Green Chemistry

Cutting-edge research for a greener sustainable future

rsc.li/greenchem

The Royal Society of Chemistry is the world's leading chemistry community. Through our high impact journals and publications we connect the world with the chemical sciences and invest the profits back into the chemistry community.

IN THIS ISSUE

ISSN 1463-9262 CODEN GRCHFJ 25(19) 7397-7828 (2023)



See Zhenfeng Bian, Hexing Li, Yinghong Yue et al., pp. 7518-7523.

Image reproduced by permission of Yinghong Yue from Green Chem., 2023, 25, 7518.



Inside cover

See Shū Kobayashi et al., pp. 7524-7528.

Image reproduced by permission of Shū Kobavashi from Green Chem., 2023. 25. 7524.

CRITICAL REVIEWS

7410

Deep eutectic solvents for catalytic biodiesel production from liquid biomass and upgrading of solid biomass into 5-hydroxymethylfurfural

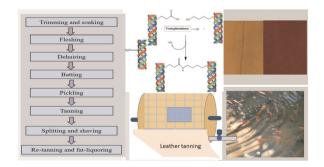
Lijuan He, Long Chen, Baohong Zheng, Heng Zhou, Hao Wang, Hu Li, Heng Zhang,* Chunbao Charles Xu* and Song Yang*



7441

A review of the green chemistry approaches to leather tanning in imparting sustainable leather manufacturing

Mohammad Mahbubul Hassan,* Jane Harris. James J. C. Busfield and Emiliano Bilotti



Executive Editor Michael A. Rowan

Editorial Staff

Deputy Editor Vikki Pritchard

Development Editors

Bee Hockin, Andrea Carolina Ojeda Porras

Editorial Production Manager

Gisela Scott

Senior Publishing Editor

Robin Brabham

Publishing Editors

Catherine Au, Isobel Darlington, Konoya Das, Alexandre Dumon, Amy Lucas, Kieran Nicholson, Rini Prakash, Charlotte Pugsley, Hugh Ryan

Editorial Assistant Daphne Houston

Publishing Assistant

Robert Griffiths

For queries about submitted articles please contact Gisela Scott, Editorial Production Manager, in the first instance. E-mail green@rsc.org

For pre-submission queries please contact Michael A. Rowan, Executive Editor.

E-mail green-rsc@rsc.org

Green Chemistry electronic: ISSN 1463-9270 is published 24 times

a year by the Royal Society of Chemistry,

Thomas Graham House, Science Park, Milton Road, Cambridge, CB4 0WF, UK.

All orders, with cheques made payable to the Royal Society of Chemistry, should be sent to the Royal Society of Chemistry Order Department, Royal Society of Chemistry, Thomas Graham House, Science Park, Milton Road, Cambridge, CB4 0WF, UK

Tel +44 (0)1223 432398; E-mail orders@rsc.org

2023 Annual electronic subscription price: £2578; US\$4544. Customers in Canada will be subject to a surcharge to cover GST. Customers in the EU subscribing

to the electronic version only will be charged VAT.

If you take an institutional subscription to any Royal Society of Chemistry journal you are entitled to free, site-wide web access to that journal. You can arrange access via Internet Protocol (IP) address at www.rsc.org/ip

Customers should make payments by cheque in sterling payable on a UK clearing bank or in US dollars payable on a US clearing bank.

Whilst this material has been produced with all due care, the Royal Society of Chemistry cannot be held responsible or liable for its accuracy and completeness, nor for any consequences arising from any errors or the use of the information contained in this publication. The publication of advertisements does not constitute any endorsement by the Royal Society of Chemistry or Authors of any products advertised. The views and opinions advanced by contributors do not necessarily reflect those of the Royal Society of Chemistry which shall not be liable for any resulting loss or damage arising as a result of reliance upon this material. The Royal Society of Chemistry is a charity, registered in England and Wales, Number 207890, and a company incorporated in England by Royal Charter (Registered No. RC000524), registered office: Burlington House, Piccadilly, London W1J 0BA, UK, Telephone: +44 (0) 207 4378 6556.

