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# Synthesis and detonation performance of novel tetrazolyl–triazine nitrogen-rich energetic materials†

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The properties of energetic materials (EMs) are significantly influenced by specific features of their components and including multiple nitrogen-rich (N-rich) heterocycles within a single rigid framework is perhaps one of the most impactful and modern techniques employed in the design and development of novel high-performing explosives. In this regard, coupling tetrazole and *s*-triazine moieties is an attractive approach given their high nitrogen content and heats of formation resulting from the multiple N–N and/or C–N bonds in their frameworks. With this in mind, herein we report the synthesis of 2,4,6-tris(1*H*-tetrazol-5-yl)-1,3,5-triazine (H<sub>3</sub>TTT, **1**), a new N-rich (73.7%) EM, along with a series of its salts (**3–7**). All compounds were physically characterized by IR, multinuclear (<sup>1</sup>H, <sup>13</sup>C) NMR spectroscopy, gas pycnometry, thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC). The molecular structure of the TTT<sup>3-</sup> moiety was confirmed through single-crystal X-ray diffraction (SCXRD) analysis of the triethylammonium (TEA) salt (**2**). Key energetic parameters were assessed, revealing neutral H<sub>3</sub>TTT (**1**) exhibits excellent thermal stability over 247 °C as confirmed through DSC studies, while the decomposition temperatures of the energetic salts (**3–7**) were found to be lower than the parent material **1** (*T*<sub>dec</sub> ranges from 144 °C (**7**) to 217 °C (**3**)). In terms of detonation performance, the highest values were observed for **4** (*P*<sub>det</sub> = 24.8 GPa, *V*<sub>det</sub> = 8061 m s<sup>-1</sup>) and **5** (*P*<sub>det</sub> = 24.6 GPa, *V*<sub>det</sub> = 7984 m s<sup>-1</sup>), as well as for **1** (*P*<sub>det</sub> = 22.4 GPa, *V*<sub>det</sub> = 7430 m s<sup>-1</sup>), where all three outperform TNT (*P*<sub>det</sub> = 19.5 GPa; *V*<sub>det</sub> = 6881 m s<sup>-1</sup>). The results of the thermochemical calculations indicate that H<sub>3</sub>TTT (**1**) and its salts **4** and **5** are characterized by ballistic parameters comparable to those of the commonly used JA-2 propellant. By using this simple and straightforward approach to EM development, we have generated a series of materials that may be employed as green alternatives to TNT secondary explosives and low-erosion, environmentally benign high-nitrogen ingredients for gun-propellants.

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## Introduction

Over the decades, the demand for energetic materials (EMs) has continuously grown as these materials are used in a wide range of applications such as mining, welding, fireworks, defence, aerospace, *etc.* Historically, materials such as 2,4,6-trinitrotoluene

(TNT) have been employed due to their energetic performance, facile synthesis and relatively low cost. However, with an ever-growing demand for new, higher-performing materials with a specific application in mind, a “one trick pony” is not a viable option. Furthermore, stability and detonation properties must be appropriately balanced – it is common to find an energetic material that possesses large values of detonation velocity or detonation pressure (*V*<sub>det</sub> and *P*<sub>det</sub>, respectively) will also have low sensitivity to various external stimuli (*e.g.*, impact, temperature, friction, *etc.*).<sup>1,2</sup> As such, over the years, the synthesis of new EMs spurred a flurry of new materials by design with unique structural and physical properties for the targeted application.<sup>3</sup> With that said, there is an urgent need for green smokeless energetic materials to curb their environmental impact upon application in various fields. To mitigate these issues, the field of EMs has shifted away from materials that

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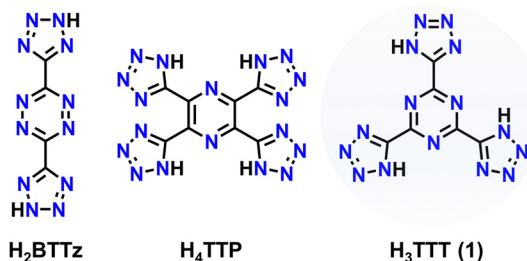


Chart 1 Structures of 3,6-bis(tetrazol-5-yl)-1,2,4,5-tetrazine (**H<sub>2</sub>BTTz**), 2,3,5,6-tetra(tetrazol-5-yl)-pyrazine (**H<sub>4</sub>TTP**) and 2,4,6-tris(tetrazol-5-yl)-1,3,5-triazine (**H<sub>3</sub>TTT**).

contain heavy metals and/or produce significant amounts of greenhouse gases such as CO<sub>2</sub>. In this regard, nitrogen-rich (N-rich) energetic materials have become highly desirable, as the primary decomposition product of these compounds is the environmentally benign N<sub>2</sub> gas.<sup>4–11</sup>

When targeting energetic performance, molecules with high nitrogen-content are highly desirable and they may also overcome sensitivity problems. Firstly, N–N linkages take advantage of large bonding energies: whether single- (160 kJ mol<sup>-1</sup>), double- (418 kJ mol<sup>-1</sup>), or triple-bonded (954 kJ mol<sup>-1</sup>), compounds with a large number of N–N bonds possess high heats of formation, indicative of the chemical energy stored within that can be released upon decomposition.<sup>1,12</sup> For example, the 3,6-bis(tetrazol-5-yl)-1,2,4,5-tetrazine (Chart 1), synthesised by Curtius *et al.*,<sup>13</sup> shows an extremely positive energy of formation of 4976 kJ kg<sup>-1</sup>, which can be explained by its high nitrogen content of above 77%.<sup>14</sup> Secondly, there are many examples of N-rich aromatic heterocycles in EM research.

Functional groups such as triazoles, tetrazoles, tetrazines and more possess multiple covalent N–N linkages, while also imparting stability through the electron delocalization of the aromatic ring system. Such heterocycles also allow selective structural modification through judicious choice of substituents.<sup>15–21</sup> Furthermore, many N-rich heterocycles such as imidazole, triazole, or tetrazole possess N atoms that have an acidic proton, which may be easily removed in the presence of a base, thereby yielding an anionic species. When combined with appropriate cationic species, energetic organic salts may be isolated. This approach enables the generation of many N-rich EMs that are also tunable through anion–cation interactions. Selecting specific organic and/or N-rich cations, the energetic properties of the initial material may be tailored to enhance particular physical properties of the system.

