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Charge transfer complexes of a benzothienobenzothiophene derivative and their implementation as active layer in solution-processed thin film organic field-effect transistors†

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Herein, we report on the synthesis and structural characterization of novel charge transfer (CT) complexes of the benzothienobenzothiophene derivative C₈O-BTBT-OC₈ with the series of F_xTCNQ derivatives (x = 2, 4). The degree of charge transfer and HOMO–LUMO gap energies were evaluated by spectroscopic means and by DFT calculations. Thin films of the (C₈O-BTBT-OC₈)(F₄TCNQ) complex were prepared by a simple solution shearing technique and by blending the active materials with polystyrene. X-Ray diffraction and IR/Raman spectroscopy techniques were instrumental for the structural identification of the films, which belonged to the same phase as the resolved single crystal. The films were implemented as an active layer in organic field-effect transistor (OFET) devices, which exhibited an n-type behavior in ambient conditions in agreement with the theoretical calculations.

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Introduction

Organic charge-transfer (CT) complexes are two component systems formed by an electron Donor (D) and an electron Acceptor (A) unit with a specific stoichiometry. These binary systems are characterised by a charge transfer state with a certain ionicity (ρ) that can range from neutral ($\rho = 0$) to the fully ionised form ($\rho = 1$). The degree of charge transfer depends on the chemical structure of their constituents, but also on the overlap between their frontier molecular orbitals. Typically, D/A CT single crystals organise in either segregated

(*i.e.*, –D–D–D– and A–A–A–) or mixed (*i.e.*, –D–A–D–A–) π -stacks. Both the packing and charge transfer degree importantly determine the resulting electrical properties, which can vary from insulator, semiconductor, and metallic to superconductor.^{1,2} For many decades CT complexes were intensively investigated in order to establish guidelines to design materials exhibiting high room-temperature mobility or superconductivity.³ However, in the more recent years, the focus has also been placed on the development of more technologically relevant applications deploying such CT complexes,^{4–6} including thermoelectrics,⁷ photoconductors,^{8,9} strain sensors,¹⁰ light detectors,¹¹ ferroelectrics¹² or organic field-effect transistors (OFETs), where CT complexes can act as organic metals^{13,14} or organic semiconductors.^{15,16}

The separate D or A units in a CT complex typically can act as unipolar (p and n, respectively) organic semiconductors when implemented in an OFET.^{17,18} However, when they co-crystallise together, they can exhibit completely different properties. Hence, significant efforts are being devoted on exploring the electrical performance of a variety of CT systems as active layers in OFETs. Nonetheless, these studies have been mainly restricted to prototypical single crystals or co-evaporated thin films, which are not desirable for practical applications.^{19–21} Indeed, the preparation of thin films of CT complexes over large areas employing solution-based techniques is highly challenging since the solubility of the separate components in organic solvents is

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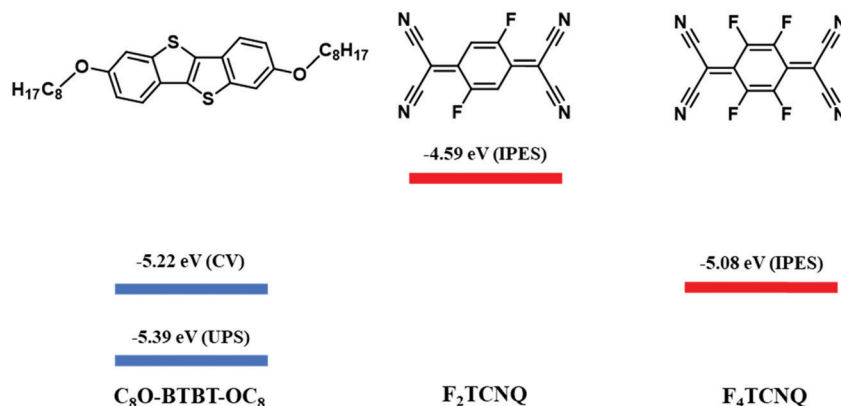
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Scheme 1 Molecular structures of the donor (C_8O -BTBT- OC_8) and acceptor (F_2 TCNQ and F_4 TCNQ) compounds, and HOMO (blue) and LUMO (red) energy levels for C_8O -BTBT- OC_8 , F_2 TCNQ, and F_4 TCNQ.^{22,23} The LUMO levels of the acceptor molecules were estimated by Inverse Photoemission Spectroscopy (IPES). The HOMO levels of C_8O -BTBT- OC_8 estimated by Cyclic Voltammetry (CV) and Ultra-Violet Photoelectron Spectroscopy (UPS) are shown.

distinct to the one from the CT complex. Recently, we reported the fabrication of thin films of the CT complex dibenzotetra-thiafulvalene-7,7,8,8-tetracyanoquinodimethane (DBTTF)(TCNQ) employing a solution shearing deposition technique.^{17,18} This was achieved by blending the CT complex with an insulating binding polymer to promote film processability and crystallinity.

Here, we report the preparation and characterisation of two novel CT crystals based on 2,7-bis(octyloxy)[1]benzothieno[3,2-*b*]-benzothiophene (C_8O -BTBT- OC_8) and fluorinated 7,7,8,8-tetracyanoquinodimethane (*i.e.*, F_2 TCNQ and F_4 TCNQ) (Scheme 1). In both cases, the donor and acceptor molecules co-crystallise in a 1 : 1 stoichiometry forming stacks of alternating C_8O -BTBT- OC_8 and F_2 TCNQ or F_4 TCNQ. A low charge transfer degree is found for the CT complex based on F_2 TCNQ, whereas this value is increased with the more electron acceptor F_4 TCNQ derivative. Further, thin films of (C_8O -BTBT- OC_8)(F_4 TCNQ), corresponding to the same crystal phase as the single crystal one, were successfully prepared employing a high throughput solution-based deposition technique in ambient conditions. The films were characterised as active layer in OFETs giving an n-type behaviour.