Advertisement sales:

Tel +44 (0) 1223 432246; Fax +44 (0) 1223 426017; E-mail advertising@rsc.org

For marketing opportunities relating to this journal, contact marketing@rsc.org



Green Chemistry

Cutting-edge research for a greener sustainable future

rsc.li/greenchem

Green Chemistry focuses on cutting-edge research that attempts to reduce the environmental impact of the chemical enterprise by developing a technology base that is inherently non-toxic to living things and the environment.

Editorial Board

Professor Doctor Javier Pérez-Ramírez, ETH

Professor Aiwen Lei, College of Chemistry and Molecular Sciences, The Institute for Advanced Studies, Wuhan University, P. R. China Dr Elsje A. Quadrelli, CNRS and CPE Lyon,

Professor Magdalena Titirici, Imperial College

Dr Keiichi Tomishige, Tohoku Univeristy,

Members

Professor André Bardow, ETH Zurich, Switzerland

Dr François Jérôme, University of Poitiers,

Professor Laurel Shafer, The University of British Columbia, Canada Dr Helen Sneddon, University of York, UK

Dr Tao Zhang, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, China

Advisory Board

Paul Anastas, Yale University, USA Isabel Arends, TU Delft, The Netherlands Gregg Beckham, NREL, USA Asim Bhaumik, Indian Association for the

Cultivation of Science, India Fabrizio Cavani, University of Bologna, Italy

James Clark, University of York, UK Avelino Corma, Universidad Politecnica de Valencia, Spain

Robert H Crabtree, Yale University, USA Paul Dauenhauer, University of Minnesota,

James Dumesic, University of Wisconsin-Madison, USA

Martin Eastgate, Bristol Myers Squibb, USA Karen Goldberg, University of Washington,

Buxing Han, Chinese Academy of Sciences,

Steve Howdle, Nottingham University ,UK Andrew I. Hunt, Khon Kaen University. Thailand

Graham Hutchings, Cardiff University, UK Philip Jessop, Queen's University, Canada C. Oliver Kappe, University of Graz, Austria Shu Kobayashi, University of Tokyo, Japan Burkhard Koenig, University of Regensburg, Germany

Michael Kopach, Eli Lilly and Company, USA Walter Leitner, RWTH Aachen University,

Chao-Iun Li, McGill University, Canada Bruce Lipshutz, University of California, USA Doug MacFarlane, Monash University, Australia

Tomoo Mizugaki, Osaka University, Japan Regina Palkovits, RWTH Aachen, Germany Alvise Perosa, Universita Ca Foscari, Italy Martina Peters, Bayer AG, Germany Martyn Poliakoff, University of Nottingham,

Colin Raston, Flinders University, Australia Roberto Rinaldi, Imperial College London, UK Leuphana University, Germany Robin D. Rogers, McGill University, Canada

Susannah Scott, University of California, USA Roger Sheldon, Delft University of Technology, The Netherlands

Christian Stevens, Ghent Univesity, Belgium Natalia Tarasova, Mendeleev University of Chemical Technology, Russia Rajender Varma, US Environmental Protection

Agency, USA Tom Welton, Imperial College London, UK

Kevin C. W. Wu, National Taiwan University, Taiwan Ganapati D. Yadav, Institute of Chemical

Technology, India

Hisao Yoshida, Kyoto University, Japan Suojiang Zhang, Institute of Process Engineering, Chinese Academy of Sciences,

Julie Zimmerman, Yale University, USA Vânia Zuin Zeidler, Institute of Sustainable Chemistry Faculty/School of Sustainability,

Information for Authors

Full details on how to submit material for publication in Green Chemistry are given in the Instructions for Authors (available from http://www.rsc.org/authors). Submissions should be made via the journal's homepage: rsc.li/greenchem

Authors may reproduce/republish portions of their published contribution without seeking permission from the Royal Society of Chemistry, provided that any such republication is accompanied by an acknowledgement in the form: (Original Citation)-Reproduced by permission of the Royal Society of Chemistry.

