


Cite this: *Nanoscale Adv.*, 2023, 5, 2657

# Tilt grain boundaries in WS<sub>2</sub> from low to high misorientation angles†

Da Ke, Jinqun Hong and Yubo Zhang \*

Grain boundaries (GBs) with low misorientation angles are interfacing lines connecting sparsely distributed dislocation cores, but high-angle GBs could have amorphous atomic arrangements with merged dislocations. Tilt GBs in two-dimensional materials frequently emerge in large-scale specimen production. In graphene, a critical value for differentiating low and high angles is quite big because of its flexibility. However, understanding transition-metal-dichalcogenide GBs meets additional complexities regarding the three-atom thickness and the rigid polar bonds. We construct a series of energetic favorable WS<sub>2</sub> GB models using coincident-site-lattice theory with periodic-boundary conditions. The atomistic structures of four low-energy dislocation cores are identified, consistent with the experiments. Our first-principles simulations reveal an intermediate critical angle of  $\theta_c \approx 14^\circ$  for WS<sub>2</sub> GBs. Structural deformations are effectively dissipated *via* W–S bond distortions especially along the out-of-plane direction, instead of the prominent mesoscale buckling in one-atom-thick graphene. The presented results are informative in studies of the mechanical properties of transition metal dichalcogenide monolayers.

Received 14th October 2022  
Accepted 10th April 2023

DOI: 10.1039/d2na00709f

rsc.li/nanoscale-advances

## 1. Introduction

Grain boundaries (GBs) are narrow atomic walls interfacing two crystalline grains with different orientations in a polycrystalline material. GBs are line defects in nature, and the atomistic structures of dislocation cores play a vital role in determining the physical properties of GB systems. The atoms at GBs were initially believed to be highly amorphous. Nowadays, it is generally accepted that low-energy GBs usually have relatively regular atomic arrangements inherited from their parent structure. Strong disordering occurs in the case of high misorientation angles and non-stoichiometry. It is therefore convenient to classify GB systems into two categories according to misorientation angles: low-angle and high-angle GBs. Low-angle GBs, as established by W. Read and W. Shockley,<sup>1</sup> are sparsely distributed arrays of dislocation cores with well-defined local distortion patterns and well-organized long-range periodicity. At elevated misorientation angles, the cores get closer and quickly start to interact with each other and finally merge together, because dislocation strains can extend to several nanometers away.

The critical value for differentiating low and high misorientation angles is material-dependent, and crystal dimensionality can be the most fundamental structural determinant. GBs

in three-dimensional (3D) bulk materials have been extensively studied, and a small angle of  $\theta_c \geq 5\text{--}10^\circ$  is generally cited.<sup>2</sup> The smallness of the critical angle is an indication of strong mutual interactions among the nearby dislocation cores. At the microscopical level, these interactions are bridged by long-range stress fields (with mechanical energies exerted on the under-line material), which cannot be effectively dissipated in a 3D confined environment. The GB-associated long-range effects in 3D bulk materials can significantly impact material properties, such as sinks for dopants and vacancies.<sup>3</sup>

Understanding GBs in atomic thin 2D materials is driven by large-scale specimen production *via* chemical-vapor-deposition techniques, from which GBs frequently emerge. They are tilt GBs since the two misorientated grains are placed on the same plane. 2D materials are generally mechanically soft and have an additional pathway for dissipating stress fields owing to the open geometry along the out-of-plane direction. As a result, graphene GBs were predicted to have a much higher critical angle, which was attributed to the significant buckling induced by the GBs.<sup>4</sup> In addition, dislocation structures are significantly reconstructed due to compelling attraction between dislocation cores, resulting in unique asymmetric hillocks. The mesoscale buckling and local reconstruction make a particular high-angle system extraordinarily stable, which changes the overall landscape of GB formation energies.<sup>4,5</sup> GB-induced buckling has been experimentally confirmed in graphene<sup>6</sup> and hexagonal BN.<sup>7</sup>

Tilt GBs in transition-metal dichalcogenides (TMDs) have shown various interesting functions relating to the

Minjiang Collaborative Center for Theoretical Physics, College of Physics and Electronic Information Engineering, Minjiang University, Fuzhou, 350108, China.  
E-mail: yubo.drzhang@mju.edu.cn