feature extended stacks, running along the *a*-axis, in which molecules of the donor C_8O -BTBT- OC_8 alternate with the corresponding acceptor TCNQ-derivative in an $\cdots A \cdots D \cdots A \cdots D \cdots$ fashion (Fig. 1). Despite the different nature of the TCNQ acceptor, the interplanar distances (plane to centroid) between C_8O -BTBT- OC_8 and F_2 TCNQ or F_4 TCNQ are only slightly different, accounting for 3.3 Å and 3.2 Å, respectively, which are slightly shorter compared with CT complexes made of analog BTBT donor derivatives.^{26,27} In both cases, the indexing of the crystal faces revealed that the long crystal axis corresponds to the crystallographic [1 0 0] direction, and hence, the $\pi \cdots \pi$ stacking direction (Fig. S2 and S3, ESI†). Additionally, it is worth noting how both (C_8O -BTBT- OC_8)(F_2 TCNQ) and (C_8O -BTBT- OC_8)(F_4 TCNQ) display a remarked structural resemblance with other CT complexes made up of alkylated benzothienobenzothiophene and TCNQ derivatives, which were previously reported as promising candidates for the development of OSCs.⁶

Raman and Infrared (IR) spectroscopy are non-destructive techniques very useful for the characterisation of CT complexes

Results and discussions

The BTBT derivative C_8O -BTBT- OC_8 (Scheme 1) has previously been reported as a highly promising p-type organic semiconductor.^{22,24} However, CT complexes with this derivative have never been reported before. CT complexes based on C_8O -BTBT- OC_8 with TCNQ, F_2 TCNQ and F_4 TCNQ were attempted to grow, although with the non-fluorinated acceptor no complex was formed. The latter cannot be explained by the mismatch of the highest occupied molecular orbital (HOMO) of the donor with the lowest unoccupied molecular orbital (LUMO) of the acceptor,²⁵ since CT complexes with TCNQ have been reported for other BTBT derivatives, with even deeper HOMO level.^{6,20,21,26–28}

Both CT complexes, (C_8O -BTBT- OC_8)(F_2 TCNQ) and (C_8O -BTBT- OC_8)(F_4 TCNQ), crystallize as isomorphous in the triclinic $P\bar{1}$ space group (see Table S1 for details and Fig. S1, ESI†), and

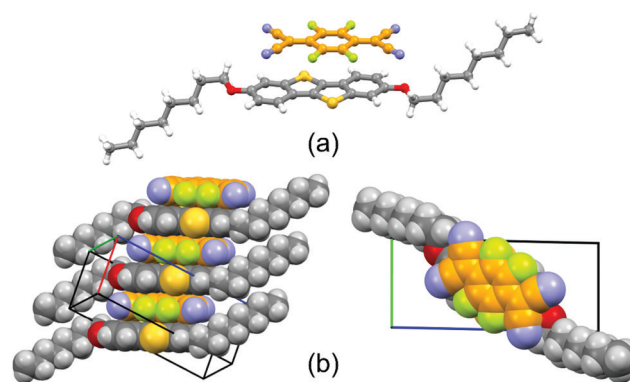


Fig. 1 Structural features of crystalline (C_8O -BTBT- OC_8)(F_4 TCNQ): (a) molecular structure of the CT complex as observed in its crystal, and (b) side and top views of the columnar stacking running along the *a*-axis. C-atoms of C_8O -BTBT- OC_8 and F_4 TCNQ molecules in grey and orange, respectively.



since it is well known that charge transfer interactions influence some vibrational modes of both donor and acceptor. Here, Raman spectra of the single crystal CT complexes were compared with the ones of the parent compounds (Fig. 2). For the TCNQ derivatives two Raman active modes have been identified to be sensitive^{29,30} to the degree of charge transferred from the donor to the acceptor: the stretching of the C=C double bonds of the central TCNQ core and the stretching of the periferic CN groups. For the $(C_8O-BTBT-OC_8)(F_2TCNQ)$ complex, the C=C stretching shifts from 1456.7 to 1449.2 cm^{-1} and the CN from 2230.1 to 2220.6 cm^{-1} , whereas in the case of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ the C=C stretching shifts from 1454.8 to 1442.9 cm^{-1} and the CN from 2224.5 to 2218.7 cm^{-1} . This phenomena clearly indicates that a certain charge transfer degree between the donor and the acceptor unit in both CT complexes is occurring.

As previously mentioned, the ionicity (ρ) is a key parameter in CT complexes. There are several experimental methods which have been reported so far to determine ρ . The most common one is using vibrational spectroscopy by checking the shift of the so called “charge sensitive modes” as mentioned above for the Raman spectra. However, it has been reported

that for mixed stack CT systems Raman spectroscopy is not the best option for the determination of ρ due to its overestimation because these modes are affected by the electron-phonon (or electron-molecular vibration) coupling.^{30,31} Instead, IR modes are more reliable. Again, for CT complexes based on F_xTCNQ , the stretching of the CN periferic groups and C-C bonds have been identified to be charge sensitive.²⁹ Considering that often the CN group is influenced by the intermolecular interaction network, the more reliable charge sensitive modes to estimate ρ are the three ones attributed to the C-C bonds (Fig. 3a). These modes appear at the following frequencies: ν_1 : 1577 cm^{-1} and 1598 cm^{-1} ; ν_2 : 1551 cm^{-1} and 1550 cm^{-1} ; ν_3 : 1396 cm^{-1} and 1395 cm^{-1} , for F_2TCNQ and F_4TCNQ , respectively.^{18,29,30} The IR spectra of the prepared $C_8O-BTBT-OC_8$ CT complexes are shown in Fig. 3b and c together with the ones of the separate components. From the shift of the CN stretching (from 2230.2 to 2221.9 cm^{-1} for $(C_8O-BTBT-OC_8)(F_2TCNQ)$ and from 2227.0 to 2221.8 cm^{-1} for $(C_8O-BTBT-OC_8)(F_4TCNQ)$) the CT interaction is confirmed in agreement with the Raman results. Furthermore, two of the three C-C charge sensitive modes are identified and marked on the IR spectrum (ν_1 : 1385.8 and 1386.3 cm^{-1} and ν_3 : 1572.2 and 1583.4 cm^{-1} for the F_2TCNQ and

