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Novel ABA block copolymers: preparation, temperature sensitivity, and drug release[†]

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A new PEGylated macroiniferter was prepared based on the polycondensation reaction of polyethylene oxide (PEO), methylene diphenyl diisocyanate (MDI), and 1,1,2,2-tetraphenyl-1,2-ethanediol (TPED). The macroiniferter consists of PEO end groups and readily reacts with acrylamides (such as *N*-isopropylacrylamide, NIPAM) and forms ABA block copolymers (PEO-PNIPAM-PEO). This approach of making amphiphilic ABA block copolymers is robust, versatile, and useful, particularly for the development of polymers for biomedical applications. The resulting amphiphilic PEO-PNIPAM-PEO block copolymers are also temperature sensitive, and their phase transition temperatures are close to human body temperature and therefore they have been applied as drug carriers for cancer treatment. Two PEO-PNIPAM-PEO polymers with different molecular weights were prepared and selected to make temperature-sensitive micelles. As a result of the biocompatibility of these micelles, cell viability tests proved that these micelles have low toxicity toward cancer cells. The resultant polymer micelles were then used as drug carriers to deliver the hydrophobic anticancer drug doxorubicin (DOX), and the results showed that they exhibit significantly higher cumulative drug release efficiency at higher temperatures. Moreover, after loading DOX into the micelles, cellular uptake experiments showed easy uptake and cell viability tests showed that DOX-loaded micelles possess a better therapeutic effect than free DOX at the same dose.

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1 Introduction

Synthetic block copolymers have a wide range of applications in everyday life, such as adhesives, fibers, and plastics.^{1,2} They have also received growing attention in the field of biomedical applications in recent years.^{3–5} Different advanced synthetic polymer chemistry techniques (mainly controlled/living radical polymerization), including atom transfer radical polymerization (ATRP), reversible addition fragmentation chain transfer polymerization (RAFT), nitroxide-mediated polymerization (NMP), *etc.*, have evolved greatly in the last few decades. However, some challenges remain which limit their further application, especially in the biological field. For example, transition metal catalysts, such as Cu(i), Ru(ii), Fe(ii), *etc.*, are required in ATRP reactions,⁶ most RAFT agents are unstable and require multiple synthetic steps to obtain,⁷ and NMP reactions always exhibit slow polymerization kinetics.⁸

As a metal-free polymerization initiator, Otsu first proposed the iniferter concept in 1982 and established a new model for controlled/living radical polymerization.⁹ Iniferters are a type of

organic compound that acts not only as an initiator but also as a chain transfer agent and terminator simultaneously during the radical polymerization.⁹

Iniferters can be divided into different categories: thermoiniferters and photoiniferters (which either thermally or photochemically dissociate into radicals), A–B type iniferters (asymmetric structures, which dissociate into radicals with different reactivities), C–C type iniferters (symmetric structures, which dissociate into two identical radicals), monomer or macromonomer iniferters, *etc.*

The mechanism of iniferter polymerization can be briefly explained as follows: the iniferter undergoes initiation, propagation and primary radical termination and transfer. Bimolecular termination and other chain transfer reactions are negligible in this polymerization, since chain transfer to the iniferter itself and/or primary radical termination take place.^{9,10} When an iniferter is used, polymerization involves direct insertion of monomers into the iniferter bonds, resulting in two iniferter fragments at the two chain ends. Additionally, various vinyl monomers, ranging from acrylates and styrene to vinyl pyrrolidone, could be polymerized^{11–19} under rather mild experimental conditions in the absence of metal catalysts and without multiple synthetic steps, making this method more feasible and eco-friendly,²⁰ compared to ATRP²⁰ and RAFT polymerizations.²¹ While the molecular weight and polydispersity of the obtained polymers are not easily controlled

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compared to ATRP, RAFT, and TEMPO polymerization systems, the process is more easily adapted to practical applications.²²

1,2-Disubstituted tetraphenylethane is a type of thermal iniferter, where X can be different functional groups (for example OH,⁹ CN,²³ C₂H₅,²⁴ etc.²²), resulting in the formation of polymers, as shown in Fig. S1.†

1,1,2,2-Tetraphenyl-1,2-ethanediol (TPED) (where X = OH) is a well studied 1,2-disubstituted tetraphenylethane based iniferter for controlled/living radical polymerization.²⁰ When the OH groups are functionalized, for example, by reacting with isocyanate^{12,25} or α -bromo isobutyryl bromide, it can function as an iniferter for controlled/living radical polymerization,²⁶ as reported in the literature.

By taking advantage of the hydroxyl groups, TPED can react with a variety of compounds, which broadens its potential in synthetic chemistry. Therefore, it has been selected as the focus of this research.

Since biomedical application was the ultimate goal of this research, polyethylene glycol (PEG) or polyethylene oxide (PEO) was selected in this research and introduced in the following context. PEG or PEO is a type of hydrophilic polymer and widely used as a biocompatible segment for drug delivery,^{27,28} diagnostics,²⁹ tissue engineering applications, etc.³⁰ It has been reported in the literature that PEO facilitates increased biocompatibility, prevents drug opsonization (also called "stealth properties"),^{31–33} and further increases the circulation time of therapeutic agents as a drug carrier. This type of polymer could function as a nanosized drug carrier, and it exhibits an enhanced permeability and retention (EPR) effect, resulting in improved effectiveness of nanosized drugs targeting tumor tissues, which has been proven not only in animal models but also in human cancer patients compared to free drugs.^{34–36} Moreover, these nanosized structures could also protect the drug from degradation in the physiological environment compared to free drugs.³⁷

A variety of polymer based nanosized drug carriers have been developed in the past few years, including different types of

stimuli-responsive polymers. Stimuli-responsive polymers refer to macromolecules that are sensitive to certain environmental triggers,^{38,39} such as temperature,^{40–43} pH,^{44–47} light,^{48–50} magnetic fields,^{51,52} enzymes,^{53–55} etc. They have been widely investigated and utilized in drug delivery applications in recent years. PNIPAM based thermo-responsive polymers^{56–61} are one of the most extensively studied structures for cancer chemotherapy, due to the fact that the intratumoral environment possess a higher temperature as compared to normal tissue. A subtle temperature change within cancer cells provides an ideal opportunity for thermoresponsive drug delivery.⁶²

Here, we reported the design and synthesis of a functional macroiniferter (polymer based iniferter) to perform iniferter polymerization. In this work, 1,1,2,2-tetraphenyl-1,2-ethanediol (TPED) was used to prepare a polyurethane based macroiniferter, where PEO was incorporated into the macroiniferter by reacting with isocyanate to improve biocompatibility. *N*-Isopropylacrylamide (NIPAM), a vinyl monomer, was then inserted into the C–C iniferter bond of the macroiniferter by iniferter polymerization. Poly(*N*-isopropylacrylamide) (PNIPAM) chains are the hydrophobic middle blocks, and polyethylene oxide (PEO) is the hydrophilic block at the two chain ends. The polymerization kinetics and monomer conversion were characterized by time-dependent ¹H NMR, and two PEO-PNIPAM-PEO polymers were selected for further application (see Fig. 1).

