

PAPER

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13, 1041Identification of structural changes in
 $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ on high energy ball milling and their
effect on photocatalytic performance†Andrea Bartoletti,^{ab} Angela Gondolini,^{*a} Nicola Sangiorgi,^{id a} Matteo Aramini,^c
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The perovskite $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ is known for its ability to photocatalytically degrade model dye molecules using visible light. The influence of ball milling preformed $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ on the catalysts structure and performance in the degradation of rhodamine B and the antihistamine cetirizine hydrochloride, which does not absorb light in the visible region, was investigated. The surface area of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ increased from $1 \text{ m}^2 \text{ g}^{-1}$ to $>80 \text{ m}^2 \text{ g}^{-1}$ on milling with a retention of 96% $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ phase purity, as determined by X-ray diffraction and extended X-ray absorption fine structure analysis. Multiple characterisation techniques showed an increase in structural defects on milling, including, for the first time, X-ray absorption near edge spectroscopy which showed changes in the local electronic structure from the perspective of Cu and Ti. Photocatalytic degradation was notably higher with the milled sample than that observed for the as-synthesized sample, even after normalisation for surface area, with a doubling of surface normalised rate constant from 4.91×10^{-4} to $9.11 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ for rhodamine B degradation and a tripling for cetirizine hydrochloride degradation from 2.64×10^{-4} to $7.92 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$. The improvement in catalytic performance can be correlated to the defects observed by X-ray absorption spectroscopy.

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1. Introduction

The harnessing and converting of solar energy using semiconducting inorganic materials remains an area of fundamental scientific interest with significant potential to contribute to a more sustainable society. Photocatalytic reactions for organic transformations, sustainable fuel production, and pollutant degradation present low carbon and energetically mild options towards such sustainable

chemistry. Yet, early work on photocatalytic metal oxides predominantly focused on harnessing UV light, which only accounts for approximately 4% of solar irradiance.¹ To access visible light, which accounts for *ca.* 50% of solar energy, materials with a reduced band gap relative to UV-active materials are required.

To find an alternative strategy to the inherently flawed doping of UV-active TiO_2 with coloured transition metals, ordered mixed metal oxides with multiple photoactive cations have been employed for visible light driven photocatalysis.^{2,3} Rosseinsky and co-workers highlighted the potential of this strategy with a $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ double-perovskite catalyst for visible light photooxidation of model pollutants.⁴ $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ is unusual, in that in addition to Ca, it has square planer Cu^{2+} on the A site, accommodated by the significant tilting of the vertex sharing TiO_6 octahedra. The material is well known for its dielectric properties,⁵ photoluminescence⁶ and antiferromagnetism.⁷ Its potential as a visible light photocatalyst being due to photoexcitation from occupied CuO states at the top of the valence band to a Ti based conduction band, reducing the band gap relative to TiO_2 alone. However, the photoexcitation process is partially hindered by localised $\text{Cu}(3d)\text{-O}(2p)$ σ -antibonding states within the band gap, that limit the mobility of Cu^+ carriers thus facilitating carrier recombination.⁴ Further, the

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conventional synthesis of perovskites (e.g., solid-state reaction synthesis) commonly produces compounds with low surface area (ca. $<5 \text{ m}^2 \text{ g}^{-1}$), and therefore a low number of surface-active sites.

Since this seminal work, several reports have focused on synthesising the $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ photocatalyst and applying it to a host of other organic substrates for photodegradation. Attempts to overcome recombination and surface area issues have been made by producing hybrid catalysts, including incorporation of Pt nanoparticles,⁴ polymers,^{8,9} carbon nanotubes,¹⁰ carbon nitrides¹¹ and additional metal oxides (zeolites, SiO_2 and TiO_2).^{12,13} Other work has utilised alternative sol-gel and molten salt routes to improve surface area, control morphology and induce defects in the structure.^{14–17}

The presence of point or planar defects such as oxygen nonstoichiometry, metal site vacancies or antisite disorder, are often reported and hypothesised to influence $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ properties. For example, the unexpectedly high dielectric constant of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, relative to that predicted by DFT, has been hypothesized as being due to planar defects or Ca–Cu antisite defects.^{18,19} While, photoluminescence effects are ascribed to $[\text{TiO}_5\text{V}_\text{O}]-[\text{TiO}_6]$ clusters from oxygen vacancies.⁶ Photocatalytic properties for organic substrate decomposition have been stated to be improved by bulk and surface defects, as determined by photoluminescence measurements, EPR and XPS. Hailili *et al.*^{14–16} stated that the photocatalytic performance of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ could be correlated with EPR line broadening, which has been attributed to oxygen vacancies and other defects, such as the formation of $\text{Cu}^+[\text{CuO}_4]'$ and $\text{Ti}^{3+}[\text{TiO}_5\text{V}_\text{O}]'$ species. Complimentary XPS analysis further showing additional features in the Cu 2p and O 1s that were attributed to the presence of Cu^{1+} on the catalyst surface and oxygen vacancies. These defects are theorised to alter carrier mobility and act as electron scavenger sites to generate superoxide radicals to the benefit of catalytic activity.

While molten salt synthesis routes have produced defined morphologies with structural defects, surface areas remain below $30 \text{ m}^2 \text{ g}^{-1}$.¹⁶ Variation of Cu–Ca ratios in conventional oxide synthetic routes has also been used to create defective $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ but at the expense of phase purity (CuO and CaTiO_3 being formed) and poor surface area. Mechanical milling of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ represents an appealing strategy to increase surface area substantially, retain phase purity (if the process is sufficiently controlled), and also induce structural defects. The latter point being highlighted in a series of papers by Modi and co-workers,^{20,21} where on milling, positron annihilation spectroscopy and photoluminescence measurements confirmed an increase in structural defects, UV-vis spectroscopy that mechano-chromism can be induced, and lastly that antiferromagnetic properties are disrupted.

Therefore, the impact of the simple process of milling on the photocatalytic properties of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ requires further investigation. The prospect of a simple and affordable process to high surface area mixed metal oxide photocatalysts being appealing. Thus, this study describes the mechanochemical processing of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, which provides the highest

reported surface area of this material to date and exceptional mass and surface area normalised photodegradation rate of rhodamine B and cetirizine hydrochloride (Ctz). These substrates have been chosen, as they have been frequently employed for studying the photocatalytic properties of metal oxides, including titania and also $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, allowing for effective comparison with other synthesis methodologies within the literature. The issue of rhodamine B dye sensitization in its photodegradation masking or complicating structure–function relationships, which is frequently not discussed, has been mitigated through the use of the second Ctz substrate that does not absorb light in the viable region. Structural defects, which are important to catalytic performance, have been studied by X-ray absorption spectroscopy and supported by theoretical simulations.

2. Materials and method

2.1 Synthesis of CCTO powder

Calcium copper titanate ($\text{CCTO}-\text{CaCu}_3\text{Ti}_4\text{O}_{12}$) was synthesized by sol-gel method²² using $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ (Carlo Erba, 99.0%), $\text{Cu}(\text{NO}_3)_2 \cdot 2.5\text{H}_2\text{O}$ (Sigma Aldrich, 98.0%) and $\text{Ti}(\text{OC}_4\text{H}_9)_4$ (Sigma Aldrich, 97.0%) as starting materials. In a typical preparation, stoichiometric amount of $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ and $\text{Cu}(\text{NO}_3)_2 \cdot 2.5\text{H}_2\text{O}$ (ratio 1:3) were dissolved in deionized water and absolute ethanol (3:1 vol%) to produce a 2.0 M nitrate solution. Meanwhile, stoichiometric amount of $\text{Ti}(\text{OC}_4\text{H}_9)_4$ was dissolved in ethanol to obtain a 0.5 M solution. Once the complete precursor dissolution occurs the as-produced solutions were mixed until the formation of a sky-blue gel. The as-obtained gel was heated up to 60 °C for 4 h in a water bath and then at 100 °C for 24 h to obtain the dried precursors. The produced powder was homogenised for 30 minutes in agate mortar, calcined at 1100 °C for 2 h in air and sieved at 64 μm to obtain the final $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ powder (CCTO). Part of the obtained powder was milled in a high energy planetary mill (Fritsch, Pulverisette 6) using zirconia beads as grinding media and absolute ethanol as solvent. The milling speed was kept at 400 rpm, using a powder to beads ratio of 1:10 until a cumulative kinetic energy of $4.6 \times 10^4 \text{ kJ g}^{-1}$ was conferred to the system (the description of the calculation method is reported in ESI,[†] Section S1, Table S1). The milled powder was dried at room temperature and sieved at 64 μm to obtain the so-labelled CCTO-GM sample.

2.2 CCTO characterization

X-ray powder diffraction (XRPD) on CCTO and CCTO-GM samples were collected at room-temperature in a D8 Advance Da Vinci diffractometer (Bruker) working in Bragg–Brentano geometry, and equipped with a Cu-anode X-ray tube, Ni-filter to suppress $\text{CuK}\beta$ component, and a LynxEye XE silicon strip detector (angular range of the detector window size = 2.585° 2θ) set to discriminate $\text{CuK}\alpha_{1,2}$ radiation. The powder of each sample was loaded in a 0.5 mm-deep cavity in a poly(methyl methacrylate) specimen holder and scanned in a continuous mode from 5 to 135° 2θ with step size of 0.015° 2θ and a



counting time of 1.5 s per step. In order to minimize preferred orientation phenomena and increase crystallites statistic, samples were spun at 25 rpm, and a knife perpendicular to the sample holder was placed at a suitable distance from the sample surface to reduce the air-induced scattering. Qualitative phase analysis was performed by means of the Bruker AXS EVA software (v.5), and each collected X-ray powder diffraction pattern was Rietveld refined by means of the fundamental-parameter approach (TOPAS v.5.0). Identified phases were modelled by carrying out multiphase refinements in which a nine-terms Chebyshev polynomial to model the background, the scale factor and unit-cell parameters were varied. Known instrumental parameters (e.g., goniometer radius, slit sizes, geometrical parameters of the X-ray tube, etc.) were used to calculate the instrumental contribution to the peak profile, and specimen-related Lorentzian crystallite size and microstrain broadening information were extracted from the observed profiles.

Specific surface area of powders was obtained from Brunauer, Emmett, and Teller analysis of nitrogen adsorption isotherms in vacuum with a Sorptly 1750 (Carlo Erba Strumentazione). Before analysis, all the samples were degassed at 100 °C for 1 h. Morphology of the as-prepared and milled samples was investigated using a Σ IGMA SEM-FEG (Zeiss).

XPS analyses were performed with a Perkin-Elmer Φ 5600-ci spectrometer using Mg K α radiation. The sample analysis area was 800 μ m in diameter. The standard deviation for the BEs values was \pm 0.2 eV (further details are reported in ESI † Section S2). It cannot be excluded that Cu $^{+}$ in CCTO can derive from X-ray irradiation or vacuum effects during XPS analysis.^{23,24} For these reasons, particular attention has been posed to assure the same experimental conditions for the two samples (i.e., time in vacuum, X-ray source power, and X-ray exposure time).

Photoluminescence (PL) analysis was performed using a Horiba JobinYvon Fluorolog-3 spectrofluorimeter in front-face acquisition geometry exciting samples at 380 nm.