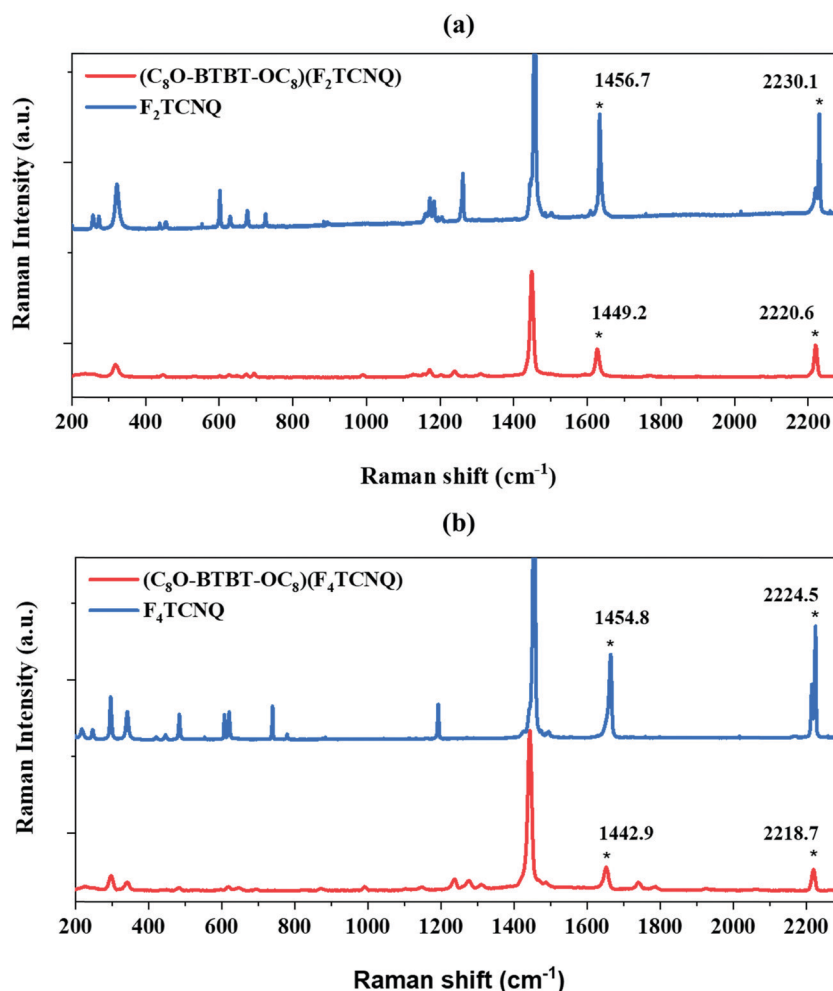


Fig. 2 Raman spectra of (a) $(C_8O-BTBT-OC_8)(F_2TCNQ)$ and (b) $(C_8O-BTBT-OC_8)(F_4TCNQ)$. The C=C and CN charge sensitive modes are marked with an asterisk.



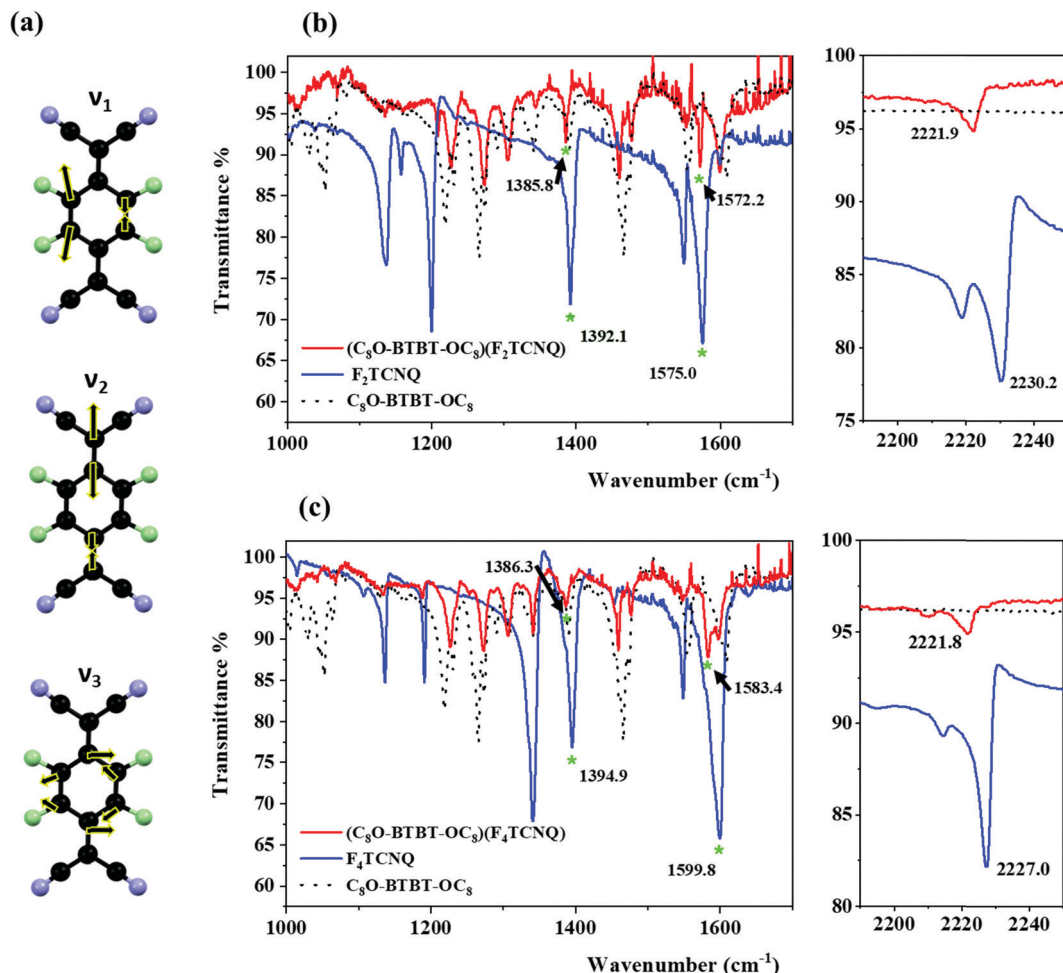


Fig. 3 (a) C–C charge sensitive modes for F₄TCNQ. (b) IR spectra of C₈O-BTBT-OC₈, F₂TCNQ and the corresponding CT complex. (c) IR spectra of C₈O-BTBT-OC₈, F₄TCNQ and the corresponding CT complex. The C–C charge sensitive modes are marked with an asterisk.

