Blend for all or pure for few? Well-to-wheel life cycle assessment of blending electricity-based OME$_{3-5}$ with fossil diesel†

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The well-to-wheel environmental impacts of blending electricity-based polyoxymethylene ethers of chain length three to five (OME$_{3-5}$) with fossil diesel are evaluated, depending on the availability and the environmental impacts of electricity for fuel production. OME$_{3-5}$ is considered a promising substitute and blending component for fossil diesel. We account for the entire life cycle of production, blending, and use of OME$_{3-5}$ with fossil diesel, considering alternative blending ratios and combustion emissions from single-cylinder engine tests. For OME$_{3-5}$ production, our analysis identifies an aqueous route via methanol and formaldehyde as the route with the highest exergy efficiency and the lowest environmental impacts among four considered routes. In terms of the carbon footprint of the entire life cycle, diesel-OME$_{3-5}$ blends can only compete with fossil diesel if low-carbon electricity is used for the supply of electricity-based feedstocks and energy. With low-carbon electricity being available, an increased blending ratio of OME$_{3-5}$ with fossil diesel reduces the carbon footprint as well as NO$_x$ and soot emissions. The actual reduction potential additionally depends strongly on the blending ratio. Since low-carbon electricity is limited, it should be used in such a way that environmental impacts are minimal. For the electricity-based fuel OME$_{3-5}$, this is achieved when distributing OME$_{3-5}$ as a blend component to all fleet vehicles simultaneously instead of switching only a few vehicles to pure OME$_{3-5}$, i.e., “blend for all” is favorable over “pure for few.”

1. Introduction

Today, transportation still depends heavily on the combustion of fossil fuels: By burning fossil fuels, the transport sector of the European Union (EU) accounted for 27% of the EU’s total greenhouse gas (GHG) emissions in 2020.¹ Road transportation is responsible for 72% of these transport-related GHG emissions.¹ In cities, road transportation is also one of the main emitters of local air pollutants like nitrogen oxides (NO$_x$) and soot.² Both GHG emissions and local pollutants could be reduced by electrifying road transportation either directly via battery electric and fuel-cell vehicles or indirectly via electricity-based fuels (e-fuels) for internal combustion engine vehicles. E-Fuels are typically produced from carbon dioxide (CO$_2$) and hydrogen (H$_2$) via electrolysis thus enabling the indirect integration of renewable electricity into the transport sector.³

In current research, CO$_2$-based polyoxymethylene ethers (OMEs) are considered as promising e-fuels for diesel engines.⁴ Both as blends with fossil diesel and as full substitutes, OMEs can escape the traditional NO$_x$-soot trade-off, i.e., both NO$_x$ and soot can be reduced simultaneously.⁵ OMEs are commonly distinguished by their chain lengths, of which OME₁ and OME₃-₅ are considered suitable for diesel engines. Although OME₁ shows high potential as a clean e-fuel from a production point of view,⁶ it has limitations with regard to the fuel handling and safety classification, e.g., due to its low boiling and flash points.⁷ In contrast to OME₁, the production of OME₃-₅ is more energy intensive,⁸ but the latter maintains the safety classification of diesel fuel.⁹ Substituting fossil diesel with OME₃-₅ is mainly motivated by environmental benefits, which however still need to be proven. To analyze the environmental benefits of OME₃-₅ holistically, a complete life cycle assessment (LCA) of OME₃-₅ as diesel fuel is required. So far, only few studies have been conducted on OME₃-₅. While all studies confirm that the well-to-wheel GHG emissions largely

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depend on the electricity source for e-fuel production, each study focuses on specific phases of the entire OME3-5 life cycle or on selected environmental impact categories. Moreover, only one of the studies considers a blend of OME3-5 and fossil diesel besides pure OME3-5.

Bokinge et al. have conducted a well-to-tank LCA for the carbon footprint of pure OME3-5 from biomass gasification as well as of an e-fuel route from CO2 and H2. Their study focuses solely on fuel production, while any use-phase emissions from fuel combustion remain uninvestigated.

Hank et al. have conducted a well-to-wheel LCA for pure OME3-5. Their study focuses on OME3-5 production via methanol and formaldehyde (FA) by dehydrogenation of methanol based on the process concept developed by Ouda et al. Hank et al. evaluate the production phase in detail and show that the electricity supply for H2 production via electrolysis has a particularly strong influence on the carbon footprint of fuel production. For fuel combustion, the NOx emissions of fossil diesel from the LCA database ecoinvent were used for both OME3-5 and fossil diesel. Thus, the environmental promises of combustion research are neglected that OMEs enable lower NOx emissions. The authors’ best-case scenario shows that pure OME3-5 can reduce the carbon footprint compared to fossil diesel, while respiratory effects and photochemical ozone formation are the same for both fuels.

Rodriguez-Vallejo et al. have compared OME3-5 production for multiple energy and raw material sources to fossil diesel in an economic and environmental assessment from well-to-wheel. The production of OME3-5 is based on methanol and FA by partial oxidation of methanol. The use phase of OME3-5 is based on the study of Hank et al., where only pure OME3-5 is analyzed. With these data, Rodriguez-Vallejo et al. show that OME3-5 can reduce GHG emissions compared to fossil diesel, as expected from previous studies. Contrary to indications from engine measurements, they assume higher NOx emissions from fuel combustion for OME3-5 than for fossil diesel and conclude that OME3-5 increases particulate matter and ozone formation compared to fossil diesel. The assumption of higher NOx emissions from OME3-5 combustion may, however, influence their conclusion strongly, since NOx emissions contribute not only to photochemical ozone formation but also, as a secondary precursor, to particulate matter formation.

Mahbub et al. have analyzed the well-to-wheel carbon footprint and soot emissions of OME3-5 production from biomass-derived synthesis gas. The study includes the combustion of pure OME3-5 and a blend with 10 vol% of OME3-5 in fossil diesel on the basis of tests on a chassis dynamometer with a Euro-2 diesel passenger car. Combustion-related NOx emissions have not been investigated. Mahbub et al. state that blending 10 vol% of biomass-derived OME3-5 in fossil diesel may reduce GHG and soot emissions by 5% and 30%, respectively, in comparison with fossil diesel.