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d2na00709f>



thermodynamic,<sup>8,9</sup> mechanical,<sup>10</sup> electrical,<sup>11</sup> magnetic,<sup>12,13</sup> and optoelectronic properties<sup>14,15</sup> if rationally engineered.<sup>16</sup> Since 2D TMD systems have three atomic layers and polar bonds, they have intermediate flexibility between 3D bulk materials and one-atom-thick graphene. Therefore, a medium critical angle for TMD-GBs is expected from a straightforward geometric analysis. This was previously inferred from an experimental study on their electrical transport properties<sup>11</sup> and also suggested by a density-functional-theory simulation.<sup>17</sup> However, comparative investigations on TMD-GBs covering both low-angle and high-angle systems are still lacking. Particularly, previous simulations of low-angle systems usually relied on either over-simplified or inappropriate structural models. To contain GBs within a manageable cell size, GB models were incorporated into non-periodic nanoribbons with undesired dangling bonds at the cell edge.

In this work, we carry out density-functional-theory calculations on WS<sub>2</sub> GBs that are constructed by using coincident-site-lattice theory with periodic-boundary conditions. Twenty-three misorientation angles are considered, from the lowest angle  $\theta = 1.297^\circ$  to a high angle of  $\theta = 42.103^\circ$ . The energy-favorable GB configurations are carefully located. Systematic investigations reveal a critical value of  $\theta_c \approx 14^\circ$  for separating WS<sub>2</sub> GBs into low- and high-angle families.

## 2. Grain boundary in periodic models

GB structural models with periodic-boundary conditions can be generated using coincidence site lattice (CSL) theory. We construct [0001] tilt GB models for 2H-phase WS<sub>2</sub> following a similar procedure proposed for graphene,<sup>4</sup> both of which are hexagonal lattices. We here briefly describe the key CSL parameters and refer to ref. 4 for other details. The first step is to select two symmetric supercells, the CSL cells, to represent the two pieces of misoriented grains. There are two types of edge structures for the hexagonal lattices: the armchair line and the zigzag line. The armchair line passes through the lattice points, and, for simplicity, is chosen as the mirror plane in fixing the CSL points.<sup>4</sup> Correspondingly, the so-obtained structures are named armchair GB models. The two grains are then stitched together side by side, and boundary atoms are removed if they are too close or even overlapped. At the same time, periodic-boundary conditions both parallel to and perpendicular to the GB direction are enforced. Fig. 1 shows the GB models with  $\theta = 7.341^\circ$ . It is clear that each model has two antisymmetric GBs with inverted elements. When using a zigzag line as the mirror plane (not shown here), atomic structures at the GBs are distinctly different and more complicated. However, those zigzag GB structures have not been identified experimentally. Theoretically, they are also energetically unstable and automatically transform to armchair motifs.<sup>17</sup>

Second, the misorientation angles  $\theta$  are the only input parameter for generating the models. According to CSL theory, the hexagonal lattice has 26 possible misorientation angles ( $0^\circ < \theta \leq 60^\circ$ ). Table 1 collects 25 models with 23 misorientation angles up to  $42.103^\circ$ , missing the other three systems having

