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excellent thermoelectric properties at room temperature† Si Yin Tee, (10 ** Daniel Ponsford, abc Xian Yi Tan, ad Xiaobai Wang, a Chee Leng Lay, a Coryl Jing Jun Lee, ^a Xi Ping Ni, ^a Debbie Hwee Leng Seng, ^a Warintorn Thitsartarn, ^a

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Compositionally tuned hybridization of n-type

Ag⁰: Ag₂Se under ambient conditions towards

It is important to tune the thermoelectric properties of n-type thermoelectric materials, orthorhombic Ag₂Se by nanoscale hybridization apart from conventional alloying or ion-doping approaches. In this work, we report the thermoelectric performance of a series of n-type Ag⁰: Ag₂Se materials prepared through a surfactant-free, aqueous solution-based approach under ambient conditions. This strategy enables fine control over phases and compositions through nanoscale hybridization using silver nanoparticles for the first time, yet remains applicable to large-scale production methods. By prolonging reaction times, the synthetic process is carefully developed/optimized to adjust the excess of the Aq⁰ phase, in order to enhance the thermoelectric properties. Hybridization of Ag⁰ and Ag₂Se with increasing amounts of Aq^0 (1.96%, 4.31%, 6.10%, 15.97%, 45.80% and 50.86% Aq^0) results in not only increased electrical conductivities but also decreased Seebeck coefficients. The optimal excess of Aq⁰ is determined to be 1.96% after 7 days of reaction, with a high ZT value of near unity at 333 K. The ZT values realized in this study exceed those hitherto reported for β-Ag₂Se synthesized via wet chemistry methods at room temperature.

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1. Introduction

Thermoelectric materials enable the direct conversion of thermal to electric energy, and as such have received considerable attention as a source of renewable energy. The most significant thermoelectric advances have been achieved in power generation applications using cubic semiconductors, particularly PbTe, 1 SnTe, 2 and GeTe3 due to their outstanding thermoelectric performance at mid-temperatures (500-800 K). On the other hand, there has been noticeably less attention devoted to the study of near-room-temperature thermoelectric materials,

although statistical data reveal that low-grade waste heat at

In order to optimize the thermoelectric performance of orthorhombic Ag₂Se, it is vital to understand the correlation between its composition, structure, and transport properties. Beyond the phase transition from orthorhombic to cubic phase, Ag₂Se possesses superionic properties due to the mobility of Ag⁺ ions within a rigid lattice of Se²⁻ at high temperatures above 407 K.12 A variety of methods have been successfully developed for the preparation of Ag₂Se thermoelectric materials, including high-temperature solid-state reactions, 7,13 roomtemperature grinding, 14 high-energy mechanical milling, 15,16 and pulsed hybrid reactive magnetron sputtering techniques. 17 In comparison, solution-based approaches are relatively less investigated for the synthesis of Ag₂Se, though widely used for generating CdSe, ZnSe and Cu2-xSe compounds, 18-21 as these methods offer the unique advantage of excellent control over

temperatures <100 °C accounts for ∼63% of total waste heat worldwide.4-6 Recently, orthorhombic Ag₂Se has attracted much interest for near-room-temperature thermoelectric applications, owing to its outstanding electrical conductivity and glass-like thermal conductivity.^{7,8} As such, Ag₂Se and hybridized Ag₂Se have also shown great potential for use in thermoelectric cooling9 and driving wearable electronics/sensors.8,10,11

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material stoichiometry with high production throughputs under ambient conditions. The colloidal synthesis of Ag₂Se is typically performed in an organic phase at elevated temperatures, which involves the use of organic surfactants and/or solvents.²² As a result, the synthesized chalcogenide particles are coated with organic species, which adversely impact the electronic transport of charge carriers. Commonly, a complex ligand exchange process is needed to remove organic surfactants. 12,23 Thus, it is highly desirable to design a scalable process for the synthesis of Ag₂Se with high thermoelectric performance under aqueous conditions in the absence of ligands or surfactants.

The current aqueous synthetic methods have demonstrated effective control over phase and compositions of alloyed/doped Ag₂Se with other metals or chalcogens, which is achieved by altering reaction parameters such as pH.24 To gain more insight into the high thermoelectric performance of the Ag₂Se system, hybridized Ag₂Se with Ag⁰ has been systematically prepared in aqueous solution at room temperature. This technique does not require heating, multiple processing treatments and expensive or toxic solvents. The stoichiometry of Ag and Se was finely controlled by modulating the oxidation states of Ag and Se in the reaction medium, producing a series of Ag⁰: Ag₂Se (Ag⁰ excess at 50.86%, 45.80%, 15.97%, 6.10%, 4.31% and 1.96%) with enhanced thermoelectric properties. The optimal excessive Ag⁰ was determined to be 1.96% after 7 days of reaction and a high ZT of near unity at 333 K was achieved. This result demonstrates the potential of Ag⁰: Ag₂Se to serve as an alternative to state-of-the-art n-type Bi₂Te₃. ²⁵ Bi₂Te₃ is currently the only commercially available thermoelectric material for use in room-temperature applications, although its usage is limited by the scarce availability and toxicity of tellurium. As a result, alternatives to Bi₂Te₃, such as Ag⁰: Ag₂Se, are highly preferable. This research provides a new method to improve the thermoelectric properties by tuning the carrier concentration through controlled hybridization, without changing the intrinsic properties of Ag₂Se. This method is unlike typical doping techniques that form alloys, which are limited due to the low solubility of dopants in the alloys.

