

## PAPER

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[View Journal](#) | [View Issue](#)Cite this: *Catal. Sci. Technol.*, 2023, **13**, 2994Multi-functionality of rhodium-loaded MOR zeolite: production of H<sub>2</sub> via the water gas shift reaction and its use in the formation of NH<sub>3</sub><sup>†</sup>Shunsaku Yasumura,<sup>a</sup> Ken Nagai,<sup>a</sup> Yucheng Qian,<sup>a</sup> Takashi Toyao,<sup>a</sup> Zen Maeno<sup>b</sup> and Ken-ichi Shimizu<sup>\*a</sup>

Rh-loaded mordenite (RhMOR) zeolite was investigated as a catalyst that can use CO + H<sub>2</sub>O as a H<sub>2</sub> source for NO reduction. *Operando* IR measurements showed that CO was captured in the form of Rh dicarbonyl species ([Rh(CO)<sub>2</sub>]<sup>+</sup>) in zeolite, which reacts with H<sub>2</sub>O to form H<sub>2</sub> *in situ* via the water gas shift (WGS) reaction (CO + H<sub>2</sub>O → CO<sub>2</sub> + H<sub>2</sub>) at >350 °C. Temperature-programmed surface reaction (TPSR) measurements under a flow of NO + CO + H<sub>2</sub>O monitored both the surface ad-species and outlet gas components. At >250 °C, the decrease in the outlet NO and CO as well as the increase in the IR intensity corresponding to NH<sub>4</sub><sup>+</sup> in zeolite were observed, indicating that the formed H<sub>2</sub> was directly used for the reduction of NO into NH<sub>3</sub>, which was stored at the Brønsted acid sites (BAS). The mechanism of the WGS reaction was theoretically investigated; the predicted rate-determining step was the dissociation of H<sub>2</sub>O on [Rh(CO)<sub>2</sub>]<sup>+</sup> to give [Rh(CO)(COOH)(H)]<sup>+</sup> and its activation barrier was 176 kJ mol<sup>-1</sup>. The present study demonstrates the effective use of the multi-functionality of the isolated active metal anchored in zeolite as well as the potential utilization of CO + H<sub>2</sub>O as a H<sub>2</sub> source.

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## 1. Introduction

Atomically dispersed noble metals on solid supports, known as single-atom catalysts (SACs), have attracted a significant amount of attention because they provide the maximum utilization of expensive metals.<sup>1–3</sup> Among the various supporting materials used for isolated metal catalysts, crystalline supports such as zeolites offer nearly uniform anchoring sites for the isolated metals, resulting in the formation of nearly uniform supported metal complexes.<sup>4–8</sup> Much research effort has been devoted to obtaining molecular-level insight into the structure and reactivity of the metal complexes in zeolites.<sup>9–16</sup> Rhodium complexes anchored in zeolites, as representative examples of well-defined active species,<sup>17–22</sup> have been studied using *in situ/operando* spectroscopic techniques and density functional theory (DFT) calculations in order to identify the changes in their coordination environment during their reaction with

small molecules.<sup>4–8,23–27</sup> The group of Amiridis conducted X-ray absorption spectroscopy (XAS), high-resolution scanning transmission electron microscopy (HRSTEM), infrared (IR), and density function theory (DFT) calculations to clarify the detailed structure of the isolated [Rh(NO)<sub>2</sub>]<sup>+</sup> complexes in zeolite and their catalytic activity toward the hydrogenation and dimerization of hydrocarbons.<sup>21</sup> Although previous reports have studied model reactions over the Rh complexes in zeolites, only a few studies have focused on practical catalytic reactions under unsteady-state conditions driven by the reversible structural changes in the Rh complexes.<sup>23</sup>