X-ray absorption spectroscopy was performed on the B18 beamline at Diamond Lightsource. Measurements were performed using the Si (111) monochromator in both transmission and fluorescence mode. Samples were diluted in cellulose and pressed into pellets to achieve the optimal edge step. All data was calibrated using appropriate Cu and Ti foils. X-ray absorption spectroscopy and EXAFS processing was performed using Athena and Artemis software. Amplitude reductor factors were determined from known CuO and TiO $_2$ reference compounds. Aside from 1st shell M–O paths, all coordination numbers were fixed at those expected from the crystallographic data and mean squared displacement parameters floated during fits.

Infrared spectroscopy experiments were carried out on investigated powders after photocatalytic measurements using a Nicolet $^{\text{TM}}$ iS $^{\text{TM}}$ 5 FTIR spectrometer (Thermo Fischer instrument) equipped with an internal reflection element (ATR crystal) i.e., a diamond crystal. Collected spectra, obtained by means of 16 scans in the range of 400–4000 cm $^{-1}$, have a resolution of 4 cm $^{-1}$.

In the photolysis process, the electronic band structure of each sample has to be considered. The position of the conduction (E_{CB}) and the valence (E_{VB}) bands of a semiconductor can be calculated from eqn (1) and (2) respectively:^{14,15}

$$E_{\text{CB}} = \chi - E_0 - \frac{E_g}{2} \quad (1)$$

$$E_{\text{VB}} = E_g + E_{\text{CB}} \quad (2)$$

where χ is the absolute electronegativity of the semiconductor, $\chi(\text{CaCu}_3\text{Ti}_4\text{O}_{12}) = (\chi_{\text{Ca}}^1 \chi_{\text{Cu}}^3 \chi_{\text{Ti}}^4 \chi_{\text{O}}^{12})^{1/20} = 5.61$, E_0 is the energy of free electrons on the hydrogen scale (4.5 eV vs. NHE)²⁵ and E_g is the band gap of the catalyst. The accuracy of the estimated E_{CB} and E_{VB} is considered to be ± 0.1 V.^{26,27}

Transmission electron microscopy (TEM) was performed on a JEOL JEM 2100 LaB $_6$ operating at 200 kV. Samples were dry dispersed onto holey carbon film 300 mesh copper grids.

2.3 Photocatalytic measurements

Photocatalytic properties were investigated monitoring the decrease in concentration of an organic dye aqueous solution under visible light. The experimental procedure was carried out using 50 mL solution of 2.5 mg L $^{-1}$ rhodamine B (RhB). Initially, 100 mg of CaCu $_3$ Ti $_4$ O $_{12}$ catalyst were dispersed in the dye solution and kept in dark under stirring for 60 minutes to allow stabilization and pre-adsorption of RhB molecules on the catalyst surface. Photocatalytic degradation test was conducted exposing the reaction vessel under illumination at 1000 W m $^{-2}$ AM 1.5 (calibrated with a Silicon reference cell) using a solar simulator SUN 2000 (ABET Technologies) and keeping the reactor at room temperature throughout the whole experiment. During the analysis, the suspension was collected at different time, and the powder was separated by centrifugation at 5500 rpm. The dye concentration was determined by UV-vis spectrometry Lambda 35 (PerkinElmer) before and after degradation, in the wavelength range of 650–450 nm. The degradation efficiency (DE) was calculated using eqn (3)

$$\text{DE}(\%) = 100 \cdot \left[\frac{C_0 - C_t}{C_0} \right] \quad (3)$$

where C_0 is the initial concentration of the dye solution and C_t the concentration of the dye at time t . Optimal catalyst concentration was determined following the protocol demonstrated by Bahnemann,²⁸ where catalyst loading was systematically increased until performance ceased increasing proportionally with catalyst mass. The optimal surface area normalised rate constant was calculated as (eqn (4)):

$$K_{\text{ssa}} = \frac{K_{\text{opt}} [\text{min}^{-1}]}{\text{Catalyst concentration} [\text{g L}^{-1}] \cdot \text{s.s.a.} [\text{m}^2 \text{g}^{-1}]} [\text{L min}^{-1} \text{m}^{-2}] \quad (4)$$



Further photocatalytic tests were performed using the antihistamine cetirizine hydrochloride (Ctz) as substrate characterized by a λ_{max} of absorbance at 230 nm and no absorption of light in the visible region. The optimal amount of catalyst determined for the degradation of rhodamine B dye was employed also for Ctz degradation (200 and 7 mg for the bare and milled CCTO respectively). The experimental procedure was carried out using 50 mL solution of 2.5 mg L⁻¹ Ctz at pH 6.5. The pH value of the solution was adjusted by the addition of 0.1 M NaOH solution. Initially, the desired amount of CaCu₃Ti₄O₁₂ catalyst were dispersed in the Ctz solution and kept in dark under stirring for 60 minutes to allow stabilization and pre-adsorption of antihistamine molecules on the catalyst surface. The degradation efficiency (DE) and optimized surface area normalised rate constant (K_{ssa}) were calculated as described as above.

2.4 Density functional theory simulations

The density functional theory (DFT) calculations presented in this work were performed using the plane-wave pseudopotential DFT method available within the code CASTEP²⁹ using the meta-generalised-gradient approximation for the exchange–correlation energies in the form of the strongly constrained and appropriately normed (SCAN) functional.³⁰ Self-consistently generated, ultrasoft pseudopotentials were used in the calculations. A kinetic energy cutoff of 825 eV for the wave function, together with a (8 × 8 × 8) Monkhorst–Pack *k*-point grid were determined as parameters for converged calculations. All the structures were relaxed up to an energy change of 5 × 10⁻⁶ eV per atom.

An extended (10 × 10 × 10) *k*-point grid was instead used for the calculation of the X-ray absorption spectra. Self-consistent calculations were performed to a energy threshold of 1 × 10⁻⁷ eV. Due to the isolated nature of the core-hole excitation, a 2 × 2 × 2 supercell bearing P1 symmetry was used for the calculation of the excited state, using the same convergence parameters as found for the ground-state calculation, after evaluating that the convergence criteria were still respected, and that the choice of larger values was not influencing both the energy and the simulated spectra.

An energy shift of 8979 eV was applied to the simulated spectra, in order to overlap with the experimental data, and computational results were normalised through trapezoidal integration of simulated spectrum. Transition broadening as a consequence of instrumental resolution (Gaussian) and core-lifetime effects (Lorentzian) was applied as 0.2 and 1.25 eV FWHM respectively.

3. Results and discussion

3.1 Structural, compositional and physical properties of CCTO and CCTO-GM

XRPD revealed that CaCu₃Ti₄O₁₂ cubic phase (s.g. *Im-3*) was retained on milling (>95 wt%), with small fractions of CaTiO₃ (orthorhombic, s.g. *Pbnm*) and CuO tenorite (monoclinic, s.g. *C2/c*) detected as minor associated phases (Fig. 1 and Table 1).

The concentration of CuO was found to have decreased on milling, but was compensated by a corresponding increase in CaTiO₃, such that the total concentration of associated phases was relatively constant. It is worth noting that Raval *et al.*²⁰ observed a significant increase in CaTiO₃ and CuO bi-phases with extended milling above 16 h. The lack of bi-phases in the present study demonstrates that milling conditions, such as rotation speed, milling material hardness and sample to milling ball ratio can significantly influence product phase evolution. The possible occurrence of nanocrystalline or amorphous impurities were ruled out from EXAFS analysis (*vide infra*). Elemental analysis (Table S2†) showed that the concentration of Ca, Cu and Ti were similar to that expected from the stoichiometry, *i.e.*, with an atomic ratio of 1:3:4. As expected but often not reported, high energy milling resulted in the sample contaminated with 3 ppm of Zr from the mill media, which was considered sufficiently low in concentration to have minimal influence on catalytic properties.

A notable effect of milling was a reduction in CaCu₃Ti₄O₁₂ crystallite sized determined from XRD, from 260 to 20 nm for the CCTO and CCTO-GM, with the associated reduction in particle size being confirmed by SEM and TEM analysis (Fig. 2 and S1†). TEM analysis shows the presence of large crystallites in the CCTO sample (Fig. 2a and b) with the CCTO-GM displaying agglomerations of smaller crystallites without a distinct morphology after milling (Fig. 2c and d). The inset selected area electron diffraction highlights the transformation from large single crystals to a polycrystalline material. Such a reduction in particle size on milling is reflected in a significant increase in surface area of the powder from 1.4(1) m² g⁻¹ to 80.1(4) m² g⁻¹. The reported surface area of CaCu₃Ti₄O₁₂ after milling is, to the authors knowledge, the highest reported in the literature and significantly greater than those reported using sol-gel and molten salts synthetic routes (<30 m² g⁻¹).^{4,14–16} It is anticipated that such an increase in surface area will significantly enhance photocatalytic performance through increasing the number of adsorption sites (*vide infra*).

While the CaCu₃Ti₄O₁₂ phase is retained on milling, the observed lattice parameter from XRPD increased from 7.393 (CCTO) to 7.395 Å (CCTO-GM) and it was coupled with an increase in crystallite microstrain. The latter situation has previously been observed by Raval *et al.*,²⁰ and was attributed to milling induced defects and lattice disorder at grain boundaries. As stated above, the presence of defects has previously been reported to influence the photocatalytic performance of CaCu₃Ti₄O₁₂ when prepared using molten salts. Therefore, it is important to further understand the nature of defects induced by milling and how they influence the intrinsic catalytic performance of CaCu₃Ti₄O₁₂ in addition to the potential benefit from an increase in surface area.

3.2 Optical properties of CCTO and CCTO-GM

The photocatalytic potential of CCTO and CCTO-GM can be inferred from their optical properties and band gap energies,