Due to the amphiphilic nature of PEO-PNIPAM-PEO, the resultant block copolymers can self-assemble into micelles,^{33,63} where PNIPAM is the inner core, and PEO is the outer shell. In addition, the PNIPAM block is known to exhibit thermosensitivity and is well studied for drug release triggered by temperature.^{64–67} With these features, the hydrophobic anti-cancer drug doxorubicin (DOX) was loaded into the micelle core by hydrophobic interaction. The properties of PEO-PNIPAM-PEO micelles, including critical micelle concentration (CMC), size, and lower critical solution temperature (LCST), were characterized. The drug encapsulation efficiency (DEE) and

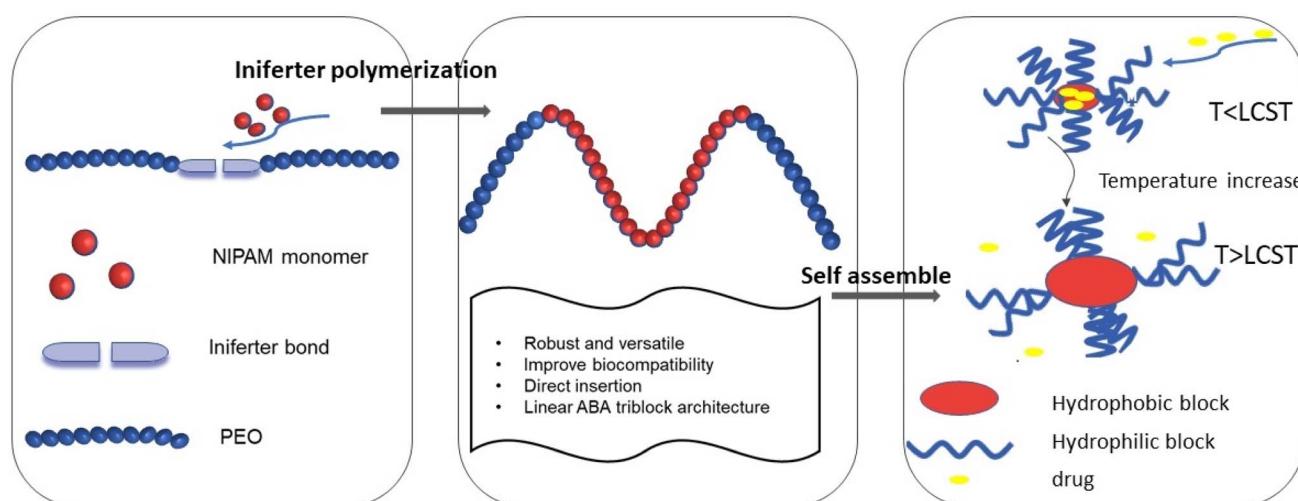


Fig. 1 Illustration of preparing PEO-PNIPAM-PEO block copolymers and drug delivery application.



drug loading content (DLC) were calculated, and the drug release profile was investigated under conditions below and above LCST, separately. The efficacy of this thermoresponsive micelle in DOX delivery was investigated in human cervical cancer HeLa cells, where both cell viability and cell imaging studies were conducted and showed a better therapeutic effect compared to free DOX.

2 Experimental section

2.1 Materials and reagents

Methylene diphenyl diisocyanate (MDI, 98%) was purchased from Acros Organics. Polyethylene oxide 2000 (PEO2000) was purchased from TCI and its number average molecular weight was confirmed by ^1H NMR prior to reaction. Anhydrous tetrahydrofuran (THF, 99.8%, stabilized with 0.025% BHT) and anhydrous dimethyl sulfoxide (DMSO, 99.8%) were purchased from Alfa Aesar. 1,4-Diazabicyclo[2.2.2]octane (DABCO, >99%) was purchased from Sigma Aldrich. 1,1,2,2-Tetraphenyl-1,2-ethanediol (TPED, 98%) was purchased from Alfa Aesar. *N*-Isopropylacrylamide (NIPAM >98%, stabilized with MEHQ) monomer was purchased from TCI and it was recrystallized with hexane to remove the inhibitor prior to use. Doxorubicin hydrochloride (99%) was purchased from Achemblock. All reagents were used as received without further purification, unless otherwise specified.

2.2 Synthesis

2.2.1 Synthesis of the precursor and macroiniferter. All reactions were performed using a Schlenk line under a dry nitrogen atmosphere. PEO2000 (1.0 mmol, 2.27 g, 1.0 equiv.), MDI (1.2 mmol, 0.30 g, 1.2 equiv.) and THF (10 mL) were added into a 250 mL round bottom flask equipped with a thermometer, condenser and rubber septum. The reaction was continued for 3 h at 50 °C, and it was monitored by dibutylamine titration and IR spectroscopy. The product of the first

step was denoted as the precursor. The temperature was then reduced to room temperature and 5 mL of THF was added to reduce the solution viscosity and stirred for 15 minutes. A solution of TPED (0.6 mmol, 0.22 g, 0.72 equiv.) dissolved in 20 mL THF was added into the reaction flask. After stirring for 30 min, DABCO (1 mol% MDI, 1.0 mg, 0.01 equiv.) dissolved in 5 mL of THF was added into the flask and the reaction was carried out for 48 hours until the NCO group disappeared from the IR spectra. The final polymer (denoted as the macro-iniferter) was precipitated with 15-fold cold diethyl ether. To fully remove TPED, the polymer was further dissolved in THF, precipitated with cold diethyl ether three times, and dried in a vacuum overnight.

