Chemical Science



EDGE ARTICLE

View Article Online
View Journal | View Issue



Cite this: Chem. Sci., 2022, 13, 10383

d All publication charges for this article have been paid for by the Royal Society of Chemistry

Received 19th January 2022 Accepted 28th July 2022

DOI: 10.1039/d2sc00350c

rsc.li/chemical-science

Identification of the mechanism of NO reduction with ammonia (SCR) on zeolite catalysts†

Konstantin Khivantsev, (1) ‡** Ja-Hun Kwak, ‡** Nicholas R. Jaegers, **
Iskra Z. Koleva, ‡** Georgi N. Vayssilov, (1) ** Miroslaw A. Derewinski, ** Yong Wang, (1) ** Hristiyan A. Aleksandrov (1) ‡** and Janos Szanyi (1) ‡**

Cu/zeolites efficiently catalyze selective reduction of environmentally harmful nitric oxide with ammonia. Despite over a decade of research, the exact NO reduction steps remain unknown. Herein, using a combined spectroscopic, catalytic and DFT approach, we show that nitrosyl ions (NO+) in zeolitic micropores are the key intermediates for NO reduction. Remarkably, they react with ammonia even below room temperature producing molecular nitrogen (the reaction central to turning the NO pollutant to benign nitrogen) through the intermediacy of the diazo N_2H^+ cation. Experiments with isotopically labeled N-compounds confirm our proposed reaction path. No copper is required for N2 formation to occur during this step. However, at temperatures below 100 °C, when NO+ reacts with NH₃, the bare Brønsted acid site becomes occupied by NH_3 to form strongly bound NH_4^+ , and consequently, this stops the catalytic cycle, because NO⁺ cannot form on NH₄-zeolites when their H⁺ sites are already occupied by NH₄⁺. On the other hand, we show that the reaction becomes catalytic on H-zeolites at temperatures when some ammonia desorption can occur (>120 °C). We suggest that the role of Cu(II) ions in Cu/zeolite catalysts for low-temperature NO reduction is to produce abundant NO⁺ by the reaction: $Cu(ii) + NO \rightarrow Cu(ii) + NO$ Cu(ı)···NO⁺. NO⁺ then reacts with ammonia to produce nitrogen and water. Furthermore, when Cu(ı) gets re-oxidized, the catalytic cycle can then continue. Our findings provide novel understanding of the hitherto unknown steps of the SCR mechanism pertinent to N-N coupling. The observed chemistry of Cu ions in zeolites bears striking resemblance to the copper-containing denitrification and annamox enzymes, which catalyze transformation of NO_x species to N₂, via di-azo compounds.

Air pollution is one of the main health and environmental concerns in our (post)industrial society. ^1-3 Worsened air quality during industrial expansion is attributed to a great extent to toxic nitric oxide (NO) gas, where nearly 55% of the global emissions are due to transportation exhaust. The ability of Cu/zeolites to turn NO to N_2 in the presence of ammonia was first discovered in Japan in the 1960s⁴ for the Cu/FAU zeolite. However, the FAU framework is less stable than the corresponding SSZ-13 and BEA zeolites. ⁵ Within the last decade, the

ammonia selective catalytic reduction (SCR) technology was implemented on the large scale⁵⁻¹⁸ for diesel engines on the basis of Cu(Fe) in BEA and SSZ-13 zeolites.

Some advances were achieved towards the goal of understanding the rate-limiting steps of the SCR mechanism. $^{5-19}$ Cu(II) ions are present in Cu/zeolite materials as well as Cu(II)–OH ions. $^{5-19,24}$ The rate-limiting step for low-temperature SCR, for low copper loaded materials (Cu loading below 0.5 wt%), was shown to be the re-oxidation of reduced Cu(I)(NH₃)₂ complexes via the formation of transient (NH₃)₂Cu(II)–O₂–Cu(II)(NH₃)₂ dimers. 16,17 However, the steps involved in the exact mechanism of NO reduction to N₂ have remained unknown, $^{5-19}$ and the proposed DFT steps were shown hard to prove/observe experimentally.