Previously, we reported the synthesis and characterization of a new planar N-rich EM 2,3,5,6-tetra(1*H*-tetrazol-5-yl)pyrazine, dubbed **H<sub>4</sub>TTP** (Chart 1).<sup>22</sup> This molecule can be synthesized from readily available starting materials and was found to possess not only a large N-content (71.6%), but also high thermal stability ( $T_{\text{dec}} = 260$  °C) and excellent detonation parameters ( $V_{\text{det}} = 8.66$  km s<sup>-1</sup>,  $P_{\text{det}} = 28.0$  GPa). Notably, the final step in the synthesis of **H<sub>4</sub>TTP** involves the reaction of tetracyanopyrazine (TCP) with sodium azide (NaN<sub>3</sub>) at 100 °C to induce a [2+3] dipolar azide–nitrile cycloaddition to form a tetrazole ring. It was through this research that we became

interested in other nitrile containing precursors that would exhibit similar reactivity and, subsequently, yield new tetrazole-containing EMs. With this in mind, herein we report the synthesis of 2,4,6-tris(1*H*-tetrazol-5-yl)-1,3,5-triazine (**H<sub>3</sub>TTT**, **1**), a new planar N-rich (73.7%) EM, along with a series of its energetic salts (3–7). All reported materials were physically characterized through IR and multinuclear (<sup>1</sup>H, <sup>13</sup>C) NMR spectroscopy to determine the identity of the synthesized compounds. Gas pycnometry, thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) were used in conjunction with calculated heats of formation to determine the energetic performance. The molecular structure of the TTT<sup>3-</sup> moiety was confirmed through single-crystal X-ray diffraction (SCXRD) studies of the triethylammonium (TEA) organic salt. In terms of detonation performance, the highest values were observed for the hydrazinium, **4**, ( $P_{\text{det}} = 24.8$  GPa,  $V_{\text{det}} = 8061$  m s<sup>-1</sup>) and hydroxylammonium, **5**, ( $P_{\text{det}} = 24.6$  GPa,  $V_{\text{det}} = 7984$  m s<sup>-1</sup>) salts as well as for **1** ( $P_{\text{det}} = 22.4$  GPa,  $V_{\text{det}} = 7430$  m s<sup>-1</sup>), where all three outperform TNT ( $P_{\text{det}} = 19.5$  GPa;  $V_{\text{det}} = 6881$  m s<sup>-1</sup>).

## Experimental section

### Materials and physical measurements

Reagents were purchased from Sigma Aldrich or Alfa Aesar and used without further purification. The synthesis of tricyanotriazine (TCT) was performed using a previously reported synthesis.<sup>23</sup> The synthesis of **H<sub>3</sub>TTT** (**1**) was performed under anaerobic conditions and utilized dry solvent obtained from a J.C. Meyer solvent system. The synthesis of all metal-free organic salts (2–7) was performed under aerobic/ambient conditions. FT-IR spectra (4000–650 cm<sup>-1</sup>) were recorded using an Agilent Technologies Cary 630 FT-IR spectrometer. <sup>1</sup>H- and <sup>13</sup>C-NMR spectra were recorded on a Bruker AVANCE II 400 or Bruker AVANCE III HD 600 spectrometer. The <sup>15</sup>N-NMR spectroscopic data was recorded with a Bruker AVANCE III HD 600 spectrometer at a frequency of 60.8433718 MHz and a relaxation delay ( $d_1$ ) of 5 s. Chemical shifts in <sup>1</sup>H- and <sup>13</sup>C-NMR spectra are reported relative to Me<sub>4</sub>Si and <sup>15</sup>N-NMR to MeNO<sub>2</sub> at room temperature. TGA performed at a heating rate of 10 °C min<sup>-1</sup> in flowing high-purity nitrogen on a Q5000 Thermogravimetric Analyzer. DSC experiments were performed with a TA Instruments Q10 instrument at a heating rate of 5 °C min<sup>-1</sup>. Densities were measured at room temperature using a Micromeritics AccuPyc II 1345 gas pycnometer.

### Safety precautions

The starting materials and compounds reported herein are high-energy density materials. Their sensitivity to various external stimuli, *e.g.* towards impact, friction and electrical discharge are not known. Although no safety issues were encountered throughout this research, these N-rich energetic materials should be handled with extreme care, following all the standard safety precautions along with the use of equipment such as leather gloves, leather coat, face shields and ear plugs.



### Synthetic details

**Synthesis of 2,4,6-tris(1*H*-tetrazol-5-yl)-1,3,5-triazine ( $H_3TTT$ , **1**).** To a solution of tricyanotriazine (TCT, 3 g, 16 mmol) in dry dimethylformamide (DMF, 50 mL), sodium azide ( $NaN_3$ , 3.821 g, 59 mmol) was added in portions. The initial clear and yellow solution changed to an orange suspension upon the complete addition of the  $NaN_3$ . The reaction mixture was stirred for 72 h at 110 °C, during which time the  $NaN_3$  was completely consumed. Upon completion, the reaction mixture was poured over crushed ice (90 g) and acidified to pH = 3 by the addition of 2 M  $H_2SO_4$ , causing the precipitation of a pale tan product. The obtained precipitate was filtered, washed with  $H_2O$ , boiled in  $H_2O$  for 0.5 h, filtered and washed with  $H_2O$ , ethanol (EtOH), and diethyl ether ( $Et_2O$ ). Yield: 3.4 g (64%).  $^{13}C$ -NMR (400 MHz,  $DMSO-d_6$ ): 155.80 ppm ( $-CN_4$ ), 164.71 ppm (NCN). IR:  $\nu$  = 3405 (w, br), 2514 (w, br), 1929 (w), 1638 (m), 1554 (s), 1470 (s), 1388 (s), 1198 (m), 1128 (m), 1057 (m), 1018 (m), 988 (m), 810 (s)  $cm^{-1}$ .

**Synthesis of triethylammonium salt of  $TTT^{3-}$  ( $[TEAH]_3[TTT]$ , **2**).** To a suspension of crude **1** (0.086 g, 0.3 mmol) in a 1:1 mixture (5 mL) of dichloromethane (DCM)/tetrahydrofuran (THF), triethylamine (TEA, 0.091 g, 0.726 g  $mL^{-1}$ , 91  $\mu L$ , 0.9 mmol) was added dropwise. The initially cloudy tan suspension changed to a clear yellow solution upon the complete addition of the TEA. The reaction was stirred for 5 minutes, filtered, and the filtrate was left to crystallize through slow diffusion of  $Et_2O$ , yielding large yellow rods suitable for SCXRD studies. Yield: 0.056 g (32%).  $^1H$ -NMR (600 MHz,  $DMSO-d_6$ ): 1.20 ppm (triplet,  $-CH_3$ ), 3.32 ppm (quartet,  $-CH_2-$ ), 10.59 ppm (broad singlet,  $-NH$ ).  $^{13}C$ -NMR (600 MHz,  $DMSO-d_6$ ): 8.52 ppm ( $-CH_3$ ), 45.43 ppm ( $-CH_2-$ ), 159.97 ppm ( $-CN_4$ ), 166.83 ppm (NCN). IR:  $\nu$  = 2990 (w), 2630 (w), 1528 (m), 1457 (m), 1376 (s), 1357 (s), 1299 (m), 1258 (m), 1161 (m), 1034 (m), 1032 (m), 810 (s)  $cm^{-1}$ .

### General synthetic method of salts 3–7

To a suspension of **1** (86 mg, 0.3 mmol) in  $H_2O$  (10 mL) was added 0.9 mmol of organic cation source and the reaction was stirred for 15 minutes. Upon complete solubilization of the reactants, the solvent was removed under reduced pressure yielding the targeted salt as a tan solid.