The use of CO + H<sub>2</sub>O as reductant to reduce NO to NH<sub>3</sub> was proposed in the previous papers.<sup>28–44</sup> The group of Christopher<sup>45</sup> and that of Wang<sup>46</sup> independently reported that atomically dispersed (single atom) Rh sites on Al<sub>2</sub>O<sub>3</sub> and CeO<sub>2</sub> exhibit high selectivity toward NH<sub>3</sub> in the NO + CO + H<sub>2</sub>O reaction. These studies suggest that single-atom Rh sites catalyze the formation of NH<sub>3</sub> *via* the reduction of NO using H<sub>2</sub> produced by the water gas shift (WGS) reaction (CO + H<sub>2</sub>O → H<sub>2</sub> + CO<sub>2</sub>). Inspired by the pioneering works by Nakatsuji and co-workers,<sup>47</sup> we have reported an unsteady-state NO<sub>x</sub> reduction system using a Rh-loaded zeolite catalyst. The method is based on a two-step cyclic operation, in which the NO<sub>x</sub> trapped on the catalyst during the lean period is reduced by H<sub>2</sub> to form NH<sub>3</sub> during rich period (fuel-rich condition). Based on the *operando* spectroscopic and DFT results, it has been found that the reduction of the [Rh(NO)<sub>2</sub>]<sup>+</sup> complexes

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by  $\text{H}_2$  results in  $\text{NH}_3$  as an intermediate, which then reduces  $\text{NO}_x$  to give  $\text{N}_2$ .<sup>48,49</sup>

In this study, we have conducted IR experiments and DFT calculations for Rh-loaded mordenite zeolite (Rh-MOR) with a low Rh loading. *Operando* IR experiments were carried out using transient or temperature-programmed surface reaction (TPSR) measurements. The results obtained under a flow of  $\text{CO} + \text{H}_2\text{O}$  show that CO was captured in the form of  $[\text{Rh}(\text{CO})_2]^+$  complex, which reacts with  $\text{H}_2\text{O}$  to produce  $\text{CO}_2 + \text{H}_2$  via the WGS reaction at  $>350^\circ\text{C}$ . In the presence of NO, the  $\text{H}_2$  formed *in situ* (via the WGS reaction) was directly used for the reduction of NO to form  $\text{NH}_3$  at  $>250^\circ\text{C}$ . Transition state calculations confirmed that the Rh cation was practical as the active site for the WGS reaction.

## 2. Results and discussion

### 2.1. TPSR and *operando* IR studies on the WGS reaction and $\text{NH}_3$ formation

To assess the effect of temperature on the WGS reaction,  $\text{CO} + \text{H}_2\text{O}$  was fed to 0.6 wt% Rh-loaded MOR zeolite (RhMOR) under temperature-ramping conditions. RhMOR was prepared via the aqueous ion-exchange method using  $\text{NH}_4^+ - \text{MOR}$  ( $\text{Si}/\text{Al} = 10$ ) with the aqueous solution of  $\text{RhCl}_3$  (see ESI†). The catalyst was subjected to  $\text{CO} + \text{H}_2\text{O}$  at room temperature and heated to  $500^\circ\text{C}$  at a ramping rate of  $20^\circ\text{C min}^{-1}$ . The concentration of CO and  $\text{CO}_2$  in the outlet gas was analyzed using IR (gas cell) and the relative concentration of  $\text{H}_2$  was estimated using mass spectrometry (MS). The outlet gas profile (Fig. 1) shows that  $\text{CO}_2$  was observed at  $>250^\circ\text{C}$  and its formation rate increases at  $>400^\circ\text{C}$ .  $\text{H}_2$  evolution was observed at  $>350^\circ\text{C}$ . Since the fed  $\text{H}_2\text{O}$  is the only source of hydrogen atoms, these results indicate that the WGS reaction was catalyzed by RhMOR at  $>350^\circ\text{C}$ . The consecutive mechanism of the WGS on RhMOR will be discussed based on our DFT calculations.

The mechanism of the WGS reaction over RhMOR was examined by TPSR measurements using *in situ* IR