In this study, we selectively formed NO⁺ ions in H-BEA zeolite (typical helium ion microscopy images of H-BEA are shown in Fig. S0⁺) by the reaction of NO with O₂ (Fig. 1A).²⁰⁻²² NO⁺ is formed through the reaction depicted in eqn (1):

$$2NO + \frac{1}{2}O_2 + 2 \text{ H-zeolite} \rightarrow 2NO^+/\text{zeolite}^- + H_2O$$
 (1)

[&]quot;Pacific Northwest National Laboratory Richland, WA 99352, USA. E-mail: Konstantin. Khivantsev@pnnl.gov; NJaegers@berkeley.edu; Janos.Szanyi@pnnl.gov

bUlsan National Institute of Science and Technology (UNIST), South Korea. E-mail: JHKwak@unist.ac.kr

Faculty of Chemistry and Pharmacy, University of Sofia, 1126 Sofia, Bulgaria. E-mail: HAA@chem.uni-sofia.bg

^dJ. Haber Institute of Catalysis and Surface Chemistry, Polish Academy of Sciences, Krakow 30-239. Poland

^eThe Gene and Linda Voil and School of Chemical Engineering and Bioengineering, Washington State University, Pullman, WA 99164, USA

[†] Electronic supplementary information (ESI) available. See https://doi.org/10.1039/d2sc00350c

 $[\]ddagger$ These authors contributed equally to this work.

 NO^+ occupies two different cationic positions with the corresponding N–O stretching frequencies at \sim 2133 and \sim 2175 cm $^{-1}$. The same type of chemistry also occurs on H-SSZ-13 (Fig. S1†). Note that adsorption of NO_2 also produces NO^+ but with stoichiometric NO_3^- amounts due to N_2O_4 disproportionation (Fig. S2†). Our DFT calculations further corroborate the described chemistry *vide infra*.

Evacuation to high vacuum ($\sim 10^{-7}$ Torr) (with quick heating to 150 °C) allows the removal of excessive NO and O_2 , leaving the zeolite with NO⁺ adsorbed in it (Fig. 1B).

We exposed the NO $^+$ /zeolite to 15 N-labeled ammonia at room temperature (\sim 20 $^{\circ}$ C) (Fig. 2A). Ammonia first occupies Brønsted acid sites forming NH $_4$ complexes which interact with NH $_3$ in the pores, generating (NH $_3$) $_x$ cluster networks interacting with NH $_4$ ions. 23,26 During this, NO $^+$ reacts with ammonia, as evidenced by the swiftly diminishing NO $^+$ band,

eventually leaving no new visible NO stretches as the excess of $^{15}NH_3$ produces the complex bands typical for NH_4^+ – $(NH_3)_x$ clusters in zeolites in the 2250–1750 cm $^{-1}$ region²⁴ (Fig. 2A).

The analysis of the gas-phase product by mass-spectrometry reveals a major peak at 29 amu per charge, corresponding to ¹⁴N-¹⁵N molecules (Fig. 2B). Thus, NO⁺ reacts with ammonia to form molecular nitrogen at room temperature on H-BEA. Eqn (2) and (3) can be used to describe this process. Note that NO⁺ does not necessarily have to be bound to zeolite in the presence of NH₃ and can initially become solvated by NH₃ (it is well-known that ammonia has propensity to solvate cationic species in and outside zeolites; ^{16,17,24} our DFT calculations in Table 1 further confirm strong favorability of NO⁺ solvation by ammonia with an energy gain of 95 kJ mol⁻¹); the designation zeolite–NO⁺ is just a representation of the NO⁺/H–zeolite system

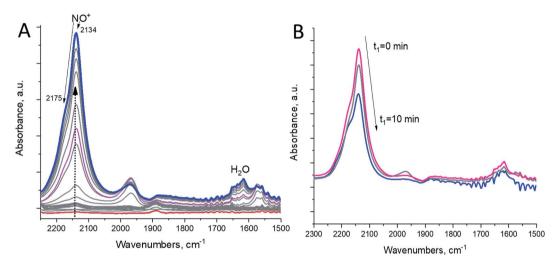


Fig. 1 H-BEA zeolite with Si/Al ~ 15 . (A, left spectrum) In situ FTIR during the first sequential NO adsorption (0.1 Torr equilibrium pressure), followed by sequential O_2 addition (0.17 Torr total eq. pressure – when O_2 is added, NO^+ begins to develop in significant amounts); $T=20\,^{\circ}$ C. (B, right spectrum) FTIR spectra collected after pulling high vacuum 10^{-8} Torr from time = 0 to time = 10 minutes at 150 °C. Spectra were recorded after cooling back to 20 °C.