This journal is @ The Royal Society of Chemistry 2023. Apart from fair dealing for the purposes of research or private study for non-commercial purposes, or criticism or review, as permitted under the Copyright, Designs and Patents Act 1988 and the Copyright and Related Rights Regulation 2003, this publication may only be reproduced, stored or transmitted, in any form or by any means, with the prior permission in writing of the Publishers or in the case of reprographic reproduction in accordance with the terms of licences issued by the Copyright Licensing Agency in the UK. US copyright law is applicable to users in the USA.

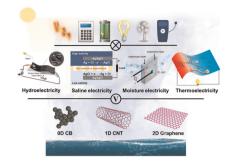
Registered charity number: 207890

TUTORIAL REVIEWS

7470

Carbon materials for hybrid evaporation-induced electricity generation systems

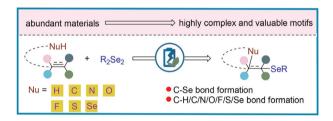
Can Ge, Duo Xu, Yan Qian, Heng Du, Chong Gao, Zhuoer Shen, Zhe Sun and Jian Fang*



7485

Recent progress in the electrochemical selenofunctionalization of alkenes and alkynes

Pei Qu, You-Qin Jiang, Yong-Hao Wang and Gong-Qing Liu*

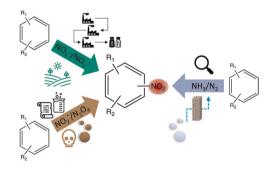


PERSPECTIVE

7508

Electrochemical nitration for organic C-N bond formation: a current view on possible N-sources, mechanisms, and technological feasibility

Nils Kurig* and Regina Palkovits



COMMUNICATIONS

7518

Precious metal catalyst recycling through photocatalytic dissolution

Yao Chen, Huan He, Shuyang Xu, Zhengxi Zou, Weiming Hua, Zhenfeng Bian,* Hexing Li* and Yinghong Yue*







Deposition



Precious metal

Regenerative catalyst

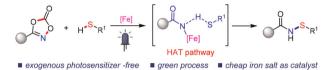
COMMUNICATIONS

7524 H2 -0 R N R >99% yield for >10 days Reductive N-Methylation · High Atom-Economy Ambient Temperature and Pressure · High TOF (120 h⁻¹), TON (>28800) · 23 Examples Highly Active and Robust Heterogeneous Pd Catalyst · Application to Sequential-Flow

Continuous-flow reductive N-methylation with highly active heterogeneous Pd catalysts and sequential-flow synthesis of N-monomethyl amines

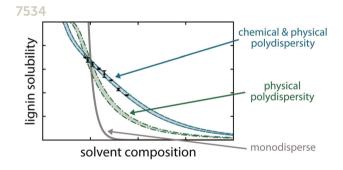
Yuki Saito, Taisei Senzaki, Ken Nishizawa and Shū Kobayashi*

7529



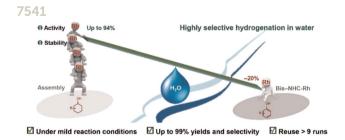
Visible-light-induced iron-catalyzed S-N cross-coupling of thiols with dioxazolones

Jing-Jing Tang, Ning Yan, Yiwei Zhang, Yi Wang, Ming Bao and Xiaoqiang Yu*



Quantitative prediction of the solvent fractionation of lignin

Stijn H. M. van Leuken, Dannie J. G. P. van Osch, Panos D. Kouris, Yawen Yao, Monika A. Jedrzejczyk, Geert J. W. Cremers, Katrien V. Bernaerts, Rolf A. T. M. van Benthem, Remco Tuinier, Michael D. Boot, Emiel J. M. Hensen* and Mark Vis*