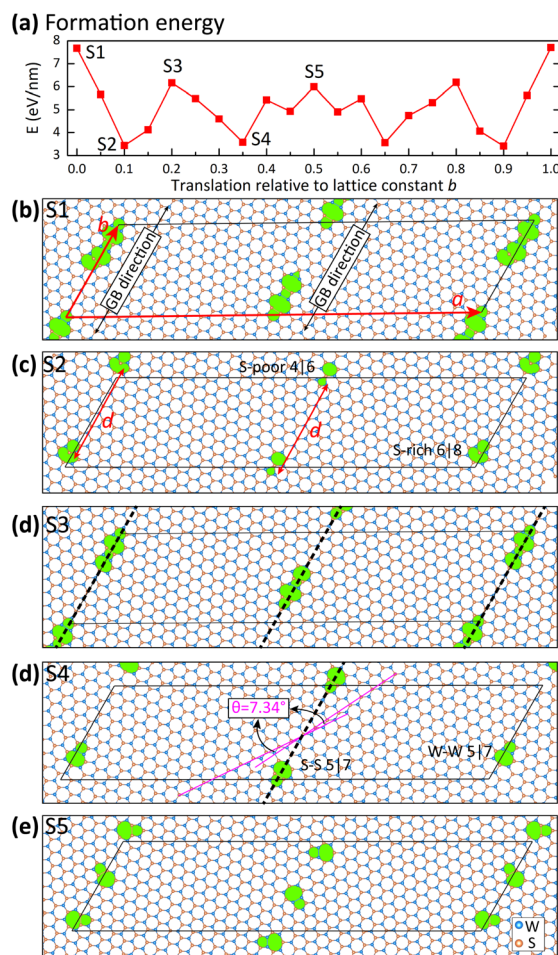


Fig. 1 Translational degree-of-freedom in the model with a misorientation angle  $\theta = 7.341^\circ$ . (a) The GB formation energy for various translation states between the two grains. (b–e) Relaxed crystal structures of five selected translations. Bold dashed lines represent GB walls, which separate WS<sub>2</sub> into different domains with two misfitted orientations. The misorientation angle is defined in subplot (d). The parallelograms emphasize the simulation cell satisfying the periodic-boundary conditions along directions both parallel and perpendicular to the GB direction. The non-hexagonal rings are highlighted in green color, and four low-energy types are labeled. Note: the dislocation cores rotate away from the GB direction in subplot (e).

even higher angles. All the structures are fully relaxed and shown in Fig. S1 in the ESI.†

Third, GB models are classified into four families that are characterized by the number of dislocation cores  $n_d$  along the period length  $d$  of the supercell [Fig. 1(b–e)]. The parameter  $d$  is equivalent to the lattice constant  $b$ , and they are used interchangeably in this work. The separation of the dislocation cores along the boundary direction equals  $b/n_d$ , a quantity reflecting the coupling tendency between the dislocations.

Fourth, a unitless parameter  $\Sigma$  is defined to measure the size of each grain ( $Q_{\text{grain}}$ ) but is normalized by the WS<sub>2</sub> unit cell ( $Q_{\text{unitcell}}$ ), *i.e.*,

$$\Sigma = Q_{\text{grain}}/Q_{\text{unitcell}}. \quad (1)$$



**Table 1** Structural parameters of WS<sub>2</sub> tilt GB models constructed using CSL theory with periodic-boundary conditions. The lattice parameters are fully relaxed theoretically. The last column shows the atomic structures of the dislocation cores. All the relaxed structures are plotted in Fig. S3

Dislocation cores $n_d$	Misorientation angle $\theta$ (degree)	CSL cell size $\Sigma$	Formula account $N$	Lattice constant $a$ (Å)	Lattice constant $b$ (Å)	Dislocation rings
$n_d = 1$	1.297 <sup>a</sup>	1951	3853	277.35	139.81	4 6
	2.134	721	1430	169.08	85.01	5 7
	3.481 <sup>b</sup>	271	537	103.75	52.10	4 6, 6 8
	3.481 <sup>b</sup>	271	540	104.15	52.10	5 7
	5.086	127	507	142.75	35.65	4 6, 4 5 7
	7.341 <sup>c</sup>	61	243	98.92	24.74	4 6, 6 8
	7.341 <sup>c</sup>	61	243	98.60	24.75	5 7
	9.430	37	147	76.83	19.26	4 6, 6 8
	13.174	19	113	82.58	13.81	4 6, 6 8
	21.787	7	56	67.55	8.38	5 7
$n_d = 2$	4.723	589	1162	152.44	76.83	5 7
	6.609	301	596	109.10	54.89	4 6, 6 8
	8.256	193	376	86.45	44.02	4 6, 6 8
	10.993	109	430	131.18	33.08	4 6, 6 8
	16.426	49	192	87.74	22.19	5 7
$n_d = 3$	32.204	13	102	90.42	11.41	4 6, 6 8
	8.613	399	518	145.32	63.25	4 6, 5 7, 6 8
	11.635	219	284	107.77	46.89	4 6, 5 7, 6 8
	15.178	129	164	82.37	36.01	4 6, 5 7, 6 8
	17.897	93	118	69.97	30.59	4 6, 5 7, 6 8
	27.796	39	74	67.97	19.76	4 6, 5 7, 6 8
$n_d = 4$	38.213	21	80	99.66	14.49	4 6, 5 7, 6 8
	18.734	151	294	76.79	38.60	4 6, 5 7, 6 8
	26.008	79	310	111.38	28.13	4 6, 6 8
	42.103	31	182	104.65	17.62	4 6, 5 7, 6 8

<sup>a</sup> The structural relaxation is not well converged because there are too many atoms involved. <sup>b</sup> The model difference is due to the different thresholds for removing the overlapped atoms. <sup>c</sup> The model difference is due to the relative translations between the grains.