**$[NH_4]_3[TTT]$ , **3**.** 0.9 mmol of a 29% w/w solution of  $NH_4OH$  (31.53 mg, 108.7  $\mu L$ ) was added to a suspension of **1** in  $H_2O$ . Yield: 0.53 g (88%).  $^{13}C$ -NMR (600 MHz,  $D_2O$ ): 160.18 ppm ( $-CN_4$ ), 166.59 ppm (NCN). IR:  $\nu$  = 1539 (m), 1426 (m), 1379 (s) 1297 (m), 1157 (m), 1045 (m), 1015 (m), 816 (s)  $cm^{-1}$ .

**$[N_2H_5]_3[TTT]$ , **4**.** 0.9 mmol of  $N_2H_4 \cdot H_2O$  (45 mg, 45  $\mu L$ ) was added to a suspension of **1** in  $H_2O$ . Yield: 0.55 g (80%).  $^{13}C$ -NMR (600 MHz,  $D_2O$ ): 160.79 ppm ( $-CN_4$ ), 166.66 ppm (NCN). IR:  $\nu$  = 1538 (m), 1379 (m), 1262 (w), 1094 (s), 945 (m), 814 (s)  $cm^{-1}$ .

**$[NH_3OH]_3[TTT]$ , **5**.** 0.9 mmol of a 50% w/w solution of  $NH_2OH$  (29.7 mg, 55  $\mu L$ ) was added to a suspension of **1** in  $H_2O$ . Yield: 0.54 g (78%).  $^{13}C$ -NMR (600 MHz,  $D_2O$ ): 160.16 ppm ( $-CN_4$ ), 166.37 ppm (NCN). IR:  $\nu$  = 2673 (w, br), 1540 (m), 1385 (m), 1266 (w), 1100 (s), 995 (m), 816 (s)  $cm^{-1}$ .

**$[GuH]_3[TTT]$ , **6**.** 0.9 mmol of guanidinium carbonate ( $(CH_6N_3)_2 \cdot CO_3$ , 162 mg) was added to a suspension of **1** in

$H_2O$ . Yield: 0.78 g (93%).  $^{13}C$ -NMR (600 MHz,  $D_2O$ ): 158.67 ppm ( $CH_6N_3$ ), 160.74 ppm ( $-CN_4$ ), 166.89 ppm (NCN). IR:  $\nu$  = 3122 (w, br), 1659 (m), 1532 (m), 1377 (s), 1181 (m), 1107 (m), 816 (m)  $cm^{-1}$ .

**$[AGuH]_3[TTT]$ , **7**.** 0.9 mmol of aminoguanidine bicarbonate ( $CH_7N_4 \cdot HCO_3$ , 122 mg) was added to a suspension of **1** in  $H_2O$ . Yield: 0.89 g (97%).  $^{13}C$ -NMR (600 MHz,  $D_2O$ ): 159.43 ppm ( $CH_7N_4$ ), 160.78 ppm ( $-CN_4$ ), 167.08 ppm (NCN). IR:  $\nu$  = 3147 (m, br), 1625 (m), 1534 (s), 1460 (m), 1332 (s), 1187 (m), 1007 (m), 822 (s)  $cm^{-1}$ .

### Single-crystal X-ray crystallography

Single-crystal X-ray diffraction (SCXRD) data ( $\omega$ - and  $\phi$ -scans) were collected for compound **2** on a Bruker AXS SMART single crystal diffractometer at 203 K using Mo  $K\alpha$  radiation ( $\lambda$  = 0.71073 Å). Data reduction and absorption corrections (multi-scan) were performed using APEX2 and SADABS, respectively.<sup>24</sup> The structure was solved using direct methods with SHELXT<sup>25</sup> and refined by the full-matrix least-squares methods on  $F^2$  with SHELXL-2018/3.<sup>26</sup> All non-hydrogen atoms were refined anisotropically. Carbon-bound hydrogen atoms were included and refined in calculated positions (riding model) and refined isotropically. The crystallographic data and structure refinement summary for compound **2** are listed in Table S1 (ESI<sup>†</sup>).

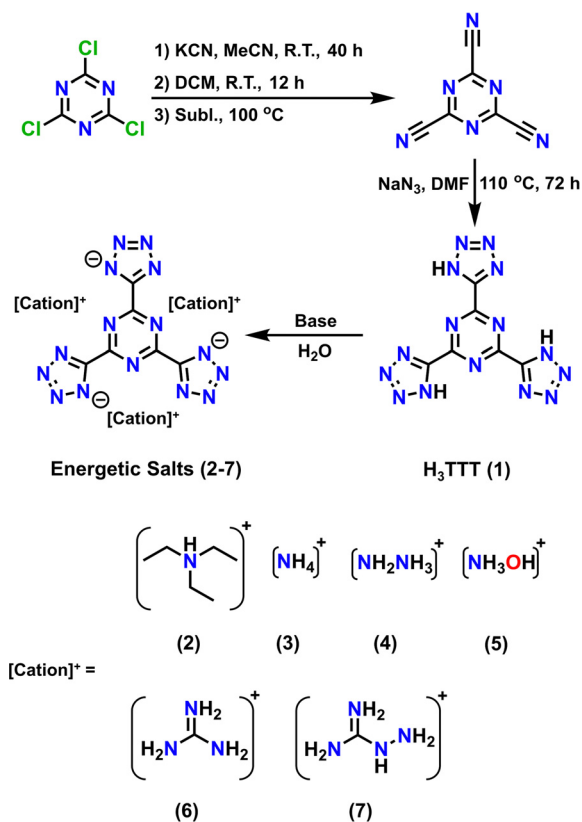
## Results and discussion

### Synthesis and structural analysis

The synthetic pathway towards  $H_3TTT$  (**1**) involves using inexpensive, readily available starting materials in a two-step reaction affording an overall yield of 64% (Scheme 1). Cyanuric chloride reacted with potassium cyanide (KCN) to yield tricyanotriazine (TCT), which subsequently reacted with  $NaN_3$  to isolate  $H_3TTT$  (**1**). The initial step to isolate the TCT was performed as previously reported in the literature,<sup>23</sup> while the second step to form the three tetrazole functional groups was performed analogously to the synthesis of  $H_4TTP$ .<sup>22</sup> Furthermore, the inclusion of an organic base readily deprotonates the  $H_3TTT$  starting material that leads to the isolation of a  $TTT^{3-}$  anion counterbalanced by three organic cations upon removal of solvent  $H_2O$  under reduced pressure (Scheme 1).