What is missing entirely so far is a comprehensive well-to-wheel LCA that analyzes (i) actual tailpipe emissions from a driving cycle, in particular the use-phase pollutants NOx and soot, and (ii) the effect of variable blending ratios of OME3-5 in fossil diesel. The blending ratio is defined as the volumetric share of OME3-5 within the blended fuel. From a market-perspective, the average blending ratio is limited by the available volume of OME3-5. Still, the blending ratio provides an additional degree of freedom by choosing individual blending ratios, e.g., for individual vehicles within a fleet. One extreme is distributing limited OME3-5 as a fixed blend with fossil diesel to the entire fleet (“blend for all”), whereas the opposite extreme is to use OME3-5 as a pure fuel in only some vehicles of the fleet (“pure for few”). An environmental assessment of these two extremes is equivalent to the question how limited OME3-5 amounts should be allocated within a fleet to minimize environmental impacts. This allocation question is important since electricity-based OME3-5 production will be limited by the availability of scarce, clean electricity, which is required to render OME3-5 production environmentally favorable according to previous LCA studies. In fact, the EU’s demand for renewable electricity in 2050 due to e-fuel production is estimated to be about eight times bigger than the current annual electricity production in the EU. Using scarce, clean electricity most efficiently in OME3-5 production processes is thus crucial. For OME3-5 production, several electricity-based routes exist, which should be evaluated to identify those that use limited clean electricity most efficiently and yield minimal environmental impacts.

The goal of this study is to analyze the environmental impacts of OME3-5 as full diesel substitute or as diesel blending component in a comprehensive LCA using fossil diesel as benchmark. For this purpose, we integrate NOx and soot emissions from the combustion of diesel-OME3-5 blends for various blending ratios into our analysis: Based on tests from a single-cylinder engine, we simulate a full driving cycle for passenger cars. We further analyze the environmental impacts and exergy efficiency of two anhydrous and two aqueous OME3-5 production routes that use CO2 and H2 as feedstocks. As anhydrous routes, we consider OME3-5 production via trioxane and either OME1 or dimethyl ether (DME). As aqueous routes via methanol and FA, we consider FA production by both partial oxidation and dehydrogenation of methanol.

To reflect variabilities and development in the supply chain of feedstocks and energy, we distinguish between a worst-case and a best-case scenario. The worst-case scenario uses the current European power grid mix, today’s state-of-the-art technologies for H2 and heat supply, and CO2 from direct air capture. In contrast, the best-case scenario uses electricity from wind power, electricity-based technologies for H2 and heat supply (Power-to-X), and high-purity CO2 from the chemical industry, e.g., from ethylene oxide or ammonia plants. Finally, we analyze the environmental effect of blending OME3-5 gradually into a fleet, depending on the availability of additional electricity and its environmental impacts. We choose the EU fleet of diesel passenger cars as exemplary fleet. Nevertheless, the qualitative results and conclusions of this fleet-wide analysis also apply to other, harder-to-electrify transport subsectors, e.g., long-haul heavy-duty trucks. In particular, we analyze whether limited OME3-5 from scarce renewable power should be distributed to the entire fleet as blend, or to selected vehicles as full diesel substitute. In other words, we answer the question...
whether we should use identical “blends for all” vehicles or supply “pure OME3-5 for few” vehicles in the fleet.

In Section 2, we describe the goal and scope definition of our LCA study and exergy analysis. Section 3 presents the inventory data for the entire life cycle of OME3-5 synthesis and combustion, including supply of feedstocks and energy. The resulting environmental impacts of OME3-5 as full diesel substitute and as diesel blending component are shown in Section 4. In Section 5, we draw conclusions for policy implications and give recommendations for further research.

2. Life cycle assessment of diesel-OME3-5 blends

LCA is a holistic methodology for assessing environmental impacts of product systems along their entire life cycle and is standardized in ISO 14040/14044.24,25 LCA takes into account and characterizes all environmental impacts of material and energy flows that the product system exchanges with the environment.

2.1. Goal and system boundary

The goal of this LCA is to analyze the environmental impacts of blending the e-fuel OME3-5 into a fleet on the example of the EU’s fleet of diesel passenger cars. For this goal, we apply a well-to-wheel (cradle-to-grave) system boundary that includes all processes required for OME3-5 production, subsequent blending with fossil diesel, and fuel combustion in the engine (Fig. 1, dashed box). Since pure OME3-5 and diesel-OME3-5 blends are intended to substitute fossil diesel, we benchmark LCA results of the blends to fossil diesel.

For the production phase, we analyze four alternative production routes of OME3-5 in more detail, using a well-to-tank (cradle-to-gate) system boundary (Fig. 1, dotted box). All routes for OME3-5 production use CO2-based methanol and FA as intermediates: We consider the two anhydrous routes (1) via trioxane and OME1 (TRI + OME1) and (2) via trioxane and DME (TRI + DME) as well as the two aqueous routes (3) via methanol and FA by partial oxidation of methanol (MeOH POX) and (4) via methanol and FA by dehydrogenation of methanol (MeOH DEHY). We neglect vehicle construction, road infrastructure emissions, and the fuel distribution because they are likely equal for fossil diesel as well as diesel-OME3-5 blends and therefore cancel out in a comparison. The construction of chemical plants for OME3-5 production is also neglected due to the lack of data. For the use phase, combustion-related emissions are measured on a single-cylinder engine and subsequently used to simulate the tailpipe emissions for the fuel variants pure fossil diesel, pure OME3-5, and diesel-OME3-5.

![System boundary of the life cycle of diesel-OME3-5 blends](image)
blends in a driving cycle for passenger cars including an exhaust gas after-treatment system.

We define a best-case and a worst-case scenario in terms of the carbon footprint of diesel-OME3-5 blends (Table 1). As previously shown by Hank et al., a best-case scenario with the lowest carbon footprint is achieved with Power-to-X technologies for H2 and heat supply, combined with renewable electricity and CO2 from high-purity industrial point sources, e.g., ammonia plants (Fig. 1, blue boxes). We contrast this best-case scenario with a worst-case scenario that considers today’s conventional H2 and heat supply, the average EU grid mix, and CO2 from direct air capture (Fig. 1, orange boxes). In Section 4.3, the supply chain of diesel-OME3-5 blends is optimized for a minimum carbon footprint as function of the carbon footprint of electricity, with the choice among all considered technologies in Table 1 as free optimization variable.

Eventually, we bring the EU fleet of diesel passenger cars into focus by comparing whether “blend for all” or “pure for few” is more favorable from an environmental perspective. For this fleet-wide analysis, introducing OME3-5 as “blend for all” can have two effects regarding environmental impact reductions. The first effect is the difference in environmental impacts between pure fossil diesel and diesel-OME3-5 blends. The second effect refers to additional, nonlinear synergies from blending OME3-5 with fossil diesel, e.g., small blending ratios of OME3-5 lead to disproportionately high reductions in combustion emissions (cf. Section 3.2). Both effects can be evaluated simultaneously in the relative metric “blending effectiveness factor” (BEF). However, we report results in absolute environmental impacts (e.g. g CO2 eq.) per functional unit (e.g. km) to be able to evaluate both effects separately and compare results to common fuel standards. For the “pure for few” case, we use a linear combination of pure OME3-5 and pure fossil diesel in analogy to Mancini et al.