2. Results and discussion

Compositionally tuned hybridization and characterization of Ag⁰: Ag₂Se hybrids

The aqueous synthesis of hybridized Ag⁰: Ag₂Se at room temperature is demonstrated as follows (Fig. 1A). First, NaBH₄ reduced SeO₃²⁻ to form colourless Se²⁻ under argon protection. An aqueous solution of AgNO3 was then injected slowly, forming a black precipitate. After reaction for 2 h, the resulting black powder was characterized by XRD (Fig. 1B) and SEM EDX (Fig. 1D and Fig. S1, ESI†) to confirm the formation of a mixture of orthorhombic Ag₂Se (JCPDS 24-1041) and cubic Ag⁰ (JCPDS 01-071-4613). The as-synthesized Ag⁰: Ag₂Se hybrids were obtained after reaction for 2, 24, 48, 72, 120 and 168 h (denoted as days 0, 1, 2, 3, 5 and 7 respectively), possessing the respective molar ratios (Ag: Se) of 4.07, 3.69, 2.38, 2.13, 2.09 and 2.04

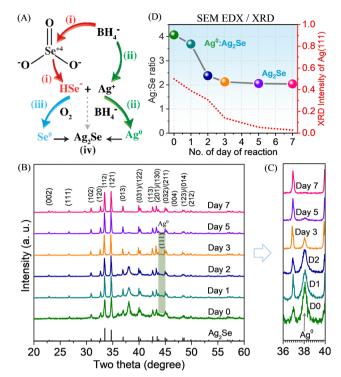


Fig. 1 (A) Schematic synthesis of Aq⁰: Aq₂Se hybrids at room temperature under aqueous conditions, with different molar ratios of Aq: Se. (B) Whole and (C) partial XRD patterns of the as-synthesized Ag⁰: Ag₂Se powders obtained after reaction for 0, 1, 2, 3, 5 and 7 days (denoted as day 0, 1, 2, 3, 5 and 7), corresponding to excessive Ag⁰ at 50.86%, 45.80%, 15.97%, 6.10%, 4.31% and 1.96%, respectively. (D) EDX-determined compositions and XRD intensities of Aq⁰ for the as-synthesized Aq⁰: Aq₂Se powders as a function of reaction time.

(Ag: Se = 2 for phase-pure Ag₂Se in Fig. S1, ESI \dagger). The molar ratios correspond to excessive Ag⁰ at 50.86%, 45.80%, 15.97%, 6.10%, 4.31% and 1.96% respectively, in agreement with the reduced XRD peaks at 38.1° in Fig. 1D from the (111) plane of Ag⁰. The presence of excessive Ag⁰ was confirmed by the prominent diffraction peak after 0, 1, 2, and 3 days of reaction (Fig. 1B and C). The XRD peak was comparatively less distinguishable after 5 days of reaction (4.31% Ag⁰: Ag₂Se), and almost disappeared after 7 days of reaction (1.96% $Ag^0: Ag_2Se$).

As observed in the SEM and TEM (inset) images (Fig. S2A, ESI†), 1.96% Ag0: Ag2Se particles have a granular structure of \sim 200-500 nm in size. Thermal analysis in the DSC thermogram (Fig. S2B, ESI†) reveals the appearance of an endothermic peak at 407 K and an exothermal peak at 382 K during the heating and cooling processes, respectively. The reversible phase transition was also demonstrated by temperaturedependent XRD analysis. A structural change from orthorhombic (β-Ag₂Se) to cubic phase (α-Ag₂Se) upon heating was observed, as well as a structural conversion back to β phase again upon cooling (Fig. 2). The variable temperature XRD analysis clearly shows the structural transition from the lowtemperature orthorhombic phase to the high-temperature cubic phase.

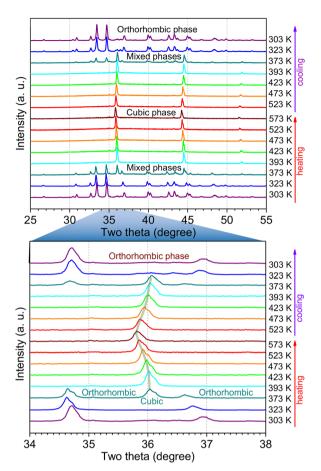


Fig. 2 Temperature-dependent XRD patterns of the as-prepared 1.96% Ag⁰: Ag₂Se powder (after 7 days of reaction) by in situ XRD measurements upon heating from 303, 323, 373, 393, 423, 473, 523 to 573 K, and cooling from 573, 523, 473, 423, 393, 373, 323 to 303 K.

