ascorbic acid, which is an essential nutrient for maintaining our health and is a reactive oxygen scavenger, can be successfully monitored using color change by forming oxidized 3,3',5,5'-tetramethylbenzidine with H<sub>2</sub>O<sub>2</sub> and Mn&N-CDs. This study provides a basic understanding of the formation of CDs and how their catalytic properties can be controlled by the addition of different metal sources, thereby providing guidelines for the development of CDs for industrial applications.

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# 1 Introduction

Nanozymes, nanoparticle-based artificial enzymes, have been actively investigated owing to their advantages over natural enzymes; their advantages include controllable and facile synthesis, tunability in catalytic activities, cost-effectiveness, and high stability against stringent conditions.1-6 Owing to these advantages, they are widely applied in various fields, including H2 generation, CO2 reduction, wastewater treatment, organic reactions, biosensors, cancer therapy, energy transfer, and pollutant removal.4,7-13 Representative nanozymes include metal oxide- or sulfide-based materials (e.g., Fe<sub>3</sub>O<sub>4</sub>, CeO<sub>2</sub>, Co<sub>9</sub>S<sub>8</sub>, CuO, MnO<sub>2</sub>); metal-based materials (e.g., Au, Ag, Pt, and Ir); and carbon-based materials (e.g., carbon dots (CDs), g-C<sub>3</sub>N<sub>4</sub>, graphene, CNT).1,4,14 CDs are emerging as enzyme-like catalytic agents, such as peroxidase, oxidase, and catalase, through proton-coupled electron transfer. 15,16 They contain graphenelike crystalline sp<sup>2</sup> domains and various defect sites at their

vacancies/holes, edge defects (*e.g.*, zigzag and armchair), topological defects, and heteroatom doping (*e.g.*, N, P, S, B, and metal atoms), can enhance the catalytic effect of CDs. For example, topological defects of CDs, such as pyridine, pyrrole, and zigzag-edge, generate local charge redistribution, thereby forming active sites on the electrocatalyst.<sup>21</sup> Nitrogen is a representative dopant in the CD structure because lone-pair electrons in the pyridinic-N configuration provide active binding sites.<sup>22–24</sup> Other heteroatoms, such as P and F, also cause variations in the local electron structure and lattice distortion, thus improving catalytic performance.<sup>21,25–27</sup>

edges. 17-20 Modulation of chemical structures, including

Metal salts may be involved in the formation of CDs and modulate their performance.<sup>28</sup> Metal salts have been introduced in the synthesis of CDs, not only as chemical knots to form effective sp<sup>2</sup> graphitic structures in carbonization processes<sup>29–31</sup> but also as chemical modification agents for carbon-based materials.<sup>32–34</sup> Metal ions can also be doped as enzymatic active centers in CDs, thereby enhancing their catalytic properties through their redox capability.<sup>35,36</sup> Transition metals (*e.g.*, Fe and Mn) or lanthanide metals (*e.g.*, Ce) can act as effective catalytic centers for CDs. For example, Fe-doped CDs exhibit peroxidase properties owing to the Fenton effect.<sup>35,36</sup> Fe ion doping and Mn ion addition allow CDs to exhibit catalytic effects at wide pH conditions, whereas undoped CDs are typically active at a low pH.<sup>24,37</sup> The Fe-doped CDs have been further utilized in energy storage, photodynamic therapy, and

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<sup>†</sup> Electronic supplementary information (ESI) available: XRD, IR spectra, XPS based relative atomic compositions, ICP-MS based Mn ion quantification, and comparison of AA detection capability of N-CD and Mn&N-CDs, and evaluation on synergistic catalytic effect of Mn&N-CD\_Cl. See DOI: https://doi.org/10.1039/d3ra01001e