Table 1 Best-case and worst-case scenario in terms of the carbon footprint for the considered technologies. For more details on the underlying LCA datasets see Table S17 in the ESI. DAC: direct air capture, SMR: steam methane reforming

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2.3. Environmental impact categories

Using diesel-OME3-5 blends is mainly motivated by reducing both the impact on climate change of driving a diesel passenger car and the impacts on human health by the local pollutants soot and NOx from fuel combustion. Therefore, we focus on three environmental impact categories in the life cycle impact assessment (LCIA): climate change in g CO2 eq., respiratory effects in disease incidence, and photochemical ozone formation in kg NMVOC. In the following, we use the term carbon footprint for the impact on climate change. We assess these environmental impact categories according to the LCIA method Environmental Footprint 2.0 (EF 2.0) at midpoint level, as recommended by the Joint Research Centre of the European Commission. Although the use of endpoint indicators is not uncommon in the LCA community, we prefer to present our results at midpoint level for this study. We would like to ensure the comprehensibility of our study for a multi-disciplinary readership that might not be as familiar with the interpretation of endpoint indicators as LCA experts are. Furthermore, methodological uncertainty increases when endpoint instead of midpoint indicators are used. In the EF 2.0 method, the carbon footprint is evaluated following the baseline model of 100 years by the Intergovernmental Panel on Climate Change, respiratory effects are modelled with the particulate matter model recommended by the United Nations Environment Programme, and photochemical ozone formation is assessed with the LOTSOS-EURoS model as applied in the LCIA method ReCiPe 2008. Other impact categories are also relevant but beyond the scope of this study.

2.4. Exergy analysis

We conduct an exergy analysis for the OME3-5 production to gain a deeper knowledge of the exergy losses and the differences between the four considered OME3-5 routes (Fig. 1, well-to-tank). Details regarding the calculation of the exergy efficiency as well as the specific exergeries of the considered mass and heat flows are presented in Section S7 in the ESI.

3. Life cycle inventory for diesel-OME3-5 blends

In this section, we describe the inventory data used in our LCA in more detail. First, we describe the anhydrous and aqueous production routes for OME3-5 as well as the supply of feedstocks

† Non-methane volatile organic compounds.
and energy. Second, we analyze the combustion of diesel-OME_{3-5} blends.

### 3.1. OME_{3-5} production

All considered routes for OME_{3-5} have two common intermediates: methanol and FA. Following the Power-to-X concept, methanol can be produced by direct CO₂ hydrogenation and is partly used to produce FA in all considered OME_{3-5} routes. Dependent on whether water coexists in the final process step of OME_{3-5} formation, OME_{3-5} routes can be divided into two types: anhydrous and aqueous routes (Fig. 2). In the following, we consider both anhydrous and aqueous routes in our investigation to understand their advantages and drawbacks. All processes are based on similar assumptions and detailed process models created by the respective authors in the simulation software Aspen Plus or CHEMASIM from BASF. For more details on the considered OME_{3-5} production routes and the underlying modelling assumptions see Section S6 in the ESI.†

**Anhydrous routes (TRI + OME₁ and TRI + DME).** Anhydrous OME_{3-5} production can either use OME₁ or DME as intermediate (Fig. 2). The concept of OME₁ production via trioxane and OME₁ (TRI + OME₁) is based on the work of Burger et al.⁴⁴ For our study, we use the process models of Bongartz et al.⁴⁵ and Burr et al.⁴⁶ that analyzed this process concept in detail. Their process chain considers OME₁ production from H₂ and CO₂ via methanol and aqueous FA solution.

For the concept of producing OME_{3-5} from trioxane and DME (TRI + DME), a process similar to OME_{3-5} production via the TRI + OME₁ route has been developed and evaluated by Breitkreuz et al.,⁴⁷ using chemical equilibrium calculations for the reaction and detailed distillation models for the separation parts. For the DME production step, we use a model for direct DME production from H₂ and CO₂, using equilibrium-based models for both the reaction and the separation via rectification. Methanol, FA, and trioxane production is taken from the TRI + OME₁ route.

**Aqueous routes (MeOH POX and MeOH DEHY).** In contrast to the anhydrous routes, aqueous routes directly utilize methanol and typically aqueous FA for OME_{3-5} formation (Fig. 2). For the OME_{3-5} route via methanol and FA by partial oxidation of methanol (MeOH POX), the process concept is adopted from Held et al.⁴⁸ In principle, it might be possible to synthesize OME_{3-5} from methanol and gaseous FA, which would eliminate the need for FA removal from the gas stream altogether, but this synthesis pathway has only recently been proposed.⁴⁹ Ouda et al. proposed a similar process concept to the one considered herein, but without introducing water for separating FA from the gaseous reactor effluent, thus potentially benefiting from smaller amounts of water in the process.⁵⁰ However, the downstream distillation models used in their work do not account for oligomerisation reactions whose effects on distillation boundaries need to be considered.⁵¹ Therefore, we do not use their results for our analysis but rather those of Held et al.,⁴⁸ who do use detailed distillation models including these reactions.

In the MeOH DEHY route, we assume a selective separation of H₂ from CO and CH₄ by a membrane for H₂ recycling. For such membranes, high selectivities of up to 1000 and 27 000 have been reported.⁵²,⁵³ Part of the H₂ is recycled and accumulated in the dehydrogenation reactor to dilute the gaseous methanol feed to the desired 1 : 1 ratio of H₂ to methanol. The rest is recycled to the methanol plant. As the final product, the same ratio of FA to water as in the partial oxidation of methanol is realized such that both can be used for the same proceeding OME_{3-5} process of Held et al.⁴⁸ See Fig. S7 in the ESI for a flowsheet of the MeOH DEHY route.

**Background data for feedstocks, energy, and others.** We also take into account the environmental impacts from technologies providing the feedstocks CO₂ and H₂, electricity, heat, process water and wastewater treatment. For aggregated process datasets, we consider LCA inventories from the GaBi LCA database if datasets are available. Thus, we rely on the ecoinvent LCA database only if LCA inventories are unavailable in GaBi. We do so to ensure that the data basis of our study is as consistent as possible. Furthermore, ecoinvent does not provide a suitable dataset for H₂ from SMR, which we consider in our worst-case scenario (Table 1). The considered technologies are described in the following.