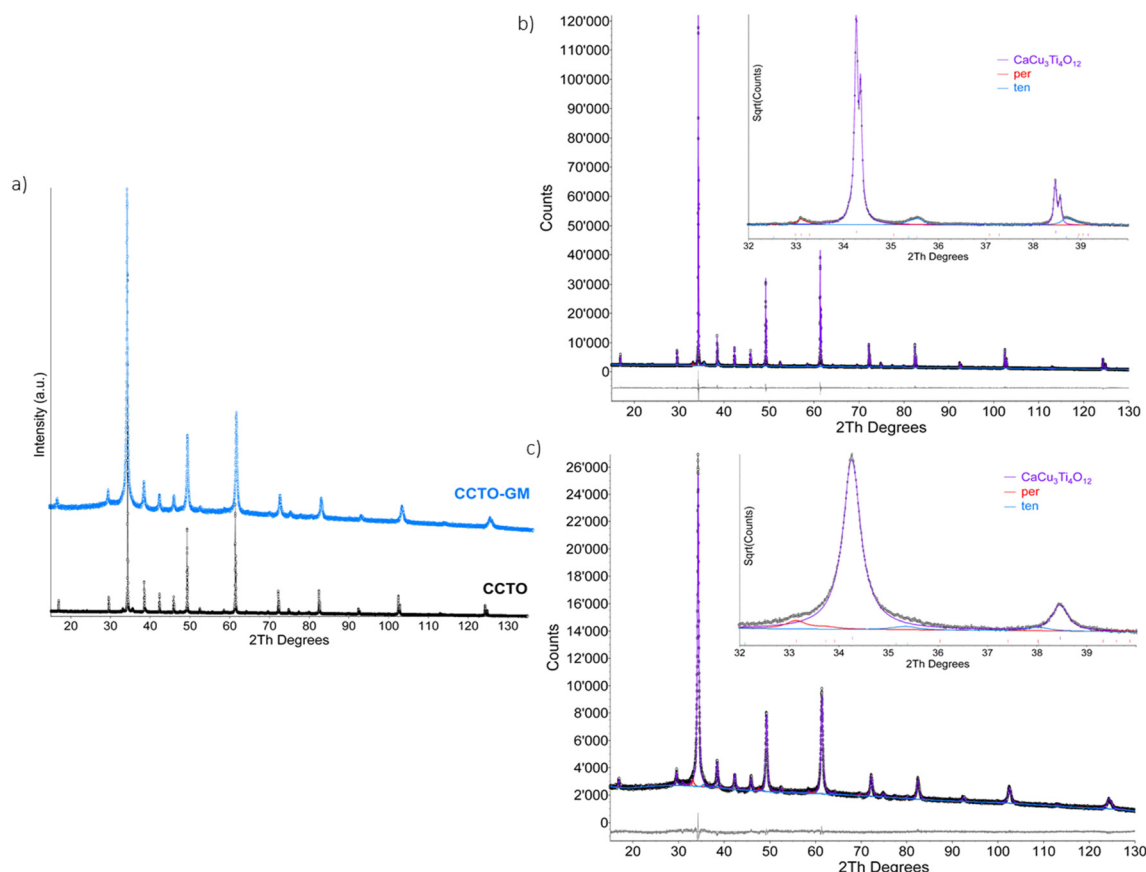


Fig. 1 X-ray power diffraction patterns a) and Rietveld refinement plots for CCTO b) and CCTO-GM c). Refinement plot legend: experimental profile is represented by black dots, phases contribution for $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, CaTiO_3 perovskite (per), and CuO tenorite (ten) are in purple, red, and blue continuous lines respectively.

Table 1 Refinement agreement factors, quantitative phase analysis, and unit-cell parameters with their standard deviations for the CCTO and CCTO-GM samples (prv and ten stands for, CaTiO_3 GdFeO₃-type and CuO tenorite-type phases, respectively)

	R_{exp}	R_{wp}	G.O.F	$\text{CaCu}_3\text{Ti}_4\text{O}_{12}$					prv	ten
				wt%	a (Å)	V (Å ³)	D_{XRD} (nm)	Strain $\times 10^{-4}$	wt%	wt%
CCTO	0.022	0.034	0.015	95.6(1)	7.393(2)	404.02(3)	263(4)	0.5(1)	1.9(1)	2.5(1)
CCTO-GM	0.022	0.033	0.015	95.7(1)	7.395(1)	404.32(2)	22(2)	1.8(1)	3.2(1)	1.1(1)

as determined by diffuse reflectance spectroscopy (DRS). Fig. 3 shows the DRS spectra converted to absorbance (K/S) by Kubelka–Munk equation: $K/S = (1 - R_{\infty})^2 \times (2R_{\infty})^{-1}$, and Tauc plots for the two samples. Table 2 provides the wavelength and energy of each transition. The absorption spectrum of CCTO matches well with that reported in the literature for $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. Assignment of the observed bands has previously been attributed to simple electronic transitions of square planar Cu^{2+} and to more complex transitions between band structures.^{4,21,31} Specifically, the low energy feature (α) is attributed to d–d electronic transitions from occupied $\text{Cu}(3d)$ – $\text{O}(2p)$ states to the unoccupied localised $\alpha^*\text{Cu}(3d)$ – $\text{O}(2p)$ states within the band gap. Features (β) and (γ) can be attributed to electronic transitions from the valance band to the Ti (3d) conduction

band. Further, the charge transfer band within the UV region and the excitation of TiO_6 octahedral orbitals $\text{O}(2p^6)$ – $\text{Ti}(3d^0)$, as seen in both $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ and CaTiO_3 , complicated the spectra in the (γ) region.

Milling of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ (CCTO-GM) resulted in an appreciable blue shift and increase in intensity of the band related to transition β . Further, the intensity of feature γ significantly increased on milling. Band gaps from direct transitions of 2.1(1) eV and 2.3 (1) eV are derived from Tauc plots (Fig. 3b) for CCTO and CCTO-GM samples, respectively. It is well-known that the optical and electronic properties of materials heavily depend on the synthesis method and subsequent powder treatments, as well as on the physical state of the samples under examination (powder, pellets, films). Comparable blue shift and relative intensity changes



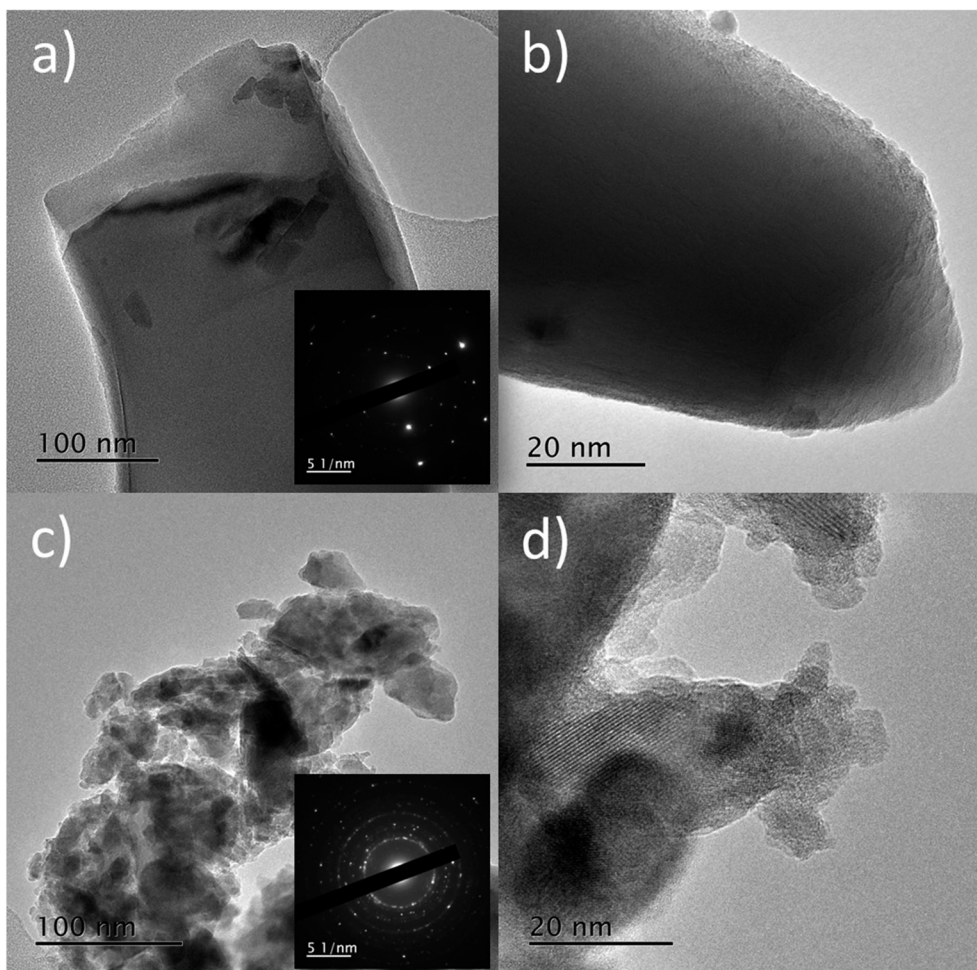


Fig. 2 Transmission electron micrographs of CCTO (a and b) and CCTO-GM (c and d). Inset: selected area electron diffraction patterns of the areas shown.

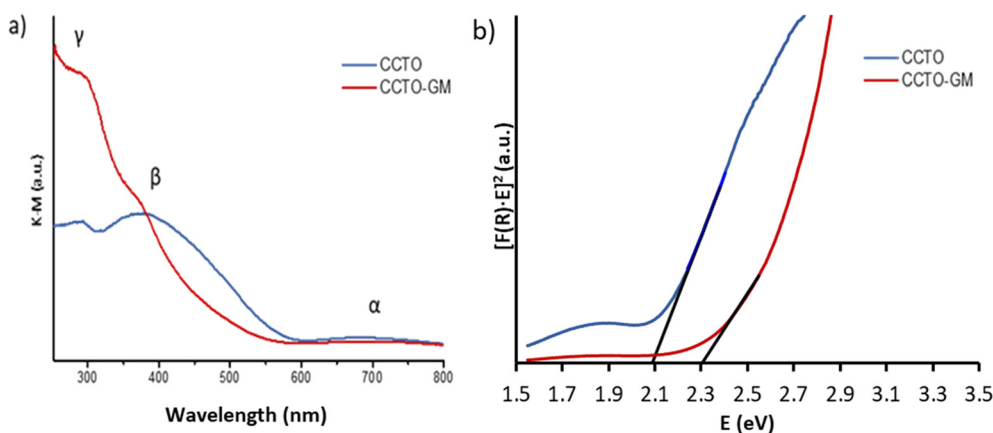


Fig. 3 K.M. function for CCTO and CCTO-GM (a); Tauc plots for band gap determination (b).

have been observed by P. Y. Raval *et al.* on the milling of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, which were attributed to a lowering in the point symmetry of $[\text{CuO}_4]$ units from D_{2h} (square planar coordination) to D_2 (highly distorted tetrahedral coordination), combined with a reduction in particle size.²¹ Yet, no other evidence is provided to support such a change

in Cu local coordination (note such as change is not supported from Cu XANES *vide infra*). Hailili *et al.* also saw significant changes in spectra for $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ prepared using different molten salt synthesis techniques.^{14,15} The intensity of β features were associated with metal site defects (*i.e.*, Ti^{3+} and Cu-O vacancies), supported by EPR and XPS



Table 2 Energy values and maximum band wavelength for transitions α , β and γ calculated from the K.M. spectra (Fig. 3), and position of the conduction and valence band edge calculated for CCTO and CCTO-GM samples from eqn (2) and (3)

CCTO				
Transition	Energy (eV)	Max. band wavelength (nm)	E_{CB} (V vs. NHE)	E_{VB} (V vs. NHE)
α	1.8	681	0.068	2.15
β	2.1	596		
γ	4.2	293		
CCTO-GM				
Transition	Energy (eV)	Max band wavelength (nm)	E_{CB} (V vs. NHE)	E_{VB} (V vs. NHE)
α	1.8	692	-0.044	2.26
β	2.3	538		
γ	4.2	298		

analysis. However, the observed changes in UV-vis spectra cannot easily be attributed solely to defects and can be influenced by a number of other parameters, such as particle size and impurities.