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colorimetric sensor probes.38,39 Mn is another good dopant to improve the catalytic effect of CDs. It can act as not only a scavenging agent to remove a wide range of free radicals but also a therapeutic agent for cancer or harmful bacteria by generating reactive oxygen species (ROS).34,40-43 Moreover, codoping of Fe and Mn in CDs can generate radicals effectively through their superior catalytic effect.44 The strong redox ability of Ce in the Ce3+ and Ce4+ states induces superior catalase mimetic activity of CDs. 45-47 Because metal doping in CDs has only recently been investigated, numerous factors still need to be explored for securing optimal functional materials.<sup>38,40,48–51</sup> In our previous study, when Mn(OAc)2 was introduced during the synthesis of CDs, even though the amount of doped metal ions was almost negligible, their catalytic properties were enhanced through chemical structure modification.<sup>34</sup> In many studies, the amount of doped metal ions in CDs were also low.33,34,49 Sometimes specific precursors must be utilized for the effective doping of metal in CDs.48 Although metal doping in CDs with individual metal precursors has been explored, there has been no systematic research on the effect of different metal sources on CD formation.

In this study, we investigated the variation in the degree of metal doping and the chemical structure of CDs depending on metal salts. Metal salts with different counter anions, such as chloride, sulfate, and nitrate, were introduced to understand their effects on CD formation. The chemical structure and degree of Mn doping of each CD were intensively examined using infrared (IR) spectroscopy and X-ray photoelectron spectroscopy (XPS), and the relationship between the catalytic effect and chemical structure/composition of the CDs was further explored. Based on this, Mn and N-doped CDs (Mn&N-CDs) with optimized catalytic effects were further utilized for the detection of ascorbic acid (AA), which is an essential nutrient, whose deficiency can cause various diseases, including scurvy, cancer, and cardiovascular diseases.

# 2 Experimental

#### 2.1 Reagents

All reagents were used as purchased. Citric acid (CA, 99.9%, Samchun),  $\iota(+)$ -ascorbic acid (AA, 99.5%, Samchun), hydrogen peroxide ( $H_2O_2$ , 34.5%, Samchun), ethylenediamine (EDA, 99%, Alfa Aesar), dimethyl sulfoxide (DMSO, >99.8%, Alfa Aesar), manganese( $\Pi$ ) chloride tetrahydrate (MnCl $_2$ ·4 $H_2O$ , >98%, Acros Organics), manganese( $\Pi$ ) sulfate monohydrate (MnSO $_4$ · $H_2O$ , >98%, Duksan), manganese( $\Pi$ ) nitrate tetrahydrate (Mn(NO $_3$ ) $_2$ -·4 $H_2O$ , ≥97%, Sigma Aldrich), and 3,3′,5,5′-tetramethylbenzidine (TMB, 97%, TCI).

### 2.2 Equipment

The sizes and morphologies of the N-CD and Mn&N-CDs were examined using transmission electron microscopy (TEM, Hitachi, H-7650). The Mn content and crystalline structures of the N-CD and Mn&N-CDs were analyzed by inductively coupled plasma mass spectrometry (ICP-MS, NEXION-350X, PerkinElmer Korea) and X-ray diffraction (XRD, SmartLab, Rigaku,

Japan), respectively. The chemical functional groups and compositions of the N-CD and Mn&N-CDs were investigated by Fourier-transform infrared (FT-IR) spectroscopy (Nicolet 6700, Thermo, USA) and XPS (K-Alpha+, ThermoFisher Scientific, USA), respectively.

#### 2.3 Synthesis of Mn&N-CDs

Mn&N-CDs were prepared using a hydrothermal method, which is a modified synthetic method reported in our previous work.<sup>34</sup> First, CA (10.0 mmol), EDA (5.0 mmol), and Mn sources (5.0 mmol) were dissolved in deionized water (DIW, 15.0 mL). Next, the mixture was heated hydrothermally in a Teflon-equipped stainless-steel autoclave at 200 °C. After 1 h, the mixture was cooled to room temperature and the residue was purified using column chromatography to obtain brown Mn&N-CDs.