F₄TCNQ CT complex, respectively). The vibration ν_2 is probably too weak to be detected. Assuming a linear correlation between ρ and the frequency shifts, and knowing the frequencies of the modes ν_1 and ν_3 of the neutral (*i.e.*, F₂TCNQ and F₄TCNQ) and completely ionic (*i.e.*, K⁺F₂TCNQ and K⁺F₄TCNQ) species,²⁹ the ρ of the CT complexes was calculated. Accordingly, the estimated degree of ionicity was found to be 0.16 and 0.29 for (C₈O-BTBT-OC₈)(F₂TCNQ) and (C₈O-BTBT-OC₈)(F₄TCNQ), respectively. It is worth noting that ν_3 is very close to a vibration of the donor C₈O-BTBT-OC₈, which could generate certain underestimation of the degree of ionicity. These results show that a higher degree of CT is found with the more electron acceptor F₄TCNQ (Scheme 1). Further, it is noticed that the ionicity in these derivatives is higher than the previously reported values found for BTBT and di-alkyl BTBT analogous CT complexes.^{25,26}

The optical HOMO–LUMO gap energies of the CT complexes were subsequently estimated by UV-Vis-NIR spectroscopy (Fig. S4, ESI[†]). This is realized according to the following equation:³²

$$E_g = h \times \frac{c}{\lambda_{a.e.}} = \frac{1240}{\lambda_{a.e.}}$$

where E_g represents the optical band gap expressed in eV and

$\lambda_{a.e.}$ denotes the absorption edge wavelength, expressed in nm, obtained from the offset wavelength derived from the lowest energy absorption band. The optical band gap for (C₈O-BTBT-OC₈)(F₂TCNQ) was estimated to be 0.96 eV, while for (C₈O-BTBT-OC₈)(F₄TCNQ) it was found to be lower, 0.80 eV.

Solid-state Density Functional Theory (DFT) electronic structure calculations were performed for the (C₈O-BTBT-OC₈)(F_xTCNQ) co-crystals using the hybrid B3LYP functional on the basis of the experimental single crystal X-ray structures. Mülliken population analysis yields an ionicity parameter ρ of 0.098 in (C₈O-BTBT-OC₈)(F₂TCNQ) and of 0.128 in (C₈O-BTBT-OC₈)(F₄TCNQ). We note that these values are larger than those obtained using a similar modeling protocol by Ashokan *et al.*²⁵ ($\rho \sim 0.07$ in (C₈-BTBT-C₈)(F₂TCNQ) and (C₈-BTBT-C₈)(F₄TCNQ)) in the case of co-crystals involving the same acceptors but alkylated instead of alkoxyated BTBT derivatives as donors. Such a difference is associated with the stronger donor character of the C₈O-BTBT-OC₈ molecules induced by the electron pushing alkoxy moieties. The calculated ionicities are in good qualitative agreement with experiment (namely reproduce the trend observed with increasing strength of the acceptor), yet are slightly lower than the values of ~ 0.16 in (C₈O-BTBT-OC₈)(F₂TCNQ) and ~ 0.29 in (C₈O-BTBT-OC₈)(F₄TCNQ) inferred



from the measured vibrational spectra. Such a discrepancy is either due to the metric adopted to probe the degree of charge transfer or to the level of theory used (as pointed out in ref. 25 a proper description of the degree of ionicity in these crystals would require the use of optimally-tuned range separated functionals, currently not implemented), or a combination of both.

The DFT calculated band structures of the $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_2TCNQ)$ co-crystals are reported in Fig. 4 and the extracted hole and electron effective masses collected in Table 1. Similar to the case of alkylated BTBT in ref. 25 we expect electrical transport in these co-crystals to be: (i) strongly anisotropic and predominantly one-dimensional, with much lower effective masses along the D:A stacking direction (see Table S2, ESI†); and (ii) dominated by electrons, with effective masses significantly smaller than the corresponding values for holes. Additionally, the DFT calculated electronic bandgaps of 1.19 (0.89) eV in the F_2TCNQ (F_4TCNQ) doped co-crystal match reasonably well the measured optical gap of ~ 0.96 (~ 0.80) eV, though the comparison should be considered with care as electron-hole correlations are not included in the calculations.

Once characterised the single crystal CT complexes, we aimed at investigating their potential as organic semiconductors in OFETs. However, due to the difficulty of handling single crystals and their limited practical applicability, we focused on the preparation of thin films by a high throughput solution-based technique. The bar-assisted meniscus shearing (BAMS) technique was employed, which was previously used

Table 1 Bandwidth along the stacking direction for the conduction band (CB) and valence band (VB) alongside the effective masses expressed with respect to the standard electron mass. Data from

Co-crystals	Bandwidth (meV)		Effective mass (m^*/m_0)	
	CB	VB	Electrons	Holes
$(C_8-BTBT-C_8)(TCNQ)^a$	280	82	1.0	3.1
$(C_8-BTBT-C_8)(F_4TCNQ)^a$	329	128	0.7	1.5
$(C_{12}-BTBT-C_{12})(TCNQ)^a$	280	88	1.2	3.9
$(C_{12}-BTBT-C_{12})(F_4TCNQ)^a$	316	110	1.1	3.6
$(C_8O-BTBT-OC_8)(F_2TCNQ)^b$	357	174	1.8	3.1
$(C_8O-BTBT-OC_8)(F_4TCNQ)^b$	408	244	1.4	2.0