While **1** is readily isolatable, obtaining a crystal structure of the neutral species proved challenging. While  $^{13}C$ -NMR and IR spectra (Fig. S1 and S2, ESI<sup>†</sup>) are consistent with the formation of  $H_3TTT$ , the poor solubility of **1** in various solvents renders its crystallization suitable for single-crystal X-ray diffraction difficult. More specifically, **1** was found to only exhibit low solubility in polar aprotic solvents, such as dimethyl formamide (DMF), dimethyl sulfoxide (DMSO), and *N*-methyl-2-pyrrolidone (NMP), limiting its crystallization. Furthermore, once dissolved, **1** remains in solution, even after the addition of excess antisolvent, and only precipitates as microcrystalline solid (Fig. S3, ESI<sup>†</sup>) upon solvent reduction through heating and vacuum. However, upon adding various organic bases, **1** readily dissolves in water and various organic polar solvents, suggesting

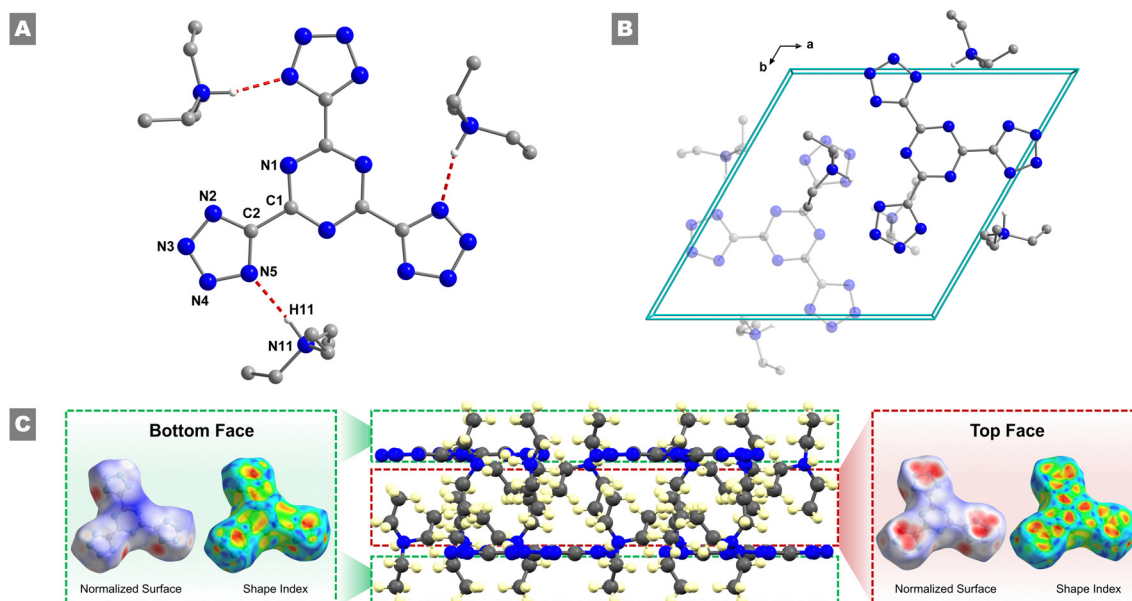




**Scheme 1** Synthetic pathway for the synthesis of 2,4,6-tris(1*H*-tetrazol-5-yl)-1,3,5-triazine ( $H_3TTT$ , **1**) and its energetic salts (**2–7**). Reagents and conditions are indicated in the scheme.

the formation of soluble organic salts. Subsequent removal of the solvent under vacuum affords the triethylammonium ( $[TEAH]_3[TTT]$ , **2**), ammonium ( $[NH_4]_3[TTT]$ , **3**), hydrazinium ( $[N_2H_5]_3[TTT]$ , **4**), hydroxylammonium ( $[NH_3OH]_3[TTT]$ , **5**), guanidinium ( $[GuH]_3[TTT]$ , **6**) and aminoguanidinium ( $[AGuH]_3[TTT]$ , **7**) salts of  $TTT^{3-}$  (Scheme 1).

While recrystallization attempts were performed on all materials isolated, single crystals suitable for SCXRD analysis were only obtained for **2** through slow diffusion of a DCM/THF solution with  $Et_2O$ . Compound **2** crystallizes as pale-yellow rods in the trigonal  $P\bar{3}$  space group, with two molecules per unit cell and a crystallographic density of  $1.11 \text{ g cm}^{-3}$  (Fig. 1(A)). Additional crystallographic details and metrical parameters can be found in Tables S1–S3 (ESI<sup>†</sup>). Upon close inspection, some deviations in the bond distances within both the central triazine ring ( $1.331(6) \text{ \AA}$  to  $1.334(6) \text{ \AA}$ ) and in the pendant anionic tetrazole rings ( $1.314(10) \text{ \AA}$  to  $1.346(7) \text{ \AA}$ ) are observed, along with deviations from the ideal  $120^\circ$  angles for a six-membered aromatic ring. Moreover, **2** exhibits a center of symmetry located directly in the centroid of the central triazine ring. Furthermore, the central  $TTT^{3-}$  anion is quasi-planar, with a twist angle of  $1.98^\circ$  between the mean calculated plane of the central triazine ring and the mean calculated plane of the outer tetrazole moieties. Within the unit cell, three triethylammonium ( $TEAH^+$ ) cations balance the overall charge of the three negatively charged tetrazole functional groups of the  $TTT^{3-}$  anion (Fig. 1(B)). When viewed along the crystallographic  $a$ -axis, the formation of a bilayer of repeating  $TTT^{3-}$  anions and  $TEAH^+$  cations can be observed (Fig. S4, ESI<sup>†</sup> left). An ethyl group of the  $TEAH^+$  extends down into close contact with the tetrazole group, while the other two groups do not come



**Fig. 1** (A) Partially labelled representation of the molecular structure of **2** highlighting the intramolecular N–H...N hydrogen bonds. (B) View of the packing arrangement of **2** along the crystallographic  $c$ -axis. (C) Supramolecular packing interactions of the  $TTT^{3-}$  anion, comparing the bottom and top faces of the  $TTT^{3-}$  anion of **2**. The “bottom” face shows little interaction with neighboring molecules, while the “top” face takes part in a number of intermolecular interactions, highlighting the bilayer packing arrangement of **2**. Disordered atoms associated with the triethylammonium cations have been removed for clarity. Color code: N, blue; C, grey.





into close contact with the  $\text{TTT}^{3-}$  anion – rather one extends into the center of the bilayer, while the other extends to the outer edge of the bilayer. These molecular features hold significant importance in the overall packing of the crystal structure (*vide infra*). Along the crystallographic *c*-axis (Fig. S4, ESI† right), the molecules organize into a set of repeating pairs of three  $\text{TEAH}^+$  cations and one  $\text{TTT}^{3-}$  anion, which subsequently organizes the aforementioned bilayer into hexagonal columns with a central void running through the middle of the column.

