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Methane activation with nitric oxide at low temperatures on supported Pt catalysts: effects of the support†

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Platinum nanoparticles supported on various metal oxides (MgO, (θ + γ)-Al₂O₃, SiO₂, TiO₂, Y₂O₃, ZrO₂, and CeO₂) were examined for the catalytic activation of methane with nitric oxide at low temperatures (300–400 °C) and atmospheric pressure. The catalysts exhibited similar levels of CH₄ and NO conversion, except for those supported on the basic oxides (MgO and Y₂O₃). Notably, hydrogen cyanide (HCN), a widely used chemical intermediate, was detected in an appreciable amount only on the (θ + γ)-Al₂O₃-supported Pt catalyst. A more detailed comparison of the Pt nanoparticles dispersed on SiO₂, TiO₂, and (θ + γ)-Al₂O₃ indicated that the difference in the catalytic behavior for C–N coupling was not related to the electronic and geometric properties of Pt, but rather stems from the relative concentrations of adsorbed CH_x and NO species. A combination of reactivity and *in situ* spectroscopic results suggest that a much higher surface concentration of NO relative to CH_x may be responsible for the easier reduction of NO to form N₂ and N₂O on Pt/SiO₂ and Pt/TiO₂. Along the same vein, comparable concentrations of NO and CH_x may be responsible for the formation of HCN on Pt/(θ + γ)-Al₂O₃. A further comparison of Pt catalysts supported on Al₂O₃ with different crystal structures (α-Al₂O₃, θ-Al₂O₃, (θ + γ)-Al₂O₃, and γ-Al₂O₃) confirmed the favorable properties of Al₂O₃ in HCN formation, although a preponderance of surface acidic OH groups on the supports promoted subsequent hydrolysis of HCN to NH₃.

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1. Introduction

In recent years, expansion of the production and use of unconventional resources (methane hydrate, shale gas, and shale oil) along with improvements in mining technologies

(the shale revolution) has had a significant impact on the global production and consumption of natural gas.¹ The global primary energy share over the past 20 years shows a decline in the share of conventional crude oil and a steady increase in the share of natural gas and renewable energy due, in part, to an increasing trend towards decarbonization.² Methane (CH₄), the main component of natural gas, is an abundant resource with a high hydrogen–carbon ratio and low carbon dioxide (CO₂) emissions per energy production, making it an excellent energy resource and a viable alternative carbon source to petroleum.³ Industrially, CH₄ is used as a feedstock for the production of fuels and chemicals *via* indirect routes which involve an initial conversion to synthesis gas by steam reforming reaction and subsequent transformation to desired products. However, the steam reforming reaction is a highly endothermic process, requiring temperatures ≥800 °C, and hence the indirect processes are energy-intensive. Realization of a more direct and selective conversion of CH₄ to useful products under mild conditions is desirable and has been the focus of intensive research.^{4–7}

Among the direct conversion technologies, the conversion of CH₄ to hydrogen cyanide (HCN) has the potential to contribute to the diversification of methane resources. HCN

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is a useful chemical product in high demand as a raw material for fuels, agricultural chemicals, pharmaceuticals, polymers, *etc.*^{8,9} It is produced industrially either as a byproduct of the synthesis of acrylonitrile using propylene (Standard Oil of Ohio (SOHIO) method)¹⁰ or *via* ammoxidation of CH₄ with oxygen (Andrussow process)¹¹ or without oxygen (Blausäure, Methan and Ammoniak, BMA process).^{12,13} The stand-alone Andrussow and BMA processes proceed on Pt-based catalysts at temperatures above 1000 °C.¹³ There are economic and energy conservation incentives to decrease temperature either through modification of the industrial processes or *via* development of novel reactions at mild conditions. In that regard, Yi and coworkers have reported the synthesis of HCN from the reaction of CH₄ and NH₃ (BMA process) on Pt (ref. 14) and Cu (ref. 15) catalysts at 400 °C by utilizing non-thermal plasma (NTP) to activate CH₄ and NH₃ into radical species. Alternatively, HCN was produced through a catalytic reaction of CH₄ and nitric oxide (NO) at 300–425 °C on alumina-supported Pt catalyst.¹⁶ This alternative process produced HCN at comparatively higher turnover frequency (TOF) than the plasma-assisted processes, and also formed environmentally benign N₂ as well as industrially useful feedstock, such as NH₃ and N₂O. The study also found through examination of other noble metal catalysts (Ru, Pd, and Rh) that HCN was formed only on Pt, a behavior which was explained by its resistance to transformation to bulk oxide. Hence, additional studies have dealt exclusively with Pt-based catalysts, in which the effect of particle size¹⁷ and state of Pt (ref. 18) on reactivity have been investigated, but not the effect of support.

The nature of the catalyst support has been found to exert a significant influence on CH₄ oxidation^{19–22} and NO reduction^{23,24} reactions. In particular, acid–base properties have been shown to affect reactive intermediates and, as a consequence, the reaction products. In this paper, a series of metal oxides were used to investigate the effect of support on methane activation using NO as the oxidant over Pt catalysts. It will be shown that, aside from basic oxides, the support does not have a strong influence on catalytic activity at high temperatures. Furthermore, it is found that the Al₂O₃ support possesses properties favorable for HCN formation and, thus, special attention is placed on investigating the role of surface hydroxyls on Al₂O₃ with different crystal structures. It has been reported that surface hydroxyls and crystalline structure have strong influence on the dispersion of Pt on Al₂O₃ and, consequently, catalytic activity.²⁵ In this work, it will be shown that surface hydroxyls also impacted productivity of HCN.

2. Experimental

2.1 Materials

The supports used for catalyst preparation were α -Al₂O₃, purchased from FUJIFILM Wako Pure Chemical Corp., γ -Al₂O₃ (JRC-ALO-9) and θ -Al₂O₃ (JRC-ALO-10), acquired from Nippon Light Metal Holdings Co., Ltd., ($\theta + \gamma$)-Al₂O₃ (AKP-

G15; JRC-ALO-8 equiv.; Sumitomo Chemical Co., Ltd.), SiO₂ (JRC-SIO-10; Sumitomo Chemical), TiO₂ (JRC-TIO-15; Nippon Aerosil Co., Ltd.), ZrO₂ (JRC-ZRO-7; Daiichi Kigenso Kagaku-Kogyo Co., Ltd.) and CeO₂ (JRC-CEO-1; Nikki-Universal Co., Ltd.), all obtained from the Catalysis Society of Japan. The other chemicals used were Mg(OH)₂ (>95.0%), Y(NO₃)₃·*n*H₂O (99.9%), aqueous NH₃ solution (28%), and H₂PtCl₆·6H₂O (>98%), all purchased from FUJIFILM Wako Pure Chemical Corp. All the gases used were purchased from Taiyo Nippon Sanso JFP Corp.

2.2 Catalyst preparation

The commercial supports were calcined at 500 °C for 3 h in flowing air prior to use. The MgO support was obtained by calcining Mg(OH)₂ at 500 °C for 3 h in air. The Y₂O₃ support was prepared by a precipitation method, whereby a quantity of Y(NO₃)₃·*n*H₂O was dissolved in 200 mL of distilled water, and then 20 mL of aqueous NH₃ solution was added dropwise over 20 min under stirring. The mixture was stirred for 2 h and allowed to stand still for another 2 h. The supernatant was removed, washed with distilled water, and dried at 80 °C overnight in ambient air. The solid sample was pulverized into fine powders to obtain Y(OH)₃ which was then calcined at 500 °C for 3 h under flowing air to obtain the Y₂O₃ support.

The catalysts were prepared by the impregnation method by dispersing the supports in an aqueous solution of H₂-PtCl₆·6H₂O at 80 °C for 2 h. The mixture was evaporated to dryness under continuous stirring, dried further at 80 °C overnight under ambient air, and then calcined at 500 °C for 3 h in flowing air. The loading amount of Pt was fixed at 5 wt%.