#### 2.4 Enzyme-mimicking activities of Mn&N-CDs

The peroxidase-like activity of the N-CD and Mn&N-CDs was measured using TMB as a substrate. A solution containing 100.0 mM  $\rm H_2O_2$ , 10.0 mM TMB, and N-CD/Mn&N-CDs (500.0  $\mu \rm g$  mL<sup>-1</sup>) was mixed with a citric acid buffer (150.0 mM, pH 2). The solution was shaken thoroughly to ensure homogeneity. The absorbance of the sample at 652 nm was immediately measured using a multimode plate reader (SpectraMax M2e, Molecular Devices, LLC, USA).

The relationship between the initial velocity, *V*, and substrate concentration, [S], is given by the Michaelis–Menten equation, as follows.

$$V = rac{([\mathbf{S}]V_{\mathrm{max}})}{([\mathbf{S}] + K_{\mathrm{m}})},$$

where  $V_{\rm max}$  is the maximum initial velocity of the enzymatic reaction and  $K_{\rm m}$  is the Michaelis constant, which represents the concentration of the substrate at half the maximum velocity. The linear regression curve of the relationship between 1/V and 1/[S], viz. the Lineweaver–Burk plot, can be obtained by inverting the Michaelis–Menten equation to the following form:

$$\frac{1}{V} = \frac{K_{\rm m}}{V_{\rm max}} \frac{1}{[{\rm S}]} + \frac{1}{V_{\rm max}}$$

In the plot of 1/V vs. 1/[S], the ordinate and abscissa intercepts represent the inverse of  $V_{\rm max}$  and  $-1/K_{\rm m}$ , respectively;  $K_{\rm m}$  and  $V_{\rm max}$  values were estimated from these intercepts.

#### 2.5 Detection of AA using the colorimetric sensor system

AA was detected using a colorimetric assay with TMB as the substrate. First, a mixture of  $H_2O_2$  (100.0 mM), AA (5.0, 10.0, 20.0, 25.0, 30.0, 40.0, and 50.0  $\mu$ M), and Mn&N-CDs (500.0  $\mu$ g mL<sup>-1</sup>) was incubated for 15 min. Next, TMB (10.0 mM) was added to the mixture. After mixing, the absorbance of the solution was measured at 652 nm using a multimode plate reader.

## 3 Results and discussion

Mn&N-CDs were prepared using a synthetic method similar to that of N-CD preparation which was previously reported.34,41 Various Mn sources, including MnCl<sub>2</sub>, MnSO<sub>4</sub>, and Mn(NO<sub>3</sub>)<sub>2</sub>, were added to the reaction solution containing CA and EDA (Fig. 1). Each CD is indicated as Mn&N-CDs depending on the Mn source used: MnCl<sub>2</sub>-Mn&N-CD Cl, MnSO<sub>4</sub>-Mn&N-CD SO<sub>4</sub>, and Mn(NO<sub>3</sub>)<sub>2</sub>-Mn&N-CD\_NO<sub>3</sub>. The synthesized N-CD and Mn&N-CDs were confirmed to have spherical shapes, as shown in the TEM image (Fig. 1). The sizes of Mn&N-CDs were measured as  $2.4 \pm 0.6$  (Mn&N-CD\_Cl),  $3.3 \pm 1.1$  (Mn&N-CD\_SO<sub>4</sub>), and  $3.0 \pm 0.8$  nm (Mn&N-CD\_NO<sub>3</sub>), respectively (Fig. 1 c, e, and g inset) which are similar to that of the N-CD (3.5  $\pm$ 0.6 nm, Fig. 1a). High-resolution TEM images revealed that all N-CD and Mn&N-CDs had crystalline structures with a lattice spacing of ca. 0.2 nm, which corresponds to the spacing of the (100) plane of graphite (Fig. 1b, d, f, and h).<sup>52,53</sup> The XRD patterns of all Mn&N-CDs exhibited broad diffraction peaks centered around approximately 19°, which is attributed to the (002) lattice spacing of typical carbon-based materials34,41,51,53 (Fig. S1†). Mn&N-CD\_Cl exhibited additional peaks around 30°,

which are attributed to a defective-carbon structure derived from the ordered sp<sup>2</sup> layers in metal-doped CDs.<sup>54,55</sup>