3.3 XPS analysis of surface properties

XPS was used to investigate the effect of milling on the surface of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. Fitting of the $\text{Ti}2\text{p}$ region (Fig. 4) revealed that only Ti^{4+} centres are present on the CCTO surface (BE of $\text{Ti}2\text{p}_{3/2}$: 458.2 eV), while in CCTO-GM there is evidence of a small Ti^{3+} component, in addition to that from Ti^{4+} (BEs of $\text{Ti}2\text{p}_{3/2}$: 458.2 eV and 456.1 for Ti^{4+} and Ti^{3+} , respectively) at a $\text{Ti}^{3+}:\text{Ti}^{4+}$ ratio of 1:10. The fitting of the $\text{Cu}2\text{p}_{3/2}$ region, along with its shake-up feature, has been performed using three peaks to model the Cu^{2+} component, with a single Cu^+ contribution in the main peak as previously reported.^{32,33} As seen in Fig. 4, both samples have Cu^{2+} and Cu^+ contributions, with the latter having comparable BEs of 932.1 eV to that reported previously for other CCTO samples.³² However, CCTO-GM surface had a higher concentration of Cu^+ than the unmilled CCTO, with a $\text{Cu}^{2+}:\text{Cu}^+$ ratio of 3:1 and 2:1 in CCTO and CCTO-GM, respectively. Increased signals fitted as Cu^+ and Ti^{3+} from XPS have, as discussed above, previously been used to validate the hypothesis of increasing oxygen defects within $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. Our observations concur that the increase of structural defects, identifiable from changes in the optical properties, paired with the increase of crystallite microstrain and the lattice parameter, can be correlated with the increase of Cu^+ and Ti^{3+} as detected from XPS analysis. Yet, several points of caution require highlighting, namely: (i) XPS is a surface technique and an over-extrapolation to bulk properties must be avoided. For instance, structural features at the perovskite surface are known to significantly differ to that of the bulk.³⁴ (ii) Analysis of Cu oxidation state from $\text{Cu}2\text{p}$ region is challenging due to small shifts in binding energy coupled with the broadness of the $\text{Cu}^{2+} 2\text{p}_{3/2}$ peak.

It is also worth noting that the CCTO-GM XPS spectrum revealed the presence of Zr with a Zr/Ti ratio of 0.24. Notably, the latter value is significantly higher than that of the bulk, where a Zr/Ti ratio of 0.03(1) was found, meaning that Zr species are not well dispersed within the bulk of CCTO-GM, but they preferentially concentrate on the CCTO surface as small particles. The Zr $3d_{5/2}$ binding energy was observed at 182.3 eV and suggested that the Zr was present in an oxide environment such as ZrO_2 ,³⁵ i.e. fragments of milling media.

3.4 EXAFS analysis of the short-range structure of CCTO and CCTO-GM

The study of the local structure, including low crystalline materials, can be performed by Cu K-edge EXAFS. The fitting of both the CCTO and CCTO-GM EXAFS data (Fig. 5, Table 3), using a structural model (space group: $Im-3$ (204), $a = 7.391$ Å), was successful. These good fitting parameters indicated that both samples were predominantly comprised of $\text{CaCu}_3\text{-Ti}_4\text{O}_{12}$ in agreement with XRD analysis. Significant quantities of phase separated CuO or Cu_2O forming on milling can therefore be discounted. For both samples, most paths could be fitted with a positive symmetric expansion coefficient, with minimal expansion (within error) being observable for CCTO, and a more significant expansion for CCTO-GM. Such expansion agrees with the unit cell expansion seen by XRD. However, it is interesting to note that the 1st Cu–O shells, for both samples, were best fitted with a shorter distance than expected (1.953 Å vs. the literature value of 1.971 Å). Such a contraction of 0.02 Å is far greater than the error of the fit (*ca.* 0.003 Å) and can be attributed to a proportion of the Cu being present in a different coordination environment/oxidation state (given that EXAFS gives a global average path lengths). Molecular dynamic simulations of CuO and TiO_2 nanostructures do report reduced metal–oxygen distances, but at particle sizes way below those observed for the investigated samples (i.e., <5 nm in contrast to the 260 nm and 20 nm crystallite sizes for CCTO and CCTO-GM).³⁶ It could be speculated that a significant concentration of CuO clusters (bond length from EXAFS of 1.948(9) Å) are present, or alternatively that a proportion of the Cu is Cu^+ with notably shorter bond length. The former is considered unlikely, as there is no evidence of CuO exceeding 2.5 wt% of the sample (as determined from XRD). Therefore, the contraction is likely attributable to a proportion of Cu^+ being present within the sample. It is notable that the 1st Cu–O path length did not change on milling (within error), so if the path length was attributable to Cu^+ , its concentration within the bulk of the sample remained unchanged on milling (within error). The increase in Cu^+ from XPS would then be attributed to an increase in surface Cu^+ species vs. a significant change to bulk concentration. A further detail regarding the 1st shell Cu–O is that, when modelled, the coordination numbers were 3.5(2) Å and 4.3(2) Å for CCTO and CCTO-GM respectively. Given the error observed in CNs from EXAFS it is important not to overinterpret the



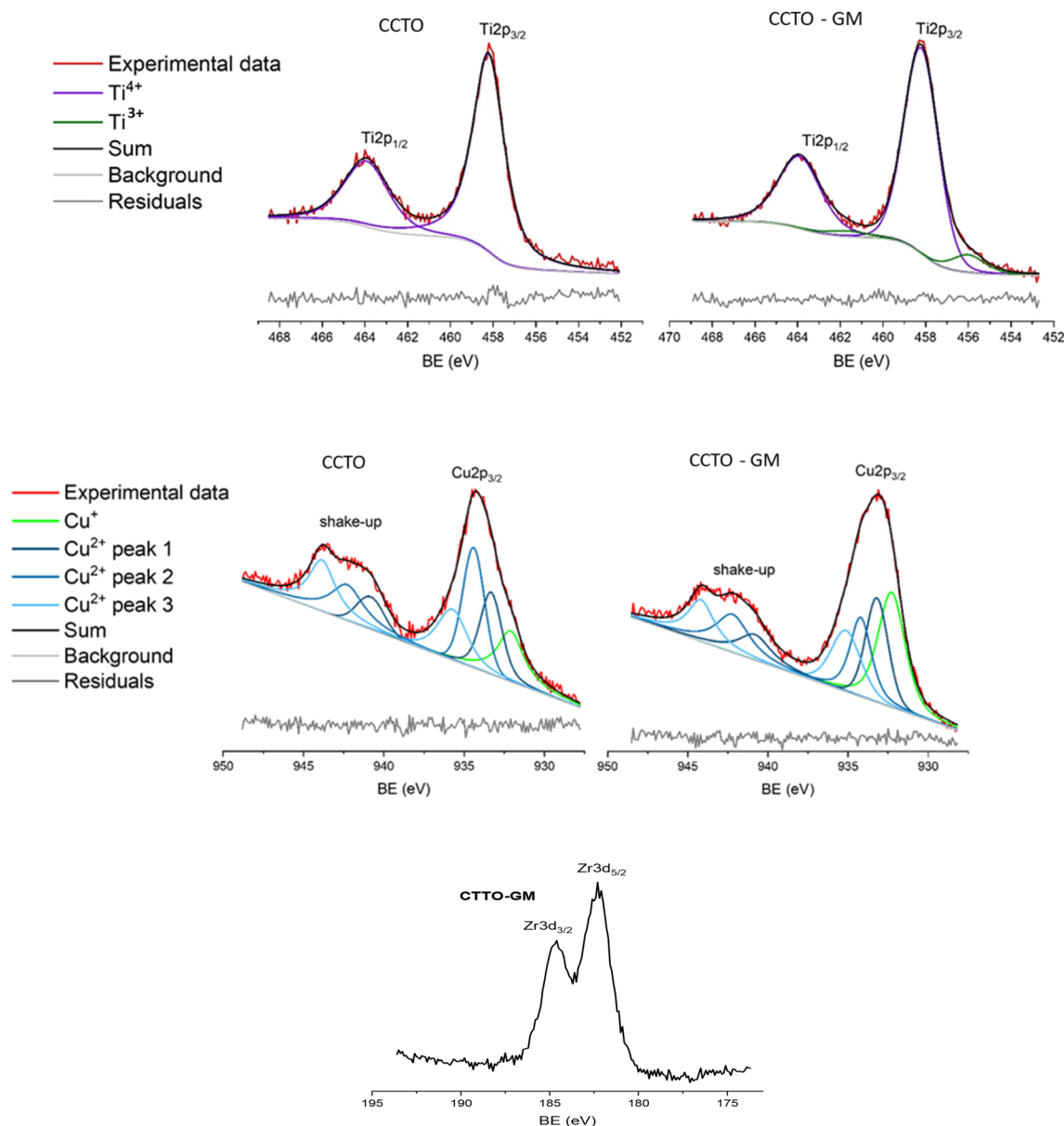


Fig. 4 XPS of CCTO and CCTO-GM. Top row; Ti2p region for CCTO (left) and CCTO-GM (right) with associated data fitting. Second row; Cu 2p_{3/2} region for CCTO (left) and CCTO-GM (right) and fittings. Bottom row; Zr 3d region for CCTO-GM.

apparent increase in CN on milling GM, but to simply conclude that there is not clear evidence for any significant increase in oxygen non-stoichiometry on milling around the Cu centre from the 1st shell fit.

Considering further shells, differences can be observed between samples in the magnitude of the Fourier Transform of the k^3 weighted EXAFS, with a notable decrease in the feature just below 3 Å (not phase corrected). This feature is dominated by the Cu–Ti path with contributions from a Cu–O–Ti–Cu multiple scattering path and the Cu–Cu/Cu–Ca paths. The fitting was performed with fixed CN values with the $2\sigma^2$ values being used as an indicator of structural disorder (thermal disorder being constant). A clear increase in $2\sigma^2$ can be determined for the Cu–Ti path on milling,

demonstrating a reduction in local structural order/CN. Reduced coordination is often seen for metal–metal paths in nanostructured oxides, due to the strong contribution of undercoordinated surface sites, however this is normally observed for particles <5 nm. Therefore, the observed particles are considered too large from an EXAFS perspective to see significant particle size effects. Numerous studies have suggested that oxygen vacancies and the formation of distorted $[\text{TiO}_5\text{V}_2\text{O}_6]^{2-}$ square pyramidal geometries can be accommodated in $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. Whangbo and Subramanian hypothesized that sterically crowded CuO_6 units, formed by twinning parallel to the (100) plane, could relax to form CuO_4 units through oxygen vacancy formation on the connected distorted TiO_6 .¹⁸ The electrons left to the plane defect then