2.3 Catalyst characterization

Atomic absorption spectroscopic analysis was used to measure the actual content of platinum in the catalysts. The measurements were performed using a spectrophotometer (SHIMADZU AA-6200, Shimadzu Corp., Japan). Specific surface areas of the catalysts were estimated using the Brunauer–Emmett–Teller (BET) method for N₂ adsorption isotherms at liquid N₂ temperature. The isotherms were measured using an adsorption analyzer (BELSORP-mini II, MICROTRAC MRB) after the samples were degassed under vacuum at 300 °C for 3 h. X-ray diffraction (XRD) patterns were obtained with a powder X-ray diffractometer (SmartLab, Rigaku, Tokyo, Japan) using Cu K α radiation ($\lambda = 1.5405 \text{ \AA}$). The patterns were recorded over the 2θ range of 10 to 70° at a scanning rate of 10° min⁻¹ and a resolution of 0.01°. The amount of CO adsorption was measured using gas adsorption instruments equipped with thermal conductivity detectors (BP-2, Okura Riken Co., Ltd.; BELCATHI, MICROTRAC MRB). The samples were reduced at 400 °C (heating rate of 10 °C min⁻¹) for 1 h in H₂ (30 mL min⁻¹) and cooled to 40 °C under flowing He (30 mL min⁻¹). Pulses of CO (0.972 mL STP) were introduced to the sample at 40 °C to

measure the dynamic gas uptake. High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images of the catalysts were obtained with a field emission electron microscope (JEM-3200FS, JEOL Ltd., Japan) operated at 300 kV. The samples were dispersed in ethanol and deposited on carbon-coated copper grids (JEOL Ltd.), followed by evaporation of the ethanol in air. High resolution scanning electron microscopy (SEM) images were obtained with Hitachi SU9000 operated at 5 kV acceleration. Images of secondary electron (SE) and high-angle back scattering electron (HABSE) were simultaneously observed for a common field view. Fourier transform infrared (FT-IR) measurements of adsorbed CO were performed using spectrometers (FT/IR-610 and FT/IR-6600, JASCO, Japan) equipped with mercury-cadmium-telluride (MCT) detectors. The samples were pressed into 10- or 13 mm diameter self-supporting wafers (30–100 mg) and pretreated at 400 °C for 1 h in H₂ (50 mL min⁻¹). Background spectra were taken at a resolution of 4 cm⁻¹ with 100 scans after the samples were cooled to 50 °C under He (50 mL min⁻¹). Subsequently, the samples were exposed to 1% CO/He (20 mL min⁻¹) for 15 min and purged with He for 15 min. Spectra were then recorded.

The amount of surface hydroxyls (OH) on the catalysts was estimated from FT-IR measurements of isotopic exchange of

$$\text{HCN productivity (mmol min}^{-1}\text{g}^{-1}) = \frac{\text{HCN yield} \times [\text{CH}_4]_{\text{inlet}} \times \text{Total flow rate (mL min}^{-1}) \times \frac{1}{22.4} (\text{L}^{-1} \text{mol}) \times \frac{273}{298} (\text{K K}^{-1})}{\text{Catalyst weight (g)}} \quad (5)$$

the OH groups (OH) using deuterium oxide (D₂O). The samples were pressed into self-supporting wafers (30–100 mg) with a diameter of 20 mm, pretreated at 400 °C for 1.5 h under 20 kPa of flowing O₂, and evacuated at the same temperature for 15 min. The samples were then cooled to room temperature and background spectra were taken with a JASCO FT/IR-4200 type A spectrometer equipped with a triglycine sulfate (TGS) detector with a resolution of 4 cm⁻¹ using 64 scans. Afterwards, the temperature was raised to 400 °C and the samples were exposed to D₂O (2 kPa) for 30 min and evacuated for 15 min. The deuteration and evacuation steps were carried out three times, after which the samples were cooled to room temperature, and the spectra were recorded.

2.4 Catalytic activity test

Catalytic measurements were carried out in a fixed-bed tubular reactor at atmospheric pressure. The catalysts (100 mg; 26–50 mesh) were loaded on quartz wool plugs placed in the reactor (i.d. 8 mm). Prior to the tests, the catalysts were reduced in 50% H₂/He (100 mL min⁻¹) by increasing the temperature to 400 °C at 10 °C min⁻¹ and holding for 1 h. The catalysts were then cooled to 300 °C under He (100 mL min⁻¹), after which a reaction gas comprising 13.4% CH₄, 1.8% NO, and 84.8% He was introduced at a total flow rate of 100 mL min⁻¹. The reaction temperature was varied from 300 to 400 °C, and reaction products were analyzed using two on-

line gas chromatographs (GCs) and an FT-IR spectrometer. The GCs were a Shimadzu GC-2010 equipped with a barrier discharge ionization detector and a Restek Rt-U-BOND capillary column for the analysis of HCN and CH₃CN, and an Agilent 490 micro-GC equipped with a TCD and two columns (a PoraPLOT Q and a molecular sieve 5A column) for the analysis of CH₄, CO₂, N₂O, N₂, and CO. The FT-IR spectrometer was a JASCO FT/IR-4700 equipped with a 10 cm gas cell and a TGS detector at a resolution of 1 cm⁻¹ for the analysis of NO and NH₃.

Conversions of CH₄ and NO, yields of products, and HCN productivity were calculated using the following equations:

$$\text{CH}_4 \text{ conversion (\%)} = \frac{[\text{CH}_4]_{\text{inlet}} - [\text{CH}_4]_{\text{outlet}}}{[\text{CH}_4]_{\text{inlet}}} \times 100 \quad (1)$$

$$\text{NO conversion (\%)} = \frac{[\text{NO}]_{\text{inlet}} - [\text{NO}]_{\text{outlet}}}{[\text{NO}]_{\text{inlet}}} \times 100 \quad (2)$$

$$\text{Carbon-based Yield (\%)} = \frac{v_i \times [\text{Product}]_{\text{outlet}}}{[\text{CH}_4]_{\text{inlet}}} \times 100 \quad (3)$$

$$\text{Nitrogen-based Yield (\%)} = \frac{v_i \times [\text{Product}]_{\text{outlet}}}{[\text{NO}]_{\text{inlet}}} \times 100 \quad (4)$$

In the above equations, v_i is the number of carbon or nitrogen atoms in product i .

Contact time analyses were performed at 400 °C by varying the total flow rate (50–190 mL min⁻¹) and catalyst weight (7 and 20.5 mg) while keeping the reactant gas ratio constant (CH₄:NO:He = 13.4%/1.8%/84.8%). The catalyst bed volume was also kept constant at 0.8 cm³ by diluting with quartz sand of the same particle aggregates as the catalyst. The contact time was calculated by:

$$\text{Contact time [s]} = \frac{\text{Quantity of sites } [\mu\text{mol g}^{-1}] \times \text{Catalyst weight [g]}}{\text{CH}_4 \text{ flowrate } [\mu\text{mol s}^{-1}]} \quad (6)$$

The quantity of sites was estimated from CO adsorption.

2.5 *In situ* FT-IR spectroscopy

In situ FT-IR measurements were obtained using an FT/IR-610 and FT/IR-4000 spectrometers (JASCO) equipped with MCT detectors. About 20–40 mg of finely ground catalysts were pressed into self-supporting wafers (10- or 13 mm diameter) and placed at the center of an *in situ* IR flow cell equipped with KBr windows maintained at 25 °C by a circulation cooler. Before each experiment, the catalysts were pretreated in H₂ (100 mL min⁻¹) under the same condition as for the catalytic activity studies and cooled to 300 °C under He (100 mL min⁻¹). The spectra were recorded in transmission mode at a resolution of 4 cm⁻¹ with 100 scans

in the region 4000–400 cm^{-1} . For the study of adsorbed species under the reaction conditions, the catalysts were exposed to the reactant gas mixture (13.4% CH_4 , 1.8% NO , and 84.8% He , 100 mL min^{-1}) at various temperatures and held for 30 min at each temperature with continuous spectra measurements. For the study of stability of adsorbed NO species, the pretreated catalysts were cooled to 50 $^\circ\text{C}$ under He (50 mL min^{-1}) during which background spectra were taken at relevant temperatures. Then, the catalysts were exposed to 1.8% NO/He (50 mL min^{-1}) for 15 min at 50 $^\circ\text{C}$ and purged under He for 10 min. The spectra were recorded under He as the temperature was raised from 50 to 400 $^\circ\text{C}$.

2.6 *In situ* X-ray Absorption Fine Structure (XAFS) spectroscopy

In situ measurements of Pt L_3 -edge XAFS were conducted at beamlines BL9C of the Photon Factory (PF) in the Institute of Materials Structure Science, High-Energy Accelerator Research Organization (KEK-IMSS-PF-AR), in Tsukuba, Japan. The X-rays storage ring was operated at 2.5 GeV with a beam current of 450 mA and monochromatized by a Si (111) double crystal monochromator. The spectra were acquired in transmission mode using the quick XAFS (QXAFS) technique and with ionization chambers filled with 15% N_2/Ar for the incident X-ray beam (I_0) and 50% Ar/N_2 for the transmitted beam (I). Before each measurement, the samples were pressed into a disc with a diameter of 10 nm and pretreated in H_2 in the same manner as for the activity and *in situ* FT-IR tests in a gas flow cell equipped with water-cooled Kapton windows. After pretreatment, the samples were purged under He , cooled to 300 $^\circ\text{C}$, and held for 10 min under He . Then, the reactant gas mixture (13.4% CH_4 , 1.8% NO , and 84.8% He) was introduced into the cell at flow rates adjusted to obtain the same space velocity (1000 $\text{mL h}^{-1} \text{g}^{-1}$). After 30 min, the temperature was raised to 400 $^\circ\text{C}$ at a rate of 1 $^\circ\text{C}$

min^{-1} . Data reductions and analyses were conducted using REX2000 and xTunes (Science & Technology Inst., Co.).²⁶