The chemical structure and composition of Mn&N-CDs were investigated using FT-IR spectroscopy and XPS. A comparison between the FT-IR spectra of N-CDs and Mn&N-CDs revealed that most compositions of the chemical functional groups were similar (Fig. S2†). However, the spectra of Mn&N-CDs Cl and Mn&N-CDs SO<sub>4</sub> exhibited negligible peak intensities at 1560 cm<sup>-1</sup>, which corresponds to the stretching of the N-O bond. Strong peak intensity of N-O appeared in the spectrum of Mn&N-CD\_NO<sub>3</sub>. In addition, Mn&N-CD\_SO<sub>4</sub> exhibited a significantly increased peak intensity at 1305 cm<sup>-1</sup>, corresponding to the S=O bond. The chemical compositions of the N-CD and Mn&N-CDs were analyzed using XPS. In the XPS survey profiles of the N-CD and Mn&N-CDs (Fig. 2a), C1s, N1s, and O1s signals were observed. The Mn<sub>2p</sub> peak at 641 eV (marked with a red arrow), 42,49,56 appeared only in the spectra of Mn&N-CD\_Cl. Based on the area of each peak in the XPS spectra (Fig. S3†), Mn&N-CD\_Cl possessed 1.8 mol% of Mn ions, which is similar to the amount of Mn measured using ICP-MS (2.5 mol% of Mn ions, Fig. S4†). Essentially, Mn ions were barely doped into the other Mn&N-CDs. The atomic compositions (C and O) of Mn&N-CD\_Cl were similar to those of the N-CD; however, Mn&N-CD\_Cl

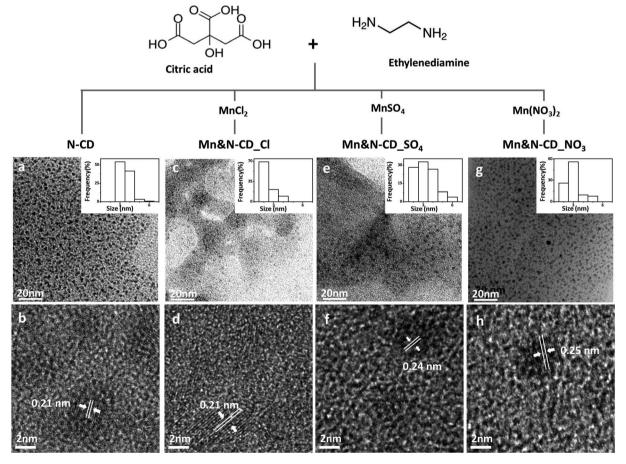
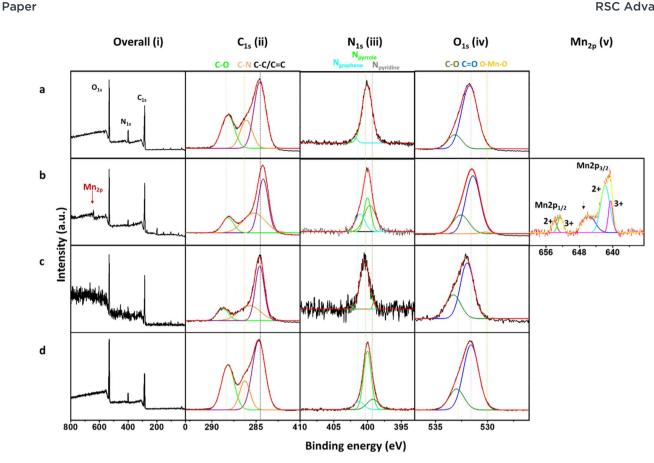


Fig. 1 Scheme of the synthesis accompanied by low- and high-resolution TEM images of N-CD and Mn $\theta$ N-CDs: (a), (b) N-CD; (c), (d) Mn $\theta$ N-CD\_Cl; (e), (f) Mn $\theta$ N-CD\_SO<sub>4</sub>; and (g), (h) Mn $\theta$ N-CD\_NO<sub>3</sub>.