measurements of the adsorbed species combined with online IR and MS analyses of the effluent gas (*operando* IR). A schematic representation of the setup used is shown in Fig. S1†. The catalyst powder was pelletized into a self-supported IR disk (40 mg) and set in the *in situ* IR cell. The concentration of  $\text{CO}_2$  in the outlet gas was monitored using another IR equipped with an IR gas cell, while the evolution of  $\text{H}_2$  was monitored by MS. The IR disk was first pretreated under a flow of 2%  $\text{O}_2$  at  $350^\circ\text{C}$  and then subjected to a flow of 0.5%  $\text{CO}/\text{He}$  at  $200^\circ\text{C}$ . Fig. 2(left) shows the IR spectra of CO adsorbed on RhMOR. According to the literature,<sup>7,19,23</sup> the two characteristic IR peaks observed at  $2044\text{ cm}^{-1}$  and  $2108\text{ cm}^{-1}$  can be ascribed to the isolated dicarbonyl  $\text{Rh}^+$  complexes ( $[\text{Rh}(\text{CO})_2]^+$ ) stabilized at the Al sites in the zeolite. After purging with He, the disk was further subjected to a flow of 1%  $\text{H}_2\text{O}/\text{He}$  at  $350^\circ\text{C}$ . Upon exposure to  $\text{H}_2\text{O}$ , the intensity of the IR peaks corresponding to  $[\text{Rh}(\text{CO})_2]^+$  decreased and were scarcely observed after 600 s of exposure. Note that the formation of  $[\text{Rh}(\text{CO})]^+$  was not observed here as discussed in the previous report which revealed that the desorption of the second CO is rapid at high temperatures using *in situ* IR spectroscopy.<sup>50</sup> The time course of the concentration of  $\text{CO}_2$  as well as the MS intensity of  $\text{H}_2$  in the outlet gas are plotted in Fig. 2(right) together with the IR intensity at  $2044\text{ cm}^{-1}$  for  $[\text{Rh}(\text{CO})_2]^+$ . When  $\text{H}_2\text{O}$  was fed to the CO adsorbed RhMOR, the IR intensity of the  $[\text{Rh}(\text{CO})_2]^+$  complex decreased, and the concentration of  $\text{CO}_2$  and MS intensity of  $\text{H}_2$  in the outlet gas increased. This indicates that CO coordinated to the  $\text{Rh}^+$  sites ( $[\text{Rh}(\text{CO})_2]^+$  complex) react with  $\text{H}_2\text{O}$  to give  $\text{CO}_2$  and  $\text{H}_2$  (*i.e.* the WGS reaction).

Recently, we reported that RhMOR catalyzed the selective formation of  $\text{NH}_3$  from  $\text{NO} + \text{H}_2$  and the subsequent capture of *in situ* formed  $\text{NH}_3$  at the Brønsted acid sites (BASs) in the zeolite. Aiming at  $\text{H}_2$  formation from CO and  $\text{H}_2\text{O}$ , followed by  $\text{NH}_3$  formation from  $\text{NO} + \text{H}_2$ , we conducted TPSR in combination with *operando* IR measurements under a flow of  $\text{NO} + \text{CO} + \text{H}_2\text{O}$  over RhMOR. The TPSR profile shows the formation of  $\text{CO}_2$  at  $>250^\circ\text{C}$  (Fig. 3). The concentration of  $\text{CO}_2$  (*i.e.* relative rate of  $\text{CO}_2$  formation) in a temperature range of  $300\text{--}500^\circ\text{C}$  under  $\text{NO} + \text{CO} + \text{H}_2\text{O}$  was higher than that observed under  $\text{CO} + \text{H}_2\text{O}$  (Fig. 1) due to the competitive  $\text{NO} + \text{CO}$  reaction. In the IR spectra obtained for the adsorbed species, the  $\text{NH}_3$  adsorbed on the BASs in MOR ( $\text{NH}_4^+$ ) was observed at  $>250^\circ\text{C}$  (Fig. S2†), while gaseous  $\text{NH}_3$  was observed in outlet gas at  $>350^\circ\text{C}$ . Compared to the formation of gaseous  $\text{H}_2$  in  $\text{NO} + \text{H}_2\text{O}$  flow (Fig. 1), the temperature of  $\text{NH}_3$  formation is lower ( $<250^\circ\text{C}$  vs.  $<350^\circ\text{C}$ ). These results suggest that the  $\text{H}_2$  formed *in situ* (via the WGS reaction over RhMOR) acts as a reductant to reduce NO to form  $\text{NH}_3$ .