Initially, only an orthorhombic phase was observed at 303 K. At an elevated temperature of 373 K (100 °C), mixed orthorhombic and cubic phases were detected, indicating the partial phase change from orthorhombic to cubic phase. A complete phase change occurred at a higher temperature of 393 K, although this is significantly lower than the starting point of the sharp peak for heat flow at 407 K in the DSC thermogram (Fig. S2, ESI†), indicating the phase change from orthorhombic to cubic phase occurs at a relatively lower temperature. In the cubic structure, two theta degree shifted from 35.81 to 36.27° with a d-spacing increase from 0.2492 to 0.2507 Å when the temperature was increased from 393 K to 573 K. With the decrease of temperature from 573 K to 393 K, the two theta degree shifted to 36.06° with a decrease in d-spacing to 0.2490 Å.

2.2 Thermoelectric properties of cold-pressed/annealed vs. hot-pressed pellets of 1.96% Ag⁰: Ag₂Se hybrids

Surfactant-free powder of 1.96% Ago: AgoSe in several grams was prepared by our solution-based one-pot approach and consolidated into pellets for thermoelectric studies. As shown in Fig. S3 (ESI†), XRD patterns of Ag⁰: Ag₂Se in different forms

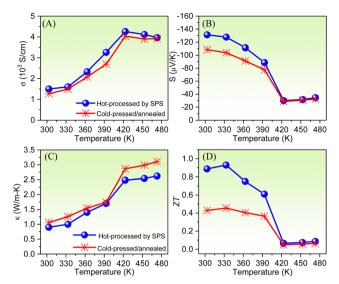


Fig. 3 Temperature dependence of (A) electrical conductivity, (B) Seebeck conductivity, (C) thermal conductivity, and (D) ZT values of 1.96% Ag⁰: Ag₂Se pellets after being cold-pressed/annealed at 200 °C (red) and hot-pressed at 200 °C by SPS (blue).

were collected for (i) the as-prepared powder, (ii) the coldpressed pellet, (iii) the cold-pressed pellet after annealing at 200 °C, and (iv) the hot-pressed pellet by SPS at 200 °C. All the processed samples had a low-temperature orthorhombic phase of Ag₂Se (JCPDS no. 24-1041). The consolidated pellets were prepared at 473 K (200 °C), far above the phase transition temperature at 407 K (134 °C) from the orthorhombic to cubic phase.

Thermoelectric properties of the cold-pressed pellet of 1.96% Ag⁰: Ag₂Se were investigated after annealing at 200 °C (Fig. 3). Temperature-dependent electrical conductivity of the pellet (Fig. 3A) clearly reveals the transition from semiconducting to metallic behaviour, as indicated by a gradual increase of the electrical conductivity with increasing temperature from 1269.78 S cm⁻¹ (303 K) to 2695.98 S cm⁻¹ (393 K), and then a drastic increase to 4039.25 S cm⁻¹ (423 K), which was followed by a slight decrease to 3924.86 S cm⁻¹ (473 K). The temperaturedependent Seebeck coefficient (Fig. 3B) was negative in a broad range of temperature (303-473 K), which is indicative of the n-type semiconductor characteristics of solution-synthesized Ag⁰: Ag₂Se. The Seebeck coefficient decreased gradually with increasing temperature from -108.92 µV K⁻¹ (303 K) to $-77.52 \mu V K^{-1}$ (393 K), followed by a drastic decrease to $-28.70 \text{ }\mu\text{V} \text{ }\text{K}^{-1} \text{ } (423 \text{ }\text{K}) \text{ and } -32.34 \text{ }\mu\text{V} \text{ }\text{K}^{-1} \text{ } (473 \text{ }\text{K}).$ Temperature-dependent thermal conductivity was also measured (Fig. 3C). An initial increase from 1.05 W m⁻¹ K⁻¹ (303 K) to 1.74 W m^{-1} K $^{-1}$ (393 K) was observed, and then a drastic increase to 2.87 W m⁻¹ K⁻¹ (423 K) followed by a slight increase to 3.11 W m⁻¹ K⁻¹ (473 K). Overall, the thermal conductivity shows a similar trend of the electrical conductivity but an opposite trend to that of the Seebeck coefficient between 303 and 473 K.