For the CO₂ supply, we consider a direct air capture (DAC) system as well as high-purity sources from the chemical
industry, e.g., ethylene oxide or ammonia plants. In case of the DAC system, CO₂ is captured from the atmosphere. In the atmosphere, CO₂ is much more diluted (410 ppm) than in industrial exhaust streams. Therefore, the energy consumption for capturing CO₂ from the atmosphere is higher, making the DAC system the least efficient technology for CO₂ supply.⁴³ For the energy requirements of the DAC system, we use the predicted energy targets for industrial DAC plants based on temperature swing adsorption (TSA), according to Deutz et al.⁴⁴ Note that Madhu et al. compared a high-temperature aqueous solution (HT-Aq) DAC to a TSA DAC, and conclude that the TSA DAC outperforms the HT-Aq DAC in all considered impact categories.⁴⁶ In current ammonia plants, CO₂ is co-produced during steam reforming of methane and the water–gas shift reaction. In subsequent gas scrubbing, nearly pure CO₂ is separated.⁷⁷ Note that the ammonia plant with CO₂ separation is thus a multifunctional product system since it co-produces CO₂ besides ammonia. We therefore apply the avoided burden approach and credit for CO₂ utilization in accordance to Müller et al.⁴⁸ Since CO₂ is separated in conventional ammonia plants anyway, we attribute the environmental impact of CO₂ capture to the ammonia plant. We model the CO₂ supply from the ammonia plant according to von der Assen et al.⁴⁸

H₂ is either supplied by conventional steam reforming from natural gas⁴⁹ or a polymer electrolyte membrane (PEM) electrolysis. We model the PEM electrolysis with an overall electricity consumption of 47.6 kWh per kg H₂, representing an overall efficiency of 70%, a water demand of 0.01 m³ per kg H₂, and an outlet pressure of 30 bar according to Reuβ et al.⁵⁰ Co-produced oxygen is assumed to be vented to the atmosphere. The construction of the PEM electrolysis is neglected: it accounts for maximum 4% of the total carbon footprint of the PEM electrolysis when renewable electricity is used.⁵¹ Respiratory effects and photochemical ozone formation depend almost exclusively on the electricity supply and are thus not affected by the electrolyser construction. In contrast, the electrolyser construction affects the environmental impact categories ozone depletion and metal depletion that are however beyond the scope of this study.⁵²

For electricity supply, we consider the average EU grid mix as well as the average wind electricity of the EU.⁴⁸ We also include the country-specific grid mixes of Italy, Denmark, Austria, Finland, Belgium, Switzerland, France, and Norway as well as the average electricity production from photovoltaics and solar-thermal energy in the EU for our analysis of the environmental impacts due to electricity supply.⁴⁸ For heat supply, we differentiate between three temperature levels: below 90 °C, between 90 °C and 250 °C, and above 250 °C. Depending on the temperature level, we consider steam production in the chemical industry,⁴⁸ natural gas boilers,⁴⁸ heat pumps, and electrode boilers. For the heat pump, we assume a coefficient of performance (COP) of 3.28: the COP is averaged from heat pumps built since 2006, with evaporator temperatures between 9–15 °C and condenser temperatures of about 90 °C according to David et al.⁵² For the electrode boiler, we assume a Power-to-Heat efficiency of 95% according to Müller et al.⁵³ Additional process data for other processes, i.e., diesel supply, process water supply, and wastewater treatment are taken from the GaBi and ecoinvent LCA databases.⁴⁹,⁵⁰ For the diesel supply, we consider the EU market mix that is provided at a filling station, using the corresponding dataset from the GaBi database.⁵⁰ This diesel supply process includes the entire supply chain from drilling through crude oil production and oil refining to transportation to the filling station. The diesel fuel of this dataset contains about 6 wt% of bio-components. The dataset is mainly based on industry data and considers contributions of all delivering countries to the EU fuel mix based on national statistics. More details on the underlying LCA datasets of all processes are listed in Table S17 in the ESI.†

3.2. Diesel-OME3–5 blend combustion

The combustion-related raw emissions of diesel-OME3–5 blends are characterized by engine tests with a single-cylinder engine (SCE). These SCE tests comprise variations of the exhaust gas recirculation (EGR) rate at different load points with blending ratios of 0 vol%, 20 vol%, 35 vol%, 50 vol%, and 100 vol% OME in fossil diesel as described in previous studies⁶⁴,⁶⁵,⁶⁶ and additionally new analyses in form of a global design of experiments (DOE) approach. Subsequently, the DOE models are implemented in a mean-value engine model⁶⁶,⁶⁷ (including vehicle, engine, driver, transmission, and after-treatment system) to determine the corresponding vehicular tailpipe emissions in a given driving cycle. Specifications of the SCE, the emission measurement equipment, and the main parameters from the vehicle model are given in Tables S35–S37 in the ESI.†

Within the global DOE test campaign on the SCE, the Worldwide Harmonized Light Vehicles Test Procedures (WLTP) cycle is covered by varying the speed and load range. To include the fuel’s effect on the emissions, the DOE is conducted three times namely with pure fossil diesel, with 35 vol% OME3–5 in fossil diesel, and with pure OME3–5. A blend with 35 vol% OME3–5 generates a sufficient amount of soot that can be measured with high accuracy as required for the DOE. If instead a blend with 50 vol% OME3–5 would be used, the soot emissions would be too low to be measured with sufficiently high accuracy. For the subsequent creation of DOE models, 600 points are available in total: The DOE domain covers 40 load points for each considered fuel and 5 variations of calibration parameters per load point on average. The parameters varied in the DOE input domain are given in Table S38 in the ESI.† Subsequently, global DOE models are created from the measured data from the SCE with the ETAS ASCMO software.⁵⁷ The measured data is fitted to the DOE input domain by a multiple Gaussian regression analysis procedure within the software.

After evaluating the generated DOE models, we find the trends to be within expectations; in particular, considering that only three fuels have been investigated in the DOE (0 vol%, 35 vol%, and 100 vol% OME3–5 in fossil diesel). The observed trends of soot and NOₓ emissions are in good agreement with the observations in previous work,⁶⁴,⁶⁵,⁶⁶ where multiple blending ratios were investigated at different load points. With the generated DOE models, an optimal set of engine calibration
maps is obtained with the ETAS ASCMO optimizer tool, targeting the best compromise between NO\textsubscript{x}, soot, and CO\textsubscript{2} emissions for each fuel. After obtaining the optimized engine calibration maps and the emission models, an in-house transient-capable mean-value engine model is used to simulate the cumulative tailpipe emissions during a WLTP cycle. This WLTP cycle simulation assumes a D-segment passenger car (mid-size vehicle) with a representative rolling resistance curve, a 1.6 liter four-cylinder engine, and an after-treatment system consisting of a diesel oxidation catalyst, a selective NO\textsubscript{x} reduction catalyst, and a diesel particulate filter. The resulting tailpipe emissions of CO\textsubscript{2}, soot, and NO\textsubscript{x} are shown in Fig. 3 and summarized in Table S39 in the ESI.† Note that we expect the qualitative trends of the obtained results to be also valid for other vehicles, e.g., long-haul heavy-duty trucks.