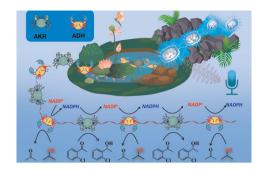
Selective hydrogenation of phenols to cyclohexanols catalyzed by robust solid NHC-Rh coordination assemblies in water

Jie Chen, Jiale Ji and Tao Tu*

7547

Designing an enzyme assembly line for green cascade processes using bio-orthogonal chemistry

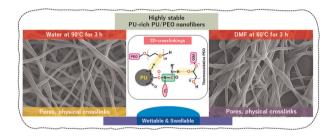
Li Qiao, Zhiyuan Luo, Ru Wang, Xiaolin Pei, Shujiao Wu, Haomin Chen, Tian Xie,* Roger A. Sheldon* and Anming Wang*



7556

Water-based eco-friendly fabrication of physicochemically crosslinked and highly wettable PU-rich electrospun PU/PEO nanofiber composites with exceptional chemical and thermal stability

Osamu Ohsawa, Gopiraman Mayakrishnan, Yan Ge, Chunhong Zhu, Kei Watanabe* and Ick Soo Kim*



7571

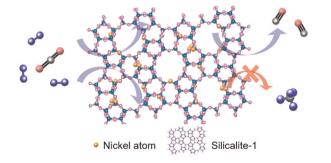
Levoglucosenone to 3D-printed green materials: synthesizing sustainable and tunable monomers for eco-friendly photo-curing

Amandine L. Flourat, Lorenzo Pezzana, Sabrina Belgacem, Abdouramane Dosso, Marco Sangermano, Sami Fadlallah* and Florent Allais*

7582

Reversal of methanation-oriented to RWGSoriented Ni/SiO₂ catalysts by the exsolution of Ni²⁺ confined in silicalite-1

Chia-Hung Chen, Hong-Kai Chen, Wei-Hsiang Huang, Chi-Liang Chen, Kittisak Choojun, Tawan Sooknoi, Hong-Kang Tian* and Yu-Chuan Lin*



7598

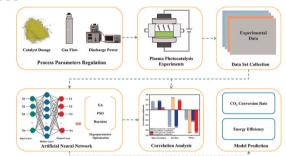


Blue Applicability Grade Index (BAGI)

Blue applicability grade index (BAGI) and software: a new tool for the evaluation of method practicality

Natalia Manousi, Wojciech Wojnowski, Justyna Płotka-Wasylka and Victoria Samanidou*

7605



Machine learning for CO_2 conversion driven by dielectric barrier discharge plasma and Cs_2TeCl_6 photocatalysts

Yangyi Shen, Chengfan Fu, Wen Luo, Zhiyu Liang, Zi-Rui Wang* and Qiang Huang*

7612



Novel elastic rubbers from CO₂-based polycarbonates

Giulia Chiarioni, Martin van Duin and Paolo P. Pescarmona*

7627

(Hetero)aryl−X + RSH <u>conditions A or B</u> (Hetero)aryl−SR

Conditions A: K₂CO₃, DMAc, with or without 18-crown-6, rt-100 °C for most of electron-deficient aryl halides (Cl, Br)

Conditions B: 1-5 mol% copper salt and oxalic diamide, t-BuOK,

dioxane, 30-130 °C for most of electron-rich (hetero)aryl halides (Cl, Br, I)

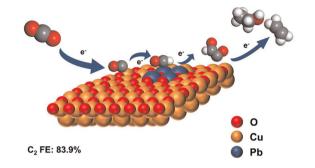
Assembly of (hetero)aryl thioethers *via* simple nucleophilic aromatic substitution and Cucatalyzed coupling reactions with (hetero)aryl chlorides and bromides under mild conditions

Weiqi Liu, Xinghao Jin and Dawei Ma*

7635

Stabilizing Cu⁰-Cu⁺ sites by Pb-doping for highly efficient CO₂ electroreduction to C₂ products