FTIR: N-H stretching (3300 cm^{-1}), C=O stretching (1728 cm^{-1}) and N-H bending (1529 cm^{-1}) are the characteristic peaks of urethane. C-H stretching (2881 cm^{-1}) and N=C=O (2270 cm^{-1}) are the peaks of PEO repeating units and MDI, respectively. Macroiniferter: ^1H NMR (500 MHz, DMSO) δ 7.47–7.22 (m, 18H), 7.21–6.92 (t, $J = 7.73\text{ Hz}$, 18H), 3.59–3.38 (s, 406H), 3.25–3.21 (s, 6H).

2.2.2 Synthesis of PEO-PNIPAM-PEO. The representative procedure for the synthesis of PEO-PNIPAM-PEO (macroiniferter : NIPAM = 1 : 500) is as follows. The macroiniferter (0.70 g, 1.0 equiv.) and NIPAM (7.40 g, 500.0 equiv.) were dissolved in anhydrous DMSO (w/w = 20%, 22 mL) and added into a three neck round bottom flask, then degassed 30 min before polymerization. Polymerization was carried out at 120 °C under a positive pressure of nitrogen. Aliquots were withdrawn at specific time intervals to monitor the reaction kinetics and completion (detailed discussion in Section 3.1), and the obtained polymers were purified with 15-fold cold diethyl ether three times and vacuum dried overnight before further characterization. Polymer structure, reaction kinetics and molecular weight were characterized by ^1H NMR and gel permeation chromatography (GPC). The synthetic routes of the precursor, macroiniferter, and the resultant block copolymers PEO-PNIPAM-PEO are given in Fig. 2.

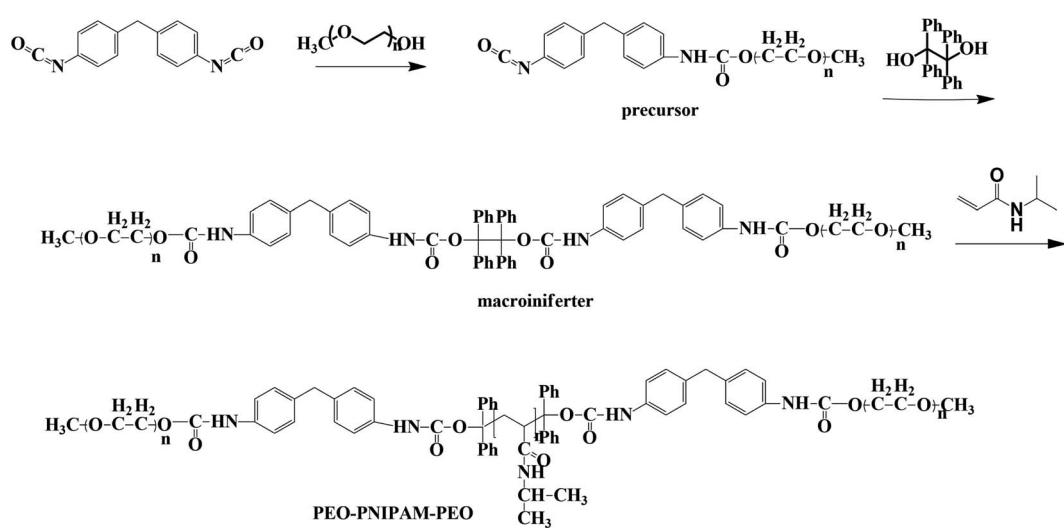


Fig. 2 The chemical structures and synthetic routes of the precursor, macroiniferter, and final block copolymer PEO-PNIPAM-PEO.

2.3 Polymer characterization

¹H NMR measurements were carried out on a Bruker AVANCE spectrometer (500 MHz) in DMSO-*d*₆. Infrared spectra were recorded using a Shimadzu Fourier Transform Infrared IRPrestige-21. Gel permeation chromatography (GPC) was performed on a Waters Empower system equipped with an RI detector, with a set of PLgel 5 μm guard, PLgel 5 μm MIXED-C and PLgel 10 μm MIXED-B columns. Measurements were carried out at 50 °C with DMF containing 1% tetrabutylammonium bromide (TBAB) as eluent, with a flow rate of 1.0 mL min⁻¹. Polymethyl methacrylate (PMMA) was the standard for calibration, in the molecular weight range from 2000 to 340 000 Da. P1 (Mn, GPC = 56 500 g mol⁻¹) and P2 (Mn, GPC = 91 000 g mol⁻¹) denote the two final PEO-PNIPAM-PEO polymers used for further analysis, as shown in Table 1.

2.4 Micelle preparation and characterization

2.4.1 Micelle preparation. P1 and P2 were transformed into micelles, denoted as MP1 and MP2, respectively. The micelles were prepared by direction dissolution.⁶⁸ The micelle (1 mg mL⁻¹) preparation procedure was as follows: P1 and P2 were dissolved in distilled water and sonicated with a sonication probe for 10 min and stirred overnight at room temperature to reach equilibrium.

2.4.2 Micelle characterization

2.4.2.1 Critical micelle concentration (CMC) measurement. The CMC is the minimum concentration for micelle formation and is also an important parameter representing micelle stability: below the CMC, the amphiphile is a unimer; above the CMC, the amphiphile will self-assemble into a micelle. Micelle formation is a thermodynamic process, where minimizing the interfacial free energy within the polymer–water system is the main driving force for micelle formation.⁶⁹ The CMC was determined using Nile red as a fluorescent probe; Nile red is a hydrophobic structure that is not soluble in water, making it nonfluorescent in the aqueous phase; however, when Nile red is encapsulated in a hydrophobic core, its fluorescence intensity increases dramatically.⁷⁰ The experimental procedure was carried out according to the literature with minor modifications.^{71,72} Micelle concentrations of MP1 and MP2 of 0.1 μg mL⁻¹ to 1.0 mg mL⁻¹ were prepared. 10 μL of Nile red solution (1.25 μM in acetone) was added into different centrifuge tubes and the acetone was evaporated in the dark overnight, then 1 mL of each micelle solution was added into the tubes and sonicated for 15 minutes and further incubated in the dark overnight. Subsequently, the solutions were filtered with 0.45 μm syringe filters, and then 100 μL of each solution of dye-loaded micelles were added to a black 96-well plate. Fluorescence measurements were taken on a Tecan Infinite M200 Pro

microplate reader. The excitation wavelength was 535 nm and the emission wavelength started at 585 nm. The maximum fluorescence intensity of the dye-loaded micelles of both MP1 and MP2 was recorded for further analysis.