### 2.2. DFT study on the WGS mechanism over the $\text{Rh}^+$ cation in MOR zeolite

Reaction route mapping, as implemented in the GRRM17 program,<sup>51</sup> based on DFT calculations within periodic boundary condition was performed to investigate the mechanism of the WGS reaction over the RhMOR catalyst. The isolated  $[\text{Rh}(\text{CO})_2]^+$

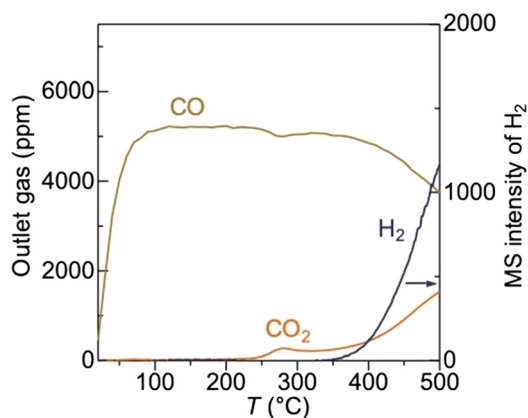
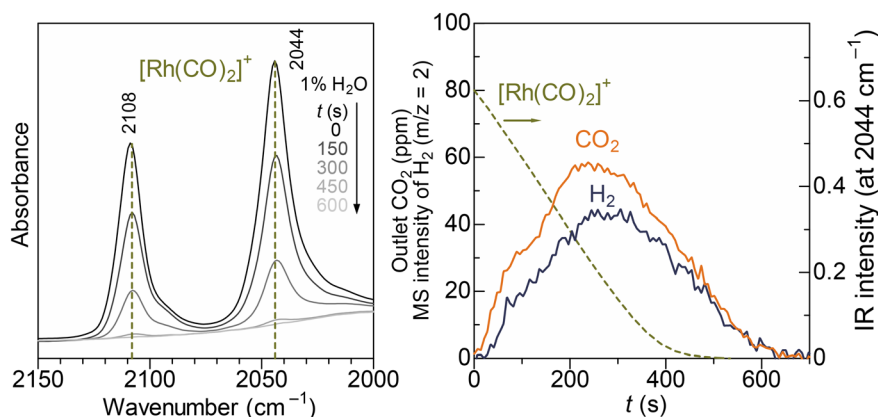


Fig. 1 MS intensity of  $\text{H}_2$  (arbitrary unit) and the concentration of CO and  $\text{CO}_2$  (ppm) during ramping the temperature ( $20^\circ\text{C min}^{-1}$ ) under a flow of 0.5%  $\text{CO} + 1\%$   $\text{H}_2\text{O}$  over RhMOR.





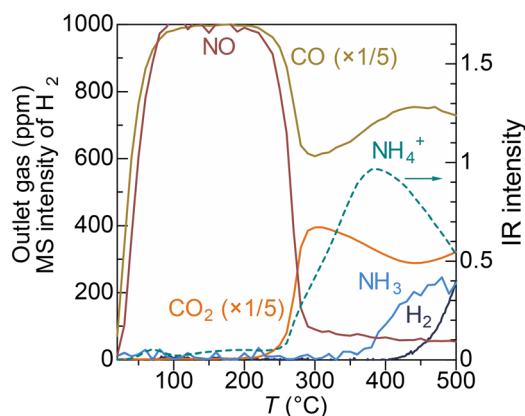
**Fig. 2** The changes in the *in situ* IR spectra obtained for  $[\text{Rh}(\text{CO})_2]^+$  in RhMOR under a flow of 1%  $\text{H}_2\text{O}$  at 350 °C (left), the time course of the height of the IR peak for  $[\text{Rh}(\text{CO})_2]^+$ , and MS intensity (arbitrary unit) of  $\text{H}_2$  and  $\text{CO}_2$  (right). The IR disk was pre-exposed to 0.5%  $\text{CO}$  at 200 °C (600 s), followed by purging with  $\text{He}$  (600 s).

species, which were observed under a flow of  $\text{CO}$  using *in situ* IR (Fig. 2), was used as the initial structure. Among the distinct T sites in MOR zeolite, the T4 site was applied as the Al replacement site (Fig. 4a). Note that MOR framework comprises four crystallographically inequivalent T sites; among them, T4 site is known as the energetically preferred Al replacement site. Assuming that one-fourth of the Al sites are T4 sites, the  $\text{Rh}/\text{Al}_{\text{T4}}$  ratio is calculated to be 0.14, which suggests that there are ample T4 sites available to accommodate Rh cations.<sup>52,53</sup> Fig. 4b shows the reaction pathway for the  $\text{Rh}(\text{CO})_2$  species with a  $\text{H}_2\text{O}$  molecule weakly bound to the zeolite framework. In the calculated reaction, two pathways were investigated as the initial steps: (i) The adsorption of  $\text{H}_2\text{O}$  onto the  $\text{Rh}(\text{CO})_2$  species to give  $\text{Rh}(\text{CO})_2(\text{H}_2\text{O})$  and (ii) the dissociative adsorption of  $\text{H}_2\text{O}$  to give  $\text{Rh}(\text{CO})(\text{COOH})(\text{H})$  species. Although the former pathway proceeds *via* a low activation barrier (38  $\text{kJ mol}^{-1}$ ) as the first step, the following reaction requires a very high activation energy (370  $\text{kJ mol}^{-1}$ ) to produce the  $\text{Rh}(\text{CO})_2(\text{OH})$  species and BAS. The latter pathway, which forms the  $\text{Rh}(\text{CO})(\text{COOH})(\text{H})$  species *via* an activation barrier (176  $\text{kJ mol}^{-1}$ ) as the first step,

