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[View Journal](#) | [View Issue](#)Cite this: *J. Mater. Chem. A*, 2022, **10**, 22718Two-stage electrolysis of H₂O and CO₂ to methanol: CO₂-to-methane reduction at the cathode and subsequent methane-to-methanol oxidation at the anode†Takashi Hibino,^{ID}* Kazuyo Kobayashi, Masahiro Nagao,^{ID} Zhou Dongwen and Chen Siyuan

Co-electrolysis of H₂O and N/C sources to valuable chemicals has the potential to contribute to global warming mitigation. We here report the electrochemical conversion of H₂O and CO₂ into methanol in a gas flow system at temperatures between 100 and 200 °C. CO₂ was reduced to methane with voltage-boosted H₂ at a Ru/C cathode. Introduced Fe₂O₃ nanoparticles promoted the adsorption and activation of CO₂ on the surface of Ru because of their high redox activity. Methane was oxidized to methanol through the formation of *CH₃ and active oxygen species at a Pt anode. The addition of Au to the anode enhanced the selectivity toward methanol by reducing the activity of Pt in the complete oxidation of methanol. Combining these processes with gas penetration into the electrolyte membrane enabled the synthesis of methanol from H₂O and CO₂, with a maximum faradaic efficiency of 54%. This work establishes a methodology for providing a good balance between the activity and selectivity of electrodes for the CO₂ reduction reaction.

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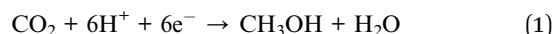
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Introduction

Hydrogen is an important resource that allows renewable electricity to be transported from the energy sector to end-use sectors without transmission lines.¹ However, the storage and transportation of hydrogen still present challenges. Ammonia, alcohols, and hydrocarbons have been extensively investigated as potential hydrogen carriers.^{2–4} To maximize the sustainability of hydrogen, in terms of energy conversion efficiency and CO₂ emissions, one-step production of these carriers is regarded as more suitable than multi-step production. Ideally, one-step production can be accomplished by the co-electrolysis of H₂O and nitrogen/carbon sources using renewable energies. Therefore, numerous reports on the electrochemical synthesis of ammonia^{5,6} from H₂O and N₂ and the electrochemical synthesis of alcohols^{7–9} or hydrocarbons^{10–12} from H₂O and CO₂ have been reported. In particular, the CO₂ reduction reaction (CO₂RR) has recently been used for carbon capture and utilization.^{13–16}

Here, we focus on the CO₂RR to yield methanol, which is a liquid fuel for the transportation industry and a raw material for the chemical industry. Most of the electrolysis processes

reported to date have been carried out in aqueous solutions at room temperature (eqn 1):^{17–20}



where carboxy or formyl groups are observed as reaction intermediates. Various electrocatalysts such as Cu,^{21–23} Mo,²⁴ Fe,²⁵ and Co²⁶ have been developed, many with tailored structures such as mesoporous particles,^{27,28} nanosheets,^{29,30} and metal-organic frameworks.^{31,32} Consequently, faradaic efficiencies (FEs) from 10% to 90% have been reported for methanol formation with cathode potentials of approximately −1.5 V (vs. SHE). However, there are still issues that must be addressed, such as the slow kinetics of CO₂ reduction, the low solubility of CO₂ in water, and the mass transfer limitations in the electrode.

In the present study, we introduce a new CO₂RR method in which all the reactions are conducted in the gas phase rather than in the liquid phase and proceed at temperatures greater than room temperature. The presented method enhances the CO₂RR kinetics, thereby enabling the design of a more compact and efficient reactor unit than those used for liquid-phase electrolysis. However, in the proposed reaction system, as the temperature increases, the evolution of H₂ becomes substantial, followed by CO₂ methanation,³³ which reduces the selectivity toward methanol in the products. Note that methane has been anodically oxidized to methanol at temperatures of 100 °C or higher.³⁴ Therefore, excellent balance between the CO₂

Graduate School of Environmental Studies, Nagoya University, Nagoya 464-8601, Japan. E-mail: hibino@urban.env.nagoya-u.ac.jp

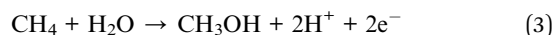
† Electronic supplementary information (ESI) available. See: <https://doi.org/10.1039/d2ta04011e>



reactivity and methanol selectivity can be achieved using not only the cathode but also the anode as working electrodes (Scheme 1). In the first stage, CO₂ is reduced to methane through an eight-electron reaction at the cathode (eqn (2)):



The produced methane is then transferred from the cathode to the anode. In the second stage, methane is oxidized to methanol *via* a two-electron reaction at the anode (eqn (3)):



Lamoureux *et al.* reported a similar two-stage electrolysis for the synthesis of nitroso compounds from nitrobenzene *via* the formation of hydroxylamines.³⁵

To implement the proposed protocol, we first separately optimized the cathode and anode materials for methane and methanol formation, respectively. We also improved the transport of methane from the cathode to the anode using a porous electrolyte membrane. Finally, we assessed CO₂RR methanol production by combining these techniques. All experiments were carried out in the temperature range 100–200 °C. We assume that solar thermal, geothermal, and industrial waste heat would be appropriate heat sources for operating the cell.

Experimental

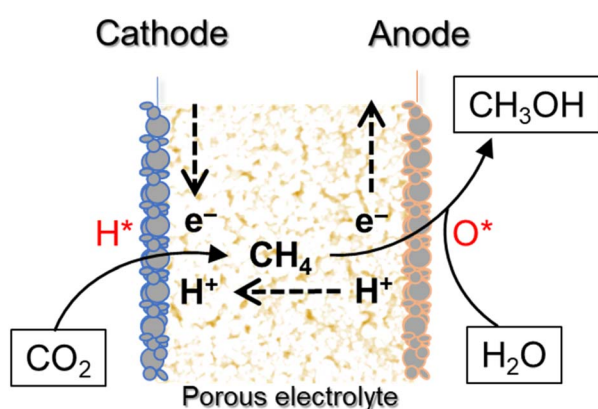
Materials

The metal/C cathodes (metal = Ni, Cu, Ru, Rh, Pd, Ir, Pt and Au; C = Vulcan, XC-72R; metal content = 30 wt%; metal loading = 4 mg cm⁻²) were prepared by reduction of metal chloride salts with NaBH₄ in a carbon suspension. In the case of Ru/C, 0.56 g of the carbon source and 0.50 g of RuCl₃·*n*H₂O were ultrasonically mixed in a solution of 100 mL 2-propanol and 100 mL deionized water for 1 h. The pH of the solution was adjusted to 10 by addition of 0.1 M NaOH, and the solution was then stirred at 80 °C. The NaBH₄ solution was added dropwise to the