The formula account  $N$  is in principle twice of  $\Sigma$  (*i.e.*,  $N = 2\Sigma$ ), since the GB model contains two grains. The tiny deviations found in Table 1 (*e.g.*,  $N = 1.975\Sigma$  for  $\theta = 1.297^\circ$ ) occur when removing the overlapped atoms between the two grains. Coupling between dislocations perpendicular to the GB direction is a spurious effect in our models. It is prevented by increasing the CSL cell size perpendicular to the GB direction, which leads to more complicated relationships between  $N$  and  $\Sigma$  (*e.g.*,  $N = 5.947\Sigma$  for  $\theta = 13.174^\circ$ ).

The relative translation of the two CSL grains along the boundary direction is unfixed by CSL theory. Fig. 1(b–e) show five GB models with the same misorientation angle of  $\theta = 7.341^\circ$  but different translations. The misorientation angle defined in Fig. 1(d) is the angle between S–S bonding directions in each grain. All the crystal structures are fully relaxed, and their formation energies (defined in eqn (2)) are compared in Fig. 1(a). Obviously, translation is a key degree-of-freedom in determining the dislocation structures, which in turn locates the energetically favorable configurations. For example, dislocation cores in S1 and S3 models are composed of many homoelemental bonds, *i.e.*, W–W bonds and S–S bonds, which leads to high energies of the corresponding GB models. S2 and S4 models have much lower energies because their dislocation cores are less distorted. In fact, the non-hexagonal distorted rings in S2 and S4 models are the most stable structures found for all the misorientation angles, as shown in the last column of

Table 1. It is worth noting that S5 has high formation energy, although it is solely composed of low-energy rings. This is because two dislocation cores are found along the GB direction in S5, indicating that the  $\theta = 7.341^\circ$  model is accidentally pushed from the anticipated family  $n_d = 1$  to the family of  $n_d = 2$  under a peculiar translation.

We discuss the dislocation structures in greater detail since they play a vital role in determining the physical properties of GB systems including stability. The distorted dislocations in the S4 model (Fig. 1) have two antisymmetric structures in the two GB walls: an S–S 5|7 ring in an S-rich environment and an element-inverted W–W 5|7 ring in a W-rich environment. One may argue that the element-inverted motifs are an artificial effect when enforcing the periodic-boundary conditions along the perpendicular direction. However, the antisymmetric patterns are absent in the S2 model, where the lateral GB wall has a 6|8 ring but the central GB wall has a 4|6 ring. To understand the differences of S2 and S4 models, the dislocations before structural optimization are shown in the left panels of Fig. 2. The 5|7 rings [Fig. 2(a and d)] can keep their overall appearance in the structural relaxation. By contrast, the W-rich 6|8 ring [Fig. 2(b)] can easily transform to an S-poor 4|6 ring [Fig. 2(c)] *via* dislocation climbing, indicating that the former configuration is an energetic saddle-point. Similar instability is also found for the W-poor 4|6 ring [Fig. 2(f)]. Therefore, we identify four low-energy dislocation motifs, *i.e.*, S–S 5|7 ring,