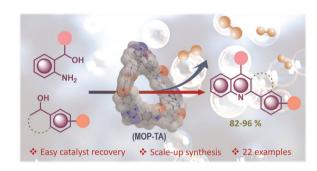
Xiaodong Ma, Xinning Song, Libing Zhang, Limin Wu, Jiaqi Feng, Shunhan Jia, Xingxing Tan, Liang Xu, Xiaofu Sun* and Buxing Han*



7642

Metal-free reusable hollow-spherical triazine microporous organic polymer supported quinolines synthesis *via* hydrogen evolution

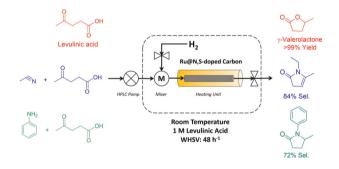
Debabrat Pathak, Bikash Kumar Kalita, Ashish Sarmah, Himanshu Sharma, Bidisha Bora, Tridib K. Goswami and Bipul Sarma*



7653

Room temperature continuous flow synthesis of $\gamma\text{-valerolactone}$ and N-containing heterocycles over Ru supported bimodal N,S-doped cubic mesoporous carbon

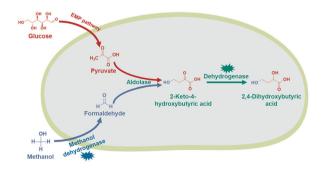
Hamzeh H. Veisi, Babak Karimi,* Mohsen Heydari and Rafael Luque*

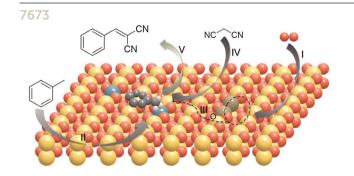


7662

Highly efficient biosynthesis of 2,4dihydroxybutyric acid by a methanol assimilation pathway in engineered *Escherichia coli*

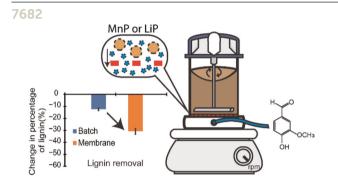
Xianjuan Dong, Chao Sun, Jing Guo, Xiangyu Ma, Mo Xian* and Rubing Zhang*





Dual active-sites of Co and oxygen vacancies in Co-doped CeO₂-catalyzed toluene oxidation for the subsequent Knoevenagel condensation process

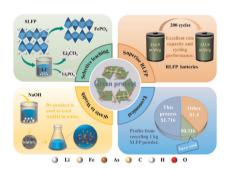
Yong Zou, Yuxuan Liu, Sai Zhang* and Yongguan Qu*



Enhanced depolymerization of beech wood lignin and its removal with peroxidases through continuous separation of lignin fragments

Kenneth Sze Kai Teo, Keiko Kondo, Kaori Saito, Yu Iseki, Takashi Watanabe, Takashi Nagata* and Masato Katahira*

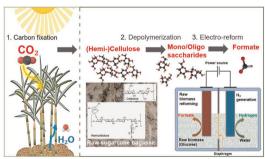
7696



Integrated recycling of valuable elements from spent LiFePO₄ batteries: a green closed-loop process

Huixiang Zhou, Yun Zhang, Liqing Li and Zhanfang Cao*

7707



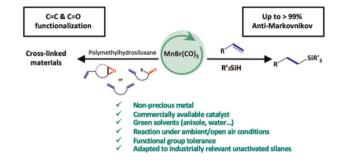
Green hydrogen generation assisted by electroreforming of raw sugarcane bagasse waste

Li Quan Lee, Hu Zhao, Tian Yee Lim, Ge Junyu, Ovi Lian Ding, Wen Liu* and Hong Li*

7721

MnBr(CO)5: a commercially available highly active catalyst for olefin hydrosilylation under ambient air and green conditions

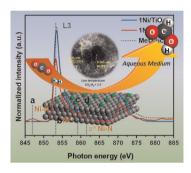
Anthony Vivien, Laurent Veyre, Raphaël Mirgalet, Clément Camp and Chloé Thieuleux*