Survey scan and high-resolution XPS spectra of the (a) N-CD, (b) Mn&N-CD\_Cl, (c) Mn&N-CD\_SO<sub>4</sub>, and (d) Mn&N-CD\_NO<sub>3</sub>

possessed less N. Mn&N-CD\_SO<sub>4</sub> possessed the highest carbon proportion compared with the other CDs. Mn&N-CDs\_NO<sub>3</sub> tended to possess fewer carbons and more heteroatoms compared with the N-CD. Moreover, differences in functional groups composed of N-CD and Mn&N-CDs were observed. Detailed information on the chemical bonding of each atomic component was investigated through spectral peak fitting of the high-resolution C<sub>1s</sub>, N<sub>1s</sub>, and O<sub>1s</sub> spectra based on the reported chemical bond values, as shown in Fig. 2. In the C1s spectra, a strong peak at 284 eV corresponding to the C-C/C=C bond of the carbogenic domain was observed for Mn&N-CD\_Cl and Mn&N-CD\_SO<sub>4</sub>, whereas the N-CD and Mn&N-CD\_NO<sub>3</sub> exhibited higher peak ratios of C-O (285.5 eV) and C=O (288.0 eV). The majority of N among all the CDs was pyrrolic N (399.7 eV) at the edge of the carbogenic domain, and some N atoms located in the sp<sup>2</sup> carbogenic domain as graphitic N (401.5 eV). A peak corresponding to pyridinic N (398 eV) appeared in the spectra of Mn&N-CDs, unlike that of the N-CD. Among all the Mn&N-CDs, Mn&N-CD\_Cl exhibited the smallest peak area for pyrrolic N and the highest peak area for graphitic N. The O<sub>1s</sub> spectra were composed of two peaks corresponding to the C-O and C=O bonds (532.6 and 531.1 eV, respectively) in all the CD spectra. Mn&N-CD\_Cl exhibited an additional peak at 529.9 eV, which originates from O-Mn-O<sup>57</sup> owing to Mn doping in the CDs. In addition, the peak at 641.0 eV (MnO satellite peak)51,56,58 in the Mn<sub>2p</sub> spectra of Mn&N-CD\_Cl indicates that Mn ions are coordinated to oxygen. The peak density calculation revealed that

the oxidation state of doped Mn is a mixture of Mn2+ and Mn3+.49 These results suggest that metal sources likely influence the formation of CDs in terms of chemical structure.

Different anions in metal sources having the same type of metal ion can affect the chemical composition and structure of CDs. In particular, considering the high proportion of S=O and N-O in Mn&N-CD\_SO<sub>4</sub> and Mn&N-CD\_NO<sub>3</sub>, anions can bind to the carbogenic domain during the synthesis stage, although the coordination of Cl in Mn&N-CD\_Cl was not confirmed by IR spectroscopy. The coordinated anions can affect the formation of the carbogenic domain owing to their different properties (e.g., electron-withdrawing capability) in various reactions, such as aromatic substitution.59-61 As strong withdrawing groups deactivate aromatic substitution, Mn&N-CD\_NO<sub>3</sub> might possess a smaller population of sp<sup>2</sup> domains than other Mn&N-CDs. In addition, strong electron-withdrawing groups may inhibit the coordination of metal ions into CD structures. Therefore, the addition of metal salts can be an effective method for controlling the physicochemical properties of CDs.