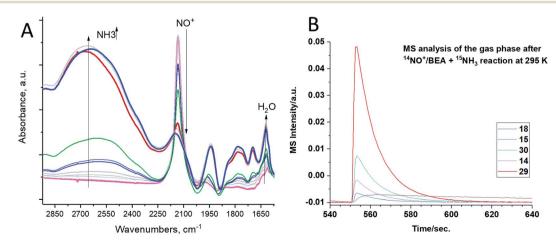


Fig. 2 H-BEA zeolite with Si/Al \sim 15. (A, left spectrum) In situ sequential FTIR during 15 NH₃ adsorption (total equilibrium pressure 0.020 Torr) on the NO⁺/H-BEA sample at 20 °C. Ammonia reacts with NO⁺. The gas phase effluent from the reaction (T=20 °C) was analyzed with a mass spectrometer attached to an IR cell. (B) shows formation of 14 N¹⁵N dinitrogen with the characteristic m/z=29 signal.

Edge Article Chemical Science

Table 1 Energies, ΔE , and activation barriers, E_a , of the modelled reaction steps

Reaction	ΔE , kJ mol ⁻¹	$E_{\rm a}$, kJ mol ⁻¹
Direct participation of the chabazite		
$NO^{+}/Zeo + NH_{3}(g) \rightarrow NO^{+}(NH_{3})/Zeo$	-97	_
$NO^{+}(NH_3)/Zeo \rightarrow NONH_2/H^{+}-Zeo$	-7	5
$NONH_2/H^+$ –Zeo $\rightarrow NONH_2$ _rotated1/ H^+ –Zeo	-31	_
$NONH_2$ _rotated1/H ⁺ -Zeo \rightarrow HN=NOH/H ⁺ -Zeo	12	13
HN=NOH/H ⁺ -Zeo → HN=NOH_rotated1/H ⁺ -Zeo	18	_
$HN=NOH_rotated1 \rightarrow (N_2 + H_2O)/H^+-Zeo$	-225	8
$HN=NOH/H^+-Zeo \rightarrow HN=NOH_rotated2/H^+-Zeo^a$	29	_
$HN=NOH_rotated2/H^+-Zeo \rightarrow (NNH^+ + H_2O)/Zeo^a$	-8	14
$(NNH^+ + H_2O)/Zeo \rightarrow (NNH^+_rotated + H_2O)/Zeo^a$	-21	_
$(NNH^{+}_{rotated} + H_{2}O)/Zeo \rightarrow (N_{2} + H_{2}O)/H^{+}_{rotated} - Zeo^{a}$	-207	2
No direct participation of the chabazite at some reaction steps		
$NO^{+}/Zeo + NH_{3} \rightarrow NO^{+}(NH_{3})/Zeo$	-95	
$NO^{+}(NH_{3})/Zeo \rightarrow NONH_{2}$ _rotated3/H ⁺ -Zeo	-40	131
$NONH_2$ rotated3/H ⁺ -Zeo \rightarrow HN=NOH rotated3/H ⁺ -Zeo	41	148
HNNOH_rotated3/H $^+$ -Zeo \rightarrow (N ₂ + H ₂ O)/H $^+$ -Zeo	-236	_
PhNH ₂ transformation in the pores of Zeo/NO ⁺		
$NO^{+}/Zeo + PhNH_{2}(g) \rightarrow (PhNH_{2}-NO^{+})/Zeo$	-186	_
$(PhNH_2-NO^+)/Zeo \rightarrow PhNH=NO/H^+-Zeo$	5	31
PhNH=NO/H ⁺ -Zeo → PhNH=NOH ⁺ /Zeo	-49	3
PhNH=NOH ⁺ /Zeo → PhN=NOH/H ⁺ -Zeo	57	65
$PhN=NOH/H^+-Zeo \rightarrow (PhN=N^+ + H_2O)/Zeo$	-69	11
$(PhN=N^+ + H_2O)/Zeo \rightarrow PhN=N^+/Zeo + H_2O(g)$	26	_
$PhNH=NOH^{+}/Zeo \rightarrow (PhN=N^{+} + H_{2}O)/Zeo^{b}$	-12	158
PhNH=NO/H ⁺ -Zeo → PhN=NOH rotated/H ⁺ -Zeo ^c	-4	1
$PhN=NOH_rotated/H^{+}-Zeo \rightarrow (PhN=N^{+} + H_{2}O)/Zeo^{c}$	-57	23
Interaction of BF ₄ /NO ⁺ with NH ₃		
$NO^{+}/BF_{4}^{-} + NH_{3}(g) \rightarrow NO^{+}(NH_{3})/BF_{4}^{-}$	-91	_
$NO^{+}(NH_3)/BF_4^{-} \rightarrow NONH_2/BF_3-HF$	15	16
$NONH_2/BF_3-HF \rightarrow NONH_2_rotated1/BF_3-HF$	-42	_
$NONH_2$ _rotated1/BF ₃ -HF \rightarrow HN=NOH/BF ₃ -HF	-3	2
$HN=NOH/BF_3-HF \rightarrow HN=NOH_rotated1/BF_3-HF$	31	_
$HN=NOH/BF_3-HF_rotated1 \rightarrow (N_2 + H_2O)/BF_3-HF$	-221	1
$HN=NOH/BF_3-HF \rightarrow HN=NOH_rotated2/BF_3-HF^d$	44	_
$HN=NOH_rotated2/BF_3-HF \rightarrow (NNH^+ + H_2O)/BF_4^{-d}$	-17	16
$NONH_2/BF_3-HF \rightarrow NONH_2_rotated2/BF_3-HF^e$	-25	_
$NONH_2$ _rotated2/BF ₃ -HF \rightarrow HN=NOH_rotated3/BF ₃ -HF ^e	17	126