2.4.2.2 Lower critical transition temperature (LCST) measurement. The LCST of different micelles was measured at different temperatures (from 25 °C to 45 °C) with a microplate reader (SpectraMax M2 Microplate reader, Molecular Devices). The LCST was defined as the temperature at which the transmittance decreased to 50% of its original value.⁷³

2.4.2.3 Micelle size measurement. Dynamic light scattering (DLS) was used to measure the hydrodynamic diameter of the micelles (instrument: Malvern Zetasizer Nano-ZS equipped with a 4 mW 632.8 nm laser at a backscattering angle of 173°). Both MP1 and MP2 were prepared at a concentration of 1.0 mg mL⁻¹, and measured in triplicate at three different temperatures: below LCST (25 °C), near LCST (36 °C), and above LCST (42 °C). The Z average sizes (also known as “cumulants mean”) were recorded.

2.5 Preparation and characterization of DOX-loaded polymeric micelles

2.5.1 Preparation of DOX-loaded micelles. Since MP2 is more stable than MP1 (detailed discussion in Section 3.2.1), MP2 was selected to encapsulate DOX in further experiments. Drug-loaded micelles were prepared by the oil/water emulsion method based on the literature with minor modifications.^{74–76} Doxorubicin hydrochloride was solubilized in chloroform (2.7 mg mL⁻¹) containing three equivalents of triethylamine, and stirred in the dark overnight to reach equilibrium, thus the free base (denoted as DOX) was obtained. Subsequently, the DOX solution was added into an MP2 solution (1 mg mL⁻¹) under rigorous stirring, and the chloroform was evaporated for 48 h in the dark. 0.45 μm syringe filters were used twice to remove the unencapsulated DOX. The drug loading content (DLC) and the drug encapsulation efficiency (DEE) were calculated according to eqn (1) and (2), respectively. DOX solutions with the following concentrations were prepared in chloroform and the calibration curve was obtained by measuring the absorbance at 480 nm: 0.500 mg mL⁻¹, 0.125 mg mL⁻¹, 0.063 mg mL⁻¹, 0.042 mg mL⁻¹, 0.031 mg mL⁻¹ and 0.025 mg mL⁻¹.

$$\% \text{DLC} = \frac{\text{weight of encapsulated drug}}{\text{total weight of drug and polymer}} \times 100\% \quad (1)$$

$$\% \text{DEE} = \frac{\text{weight of encapsulated drug}}{\text{weight of drug added}} \times 100\% \quad (2)$$

Table 1 The GPC results of P1 and P2

Entry	Feed ratio of macroiniferter : NIPAM	Mn, GPC (g mol ⁻¹)	Mw, GPC (g mol ⁻¹)	PDI
P1	1 : 500	56 500	76 275	1.35
P2	1 : 3000	91 000	123 760	1.36



2.5.2 *In vitro* drug release experiment. The drug release experimental procedure was based on the literature.⁷⁷ DOX-loaded micelles were injected into a dialysis cassette (MWCO: 3500) and immersed in distilled water at 25 °C and 38 °C, separately. Periodically, 0.7 mL of micelle solution was taken out for UV-vis measurement. The DOX release amount was measured and calculated based on the absorbance at 480 nm in the UV-vis spectrum.

2.5.3 Cell culture. HeLa cells, a type of cervical cancer cell, were cultured in Dulbecco's modified eagle medium (DMEM) supplemented with 10% fetal bovine serum and 1% penicillin/streptomycin in a humidified 5% CO₂ atmosphere at 37 °C.

2.5.4 Cell viability study. The cell viability study of blank micelles (MP2), free DOX and DOX loaded micelles (denoted as DOX@MP2) was carried out in HeLa cells, and cell viability was determined using the Cell Titer 96 Aqueous One solution reagent (MTS assay). HeLa cells were placed in 96 well plates at a density of 5 × 10³ cells per well and incubated in Dulbecco's Modified Eagle Medium (DMEM) supplemented with 10% fetal bovine serum and 1% penicillin/streptomycin at 37 °C with 5% CO₂ for 24 hours. The cells were then incubated with different concentrations of MP2 (0, 5, 10, 20, 50, 100, 200 µg mL⁻¹), free DOX (0, 0.5, 1, 5, 10, 20, 40 µg mL⁻¹), or DOX@MP2 (0, 0.5, 1, 5, 10, 20, 40 µg mL⁻¹) for 24 hours. The cell culture medium was then replaced with 100 µL fresh medium and 20 µL Cell Titer 96 Aqueous One solution reagent was added into each well, followed by further incubation for 2 hours at 37 °C.⁷⁸ The respective absorbance values were read on a Tecan Infinite M200 PRO plate reader spectrometer at 490 nm. Cell viabilities were calculated on the basis of eqn (3):

$$\text{Cell viability (\%)} = \frac{\text{Abs}_{490 \text{ nm}}^s - \text{Abs}_{490 \text{ nm}}^D}{\text{Abs}_{490 \text{ nm}}^c - \text{Abs}_{490 \text{ nm}}^{D2}} \times 100\% \quad (3)$$

2.5.5 Cellular uptake study. To investigate the cellular uptake of DOX@MP2 and free DOX, HeLa cells were used. All cells were seeded in a confocal dish (MatTek) at a density of 4 × 10⁴ cells per dish and incubated for 24 hours at 37 °C. The medium was replaced with free DOX (2 µg mL⁻¹) and DOX@MP2 (2 µg mL⁻¹) for another 4 hours incubation. Cells were washed with PBS three times and the live cell imaging solution (Molecular Probes) was added to the confocal dishes. Fluorescence images were obtained using a Zeiss LSM 780 Confocal Microscope. Fluorescence images were obtained and processed with Fiji, freely available image processing software.

3 Results and discussion

3.1 Synthesis and characterization of polymers

The macroiniferter was synthesized by two-step polycondensation reactions: PEO first reacted with MDI to form an isocyanate-terminated precursor, and then the precursor further reacted with TPED to form the macroiniferter. The overall yield of the macroiniferter was 76%. The isocyanate-terminated precursor was confirmed by dibutylamine titration, where the NCO content decreased to 50%. Also, in the

FTIR spectra (Fig. 3a), N–H stretching (3300 cm⁻¹), C=O stretching (1728 cm⁻¹) and N–H bending (1529 cm⁻¹) were the characteristic peaks of urethane, indicating that the reaction was conducted successfully. Furthermore, the C–H stretching (2881 cm⁻¹) and N=C=O (2270 cm⁻¹) are the peaks of the PEO repeating units and MDI, respectively. The presence of all of these peaks in the FTIR spectrum confirmed the precursor structure. The macroiniferter, the product of step 2, was characterized by FTIR and ¹H NMR. In Fig. 3a, the isocyanate group (2270 cm⁻¹) completely disappeared, indicating the completion of the reaction. The NMR spectrum of the macroiniferter is shown in Fig. 3b, where the characteristic peaks were found between 7.47 and 6.92 ppm for the aromatic rings and 3.59 and 3.21 ppm for the PEO end groups.