The tailpipe CO\textsubscript{2} emissions increase almost linearly with the OME\textsubscript{3–5} content (Fig. 3A). This increase in CO\textsubscript{2} emissions is not caused by efficiency losses but is attributed to the fact that OME\textsubscript{3–5} has a higher specific carbon content per heat of combustion compared to fossil diesel (22 g MJ\textsuperscript{-1} and 20 g MJ\textsuperscript{-1}, respectively).24 In contrast to CO\textsubscript{2} emissions, soot and NO\textsubscript{x} tailpipe emissions reduce nonlinearly with increasing blending ratios of OME\textsubscript{3–5} in fossil diesel (Fig. 3B and C). Both pollutants are mostly convex functions of the blending ratio except for soot emissions at low blending ratios. Thus, even small blending ratios of OME\textsubscript{3–5} in fossil diesel drastically reduce both local pollutants soot and NO\textsubscript{x}. In contrast to soot, NO\textsubscript{x} shows a saturation behavior after about 50 vol% OME\textsubscript{3–5} content, where an additional increase of OME\textsubscript{3–5} does not reduce NO\textsubscript{x} further. This saturation is attributed to the maximum attainable EGR rate to maintain the relative air-fuel ratio above 1.15 such that efficiency does not deteriorate. An alternative solution to limiting the EGR rate would be the increase of boost pressure, e.g., by means of sophisticated two-stage boosting systems. This system is however beyond the scope of the current work.

For the LCIA in Section 4, we model the emissions from fuel combustion as emitted in the environmental sub-compartment “urban air close to ground”. Thereby, we assume driving in an urban environment for which NO\textsubscript{x} and soot emissions are characterized with higher, i.e., stricter, characterization factors: For the environmental impact category respiratory effects of the LCIA method EF 2.0, the characterization factors of NO\textsubscript{x} and soot emissions in “urban air close to ground” are 6.6 and 78 times higher than in “non-urban air or from high stacks”, respectively.

4. Environmental impacts of diesel-OME\textsubscript{3–5} blends

In this section, we analyze the environmental impacts of diesel-OME\textsubscript{3–5} blends. First, we identify the most promising route of four OME\textsubscript{3–5} production routes in a well-to-tank analysis: For this purpose, we conduct exergy analyses and an LCA for the environmental impacts of all routes. Second, we analyze the entire life cycle of diesel-OME\textsubscript{3–5} blends for various blending ratios from well-to-wheel for the most promising OME\textsubscript{3–5} route. Third, we analyze the well-to-wheel carbon footprint of the diesel-OME\textsubscript{3–5} blends depending on the carbon footprint of electricity supply. Finally, we conclude with an analysis of blending OME\textsubscript{3–5} gradually into a fleet on the example of the EU’s fleet of diesel passenger cars, depending on the availability of additional electricity and its environmental impacts.

4.1. Well-to-tank: OME\textsubscript{3–5} production

Exergy analysis. The exergy flows for producing 1 kg OME\textsubscript{3–5} of all four OME\textsubscript{3–5} production routes are visualized in Sankey diagrams in Fig. 4. See Section S8 in the ESI† for numerical results of the exergy analysis.

The largest exergy losses occur in both anhydrous routes (Fig. 4A and B). The overall exergy efficiency is 57% for the TRI + OME\textsubscript{1} route and 55% for the TRI + DME route, with the highest exergy losses occurring due to the high heat demand during trioxane production. Second highest exergy losses occur in the FA production step: These losses are mainly due to the combustion of side products in the off-gas and the conversion of chemical energy to heat in the partial oxidation of methanol. Although the TRI + OME\textsubscript{1} route requires 28 wt% less trioxane than the TRI + DME route, its overall exergy efficiency is only slightly higher: energy losses are higher during OME\textsubscript{i}
production than during DME production, reducing the advantage of a lower trioxane demand for the TRI + OME1 route.

The aqueous routes MeOH POX and MeOH DEHY yield overall exergy efficiencies of 65% and 71%, respectively (Fig. 4C and D). For the MeOH POX route, the largest exergy losses occur during FA and OME3–5 production. In contrast, the MeOH DEHY route benefits twofold from the significant co-production of H2. First, less side products are produced and thus burned during FA production, reducing its exergy losses. Second, the H2 recycle to the preceding methanol production reduces the overall H2 demand and thereby increases the overall exergy efficiency.

The exergy analysis of both anhydrous routes and aqueous routes shows that the MeOH DEHY route results in the highest overall exergy efficiency and uses H2 most efficiently.

LCA. The well-to-tank environmental impacts of the four OME3–5 production routes are shown in Fig. 5 for the best-case scenario. See Fig. S1 in the ESI† for the worst-case scenario.

From a well-to-tank perspective, all routes have negative carbon footprints in the best-case scenario since CO2 emitted otherwise from the CO2 source ammonia plant is avoided. However, for the carbon footprint, we additionally indicate the end-of-life of OME3–5 as hatched area to emphasize that the full life cycle of OME3–5 is no carbon sink: All carbon is eventually released again as CO2 during fuel combustion, making CO2-based OME3–5 carbon-neutral at best, but only if carbon-neutral electricity is used for fuel production and all other supply chains are also carbon-neutral.

In the best-case scenario, already very low-carbon electricity from wind power is used, leading to almost carbon-neutral OME3–5 production. All routes have nearly identical life-cycle carbon footprints of about 7 g CO2 eq. per MJ (Fig. 5A). Although both aqueous routes MeOH POX and MeOH DEHY require more CO2 and thereby benefit from higher credits for CO2 utilization, they also have higher CO2 purge streams compared to both anhydrous routes. Additionally, the H2 recycle of the MeOH DEHY route results in the lowest H2 demand and thus in the lowest overall electricity consumption because H2 is supplied via PEM electrolysis in this scenario. However, the benefit of the more efficient H2 usage is rather low in terms of the carbon footprint in the best-case scenario: Electricity is supplied by wind power with an already low carbon footprint, making the efficient usage of electricity less important for the overall carbon footprint. Nevertheless, a high efficiency in H2 and electricity usage is beneficial in order to keep the demand for low carbon electricity as low as possible.

In terms of respiratory effects and photochemical ozone formation (Fig. 5B and C), the aqueous routes MeOH POX and MeOH DEHY have the lowest environmental impacts. Both impact categories are almost exclusively dominated by the upstream impacts of electricity supply: electricity is mostly used for the Power-to-X technologies PEM electrolysis, heat pumps, and electrode boilers, followed by OME3–5 production and CO2 supply. The MeOH DEHY route shows the lowest H2 consumption due to the H2 recycle from the FA production to the preceding methanol production. This benefit is, however, partly offset by a higher heat consumption during FA and OME3–5 production compared to the MeOH POX route.

Consequently in the best-case scenario, respiratory effects and photochemical ozone formation are more decisive for the choice of the route than the carbon footprint since the carbon footprints are almost equal.