^a Alternative reaction paths: marked in red color in Fig. 7B. ^b Marked in red color in Fig. 9. ^c Marked in blue color in Fig. 9. ^d Marked in red color in Fig. 10. ^e Marked in blue color in Fig. 10.

in which NO^+ may be solvated or semi-solvated by ammonia molecules.

$$\begin{split} \text{Zeolite-N^{14}O}^{+} + \text{N15H$}_{3} &\rightarrow \text{zeolite-N^{14}O}(^{15}\text{NH}_{3}) \rightarrow \text{[zeolite-N$^{14}(OH)N15H$}_{2}] \rightarrow \text{zeolite-[$^{14/15}N_{2}H$^{+}]} + \text{H}_{2}O \end{split} \tag{2}$$

$$[Zeolite^{-14/15}N_2H^+] \rightarrow zeolite-H + N^{14}-N^{15}$$
 (3)

The hydronium diazonium cation (N_2H^+) is extremely unstable. Its immediate decomposition to N_2 and H–zeolite drives the reaction forward. Despite this, we find that at sufficiently high molecular N_2 pressure in the cell (\sim 15 Torr), we can observe a small N–N stretch of the –H N_2^+ complex at 2334 cm⁻¹ even at room temperature (Fig. 3A), which was previously shown

to form at low temperatures upon N_2 interaction with Brønsted acid sites (Fig. 3B).^{25–27}

To provide proof that the reaction proceeds through a diazo compound, we chose aniline PhNH₂, an equivalent of the ammonia molecule but with 1 hydrogen atom substituted by a phenyl group, and it reacted with NO⁺ in the BEA zeolite. The phenyl group stabilizes the formation of PhN₂⁺ salts (phenyl diazonium salts) through the mesomeric effect, and unlike alkyl diazonium salts, aryl diazonium compounds are stable and characterized by N–N stretches in the \sim 2250–2300 cm⁻¹ region, more specifically \sim 2270 cm⁻¹ for phenyl diazonium in solution.²⁸ Indeed, we monitored the reaction of NO⁺ and PhNH₂, spectroscopically: the intensity of the NO⁺ band diminished, and a new N–N stretch appeared at \sim 2270 cm⁻¹, corresponding to the N–N vibration of the Ph–N₂⁺ fragment (Fig. 4). The reaction of NO⁺ with NH₃ is more sluggish than with NH₃,