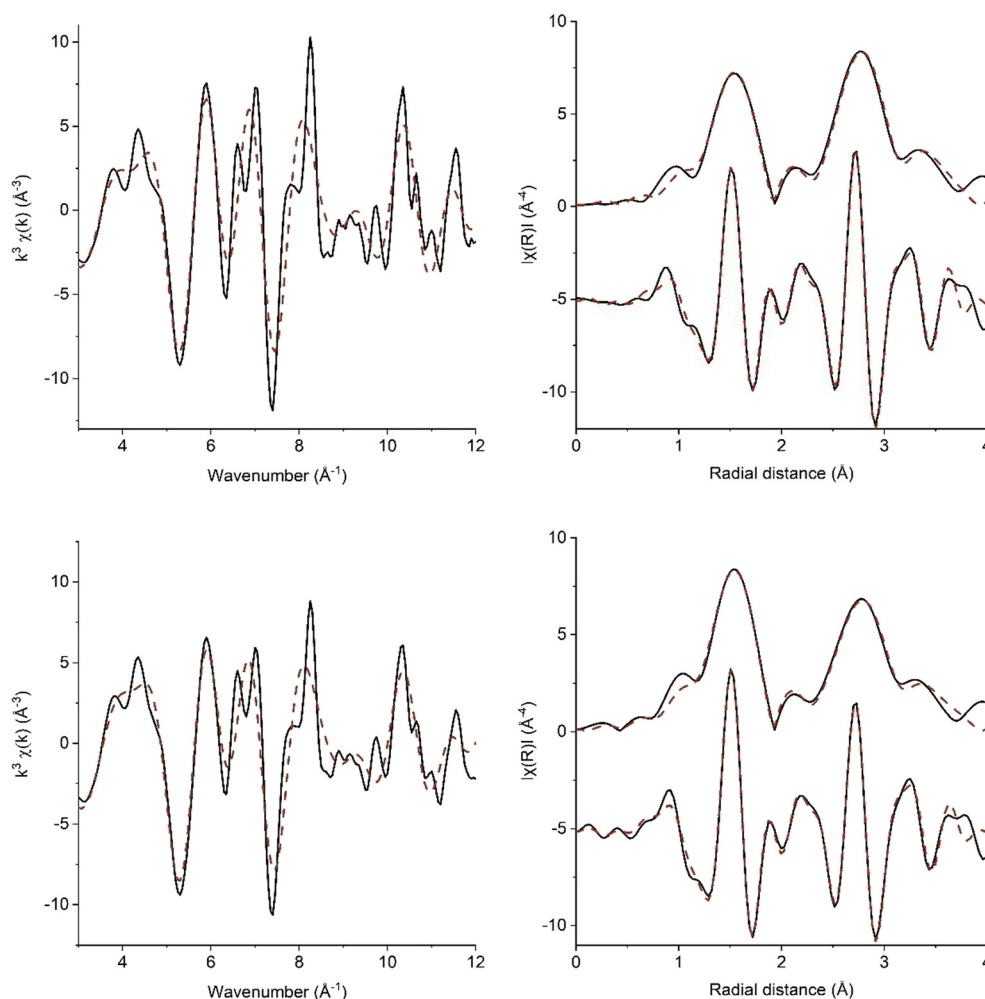


Fig. 5 Cu K-edge $k^3\chi$ data EXAFS and the associated Fourier transform of CCTO (top) and CCTO-GM (bottom). (Black line): experimental data, (red dashed line) sum of fitting. Fitting parameters: $3 < k < 12$ and $1.1 < R < 3.7$.

Table 3 Cu K-edge EXAFS fitting for CCTO and CCTO-GM

Sample	Path	Coordination number ⁽ⁱ⁾	Symmetric expansion	Path length (Å)	$2\sigma^2$ (Å ²)	ΔE (eV)	R-Factor
CCTO	Cu–O(1)	3.5(2) ⁽ⁱⁱ⁾	n/a	1.953(3)	0.0042(1)	–0.2(6)	0.0034
	Cu–O(2)	4	0.0025(20)	2.788	0.0184(36)		
	Cu–Ti	8		3.208	0.0080(4)		
	Cu–O(3)	4		3.271	0.0216 ⁽ⁱⁱⁱ⁾		
	Cu–O–Ti–Cu (MS)	16		3.573	0.0204 ^(iv)		
	Cu–Cu	4		3.705	0.0096(14)		
	Cu–Ca	2		3.705	0.0111(47)		
CCTO-GM	Cu–O(1)	4.3(2)	n/a	1.955(2)	0.0048(6)	0.3(5)	0.0026
	Cu–O(2)	4	0.0057(15)	2.797	0.0179(26)		
	Cu–Ti	8		3.218	0.0093(4)		
	Cu–O(3)	4		3.281	0.0209 ⁽ⁱⁱⁱ⁾		
	Cu–O–Ti–Cu (MS)	16		3.584	0.0149 ^(iv)		
	Cu–Cu	4		3.716	0.0107(13)		
	Cu–Ca	2		3.716	0.0166(64)		

Fitting parameters: $3 < k < 12$ and $1.1 < R < 3.7$. (i) S_0^2 values (fitted from CuO) fixed at 0.85. (ii) Cu–O(1) increase to 3.7(1) if $2\sigma^2$ fixed at 0.0048. (iii) $2\sigma^2$ defined as $2\sigma^2$ for Cu–O(2) \times 1.17. (iv) $2\sigma^2$ defined as $2\sigma^2$ for Cu–O(2) \times 3.6. Multiples defined by factor of increased path length vs. path length of calculated $2\sigma^2$.

facilitate Cu^+ and Ti^{3+} formation. The increased structural disorder in the Cu–Ti path on milling may reflect such planer

defects being formed. Increases in $2\sigma^2$ were also observed on milling for both Cu–Cu and Cu–Ca paths. Zheng *et al.*



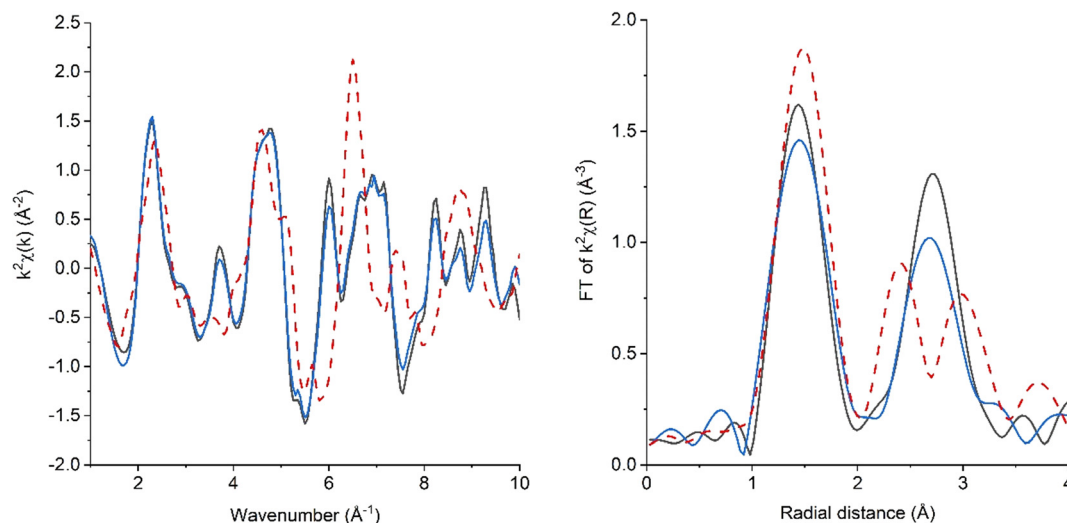


Fig. 6 Ti K-edge $k^2\chi$ data EXAFS (left) and the associated magnitude of the Fourier transform (right) of CCTO, CCTO-GM and rutile TiO_2 . (Black) CCTO; (blue) CCTO-GM; (dashed red) rutile TiO_2 .

demonstrated that Cu–Ca antisite defects are present in $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$, through a combination of techniques including Cu K-edge EXAFS.¹⁹ Relatively high $2\sigma^2$ values for these paths (0.0096 and 0.0111 \AA^2) could be attributed as evidence for antisite defects. However, the error in fitted $2\sigma^2$ values makes change in the contribution of these defects on milling difficult to verified.

Ti K-edge EXAFS (Fig. 6) proved challenging to fit, with high errors in the fit preventing clear distinction between CCTO and CCTO-GM (Fig. S2, S3 and Table S3†). A clear difference in phasing and the magnitude of the FT between CCTO and TiO_2 showed that there are no significant amounts of TiO_2 in either $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ sample. Further, both samples could be fitted to a $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ model, although Ti–O distances were slightly shorter than predicted (1.94(1) \AA vs. an expected 1.96 \AA), potentially demonstrating reduced Ti–O coordination as reported in simulations of TiO_2 nanostructures. Between CCTO and CCTO-GM differences are observed in the intensity of features. In particular, the feature at 2.8 \AA in the magnitude of the FT, which has contributions from Ti–Cu/Ca paths (in addition to Ti–O multiple scattering, Ti–O (2nd shell) and Ti–Ti paths), is dampened in CCTO-GM. The $2\sigma^2$ values for the Ti–Cu/Ca paths were higher for CCTO-GM at 0.009(2) \AA^2 vs. 0.006(2) \AA^2 seen for CCTO. Broadly, and without over interpreting the K-edge EXAFS data, this correlates with the observations from the Cu K-edge data, in that the A–B (Cu–Ti) site path is more disordered after milling.

3.5 XANES analysis of the electronic environment of Cu and Ti in CCTO and CCTO-GM

Lastly, the X-ray absorption near edge structure (XANES) from the Cu and Ti K-edges can be considered. In the Cu k edge XANES (Fig. 7), the $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ samples and the standard CuO all comprise of square planer Cu(II) species and contain

5 notable features. The dipole forbidden $1s \rightarrow 3d$ transition (feature A) can be observed as a quadrupole transition, which is sensitive to coordination geometry and changes in centrosymmetry.³⁷ The $1s \rightarrow 4p$ transition for planer Cu compounds is rich with information, with $1s \rightarrow 4p\pi$ (feature B) and $1s \rightarrow 4p\sigma$ transitions (feature C) being clearly distinct. Further, these transitions are strongly modified by the electronic environment of the Cu with 2 electron shakedown transitions (denoted as *) associated with ligand to metal charge transfer ($L \rightarrow 3d$; $3d^{10} L^{-1}$). Each transition is therefore split into a lower energy well screened transition and a poorly screened higher energy transition. The notable difference between CCTO and CCTO-GM is the peak

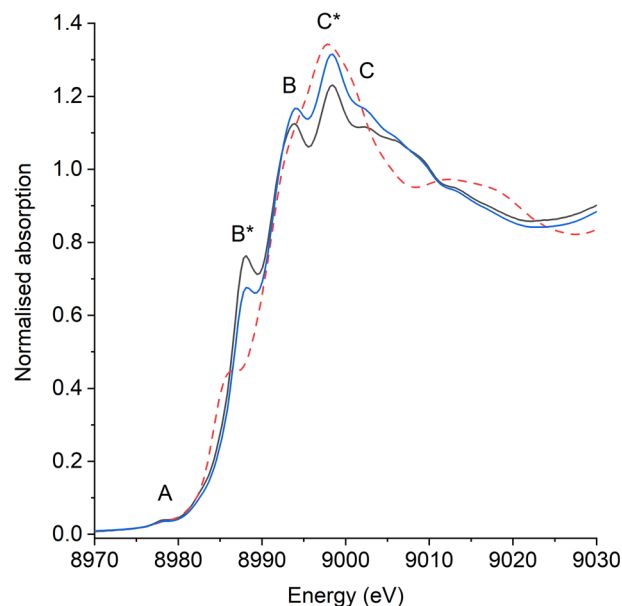


Fig. 7 Cu K-edge XANES of CCTO and CuO. (Black) CCTO, (blue) CCTO-GM and (red dashed) CuO. (A) $1s \rightarrow 3d$, (B) $1s \rightarrow 4p\pi$, (C) $1s \rightarrow 4p\sigma$, (*) shakedown feature.