To investigate the kinetics of iniferter polymerization, macroiniferter : NIPAM feed ratios equal to 1 : 500 and 1 : 3000 were chosen for polymerization and the processes were monitored by ¹H NMR. The stacked reaction time-dependent ¹H NMR spectra for 1 : 500 and 1 : 3000 (macroiniferter : NIPAM) feed ratios are shown in Fig. 3c and d.

By integrating the PEO repeating unit peaks (3.51 ppm) from the macroiniferter and vinyl proton peaks (around 5.40 ppm and 6.10 ppm) from the NIPAM monomer, the monomer conversion percentage was calculated, as shown in Fig. S7 and S8.†

4, 8, 24, 32, and 48 h were chosen as the specific time intervals for these two reactions. It is clearly seen that in both reactions the peak intensity of the vinyl proton peaks (around 5.40 ppm and 6.10 ppm) decreases with increasing time; however, the peaks at 1.04 ppm and 4.17 ppm change from sharp and well defined to a broad shape, which is a characteristic feature of polymer structures. More than 80% and 60% monomer conversion yields were achieved in 32 h and 48 h for 1 : 500 and 1 : 3000, respectively. Upon prolonging the reaction time, more NIPAM monomer was consumed, as shown in Fig. S7 and S8.†

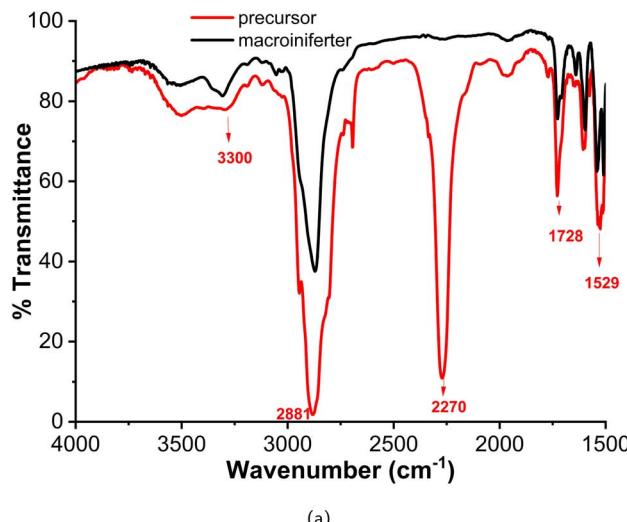
Two final polymers (PEO-PNIPAM-PEO) with different molecular weights, denoted as P1 and P2, were characterized with NMR (including both ¹H NMR and heteronuclear multiple quantum coherence (HMQC)) and GPC, as shown in Fig. S2–S6.† As presented in Table 1, the polydispersity indices (PDI) of P1 (M_n, GPC = 56 500 g mol⁻¹) and P2 (M_n, GPC = 91 000 g mol⁻¹) were 1.35 and 1.36, indicating that they were narrowly distributed polymers. The elution curve is shown in Fig. S4:† the elution time of P2 is shorter than that of P1, since the larger molecular weight polymer elutes first.⁷⁹

3.2 Characterization of P1 and P2 micelles

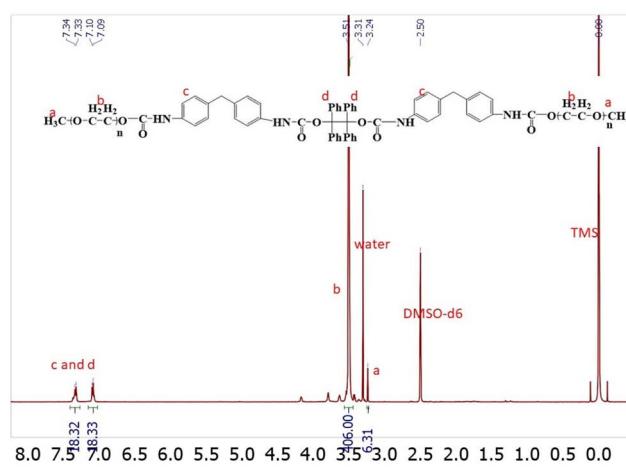
3.2.1 Critical micelle concentration (CMC). Due to the amphiphilic nature of P1 and P2, they were transformed into micelles by the direction dissolution method with ultrasound,^{80,81} and kept in equilibrium overnight. The micelles are denoted as MP1 and MP2, respectively.

The CMC is an important parameter that represents the stability of the micelles. Generally, the fundamental strategy to

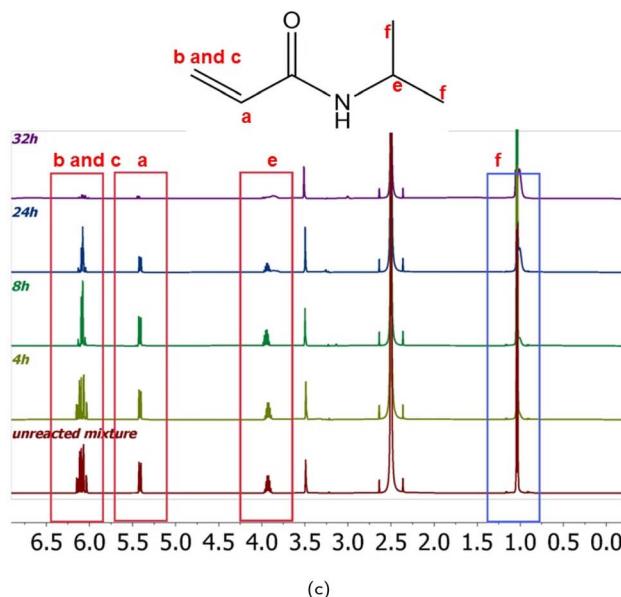




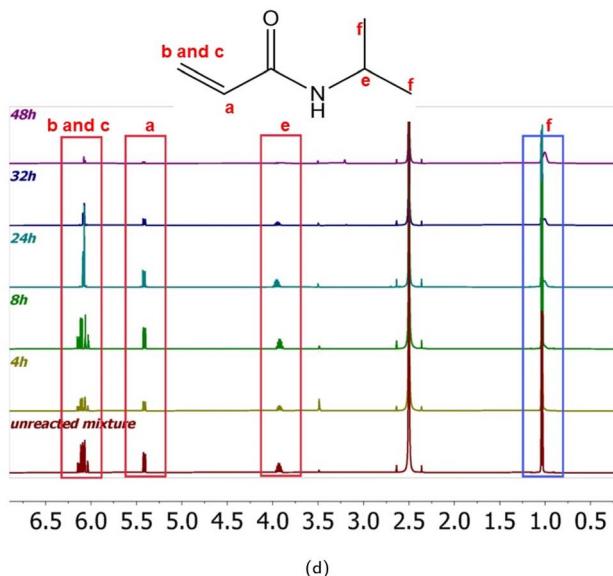
(a)