Next, the enzyme-mimicking activities of the N-CD and Mn&N-CDs were compared. As N-CDs have been confirmed to show peroxidase-like activity in our previous study, the peroxidase-like activities of Mn&N-CDs were examined herein by monitoring the change in color of the TMB (10.0 mM) and H<sub>2</sub>O<sub>2</sub> (100 mM) solution at pH 2 (Fig. 3a). With Mn&N-CDs, the color of the TMB solution changed from pale yellow to blue because of the oxidation of TMB (Fig. 3b), whereas the N-CD

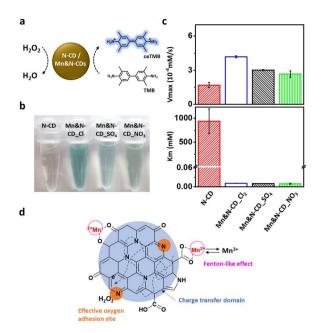


Fig. 3 (a) Schematic of the peroxidase mimetic activity of the N-CD and Mn&N-CDs, (b) images of TMB/H<sub>2</sub>O<sub>2</sub> solutions with the N-CD or Mn&N-CDs. (c) Comparison of the  $V_{\rm max}$  and  $K_{\rm m}$  values of the N-CD and Mn&N-CDs; these were calculated using the Lineweaver–Burk plot (n=3). (d) Schematics of synergistic charge transfer in Mn&N-CD\_Cl.

exhibited a faint color change under the same experimental conditions. Among the Mn&N-CDs, Mn&N-CD\_Cl exhibited the strongest blue color, thereby exhibiting superior peroxidase-like activity. The enzymatic activity of the Mn&N-CDs was estimated by calculating the  $V_{\text{max}}$  and  $K_{\text{m}}$  of the reaction in the presence of TMB and H<sub>2</sub>O<sub>2</sub> at various concentrations using the Lineweaver-Burk equation (Fig. 3c). Mn&N-CDs yielded higher  $V_{\text{max}}$  values than that of the N-CD, and Mn&N-CD\_Cl exhibited superior  $V_{\text{max}}$  values (ca. 3 times higher than that of the N-CD). Further, the  $K_{\rm m}$  values of all the Mn&N-CDs were much lower than that of the N-CD; thus, Mn&N-CDs have a higher affinity for H<sub>2</sub>O<sub>2</sub>. Overall, Mn&N-CD\_Cl exhibited high  $V_{\text{max}}$  and low  $K_{\text{m}}$  values, thus resulting in exceptional peroxidase-like activity as shown in Fig. 3b. It is interesting to note that the optical properties of Mn&N-CDs, including their absorption and emission spectra, remained similar to those of N-CDs despite Mn doping and the chemical structure variation (Fig. S5†). Additionally, under ambient conditions, Mn&N-CDs exhibit stable catalytic properties as long as they are not directly exposed to light (Fig. S6†).

The catalytic effect of the Mn&N-CDs seems to be highly dependent on their chemical composition and structure. In particular, the heteroatoms in Mn&N-CDs can play a critical role in their catalytic effects. First, the bond character of the N dopant in Mn&N-CDs affected both  $V_{\rm max}$  and  $K_{\rm m}$ . The relatively high portion of pyridinic N in Mn&N-CDs compared to that of N-CD may enhance the affinity to  $H_2O_2$ . In addition, Mn&N-CD\_Cl possessed the highest population of graphitic N atoms, which facilitated the adsorption of molecular oxygen to generate radical oxygen species on nearby carbon atoms,  $^{2,22,62-64}$  and the

lowest population of  $N_{pyrrole}$ , which does not have excess electrons to interact with  $H_2O_2$ .<sup>65</sup> Second, the Mn ions in Mn&N-CD\_Cl highly enhanced their catalytic effect through Fenton-like oxidation of  $Mn^{2+}$  to  $Mn^{3+}$ . In addition, the coordination of metals in the carbogenic core appeared to improve charge transfer and transport for the catalytic reaction.<sup>25,38,66-68</sup> When the catalytic activity of the N-CD and Mn ion mixture was examined, no noticeable improvement in color change was observed compared with the N-CD alone (Fig. S7†). Therefore, the high proportion of pyridinic and graphitic N and the effective doping of metal ions into the carbogenic domain led to the synergistic catalytic effect of Mn&N-CD\_Cl (Fig. 3d).