subsequently forms a  $\text{Rh}(\text{CO})(\text{H})_2$  species and  $\text{CO}_2$  molecule. The formation of  $\text{Rh}(\text{CO})(\text{H})_2$  species is previously reported over Rh-exchanged Y zeolite<sup>17</sup> and Rh-loaded  $\text{Al}_2\text{O}_3$ <sup>54</sup> by IR measurement under  $\text{H}_2$  flow near room temperature. Fig. 5 shows the energy profile along with the reaction coordinate for the reaction of the  $\text{Rh}(\text{CO})_2$  species with  $\text{H}_2\text{O}$ . The result indicates that although the activation barrier of the first step was higher than that forming the BAS (38 *vs.* 176  $\text{kJ mol}^{-1}$ ), the second step requires an activation energy of only 87  $\text{kJ mol}^{-1}$ , and the relative energy of the products ( $\text{Rh}(\text{CO})(\text{H})_2 + \text{CO}_2$ ) was lower (72  $\text{kJ mol}^{-1}$ ) when compared to  $\text{Rh}(\text{CO})_2(\text{OH}) + \text{BAS}$  (125  $\text{kJ mol}^{-1}$ ). Therefore, the formation of the  $\text{Rh}(\text{CO})(\text{H})_2$  complex and  $\text{CO}_2$  molecule was determined as the plausible pathway for the reaction of  $\text{Rh}(\text{CO})_2$  with  $\text{H}_2\text{O}$ . The formed  $\text{CO}_2$  was then easily desorbed with a desorption energy of only 23  $\text{kJ mol}^{-1}$  (Fig. S3†).

### 2.3. Operando IR measurements under periodic lean ( $\text{NO} + \text{O}_2 + \text{H}_2\text{O}$ )/rich ( $\text{NO} + \text{CO} + \text{H}_2\text{O}$ ) conditions

Considering the presence of  $\text{CO}$  and water in the automotive exhaust gas and that Rh species can catalyze WGS reaction, we designed a two-stage de- $\text{NO}_x$  method with RhMOR, where  $\text{NH}_3$ , formed *via* WGS followed by  $\text{NO} + \text{H}_2$  reaction in rich ( $\text{NO} + \text{CO} + \text{H}_2\text{O}$ ) period, is utilized as a reductant of  $\text{NO}_x$  in the subsequent lean ( $\text{NO} + \text{O}_2 + \text{H}_2\text{O}$ ) period. Thus, *operando* IR measurements were carried out to observe the ad-species on the catalyst under periodic lean/rich conditions. The rich gas (0.1%  $\text{NO} + 0.5\%$   $\text{CO} + 1\%$   $\text{H}_2\text{O}$ ; 300 s) and lean gas (0.1%  $\text{NO} + 2\%$   $\text{O}_2 + 1\%$   $\text{H}_2\text{O}$ ; 600 s) were repeatedly fed into an *in situ* IR cell at 300 °C. Fig. 6 shows the representative IR spectra (left) and time course of outlet gases ( $\text{NO}$ ,  $\text{N}_2\text{O}$ ,  $\text{CO}$ , and  $\text{CO}_2$ ) and IR intensities ( $\text{B-NH}_3$  and  $\text{NO}_{\text{ad}}$ ; right). Under lean conditions, the  $\text{NO}$  species adsorbed on the Rh cations ( $\text{NO}_{\text{ad}}$ ) were observed at 1950  $\text{cm}^{-1}$ ,<sup>55,56</sup> indicating that  $\text{NO}$  was captured by the catalyst. Under the subsequent rich conditions, the  $[\text{Rh}(\text{CO})_2]^+$  species and  $\text{B-NH}_3$  appear in the IR spectra, while the peak corresponding to  $\text{NO}_{\text{ad}}$  was hardly detected. This observation