(b)



(c)



(d)

Fig. 3 The characterization of the precursor, macroiniferter and macroiniferter controlled/living radical polymerization. (a) The IR spectra of the precursor and macroiniferter, (b) the NMR spectrum of the macroiniferter, (c) time-dependent ^1H NMR of the reaction mixture with a macroiniferter : NIPAM feed ratio of 1 : 500, (d) time-dependent ^1H NMR of the reaction mixture with a macroiniferter : NIPAM feed ratio of 1 : 3000.

improve micelle stability is to improve intramicellar interaction, further reflected by a lower CMC.⁸²⁻⁸⁴

CMC is calculated using the Sigmoid-Boltzmann equation, as reported in the literature,⁸⁵⁻⁸⁸ where eqn (4) is the Boltzmann fitting function, where A_1 is the maximum fluorescence intensity value, A_2 is the minimum fluorescence intensity value, $x\theta$ is the center of the sigmoid curve, and dx represents the abrupt change in the dependent variable. The CMC value is defined as $10^{x\theta}$.

$$y = A_2 + (A_1 - A_2)/(1 + \exp((x - x\theta)/dx)) \quad (4)$$

The CMC values of MP1 and MP2 are 0.67 mg mL^{-1} and 0.21 mg mL^{-1} , respectively. The regression coefficient is 0.97 and 0.99 for MP1 and MP2, respectively. The Boltzmann fittings of MP1 and MP2 are shown in Fig. 4a and b.

MP2 has a lower CMC, owing to its higher molecular weight, *i.e.*, longer hydrophobic blocks, compared to MP1. This indicates a thermodynamically stable self-association process, and this result was consistent with other research.⁸⁹ Therefore, MP2 is a more stable micelle than MP1 at the same concentration level, so MP2 was selected for further drug and cell experiments.

3.2.2 Lower critical solution temperature (LCST). The LCST is defined as the temperature at which the transmittance decreases by 50%, and is a very important parameter, particularly for thermoresponsive polymers in drug release,⁹⁰⁻⁹² catalysis,⁹³⁻⁹⁵ and switchable surface areas.^{96,97}

Previous investigations showed that the LCST can be directly dependent on M_w ,⁹⁸ inversely dependent on M_w ,⁹⁹ and independent of M_w .^{100,101} In this study, the LCST of PEO-PNIPAM-PEO inversely depends on molecular weight slightly. Fig. 4c



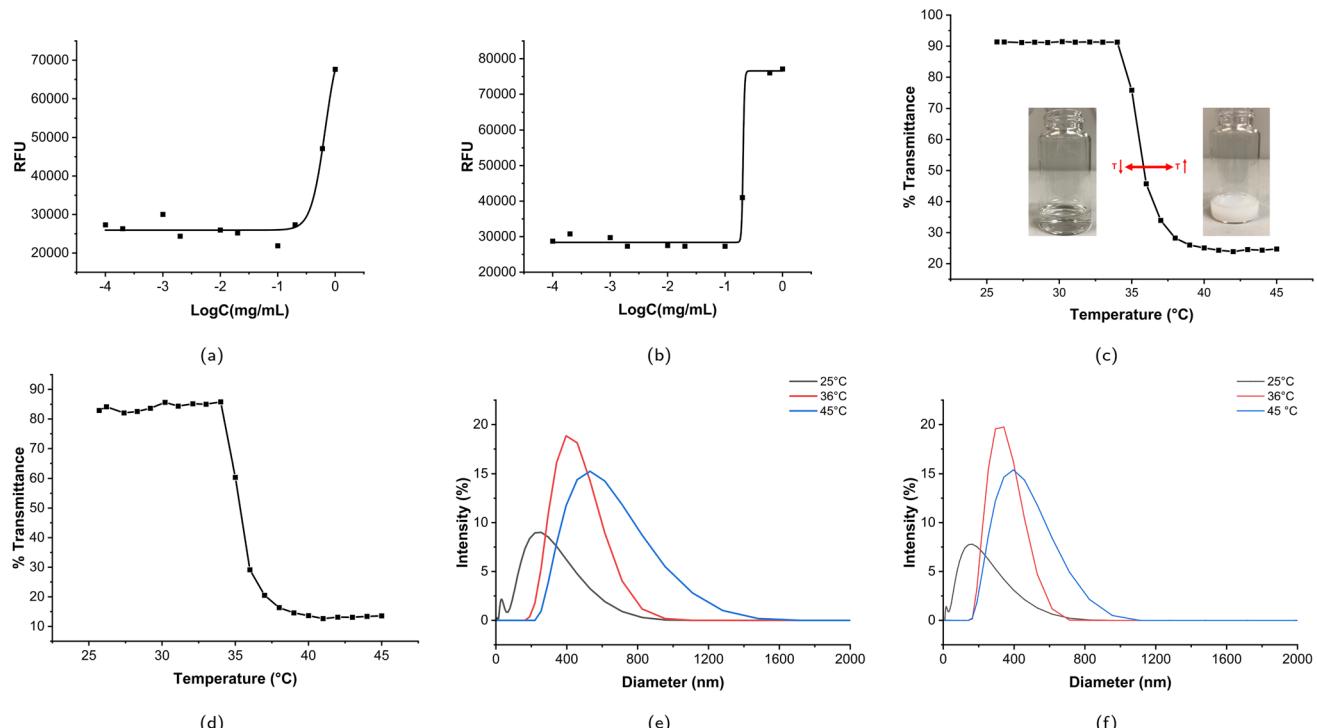


Fig. 4 The micelle characterization of MP1 and MP2. (a) Nile red fluorescence intensity versus the logarithm of the MP1 concentration. (b) Nile red fluorescence intensity versus the logarithm of the MP2 concentration. (c) The LCST transition of MP1. (d) The LCST transition of MP2. (e) The diameter of MP1 at a concentration of 1.0 mg mL^{-1} . (f) The diameter of MP2 at a concentration of 1.0 mg mL^{-1} .