3. Results and discussion

3.1 Effects of various metal oxide supports

Previous studies have shown that Pt nanoparticles supported on $(\theta + \gamma)\text{-Al}_2\text{O}_3$ were active for the low temperature oxidation of methane with nitric oxide as the oxidant, producing mainly CO_2 , HCN , CO , N_2O , N_2 , and NH_3 .^{16,17} In the present work, various metal oxides were used to investigate the effects of support on the reaction. Fig. 1 compares catalytic performance at 400 $^\circ\text{C}$ of Pt supported on MgO , $(\theta + \gamma)\text{-Al}_2\text{O}_3$, SiO_2 , TiO_2 , Y_2O_3 , ZrO_2 , and CeO_2 . The conversions of CH_4 and NO were similar on most of the catalysts, except for those supported on MgO and Y_2O_3 . The noticeably lower activities on Pt/MgO and $\text{Pt/Y}_2\text{O}_3$ may be related to the basicity of the supports: it is surmised that strong adsorption of acidic components of the reaction (such as the reactant NO and the product CO_2) may have hindered reactivity. Fig. 1(a) also shows that CO_2 was the major carbon-based product on all the catalysts. Notably, appreciable amount of HCN was formed only on $\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$. Fig. 1(b) shows clear differences in the relative yields of the nitrogen-based products on the catalysts with similar NO conversions, although N_2 and NH_3 were the main products. These differences and the lack of clear correlation between activity and CO adsorption values and BET surface areas of the catalysts (Fig. S1†) suggest an influence of the support in the reaction.

The effects of reaction temperature were investigated for three catalysts ($\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$, Pt/SiO_2 , and Pt/TiO_2) with distinctive support properties. Fig. 2 shows clear temperature dependencies, particularly on the N-based products. On $\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$, which was the only catalyst to form appreciable amount of HCN , NH_3 was the main product at high temperatures (≥ 350 $^\circ\text{C}$). On both Pt/SiO_2 and Pt/TiO_2 , N_2O

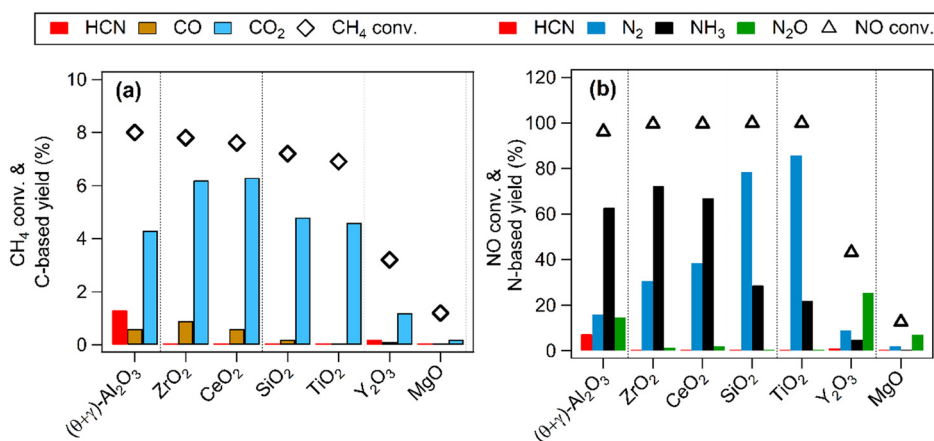


Fig. 1 CH_4 oxidation over Pt catalysts supported on different metal oxides. (a) CH_4 conversion and carbon-based product yields and (b) NO conversion and nitrogen-based product yields. Reaction conditions: catalyst (100 mg), $\text{CH}_4/\text{NO}/\text{He} = 13.4:1.8:84.8$, 400 $^\circ\text{C}$, 0.1 MPa, GHSV = 6000 h^{-1} .

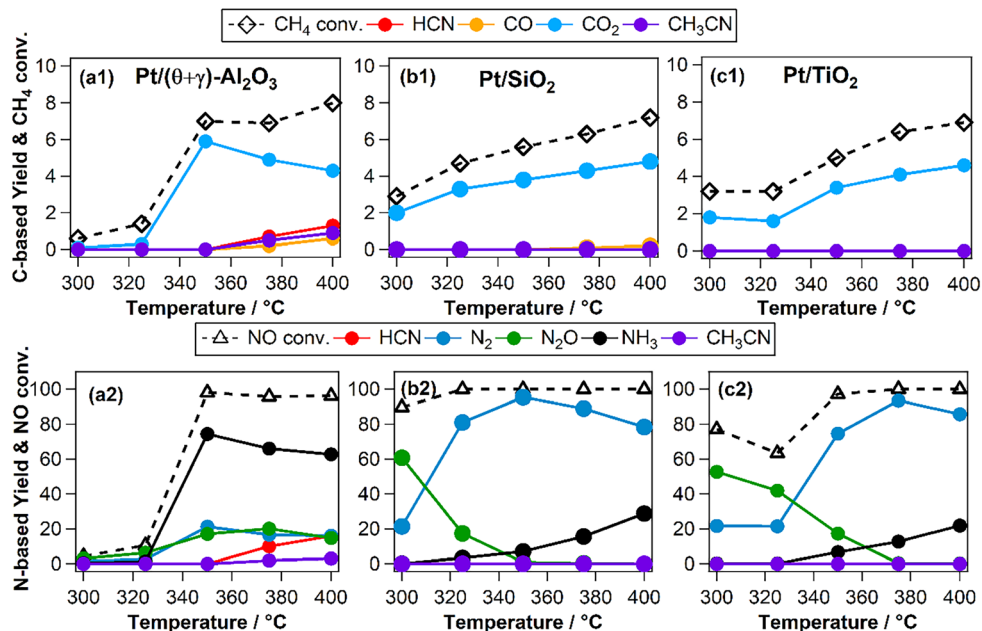


Fig. 2 (a1–c1) Methane conversion and carbon-based products yields and (a2–c2) NO conversion and nitrogen-based products as a function of reaction temperature on (a1 and a2) Pt/($\theta + \gamma$)-Al₂O₃, (b1 and b2) Pt/SiO₂, and (c1 and c2) Pt/TiO₂ catalysts. Reaction conditions: catalyst (100 mg), CH₄/NO/He = 13.4 : 1.8 : 84.8 = 100 mL min⁻¹, 0.1 MPa, GHSV = 6000 h⁻¹.

was the main product at temperatures below 350 °C while N₂ was the predominant product at high temperatures. Furthermore, the conversion of NO below 350 °C was significantly higher on Pt/SiO₂ and Pt/TiO₂ than on Pt/($\theta + \gamma$)-Al₂O₃, suggesting that the SiO₂ and TiO₂ supports promoted dissociation of NO at low temperatures.

The catalysts were characterized by a series of techniques to obtain insights on the catalytic differences. Table 1 summarizes the measured Pt content, the BET surface area, the CO adsorption values, and average Pt particle sizes of the catalysts supported on Al₂O₃, SiO₂, and TiO₂ (see Tables S1 and S2 in the ESI† for the data for the other supported catalysts). The Pt content was identical to the nominal loading, the BET surface areas ranged from 48 to 160 m² g⁻¹, and the CO uptake ranged from 34 to 88 μmol g⁻¹. Fig. 3 shows STEM images of the reduced catalysts along with their size distribution histograms which revealed that Pt was highly dispersed, although it was more narrowly distributed on the TiO₂ support than the SiO₂ and ($\theta + \gamma$)-Al₂O₃ supports. The average particle sizes calculated from the STEM images were similar (1.8–2.4 nm), in contrast to the particle sizes calculated from the CO adsorption values which increased in

the order Pt/($\theta + \gamma$)-Al₂O₃ (3.3 nm) < Pt/SiO₂ (6.9 nm) < Pt/TiO₂ (8.3 nm). The discrepancy in values for Pt/TiO₂ is likely related to the strong metal-support interaction (SMSI) effect, whereas that for Pt/SiO₂ may be due to the wide size distribution which is common for SiO₂-supported samples prepared by impregnation.