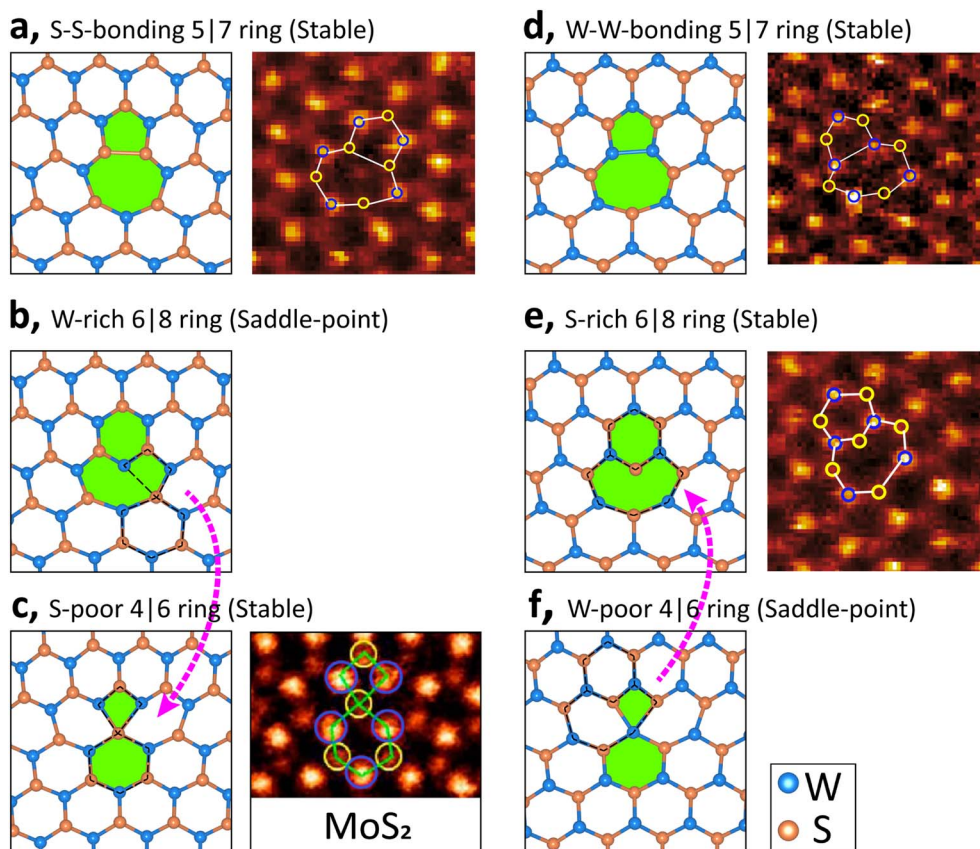


Fig. 2 Energetically favorable dislocation rings in  $WS_2$  GB models. The left plots (with a white background) are theoretical structures before optimization. W atoms with dangling bonds in subplot (b) and 4-fold coordinates in subplot (f) are energetic saddle-points, and the structural transformations are denoted by pink arrows. The experimental HAADF-STEM images (with a black background) are shown on the right for subplots (a, d, and e), cited from ref. 15. Note: on the right of subplot (c) is the STEM-ADF image of  $MoS_2$ .<sup>15</sup>

W-W 5|7 ring, S-poor 4|6 ring, and S-rich 6|8 ring, confirmed experimentally (see the right panels of Fig. 2). It is worth noting that most of these non-hexagonal rings have been theoretically reported earlier.<sup>5,9,13,17,18</sup> Our construction approach provides an intuitive understanding of the translational degree of freedom in determining the low-energy structures.

Our identified structures are the ideal least-distorted low-energy configurations of  $WS_2$  GBs, especially with low misorientation angles. In addition, stoichiometry is assumed for simplicity. Since real GBs are complicated nonequilibrium defects, energetics is not the only decisive factor for their formation. Nevertheless, our finding provides valuable insights for understanding the considerable inconsistency. For example, it was reported that 6|8 rings are the dominant type over 5|7 cores in  $WS_2$ , especially under S-rich conditions.<sup>9</sup> In contrast, a study of  $MoS_2$  GBs only observed 5|7 dislocation cores.<sup>11</sup> Third, all the 4|6, 5|7, and 6|8 rings were found in ref. 13.

The ring types may have a direct consequence on the electronic properties, and one notable example is magnetic instability. Among the four rings, we find that the W-W 5|7 ring (specifically, the W atoms in the W-W homoelemental bond) is most likely to develop magnetic moment, as shown in the low-angle system  $\theta = 7.341^\circ$  in Fig. S4.† However, the magnetic

moment is quite small. We carry our further calculation in a more defective high-angle GB with  $\theta = 42.103^\circ$ . In this case, the highest magnetic moment is about  $0.5 \mu_B$ . A previous report on the significant magnetization is in the presence of anti-site defects.<sup>12</sup> We conclude that the magnetic instability is quite weak in low-energy GBs.

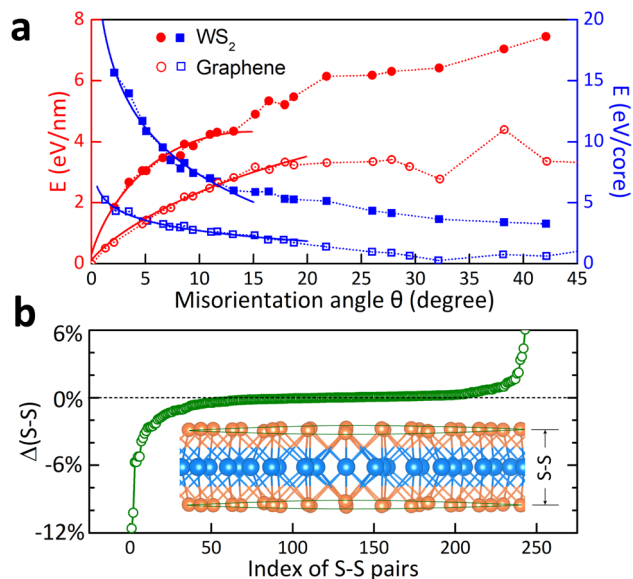
### 3. Systematic trends of formation energies and electronic properties