^a Ref. 25. ^b This work.

successfully to deposit a large family of organic semiconductors and a CT complex (Fig. 5a).^{18,33–38} This technique consists in placing a solution of the organic material between a bar and a heated substrate forming a confined meniscus and, immediately afterwards, displacing the substrate at a constant speed. It has also been shown that the use of polymer blends facilitates the processing of the films, the crystallisation of the semiconductor and the device stability.^{39–42}

After an optimisation process modifying the solution formulation (solvent and molecular weight and ratio of the

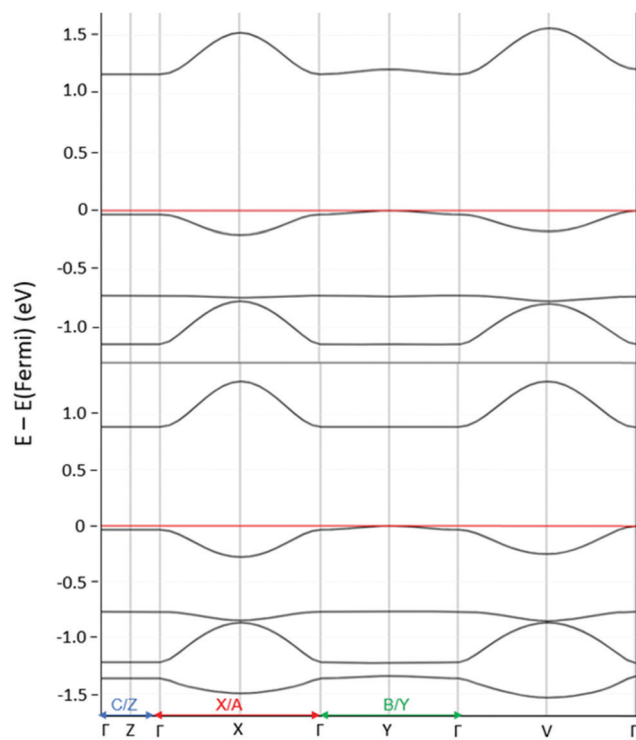


Fig. 4 Band structures of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ (bottom) and $(C_8O-BTBT-OC_8)(F_2TCNQ)$ (top). The direct lattice directions corresponding to the reciprocal lattice pathway are indicated on the X axis.

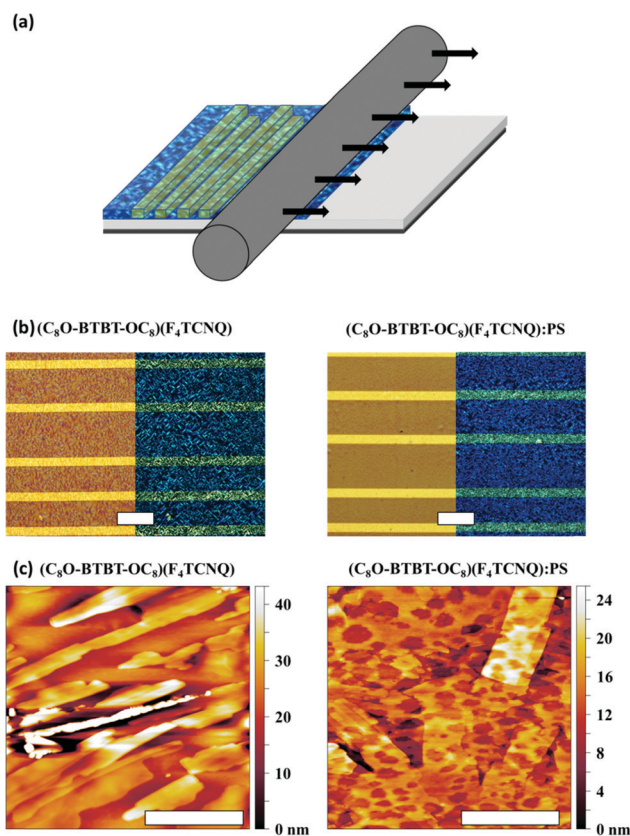


Fig. 5 (a) Schematic illustration of the BAMS technique. (b) Non-polarized and polarized optical microscopy images with crossed polarizer/analyzer setup of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$ films. Scale bar: 100 μm . (c) AFM topography images of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$ films. Scale bar: 2 μm .



polymer binder) and coating conditions (*i.e.*, temperature and speed), thin films of $(C_8O-BTBT-OC_8)(F_2TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ)$ were prepared using: (1) a 2 wt% solution of an equimolar ratio of $C_8O-BTBT-OC_8$ and F_xTCNQ in a mixture of chlorobenzene : benzonitrile (5 : 1), and (2) blending the solution prepared in (1) with a 2 wt% solution of polystyrene (PS) 280 kg mol^{-1} in the same mixture of solvents in a ratio 4 : 1. The solutions were kept at high temperature to avoid precipitation of the materials. The deposition was performed at a speed of 2 mm s^{-1} and keeping the substrate at $85 \text{ }^\circ\text{C}$. Homogenous thin films of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ were successfully prepared. However, the films were not highly reproducibly fabricated with the CT $(C_8O-BTBT-OC_8)(F_2TCNQ)$. Therefore, the following studies were focused only on thin films of $(C_8O-BTBT-OC_8)(F_4TCNQ)$.

To assess the morphology and crystallinity of the semiconducting layer, optical polarised microscopy images of the thin

films were taken and are shown in Fig. 5b. Both films (*i.e.*, with and without PS) show a similar polycrystalline morphology with small domains. A closer analysis by Atomic Force Microscopy (AFM) reveal that the films are formed by small stripe-shaped crystals without any preferential orientation along the surface (Fig. 5c). The thickness of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ films was found to be $(29.7 \pm 8.4) \text{ nm}$ with a root mean square roughness (R_{rms}) of $(7.9 \pm 6.3) \text{ nm}$, whereas $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$ films were $(23.8 \pm 9.1) \text{ nm}$ thick with a R_{rms} of $(5.6 \pm 2.1) \text{ nm}$.