Fig. 4a shows the XRD patterns of freshly reduced Pt catalysts supported on TiO₂, SiO₂, and ($\theta + \gamma$)-Al₂O₃ (see Fig. S2† for the diffraction patterns for all the supported catalysts and the supports). The pattern for Pt/TiO₂ shows only peaks associated with the support which correspond to a mixture of anatase and rutile phase TiO₂ (anatase PDF#00-001-0562; rutile PDF#00-001-1292), while that for Pt/SiO₂ shows broad features centered at $2\theta = 22^\circ$ typical of amorphous silica as well as diffraction peaks attributed to metallic Pt with a face centered cubic (fcc) structure (PDF#00-004-0802). The Pt diffraction peaks were asymmetrical, indicating the formation of Pt with multiple crystallinities. The Pt (111) reflection was deconvoluted into a broad and narrow component (Fig. S3†) and the peak line widths, corrected for instrumental broadening (0.1°), were used to calculate crystallite sizes by the Scherrer equation.²⁷ The crystallite

Table 1 Catalyst properties of Pt supported on different metal oxides

Catalyst	Pt (wt%)	$S_{\text{BET}}/\text{m}^2 \text{g}^{-1}$	CO adsorption/ $\mu\text{mol g}^{-1}$	Particle size	
				$d_{\text{CO}}^a/\text{nm}$	d_{TEM}/nm
Pt/TiO ₂	4.9	48	34	8.3	1.8 ± 0.4
Pt/SiO ₂	4.9	160	41	6.9	2.4 ± 0.9
Pt/($\theta + \gamma$)-Al ₂ O ₃	5.0	109	88	3.3	2.0 ± 1.3

^a Calculated from CO adsorption by assuming spherical particles and CO/Pt = 1 stoichiometric ratio.

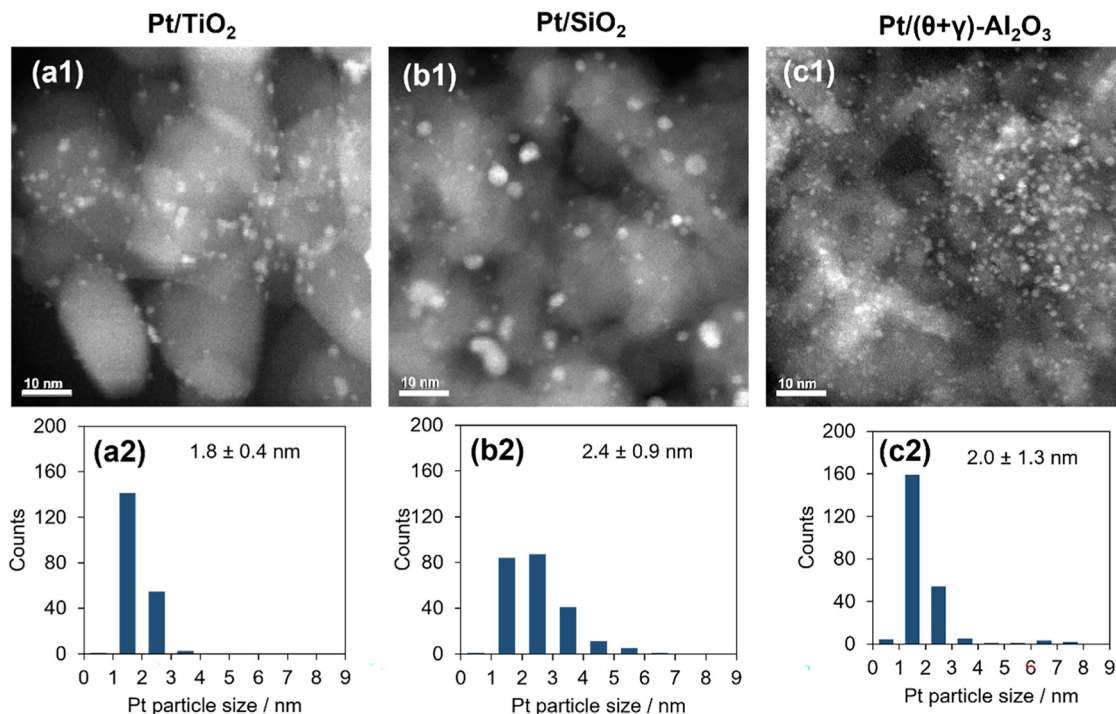


Fig. 3 TEM images (a1–c1) and particle size distributions (a2–c2) of Pt catalysts supported on (a1 and a2) TiO_2 , (b1 and b2) SiO_2 , and (c1 and c2) $(\theta + \gamma)\text{-Al}_2\text{O}_3$. The size distributions were measured from >200 particles and were used to determine mean number particle diameters (shown along with standard deviations).

sizes differed substantially, showing the presence of nanoparticulate (4.7 nm) and bulk (59 nm) Pt. The bulk Pt may have originated from loose agglomeration of Pt nanoparticles detached from the SiO_2 support. These particles were not observed in the STEM images, suggesting that they may have been removed during ultrasonic dispersion of the powder samples in ethanol prior to the measurements. The broad component of the diffraction peak had a larger integrated area than the narrow counterpart, indicating that the total volume of Pt nanoparticles was larger than that of bulk Pt. Since each Pt nanoparticle has a very small volume, the number of Pt nanoparticles in the sample far exceeded that of the bulk Pt. The pattern for $\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$ shows peaks due to the support (a mixture of $\theta\text{-Al}_2\text{O}_3$ (PDF#00-035-0121) and $\gamma\text{-Al}_2\text{O}_3$ (PDF#00-002-1420)) which overlaps with possible peaks due to metallic Pt. The absence of Pt-attributable peaks in the pattern for Pt/TiO_2 and the presence of Pt nanoparticles in Pt/SiO_2 are consistent with their respective size distribution histograms from the STEM analyses. Fig. 4b presents *in situ* FT-IR spectra at 50 °C in He flow of CO adsorbed on the reduced catalysts. The spectra give characteristic IR bands at 2081 (Pt/TiO_2), 2075 (Pt/SiO_2), and 2064 cm^{-1} ($\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$), assigned to linearly adsorbed CO on Pt terrace sites.^{28–30} The difference in the positions of the peaks may be due to difference in the electron density around Pt atoms and the coordination structure of Pt in the catalysts. The signals had a tail at lower wavenumber which can be assigned to linearly adsorbed CO on Pt sites with minimal coordination, such as steps, edges

and corners.^{25,26,31} The spectrum for $\text{Pt}/(\theta + \gamma)\text{-Al}_2\text{O}_3$ also shows features at 1843 cm^{-1} due to bridged-bonded CO, whereas the signals for Pt/TiO_2 and Pt/SiO_2 show either barely visible or no such features. For Pt/SiO_2 , the absence of bridge-bonded CO is common for this type of material,³² whereas for Pt/TiO_2 it may be due to the predominance of small metallic Pt nanoparticles (as revealed by HAADF-STEM) and may indicate the existence of nanoclusters or single Pt atoms.^{33,34} However, the barely visible bridged Pt–CO feature could also be due to the SMSI effect in Pt/TiO_2 .³² Fig. 4c shows normalized Pt $L_{3\text{-edge}}$ X-ray near edge structure (XANES) spectra of the reduced catalysts and a Pt foil reference sample. The spectra were recorded under *in situ* conditions under He. The intensities of the white lines suggest that the Pt was in the reduced state in the catalysts, although small differences can be observed (see insert of Fig. 4c). These differences are probably due to the difference of coordination structure (*e.g.*, particle size, uniformity of particles, and dominant crystal planes, *etc.*), as indicated by XRD and TEM results. Fig. 4d shows the Fourier transforms of the k^3 -weighted extended X-ray absorption fine structure (EXAFS) of the reduced catalysts and the Pt foil. The spectra show only the presence of Pt–Pt scattering peak in the catalysts, suggesting that Pt was in the reduced state, which is consistent with the observations from the CO-FT-IR and XANES analyses. There were small differences in the position and intensity of the Pt–Pt scattering peaks, in which the bond distance and intensity were the largest for Pt/SiO_2 . This is in general agreement with the particle size trends. It is

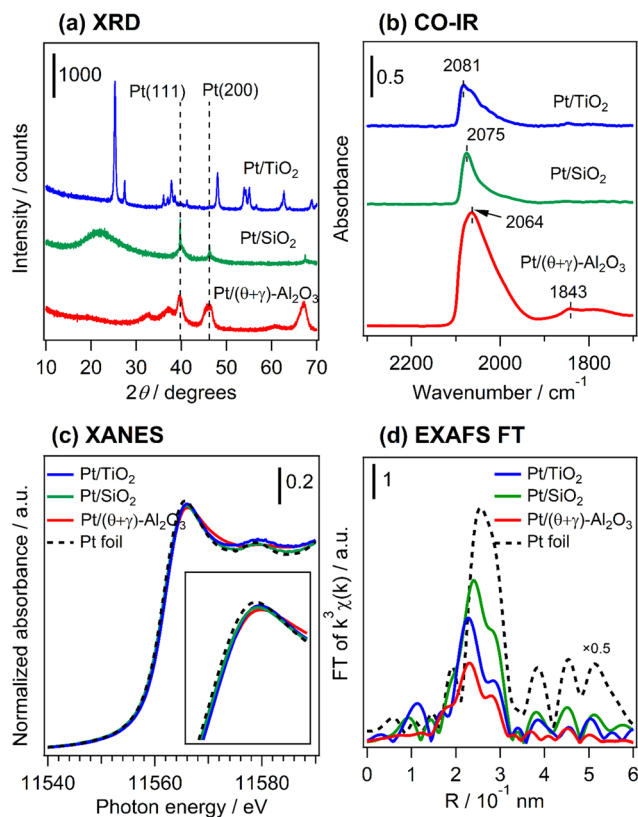


Fig. 4 Characterization of the reduced catalysts. (a) XRD patterns, (b) *in situ* FT-IR spectra of adsorbed CO at 50 °C under He flow, *in situ* (c) XANES spectra at the Pt L₃-edge, and (d) Fourier transforms of the Pt L₃-edge EXAFS ($k^3\chi(k)$) spectra. The samples were reduced at 400 °C in H₂ for 1 h.

important to point out that the presence of the Pt–Pt scattering peak indicates the existence of Pt clusters in Pt/TiO₂ in addition to the previously mentioned nanoclusters or single atoms. It is reasoned that changes to the electronic and geometric structure of Pt in the catalysts may have been impacted by a difference of particle size and supports. However, the results did not show a direct relationship between these catalyst properties and the reactivity behaviors.