and d show the temperature-dependent transmittance of MP1 and MP2, respectively. The LCSTs of MP1 and MP2 were $35.9 \text{ }^{\circ}\text{C}$ and $35.6 \text{ }^{\circ}\text{C}$, respectively. This phase transition can be explained as follows: when the temperature is below the LCST, the amide and urethane groups strongly interact with water *via* hydrogen bonding. Although the polymer–polymer interaction, including both hydrophobic and intermolecular hydrogen bonding interactions, exists, water is such a good solvent, and the polymer–water interaction significantly dominates the polymer–polymer interaction at lower temperature. With increasing temperature, the polymer–water interaction decreases, and the polymer–polymer interaction, including both hydrophobic interaction and inter/intramolecular hydrogen bonding, enhances dramatically, which is caused by the increase in entropy from water, and the phase transition occurs. The synergistic effect of hydrogen bonding and hydrophobic interaction contributes to the phase transition of amphiphilic polymers.¹⁰² The minor difference in LCST of MP1 and MP2 indicated that the phase transition upon heating is relatively stable, making it attractive for biomedical applications. Previously, Stöver and coworkers published a thorough study on the phase transition phenomenon of PNIPAM copolymers. PNIPAMs with different end groups ranging from hydrophilic amide to hydrophobic phenylamide, including 2-chloropropionamide (CP), *N*-isopropyl-2-chloropropionamide (i-PrCP), ethyl 2-chloropropionate (ECP), and *N*-phenyl-2-chloropropionamide (PhCP), were synthesized by ATRP polymerization. The LCSTs were measured using a UV-vis

spectrophotometer equipped with a temperature-controlled and high-sensitivity differential scanning calorimeter (HS-DSC), and the LCST decreased with increasing M_w for all four series of samples, which is consistent with our study here.¹⁰³

3.3 Micelle sizes of MP1 and MP2. The Z average and polydispersity index (PDI) of the micelles were determined by the cumulants analysis fit (intensity), as reported in the literature.^{104,105} Fig. 4e and f show the diameter of MP1 and MP2 micelles below LCST ($25 \text{ }^{\circ}\text{C}$), near LCST ($36 \text{ }^{\circ}\text{C}$) and above LCST ($45 \text{ }^{\circ}\text{C}$), respectively. As shown in these two figures, both MP1 and MP2 increase in size with increasing temperature: where MP1 increases from 126 nm to 544 nm , MP2 increases from 96 nm to 373 nm . This phenomenon is due to the increasing hydrophobic interaction between polymer chains and subsequent aggregation is driven by the van der Waals interactions between polymer chains. Similar explanations can be found elsewhere.^{106,107} As the temperature increases, the PDI of both micelles decreases first, then increases. Other PNIPAM containing polymers display a unique micellization pattern as well. For example, Bao and coworkers prepared poly(vinyl chloride)-g-poly(*N*-isopropylacrylamide) and found a multistep micelle formation process, involving a micelle solution, loose aggregate state and compact aggregate state successively, where micelle size increases first, then decreases with increasing temperature.¹⁰⁸

Moreover, similar structures have been studied in the literature: PEG-PNIPAM diblock copolymers are able to self-assemble into micelles (including “spherical”, “crew-cut”,¹⁰⁸

“worm-like”,¹⁰⁹ “lamellae”, *etc.*¹¹⁰), gels and vesicles, depending on the concentration, molecular weight, composition of the mixed solvent, salt, *etc.* PNIPAM-*b*-PEG-*b*-PNIPAM triblock copolymers have been found to form micelles and gels. Papagiannopoulos and coworkers presented a detailed morphology transition of PEO-*b*-PNIPAM copolymer vesicles with small angle neutron scattering, where a three level hierarchical structure below the LCST of PNIPAM was found: (i) individual unperturbed single coils, (ii) aggregates of coils and (iii) large aggregates.¹¹¹

3.4 Drug encapsulation and efficiency

Since MP2 is more stable than MP1 (detailed discussion in Section 3.2.1), MP2 was used for drug and cell experiments, denoted as DOX@MP2. Doxorubicin (DOX) is a hydrophobic model drug for evaluating the drug encapsulation and drug release profile. The calibration curve was measured according to six different concentrations (see Fig. S9†). The drug loading content (DLC) and drug encapsulation efficiency (DEE) of DOX@MP2 are 3.1% and 12.5%, respectively. The relatively low drug encapsulation efficiency may be due to the relatively hydrophilic overall structure. The time-dependent drug release profiles at 25 °C and 38 °C are shown in Fig. 5a. Approximately 90% of encapsulated DOX was released at 38 °C within 80 h, which was significantly higher than at 25 °C. This result indicates that MP2 is temperature sensitive and that significant DOX could be released from the micelles above LCST. There was

a small percentage of DOX entrapped within the micelles, due to the hydrophobic interaction between the isopropyl group and DOX. This smart drug delivery phenomenon can be explained by the following reasons: when the temperature is lower than LCST, the hydrophobic interaction between the micelle core and DOX is almost equal to the intermolecular/intramolecular interaction between polymer micelle chains and polymer–water hydrogen bonding; however, when the temperature increases, the polymer–polymer interaction is significantly stronger than the micelle–DOX interaction, so the DOX was released. Therefore, PEO-PNIPAM-PEO micelles are promising carriers for smart drug delivery. Similarly, by taking advantage of the unique thermoresponsive property, the PNIPAM-based hydrogel could be used to deliver the antibacterial peptide G (IIKK) 3I-NH₂, as reported in the literature.¹¹²

3.5 Cell experiments

3.5.1 Cellular uptake study. DOX is one of the most effective chemotherapy agents against cancers, and its mechanism is mainly related to the intercalation of DOX in DNA which further prevents DNA transcription and replication.^{113,114} Therefore, sufficient DOX uptake by cancer cells is a prerequisite for effective treatment. Since DOX is fluorescent, its intrinsic fluorescence intensity could be used to evaluate the intracellular activity of the nanocarriers in the cells. As shown in Fig. 5d and e, more red fluorescence was observed for DOX@MP2 in HeLa cells than free DOX. These results demonstrated that DOX-