**Fig. 3** The MS intensity of  $\text{H}_2$  (arbitrary units), concentrations of  $\text{NO}$ ,  $\text{CO}$ , and  $\text{CO}_2$ , and IR intensity of  $\text{NH}_4^+$  during TPSR (20 °C  $\text{min}^{-1}$ ) under a flow of 0.1%  $\text{NO} + 0.5\%$   $\text{CO} + 1\%$   $\text{H}_2\text{O}$  over RhMOR.



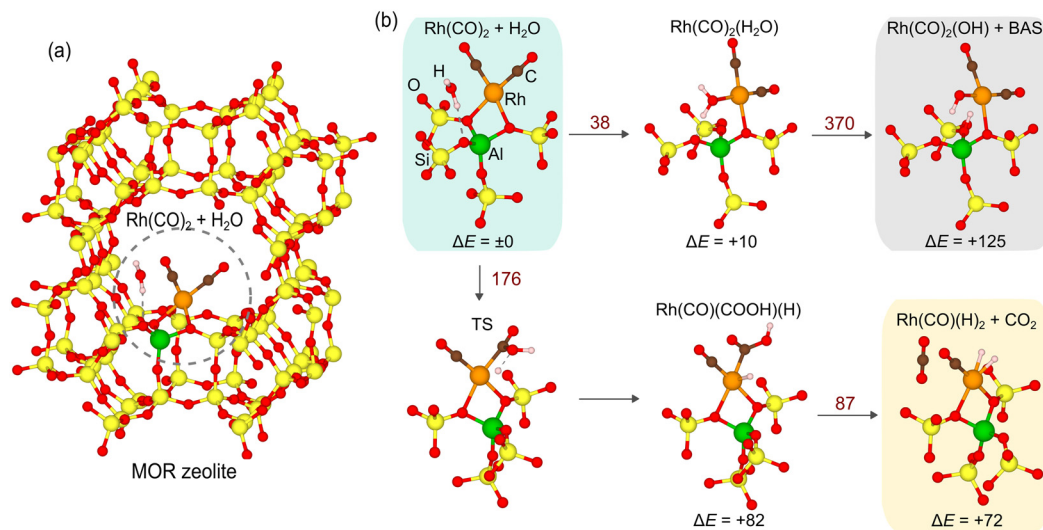


Fig. 4 (a) The periodic model used for MOR zeolite. (b) The calculated reaction pathway for  $\text{Rh}(\text{CO})_2$  and  $\text{H}_2\text{O}$  together with the relative energy ( $\Delta E$ ) values. The values written in dark red show the activation barrier. The relative energies are provided under each structure (units:  $\text{kJ mol}^{-1}$ ).

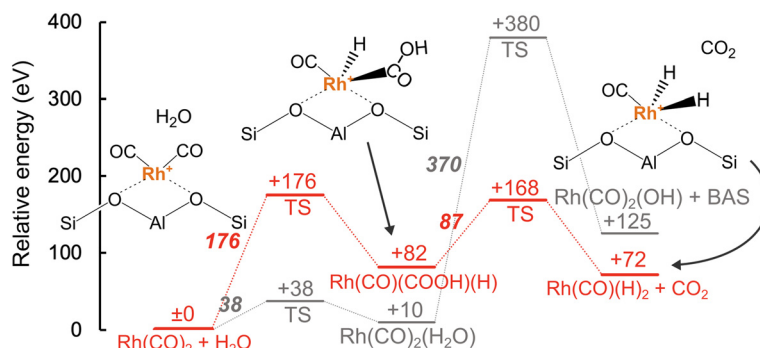


Fig. 5 Energy profile for the reaction of  $\text{Rh}(\text{CO})_2$  with water. The reaction pathway indicated by the red line is the most plausible pathway for  $\text{CO}_2$  formation. The relative energies are provided under each bar and the activation barriers are shown using bold italic style (units:  $\text{kJ mol}^{-1}$ ).