suspension to obtain a 3 : 1 molar ratio of NaBH₄ : Ru. Finally, the suspension was stirred for 2 h before the solid was collected by filtration, washed with deionized water, and dried under vacuum at 100 °C. The electrode powder and an aqueous polytetrafluoroethylene (PTFE) dispersion were blended in a mixture of 2-propanol and deionized water using a Thinky AR-100 mixer. The electrode-PTFE slurry was then screen-printed onto the surface of the gas-diffusion layer (Toray TGPB-090) of a cathode. Fe-, Ce-, Co-, and In-based co-catalysts were added to the cathode by impregnation with the corresponding metal nitrate solutions, followed by thermal decomposition at 200 °C. The amount of each additive was adjusted by controlling the weight of the nitrate in the solution (40 mL). Various metal anodes (Ti, V, Fe, Cu, Mo, Pd, Ag, W, Pt, and Au) were deposited onto one side of the electrolyte by sputtering the corresponding metal targets. The metal targets (49 mm diameter, 0.05 mm thick, 99.99%) were purchased from Nilaco. Metal deposition was carried out under an Ar atmosphere using a Sanyu Electron SC-701MkII sputterer. The current was maintained at 5 mA by adjusting the Ar pressure in the chamber during sputtering. Unless otherwise stated, the loading of each deposited metal was controlled to be ~0.1 mg cm⁻² by manipulating the sputtering time. The ionic conductor was Sn_{0.9}In_{0.1}P₂O₇ with a proton conductivity of ~0.05 S cm⁻¹ at 100 °C or higher.³⁶ A mixture of SnO₂, In₂O₃, and 85% H₃PO₄ was calcined in a covered alumina crucible at 650 °C for 2.5 h. Sn_{0.9}In_{0.1}P₂O₇ powder (1 g) was mixed with 0.04 g of PTFE powder in a mortar and then cold-rolled to thicknesses of 150–250 μm using a laboratory rolling mill. Pt and Pt/C electrodes were used as counter electrodes for the cathodic and anodic electrolysis measurements, respectively.

Characterization

X-ray diffraction (XRD) patterns were collected using a Rigaku MiniFlex II diffractometer equipped with a monochromator and a Cu Kα radiation source (1.5432 Å). X-ray photoelectron spectroscopy (XPS) was performed using a VG Scientific ESCALab220i-XL spectrometer equipped with a monochromatic Al Kα radiation source (1486.6 eV). Transmission electron microscopy (TEM) and energy-dispersive X-ray spectroscopy (EDX) images were recorded using a Jeol JEM2100HK instrument operated at an accelerating voltage of 200 kV and with a beam current of 92 μA. Thermogravimetric-differential thermal analysis (TG-DTA) curves were obtained from room temperature to 500 °C using a Shimadzu DTG-60 instrument. Ultraviolet-visible (UV-vis) absorbance was measured in the wavelength range 300–700 nm using a Jasco V-630 spectrophotometer. X-ray absorption fine structure (XAFS) measurements were carried out on the BL11XU beamline at SPring-8, Japan. Extended XAFS (EXAFS) data were analyzed using WinXAS ver.3.2.³⁷ Scanning electron microscopy (SEM) images were acquired at accelerating voltages of 2 and 10 kV using a Keyence VE-8800. The composition of the outlet gas from the electrode was monitored using two online gas chromatographs (Varian CP-4900 and Shimadzu GC-2014), in which the off-gas line was heated to ~90 °C.



Scheme 1 Schematic of two-stage electrolysis of H₂O and CO₂ to methanol using a porous electrolyte membrane. H* and O* are boosted hydrogen and active oxygen, respectively.



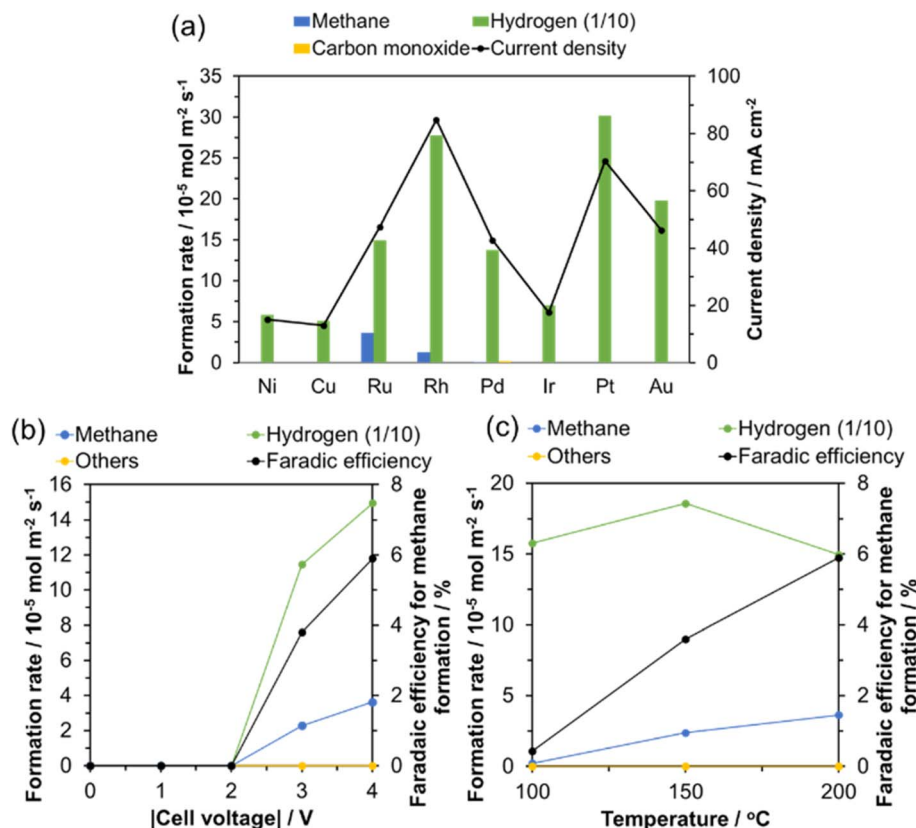


Fig. 1 (a) Distribution of products and current density recorded using various metal/C cathodes with a cell voltage of -4 V at 200°C . Electrolysis characteristics of the Ru/C cathode: (b) the voltage dependence at 200°C and (c) the temperature dependence at a cell voltage of -4 V .

Electrochemical measurements

The electrochemical cell was constructed by placing the cell assembly between two alumina tube systems, where each system was composed of double tubes with outer diameters of 6 and 13 mm (Fig. S1†). This cell was modified by attaching an additional bypass line to the chamber (Fig. S2(a)†) or removing the 6 mm tube from the chamber (Fig. S2(b)†) for the two-stage electrolysis. A single-chamber cell configuration was also used to evaluate the effect of the frequency of the applied voltage in the AC electrolysis on the formation rate of individual products (Fig. S3†). The following gas mixtures were used as the reactant gases: CO_2 (20%) and He (80%) for the cathodic electrolysis; methane (20%), H_2O (6%), and He (balance) for the anodic electrolysis; and CO_2 (20%), H_2O (6%), and He (balance) for the two-stage electrolysis. A mixture of H_2O (6%) and He (94%) or pure He was supplied to the anode or cathode as the counter gas. A mixture of methane (20%), H_2O (6%), and He (balance) was introduced into both the anode and cathode of the cell placed horizontally in the single chamber. The flow rate of all gases was maintained at 15 mL min^{-1} by a GL Sciences electronic mass flow controller. All electrochemical measurements were performed by the four-probe method using a potentiostat-galvanostat (Solartron 1287) and a frequency-response analyzer (Solartron 1260). A potential as negative as -4 V and as positive as $+3 \text{ V}$ was applied for the cathodic electrolysis and the anodic

electrolysis, respectively. The faradaic efficiency (FE) for methanol formation was determined using the following equation:

$$\text{FE} = ((\text{observed number of moles methanol}) / (\text{theoretical number of moles methanol})) \times 100 \quad (4)$$

The theoretical number of moles of methanol was calculated according to Faraday's law on the basis of the six-electron reaction represented by eqn (1). Impedance spectra were collected at various bias voltages over the frequency range from 0.1 to 10^6 Hz . The recorded curves were fitted with an equivalent circuit consisting of the serial resistance, the parallel resistance, and a constant phase element (CPE). Electrolysis of H_2O was also carried out at various voltages in a phosphoric acid solution containing methyl violet for 3 h, where the bottom of the container was heated at 200°C .