The packing arrangement of molecules in the crystal lattice plays a critical role on the density of a material and consequently its energetic performances. Therefore, to gain subtle details of the packing arrangements and intermolecular interactions Hirshfeld surface analysis along with 2D fingerprint plots were investigated. The Hirshfeld surfaces of the  $\text{TTT}^{3-}$  anion of **2** were generated utilizing the Crystal Explorer 17.5 software (Fig. 1(A) and Fig. S5, ESI†).<sup>27</sup> The normalized Hirshfeld surface highlights the nature of contacts that interact with the surface – blue regions indicate the absence of intermolecular interactions, while red regions indicate their presence. Along the plane of the  $\text{TTT}^{3-}$  anion, regions of red can be seen in relation to the tetrazole function groups. These are correlated with the intermolecular  $\text{N}\cdots\text{H}$  interactions between the tetrazole groups and the ammonium nitrogen of the  $\text{TEAH}^+$  cation. Further analysis shows that this interaction occurs with a distance of 1.94 Å, indicating a strong hydrogen bonding interaction. A matching set of red regions can be seen on the opposing side of the pocket from the  $\text{N}\cdots\text{H}$  interaction, which can be attributed to a  $\text{C}\cdots\text{H}$  interaction between a carbon atom of an ethyl group of  $\text{TEAH}^+$  and the tetrazole ring. Additional interactions can be observed through the top and bottom of the  $\text{TTT}^{3-}$  anion. To avoid confusion, consider the previously discussed bilayer nature of the crystal structure – the “top” of the  $\text{TTT}^{3-}$  anion was chosen as the face, which is directed toward the interior of the bilayer, and the “bottom” of the  $\text{TTT}^{3-}$  was chosen as the face that is directed to the exterior of the bilayer (Fig. 1(C)). The bottom of the  $\text{TTT}^{3-}$  anion was found to not take part in intermolecular interactions, as confirmed by the lack of any red regions in the Hirshfeld surface. This ensures the bilayer nature of the crystal packing, where the exterior of the bilayer is occupied solely by alkyl groups of the  $\text{TEAH}^+$  cations. However, when viewing the top of the  $\text{TTT}^{3-}$  anion, three red regions immediately reveal themselves on top of the tetrazole functional groups. These interactions occur due to the previously discussed ethyl group of the  $\text{TEAH}^+$ , which extends down toward the face of the aromatic tetrazole ring. In further detail, the large red region can be subdivided into four different sub-regions, utilizing the shape index of the Hirshfeld surface (Fig. S6, ESI†). The outer three regions are associated with the three protons of the methyl group, with distances ranging from 1.86 Å to 2.40 Å, while the central region is associated with the carbon atom of the methyl group, with a distance of 2.41 Å at its closest point to the ring. Overall, the Hirshfeld analysis confirms the bilayer packing arrangement of the crystal structure, as well as the importance of the ethyl groups of the  $\text{TEAH}^+$  cations to stabilizing the  $\text{TTT}^{3-}$  anions in the lattice.

## Spectroscopy

Compounds **1–7** were analyzed utilizing  $^{13}\text{C}$ -NMR to determine the presence of the  $\text{TTT}^{3-}$  anion, as well as the cations in **6** and **7**. Compound **2** was analyzed *via* both  $^1\text{H}$  and  $^{13}\text{C}$ -NMR due to the presence of alkyl functionalities in the  $\text{TEAH}^+$  cations. The  $^{13}\text{C}$ -NMR spectrum of **1** in  $\text{DMSO-d}_6$  reveals the presence of two peaks at 155.80 ppm and 164.71 ppm (Fig. S1, ESI†). These peaks are associated with the C atom of the tetrazole functional group ( $-\text{CN}_4$ ) and the C atom on the central triazine ring (NCN), respectively. NMR predictor software was employed to provide information on the region of potential signals.<sup>28,29</sup> Through these simulations, **1** was shown to have predicted signals at 152.9 ppm ( $-\text{CN}_4$ ) and 167.5 ppm (NCN), which are in good agreement with the experimental values and support the presence of the  $\text{H}_3\text{TTT}$  moiety in **1**. The  $^{15}\text{N}$ -NMR spectrum of  $\text{H}_3\text{TTT}$  (**1**) was recorded in an acetone- $\text{d}_6/\text{DMSO-d}_6$  (3 : 1 volume ratio) mixture of solvents, and chemical shifts are given with respect to  $\text{CH}_3\text{NO}_2$  as external standard. The  $^{15}\text{N}$ -NMR spectrum (Fig. S7, ESI†) of **1**, shows signals at  $\delta = -375.77$  ppm assigned to the *s*-triazine and at  $\delta = -119.07$  and 9.28 ppm assigned to the tetrazole groups. The chemical shifts are in agreement with other tetrazole- and/or triazine-based compounds in the literature.<sup>30–34</sup>

Compound **2** was initially analyzed through  $^1\text{H}$ -NMR spectroscopy (Fig. S8, ESI†) in  $\text{DMSO-d}_6$ . The primary features found in the spectrum are the presence of a triplet centred at 1.20 ppm and a quartet centred at 3.32 ppm (Fig. S8, ESI† inset). These signals are associated with the  $-\text{CH}_3$  and  $-\text{CH}_2-$  groups of the  $\text{TEAH}^+$  cation. Indeed, upon integration of these signals, the triplet integrates to a value of 3.01, and the quartet integrates to 2.00, confirming these signals are associated with the proton environments of an ethyl group. The complete  $^1\text{H}$  spectrum further reveals the presence of a broad singlet at 10.59 ppm. This signal is associated with the NH proton of the  $\text{TEAH}^+$  cation. Finally, some minor solvent impurities from the synthetic process were also observed: 1.75 ppm (THF), 1.91 ppm (acetone), 2.50 ppm (DMSO, multiplet), 2.77 ppm (DMF), 3.52 ppm ( $\text{H}_2\text{O}$ ), 5.76 ppm (DCM).<sup>35</sup> Further confirmation of the structure was revealed through  $^{13}\text{C}$ -NMR (Fig. S9, ESI†). The primary peaks are all singlets, and are found at 8.52 ppm, 45.43 ppm, 159.97 ppm, and 166.83 ppm. The peaks present at 8.52 ppm ( $-\text{CH}_3$ ) and 45.43 ppm ( $-\text{CH}_2-$ ) signals are associated with the carbon environments of the ethyl groups of the  $\text{TEAH}^+$  cation. The singlets at 159.97 ppm ( $-\text{CN}_4$ ) and 166.83 ppm (NCN) are associated with the  $\text{TTT}^{3-}$  anion. Of particular note is the shift in the signal associated with the carbon on the tetrazole functional group. In neutral **1**, the tetrazole singlet appears at 155.80 ppm, whereas in the anion, the signal shifts downfield to 159.97 ppm. This is attributed to the deprotonation of the tetrazole moiety, which deshields the carbon atom and subsequently shifts the signal.

Compounds **3–7** were solubilized in  $\text{DMSO-d}_6$  and analyzed utilizing  $^1\text{H}$ - and  $^{13}\text{C}$ -NMR spectroscopy (Fig. 2 and Fig. S10, ESI†). All compounds show the presence of the  $\text{TTT}^{3-}$  anion through signals that are within close agreement with the 159.97 ppm and 166.83 ppm signals of **2** (ranges of 160.16–160.81 ppm for  $-\text{CN}_4$



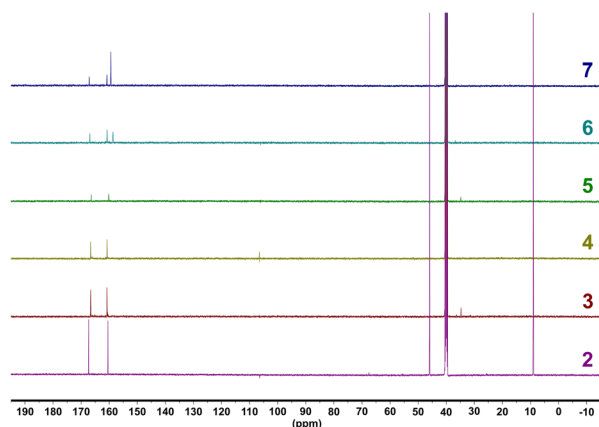


Fig. 2  $^{13}\text{C}$ -NMR spectra for compounds 3–7. Compound 2 is included for comparative purposes. Measurements were performed at 600 MHz in  $\text{D}_2\text{O}$  over 5 minutes.