3.2 Effects of Al₂O₃ supports

Since the reaction results show that Al₂O₃ possesses properties favorable for HCN formation, Pt catalysts supported on Al₂O₃ with different crystal structures were

Table 2 Characterization of Al₂O₃-supported Pt catalysts

Catalyst	$S_{\text{BET}}/\text{m}^2 \text{ g}^{-1}$	CO ads./ $\mu\text{mol g}^{-1}$	Particle size/nm	
			d_{CO}	d_{TEM}
Pt/ α -Al ₂ O ₃	6	35	8.2	2.8 ± 0.9
Pt/ θ -Al ₂ O ₃	98	113	2.5	2.0 ± 0.4
Pt/($\theta + \gamma$)-Al ₂ O ₃	109	88	3.3	2.0 ± 1.3
Pt/ γ -Al ₂ O ₃	189	103	2.8	1.9 ± 0.4

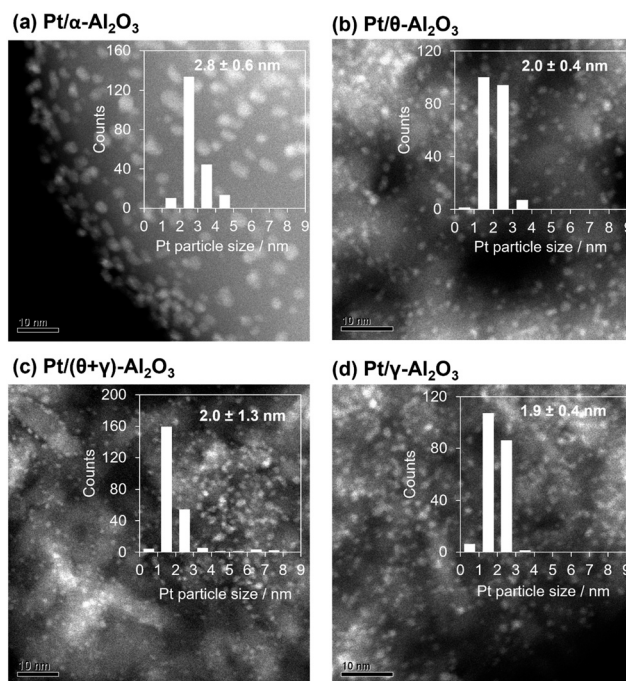


Fig. 5 STEM images and particle size distributions of Pt nanoparticles supported on Al₂O₃ with different crystal structures. The size distributions were measured from >200 particles and were used to determine mean surface particle diameters (shown along with standard deviations).

investigated for the CH₄–NO reaction. The supports used were α -Al₂O₃, θ -Al₂O₃, γ -Al₂O₃, and ($\theta + \gamma$)-Al₂O₃. Details of the characterization results are summarized in Table 2, and shown in Fig. 5 and S3–S5 in the ESI.† Briefly, XRD patterns (Fig. S4†) showed characteristic peaks of α -Al₂O₃ (corundum, PDF# 00-042-1468), θ -Al₂O₃ (PDF#00-035-0121), γ -Al₂O₃ (PDF#00-002-1420), and a mixture of θ - and γ -Al₂O₃ phases in the respective supports. The diffraction patterns of the catalysts (Fig. S4a†) show peaks due mainly to the support, indicating the presence of highly dispersed Pt in the catalysts, except for the pattern for Pt/ α -Al₂O₃ which also shows peaks corresponding to fcc Pt, suggesting the presence of large metallic Pt crystallites. As previously observed for Pt/SiO₂, the Pt (111) reflection of Pt/ α -Al₂O₃ also consisted of two contributions (Fig. S5†) with crystallite sizes of 5.3 and 74 nm. Based on the integrated areas and the corresponding volume, the number of the nanoparticulate Pt in the catalyst was much greater than that of the bulk Pt. The interpretations from the XRD results are consistent with particle sizes calculated from CO adsorption measurements (Table 2). On the other hand, HAADF-STEM images (Fig. 5) show well-dispersed Pt nanoparticles with average diameters of 1.9–2.8 nm in the catalysts, which suggests no major differences in particle sizes. With the exception of Pt/ α -Al₂O₃, the values from TEM agree reasonably with those from CO adsorption. Here, the discrepancy is not related to SMSI since α -Al₂O₃ does not typically interact strongly with impregnated metals.³⁵ Instead, it may be due to greater contribution to

the average size determined by XRD and CO adsorption by large crystallites in the samples and loss of loosely bound bulk Pt during sample preparation for STEM. Differences between the supports and catalysts were probed further by SEM. The SEM images of representative supports and catalysts (Fig. S6†) show that γ -Al₂O₃ is porous, whereas α -Al₂O₃ has smoothed surfaces with dense nanoparticles. Stronger HABSE signals can be obtained from heavier elements. Thus, white spots smaller than 10 nm in both HABSE images of Pt/ γ -Al₂O₃ and Pt/ α -Al₂O₃ whose positions coincide with nanoparticles in the secondary electron (SE) images correspond to Pt. It can be observed from the HABSE images that Pt was deposited both on the outer and inner surfaces of the porous support (γ -Al₂O₃), but was distributed in high density on the surface of the low-surface area support (α -Al₂O₃). These results indicate that in addition to differences in crystal structure, the distribution of Pt was impacted by the porosity of the supports. Infrared spectra of adsorbed CO spectra of all the catalysts (Fig. S7†), Pt L₃-edge XANES (Fig. S8a†) and Fourier transform of EXAFS $k^3\chi(k)$

weighted spectra (Fig. S8b†) of representative samples show differences in geometric and electronic structure of Pt in the catalysts.

Fig. 6 compares catalytic activities at 400 °C, showing clear differences in the conversions of CH₄ and NO. Importantly, HCN was formed on all the catalysts but with different yields: the yield decreased in the order, Pt/ α -Al₂O₃ > Pt/ θ -Al₂O₃ > Pt/($\theta + \gamma$)-Al₂O₃ > Pt/ γ -Al₂O₃. Furthermore, in terms of the carbon-based products, HCN was the main product on Pt/ α -Al₂O₃ and Pt/ θ -Al₂O₃, while CO₂ was the main product on Pt/($\theta + \gamma$)-Al₂O₃ and Pt/ γ -Al₂O₃ (Fig. 6a). In the case of the N-based products, NH₃ was the dominant product on all the catalysts, but the relative yields of the other products differed. Examination of the results shows no correlation of the order of the reactivity to the CO adsorption values, BET surface areas (Table 2) and the other catalyst properties. However, the HCN yield had an inverse relation with the surface area. As will be explained later, this trend is linked to surface groups on the support.