Catalytic and redox measurements

The catalytic properties of the electrodes were measured using the same electrochemical cell at open-circuit voltage (OCV). The reactant gases were a mixture of CO_2 (20%), H_2 (1–80%), and He (balance) for the Ru/C electrode and a mixture of methane (20%), O_2 (0.3 or 1.0%), and He (balance) for the Pt electrode. The redox properties of Fe_2O_3 used as a co-catalyst were evaluated *via* TG-DTA analysis upon introducing alternately and repeatedly air and a mixture of H_2 (1%) and He (99%).



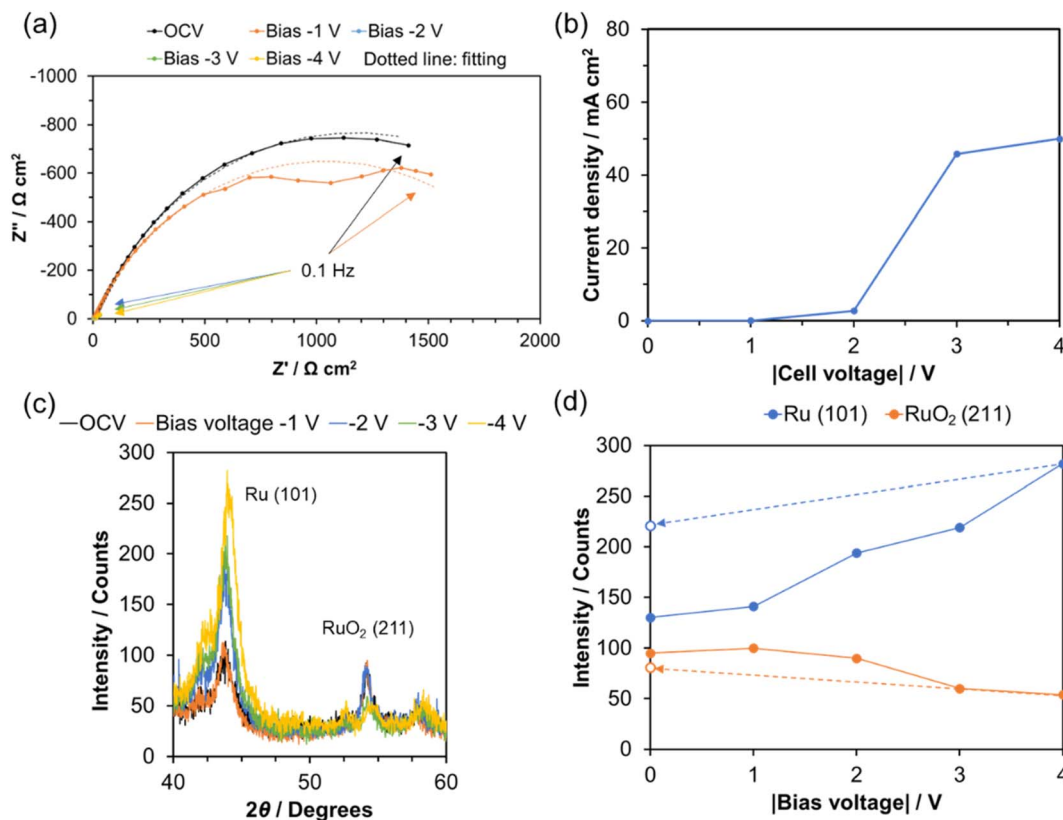


Fig. 2 (a) Impedance spectra recorded when various bias voltages were applied to the cell at 200 °C. (b) I - V curve of the electrolysis cell at 200 °C. XRD profiles for the Ru/C cathode after the impedance measurements: (c) the diffraction peaks assigned to Ru (101) and RuO₂ (211) and (d) their peak intensities.

Results and discussion

CO₂-to-methane reduction at the cathode

The electrolysis of H₂O and CO₂ was carried out using various metal/C cathodes with a cell voltage of -4 V (vs. Pt counter electrode) at 200 °C. Fig. 1(a) shows that Ru provided the highest methane formation rate of $3.6 \times 10^{-5} \text{ mol m}^{-2} \text{ s}^{-1}$, with an FE of 5.9%. Fig. 1(a) also shows that Cu exhibited no electrocatalytic activity for methane formation, which contrasts with previously reported results for the liquid-phase CO₂RR toward methane production.^{38–40}

The electrolysis characteristics of the Ru/C cathode were investigated under various conditions. Methane, along with H₂, was generated beginning at -2 V, whereas no other products were observed at cell voltages as high as -4 V (Fig. 1(b)). Notably, both the rate and FE for methane formation increased with increasing cell voltage, indicating that the formation of methane accelerated as the cathode was reduced. Another important result is that the rate of methane formation increased with increasing temperature, independently of the rate of H₂ evolution (Fig. 1(c)). Therefore, these reactions likely compete with each other but might not be associated with each other.

The impedance spectra obtained for the electrolysis cell under various bias voltages are shown in Fig. 2(a). The

experimental conditions were the same as those used for the electrolysis of H₂O and CO₂. The impedance curves were large at OCV and under a bias voltage of -1 V but became much smaller as the bias voltage was made more negative than -2 V. The sum of the serial and parallel resistances determined through the equivalent-circuit model were calculated to be 2210, 1910, 150, 75, and 110 $\Omega \text{ cm}^2$ at OCV, -1, -2, -3, and -4 V, respectively, where the latter four resistances roughly agree with the DC resistances estimated from the current-voltage (I - V) curves (Fig. 2(b)). However, the CPE was in the 100 μF range irrespective of the bias voltage because this value is strongly dependent upon the electrode area.

The crystalline structure of the Ru/C cathode after the impedance measurements was analyzed and correlated with the bias voltage. As shown in Fig. 2(c), the application of a bias voltage led to a change in the RuO₂ and Ru crystalline phases—specifically, the growth of the Ru (101) phase and the decay of the RuO₂ (211) phase. This reduction of RuO₂ to Ru might also be related to the decrease in impedance with increasing bias voltage, as previously described. Note that, when the electrolysis cell was restored to the open-circuit condition and remained under this condition for 1 h at 200 °C, the intensities of the diffraction peaks of Ru decreased and those of the diffraction peaks of RuO₂ increased (Fig. 2(d)). We therefore concluded that the metallic state of Ru was maintained only at high