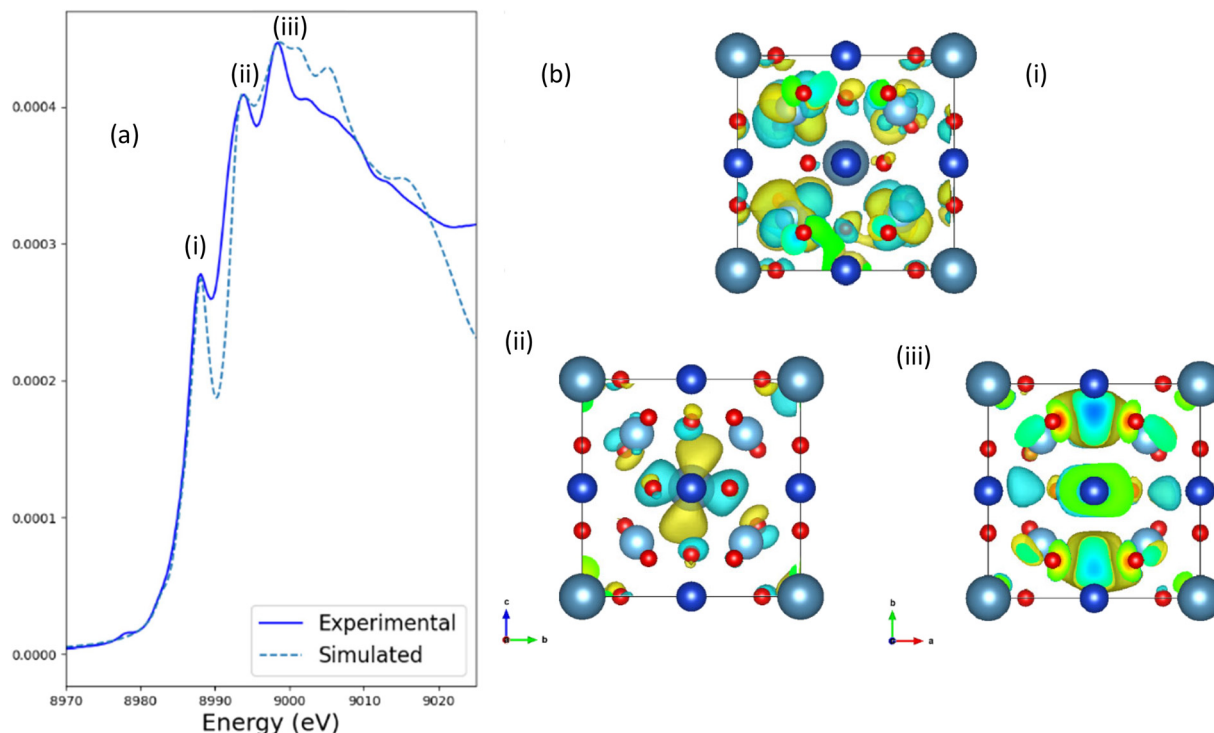


Fig. 8 Simulation of Cu K-edge XANES of $\text{Cu}_3\text{CaTi}_4\text{O}_{12}$. (a) Comparison of experimental and simulated XANES. (b) Graphical representations of the bands responsible for features at: (i) 8.988 keV – $1s \rightarrow 4p\pi$ shakedown feature, (ii) 8.994 keV – $1s \rightarrow 4p\pi$ feature, and (iii) 8.999 keV – $1s \rightarrow 4p\sigma$ shakedown.

intensities of the $1s \rightarrow 4p$ features. Specifically, in CCTO-GM the B^* feature has reduced intensity relative to CCTO, while features B and C/C^* are higher in CCTO-GM. Notably, an absence of change in the $1s \rightarrow 3d$ transition (feature A) on milling, does however suggest no significant deviation in local geometry from square planar on milling.

Solomon and co-workers attributed the relative intensity of peak B^*/B with the degree of bond covalency,³⁸ while Heald *et al.* noted lower than expected B feature in $\text{La}_{1.85}\text{Sr}_{0.15}\text{CuO}_4$, and attributed this to the presence of holes in the O 2p band.³⁹ Hence, simplistically it can be stated that milling has created vacancies or reduced covalency of the Cu–O bond, which limits the probability of ligand to metal transfer and thus the screening of this transition. To shed further light on this, *ab initio* simulations were performed to provide XANES spectral positions, intensities and the wavefunction associated with the orbital response of any given band. Fig. 8a shows that the Cu k edge XANES could be simulated with good agreement to experiment. From simulation, feature B^* at 8.988 keV has an excited state with O hybridised with Ti d states, while B is localised on the solely Cu–O hybridised orbitals. Lastly, peak C at 8.998.5 eV, responsible for the strongest feature in the spectra, is the result of the collective contribution of p-symmetry states of two neighbouring Cu sites, linked together by O p states. With this additional information, the reduction of the B^* feature on milling suggests a reduction in the interaction between Cu states and $\text{Ti(d)}\text{--O(p)}$ hybridised states,

potentially through disruption of Cu–Ti centres ordering as seen from EXAFS.

Ti K-edge XANES, shown in Fig. 9, provides analogous evidence, from the perspective of Ti of a decrease in local ordering. Detailed comparison between theory and

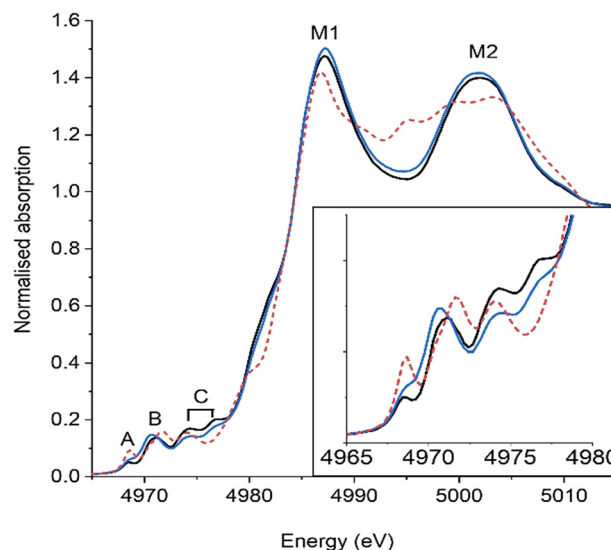


Fig. 9 Ti K-edge XANES of CCTO and rutile TiO_2 . (Black) CCTO, (blue) CCTO-GM and (red dashed) TiO_2 . Pre edge features: (A) $1s \rightarrow t_{2g}$ of $[\text{TiO}_6]$, (B) $1s \rightarrow e_g$ of $[\text{TiO}_6]$, (C) $1s \rightarrow e_g$ of neighbouring $[\text{TiO}_6]$, inset shows this region expanded. M1 and M2 main features in CCTO.



experiment allows for a correlation of Ti coordination number with band position and intensity (increasing intensity and lower energy position = lower coordination).^{6,40} The complex pre-edge features, seen in all samples, correlate with those seen by Oliveira *et al.*⁶ and were assigned as; (A) $1s \rightarrow t_{2g}$ of $[\text{TiO}_6]$ octahedra quadrupole excitations, (B) $1s \rightarrow e_g$ of $[\text{TiO}_6]$ octahedra and (C) dipole excitation $1s \rightarrow e_g$ of neighbouring $[\text{TiO}_6]$ octahedra. Notably, on milling, the position of feature B shifts from 4971.2 eV to 4970.8 eV, while the normalised peak area slightly increases. Using the correlation determined by Farges and co-workers it can be estimated that the average Ti coordination number decreased on milling.⁴⁰ Oliveira *et al.* attributed this to the formation of oxygen vacancies as $[\text{TiO}_5\text{V}_O^Z]$, where Z denotes different charged vacancies, and therefore the coordination number can be expressed as a $[\text{TiO}_6]:[\text{TiO}_5\text{V}_O^Z]$ ratio. The ratio for CCTO can be determined as being 4.2:1 $[\text{TiO}_6]:[\text{TiO}_5\text{V}_O^Z]$, which then decreases on milling (CCTO-GM) to 1.2:1. In addition to the change in feature B, the intensity of features C decrease on milling, which suggests that the interaction between adjacent vertex shared $[\text{TiO}_6]$ has changed. The change can be hypothesised as being a subtle alteration in the tilting angle of the octahedra or due to vacancies, leading to a reduced excitation $1s \rightarrow e_g$ of neighbouring $[\text{TiO}_6]$ octahedra. These findings are supported by changes in the photoluminescence spectra (Fig. S4†) of the two samples, with a splitting of the predominant peak at 400 nm and an decrease in intensity on milling. These changes are interpreted as an increase in the concentration of oxygen vacancies and a change in their nature within complex $[\text{TiO}_6-\text{TiO}_5\text{V}_O^Z]$ clusters on milling, although changes in scattering on milling could also contribute to intensity changes. Lastly, Farges and co-workers noted that the intensity of main features (M1 and M2) broaden and reduce in intensity with medium range disorder (*i.e.* glassy *vs.* crystalline states).⁴⁰ Interestingly, the normalised intensity of these features didn't decrease on CCTO milling but marginally increased, which suggests a retention, or moderate increase, of medium range order.

In summary, detailed characterisation shows that $\text{CaCu}_3\text{-Ti}_4\text{O}_{12}$ retains medium and long-range order on milling with an increase in crystallite strain coupled with an increase in surface area due to a reduction in crystallite/particle size. EXAFS supports the retention of the $\text{CaCu}_3\text{Ti}_4\text{-O}_{12}$ phase but with a decrease in ordering between A and B centres. Cu K-edge XANES showed that milling resulted in a change in the electronic structure, with a reduced probability of transitions to an excited state with significant Ti d state character. An increase in $[\text{TiO}_5\text{V}_O^Z]$ concentration, coupled with a change in short range $[\text{TiO}_6]$ octahedral interactions is observed. Currently this is hypothesised as being due to an increase in plane defects and proportion of surface structures on milling. These defects are responsible for the observed change in optical properties with little evidence for a significant change in Cu coordination environment.

3.6 Photocatalytic activity for rhodamine B degradation

The ability of CCTO samples to remove a model organic dye through adsorption and subsequent photocatalytic degradation, was assessed initially using an aqueous rhodamine B solution. After optimisation of conditions, the degradation of CtZ was performed. Given that the determination of a photochemical rate constant is complicated by quantum yields, light path lengths and related catalyst concentrations, a simple comparison of performance normalised by catalyst mass or surface area is insufficient (results are shown in Fig. S5†). Therefore, both catalysts have been tested at a range of concentrations (Fig. S6†) through two different regimes. The 1st being that if a linear response between conversion and catalyst mass, and the latter a point at which this proportionality is lost. Kisch and Bahnemann state that the inflection point between these two regimes represents the optimal conditions to test the catalysts, as light absorption is at its maximum.²⁸ The optimal concentrations for CCTO and CCTO-GM were found to be 4 g L^{-1} and 0.14 g L^{-1} respectively.