A contact time study with Pt/ α -Al₂O₃ was used to obtain information about the reaction sequence. Fig. 7 shows the product selectivities and CH₄ and NO conversions as a function of contact time at 400 °C, and, as expected, the conversions increased with contact time. For the C-based products, the selectivity to HCN was extrapolated to 100% at zero contact time and decreased with increasing contact time, which is characteristic of a primary product. In contrast, the selectivity to CO₂ increased gradually with increasing contact time and the selectivity to CO increased slightly and then remained unchanged with increasing contact time, both of which are consistent with non-primary products. For the N-based product, the selectivity profiles suggest that N₂O and N₂ were primary products, while HCN and NH₃ were non-primary products. The results suggest that scission of the C–H and N–O bonds and the subsequent formation of N₂O and N₂ precede C–N coupling reaction to form HCN, which is converted subsequently to NH₃, CO₂ and/or CO *via* oxidation and hydrolysis reactions.^{36–38} The oxidation of HCN proceeded on Pt sites,^{36,37,39} conceivably through reaction with NO and N₂O (eqn (7) and (8)), while

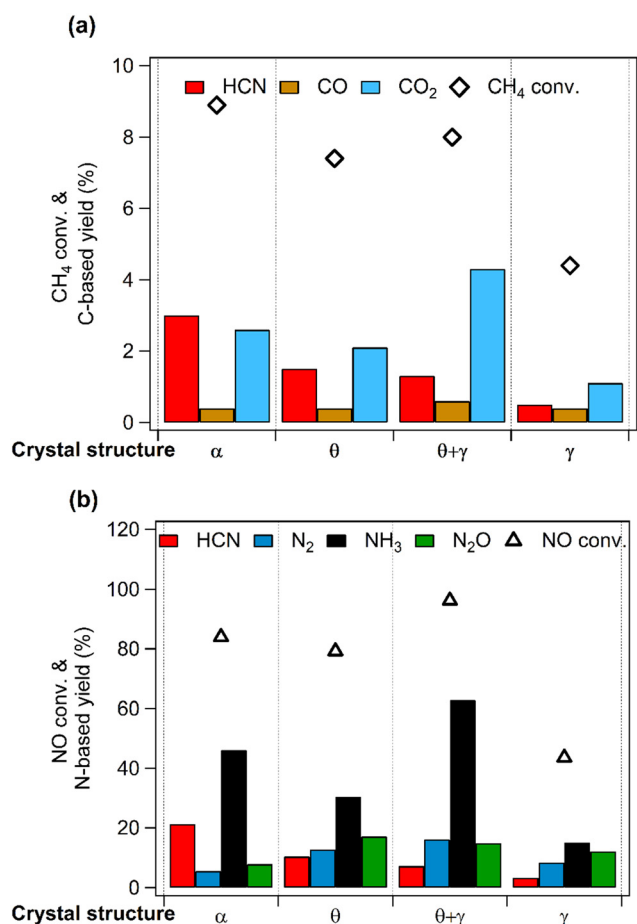


Fig. 6 CH₄ oxidation over Pt catalysts supported on Al₂O₃ with different structures. (a) CH₄ conversion and carbon-based product yields and (b) NO conversion and nitrogen-based product yields. Reaction conditions: catalyst (100 mg), CH₄/NO/He = 13.4:1.8:84.8, 400 °C, 0.1 MPa, GHSV = 6000 h⁻¹.

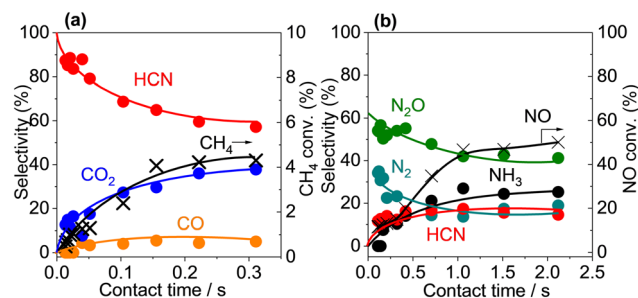


Fig. 7 Effects of contact time on CH₄ oxidation with NO over Pt/ α -Al₂O₃. (a) Methane conversion and C-based product yields and NO conversion and (b) N-based product yields. Reaction conditions: catalyst (7.4, 20.5 mg), CH₄/NO/He = 13.4:1.8:84.8, total flow rate (50–190 mL min⁻¹), 400 °C, 0.1 MPa, GHSV = 1450–11 300 h⁻¹.

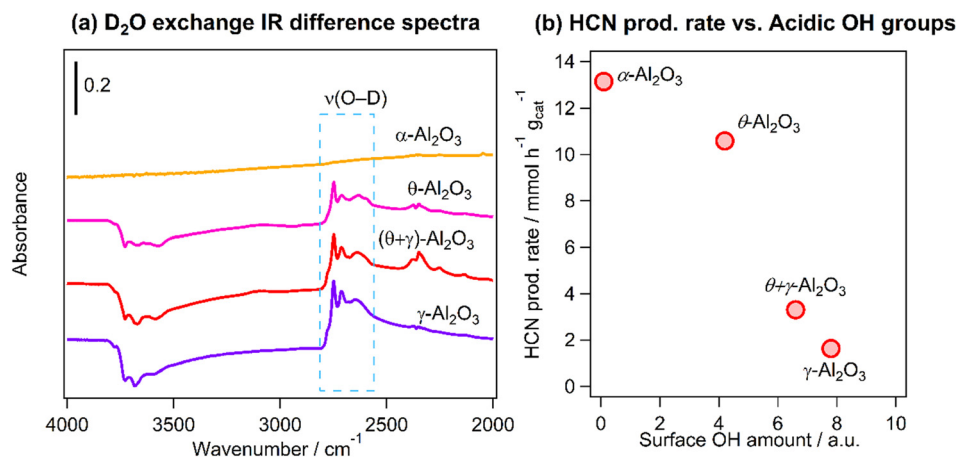
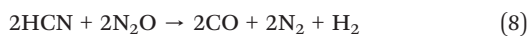
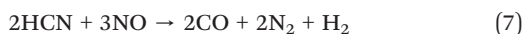


Fig. 8 (a) Difference FT-IR spectra of deuterated Pt catalysts supported on Al₂O₃ with different crystal structures and (b) HCN production rate from the CH₄-NO reaction at 400 °C vs. amount of surface OH groups determined from (a). Condition for D₂O exchange: 400 °C for 30 min, evacuation for 15 min (3 times); reaction conditions: catalyst (100 mg), CH₄/NO/He = 13.4 : 1.8 : 84.8, 400 °C, 0.1 MPa, GHSV = 6000 h⁻¹.

the hydrolysis of HCN occurred over the Al₂O₃ support surface *via* reaction with H₂O (eqn (9)):^{32,40}



As was mentioned earlier, the inverse relationship between HCN yield and the BET surface area may be related to reaction on acidic hydroxyls (OH) on the Al₂O₃ supports. The amount of acidic OH groups was quantified using FT-IR and D₂O exchange measurements. Fig. 8a shows the difference infrared spectra in the region 4000–2000 cm⁻¹ of the catalysts after deuteration of the OH groups: the negative peaks at higher wavenumbers are attributed to the consumption of the acidic OH groups by reaction with D₂O and the features at 2800–2600 cm⁻¹ are the formed deuteroyl (OD) groups. The amount of the acidic OH groups was obtained by integration of the OD bands in the region 2800–2686 cm⁻¹. Fig. 8b shows a clear inverse correlation between the production rate of HCN and the amount of OH groups, suggesting that the highest HCN yield obtained on Pt/α-Al₂O₃ was associated with the suppression of hydrolysis reaction due to the very low amount of acidic OH groups on the support.

The catalytic rate of HCN produced by the CH₄-NO process compares favorably to other reported non-industrial processes. Yi and coworkers studied the plasma-catalytic reaction of CH₄ and NH₃ to form HCN on Pt (ref. 14) and Cu (ref. 15) catalysts and reported HCN TOF values of 17.6 and 9.6 h⁻¹ at 400 °C, respectively. Xiang and coworkers reported the formation of HCN through an NH₃-assisted reforming of CH₄ on Re catalysts with a maximum TOF of 2856 h⁻¹ at 650 °C. In the present work, the reaction of CH₄ and NO on Pt/α-Al₂O₃ formed HCN with a TOF of 375 h⁻¹ at 400 °C.

3.3 *In situ* FT-IR measurements

An important question that arises from the reaction of CH₄ and NO is the formation of HCN on Pt/(θ + γ)-Al₂O₃ but not on Pt/SiO₂ and Pt/TiO₂. To help shed light on these behaviors, adsorbed species on the catalysts under the reaction conditions (CH₄/NO/He = 13.4/1.8/84.8) were investigated by *in situ* FT-IR. Fig. 9 shows the FT-IR spectra at various temperatures: the spectra were taken 30 min after the reaction gas mixture was introduced at the respective temperatures. The spectra for Pt/TiO₂ show features around

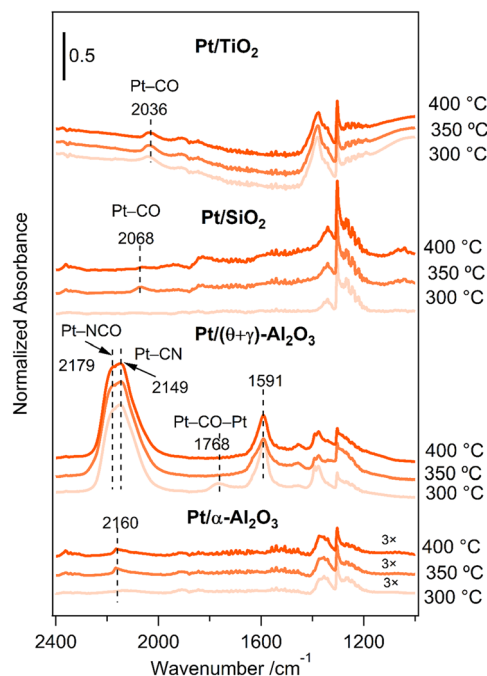


Fig. 9 *In situ* FT-IR spectra for the reaction of CH₄ and NO on the Pt/TiO₂, Pt/SiO₂, Pt/(θ + γ)-Al₂O₃, and Pt/α-Al₂O₃ catalysts at various temperatures.