The thermoelectric properties of the hot-pressed pellet by SPS were investigated as well (Fig. 3), showing similar trends to the cold-pressed/annealed pellets. A higher electrical conductivity and Seebeck coefficient (Fig. 3A) but a lower thermal conductivity (Fig. 3C) were measured at each temperature for the hot-pressed pellet compared to the cold-pressed/annealed pellet. Through a closer examination with SEM/XRD, the coldpressing process is carried out by sequentially pressing at room temperature and sintering (1 atm) at 200 °C, resulting in inefficient densification of the pellet with a grain size of \sim 90 nm, as estimated by the XRD Scherrer equation. In comparison, the hot-pressing process by SPS proceeds by concurrently pressing and sintering (under pressure) at 200 °C, resulting in efficient densification to achieve a finer-grained dense structure²⁶ with a grain size of ~ 40 nm, as estimated by the XRD Scherrer equation (Fig. S4, ESI†). The smaller grain size with shorter phonon mean free path increases the scattering of phonons at grain boundaries to restrict the thermal conductivity. 27,28 Collectively, the SPS-processed Ag₂Se generated a high ZT of around unity at 333 K (Fig. 3D), which is more than double that of the cold-pressed/annealed pellet, suggesting that the densification process strongly influences the resulting thermoelectric properties of the material.

2.3 Thermoelectric properties of hot-pressed pellets of 1.96% vs. 4.31% Ag⁰: Ag₂Se hybrids

The temperature-dependent electrical conductivity of the 4.31% Ag⁰: Ag₂Se pellet was obtained in comparison with the 1.96% Ag⁰: Ag₂Se pellet after hot-processing by SPS (Fig. 4). The 1.96% Ag⁰: Ag₂Se pellet exhibited an electrical conductivity of 1524.74 S cm⁻¹ (303 K), which rapidly rose to 4259.62 S cm⁻¹ (423 K) and remained almost constant in the 423-473 K range (Fig. 4A). The abrupt increase in electrical conductivity indicates a surge disordering in the arrangement of Ag atoms in the rigid body-centric network of selenium, resulting in superionic conductivity. On the other hand, the 4.31% Ag⁰: Ag₂Se pellet showed relatively higher electrical conductivity at temperatures below 393 K such as 1762.70 S cm⁻¹ at 303 K and a similar one of 4254.16 S cm⁻¹ at 423 K, arising from the higher content of Ag⁰ than the 1.96% Ag⁰: Ag₂Se pellet. The increased excess of Ag0 was also accompanied by a significant drop in Seebeck coefficient of -112.46 µV K⁻¹ (4.31% Ag⁰: Ag_2Se) compared to -131.22 (1.96% Ag_2Se) at room temperature (Fig. 4B). The difference in Seebeck coefficient was less obvious with increasing temperature, presenting the values of approximately $-30~\mu V~K^{-1}$ (423 K) and $-35~\mu V~K^{-1}$ (473 k) for the 1.96% Ag^0 : Ag_2Se .

The temperature-dependent thermal conductivity of 4.31% Ag⁰: Ag₂Se was also measured (Fig. 4C), showing a similar trend as 1.96% Ag⁰: Ag₂Se. The 1.96% Ag⁰: Ag₂Se pellet showed an initial increase from 0.90 W $m^{-1}\ K^{-1}$ (303 K) to 1.64 W $m^{-1}\ K^{-1}$ (393 K) and then a drastic increase to 2.48 W m^{-1} K $^{-1}$ (423 K) and $2.62 \text{ W m}^{-1} \text{ K}^{-1}$ (473 K). With a higher content of Ag⁰, the 4.31% Ag⁰: Ag₂Se pellet clearly exhibited higher thermal conductivities of $0.98 \text{ W m}^{-1} \text{ K}^{-1} (303 \text{ K}), 1.76 \text{ W m}^{-1} \text{ K}^{-1} (393 \text{ K}), 2.60 \text{ W m}^{-1} \text{ K}^{-1}$ (423 K) and 2.71 W m^{-1} K $^{-1}$ (473 K). Furthermore, the temperaturedependent thermal conductivity of the Ag⁰: Ag₂Se pellet showed a similar trend of electrical conductivity (Fig. 4A).

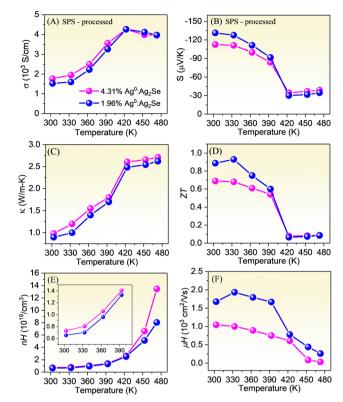


Fig. 4 Temperature dependence of (A) electrical conductivity, (B) Seebeck coefficient, (C) thermal conductivity, (D) ZT value, (E) carrier concentration, and (F) carrier mobility of the 1.96% Ag⁰: Ag₂Se pellet in comparison with the 4.31% Ag⁰: Ag₂Se pellet, which were both hot-processed by SPS at 200 °C.