Fig. 10 shows the conversion of rhodamine B and the related first order kinetic decay plots for both catalysts under their respective ideal conditions. As a control, rhodamine solution was illuminated using visible light irradiation in absence of photocatalysts with no change in concentration being observed, indicating that degradation takes place by the photocatalytic action rather than by self-photosensitization.^{4,8,22} CCTO and CCTO-GM samples show notable adsorption capacity towards rhodamine B before exposure to sunlight, as previously reported by K. V. Ivanov *et al.*⁴¹ After this initial absorption no further reactivity was observed, with blank experiments in dark conditions show no remarkable rhodamine B conversion between 60 and 140 minutes. Under solar irradiation the rate constants for the two catalysts were distinctly different at $2.75 \times 10^{-3} \text{ min}^{-1}$ and $1.02 \times 10^{-2} \text{ min}^{-1}$ for CCTO and CCTO-GM respectively. As anticipated the significant increase in surface area on milling was beneficial to catalytic performance. Further, when normalised to surface area and catalyst concentration the rate of the milled CCTO-GM was almost twice that of the original perovskite at $9.11 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ and 4.91×10^{-4} respectively. Therefore, milling intrinsically increased catalytic activity, which can be ascribed to the influence of structural defects, as identified by changes to XRD determined unit cell parameters, Cu-Ti path disorder from Cu K-edge EXAFS and changes in the Cu and Ti K-edge pre edge XANES. These are considered to be line or point defects but may also be associated with a higher proportion of high index surface terminations on milling. A further consideration is that an intrinsic particle size effect is responsible for improved reactivity, with CCTO-GM having significantly smaller particle size than CCTO. *i.e.* that the formation of nanoparticles has resulted in a change in band structure and hence photocatalytic performance. However, it should be considered that the average crystallite size of



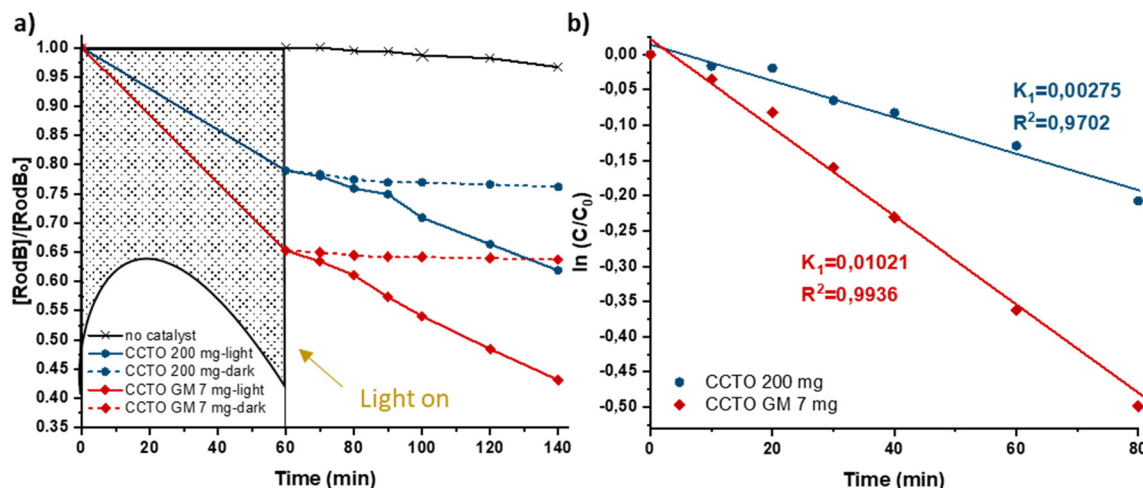


Fig. 10 Rhodamine B removal under solar light irradiation and in dark condition, using optimal concentrations of CCTO and CCTO-GM. (a) Time on line data; (b) first order kinetic decay plot related to photodegradation tests under sun light irradiation.

CCTO-GM from XRD is 20 nm, which is considerably larger than that expected for such changes in band structure.

To better understand the dye adsorption behaviour on the catalyst's surface, Z potential analysis were carried out at pH 7 (pH of the RhB solutions before degradation). At this pH the dye can exist in a zwitterionic form [29] and can interact with the powders through the negatively (COO^-) or positively (NR_4^+) charged functionalities. CCTO and CCTO-GM samples show both negative surface charge of $-82(3)$ mV and $-31(9)$ mV, respectively and, therefore, can interact with the cationic part of the dye molecules. Thus, the adsorption difference found between the two samples are probably linked to the surface area of the powders combined with the surface chemistry, that are both greatly influenced by the milling treatment.

3.7 Post reaction FTIR characterisation

To understand these differences between CCTO and CCTO-GM samples during photodegradation, FT-IR spectroscopy was performed (Fig. 11). Bare CCTO had no absorption peaks, whereas after one hour in "dark" conditions with the substrate, features are observed at 1091 cm^{-1} , 1189 cm^{-1} and 1400 cm^{-1} (Gaussian fitting shown in ESI†, Section S4, Fig. S9). These features are assigned to C–O–H stretching of the carboxylic functionality, C–H stretching of the ammino group and bending of C–H bonds in the group $=N^+(C_2H_6)$ of the rhodamine B structure (see ESI†, Section S3, Fig. S8, Table S4). No changes were seen in this adsorbed species after photocatalytic reaction.

CCTO-GM in contrast to CCTO had clear features in the as-prepared sample, which could be assigned to surface bound carbonate (1396 cm^{-1} and 1556 cm^{-1}) and adsorbed water (1650 cm^{-1} and 3400 cm^{-1}). The presence of carbonate in CCTO-GM was also confirmed from the XPS C1s signal (Fig. S7†). The significant splitting of the $\nu(CO)$ mode indicates a significant loss of symmetry from the free CO_3^{2-} anion (D_{3h}) and that the carbonate is strongly bound to surface metal sites. After exposure to the substrate in the dark, CCTO-GM had two

absorption bands at 1149 and 1225 cm^{-1} ascribable to C–O–H stretching of carboxylic group,⁸ and C–N stretching vibration of the ammino group presents in RhB. These two peaks were shifted to higher wavenumbers compared to the as prepared sample indicating the formation of weaker interactions through the milled sample and RhB molecules. This can be related to the different surface chemical environment (presence of carbonates and zirconium, higher Cu^+/Cu^{2+} and Ti^{3+}/Ti^{4+} ratios and a more positive surface charge) of CCTO-GM compared to the as prepared sample. Moreover, the bending of C–H bond in the group $=N^+(C_2H_6)$ (visible at 1400 cm^{-1} in the CCTO spectra) cannot be appreciated in CCTO-GM probably due to the overlap with the carbonate's modes centred at 1396 cm^{-1} . FTIR results suggest that rhodamine B molecules are firstly adsorbed onto calcium copper titanate's surface (a schematic representation and description is presented in ESI†, Section 5 Fig. S10) and subsequently degraded under sun light irradiation through the destruction of the chromophore group.⁸

3.8 Mechanistic studies of rhodamine B dye degradation using CCTO and CCTO-GM

To investigate the active species in rhodamine B photocatalytic degradation, radical scavengers, and interfering species were introduced in the system before photodegradation (1 mM concentration) as trapping agents for CCTO-GM sample. Since the degradation kinetics of the CCTO sample is extremely slow (Fig. 10) the addition of radical scavengers did not reveal any differences in the photodegradation rate. In the case of CCTO-GM sample isopropanol (IPA) and potassium iodide (KI) were employed as OH^\bullet (ref. 12 and 42) and h^+ scavenger⁴³ respectively, *p*-benzoquinone (*p*BQ) for $O_2^{\bullet-}$ quenching¹² and dimethyl sulfoxide (DMSO) as photoelectron trapping agent.^{11,44} The results about CCTO-GM radical trapping experiments are reported in Fig. 12. Using IPA or KI the degradation reaction is strongly quenched indicating that h^+ and OH^\bullet have a key role in photolysis. When KI is added, RhB concentration



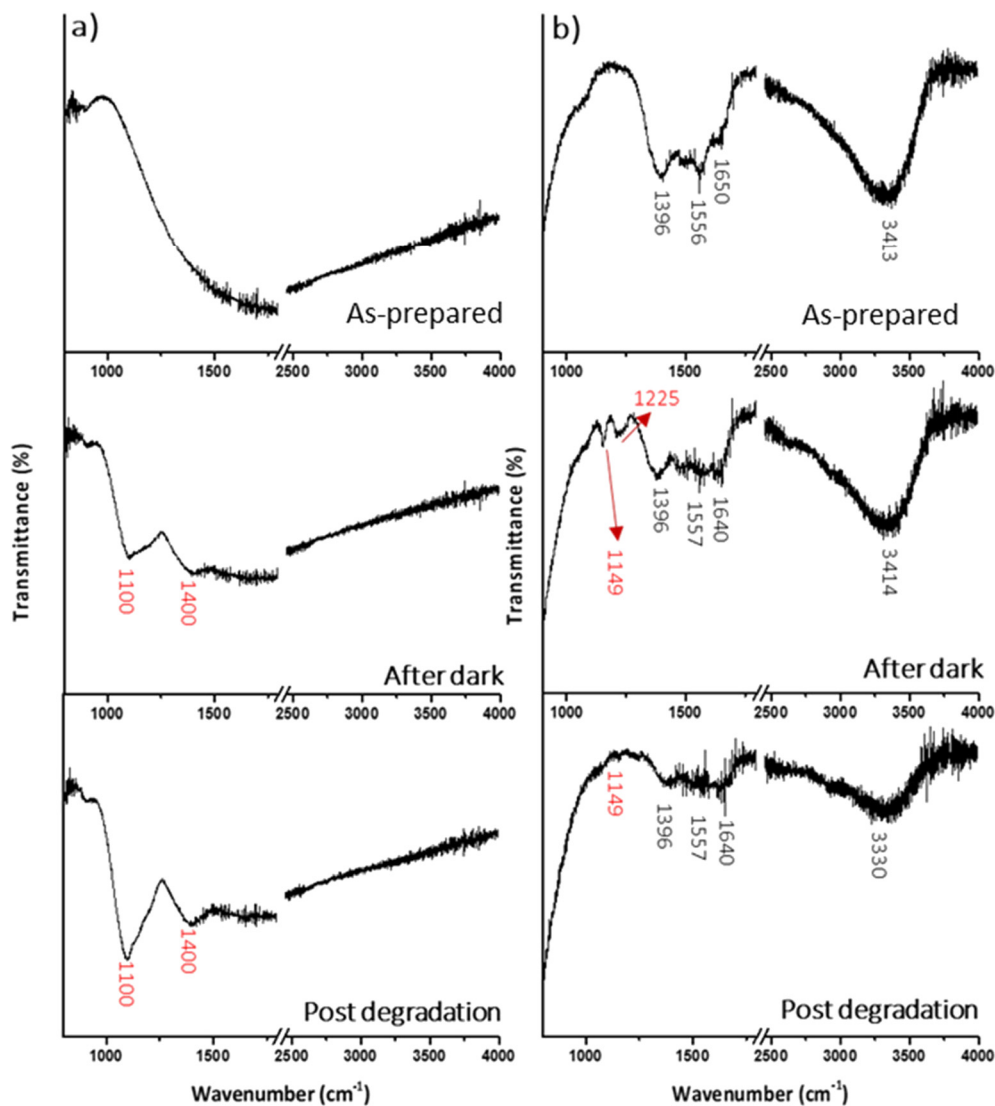


Fig. 11 IR spectra of CCTO (a) and CCTO-GM (b) samples as-prepared, after an hour of stirring with rhodamine B in dark and after photodegradation.

decreases in dark ($\approx 10\%$ lower) probably due to the competitive adsorption of K^+ ions on the negatively charged CCTO-GM surface.

Moreover, the addition of *p*BQ seems to reduce the photodegradation rate, suggesting that photoproduced $O_2^{\cdot-}$ radicals are involved in dye degradation mechanism. The presence of DMSO does not have a great influence on the photodegradation reaction, indicating that photoproduced electron are not the main reactive species during dye degradation. Using the band edge positions calculated with eqn (1) and (2) (Table 2), a schematic illustration of the possible photodegradation mechanism is reported in Fig. 13. All standard potentials are taken at pH 7.