2036 cm^{-1} at all temperatures, attributed to Pt–CO species. Similarly, the spectra for Pt/SiO₂ show features due to Pt–CO species (2068 cm^{-1}), although the features were visible only at higher temperatures. The spectra for Pt/($\theta + \gamma$)-Al₂O₃ show distinctive peaks at 1591 cm^{-1} at all temperatures, which may be due to carbonate species on alumina,^{23,41} a broad feature around 1768 cm^{-1} only at 300 °C, assigned to bridge-bonded CO (Pt–CO–Pt), and prominent features with maxima at 2149 and 2179 cm^{-1} , attributed to Pt–CN (ref. 16 and 17) and Pt–NCO (ref. 42–44) species, respectively. Features due to Al–NCO species, which are reportedly around 2245 cm^{-1} ,^{18,41,45} were not observed. The absence of the bridge-bonded CO feature at higher temperatures suggests that these species were intermediate species that may have reacted with surface oxygen species to form CO₂ or with adsorbed NO species to form Pt–NCO and Pt–CN species, possible intermediates for HCN. The spectra for Pt/ α -Al₂O₃ also show the formation of Pt–CN species (2160 cm^{-1}) which appear to support the conclusion that they are reaction intermediates for HCN. However, the intensity of the Pt–CN bands was much lower despite its higher HCN yield. This may be due to lower surface sensitivity of Pt/ α -Al₂O₃ for infrared measurements due to its lower surface area (18 times). Alternatively, it is possible that not all the Pt–CN species on Pt/($\theta + \gamma$)-Al₂O₃ contributed to the formation of HCN.

The difference in the spectral features between Pt/($\theta + \gamma$)-Al₂O₃ and the other catalysts provides insights into their catalytic behaviors. The presence of adsorbed nitrogen-containing species on Pt/($\theta + \gamma$)-Al₂O₃ suggests that they were stabilized well on the catalysts and were more available for reaction to form HCN. In contrast, N-containing species may have been consumed rapidly during the reaction on Pt/SiO₂ and Pt/TiO₂ because of their predominance on the active surfaces. This may be the reason why the yields for N₂ and N₂O, which are produced from NO dissociation reactions, were high at all temperatures on Pt/SiO₂ and Pt/TiO₂. In other words, the results suggest that the formation of HCN requires appropriate amounts of adsorbed C and N species.

The results also suggest that NO dissociation on the catalysts was influenced by the support. Hence, the stability of NO species on the catalysts was investigated by FT-IR spectroscopy. The catalysts were exposed to 1.8% NO/He at 50 °C for 15 min, purged with He for 10 min, and then the temperature was raised to 400 °C under He. Fig. S9a–c† shows a series of spectra taken under He at various temperatures. All the spectra show characteristic Pt⁰–NO peaks, along with features due to nitrites (NO₂[−]), nitrates (NO₃[−]) and N₂O₄[−] species.^{42,46–48} The spectra for Pt/($\theta + \gamma$)-Al₂O₃ also show features due to Pt^{δ+}–NO species.⁴⁵ The nitrite/nitrates species were probably formed by a reaction between NO adsorbed on Pt and oxygen species on the supports. The N₂O₄[−] species were likely obtained by NO₂ dimerization.⁴³ The spectra of the bare SiO₂ support were featureless, but those for the bare TiO₂ and ($\theta + \gamma$)-Al₂O₃ supports show features that correspond to nitrites and N₂O₄[−] species (Fig. S10, ESI†). These suggest that the observed NO₂[−]

and N₂O₄[−] species on the Pt/TiO₂ and Pt/($\theta + \gamma$)-Al₂O₃ catalysts also include contributions from the supports.

The intensity of the features decreased with increasing temperature, although it is apparent that the decrease differed depending on the catalyst. To compare the stability of the NO and NO_x species on the catalysts, the areas of the Pt–NO and nitrite/nitrate features at the various temperatures were normalized to the corresponding areas at 50 °C. Fig. S9d and e† compares the relative areas which shows that the stability of NO on the Pt species in the catalysts decreased in the order Pt/SiO₂ > Pt/($\theta + \gamma$)-Al₂O₃ > Pt/TiO₂, while the stability of the NO_x species decreased in the reverse order. The trends correspond to the adsorption strength of NO and NO_x species which gives indication of their surface coverages. Since Pt/SiO₂ and Pt/TiO₂ have higher adsorption strength of NO and NO_x species, the surface concentration of these species should be higher, which may increase the probability of N₂ and N₂O formation. This interpretation of the results is consistent with the reactivity behavior of the catalysts. It is also important to note that the trend suggests that NO and NO_x species on Pt/($\theta + \gamma$)-Al₂O₃ were moderately stable, which appears to be beneficial for HCN formation.

3.4 *In situ* XAFS measurements

In situ XAFS spectroscopy was used to track the state of Pt in the catalysts under reaction conditions and to obtain more information on adsorbed species. The same condition as for the reactivity tests was used and the spectra were taken continuously during catalyst pretreatment and introduction of the reactant gas mixture (CH₄/NO/He = 13.4/1.8/84.8) at 300, 325, 350, 375, and 400 °C. Fig. 10(a1–c1) shows the normalized Pt L₃-edge XANES spectra of the catalysts at various stages of the reaction, along with the spectra for the Pt foil. The spectra for all the reduced catalysts resemble that for the Pt foil, indicating that Pt was mainly in a metallic state. However, there are some notable differences between the catalysts after the introduction of the reaction gas mixture. For both Pt/TiO₂ (Fig. 10(a1)) and Pt/SiO₂ (Fig. 10(b1)), the intensity of the white line increased and broadened although there was no apparent energy shift. In contrast, for Pt/($\theta + \gamma$)-Al₂O₃ (Fig. 10(c1)), the increase in intensity and broadening of the white line was accompanied by an obvious shift to higher energy. These differences are more clearly illustrated in Fig. 10(a2 and b2) which show the difference spectra obtained by subtracting the XANES spectra of the catalyst before the reaction (reduced) from the spectra during the reaction at the various temperatures. Negative peaks observed in the difference spectra at 11562 eV correspond to energy shifts (which were not apparent in Fig. 10(b1)), so their presence for Pt/SiO₂ indicates that the positive peaks observed at 11568 eV are due to adsorbed species. However, there were no changes in the position and intensity of the peaks with increasing temperature, suggesting that the nature of the adsorbed species was similar at all temperatures. Based on the *in situ* FT-IR results

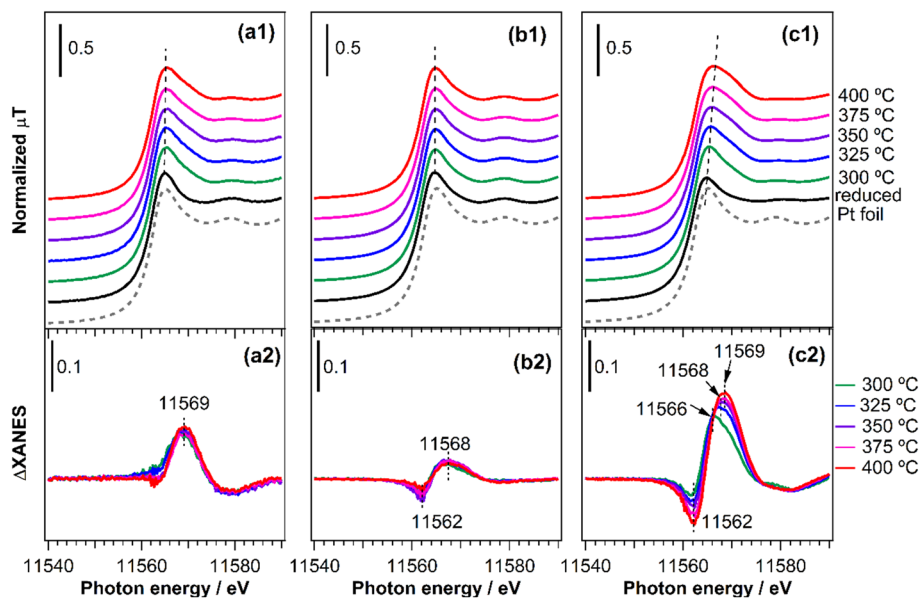


Fig. 10 (a1–c1) *In situ* Pt L₃-edge XANES spectra for Pt catalysts supported on (a1 and a2) TiO₂, (b1 and b2) SiO₂, and (c1 and c2) (θ + γ)-Al₂O₃ after reduction in H₂ and under the 13.4% CH₄/1.8% NO/84.8% He reaction mixture at various reaction temperatures. (a2–c2) Difference XANES spectra obtained by subtracting the Pt L₃-edge XANES spectra of the reduced catalysts from the spectra at the various temperatures.