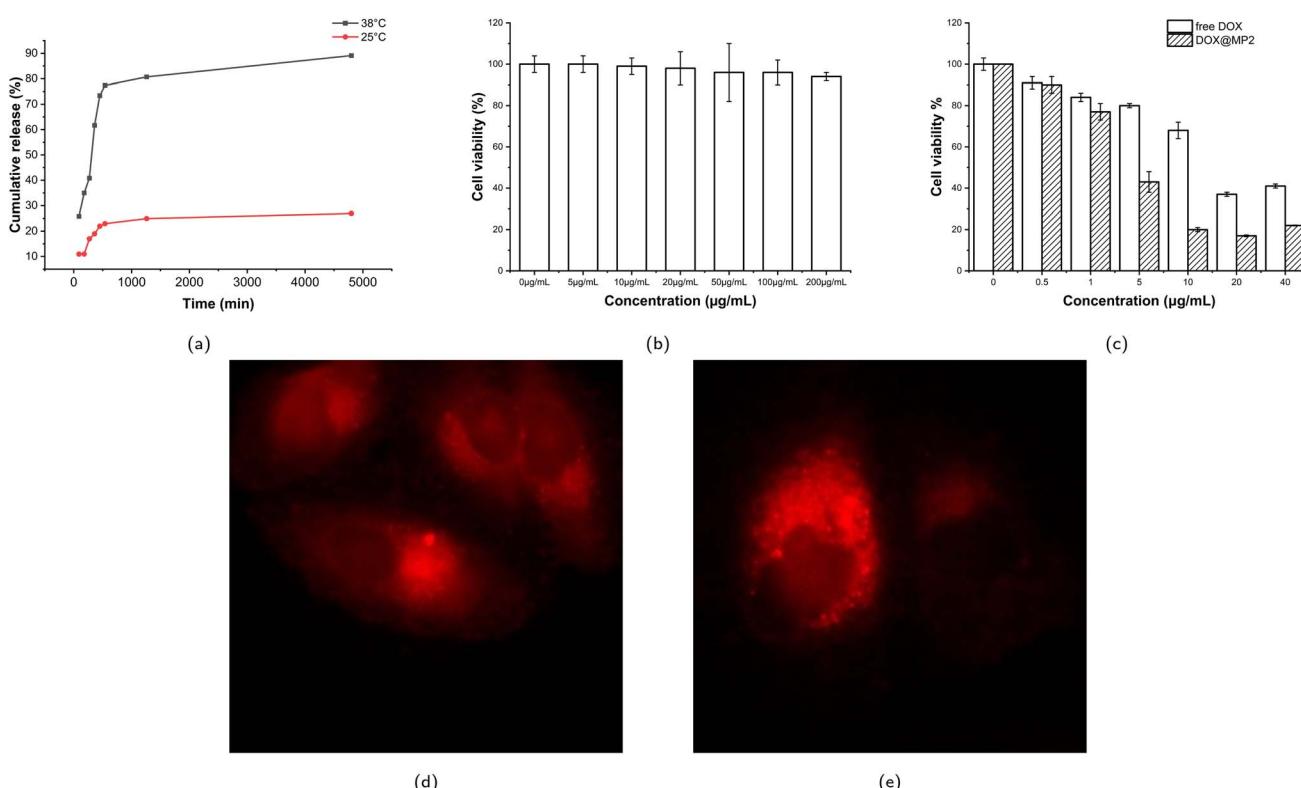


Fig. 5 Drug release and cell experiments. (a) Drug release below LCST and above LCST of DOX@MP2. (b) The cell viability of blank MP2 micelles. (c) The cell viability of free DOX and DOX@MP2 micelles. (d) The cellular uptake of free DOX. (e) The cellular uptake of DOX@MP2 micelles.



loaded micelles have been successfully internalized in HeLa cells, further confirming that the PEO-PNIPAM-PEO micelles could be taken up by HeLa cells and act as efficient drug carriers.¹¹⁵

3.5.2 Cell viability study. As shown in Fig. 5b, MP2 did not show a significant cell toxicity effect up to 200 $\mu\text{g mL}^{-1}$, indicating that the polymeric micelles possess the biocompatibility property and could function as safe carriers at high dose levels.

To evaluate the therapeutic efficacy of free DOX and DOX@MP2, HeLa cells were incubated with different concentrations of DOX, ranging from 0 to 40 $\mu\text{g mL}^{-1}$. The MTS assay was used for quantitative measurement. As illustrated in Fig. 5c, both free DOX and DOX@MP2 presented a dramatic suppression effect on HeLa cells, with an increasing inhibition effect at increased concentration. More than 85% of cancer cells were killed by DOX@MP2 at an equivalent DOX concentration of 40 $\mu\text{g mL}^{-1}$, and free DOX only suppressed approximately 55% of cells. The significant cytotoxicity difference between free DOX and DOX@MP2 at higher concentrations (from 5 to 40 $\mu\text{g mL}^{-1}$) can be attributed to higher uptake of DOX@MP2 through endocytosis by HeLa cells, followed by temperature-induced release of DOX within the endosomal compartment.^{115,116}

4 Conclusions

In this study, a novel macroiniferter with PEO groups was developed for the synthesis of ABA block copolymers, particularly for biomedical applications. The final PEO-PNIPAM-PEO triblock copolymer products were transformed into micelles, and their thermoresponsive transition temperatures (LCSTs) were around 36 °C, showing great potential in the delivery of human cancer drugs. The micelles were further used to encapsulate the anticancer drug doxorubicin. Cell experiments showed that polymeric micelles are biocompatible, and DOX-loaded micelles are highly active against HeLa cells, and they are effectively internalized in HeLa cells compared to free DOX at the same concentration. Overall, these results suggest that PEO-PNIPAM-PEO is an ideal drug carrier for anticancer drug delivery in biological applications.

Abbreviations

DOX	Doxorubicin
P1	PEO-PNIPAM-PEO 1 (M _n , GPC = 56 500 g mol ⁻¹)
P2	PEO-PNIPAM-PEO 2 (M _n , GPC = 91 000 g mol ⁻¹)
MP1	Polymeric micelle 1
MP2	Polymeric micelle 2
DOX@MP2	DOX loaded polymeric micelle 2

Author contributions

J. D., conceptualization, investigation and methodology, data curation, writing original draft; S. Y., methodology, writing original draft; O. R., reviewing original draft; Y. Z., conceptualization, supervision, funding acquisition, project

administration, and review & editing. All authors have read and agreed to the published version of the manuscript.

Conflicts of interest

The authors declare no conflict of interest.

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