Both samples show the edge of the valence band more negative than $E^\circ(H_2O/OH^\cdot)$ (2.730 V vs. NHE)⁴⁵ but more positive than $E^\circ(OH^-/OH^\cdot)$ (1.902 V vs. NHE).⁴⁵ Thus, the formation of hydroxyl radicals is thermodynamically favourable from the oxidation of adsorbed OH^- groups, but

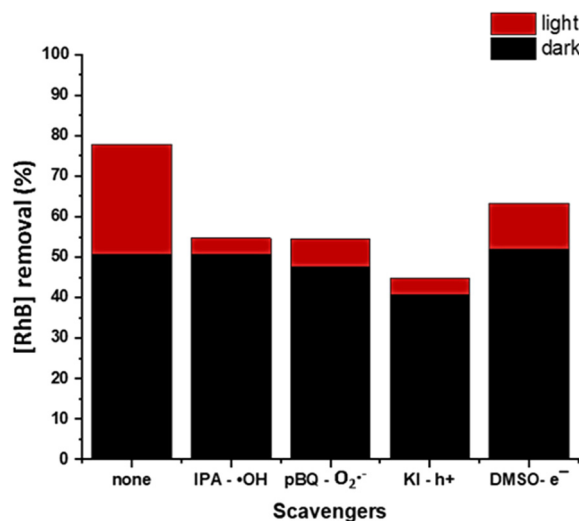


Fig. 12 Results for radical trapping experiments in the presence of CCTO-GM photocatalysts.



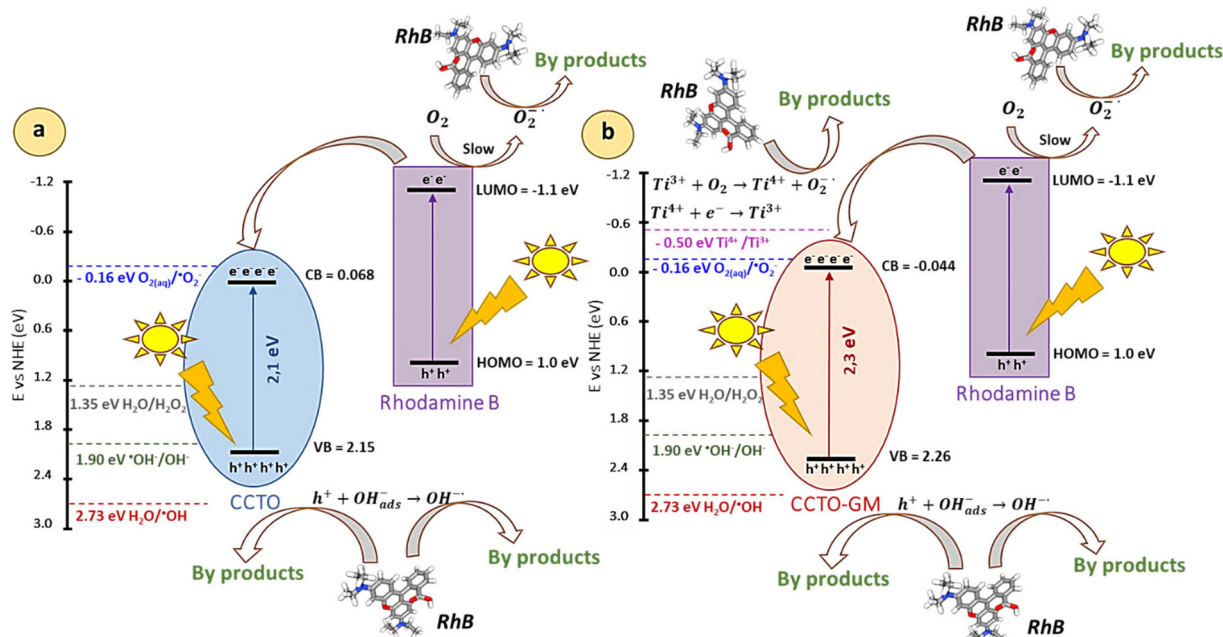


Fig. 13 Schematic representation of solar light driven degradation mechanisms of rhodamine B by a) CCTO, b) CCTO-GM.

not directly from water molecules. OH^{\cdot} and h^+ photogenerated are the main active species during RhB photodegradation in CCTO-based compounds^{12,46} as generally reported for photodegradation of dyes and organic pollutants.⁴⁷ The position of the conduction band is more positive than $E^{\circ}(O_{2(aq)}/O_2^{\cdot-})$ (-0.160 V vs. NHE)^{45,48} in both CCTO and CCTO-GM, therefore it would be difficult for these radicals to participate in the degradation of pollutant molecules. However, the presence of Ti^{3+} species in CCTO-band gap,^{4,14,15} as a consequence of the reaction of the electron transferred between Ti^{4+}/Ti^{3+} ($E^{\circ} = -0.498$ V vs. NHE) and the oxygen molecules adsorbed on the material surface, to give $O_2^{\cdot-}$ species following the scheme:



From a thermodynamic point of view H_2O_2 species could be formed during the reaction because $E^{\circ}(H_2O/H_2O_2)$ (1.349 vs. NHE)⁴⁹ and $E^{\circ}(O_2/H_2O_2)$ (0.281 V vs. NHE)⁵⁰ but are in generally not considered, as the formation reaction includes multi-electronic transfers⁴⁹ which are kinetically disadvantaged.

Importantly, but often negated, is the possible importance of dye sensitization process in photocatalytic dye degradation. The energy of the highest occupied molecular orbital and lowest unoccupied molecular orbital (HOMO and LUMO) in rhodamine B are 1.1 and -1.0 V vs. NHE.⁵¹ Thus, a photo-excited electron can be transferred from the LUMO of

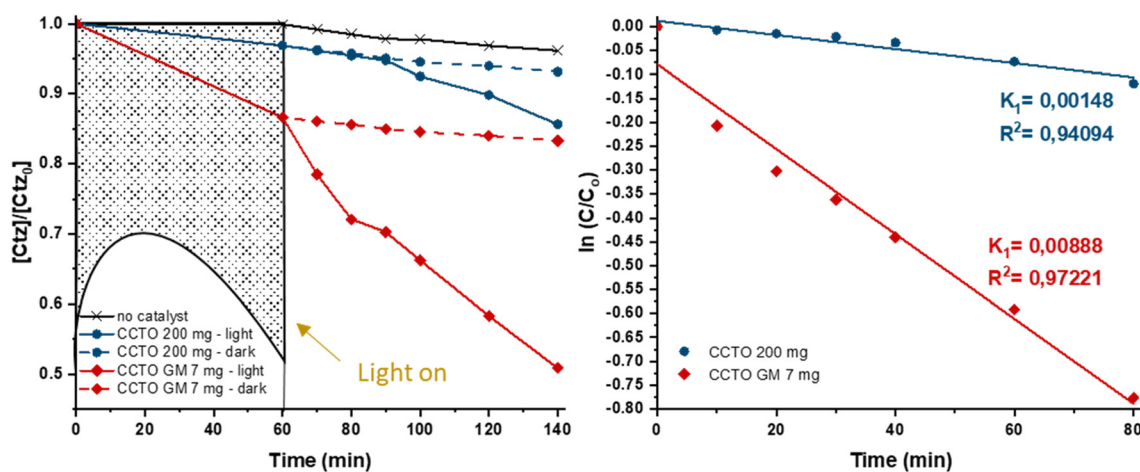


Fig. 14 Cetirizine hydrochloride removal under solar light irradiation and in dark condition, using optimal concentrations of CCTO and CCTO-GM. (Left) Time online data; (Right) first order kinetic decay plot related to photodegradation tests under sun light irradiation.

RhB* to the more positive conduction band of CCTO-type catalyst, lowering the photoproduced charge recombination rate and enhancing dye degradation.

3.9 Photocatalytic activity for cetirizine hydrochloride degradation

Given the contribution of direct visible light photoexcitation in rhodamine B degradation, an alternative substrate, which does not absorb light within the visible region, was considered to provide evidence of actual photocatalytic performance for CCTO and CCTO-GM. The antihistamine Ctz was chosen, with photocatalytic degradation results using the prior determined optimised masses (200 and 7 mg for CCTO and CCTO-GM respectively) being reported in Fig. 14. It was noted that CCTO and CCTO-GM samples had poor adsorption capacity towards Ctz before exposure to sunlight, as at a pH of 6.5 Ctz is electrically neutral and exist in molecular form. Under solar irradiation the rate constant for the two catalysts were distinctly different, at $1.48 \times 10^{-3} \text{ min}^{-1}$ and $8.88 \times 10^{-3} \text{ min}^{-1}$ for CCTO and CCTO-GM respectively. The retention of an improved degradation rate for CCTO-GM using a molecule without absorption in the visible region strengthens the conclusion that milling does increase photocatalytic performance. Further, the tripling of surface area normalised rates with CCTO-GM vs. CCTO, at $7.92 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ and $2.64 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ respectively, confirmed that this improved activity can be attributed to changes in structure on milling.

4. Conclusions

The photocatalytically active $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ perovskite catalyst is known to have an intrinsically poor surface area, which is detrimental to catalytic performance. Further, structural defects have an important influence on optical and catalytic properties. The mechanochemical ball milling of sol-gel synthesised $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ was found to increase its surface area from 1 to $80 \text{ m}^2\text{g}^{-1}$, with no net increase in phase separated CuO, CaTiO_3 or TiO_2 species, *i.e.* 96% phase purity of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ as determined by XRD and EXAFS. The observed surface area on milling of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ is the highest reported to date. Changes to the UV-vis spectra, an increase in unit cell size and strain from XRD, and an observed decrease in Cu-Ti path length structural order from EXAFS, demonstrated that milling induced structural defects within $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. XANES showed clear changes to the local environment of Ti on milling with an increase in $[\text{TiO}_5\text{V}_6]^{2-}$ species, which in turn influenced the electronic properties of Cu, seen by XANES and supported by relevant simulations. Specifically, the changes in Cu K-edge XANES on milling were a decrease in the intensity of shakedown features associated with delocalised excited states. These changes are interpreted as being indicative of structural defects within $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$. Optimised photodegradation studies of rhodamine B showed that milling increased catalytic activity by almost a factor of 5, due to an increase in active surface area. Further, when

the results are normalised by surface area, milling resulted in a $\times 2$ increase in $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ performance which can be attributed to the creation of point and line defects during the milling process. Comparable improvement in catalytic activity were also seen for cetirizine hydrochloride degradation, which unlike rhodamine B does not absorb visible light, with a $\times 3$ increase in $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ surface area normalised photocatalytic activity. Thereby confirming that structural changes, in the form of defect formation, enhance photocatalytic degradation performance of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$.

Author contributions

Simon Kondrat: conceptualization, formal analysis, investigation, writing-original draft, writing review & editing, funding acquisition. Andrea Bartoletti: formal analysis, investigation, writing-original draft, writing review & editing, visualization. Angela Gondolini: conceptualization, investigation, writing-original draft, writing review & editing. Nicola Sangiorgi: conceptualization, formal analysis, writing-original draft, writing review & editing. Alessandra Sanson: resources, supervision, project administration, funding acquisition. Marzio Rancan: investigation, writing review & editing. Lidia Armelao: resources, writing review & editing. Matteo Ardit: investigation, data curation, writing review & editing, visualization.

Conflicts of interest

There are no conflicts to declare.

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