tetrazole functional groups and ranges of 166.37–167.08 ppm for NCN triazine carbons). Furthermore, for compounds 6 and 7, the guanidine carbon of the guanidinium (6) and aminoguanidinium (7) cations are also found in the  $^{13}\text{C}$ -NMR spectra as a singlet with a value of 158.67 ppm for 6 and 159.43 ppm for 7. These values are similar to previously reported guanidinium and aminoguanidinium cations in other energetic salts.<sup>36,37</sup>

### Physicochemical properties

Determination of the decomposition temperature of an EM is essential for determining its potential for industrial applications. In general, compounds that exhibit thermal stability above 160 °C are considered to be thermally stable materials and thus safe to handle, barring any other sensitivities.<sup>1</sup> Therefore, the decomposition temperatures of compounds 1–7 were determined through thermogravimetric analysis (TGA) and

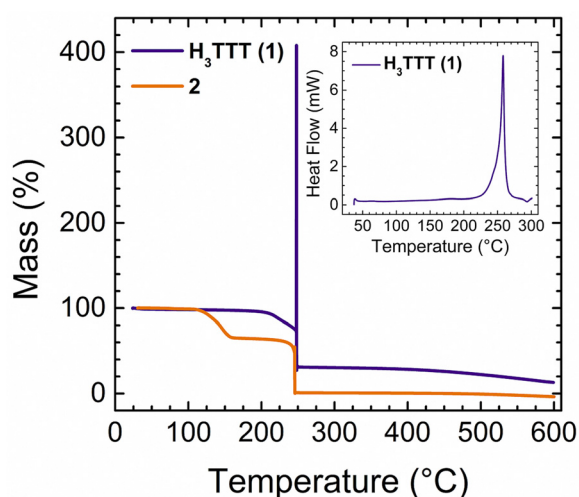


Fig. 3 Thermogravimetric analysis (TGA) of compounds 1 and 2, performed using a temperature ramp of  $10\text{ °C min}^{-1}$ . The significant increase in mass percent observed at 247 °C in 1 is associated with the detonation of the material. (inset) Differential scanning calorimetry (DSC) of 1, also performed at  $10\text{ °C min}^{-1}$ .

differential scanning calorimetry (DSC) measurements (Fig. 3 and Fig. S11, S12, ESI†). The physicochemical properties of all energetic compounds are listed in Table 1. As the temperature increases, 1 maintains a constant mass percent (Fig. 3), and begins a slight decrease upon reaching 200 °C. Upon reaching 247 °C, a sharp increase in the mass percent is observed to a maximum of  $\sim 400\%$ , followed by an immediate drop to 30%. This is indicative of a detonation of the material, as the pressure generated by explosive decomposition results in a false mass percentage increase. This behaviour was further confirmed through DSC measurements, which show a single, exothermic process beginning at  $\sim 220\text{ °C}$  and reaching a maximum at 255 °C (Fig. 3, inset). This range of processes perfectly encompasses the initial mass loss and subsequent explosive decomposition temperature measured by TGA. Therefore, the decomposition temperature of 1 was found to be 247 °C.

For 2, no mass loss is observed until 125 °C, upon which a decrease of 40% is observed, which ends at 150 °C. This loss is correlated with the decomposition of the  $\text{TEAH}^+$  cations present in the salt. A subsequent and sharp decomposition down to 0% is observed at 245 °C, which is related to the explosive decomposition of the  $\text{TTT}^{3-}$  anion. This decomposition temperature falls in line with the aforementioned decomposition temperature of 247 °C for 1. For compounds 3–7, TGA curves did not yield the distinct sharp behavior seen previously for 1 and 2 (Fig. S11, ESI†). However, the mass percentage decreases not attributed to solvent can be observed in 3–7, yielding a range of decomposition temperatures from 144 °C (7) to 217 °C (3). All decomposition temperatures of the salts were further confirmed through DSC measurements (Fig. S12, ESI†) and found to be lower than the parent material 1. In most cases the decomposition temperatures surpass 160 °C, indicating that these compounds can be identified as thermally stable EMs.

One of the most important physical properties of an EM in the solid-state is its density, which directly relates to its energetic properties, where increasing the density of an explosive leads to an increase in its detonation performance.<sup>1</sup> The experimental densities were measured using a gas pycnometer at 25 °C in a helium atmosphere. The densities of all compounds (except 2) range from 1.64 to 1.83  $\text{g cm}^{-3}$  as given in Table 1 and are similar to those previously reported for the metal-free organic salts of  $\text{H}_4\text{TTP}$ .<sup>40</sup> It is noteworthy that all compounds herein have higher densities than TNT (1.65  $\text{g cm}^{-3}$ ) and 4 possesses a density of 1.83  $\text{g cm}^{-3}$ , which is higher than that of the benchmark explosive RDX (1.80  $\text{g cm}^{-3}$ ).

Furthermore, all compounds (except 2) show excellent nitrogen and oxygen contents (Table 1) in their molecular backbone, ranging from 72.70 to 78.10%, significantly higher than TNT (60.77%). Among all, 4 and 5 have the highest nitrogen and oxygen content of 77.14 and 78.10%, which are higher than  $\text{H}_4\text{TTP}$  (71.58%) and slightly lower than RDX (81.06%). The oxygen balance of all compounds ranges from  $-62.45$  to  $-89.86\%$ , falling in the same range as  $\text{H}_4\text{TTP}$  ( $-81.76\%$ ) and TNT ( $-73.97\%$ ) but significantly lower than RDX ( $-21.61\%$ ).

Molecular electrostatic potentials (ESP) provide insight into the sensitivity towards impact of a given energetic material.<sup>41–43</sup>



Table 1 Physicochemical and energetic properties of **H<sub>3</sub>TTT** (**1**) and its metal-free organic salts (**2–7**)

Compound	N + O <sup>a</sup> (%)	Ω <sup>b</sup> (%)	T <sub>dec</sub> <sup>c</sup> (°C)	P <sup>d</sup> (g cm <sup>-3</sup> )	Δ <sub>f</sub> H <sub>(s)</sub> <sup>o</sup> <sup>f</sup> (kJ mol <sup>-1</sup> )	V <sub>det</sub> <sup>g</sup> (m s <sup>-1</sup> )	P <sub>det</sub> <sup>h</sup> (GPa)
<b>H<sub>3</sub>TTT</b> ( <b>1</b> )	73.67	-75.74	247	1.78	1190	7430	22.4
<b>2</b>	42.82	-195.67	245	1.11 <sup>e</sup>	460	5072	6.5
<b>3</b>	74.97	-85.64	214	1.77	365	6888	16.8
<b>4</b>	77.14	-81.82	165	1.83	854	8061	24.8
<b>5</b>	78.10	-62.45	217	1.75	634	7984	24.6
<b>6</b>	72.70	-93.43	163	1.68	457	6557	14.6
<b>7</b>	74.53	-89.86	144	1.64	838	6973	16.8
<b>H<sub>4</sub>TTP</b> <sup>22</sup>	71.58	-81.76	260	1.95	1383	8655	28.0
<b>TNT</b> <sup>38</sup>	60.77	-73.97	295	1.65	-67	6881	19.5
<b>RDX</b> <sup>39</sup>	81.06	-21.61	204	1.80	70	8795	34.9