The excellent catalytic effect of Mn&N-CD\_Cl can be applied as a colorimetric detection probe owing to the significant color change capability of the TMB/H<sub>2</sub>O<sub>2</sub> solution. AA is a well-known ROS scavenger that controls the oxidation reactions in the body. A deficiency can lead to various diseases, such as scurvy and various cancers. 69,70 In addition, when comparing coronavirus patients with noninfected individuals, a change in the concentration of AA in the body was observed.71 Therefore, periodic checking of the amount of AA in the body can help maintain health. Because AA can reduce H<sub>2</sub>O<sub>2</sub> to H<sub>2</sub>O<sub>3</sub><sup>72-74</sup> it may negatively interfere with TMB oxidation. Thus, AA can be detected by the color change of a solution containing H<sub>2</sub>O<sub>2</sub>, TMB, and Mn&N-CDs (Fig. 4a). The intensity of the color change of the solution decreased in the presence of AA. This color change was more clearly observed with Mn&N-CD\_Cl than the other CDs owing to its superior catalytic effect (Fig. S8†). The

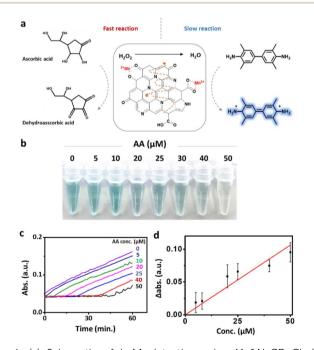


Fig. 4 (a) Schematic of L-AA detection using Mn&N-CD\_Cl. (b) Images of the mixed solution containing Mn&N-CD\_Cl, AA, TMB, and H<sub>2</sub>O<sub>2</sub> at different concentrations of AA. (c) Kinetic curves of Mn&N-CD\_Cl for different AA concentrations for monitoring the catalytic oxidation of TMB. (d) Variation in absorption (at 652 nm) of the mixed solution containing Mn&N-CD\_Cl, AA, TMB, and H<sub>2</sub>O<sub>2</sub> as a function of the concentration of AA.

color of the solution gradually faded with an increase in the concentration of AA from 0 to 50 µM (Fig. 4b). In the absorption spectra of the mixed solution, the absorbance at 652 nm increased with time. However, when AA was added to the solution, no noticeable change in absorption was observed for a while. After the lag time, the absorbance gradually increased. The delayed period of absorption increased with an increasing AA concentration (Fig. 4c). Evidently, H<sub>2</sub>O<sub>2</sub> consumption by AA was faster than the enzymatic reaction of Mn&N-CD\_Cl. The absorbance change compared to a solution without AA after 40 min of mixing exhibited a linear correlation with AA concentration (Fig. 4d). Because AA concentrations in the blood of noninfected people and scurvy patients are known to be 41.2 and 11.0 µM, respectively, these values are expected to fall within the linearly proportional range and can be used for AA monitoring.

## 4 Conclusions

In this study, the effect of metal salts on the modulation of Mn doping and chemical structure in CD was investigated. The counter anion in metal salts may involve in the structure and influence the chemical structure and composition of the CDs, thereby affecting their enzymatic activity. Considering the catalytic effect of Mn&N-CDs, the synergistic catalytic effect of the CDs was induced by effective metal doping in the carbogenic domain and a high proportion of graphitic and pyridinic N. Nonetheless, the exact role of metal salts in the synthesis of CDs should be evaluated in further intensive studies. The highly enhanced catalytic effect of CDs makes them respond sensitively to enzymatic reactions. Consequently, AA, an essential nutrient for maintaining health, was successfully monitored using Mn&N-CD\_Cl. This study provides a basic understanding of the formation of CDs and how their catalytic properties can be controlled, thereby providing guidelines for the development of CDs for industrial applications.

## **Author contributions**

Conceptualization, data curation, funding acquisition investigation methodology, project administration, supervision, writing – review & editing: JC; formal analysis, validation, visualization: WK, AL, TY, and BL; writing – original draft: JC and WK.

# Conflicts of interest

There are no conflicts to declare.

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