In the worst-case scenario (Fig. S1†), the differences between the four routes are greater in all considered impact categories than in the best-case scenario, and both aqueous routes MeOH POX and MeOH DEHY show the lowest environmental impacts. Note that we considered a TSA DAC in the worst-case scenario, which performs better than a HT-Aq DAC, according to Madhu et al.46 We thus expect our results to worsen slightly if we would instead assume a HT-Aq DAC. In this scenario, H2 is supplied by conventional steam methane reforming, resulting in high contributions to the overall carbon footprint (Fig. S1A†).
In terms of the carbon footprint, the aqueous routes MeOH POX and MeOH DEHY benefit from a lower heat consumption compared to both anhydrous routes. Respiratory effects and photochemical ozone formation are both dominated by the fossil-based supply of heat in the worst-case scenario (Fig. S1B and C†). Although the MeOH DEHY route still profits from a lower H₂ consumption due to its H₂ recycle, its higher heat consumption affects the environmental impacts more strongly in the worst-case scenario. Consequently, in contrast to the best-case scenario, the MeOH DEHY route has higher environmental impacts than the MeOH POX route in the worst-case scenario.

All in all, the aqueous routes MeOH POX and MeOH DEHY yield the lowest environmental impacts in both the worst-case (Fig. S1†) and the best-case scenario (Fig. 5). In the proceeding well-to-wheel analysis of diesel-OME₃₋₅ blends, we focus on the aqueous MeOH DEHY route as it has the highest overall exergy efficiency of all four routes in addition to its environmental advantages (Fig. 4D). Note though that considering exergy efficiency alone is not sufficient to rank the OME₃₋₅ routes in terms of environmental impacts: While the MeOH DEHY route has the highest exergy efficiency, it shows lower environmental impacts in the best-case scenario and higher ones in the worst-case scenario compared to the MeOH POX route.

### 4.2. Well-to-wheel: the entire life cycle of diesel-OME₃₋₅ blends

Fig. 6 shows the well-to-wheel analysis of diesel-OME₃₋₅ blends for the best-case scenario: Investigated fuel blends are pure diesel, 20, 35 and 50 vol% OME₃₋₅ in fossil diesel as well as pure OME₃₋₅ (cf. Section 3.2). Over the entire life cycle, diesel-OME₃₋₅ blends can reduce not only the carbon footprint but also respiratory effects and photochemical ozone formation compared to fossil diesel (Fig. 6). These results partly contradict earlier findings that OME₃₋₅ performs worse than fossil diesel in terms of particulate matter and photochemical ozone formation. However, in this previous study, NOₓ emissions of OME₃₋₅ combustion are assumed to be one order of magnitude higher than those of fossil diesel combustion. In contrast to the previous study, OME₃₋₅ combustion has actually shown to enable large reductions of NOₓ emissions compared to fossil diesel in current literature. This discrepancy may influence the authors’ findings strongly since NOₓ emissions contribute not only to photochemical ozone formation but also, as a precursor, to respiratory effects. Our findings are in line with recent literature from OME combustion showing the combustion benefits of OME₃₋₅. In any case, this highlights the necessity to use measured combustion emissions as reliable data basis for LCA studies.

In terms of the carbon footprint, the combustion, i.e., use phase, of the fuels contributes most to the overall impact in the best-case scenario (Fig. 6A). Note that the combustion of OME₃₋₅ slightly increases CO₂ emissions compared to fossil diesel due to the lower heating value (cf. Section 3.2). However, the production of OME₃₋₅ overcompensates increased CO₂ emissions from fuel combustion, reducing the overall carbon footprint of the entire life cycle: Blending ratios of 20, 35 and 50 vol% OME₃₋₅ in fossil diesel reduce the carbon footprint by...
The same diesel production (brown), fuel combustion (light blue), and minor emissions due to process water supply and wastewater treatment (dark grey).

Respiratory effects, also by the electricity supply (Fig. 6B). Blending 20, 35 respectively. Pure OME3 reduces the carbon footprint by 93%. Respiratory effects are dominated by the production of fossil diesel and, for increasing blending ratios, also by the electricity supply (Fig. 6B). Blending 20, 35 and 50 vol% OME3 with fossil diesel reduces respiratory effects by 14%, 23% and 33%, respectively, while pure OME3 reduces respiratory effects by 62%. In terms of photochemical ozone formation, fuel combustion and diesel production are the most important contributors (Fig. 6C). Photochemical ozone formation reduces by 19%, 30% and 40%, due to the blending of 20, 35 and 50 vol% OME3 in fossil diesel, respectively. Pure OME3 reduces photochemical ozone formation by 66%.

In the worst-case scenario (Fig. S3†), all environmental impact categories increase strongly with increasing blending ratios because fossil-based technologies are considered instead of wind power and the Power-to-X technologies of the best-case scenario (cf. Section 2.1). The largest increase is thus found for pure OME3 for which the carbon footprint increases by 161%, respiratory effects by 409%, and photochemical ozone formation by 199%. Note though that diesel-OME3 blends would still reduce the local tailpipe emissions of NOx and soot (cf. Section 3.2). Technological choices for electricity, H2, and heat supply are therefore crucial and further investigated in the proceeding analysis.

4.3. Blending OME3-5 gradually into a fleet

The preceding well-to-wheel analysis for the best-case and worst-case scenario highlights that Power-to-X technologies and low-carbon electricity are decisive to realize environmental benefits of diesel-OME3-5 blends. In Fig. 7, we therefore minimize the carbon footprint of the supply chain of diesel-OME3-5 blends for the MeOH DEHY route as function of the carbon footprint of electricity supply. In this optimization, technological choices in the supply chain depend solely on the carbon footprint of electricity supply since we do not predefine any scenario-specific technology sets (cf. Section 2.1).

Below a carbon footprint of electricity supply of 360 g CO2 eq. per kW h, heat supply between 90 and 250 °C changes from steam production in the chemical industry to electrode boilers, while heat supply above 250 °C changes from natural gas to electrode boilers below 235 g CO2 eq. per kW h. H2 supply changes from fossil-based steam methane reforming to PEM electrolysis below 227 g CO2 eq. per kW h. As a result, the production system is solely based on Power-to-X technologies below 227 g CO2 eq. per kW h. Consequently, further reducing the carbon footprint of electricity supply strongly reduces the well-to-wheel carbon footprint of pure OME3-5 (Fig. 7, strongly negative slope). The well-to-wheel carbon footprints of diesel-OME3-5 blends and pure OME3-5 are lower than that of pure diesel, once the carbon footprint of electricity supply is below 140 g CO2 eq. per kW h.

An even more ambitious electricity carbon footprint of 45 g CO2 eq. per kW h or lower is required if OME3-5 is to comply with the European Commission’s renewable energy directive II (RED II).26 In the RED II, fuels from non-biological origin, e.g., e-fuels, shall reduce GHG emissions by at least 70% compared to a fossil fuel comparator (Fig. 7, dotted horizontal line). See Section S5 in the ESI† for the same analysis recalculated for CO2 from DAC instead of an ammonia plant. Our recalculations show that the cleaner the electricity supply the less sensitive are the environmental impacts towards the considered CO2 supply, e.g., different DAC systems such as TSA or HT-Aq DAC.