The procedure of locating low-energy GBs enables us to reveal the systematic trends of formation energies from low to high angles. In first-principles calculations, the GB formation energy  $E^f(\theta)$  is defined as:<sup>4</sup>

$$E^f(\theta) = \frac{E(\theta, n_{WS_2}) - n_{WS_2} \mu_{WS_2}}{2d}, \quad (2)$$

$E(\theta, n_{WS_2})$  is the internal energy of the  $WS_2$  GB model with a misorientation angle  $\theta$  and a formula number  $n_{WS_2}$ .  $\mu_{WS_2}$  is the internal energy of pristine  $WS_2$ . The parameter  $d$  in the denominator is equivalent to the lattice constant  $b$ . Note that 3D bulk materials' GB formation energy is averaged onto the grain





**Fig. 3** Electronic properties of symmetrical [0001] tilt grain boundaries. (a) Formation energies as a function of misorientation angles. The energy densities are represented along the dislocation-core-line ( $\text{eV nm}^{-1}$ , the left y-axis) or averaged to the dislocation core (eV per core, the right y-axis). The solid symbols are DFT results for  $\text{WS}_2$  systems, and the open marks are for graphene calculated using the force-field approach.<sup>4</sup> The solid lines for the low-angles are fitted to eqn (3) or (4). The dotted lines are the direct connection of the data points. (b) Changes of the vertical S-S distances in the system with  $\theta = 7.34^\circ$ . The inset shows the cut view of the crystal structure, and the green lines mark the out-of-plane warping around the dislocation core.

interfacing area. By contrast, the atomic layer thickness of  $\text{WS}_2$  is not well defined, and the formation energy is the energy density over the boundary length. The factor of 2 in the denominator is due to two parallel dislocation walls in each model.  $E^f(\theta)$  can have two representations, *i.e.*, measured with respect to the GB length ( $\text{eV nm}^{-1}$ ) or dislocation core numbers (eV per core). Empirically, the  $E^f(\theta)$  (in the unit of  $\text{eV nm}^{-1}$ ) of low-angle GBs follows the Read-Shockley relationship,<sup>1,2</sup>

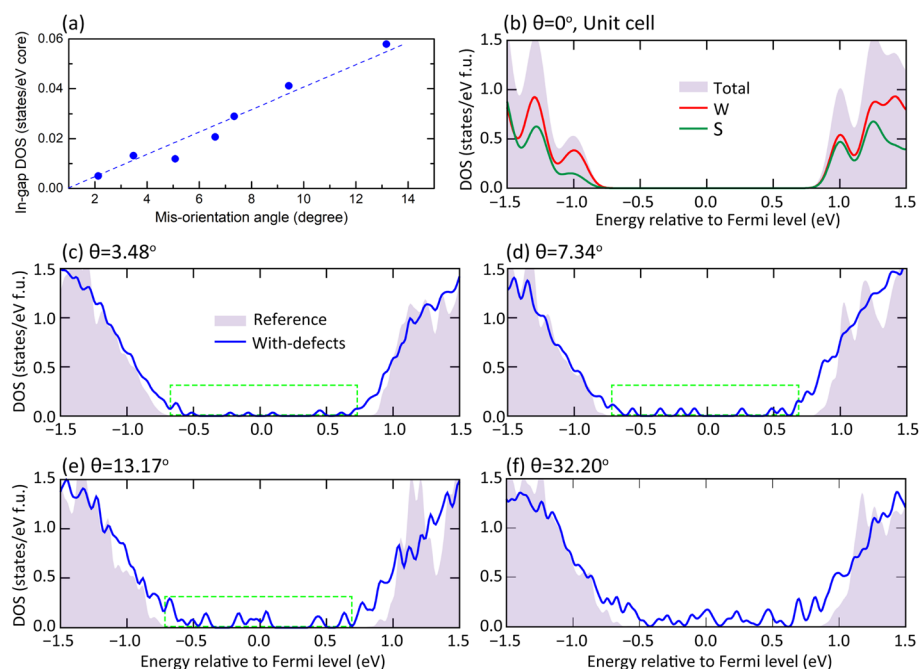
$$E^f(\theta) = \theta E_0 [A - \ln(\theta)]. \quad (3)$$

$E_0$  depends only on the GB orientation and the macroscopic elastic constants. The parameter  $A$  depends upon both the misorientation angle and the atomic energy at the dislocation core. Equivalently, the formation energy per dislocation core is,<sup>4</sup>

$$E^f(\theta) = C - D \ln(\theta), \quad (4)$$

where  $C$  and  $D$  are fitting parameters.