<sup>a</sup> Combined nitrogen and oxygen content. <sup>b</sup> Oxygen balance (%) based on CO<sub>2</sub> for C<sub>a</sub>H<sub>b</sub>N<sub>c</sub>O<sub>d</sub>: OB (%) = 1600 × (d - 2a - b/2)/M<sub>w</sub>, M<sub>w</sub> = molecular weight. <sup>c</sup> Thermal decomposition temperature (onset) under nitrogen (determined by the DSC exothermal peak, 5 °C min<sup>-1</sup>). <sup>d</sup> Density measured by gas pycnometer at 25 °C. <sup>e</sup> Crystal density. <sup>f</sup> Calculated molar enthalpy of formation in solid state. <sup>g</sup> Detonation velocity. <sup>h</sup> Detonation pressure.

Typically, molecules containing regions of large positive charge (*i.e.*, electron-deficient regions) over the molecular framework tend to indicate increased sensitivity to impact.<sup>1</sup> The ESP of **H<sub>3</sub>TTT** (**1**) in the region between  $V(r) \leq -0.1194$  Hartree and  $V(r) \geq +0.1949$  Hartree computed at the 0.001 electron bohr<sup>-3</sup> hypersurface is shown in Fig. S13 (ESI†). The color gradient reflects the electrostatic potential distribution from red (electron-rich regions) to green (zero potential) to blue (electron-deficient regions). **H<sub>3</sub>TTT** exhibits large positive electrostatic potential regions along the tetrazole rings while a slightly electron-deficient region over the triazine ring suggests a potentially increased sensitivity to impact. We are noting here that this requires further experimental validation. Computational details are provided in the ESI.†

### Energetic properties

To assess the viability of **1–7** as potential candidates for energetic applications, the heat of formation calculations of all N-rich compounds were performed. Utilizing the modified complete basis set method (CBS-4M) and the Gaussian 09 (Revision E.01) software,<sup>44,45</sup> the gas-phase enthalpies of formation for **1–7** were calculated into arbitrary units. These values were subsequently converted into units of kJ mol<sup>-1</sup> utilizing the atomization energy method (eqn (1)):

$$\Delta_f H_{(g,M,298\text{ K})}^{\circ} = H_{(g,M,298\text{ K})} - \sum H_{(g,A_i,298\text{ K})}^{\circ} + \sum \Delta_f H_{(g,A_i,298\text{ K})}^{\circ} \quad (1)$$

where for a corresponding atom A<sub>i</sub>, Δ<sub>f</sub>H<sup>o</sup> is an experimentally determined enthalpy in kcal mol<sup>-1</sup> and H<sup>o</sup> is a theoretically calculated enthalpy in units of Hartree atom<sup>-1</sup>.<sup>46,47</sup> Subsequently, solid-state heats of formation (Δ<sub>f</sub>H<sub>(s)</sub><sup>o</sup>) were determined for all compounds. For **1**, the standard molar enthalpy of formation was calculated using the aforementioned gas-phase enthalpy of formation in conjunction with the standard molar enthalpy of sublimation, estimated using Trouton's rule (eqn (2)):<sup>48</sup>

$$\Delta_f H_M^{\circ} = \Delta_f H_{(g,M,298\text{ K})}^{\circ} - \Delta_{\text{sub}} H_M^{\circ} + \Delta_f H_{(g,M,298\text{ K})}^{\circ} - 188 \cdot T \quad (2)$$

where T (K) describes the melting or decomposition temperature as determined through thermal analyses such as TGA and DSC.

For **2–7**, the solid-state heats of formation were calculated through the employment of the gas-phase heats of formation along with the heat of phase transition (lattice energy) utilizing Hess' law (the Born-Haber energy cycle). The lattice energy and subsequently the lattice enthalpy (ΔU<sub>L</sub> and ΔH<sub>L</sub>, respectively) were calculated employing the experimentally determined densities of all salts following the methodology developed by Jenkins, Tudela, and Glasser.<sup>49</sup> Utilizing all previously assembled calculations, the standard molar enthalpy of formation (solid-state heat of formation, Δ<sub>f</sub>H<sub>(s)</sub><sup>o</sup>) for each compound was calculated (Table 1). All the newly synthesised compounds show positive Δ<sub>f</sub>H<sub>(s)</sub><sup>o</sup> (365 to 1190 kJ mol<sup>-1</sup>), significantly higher than that of **TNT** (-67 kJ mol<sup>-1</sup>) and **RDX** (70 kJ mol<sup>-1</sup>) as shown in Table 1. Among all, **H<sub>3</sub>TTT** (**1**) possesses the highest Δ<sub>f</sub>H<sub>(s)</sub><sup>o</sup> of 1190 kJ mol<sup>-1</sup>, slightly lower than **H<sub>4</sub>TTP** (1383 kJ mol<sup>-1</sup>). However, the overall lower values of Δ<sub>f</sub>H<sub>(s)</sub><sup>o</sup> calculated for the various TTT<sup>3-</sup> salts (**3–7**) will lead to reduced energetic performance compared to the family of metal-free **H<sub>4</sub>TTP** salts.

Using the calculated values of the heats of formation and experimental densities, the detonation pressures (P<sub>det</sub>) and velocities (V<sub>det</sub>) were calculated using the CHEETAH Version 4.0 thermochemical computer code with BKWS product library.<sup>50</sup> As can be seen in Table 1, the calculated detonation velocities lie between V<sub>det</sub> = 6557 and 8061 m s<sup>-1</sup>. The highest values in terms of detonation performance were observed for **4** (8061 m s<sup>-1</sup>) and **5** (7984 m s<sup>-1</sup>), both of which outperform **TNT** (6881 m s<sup>-1</sup>). In comparison with **H<sub>4</sub>TTP** (8655 m s<sup>-1</sup>) and **RDX** (8795 m s<sup>-1</sup>), a slight decrease in the performance is observed due to the lower densities of the TTT<sup>3-</sup>-based energetic salts. In terms of detonation pressures, **4** (24.8 GPa) and **5** (24.6 GPa) show remarkable results, which are significantly greater than that of **TNT** (19.5 GPa). Both of these, as well as the parent compound **1** (P<sub>det</sub> = 22.4 GPa, V<sub>det</sub> = 7430 m s<sup>-1</sup>), outperform **TNT** (P<sub>det</sub> = 19.5 GPa; V<sub>det</sub> = 6881 m s<sup>-1</sup>) and therefore have the potential to act as EMs, specifically as green alternatives to **TNT** secondary explosives.