Temperature-dependent ZT for 1.96% and 4.31% Ag⁰: Ag₂Se pellets is presented in Fig. 4D as a function of temperature. The ZT value of the 4.31% Ag⁰: Ag₂Se pellet reached 0.69 (303 K) and gradually decreased to 0.56 (393 K), followed by a drastic drop to 0.08 (423-473 K). The 1.96% Ag⁰: Ag₂Se pellet showed an increase in ZT from 0.89 (303 K) to 0.94 (333 K) and then a gradual drop to 0.62 with a further increase in temperature at 393 K. Beyond this temperature, a rapid drop in ZT to 0.07 was observed due to the phase transition to the cubic phase. Above the phase transition temperature, ZT for 1.96% and 4.31% Ag⁰: Ag₂Se remained almost constant with increasing temperature up to 473 K. In comparison, the thermoelectric performance of the 4.31% Ag⁰: Ag₂Se pellet was markedly lower than that of the 1.96% Ago: Ag2Se pellet.

The maximum ZT value of the 1.96% Ag⁰: Ag₂Se pellet was 0.94 at 333 K, which represents a 134% enhancement compared to the 4.31% Ag^0 : Ag_2 Se pellet. This increase in ZT value mainly originates from the lower thermal conductivity and higher power factor, as well as the optimized transport properties (i.e., electrical conductivity, carrier concentration and carrier mobility) and Seebeck coefficient due to the composition tuning of Ag⁰ in Ag₂Se. In comparison to stoichiometric Ag₂Se, the inclusion of Ag⁰ in Ag₂Se is advantageous to boost the electrical transport properties and improve the overall thermoelectric performance, particularly at room temperature.24

At room temperature, the maximum ZT value (0.89 at 303 K) for the Ag⁰: Ag₂Se hybrid (hybridized rather than doped) is higher than the corresponding values for Ag₂Se synthesized at room temperature in aqueous solution (0.45 at 323 K²⁹ and 0.80 at 303 K²⁴), Ag₂Se synthesized at high temperature in organic solvent (0.55 at 300 K), 30 and Ag₂Se synthesized via a hydrothermal process $(0.6 \text{ at } 300 \text{ K})^{31}$ and solvothermal process in organic solvent (0.7 at 317 K). 32 The increased ZT for the Ag⁰: Ag₂Se hybrids is attributed to the incorporation of a small percentage of Ag⁰ in Ag₂Se. Moreover, the excellent stability achieves reproducible thermoelectric properties after 5 cycles of consecutive measurements (Fig. S5, ESI†).

2.4 Carrier concentration and mobility of hot-pressed pellets of 1.96% and 4.31% Ag⁰: Ag₂Se hybrids

In order to understand the change in electrical conductivity and Seebeck coefficient with increasing temperature, temperaturedependent carrier concentrations of the 1.96 and 4.31% Ag⁰: Ag₂Se pellets were measured (Fig. 4E). At lower temperature, there was a continuous increase in the carrier concentration of 1.96% Ag 0 : Ag $_{2}$ Se from 6.56 \times 10 18 cm $^{-3}$ (303 K) to 1.33 \times 10¹⁹ cm⁻³ (393 K) with increasing temperature. Beyond the transition temperature (393 K) from the semiconducting orthorhombic phase to the superionic cubic phase of Ag₂Se (Ag⁺ ions become mobile within a rigid lattice of Se²⁻), the carrier concentration increased significantly to 8.03 \times 10^{19} cm⁻³ (473 K). With an increase of Ag⁰ content to 4.31%, higher carrier concentrations were observed from 7.31 \times $10^{18}~{\rm cm^{-3}}$ (303 K) to 1.45 \times $10^{19}~{\rm cm^{-3}}$ (393 K) and 1.35 \times 10²⁰ cm⁻³ (473 K). This is mainly because the Ag can inject electrons into the conduction band of Ag₂Se to increase the carrier concentration. As the Seebeck coefficient is inversely proportional to the 2/3 power of the carrier concentration (n)according to $S \propto Tn^{2/3}$, 33 the tendency of change of the Seebeck coefficient with temperature is opposite to that of the carrier concentration with temperature (T) as shown in Fig. 4B.

Temperature-dependent carrier mobility of Ag⁰: Ag₂Se pellets decreased monotonically with increasing temperature (Fig. 4F), in contrast to the change/increase in the carrier concentration. This tendency was similarly reported in the literature regarding Ag₂Se.^{17,34} The carrier mobility measured for the 4.31% Ag⁰: Ag₂Se pellet was systematically lower than that of the 1.96% Ag⁰: Ag₂Se pellet. This arises directly from the higher Ag⁰ content, which has a lower carrier mobility of $50 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ at 303 K compared with $\sim 10^3 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ for Ag₂Se. In addition, Ag nanoparticles may scatter electrons to further decrease the carrier mobility.33 At 303 K, both the hybridized samples (4.31% and 1.96% Ag⁰: Ag₂Se) demonstrated high carrier mobilities of 1045.21 cm2 V-1 s-1 and 1677.35 cm² V⁻¹ s⁻¹, respectively. The lower carrier mobility of 4.31% Ag⁰: Ag₂Se relates to the higher carrier concentration, i.e., higher electrical conductivity due to the incorporation of more Ag⁰ in Ag₂Se.