The first-principles results of 23  $\text{WS}_2$ -GB models are shown in Fig. 3(a), compared with that of graphene reproduced from ref. 4. Compared with graphene,  $\text{WS}_2$  GBs not only have higher formation energies at each angle but also lack a V-shaped energy dip at the high-angle end. This can be qualitatively understood, bearing in mind that GB formation energy is composed of (1) local atomistic distortions around the dislocation cores and (2) elastic strain associated with the long-range lattice deformation.<sup>4</sup> Graphene has only one atomic layer and is mechanically flexible. GBs in graphene release strains through



**Fig. 4** Defective in-gap states induced by the grain boundaries. (a) The electronic density-of-states integrated within the intrinsic band gap. The dots are calculated results, and the dashed line is a linear fit. (b) Band-edge density-of-states of pristine  $\text{WS}_2$ , without in-gap states. (c and d) Density-of-states of the GB systems with four angles of  $3.48^\circ$ ,  $7.34^\circ$ ,  $13.17^\circ$ , and  $32.20^\circ$ . To better show the defective in-gap states (blue lines), local density-of-states on atoms far from the GB lines is used as reference (shaded areas). The green dashed rectangles show the in-gap states used for the in-gap state integration in subplot (a).



the local dislocation reconstruction and the prominent out-of-plane buckling (with a height of  $\sim 5$  Å). Moreover, dislocation cores of graphene combine into pairs because of their mutual attractions, leading to an energy dip at  $\theta \approx 32.2^\circ$ .<sup>4</sup> The three-atom-thick WS<sub>2</sub> is more rigid than graphene and resembles 3D materials to a large extent. WS<sub>2</sub>, in the presence of distorted dislocations, has a high resistance to being buckled at the nanoscale. Strains of dislocations are primarily released from the stretch or compression of W–S bonds [Fig. 3(b)]. Due to the out-of-plane freedom, the bond variations are more effective than 3D bulk materials. This finding agrees well with the experimental observation of slight warping in WS<sub>2</sub>.<sup>9</sup>

The critical value for differentiating low and high-angle GBs is defined as the position, where formation energy deviates from the empirical Read–Shockley relationship (eqn (3) and (4)). This predicts  $\theta_c \approx 14^\circ$  for WS<sub>2</sub> and  $\theta_c \approx 20^\circ$  for graphene [Fig. 3(a) and S5†]. Above these angles, the Read–Shockley relationship ceases to work because other energies (due to dislocation coupling) besides the linear-elastic energy come into play. Interestingly, the critical angle can also be used for organizing the electronic properties of WS<sub>2</sub> GBs. Fig. 4(c–f) shows the electronic density-of-states of a few systems. Localized in-gap states enhance with respect to the misorientation angles. A quasi-linear relationship holds up to the critical angle [Fig. 4(a)]. Above the critical angle, the massive in-gap states become delocalized, resulting in a notable metallic behavior<sup>18</sup> along the GB directions [*e.g.*, Fig. 4(f) for  $\theta_c \approx 32.204^\circ$ ].

## 4. Conclusions

In summary, we conduct systematic first-principles investigations on tilt WS<sub>2</sub> GBs from low to high misorientation angles. The energy-favorable ideal GB configurations are composed of four basic types of dislocations. The low-energy structures provide valuable clues for clarifying the experimental inconsistencies. An intermediate critical value of  $\theta_c \approx 14^\circ$  is derived for classifying WS<sub>2</sub> GBs into low-angle and high-angle categories. WS<sub>2</sub> GBs release distortions *via* W–S bond distortions especially along the out-of-plane direction, lacking the prominent mesoscale buckling in one-atom-thick graphene.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

Y. Z. is supported by the National Natural Science Foundation of China (11904156), Guangdong Natural Science Foundation (2021A1515010049), and Shenzhen Natural Science Foundation (JCYJ20190809153401651). D. K. is supported by the Fujian Natural Science Foundation (2022J011127).