In order to verify if the thin film corresponds to same crystal phase as the single crystal one described above, X-ray diffraction (XRD) along with spectroscopic characterization were carried out. Both XRD of the films with and without PS reveal two main peaks attributed to the (001) and (002) reflections that coincide with the single crystal structure (Fig. 6a). Moreover, the XRD data indicates that the crystals are oriented with the *ab* plane parallel to the substrate, and hence the stacking

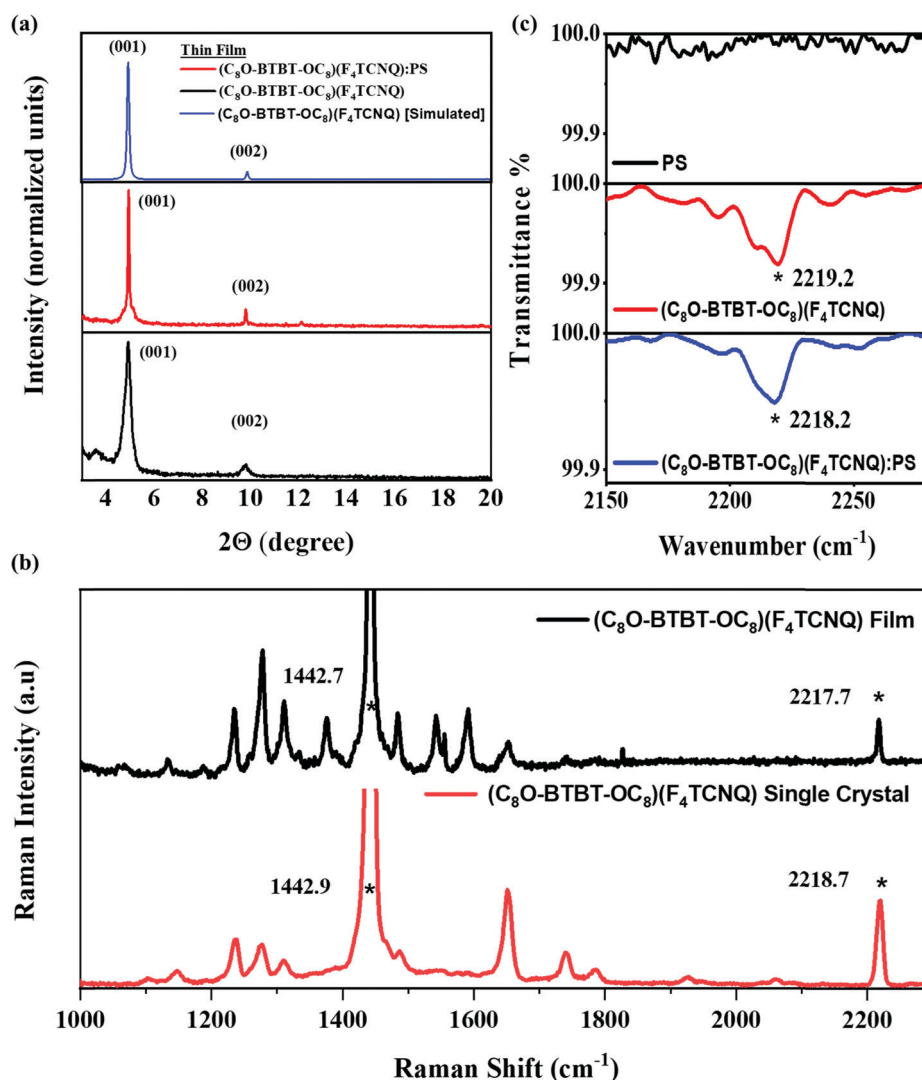


Fig. 6 (a) XRD diffractograms of thin films of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$. (b) Raman spectra of a $(C_8O-BTBT-OC_8)(F_4TCNQ)$ thin film and the one corresponding to the single crystal. (c) IRRAS spectra of $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$, $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and PS thin films. The relevant charge sensitive modes are marked with an asterisk.



direction, that should coincide with the most favourable transport path, is parallel to the substrate.

Fig. 6b shows the Raman characterisation performed on thin films of $(C_8O-BTBT-OC_8)(F_4TCNQ)$ together with the one recorded for the single crystal for comparison. Interestingly, the shifts of the C–C and CN stretchings appear in the film at 1442.9 cm^{-1} and 2218.7 cm^{-1} , respectively, which perfectly match the ones previously found for the single crystal. The thin films were also inspected by Infrared Reflection–Absorption Spectroscopy (IRRAS). The frequencies of the C–C modes ν_1 and ν_3 are difficult to assign unambiguously (Fig. S5, ESI†). On the other hand, the CN stretching is clearly observed as in the single crystal at 2219 cm^{-1} (Fig. 6c), confirming the formation of the CT salt in the film.

Both $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$ films were electrically characterized as active layers in OFETs under ambient conditions. Fig. 7 shows representative transfer characteristics (see Fig. S6 for the mobility profile and Fig. S7, ESI† for the output characteristics). All the devices exhibit n-type OFET behaviour, with an average electron mobility of $1.0 \pm 0.2 \times 10^{-3}\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ and threshold voltage of $1.6 \pm 6.4\text{ V}$ for the films with PS binder, while for pristine films the mobility was $1.4 \pm 0.3 \times 10^{-4}\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ and the threshold voltage $11.3 \pm 5.2\text{ V}$ (values averaged from three substrate coatings containing at least 12 devices each). Hence, the addition of the PS binder polymer increases the device mobility in one order of magnitude and reduces the threshold voltage. Such device improvement can be attributed to a decrease in the interfacial charge trap density produced by the passivation of the SiO_2 dielectric with PS.^{41,43,44} Further, the device electrical characteristics are consistent with the performed DFT calculations, which indicated that transport in this co-crystal should be dominated by electrons. It should be also noticed that the device mobility achieved with the blended films is of the same order as the values reported for analogous evaporated films based on different BTBT derivatives.^{16,21} Although CT complexes could in principle show ambipolar transport,^{18,45–48} complexes based on BTBT and fluorinated TCNQ typically have shown only n-type behavior.^{20,21,27,49} This has been partly attributed to the energy matching between the Fermi level of

the Au electrodes and the frontier molecular orbitals of the CT system.^{16,20,21} Indeed, the energy levels $(C_8O-BTBT-OC_8)(F_4TCNQ)$ are mainly determined by the HOMO of the donor and the LUMO of the acceptor.¹⁶ Since the F_4TCNQ LUMO level is close the Au work-function (*i.e.*, the metal used for the source-drain contacts), the injection of electrons is more favourable in this device configuration.