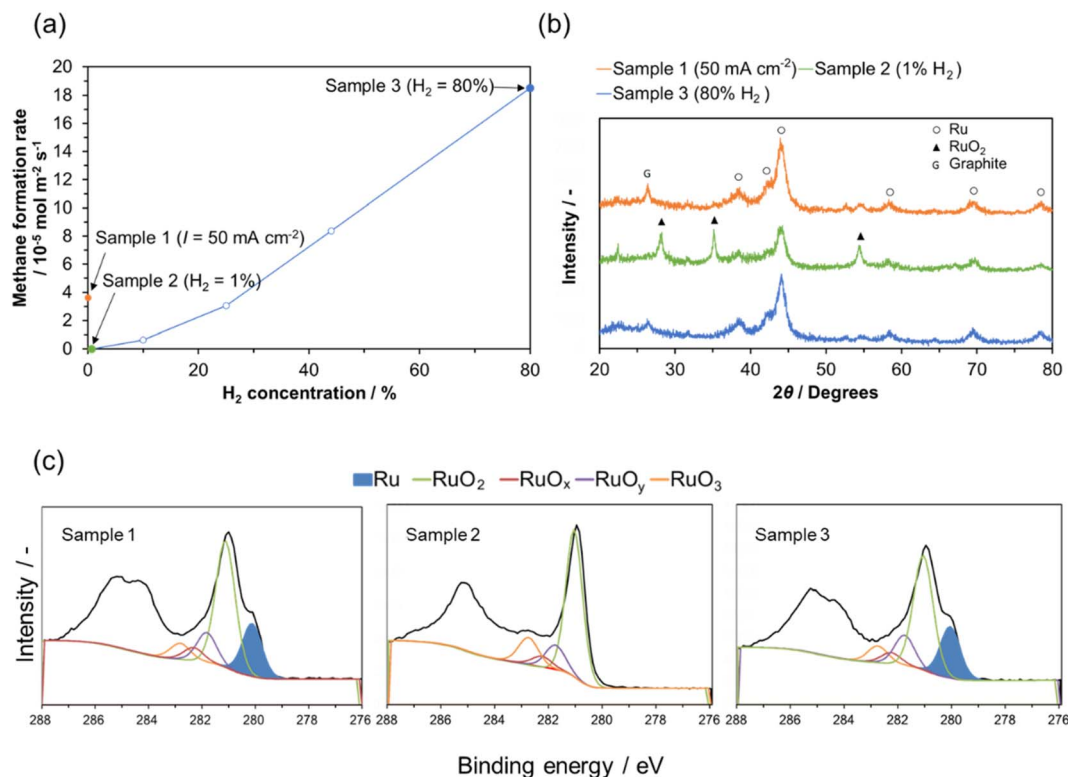


Fig. 3 (a) Catalytic characteristics of the Ru/C cathode for methanation of CO_2 with H_2 under open-circuit conditions at 200 °C. Data for the methanation of CO_2 at 50 mA cm^{-2} in the absence of H_2 in the reactant gas are included for comparison. (b) XRD patterns and (c) XPS spectra for three samples after testing: sample 1 (current density = 50 mA cm^{-2} and H_2 concentration in the reactant gas = 0%); sample 2 (0 mA cm^{-2} and 1% H_2); sample 3 (0 mA cm^{-2} and 80% H_2).

cathode potentials. Such a metallic state might also be favored at high temperatures.

Comparing the electrochemical CO_2 methanation with thermal CO_2 methanation (the so-called Sabatier reaction^{41,42}) for the Ru/C cathode used in the present work is important because these reactions likely proceed under the same reaction mechanism. Fig. 3(a) shows the rate of methane formation on the Ru/C cathode at the OCV as a function of the H_2 concentration in the reactant gas. The methane formation rate increased approximately linearly with increasing H_2 concentration. Fig. 3(a) also includes data for the electrolysis conducted at a current density of 50 mA cm^{-2} , which is comparable to the current density that generates approximately 1% H_2 in the reactant gas. The rate of methane formation for the electrochemical reaction at 50 mA cm^{-2} was markedly higher than the rate of the thermal reaction at 1% H_2 .

To understand the observed difference, we carried out XRD and XPS measurements for three Ru/C samples denoted as samples 1, 2, and 3 (refer to the caption of Fig. 3). As shown in Fig. 3(b), the crystalline phases of sample 3 contained more metallic Ru than the crystalline phases of sample 2. By contrast, the diffraction profile of sample 1 was more similar to that of sample 3 than to that of sample 2. Similarly, as evident in the XPS spectra (Fig. 3(c)), whereas Ru was not observed on the surface of sample 2, it was detected on the surface of samples 1 and 3. These results indicate that sample 1 was more extensively

reduced than sample 2 when exposed to H_2 at the same concentration (~1%). Electrochemically produced H_2 has been reported to be a better reductant than natural H_2 .^{43,44} In addition, the work function of electrodes is known to be easily tuned *via* polarization,⁴⁵ which may also contribute to the reduction of RuO_x at the cathode.

In an effort to improve the electrocatalytic activity of the Ru/C cathode, particularly at low voltages, we added various materials to the cathode by thermally decomposing the corresponding metal nitrates at 200 °C (Fig. S4†). Among the tested additives, the Fe additive was the most effective in enhancing methane formation at the cathode (Fig. 4(a)). No specific peaks assigned to Fe compounds were observed in the XRD pattern of the Fe-impregnated Ru/C (data not shown). However, iron (green) was detected on the surface of Ru particles (red) in the EDX elemental maps (Fig. 4(b)). A comparison of the Fe-K XANES spectra of the cathode with the spectra of α - and γ - Fe_2O_3 powder samples indicates that the chemical state of iron in the cathode was consistent with that of iron in Fe_2O_3 (Fig. S5(a)†). The formed Fe_2O_3 also showed a considerably lower second neighbor peak than α - and γ - Fe_2O_3 in the EXAFS Fourier transform magnitudes (Fig. S5(b)†). These results indicate that nanosized or amorphous Fe_2O_3 particles were deposited around the Ru particles on the carbon support.

The redox characteristics of Fe_2O_3 powder produced from iron(III) nitrate were characterized using TG-DTA. Air and