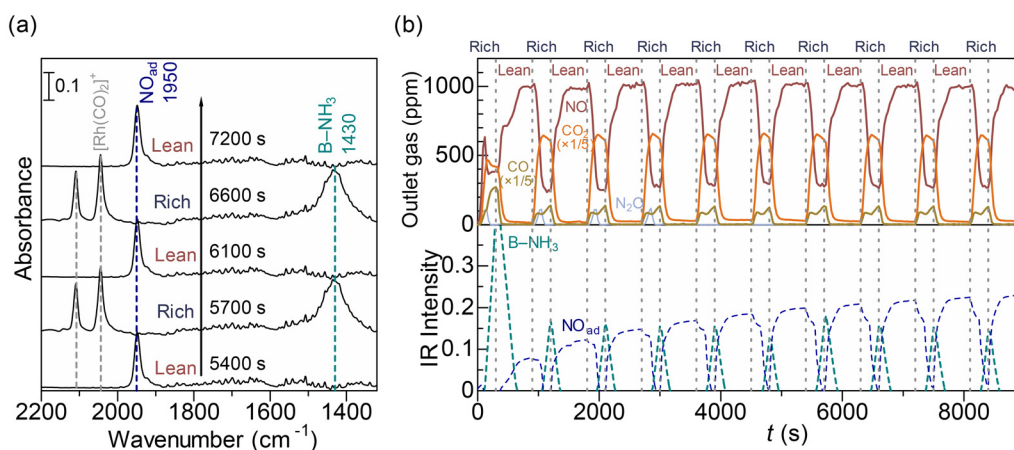


Fig. 6 (a) Representative IR spectra and (b) time course of outlet gases ( $\text{NO}$ ,  $\text{N}_2\text{O}$ ,  $\text{CO}$ , and  $\text{CO}_2$ ) and IR intensities ( $\text{B-NH}_3$  and  $\text{NO}_{\text{ad}}$ ) obtained for the periodic rich (0.1% NO + 0.5% CO + 1%  $\text{H}_2\text{O}$  300 s)/lean (0.1% NO + 2%  $\text{O}_2$  + 1%  $\text{H}_2\text{O}$ ; 600 s) conditions at 300 °C over Rh-MOR.

shows that Rh species in the zeolite are repeatedly reduced back to isolated Rh species under the rich conditions while they were

oxidized under the rich condition. We have confirmed that this process can be repeated at least 10 times (up to 9000 seconds)



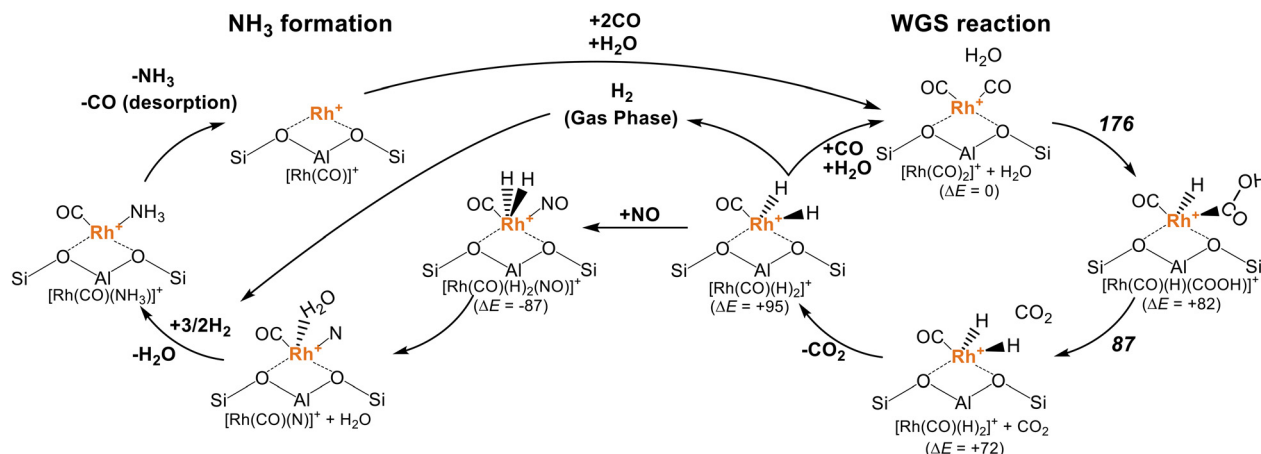


Fig. 7 The mechanism of the de-NO<sub>x</sub> reaction using CO + H<sub>2</sub>O with the RhMOR catalyst proposed in this study. The relative energies of each structure are shown together ( $\Delta E$ ). The activation barriers of the WGS reaction are shown in bold italic style. The reaction pathway for NH<sub>3</sub> formation was discussed in our previous report (unit: kJ mol<sup>-1</sup>).<sup>49</sup>