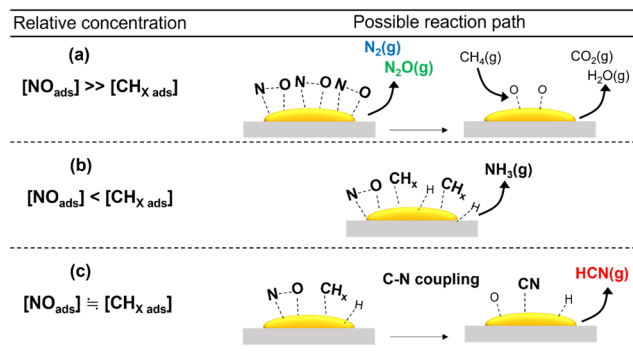
spectra (Fig. 9), and in line with previous studies,^{49,50} the positive peaks are attributed to the adsorption of CO. Similarly, the increase in the energy shifts of the positive peaks for Pt/(θ + γ)-Al₂O₃ at increasing temperature may be due to gradual transformation of adsorbed species and the increase in the intensity is consistent with greater coverage of the Pt surface by adsorbed species. Based on the related *in situ* FT-IR spectra, the shifts correspond to the transformation of Pt-CO to Pt-CN.¹⁶ To confirm the origin of the peak shifts, freshly reduced Pt/(θ + γ)-Al₂O₃ was exposed to CO and NO (see ESI† for details of the experiments). Fig. S11† shows that the introduction of the gases led to an increase in white line intensity, although there were clear differences in the energy positions: the flow of NO led to a slight peak shift to 11566 eV, whereas the flow of CO broadened the peak and led to larger energy shift to 11568 eV. These results confirm that the initial small energy shift observed during the *in situ* XANES spectra measurements under the reaction conditions corresponds mainly to the formation of Pt-NO species and that the subsequent larger shift relates to Pt-CO species. Although it was not possible to independently verify the formation of Pt-CN species, the additional shift to 11569 eV likely involves strong contribution from these species. Importantly, the increase in the coverage of the surface species correlates with the increased HCN yield observed at higher temperatures, giving additional evidence that Pt-CN species were intermediates for the CH₄-NO reaction to form HCN. For Pt/TiO₂, the lack of energy shift in the white line suggests that Pt was partially oxidized during the reaction, possibly during facile NO decomposition to N₂ and N₂O. It is also possible that there was very low coverage by adsorbates, which may explain the discrepancy between the XANES and FT-IR results. The

combination of catalyst characterizations, reactivity measurements, and *in situ* spectroscopic analysis indicates a strong effect of support in the reaction, particularly as it pertains to the formation of HCN. It is possible that the effect consisted of direct involvement of the support surface and indirect influence of the support *via* modification of Pt surface structure and adsorption property. The specific nature of the effect of metal oxide support warrants additional investigation.

A comparison of the *in situ* XANES results for Pt/α-Al₂O₃ and Pt/(θ + γ)-Al₂O₃ (Fig. S12†) indicates similar nature of adsorbates, which may be the reason for their activity for HCN formation. The lower intensity of the difference spectra peaks for Pt/α-Al₂O₃ may be due to lower surface coverage as a result of its lower exposed Pt sites (Table 2) and is consistent with the lower intensities of the features observed in the infrared spectra (Fig. 9).

3.5 Proposed reaction schemes

As discussed previously, among the various metal oxides used as support for Pt catalysts, HCN was formed in appreciable amount only on Al₂O₃. *In situ* FT-IR and XAFS spectroscopic studies indicated that this may be due to the ability of Pt/Al₂O₃ to form surface Pt-CN species during the reaction. The reactivity results showed that Pt/SiO₂ and Pt/TiO₂ exhibited high NO conversion even at 300 °C, indicating that NO dissociation was more facile on these catalysts. However, N₂O was the main product at 300 °C which suggests that the concentration of adsorbed molecular NO on the catalyst surface was relatively high due to partial NO dissociation. As expected, increase in temperature decreased the yield for N₂O at the expense of N₂ and NH₃, suggesting an increase in



Scheme 1 Schematic depiction of effects of relative concentration of adsorbed species on the products formed from the CH₄ and NO reaction. The schemes shown correspond to (a) concentration of adsorbed NO \gg adsorbed CH_x, (b) adsorbed NO < adsorbed CH_x, and (c) equivalent amount of adsorbed NO and CH_x.

dissociated NO species (N and O) and CH₄ activated species (CH_x). These are consistent with reported studies that the relative concentration of adsorbed NO has a strong influence on products selectivity⁵¹ (schematic depictions are shown in Scheme 1). Thus, it can be surmised that the inactivity of the Pt/SiO₂ and Pt/TiO₂ catalysts for C–N coupling reaction to form HCN is related to the predominance of adsorbed NO species over surface CH_x species at low temperatures, hindering the formation of Pt–CN intermediates. On the other hand, the formation of HCN on Al₂O₃-supported Pt catalysts may be due to a balance of adsorbed NO and CH_x species on the catalysts. To verify further, the partial pressures of CH₄ and NO were varied to study their effect on the reaction on Pt/ α -Al₂O₃ (see the ESI† for details of the experiments). The results are expressed as the logarithms of the turnover frequency of the products formation against the logarithms of the CH₄ and NO partial pressures (Fig. S13†). Fitting the data by linear least squares regression analysis gave reasonable *R*² values (0.94–0.99) for most of the products. For N₂, N₂O, and CO₂, a positive dependence on the NO partial pressure and an inverse dependence on the CH₄ partial pressure were obtained, which are consistent

with the interpretation from Scheme 1(a). In the case of NH₃, a negative dependence with respect to the NO partial pressure is consistent with Scheme 1(b). For HCN, a strong dependence on the CH₄ partial pressure and an inconsistent dependence on the NO partial pressure align with the deductions from Scheme 1(c). These results suggest that the proposed schemes are reasonable.

The various studies carried out allow reaction schemes to be proposed. Scheme 2 shows a simplified version of the reaction cycle on Pt/Al₂O₃ which begins with dissociative adsorption of NO on Pt sites to form adsorbed N and O species (N_{ads} and O_{ads}) and cleavage of the C–H bonds in CH₄ to form surface CH_x and H_x species. Reaction between N_{ads} (or NO_{ads}) and CH_x species form Pt–CN or Pt–NCO intermediates which react subsequently with surface H species to form HCN. Subsequent hydrolysis reaction of adsorbed HCN is catalyzed by surface acidic OH groups on Al₂O₃ to form NH₃ and CO₂. These suggested steps are reasonable and have also been proposed in the literature.^{42,52–54}

4. Conclusions

A series of metal oxides were used to investigate the effects of supports on the activation of CH₄ with NO on Pt catalysts at low temperatures. The catalysts were active for C–H activation and NO dissociation reactions, producing mainly CO₂, CO, N₂O, N₂, and NH₃, in varying yields. However, only Pt/($\theta + \gamma$)-Al₂O₃ displayed appreciable activity for C–N coupling reaction to form HCN. In line with the reactivity results, *in situ* FT-IR and XAFS spectroscopic studies revealed that Pt–CN species, a possible intermediate for HCN, were observed on Pt/($\theta + \gamma$)-Al₂O₃ but not on Pt/SiO₂ and Pt/TiO₂. Differences in the relative concentration of adsorbed CH_x and NO species were credited with the different catalytic behaviors. A comparative investigation of Pt dispersed on Al₂O₃ with different crystal structures showed that the highest HCN yield was obtained on the support with the lowest amount of surface acidic hydroxyls because hydrolysis of HCN was minimized.

Conflicts of interest

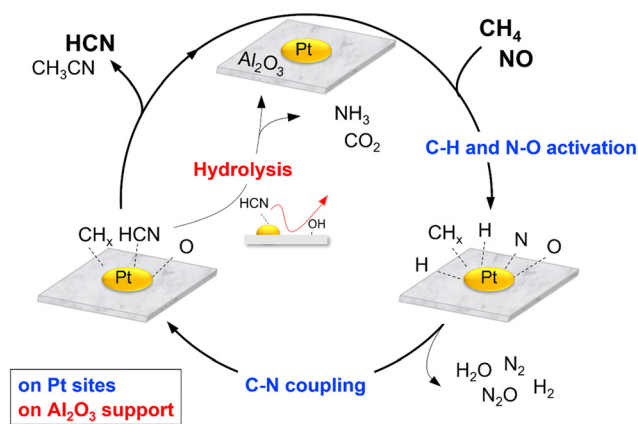
There are no conflicts to declare.

Acknowledgements

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Scheme 2 Proposed steps for the reaction of CH₄ and NO on Pt/Al₂O₃ catalysts.

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