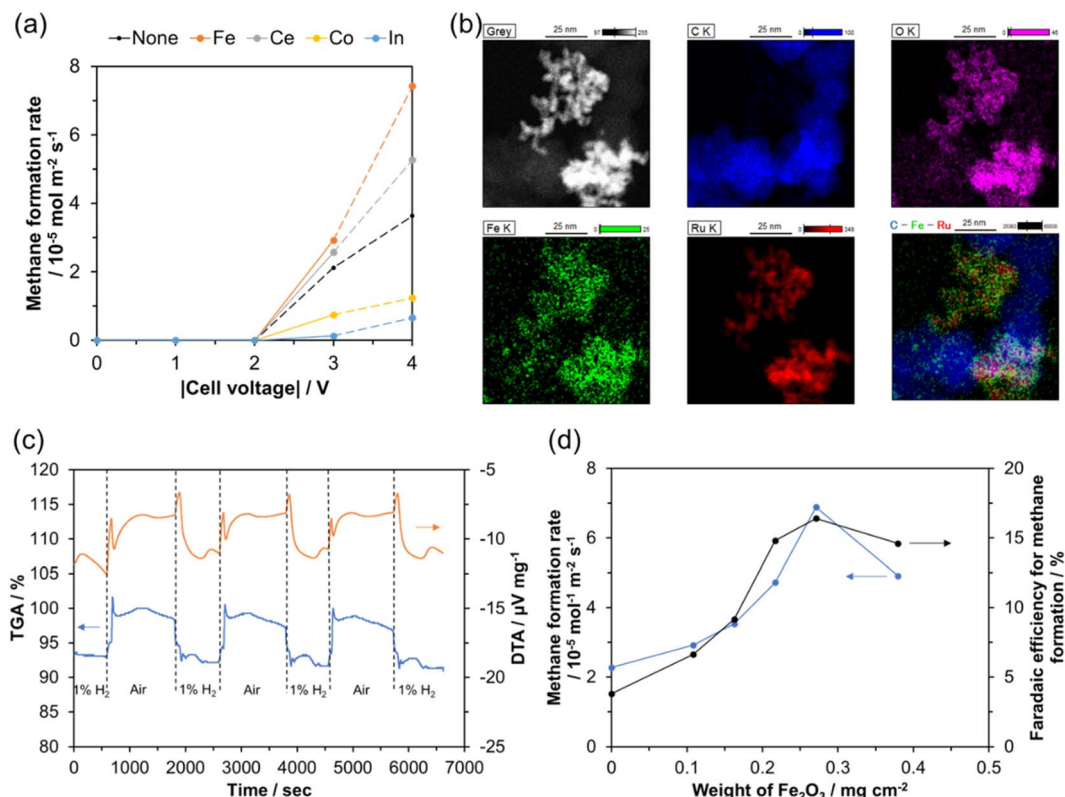


Fig. 4 (a) Effect of additives on the methane formation rate at 200 °C. (b) Dark-field TEM image and EDX elemental maps of C (blue), O (violet), Fe (green), Ru (red), and C–Fe–Ru combined. (c) Redox characteristics of Fe_2O_3 powder at 200 °C in different atmospheres: a mixture of H_2 (1%) and He (99%) and air: TGA (blue) and DTA (orange). (d) Rate and FE of methane formation as a function of weight of Fe_2O_3 in the electrolysis at a cell voltage of -3 V .

a mixture containing 1% H_2 were alternately and repeatedly introduced to the sample at 200 °C. As shown in Fig. 4(c), the Fe_2O_3 powder showed a cyclic increase and decrease in weight upon the supply of oxidizing (air) and reducing (H_2 mixture) gases, respectively. This process was also accompanied by the evolution and adsorption of heat, indicating that Fe_2O_3 could be reduced and re-oxidized at this temperature.

CeO_2 is one of the most important co-catalysts⁴⁶ or support materials⁴⁷ for Ru-based catalysts in the Sabatier reaction, where its oxygen vacancies play an important role as adsorption or reaction sites for CO_2 ; the oxygen vacancies extract an O atom from the adsorbed CO_2 molecule and promote the subsequent methanation. In the present study, the addition of CeO_2 also positively affected the electrocatalytic activity of Ru (Fig. 4(a)). We therefore speculate that Fe_2O_3 acts as a co-catalyst in the same manner as CeO_2 but more powerfully than CeO_2 .

The amount of Fe_2O_3 added to the Ru/C cathode was optimized for methane formation at a cell voltage of -3 V . Fig. 4(d) shows that both the rate and FE for methane formation showed maximum values at an Fe_2O_3 loading of 0.27 mg cm^{-2} , which is much lower than the loading of Ru (4 mg cm^{-2}). This difference is attributable to the effective deposition of Fe_2O_3 around Ru particles, as previously described. However, sustaining such deposition at loadings greater than 0.27 mg cm^{-2} is difficult, resulting in a decrease in methane formation at a loading of 0.39 mg cm^{-2} (Fig. 4(d)).

Methane-to-methanol oxidation at the anode

Anode preparation was achieved by sputtering of metal particles onto the surface of the electrolyte. This method can control the amount of metal deposited *via* modification of the sputtering time, without changing the crystallite size (data obtained for Pt are shown in Fig. S6† as an example). We evaluated the electrolysis characteristics of various metal anodes by applying a voltage of $+3 \text{ V}$ (vs. Pt/C counter electrode) to the cell at a temperature of 200 °C (Fig. 5(a)). Both the methanol formation rate and the current density varied depending on the metal species. However, we identified a pattern, where the use of Pt, Pd, or Ag with metal–O or metal–OH binding energies of approximately 1.5 eV ^{48,49} resulted in relatively high electrocatalytic activities for methanol formation. In particular, Pt provided the highest methanol formation rate of $2.0 \times 10^{-5} \text{ mol m}^{-2} \text{ s}^{-1}$. Pt is known to substantially promote the dissociation of the C–H bonds of methane, which is another factor that contributes to the increase of the rate of methanol formation.⁵⁰

Fig. 5(b) shows the dependence of the cell voltage of the electrolysis characteristics on the Pt anode at 200 °C. The formation rates of methanol, ethane, and CO_2 increased in proportion with the cell voltage in the range from $+1.5$ to $+2.5 \text{ V}$. However, the rate of O_2 formation increased rapidly at $+3 \text{ V}$, indicating that the main reaction substrate was shifted from methane to H_2O . The temperature dependence of the



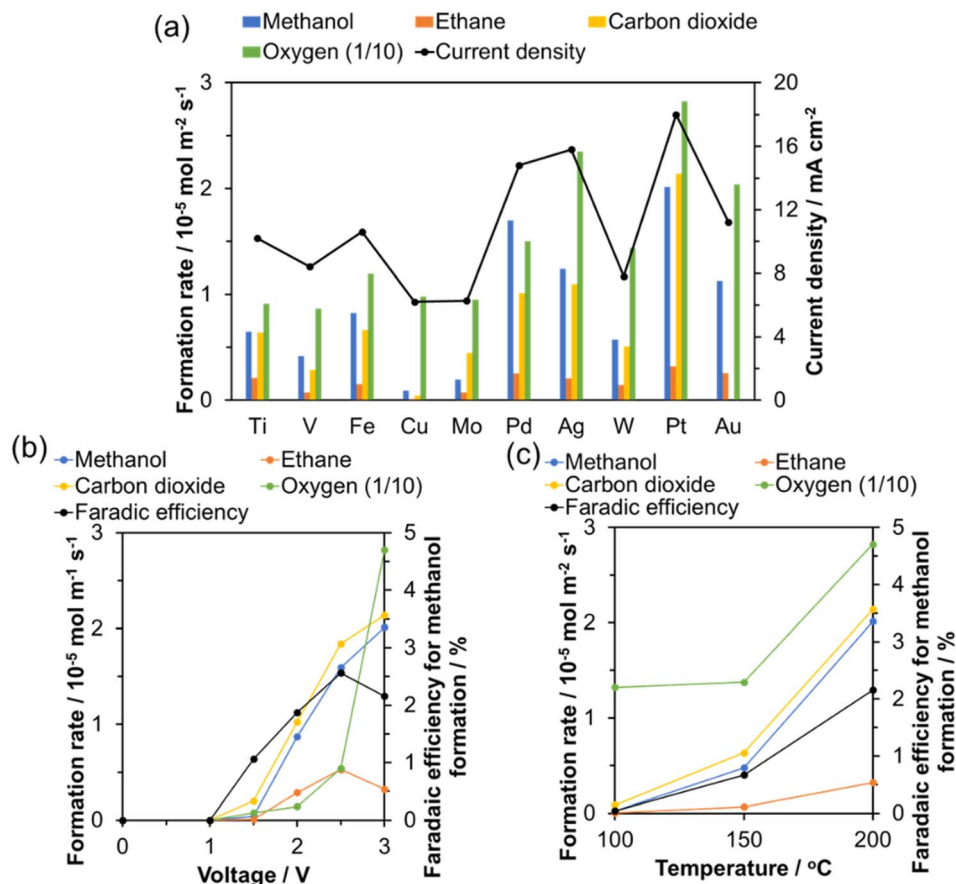


Fig. 5 (a) Distribution of products and current density recorded using various metal anodes: data were obtained with a cell voltage of +3 V at 200 °C. Electrolysis characteristics of the Pt anode: (b) the voltage dependence at 200 °C and (c) the temperature dependence at a cell voltage of +3 V.

electrolysis characteristics was also evaluated at a cell voltage of +3 V in the temperature range 100–200 °C. As evident in Fig. 5(c), the formation rates for all the products increased with increasing temperature. More importantly, increasing the temperature increased the FE.