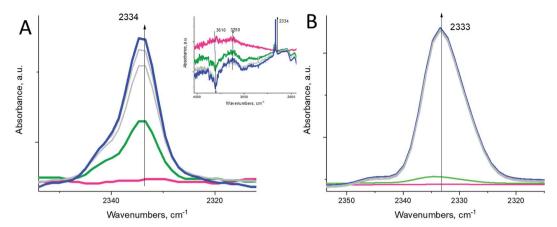


Fig. 3 (A, left spectrum) In situ FTIR during sequential dinitrogen N_2 adsorption (equilibrium pressure ~ 15 Torr) on H-BEA at ~ 23 °C. A very unstable zeolite-[HN₂+] complex can be observed even at room temperature, but it requires elevated N_2 pressure. The inset shows that N_2 interacts with Brønsted acid sites of Si-OH-Al zeolite groups (OH stretch of such groups is located at ~ 3610 cm⁻¹). (B, right spectrum) In situ FTIR during adsorption of only ~ 0.1 Torr N_2 on the same H-BEA sample (equilibrium pressure is 0.001 Torr) at 77 K produces N_2 adsorbed on Brønsted acid sites. Note that in this case, even low equilibrium pressure of nitrogen produces intense N_2

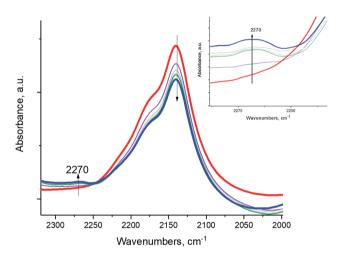


Fig. 4 In-situ FTIR during sequential \sim 0.3 Torr aniline PhNH $_2$ adsorption (equilibrium pressure \sim 0.03 Torr) NO $^+$ /H-BEA.

consistent with the higher activation barrier calculated for PhN_2^+ formation (Table 1). This is the first observation of a diazo-salt stabilized on a solid support (zeolite).

 NO^+ in H-SSZ-13 (with Si/Al \sim 12; typical HAADF-STEM images of this sample are shown in Fig. S7†) reacts similarly with NH_3 (Fig. 5), with concomitant N_2 evolution (confirmed by mass spectrometry):

As such, NO $^+$ is the critical intermediate species in the conversion of NO in these zeolites. Copper is not required to observe the NO $^+$ reactivity with NH $_3$. Moreover, we reacted inorganic nitrosyl salt NO $^+$ with 15 NH $_3$ and observed 14 N– 15 N in the gas-phase (consistent with our findings for NO $^+$ in zeolites; this reaction takes place vigorously even at a temperature as low $-50~^\circ$ C) (eqn (4)):

$$^{14}\text{NO[BF}_4] + ^{15}\text{NH}_3 \text{ (at } -50 \text{ °C)} \rightarrow ^{14}\text{N}^{15}\text{N (gas)} + \text{H}_2\text{O} + \text{H}$$
 [BF₄] (4)

This reaction (eqn (4)) most likely proceeds through the N_2H^+ intermediate as well.

For NO^+ in the zeolite, once it reacts with NH_3 with the release of N_2 , the Brønsted acid is free and immediately interacts with ammonia to produce NH_4^+ . This latter process "kills" the reactivity as the NO^+ species can no longer be produced due to the necessity of Brønsted acid sites, as evidenced by FTIR (Fig. S4†); indeed, no NO^+ evolves above trace amounts upon the $\mathrm{NO} + \mathrm{O}_2$ reaction on the NH_4 –zeolite (Fig. S4†). Only at elevated temperatures, when some NH_3 can desorb and free up a portion of Brønsted acid sites to re-form NO^+ , can the reaction proceed

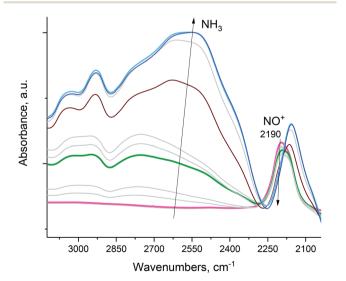


Fig. 5 H-SSZ-13 zeolite with Si/Al \sim 12. In situ sequential FTIR during $^{14}\text{NH}_3$ adsorption (total equilibrium pressure \sim 0.15 Torr) on the NO+/H-SSZ-13 sample at 20 °C. Ammonia reacts with NO+ as evidenced by the disappearance of the NO+ stretch. The intense band at \sim 2110 cm $^{-1}$ is due to zeolite interactions with NH $_3$. Pulling vacuum on the sample at 120 °C produces spectra showing no NO+ stretches (Fig. S3†), consistent with the complete reaction of NO+.