Reducing the well-to-wheel carbon footprint with diesel-OME3-5 blends is thus only possible if Power-to-X technologies...
for heat and H₂ supply are combined with low-carbon electricity. For example, today’s country-specific grid mixes of France and Norway as well as wind and photovoltaic power would already enable reducing the well-to-wheel carbon footprint of diesel-OME₃.₅ blends. However in the future, such low-carbon electricity will also be demanded by competing Power-to-X applications and will remain scarce. Environmental impact reductions of diesel-OME₃.₅ blends will therefore depend on both the availability of additional electricity for OME₃.₅ production and the environmental impacts of that electricity supply.

In the following, we further analyze this dependence in more detail on the example of the EU’s current fleet of diesel passenger cars. In this analysis, we focus on those electricity supply grid mixes and technologies that showed the potential to reduce the carbon footprint compared to fossil diesel in the preceding supply chain optimization. We determine the current annual mileage of the EU fleet of diesel passenger cars as 1.34 trillion km: today, the EU fleet of diesel passenger cars amounts to about 95.7 million cars, while the average annual mileage by EU passenger cars is estimated as 14,000 km. We assume this mobility demand with diesel-like passenger cars to be constant.

For this estimated mobility demand, we then calculate the blending ratio of OME₃.₅ in fossil diesel, depending on additionally available electricity for OME₃.₅ production. This blending ratio corresponds to distributing diesel-OME₃.₅ blends for the entire EU fleet of diesel passenger cars (“blend for all”). For more details on the calculations see Section S11 in the ESL.

Fig. 8 shows the volumetric blending ratio, the carbon footprint, respiratory effects, and photochemical ozone formation as function of additionally available electricity for OME₃.₅ production. The aforementioned impact categories are evaluated for different technology- and country-specific grid mixes for electricity supply as well as for the theoretical limit of a burden-free electricity supply. The solid curves show the environmental impacts of diesel-OME₃.₅ blends for the entire fleet (“blend for all”), while the dashed lines represent the linear combination of using pure fossil diesel and pure OME₃.₅ in the fleet (“pure for few”). We show “pure for few” only for one electricity supply for the sake of better readability.

The blending ratio of OME₃.₅ in diesel is a concave nonlinear function of the additional electricity supply (Fig. 8A). This concave function results from OME₃.₅ being no direct substitute for fossil diesel since OME₃.₅ has a lower specific heating value than fossil diesel: Substituting 1.0 L of fossil diesel requires 1.8 L of OME₃.₅ to provide the same amount of enthalpy of combustion. Therefore, more OME₃.₅ is required than fossil diesel is replaced, resulting in an increase of the total fuel mass for increasing blending ratios. Using pure OME₃.₅ for the entire fleet, i.e., a blending ratio of 100 vol%, would require 1.3 PW h of additional electricity to substitute the entire EU diesel demand for passenger cars. This additional demand corresponds to almost half of the 2.8 PW h of electricity currently produced in the EU states.

The well-to-wheel carbon footprint of diesel-OME₃.₅ blends depends linearly on the amount of additional electricity (Fig. 8B). Thus, each additional unit of electricity for OME₃.₅ production has the same marginal impact on the overall carbon footprint irrespective of the blending ratio. Consequently for the carbon footprint, there would be no difference between blending the produced OME₃.₅ with fossil diesel for the entire fleet (“blend for all”) and switching only some vehicles to pure OME₃.₅ usage instead (“pure for few”).

In contrast to the carbon footprint, the well-to-wheel respiratory effects and photochemical ozone formation of diesel-OME₃.₅ blends depend nonlinearly on the amount of additional electricity (Fig. 8C and D): In the use phase of diesel-OME₃.₅ blends, NOₓ and soot emissions reduce nonlinearly with increasing blending ratios (cf. Section 3.2). For respiratory effects and photochemical ozone formation, the curves of “blend for all” are always below the lines of “pure for few,” i.e., “blend for all” has always less environmental impacts than

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Fig. 7 The well-to-wheel carbon footprint as function of the carbon footprint of electricity supply for pure OME₃.₅, blends of 20, 35, and 50 vol% OME₃.₅ in diesel as well as pure fossil diesel. The well-to-wheel impacts include emissions along the entire life cycle of diesel-OME₃.₅ blends. Note that pure fossil diesel is a horizontal line since aggregated process data from the GaBi LCA database is used. Thereby, changes due to the decarbonization of electricity and electrification of the refinery cannot be reflected. In reality, the line of pure fossil diesel would thus slightly decrease if electricity is decarbonized and heat supply is electrified. The theoretical lower bound of fossil diesel would be 115 g CO₂ eq. per km, with diesel combustion being the only contributor, if fossil diesel production would be carbon-neutral (cf. Fig. 6A). Note though that the curves of diesel-OME₃.₅ blends would then also decrease slightly. Various country- and technology-specific carbon footprints of electricity supply are shown at the top as solid verticals. The dashed vertical line represents the break-even carbon footprint of electricity supply below which diesel-OME₃.₅ blends reduce the well-to-wheel carbon footprint compared to fossil diesel. The dotted horizontal line represents the GHG savings threshold from the renewable energy directive II (RED II) of the European Commission. The RED II states that GHG emissions savings from fuels of non-biological origin shall be at least 70% compared to a fossil fuel comparator with 94 g CO₂ eq. per MJ, corresponding to 148 g CO₂ eq. per km with an energy consumption of 1.57 MJ per km. CO₂ is supplied by an ammonia plant. See Section SS in the ESL for the same figure with CO₂ from DAC. Abbreviations are as follows: DE for Germany, IT for Italy, DK for Denmark, AT for Austria, FI for Finland, BE for Belgium, CH for Switzerland, FR for France, PV for photovoltaic, ST for solar-thermal, NO for Norway, and wind for wind power.
“pure for few.” Consequently, blending OME$_{3-5}$ gradually with fossil diesel for the entire fleet (“blend for all”) is always better than switching only some vehicles to pure OME$_{3-5}$ usage (“pure for few”). We discuss the significantly higher environmental impacts for electricity from photovoltaic compared to electricity from wind power in Section S12 in the ESI†.

The benefit of “blend for all” over “pure for few” is maximal at a blending ratio of 50 vol% for both respiratory effects and photochemical ozone formation with higher benefits for photochemical ozone formation. This blending ratio of 50 vol% requires 0.47 PW h of electricity for OME$_{3-5}$ production. Moreover, we find that the cleaner the electricity supply (cf. Fig. 7, top axis for exemplary values), the greater the benefit of “blend for all” over “pure for few.” When applying “blend for all” instead of “pure for few,” photochemical ozone formation reduces by 12% with Swiss (CH) electricity and by 21% with Norwegian (NO) electricity at a blending ratio of 50%. Similarly, respiratory effects reduce by 7% with Swiss (CH) electricity and by 13% with Norwegian (NO) electricity.