The reaction of methane with O_2 at the Pt anode is non-negligible. Fig. 6(a) shows that no anode products were detected when the anode was supplied with a mixture of methane, H_2O , O_2 (0, 0.3, or 1.0%), and He under open-circuit conditions at 200 °C. Therefore, methanol—as well as ethane and CO_2 —was not generated through the nonelectrochemical reaction of methane with O_2 during the electrolysis.

Polarization of the anode enables the activation of O_2 . Methyl violet can be used to detect $\cdot\text{OH}$ radicals because it reacts with the radicals to form a colorless compound.⁵¹ Electrolysis of H_2O was carried out using a Pt anode in a solution containing methyl violet. The change in the absorbance of the methyl violet as the cell voltage was varied is shown in Fig. 6(b), along with the change in the color of the solution (Fig. S7†). Whereas the peak at 432 nm remained almost unchanged at OCV during the experimental period, the intensity of this peak decreased with increasing cell voltage and was no longer detected at +3 V, indicating that $\cdot\text{OH}$ radicals were generated at the Pt anode at cell voltages of +1 V or higher.

The oxidation state of Pt in the anode before and after electrolysis was investigated by deconvolution of the Pt 4f signals in the XPS spectra. For the anode before electrolysis, the Pt 4f signal was fitted using two components indexed to Pt and PtO , where the Pt peaks were more intense than the PtO peaks (Fig. 6(c)). By contrast, for the anode after electrolysis, in addition to the aforementioned peaks, two new double peaks indexed to PtO_x and PtO_2 were detected by deconvolution analysis (Fig. 6(d)). These results indicate that metallic Pt was oxidized to high valence states by the anodic polarization.

On the basis of our previous observation of free radicals ($\cdot\text{OH}$) and surface oxygen species (PtO , PtO_x , and PtO_2), we can assume two reaction pathways: one pathway that produces $\cdot\text{CH}_3$ radicals *via* dehydrogenation of methane by $\cdot\text{OH}$ radicals and one that produces $\cdot\text{CH}_3$ radicals *via* dehydrogenation of methane by surface oxygen. This assumption led us to propose a reaction scheme (Fig. 7(a)) similar to those reported in numerous previous studies.^{52–55} According to this scheme, methanol is a coupling product of a $\cdot\text{CH}_3$ radical with an $\cdot\text{OH}$ radical (blue route). CO_2 is synthesized by the oxidation of methanol and ethane (yellow route). Oxygen is the final oxidation product from the $\cdot\text{OH}$ radicals (green route).

To support the proposed reaction scheme, we investigated the response of electrode reactions to the voltage change by



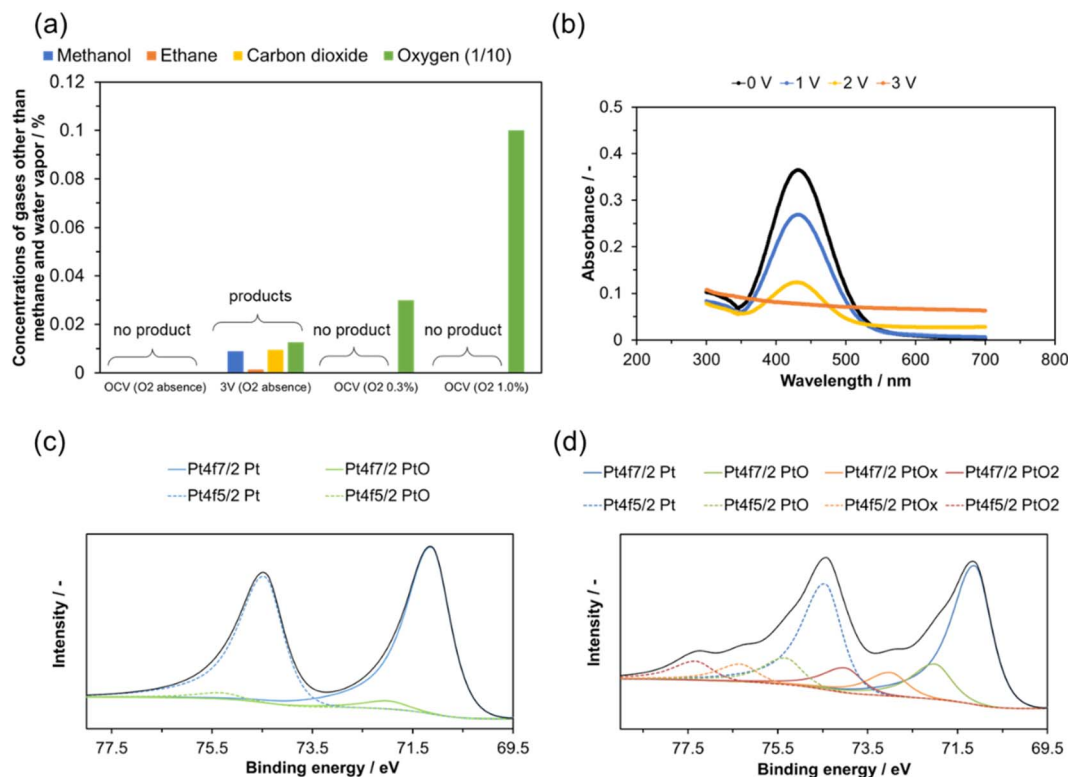


Fig. 6 (a) Gas composition of the outlet gases from the anode at OCV or +3 V at 200 °C (excluding H₂O and methane). The two reactant gases on the right contained 0.3% and 1.0% O₂. (b) Change in UV-vis absorbance of methyl violet in a phosphoric acid solution as a result of H₂O electrolysis. Deconvoluted XPS Pt 4f spectrum for the Pt anode (c) before and (d) after electrolysis.

introducing a mixture of methane, H₂O, and He into a single-chamber cell with two identical Pt electrodes (Fig. 7(b)), in which one-half the mixture was supplied to the anode and one-half was supplied to the cathode. Fig. 7(c) shows the frequency dependence of the formation rates for all the products in AC electrolysis. At a low frequency of 0.1 Hz, the amounts of methanol, ethane, CO₂, and O₂ were close to one-half of those obtained by DC electrolysis at a voltage of +3 V (Fig. 5(a)). H₂ was also simultaneously observed as a product at the cathode. As the frequency increased, the formation rates of methanol, ethane, and CO₂ decreased substantially compared with those of O₂ and H₂. In particular, the rate of CO₂ formation at 10 Hz decreased to 8% of that at 0.1 Hz. The formation of CO₂ involves numerous reaction steps (Fig. 7(a)). Accordingly, the concentration of intermediates near the electrode could not reach a nearly steady state at high frequencies; the mass transfer at the electrode surface tends to be rate-determining under such conditions.⁵⁶ Therefore, subsequent deep oxidation could only proceed minimally. We propose that an additional effect of the AC electrolysis is alternating anodic and cathodic polarizations, which further suppresses excessive oxidation of the Pt anode compared with the DC electrolysis process.