Generally, n-channel OFETs suffer from air-instability because the presence of water and oxygen reduces the device performance. This particularly applies to thin film transistors, including F_4TCNQ . However, it has been claimed that two-component molecular compounds composed of TCNQ are much more stable due to the intermolecular CT interaction in the solid state.^{20,27} Importantly to highlight is that the devices were here prepared and measured completely under ambient conditions. Further, around 40% of the prepared devices based on $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$ were still operating properly after 30 days stored in environmental conditions, although this percentage decreased to 20–25% for the non-blended films.

In conclusion, we prepared and characterised two new CT crystals based on the organic semiconductor $C_8O-BTBT-OC_8$, namely $(C_8O-BTBT-OC_8)(F_2TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ)$. Both systems crystallise in a 1:1 stoichiometry forming alternating stacks of $C_8O-BTBT-OC_8$ and F_2TCNQ or F_4TCNQ . The ionicity was estimated by spectroscopic means to be 0.16 for $(C_8O-BTBT-OC_8)(F_2TCNQ)$ and increased to 0.29 for $(C_8O-BTBT-OC_8)(F_4TCNQ)$. Similar results were found using DFT calculations, which showed the same tendency in which a higher charge transfer is occurring with the more electron acceptor unit F_4TCNQ . In addition, homogeneous thin films based on the CT $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and $(C_8O-BTBT-OC_8)(F_4TCNQ)$ blended with PS, were successfully prepared employing a solution-based technique compatible with roll-to-roll processes in ambient conditions. By a combination of XRD and spectroscopic techniques it was proved that the films are based on the same phase as the single crystal. Importantly, the films were implemented as active layers in OFETs, showing an n-type behaviour, in agreement with DFT calculations that pointed that transport in this co-crystal is dominated by electrons. This work shows that CT complexes are highly appealing materials for their unique tuneable electrical properties and can, in addition, potentially have

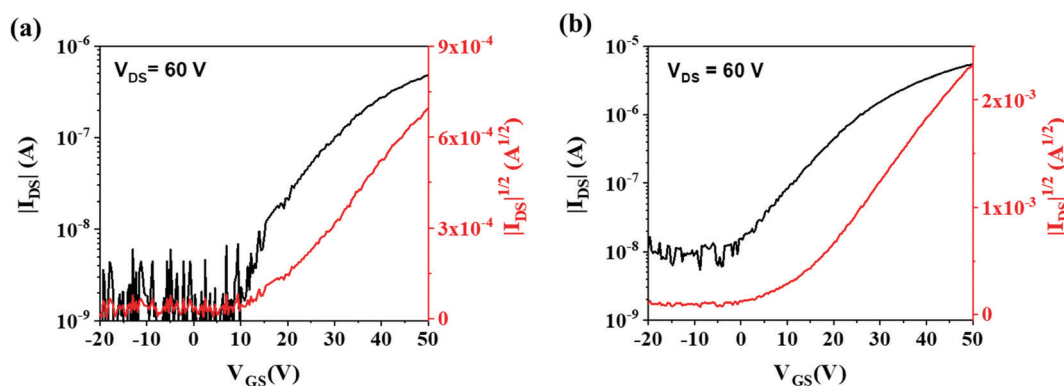


Fig. 7 Transfer characteristics of the OFETs based on (a) $(C_8O-BTBT-OC_8)(F_4TCNQ)$ and (b) $(C_8O-BTBT-OC_8)(F_4TCNQ):PS$. The channel length is $150\text{ }\mu\text{m}$ and the width/length ratio is 100.



applicability in devices by finding suitable routes to process them as thin films deploying low-cost solution-based techniques.

Experimental section

Materials and methods

C₈O-BTBT-OC₈, synthesized by the procedure previously described.²² Polystyrene (PS) 280 kDa and 2,3,4,5,6-pentafluorothiophenol (PFBT) were purchased from Sigma-Aldrich and used without further purification. All the solvents (from Aldrich) were of spectroscopic grade.

Synthesis and crystal growth

CT complexes of C₈O-BTBT-OC₈/F_xTCNQ were prepared by dissolving an equimolar amount of C₈O-BTBT-OC₈ and F₂TCNQ or F₄TCNQ in the mixed solvent toluene:acetonitrile 5:1. The resulting solutions were heated at 80 °C for one hour to ensure the complete dissolution of the components; then, they were left to cool down in ambient conditions in the dark overnight slowly. The crystals were filtered and washed firstly with mother liquor and then with fresh solvent to remove residual parent components. The CT crystals appear as very thin dark needles, large 15–20 μm, and extended up to 3 mm.

Single crystal X-ray diffraction

Single-crystal data for (C₈O-BTBT-OC₈)(F₂TCNQ) and (C₈O-BTBT-OC₈)(F₄TCNQ) were collected at 200 K on an Oxford X'Calibur S CCD diffractometer equipped with a graphite monochromator (Mo-Kα radiation, λ = 0.71073 Å), and with a cryostat Oxford CryoStream800. The structures were solved by intrinsic phasing with SHELXT⁵⁰ and refined on F² by full-matrix least squares refinement with SHELXL⁵¹ implemented in the Olex2 software.⁵² All non-hydrogen atoms were refined anisotropically applying the rigid-body RIGU restraint.⁵³ H_{CH} atoms for all compounds were added in calculated positions and refined riding on their respective carbon atoms. In crystal-line (C₈O-BTBT-OC₈)(F₂TCNQ) the F₂TCNQ molecule was found to be disordered over two positions and refined to *ca.* 80/20 by adding a second free variable in the FVAR command line. Data collection and refinement details are listed in Table S1 (ESI[†]). The Mercury program⁵⁴ was used to calculate intermolecular interactions and for molecular graphics. CCDC numbers 2151123 and 2151124.[†]