## References

- 1 W. T. Read and W. Shockley, Dislocation Models of Crystal Grain Boundaries, *Phys. Rev.*, 1950, **78**, 275.
- 2 D. Hull and D. J. Bacon, *Introduction to Dislocations*, ed. D. Hull and D. J. Bacon, Butterworth-Heinemann, Oxford, 5th edn, 2011.
- 3 A. R. Symington, M. Molinari, J. Statham, J. Wu and S. C. Parker, The role of dopant segregation on the oxygen vacancy distribution and oxygen diffusion in CeO<sub>2</sub> grain boundaries \*, *J. Phys.: Energy*, 2019, **1**, 042005.
- 4 J. M. Carlsson and L. M. Ghiringhelli, Annalisa Fasolino, Theory and hierarchical calculations of the structure and energetics of [0001] tilt grain boundaries in graphene, *Phys. Rev. B*, 2011, **84**, 165423.
- 5 Y. Liu, X. Zou and B. I. Yakobson, Dislocations and Grain Boundaries in Two-Dimensional Boron Nitride, *ACS Nano*, 2012, **6**, 7053.
- 6 J. Coraux, A. T. N'Diaye, C. Busse and T. Michely, Structural Coherency of Graphene on Ir(111), *Nano Lett.*, 2008, **8**, 565.
- 7 A. L. Gibb, N. Alem, J.-H. Chen, K. J. Erickson, J. Ciston, A. Gautam, M. Linck and A. Zettl, Atomic Resolution Imaging of Grain Boundary Defects in Monolayer Chemical Vapor Deposition-Grown Hexagonal Boron Nitride, *J. Am. Chem. Soc.*, 2013, **135**, 6758.
- 8 T. H. Ly, M.-H. Chiu, M.-Y. Li, J. Zhao, D. J. Perello, M. O. Cichocka, H. M. Oh, S. H. Chae, H. Y. Jeong, F. Yao, L.-J. Li and Y. H. Lee, Observing Grain Boundaries in CVD-Grown Monolayer Transition Metal Dichalcogenides, *ACS Nano*, 2014, **8**, 11401.
- 9 A. Azizi, X. Zou, P. Ercius, Z. Zhang, A. L. Elías, N. Perea-López, G. Stone, M. Terrones, B. I. Yakobson and N. Alem, Dislocation motion and grain boundary migration in two-dimensional tungsten disulphide, *Nat. Commun.*, 2014, **5**, 4867.
- 10 L. Huang, F. Zheng, Q. Deng, Q. Huy Thi, L. W. Wong, Y. Cai, N. Wang, C.-S. Lee, S. P. Lau, T. H. Ly and J. Zhao, Anomalous fracture in two-dimensional rhenium disulfide, *Sci. Adv.*, 2020, **6**, eabc2282.
- 11 T. H. Ly, D. J. Perello, J. Zhao, Q. Deng, H. Kim, G. H. Han, S. H. Chae, H. Y. Jeong and Y. H. Lee, Misorientation-angle-dependent electrical transport across molybdenum disulfide grain boundaries, *Nat. Commun.*, 2016, **7**, 10426.
- 12 N. Gao, Y. Guo, S. Zhou, Y. Bai and J. Zhao, Structures and Magnetic Properties of MoS<sub>2</sub> Grain Boundaries with Antisite Defects, *J. Phys. Chem. C*, 2017, **121**, 12261.
- 13 W. Zhou, X. Zou, S. Najmaei, Z. Liu, Y. Shi, J. Kong, J. Lou, P. M. Ajayan, B. I. Yakobson and J.-C. Idrobo, Intrinsic Structural Defects in Monolayer Molybdenum Disulfide, *Nano Lett.*, 2013, **13**, 2615.
- 14 A. M. van der Zande, P. Y. Huang, D. A. Chenet, T. C. Berkelbach, Y. M. You, G.-H. Lee, T. F. Heinz, D. R. Reichman, D. A. Muller and J. C. Hone, Grains and grain boundaries in highly crystalline monolayer molybdenum disulphide, *Nat. Mater.*, 2013, **12**, 554.



- 15 F. Hou, Y. Zhang, D. Li, L. Che and J. Lin, Deciphering the structure-photoluminescence correlation at small-tilt-angle grain boundaries in monolayer WS<sub>2</sub>, *Appl. Phys. Lett.*, 2022, **121**, 051104.
- 16 P. Man, D. Srolovitz, J. Zhao and T. H. Ly, Functional Grain Boundaries in Two-Dimensional Transition-Metal Dichalcogenides, *Acc. Chem. Res.*, 2021, **54**, 4191.
- 17 X. Zou, Y. Liu and B. I. Yakobson, Predicting Dislocations and Grain Boundaries in Two-Dimensional Metal-Disulfides from the First Principles, *Nano Lett.*, 2013, **13**, 253.
- 18 X. Zou and B. I. Yakobson, Metallic High-Angle Grain Boundaries in Monolayer Polycrystalline WS<sub>2</sub>, *Small*, 2015, **11**, 4503.