### Ballistic properties

To evaluate the suitability of **1–7** as additives in high-energy gun propellants, their ballistic parameters were calculated





Table 2 Calculated ballistic parameters of  $\text{H}_3\text{TTT}$  (**1**) and its organic salts (**2–7**)

Compound	$T_f^a$ (K)	$P_{\max}^b$ (MPa)	$f_p^c$ ( $\text{J g}^{-1}$ )	$\eta^d$ ( $\text{cm}^3 \text{g}^{-1}$ )	$\gamma^e$
$\text{H}_3\text{TTT}$ ( <b>1</b> )	3205	210.9	840	0.946	1.176
<b>2</b>	1379	122.2	465	1.094	1.153
<b>3</b>	1481	126.8	484	1.132	1.214
<b>4</b>	2028	196.6	743	1.175	1.218
<b>5</b>	2298	227.1	859	1.193	1.248
<b>6</b>	1434	122.4	468	1.128	1.209
<b>7</b>	1744	163.1	617	1.165	1.212
$\text{H}_4\text{TTP}^{22}$	3041	197.6	789	0.932	1.171
JA-2 <sup>51</sup>	3486	289.0	1161	0.983	1.224

<sup>a</sup> Adiabatic flame temperature. <sup>b</sup> Maximum pressure. <sup>c</sup> Impetus. <sup>d</sup> Covolume. <sup>e</sup> Ratio of heat capacities.

using the CHEETAH Version 4.0 code with the BLAKE product library for a loading density of  $0.2 \text{ g cm}^{-3}$ .<sup>50</sup> It should be noted that the heats of formation ( $\Delta_f H_{(s)}^\circ$ ) and densities of the compounds in Table 1 were used to calculate the ballistic properties. All calculated thermochemical parameters for gun propellants, including the adiabatic flame temperature ( $T_f$ ), the maximum pressure ( $P_{\max}$ ) at a given loading density, the impetus ( $f_p$ ), the covolume ( $\eta$ ) and the ratio of heat capacities ( $\gamma$ ), are presented in Table 2 and compared to  $\text{H}_4\text{TTP}$  and JA-2. The JA-2 propellant is commonly used for tank ammunition applications and consists of nitrocellulose, nitroglycerine, and diethylene glycol dinitrate in relative amounts of roughly 60%, 15%, and 25%, respectively.<sup>51</sup> Neutral  $\text{H}_3\text{TTT}$  (**1**) was found to have the highest flame temperature of 3205 K compared to its energetic salts **2–7** (ranging from 1379–2298 K; Table 2), and was found to be higher compared to  $\text{H}_4\text{TTP}$  (3041 K) while slightly lower (8% decrease) than that of JA-2 (3486 K). Furthermore, the flame temperature of **1** (3205 K) is considered mildly hot, while the flame temperatures of the energetic salts **4** and **5** (2028 K and 2298 K, respectively) are considered relatively cold temperatures. Interest in flame temperatures is due in part to barrel erosion concerns where a lower flame temperature limits the reaction occurring between gun barrel steel and the hot combustion gases, while also limiting thermal expansion and contraction during repeated firings.<sup>52,53</sup> Regarding the maximum pressure (Table 2), the hydrazinium salt **5** was found to have the highest pressure of 227.1 MPa, followed by the neutral  $\text{H}_3\text{TTT}$  (210.9 MPa) and the energetic salt **4** (196.6 MPa). Consequently, the impetus follows a similar trend where the hydrazinium salt **5** possesses the highest impetus of  $859 \text{ J g}^{-1}$  followed by the neutral  $\text{H}_3\text{TTT}$  ( $840 \text{ J g}^{-1}$ ) and the energetic salt **4** ( $743 \text{ J g}^{-1}$ ). A similar trend was also observed for the calculated covolume ( $\eta$ ) and the ratio of heat capacities ( $\gamma$ ) as evident in Table 2. Notably, these parameters are comparable to or slightly lower than those of the commonly used JA-2 propellant, suggesting that  $\text{H}_3\text{TTT}$  (**1**) and its salts **4** and **5** may be suitable as low-erosion and environmentally benign high-nitrogen ingredients for gun-propellants.<sup>54</sup> In addition, favoring the formation of nitrogen gas over CO during the propellant combustion will positively influence the life span of the gun barrel, since CO can react with the steel of the gun barrel to form iron carbide resulting in higher chemical erosion of the barrel.<sup>52,53</sup>

## Conclusions

In conclusion, the reaction of tricyanotriazine with  $\text{NaN}_3$  through a [2+3] dipolar azide–nitrile cycloaddition led to the successful synthesis and characterization of 2,4,6-tris(1*H*-tetrazol-5-yl)-1,3,5-triazine ( $\text{H}_3\text{TTT}$ , **1**) and a series of its nitrogen-rich salts (**3–7**). The molecular structure of the  $\text{TTT}^{3-}$  moiety was confirmed through single-crystal X-ray diffraction studies of the triethylammonium organic salt (**2**). The Hirshfeld surfaces and 2D fingerprint plots of **2** were studied, and the results indicated that the molecular packing and arrangement in the crystals are stabilized by  $\text{N}\cdots\text{H}$  and  $\text{H}\cdots\text{H}$  intermolecular interactions. Compound **1** ( $\text{H}_3\text{TTT}$ ) showed excellent thermal stability over  $247^\circ\text{C}$  as confirmed through DSC studies, while the decomposition temperatures of the energetic salts (**3–7**) were found to be lower than the parent material **1** (temperature ranges from  $144^\circ\text{C}$  (**7**) to  $217^\circ\text{C}$  (**3**)). Due to the multiple N–N and C–N bonds in their backbones, all compounds possess positive heat of formation values (from 365 to  $1190 \text{ kJ mol}^{-1}$ ), while the experimental densities fall in the range of  $1.64$  to  $1.83 \text{ g cm}^{-3}$ . The highest values in terms of detonation performance were observed for compounds **4** ( $P_{\text{det}} = 24.8 \text{ GPa}$ ,  $V_{\text{det}} = 8061 \text{ m s}^{-1}$ ) and **5** ( $P_{\text{det}} = 24.6 \text{ GPa}$ ,  $V_{\text{det}} = 7984 \text{ m s}^{-1}$ ), as well as for the parent compound **1** ( $P_{\text{det}} = 22.4 \text{ GPa}$ ,  $V_{\text{det}} = 7430 \text{ m s}^{-1}$ ), where all three outperform TNT ( $P_{\text{det}} = 19.5 \text{ GPa}$ ;  $V_{\text{det}} = 6881 \text{ m s}^{-1}$ ) and therefore have potential to act as green alternatives to TNT secondary explosives. The results of the thermochemical calculations indicate that  $\text{H}_3\text{TTT}$  (**1**) and its salts **4** and **5** are characterized by ballistic parameters comparable to those of the commonly used JA-2 propellant. As highlighted here, introducing multiple tetrazolyl heterocycles in a single rigid framework proves to be a successful and straightforward synthetic approach towards novel energetic materials with high N-content, high thermal stability, and high heats of formation.

## Conflicts of interest

There are no conflicts to declare.

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