Transistor fabrication and characterization

The bottom-gate/bottom-contact substrates employed for solution coating consisted of Si/SiO₂ substrates (200 nm SiO₂) from Si-Mat with photolithography patterned interdigitated electrodes of 4 nm of Cr and 40 nm of gold, deposited by thermal evaporation at deposition rates of 0.1–0.5 Å s⁻¹ and 1–5 Å s⁻¹, respectively (Micro-Writer ML3 from Durham Magneto Optics). The channel lengths were 100 and 150 μm and the channel width/length ratio was always set to 100. The substrates were cleaned with acetone and isopropanol and then dried under nitrogen flow. Before the organic semiconductor deposition, the

gold contacts were chemically modified. The substrates were cleaned using ultraviolet ozone cleaner for 25 min and then they were immersed in a 15 mM solution of PFBT in isopropanol for 15 min. Finally, the substrates were rinsed with pure isopropanol and dried under a nitrogen flow. The (C₈O-BTBT-OC₈)(F₄TCNQ) and (C₈O-BTBT-OC₈)(F₂TCNQ):PS active layers were deposited by Bar-assisted meniscus Shearing (BAMS)^{33,35,38} using a home-designed instrument. The inks consisted of: (1) a 2 wt% solution of an equimolar ratio of C₈O-BTBT-OC₈ and F₄TCNQ in a mixture of chlorobenzene:benzotrile (5:1), and (2) blending the solution prepared in (1) with a 2 wt% solution of polystyrene (PS) 280 kg mol⁻¹ in the same mixture of solvents in a ratio 4:1. The inks were heated at 85 °C and, subsequently, deposited at 2 mm s⁻¹ and at a stage temperature of 85 °C.

Transistor measurements were carried out with an Agilent B1500A semiconductor device analyzer at ambient conditions. For all transfer measurements the V_{DS} were 10 V (linear) and 60 V (saturation). The devices were characterized extracting the field-effect mobility in saturation regime, threshold voltage (V_{TH}) and on-off ratio. μ and V_{TH} was extracted using the following equations:

$$\mu^{\text{sat}} = \left(\frac{\partial \sqrt{I_{\text{DS}}}}{\partial V_{\text{GS}}} \right)^2 \frac{2L}{W} \cdot \frac{1}{C}$$

where *W* and *L* are the width and length of the channel, respectively, and *C* is the insulator capacitance per unit area (17.26 nF cm⁻²).

Spectroscopic measurements

Raman spectra were recorded using a Horiba XploRA PLUS spectrometer equipped with a suitable edge filter and coupled to an Olympus BX51 confocal microscope with 100× and 10× objectives, which allow for a lateral resolution lower than 1 μm with the higher magnification and a laser excitation wavelength of 532 nm.

For single crystal, infrared (IR) spectra were obtained in transmission mode with a Jasco 4700 Fourier transform (FTIR) spectrometer in the spectral range from 400–4000 cm⁻¹ with a resolution of 1 cm⁻¹ and 32 scans and absorption spectra, in the same configuration, were obtained from a Jasco V-780 UV/visible/NIR spectrophotometer. For both IR and UV-Vis-NIR measurements the powders of the pristine donor C₈O-BTBT-OC₈, the acceptors F₂TCNQ and F₄TCNQ, and the crystals of the charge transfer complexes were dispersed in a 200 mg of spectroscopic grade KBr and used as pellet.

For thin films characterization we used Infrared Reflection–Absorption Spectroscopy (IRRAS), an established analytical technique for the characterization of adsorbed matter and thin layers on metal surfaces. The spectra were recorded by using a Bruker Vertex 70 spectrometer with the PM50 module equipped with a liquid-nitrogen-cooled mercury–cadmium–telluride (MCT) photodetector and a permanently aligned Rock Solid interferometer. To reduce absorption due to water and carbon dioxide, the spectrometer was purged by fluxing nitrogen gas.



The Bruker spectroscopy software OPUS, version 4.2, was used to operate the spectrometer.

Structural and morphological thin film characterizations

Optical microscope pictures were taken using an Olympus BX51 equipped with polarizer and analyzer. The X-ray diffraction measurements were carried out with a D-5000 model Siemens diffractometer that used Cu K-alpha radiation 1.540560 Å. AFM images were obtained using a Park NX10 system using PPP-NCHR tips (Nanosensors) in noncontact mode and applying adaptive scan rate to slow down scan speed at crystallite borders. Subsequent data analysis was done using the Gwyddion software.

Theoretical calculations

DFT calculations: solid-state DFT simulations were performed using the fully periodic CRYSTAL17 software package.^{55,56} All calculations, including band structure and density of states (DOS) used experimental atomic positions and lattice vectors retrieved from Cambridge Crystallographic Data Centre (CCDC) or from measurements described in previous sections. Reciprocal space sampling was performed using the Monkhorst–Pack scheme, with a k -point mesh in the first Brillouin Zone (program keyword SHRINK: X X X). The tolerances for Coulomb and exchange integral cutoffs were set to $\Delta E < 10^{-8}$ Hartree (program keyword TOLINTEG: 8 8 8 16). The energy convergence criterion for geometric optimizations was set to $\Delta E < 10^{-12}$ Hartree (program keyword TOLDEE: 12). The energy convergence criterion for frequency calculations was likewise set to $\Delta E < 10^{-12}$ Hartree. The Pople basis sets 6-31G*^{57,58} was utilized for all calculations. The exchange correlation functional Becke 3-parameter Lee–Yang–Parr (B3LYP)⁵⁹ was used for all calculations. The ionicity parameter ρ was estimated from a Mulliken population analysis⁶⁰ performed in the solid state using the Crystal17 package, while the effective masses were calculated by fitting the band structure along a given reciprocal space direction (and therefore a given crystallographic direction) with a polynomial function.

Conflicts of interest

There are no conflicts to declare.

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