2.5 Preparative mechanism for revealing structural control in the hybridization of Ag⁰: Ag₂Se

It is important to tune the interior composition and components of Ago: Ag2Se, as this substantially influences the

thermoelectric properties of the material. In order to produce the hybridized Ag⁰: Ag₂Se in this work (Fig. 1A), Na₂SeO₃ was first reduced by NaBH₄ under an argon flow with a Schlenk line to form a colourless solution of Se²⁻ at pH 13.32, according to the following exothermic reaction: 3NaBH₄ + 4Na₂SeO₃ → 4Na₂Se + 3NaBO₂ + 6H₂O. An aqueous solution of AgNO₃ (pH 4.12) was then added to reduce the pH to 9.41 (significantly lower than the pKa of HSe at pH 11.0) after the reaction with Se²⁻ to form HSe⁻. Meanwhile, Ag⁺ was reduced by NaBH₄ to form a black Ag precipitate, according to the following reaction: $2AgNO_3 + 4NaBH_4 + 7H_2O \rightarrow 2Ag^0 + Na_2B_4O_7 + 2NaNO_3 + 15H_2$. Rather than forming $Ag_2Se \nu ia 2Ag^+ + HSe^- \rightarrow Ag_2Se + H^+$ at pH less than the pKa of HSe⁻, small Ag nanoparticles of ~ 20 nm (a FESEM image in Fig. S6A, ESI†) were the majority product upon the reduction of AgNO3 by NaBH4 for 2 min (very early stage), which quickly agglomerated in the absence of stabilizer. The EDX spectrum of the as-obtained powder gave a ratio of 93.81% Ag⁰: Ag₂Se (Fig. S6B, ESI†). The dominant existence of Ag⁰ was confirmed by XRD characterization (Fig. S6C, ESI†), showing the cubic Ag⁰ phase (JCPDS # 01-071-4613) with a major peak at 38.1° from the (111) plane of metallic Ag particles.

Under continuous argon purging, the supernatant remained colourless with increasing time (black Ag precipitate). When argon purging was halted after 2 min of reaction, oxygen was slowly introduced into the three-neck flask and diffused into the above colourless solution. Once exposed to oxygen, a brick-red solution of Se⁰ formed quickly (Fig. S4D, ESI†) via an oxidative reaction of HSe⁻ with dissolved O_2 via 2HSe⁻ + $O_2 \rightarrow$ $2Se^{0} + 2OH^{-}$. After 2 h, 50.86% Ag^{0} : $Ag_{2}Se$ was obtained *via* the reaction of Se⁰ on the surface of Ag⁰ nanoparticles to form $Ag_2Se (Ag^0 + 2Se^0 \rightarrow Ag_2Se)$. Longer durations are required for further reaction under the surface layer (due to slow diffusion) to control the ratio of Ag⁰/Ag₂Se. With increasing reaction times of 1, 2, 3, 5 to 7 days, hybridized Ag⁰: Ag₂Se samples with a reduced amount of Ago at 50.86%, 45.80%, 15.97%, 6.10%, 4.31% and 1.96% respectively were obtained (Fig. S7, ESI†).

2.6 Compositionally tuned hybrids for revealing thermoelectric properties

The amount of Ag⁰ in Ag⁰: Ag₂Se hybrids was varied over a wide range of compositions in this research. Varying the duration of time (1, 3, 5 and 7 days) following the initial aqueous synthesis provided an effective strategy to investigate, tune and understand the thermoelectric properties of Ago: Ag2Se after hotprocessing by SPS. The temperature-dependent electrical conductivity of 45.80% Ag0: Ag2Se prepared by reaction for 1 day (Fig. 5A) was measured as $14247.26 \text{ S cm}^{-1}$ at 303 K and further increased to 19430.84 S cm⁻¹ at 423 K. When the reaction time was prolonged, more Ag₂Se was converted from Ag⁰, resulting in a drastic decrease in electrical conductivity by $\sim 600\%$ at 303 K for all the Ag⁰: Ag₂Se samples including 6.10%, 4.31%, and 1.96% Ag⁰ from 3, 5 and 7 days of reaction, respectively.

The 45.80% Ag⁰: Ag₂Se had a significantly higher electrical conductivity than the rest of the Ag⁰: Ag₂Se samples, which is related to its augmented carrier concentration (1.47 \times 10²¹ cm⁻³ at

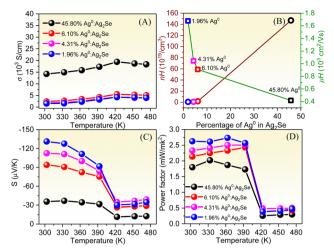


Fig. 5 Temperature dependence of (A) electrical conductivity, (B) carrier concentration (circle)/carrier mobility (square), (C) Seebeck conductivity, and (D) power factors of the hot-pressed pellets of 45.80%, 6.10%, 4.31%, and 1.96% Ag⁰: Ag₂Se, synthesized after reactions for 1, 3, 5, and 7 days.