7729

Ni-N synergy enhanced the synthesis of formic acid via CO₂ hydrogenation under mild conditions

Jyotishman Kaishyop, Tuhin Suvra Khan, Satyajit Panda, Pranay Rajendra Chandewar, Debaprasad Shee, Tulio C. R. Rocha, Flavio C. Vicentin and Ankur Bordoloi*



7743

Poly(ionic liquid)s with unique adsorption-swelling ability toward epoxides for efficient atmospheric CO₂ conversion under cocatalyst-/metal-/solventfree conditions

Bihua Chen, Shiguo Zhang* and Yan Zhang*



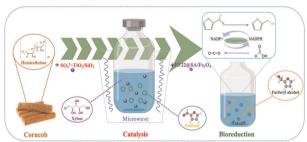
7756

Natural dye-mediated signal tracer strategy: a green route for ultra-efficient immunochromatographic detection of antibiotics

Shaochi Wang, Ting Du, Junqi Huangmin, Sijie Liu, Ying Zhu, Daohong Zhang, Jing Sun, Yanru Wang,* Lintao Zeng* and Jianlong Wang*



7764



Enhanced upgrading of corncob to furfuryl alcohol with a novel silica-supported SO_4^{2-} -TiO₂ chemocatalyst and immobilized whole-cell biocatalyst

Qi Li, Ruiying Gao, Yi Zhang, Yufei Zhang, Tieliang Liu, Yu-Cai He* and Ming-Ming Zheng*

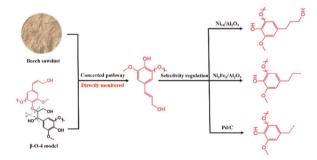
7774

Electrochemical Cascade Sequences: Reduction, thiocyanation, and Oxidation R2 NH₄SCN NH₅CNH₂O 1 = 18 mA, rt NH₄SCN as hydrogen donor and -SCN source Yield up to 99% 16 examples Yield up to 99%

Electrochemical cascade sequences for remote C7–H bond thiocyanation of quinoxalin-2(1*H*)-ones with ammonium thiocyanate

Rajib Maity,* Abhijit Bankura and Indrajit Das*

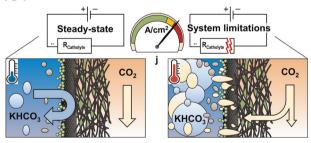
7782



Ni₅Fe₅/Al₂O₃ catalytic hydrogenolysis of lignin: mechanism investigation and selectivity regulation

Zhensheng Shen, Wei Wang, Lun Pan, Zhenfeng Huang, Xiangwen Zhang, Chengxiang Shi* and Ji-Jun Zou*

7794



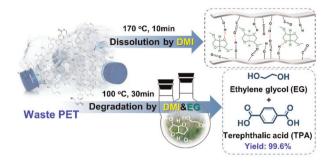
CO₂ flow electrolysis – limiting impact of heat and gas evolution in the electrolyte gap on current density

Christina Martens,* Bernhard Schmid,* Hermann Tempel and Rüdiger-A. Eichel

7807

Biobased dimethyl isosorbide as an efficient solvent for alkaline hydrolysis of waste polyethylene terephthalate to terephthalic acid

Haitao Yu, Yang Wang, Lan Chen, Chenyang Wei, Tiancheng Mu and Zhimin Xue*



7817

Photoinduced ligand-to-iron charge transfer enabled C(sp³)-H phosphorylation of hydrocarbons

Wei Shi, Ping-Fu Zhong, Xu-Kuan Qi, Chao Yang, Lin Guo* and Wujiong Xia*

CORRECTION

7825

Correction: Surprisingly fast assembly of the MOF film for synergetic antibacterial phototherapeutics

Jie Gao, Lingwan Hao, Rujian Jiang, Zhuo Liu, Limei Tian, Jie Zhao,* Weihua Ming and Luquan Ren