Because the results in Fig. 5(a) indicate that no CO₂ was produced when only Au was used as the anode, we sputtered Au onto the surface of the Pt anode to suppress the formation of CO₂. The weight of deposited Au was proportional to the sputtering time, the slope of which was 2.3–2.8 times greater than

that of Pt (Fig. 8(a)). The intensities of peaks indexed to the Au (111) and (220) planes increased with increasing Au sputtering time (Fig. 8(b)). EDX elemental maps of the Pt–Au particles showed that the distribution of Pt and Au almost completely overlapped (Fig. 8(c)), indicating that the Au particles were deposited onto the surface of the Pt particles. The effect of the Au addition on the CO₂ formation was evaluated for the electrolysis of methane. The rate of CO₂ formation decreased more than the rate of methanol formation as a result of increasing the Au loading (Fig. 8(d)). Consequently, the ratio between the methanol formation rate and the CO₂ formation rate was maximal (4.9) when the Au sputtering time was 1.5 min, corresponding to an Au loading of 0.02 mg cm^{−2} (calculated from the calibration data shown in Fig. 8(a)) for a Pt loading of 0.12 mg cm^{−2}.

Two-stage CO₂RR toward methanol

To determine the critical thickness, we prepared electrolyte membranes with thicknesses ranging from 150 to 250 μm. The surface in the low-magnification SEM image (left) appears smooth, whereas the surface in the high-magnification image (right) appears to contain sub-micrometer pores (Fig. S8†). Whereas the ohmic resistance of the membrane decreased with decreasing thickness, the He permeation rate increased to 14 mL min^{−1} at a thickness of 150 μm (Fig. S9†). This permeation rate is equal to 93% of the flow rate (15 mL min^{−1}) of the inlet gas. Note that CO₂ (reactant gas), methane, and H₂ (cathode



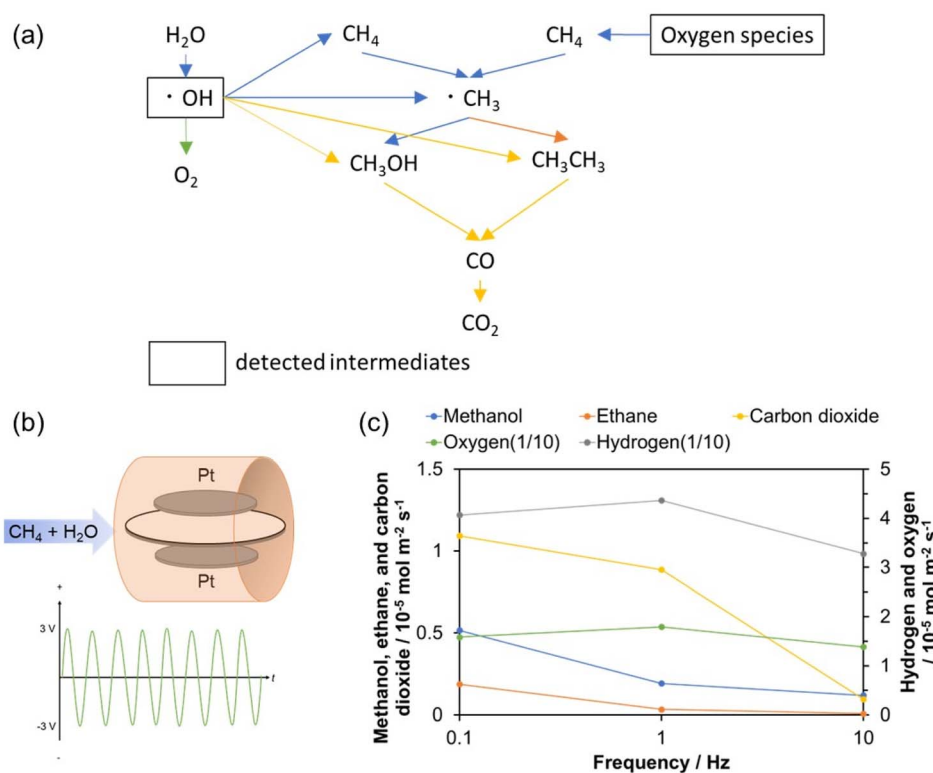


Fig. 7 (a) Proposed reaction scheme for the electrolysis of methane and H_2O . (b) Diagrams of the single-chamber cell and the AC voltage. (c) AC electrolysis characteristics of the Pt anode (amplitude voltage: 3 V).

products) permeated through the electrolyte membrane at sufficiently high rates. Subsequent experiments were conducted using 250 and 150 μm -thick electrolyte membranes for bypass- and penetration-mode electrolysis, respectively (hereafter denoted as cells A and B, respectively (Fig. 9(a))).

Fig. 9(b) shows I - V curves for cells A and B at 200 $^\circ\text{C}$. A difference was observed in the current density between the two cells, particularly at voltages greater than 2 V, because of the difference in mass transfer at the electrode. All of the permeated gases contacted the anode catalyst in cell B; however, some of the bypassed gases passed through without contacting the anode catalyst in cell A. Accordingly, sufficient gas diffusion occurred at the electrode in the case of penetration mode but not in the case of bypass mode. Also, compared with the bypassed H_2O , the permeated H_2O might have a greater humidification effect on the electrolyte membrane, decreasing the ohmic or polarization resistance of cell B.

Notably, we synthesized methanol in both cells A and B by applying voltages greater than 1 V (Fig. 9(c)), which indicates that the electrolysis of H_2O and CO_2 into methanol occurred. In addition, the formation of methane as a by-product indicates that the electrolysis proceeded in two stages. The product profiles of the electrolysis were also characterized by the absence of volcano-shaped dependence of the methanol formation rate on the cell voltage, which is consistent with the observation that the rates of methane and methanol formation at the cathode (Fig. 1(b)) and anode (Fig. 5(b)), respectively, increased with increasing cell voltage.

The continuous operating characteristics of the electrolysis were monitored at a cell voltage of 2.5 V, where the highest FE for methanol formation was expected on the basis of the results obtained for methane-to-methanol oxidation at the anode (Fig. 5(b)). The current density decreased gradually with time in both cells A and B (Fig. 9(d)). Nevertheless, increases in the methanol formation rate were observed during the initial 60 and 180 min in cells A and B, respectively. As a result, the FEs for methanol formation increased to 24% in cell A and to 54% in cell B after 300 min (Fig. 9(e)). Given that the rate of methane formation was almost unchanged during the electrolysis (Fig. S10†), the change in FE with time is attributable to the transition behavior of the anode reaction rather than to that of the cathode reaction because the complete oxidation of methanol to CO_2 (yellow route in Fig. 7(a)) can be suppressed by the deactivation of the Pt-Au anode during the electrolysis. More importantly, this deactivation can result in the formation of H_2O_2 as an additional active oxygen species at the anode where H_2 and O_2 coexist. H_2O_2 formed *in situ* can reportedly be used as an oxidant for nonelectrochemical^{57,58} or electrochemical methane-to-methanol synthesis.^{59,60} This effect is expected to be more pronounced for cell B than for cell A because of the difference in contact time of the gases with the anode catalyst between the two cells, as previously described. Alternatively, a pressurization effect might have occurred on the cathode chamber of cell B, causing fluctuations in the current in the cell (Fig. 9(d)); however, this effect cannot explain the high FE of cell B.