303 K vs. 1.69 \times $10^{19}~cm^{-3},~0.73~\times$ $10^{19}~cm^{-3}$ and 0.66 \times 10¹⁹ cm⁻³) due to hybridization with more Ag⁰ (Fig. 5B). A continuous decline in the carrier concentration was observed with decreasing the amounts of Ag⁰ in Ag⁰: Ag₂Se. On the contrary, there was a large increase in carrier mobility (Fig. 5B) when more Ag₂Se was present (i.e., less Ag⁰ content). The carrier mobility increased from 415.91 cm² V⁻¹ s⁻¹ (45.80% Ag⁰: Ag₂Se), 908.85 cm² V⁻¹ s⁻¹ (6.10% Ag⁰: Ag₂Se), 1045.21 cm² V⁻¹ s⁻¹ $(4.31\% \text{ Ag}^0:\text{Ag}_2\text{Se}) \text{ to } 1677.35 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1} (1.96\% \text{ Ag}^0:\text{Ag}_2\text{Se})$

The temperature-dependent trends in Seebeck coefficient of Ag⁰: Ag₂Se are opposite to those of electrical conductivity and carrier concentration. Greater excessive amounts of Ag⁰ from day 1 of the reaction (45.80% Ag⁰: Ag₂Se) resulted in a significant drop in Seebeck coefficient (Fig. 5C), measured as $-35.52 \mu V K^{-1}$ (303 K) and $-11.50 \mu V K^{-1}$ (423 K), compared to other samples with lesser amounts of Ag⁰. These attributes lead to the lowest power factor for 45.80% Ag⁰: Ag₂Se (Fig. 5D), measured as 1.80 mW mK⁻², in comparison to 2.14 mW mK⁻² (6.10% Ag⁰: Ag₂Se), 2.23 mW mK⁻² (4.31% Ag⁰: Ag₂Se), and 2.63 mW mK⁻² (1.96% Ag 0 : Ag $_{2}$ Se) at 303 K.

Finally, the chemical bonding and oxidation states of the Ag 3d state in Ag⁰: Ag₂Se with different amounts of Ag⁰ (45.80%, 6.10%, 4.31% and 1.96%) were analysed by X-ray photoelectron spectroscopy (XPS) (Fig. S8, ESI†). The two peaks observed in the XPS spectra correspond to Ag $3d_{5/2}$ and Ag $3d_{3/2}$ orbitals from Ag species with a valence of 0 and +1.33,35 After the reaction for 1 day, the Ag 3d_{5/2} and Ag 3d_{3/2} binding energies of 45.80% Ag⁰: Ag₂Se were measured as 368.6 and 374.6 eV, respectively. After the reaction for 7 days, the Ag 3d_{5/2} and Ag 3d_{3/2} binding energies of 1.96% Ag⁰: Ag₂Se shifted significantly to 368.0 and 374.0 eV (by -0.6 eV). The negative shift in the binding energy of the Ag 3d peak corresponded to the increased amounts of Ag⁺ in Ag⁰: Ag₂Se (more conversion of Ag⁰ to Ag₂Se), due to the greater extent of reaction of Se⁰ with small Ag⁰

nanoparticles, which was consistent with the observations by XRD (Fig. 1B) and SEM EDX (Fig. S1, ESI†) for the formation of hybridized Ag⁰: Ag₂Se.

The thermoelectric performances of Ag₂Se and hybridized Ag₂Se with other components (e.g., inorganic particles, carbonbased materials, polymers, etc.), prepared by wet chemistry methods in the literature have been summarized in Table S1 (ESI†). It was shown that the maximum thermoelectric ZT of 1.96% Ag⁰: Ag₂Se pellet reaches 0.89 at room temperature, which is the largest compared to others in the literature. Instead of doping or alloying, our work presents an effective way to organize different nanoscale building blocks by precise hybridization at the nanoscale, preserving the intrinsic properties of Ag₂Se without incorporating different elements. On this basis, it would be of great interest in extending this solution strategy to the synthesis of hybridized multinary silver-based chalcogenides for further enhancing the thermoelectric properties. Additionally, this solution approach could also find uses in the general synthesis of other metal chalcogenides, particularly useful for large-scale production.

3. Conclusions

A facile aqueous solution method has been developed to achieve the composition-tuned hybridization of n-type Ag⁰: Ag₂Se under ambient conditions, resulting in hybrids with outstanding thermoelectric properties at room temperature. By prolonging the reaction time, the synthetic process was refined to yield the optimal composition of excessive Ag⁰ for enhancement of thermoelectric properties. The stoichiometry of the Ag and Se was controlled by modulating the oxidation states of Ag and Se in the reaction medium, producing a series of Ag⁰: Ag₂Se (Ag⁰ excess at 50.86%, 45.80%, 15.97%, 6.10%, 4.31% and 1.96%) with new structural control for enhancing and understanding thermoelectric properties. The optimal excessive Ag⁰ of 1.96% after 7 days of reaction exhibited a high ZT value of close to unity, which is much higher than excessive Ag⁰ at 4.31% after 5 days, due to the greatly improved transport properties and Seebeck coefficient. Owing to the superior thermoelectric performance at near room temperature, this hybridization strategy shows great potential to develop new thermoelectric materials for effectively harvesting electricity from low grade heat sources.