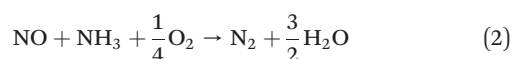
without significant changes in performance. Note that the adsorbed NO (e.g. Rh(NO)<sub>2</sub>) was not observed under rich conditions because the hydrogenation of NO required only 87 kJ mol<sup>-1</sup> of the activation barrier as shown in our previous report.<sup>49</sup> The evaluated NO conversion and N<sub>2</sub> selectivity are 18% and 94%, respectively while gaseous NH<sub>3</sub> was not detected from the outlet gas (the products from the NO + CO reaction were possibly included). Combined with the TPSR measurements (Fig. 3), the H<sub>2</sub> formed *in situ* (via the WGS reaction) was used to reduce NO to form NH<sub>3</sub>, which was then stored at the BASs in zeolite (B-NH<sub>3</sub>).

Assuming that both the WGS reaction and NH<sub>3</sub> formation take place at the isolated Rh cations, their reaction mechanism can be described (Fig. 7). The WGS reaction occurs from [Rh(CO)<sub>2</sub>]<sup>+</sup> + H<sub>2</sub>O to form [Rh(CO)(H)<sub>2</sub>]<sup>+</sup> + CO<sub>2</sub> via activation barriers of 176 and 87 kJ mol<sup>-1</sup>, respectively. After the desorption of CO<sub>2</sub>, the resulting [Rh(CO)(H)<sub>2</sub>]<sup>+</sup> complex follows two possible pathways: (i) the [Rh(CO)<sub>2</sub>]<sup>+</sup> complex and adsorbed H<sub>2</sub>O are recovered by the adsorption of CO and H<sub>2</sub>O as well as the desorption of H<sub>2</sub>, and (ii) the [Rh(CO)(H)<sub>2</sub>(NO)]<sup>+</sup> complex was formed by the adsorption of NO. In the latter case, the adsorbed NO was reduced into a N atom and H<sub>2</sub>O ([Rh(CO)(H)<sub>2</sub>O(N)]<sup>+</sup>), and then hydrogenated to form NH<sub>3</sub>, as discussed in our previous study.<sup>49,57–59</sup> The consecutive stoichiometry is described as follows.

Rich condition:



Lean condition (SCR reaction):



The proposed reaction mechanism shows that the NO reduction using CO + H<sub>2</sub>O as the reductant is driven by the multi-functionality of the anchored Rh cation that can catalyze both the WGS reaction and the formation of NH<sub>3</sub>.

### 3. Conclusions

The NO reduction over RhMOR using CO + H<sub>2</sub>O as reductants have been investigated by *in situ/operando* techniques and DFT calculations. TPSR measurements showed that the Rh species in zeolite can catalyze the WGS reaction (CO + H<sub>2</sub>O → CO<sub>2</sub> + H<sub>2</sub>) via [Rh(CO)<sub>2</sub>]<sup>+</sup> complex at >350 °C. Other TPSR measurements under 0.1% NO + 0.5% CO + 1% H<sub>2</sub>O demonstrated the simultaneous formation of CO<sub>2</sub> and B-NH<sub>3</sub> at >250 °C, indicating that in the presence of NO, the H<sub>2</sub> formed *in situ* (via the WGS reaction) is directly used for the reduction of NO into NH<sub>3</sub> (B-NH<sub>3</sub>). Our DFT calculations indicate that the rate-determining step of the WGS reaction is the dissociative adsorption of H<sub>2</sub>O on [Rh(CO)<sub>2</sub>]<sup>+</sup> to give a [Rh(CO)(COOH)(H)]<sup>+</sup> complex (175.6 kJ mol<sup>-1</sup>). The present study has proposed the effective use of the multi-functionality of active metals anchored in zeolite as well as the potential utilization of CO + H<sub>2</sub>O as reductants in the de-NO<sub>x</sub> reaction.

### Conflicts of interest

There are no conflicts to declare.

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