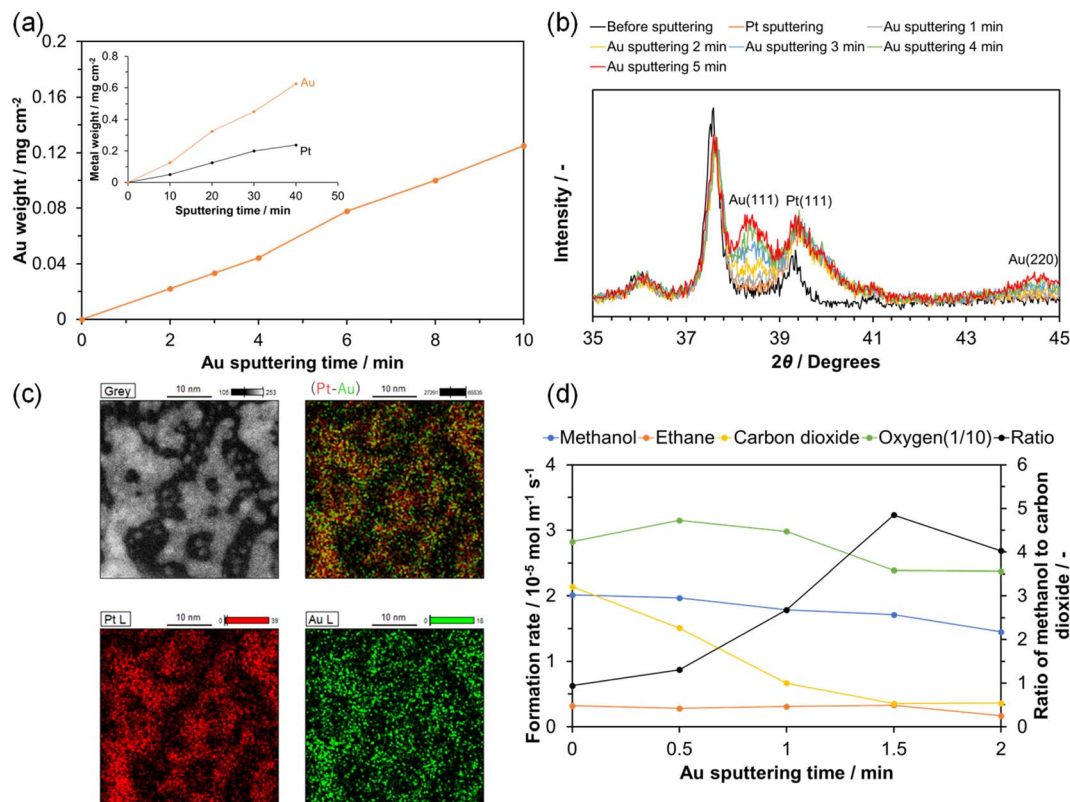


Fig. 8 (a) Comparison of the Au and Pt sputtering profiles. (b) XRD patterns for the electrolyte before and after sputtering Pt and then Au. (c) Dark-field TEM image and EDX elemental maps of Pt (red), Au (green), and Pt-Au combined. (d) Electrolysis characteristics of the Pt-Au anodes prepared over different Au sputtering times (cell voltage: +3 V).

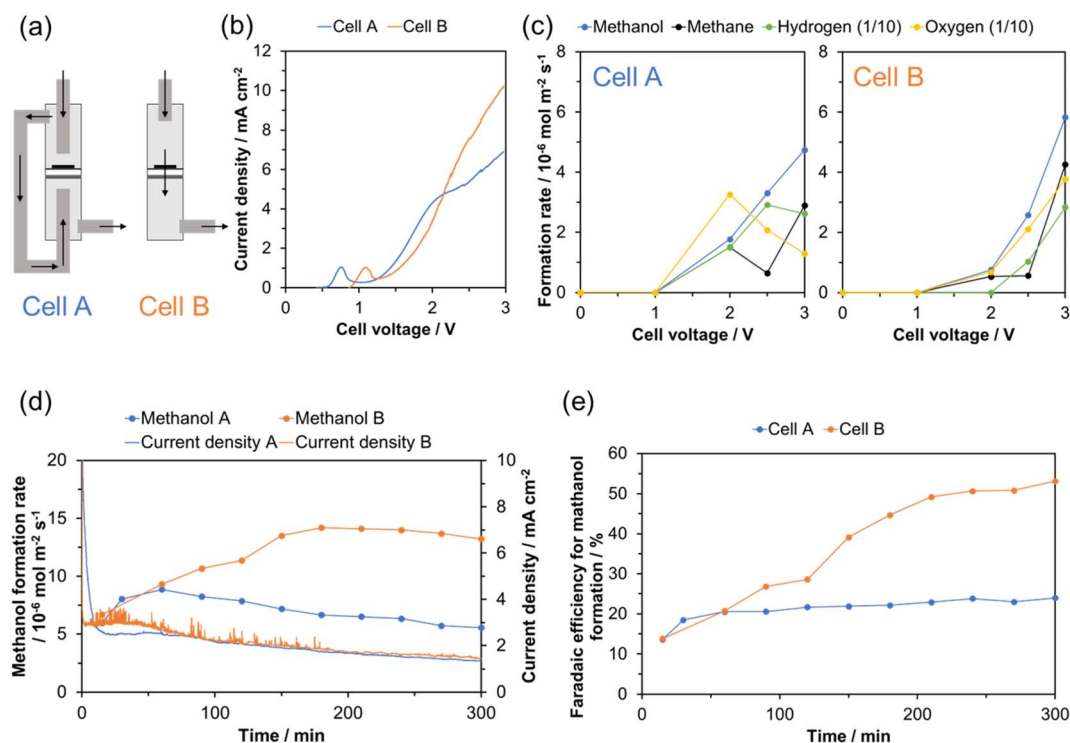


Fig. 9 (a) Schematic of cells A and B. (b) I - V curves and (c) product formation rates for cells A and B at 200 °C. Changes in (d) methanol formation rate and current density and (e) the faradaic efficiency with time during electrolysis in cells A and B at a cell voltage of 2.5 V.



The aforementioned experimental results indicate that the product is a mixture; thus, methanol should be separated using the difference in melting points of the mixture components. For future studies aimed at improving electrolysis performance, increasing the temperature will be beneficial because of its positive effect on the formation rates of methane at the cathode and methanol at the anode. Because the melting point of PTFE contained in the electrolyte membrane is 225 °C, using a binder that is more heat resistant than PTFE would enable higher electrolysis temperatures.

Conclusions

To establish a highly efficient method for synthesizing methanol from H₂O and CO₂, two-stage electrolysis processes were proposed and applied to the CO₂RR. In the electrolysis at the cathode, Ru/C promoted methanation more effectively when used as an electrode rather than as a catalyst. Impregnation with Fe₂O₃ imparted the electrode with reducing activity, thereby enhancing the production of methane. In the electrolysis at the anode, Pt showed high activity for the oxidation of methane-to-methanol, ethane, and CO₂. Sputtering of Au onto the Pt surface selectively suppressed the formation of CO₂ while maintaining the methanol formation. The two electrolysis processes were combined by feeding methane produced at the cathode into the anode chamber. Methanol was continuously synthesized and the faradaic efficiency increased over time. This effect was greater for the penetration mode than for the bypass mode. These results were achieved as a result of the formation of a more controllable intermediate in the electrolysis process compared with that formed in conventional electrolysis.

Conflicts of interest

There are no conflicts of interest to declare.

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