4. Experimental section

4.1 Materials

Sodium selenite (Na₂SeO₃, \geq 95%), sodium borohydride (NaBH₄, 98%) and silver nitrate (AgNO₃, \geq 99%) were purchased from Sigma-Aldrich. All chemicals were used as received without further purification.

4.2 Synthesis of Ag⁰: Ag₂Se hybrids

First, Na₂SeO₃ (40 mmol) was added to water (150 mL) under mild magnetic stirring and continuous argon purging.

Next, NaBH₄ (80 mmol) in water (50 mL) was introduced into the solution of Na₂SeO₃ under the protection of argon. The reaction mixture was stirred at room temperature for 6 h until a colourless solution was obtained. Subsequently, AgNO₃ (80 mmol) in water (50 mL) was added slowly, forming a black Ag precipitate within 2 minutes of addition (the precipitate was washed immediately in a separate preparation for characterization). Argon purging was then stopped and the solution was stirred continuously for 2 h. The resulting Ag⁰: Ag₂Se precipitates were purified by three rounds of centrifugation/washing with water and then dried in an oven at 60 °C overnight. The above reaction was also repeated with reaction times of 1, 3, 5 and 7 days individually.

Sample preparation and characterization

Transmission electron microscopy (TEM) images and energydispersive X-ray spectroscopy (EDX) mapping were recorded on a JEOL-2100 transmission electron microscope using an acceleration voltage of 200 kV. Scanning electron microscopy (SEM) images (5 kV) and EDX (15 kV) patterns were obtained using a JEOL JSM7600F field-emission scanning electron microscope (FESEM). X-Ray diffraction (XRD) was performed with a D8 Advance X-ray diffractometer operating at 40 kV and 40 mA with Cu K α radiation (λ = 1.54184 Å). Data were collected from 20 to 60° with a sampling interval of 0.02° per step and a scan speed of 4° per minute. *In situ* XRD was performed with a heating rate at 20 °C min⁻¹ from 303 K to 573 K. X-Ray photoelectron spectroscopy (XPS) measurement was performed on a Theta-Probe angle-resolved X-ray photoelectron spectrometer (ARXPS) system (Thermo Scientific) at a base pressure of 1×10^{-9} Torr and a step size of 0.1 eV using monochromated and microfocused Al K α X-ray photons ($h\nu$ = 1486.6 eV).

The Ag⁰: Ag₂Se powders were densified using an Elenix highspeed spark plasma sintering (SPS) machine Ed-Pas at 473 K (200 °C) under a pressure of 40 MPa in a graphite die for 10 min. The obtained hot-pressed pellets were cooled to room temperature under vacuum. The Ago: Ag2Se powders were also densified by a hydraulic press at room temperature for 10 min at a pressure of 10 tons in a stainless-steel die. The cold-pressed pellets were further heat treated at 200 °C for 1 h in a tube furnace under an argon atmosphere.

Their electrical conductivity (σ) and the Seebeck coefficient (S) were measured simultaneously by a standard four-probe method with a ULVAC RIKO ZEM3 system under a helium atmosphere. Their total thermal conductivity (κ) was calculated using the equation $\kappa = a\rho C_p$, in which thermal diffusivity (a) of the pellets was measured using a Netzsch LFA 457 laser flash diffusivity instrument. The hot- and cold-pressed pellets were spray-coated with a thin layer of graphite to minimize radiative heat loss from the material. The specific heat capacity (C_p) was measured using a Mettler Toledo differential scanning calorimeter (DSC) with a heating rate of 2 °C min⁻¹. The density (ρ) of all the pellets was determined to be $\approx 97\%$ of the theoretical density using the dimension and the mass of the Ag₂Se sample. The Hall coefficient was measured with HMS-5300, ECOPIA with four probes to record the Hall carrier concentration $(n_{\rm H})$

and mobility ($\mu_{\rm H}$) at 303-473 K. The magnetic field size was 0.57 T, and the current strength was set between 10 µA and 20 mA. The transport measurements were repeated three times. The uncertainties are 5% for σ , S, and κ , 10% for PF and ZT.

Author contributions

Conceptualization, data curation, validation, supervision and writing: S. Y. Tee and M. Y. Han. Analysis, investigation, and drafting: D. Ponsford, X. Y. Tan, X. Wang, C. L. Lay, C. J. J. Lee, X. P. Ni, D. H. L. Seng, W. Thitsartarn, and G. Guan.

Conflicts of interest

There are no conflicts to declare.

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