Consequently, blending OME$_{3-5}$ with fossil diesel for the entire fleet can contribute to reducing the carbon footprint, photochemical ozone formation, and respiratory effects compared to pure fossil diesel. However, fuel suppliers should always distribute OME$_{3-5}$ as a blend with fossil diesel to the filling stations to maximize the environmental benefits for the entire fleet. The blending ratio should then be gradually increased, when more additional electricity is available for OME$_{3-5}$ production. Besides the availability of electricity, the reductions in each environmental impact category depend also on the environmental impacts of electricity supply. Today, electricity from wind power and the Norwegian electricity grid are already sufficiently clean to reduce all three environmental impact categories with diesel-OME$_{3-5}$ blends simultaneously (Fig. 8).

For contribution analyses of “blend for all” in Fig. 8 for various country- and technology-specific electricity supplies, see Fig. S12–S18 in the ESI†.

5. Conclusion

Based on life cycle assessment (LCA), we analyze the well-to-wheel environmental impacts of blending electricity-based OME$_{3-5}$ with fossil diesel for various blending ratios. For this purpose, we investigate four alternative production routes and integrate measured NO$_x$ and soot emissions from diesel-OME$_{3-5}$ blend combustion for various blending ratios. For OME$_{3-5}$ production, our exergy analysis and well-to-tank LCA indicate that both aqueous routes are preferable: The exergy efficiency of the aqueous route via methanol and formaldehyde by dehydration of methanol is the highest with 71%, while both aqueous routes also have the lowest environmental impacts in both scenarios. Future studies should thus aim at improving and establishing routes via the dehydration of methanol, such as that proposed by Ouda et al.† and the variant considered herein.

Our well-to-wheel LCA for the entire life cycle shows that blending OME$_{3-5}$ with fossil diesel can reduce environmental impacts. For exemplary values, the theoretical limit of a burden-free electricity supply is also included as lower bound.
impacts for all considered impact categories in the best-case scenario. Therefore, our results contradict earlier findings for respiratory effects and photochemical ozone formation.29 We thus emphasize to use measured combustion emissions as reliable data basis for future LCA studies of any e-fuel to derive reliable conclusions. In our best-case scenario, most emissions arise during fuel combustion in terms of the carbon footprint. The major cause for respiratory effects is diesel production. Photochemical ozone formation is mostly caused by diesel production and fuel combustion. Note though that burden-shifting to other impact categories may occur that have not been considered in our study: Hank et al. point out that “freshwater eutrophication” and “resources use, minerals and metals” are exceeded strongly for electricity-based OME3-5, e.g., due to the construction of wind turbines and photovoltaic panels that demand large amounts of minerals and metals.14 In the worst-case scenario with fossil-based technologies for H2 and heat supply, all considered environmental impacts increase, rendering e-fuels worse than fossil diesel. We systematically show that the well-to-wheel carbon footprint of e-fuels like diesel-OME3-5 blends is strongly dependent on the carbon footprint of electricity supply, which is in line with the findings of previous studies.11,14,28

In the coming decades, low-carbon electricity will probably remain scarce since it is likely also demanded by competing Power-to-X technologies. For this reason, we compare the environmental effect of gradually blending OME3-5 into an entire fleet (“blend for all”) to switching only some vehicles to pure OME3-5 usage (“pure for few”). We demonstrate this fleet-wide analysis exemplary for the EU fleet of diesel passenger cars, emphasizing that we expect the qualitative results and conclusions to be also valid for other transport subsectors, e.g., long-haul heavy-duty trucks, which are more difficult to electrify and thus require synthetic fuels to maintain long driving ranges. Our results show that increasing blending ratios of OME3-5 in the EU fleet of diesel passenger cars can contribute to reducing the carbon footprint, photochemical ozone formation, and respiratory effects compared to fossil diesel. Reduction potentials depend however strongly on the environmental impacts of electricity supply, the desired blending ratio, and the availability of additional electricity for OME3-5 production.

We further show that it is always environmentally favorable to blend OME3-5 with fossil diesel for the entire fleet (“blend for all”) rather than using pure OME3-5 only in few vehicles (“pure for few”). For minimal environmental impacts, fuel suppliers should thus distribute OME3-5 as a blend component to the filling stations and gradually increase the blending ratio as soon as more electricity is available for OME3-5 production. However, for a blending ratio of 100 vol% OME3-5 to be used in all diesel passenger cars, we estimate that almost half of the EU’s current electricity generation would be required in addition to the current generation. Yet, the blending ratio would likely increase over time for a constant amount of electricity for OME3-5 production: With battery electric vehicles on the rise, the demand for fossil diesel fuel by the remaining diesel vehicles is likely to decrease in the future. Our analysis can assist in designing environmentally efficient strategies to gradually increase the market share of e-fuel blends, e.g., diesel-OME3-5 blends, for a decreasing amount of vehicles with internal combustion engines. However, the resulting environmental impacts of such e-fuel blends should also be benchmarked to battery electric vehicles in future studies. In such studies, integrated assessment models could be used to forecast the decreasing demand for fossil diesel.

Apart from electricity-based OME3-5, we further recommend to extend the scope to blends of bio-fuels and other e-fuel candidates in future studies. In case of bio-fuels, the limited availability of biomass needs to be additionally analyzed in detail. The study of Rodriguez-Vallejo et al. indicates that OME3-5 from bio-based methanol might perform slightly better than electricity-based OME3-5 in terms of the carbon footprint and worse in terms of other impact categories that are particularly relevant for bio-based products, e.g., land use and terrestrial eutrophication.29 Consequently, bio-based OME3-5 does not perform better or worse than electricity-based OME3-5 per se. A sound comparison of bio- and CO2-based OME3-5 requires therefore a comprehensive LCA of both, including reliable use-phase emissions and also exergy efficiency as additional metric.

Unlike passenger cars, other transport subsectors are more difficult to electrify: Light- and heavy-duty trucks are, besides aviation and shipping, also responsible for large amounts of GHG emissions and are likely to depend on liquid energy carriers for the coming decades. We expect that the qualitative trends and conclusions of our results are also valid for light and heavy-duty trucks. E-Fuels such as OME3-5 therefore have the potential to play an important role in both decarbonizing the transport sector and reducing the impacts on human health of NOX and soot emissions.

Author contributions
S. V., S. D., A. B., and N. V. designed the concept of the study. S. V., S. D. conducted the life cycle assessment under supervision of N. V. and wrote the corresponding sections. J. B. developed the process concept of the OME3-5 route via methanol and formaldehyde by dehydrogenation of methanol. J. B., D. B. analyzed the production processes in terms of exergy efficiency under supervision of A. M. and wrote the corresponding sections. A. O. carried out the engine tests to obtain the combustion emissions and simulated the driving cycle emissions under supervision of S. P. A. O. and B. L. wrote the corresponding sections. S. V. took the lead in writing the manuscript and wrote all other sections. All authors provided critical feedback and contributed to the discussions as well as revision of the manuscript.

Conflicts of interest
There are no conflicts to declare.

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