Edge Article Chemical Science

catalytically which we show in Fig. S5.† The bare H-BEA zeolite is catalytically active for NO reduction with NH $_3$ in dry streams (see Fig. S5† for reactivity at 200 and 150 $^{\circ}$ C with time-onstream) (measurable activity is observed). NO $^{+}$ is formed in zeolite through eqn (1) (see the earlier discussion in the manuscript).

With these new data, we can now further explain the possible role of Cu in zeolites for SCR. As is well-established in the literature, Cu(II) ions are required for the continuous catalytic reaction to proceed. ⁵⁻¹⁹ In the presence of NO, Cu(II) ions can produce NO⁺ via 1-electron reduction of Cu(II) (analogous chemistry is observed, for example, for Pd(II) in zeolites ³⁰ where Pd(II) was shown to reduce to Pd(I) by NO pulses with the concomitant formation of NO⁺) (eqn (5)):

$$Zeo_2Cu(II) + NO \rightarrow Zeo_1Cu(I)\cdots NO^+ - Zeo_1$$
 (5)

Fig. 6A shows spectroscopic evidence of Cu(II) reduction by NO (when Cu(II) is first reduced to Cu(I) prior to NO adsorption, very little NO^+ formation occurs because electron transfer does not take place in the absence of Cu(II) as demonstrated in Fig. 6B).

We have previously been able to confirm by solid-state ¹⁵N NMR studies that NO indeed is capable of reducing Cu(II) to Cu(I) in SSZ-13: the resulting complex had Cu(I) and NO⁺ in proximity to each other, with NO⁺ located side-on towards a copper ion. ¹⁹ Similar chemistry is observed for Pd(II) in zeolites. ²⁹

The mechanism of NO^+ -zeolite formation from the H^+ -zeolite and NO and/or NO_2 has been investigated experimentally^{22,34} and theoretically.³⁵ It was shown³⁵ that the barrier for NO^+ formation on H^+ -CHA from NO_2 is only 15 kJ mol⁻¹, while the process is endothermic by only 2 kJ mol⁻¹. Our novel experimental findings for NO^+ in zeolites prompted us to investigate the proposed reaction steps with density functional theory (DFT) calculations. First, we investigated two pathways

for selective catalytic reduction of NO by the ammonia via formation of the NO⁺ species in the zeolite: (1) with the direct (Fig. 7, Table 1) participation of the zeolite and (2) without (Fig. 8, Table 1) the direct zeolite participation at some reaction steps. Both pathways start with adsorption of NH₃ to NO⁺/Zeo with a binding energy of ammonia of \sim 97 kJ mol⁻¹ and subsequent formation of nitrosamine via transfer of one of the H atoms from the ammonia to an O center from the AlO₄ tetrahedron.

When the reaction step occurs via direct H transfer, the energy barrier is only 5 kJ mol⁻¹ (Fig. 7B, Table 1). We also found another transition state (TS) structure with elongated N-H distance (Fig. 8, Table 1), and it is less stable by more than 120 kJ mol⁻¹ than the previous one, despite the fact that the zeolite participates in the reaction step since one of the H atoms from NH₃ is transferred to the zeolite as a proton. Further, one of the H atoms of the NH2 group of the nitrosamine should migrate to the O center of the same molecule thus forming a HON=NH molecule. This can be done via H transfer occurring in the gas phase without the participation of the zeolite. In this case however, the reaction step is endothermic by 41 kJ mol⁻¹, while the barrier is as high as 148 kJ mol⁻¹. Alternatively, the process can occur stepwise with the direct participation of the zeolite support. In this case initially the molecule of nitrosamine reorientates so that two hydrogen bonds are formed between the guest molecule and support: the N-H fragment with the O center from a zeolite and a zeolite proton with the O center from the nitrosamine. The new configuration is more stable by 31 kJ mol⁻¹ than the previous one.

Further, *via* a synchronous transition state structure, the H atom from the NH fragment moves to the zeolite O center, and simultaneously, the zeolite proton migrates to the O atom from the guest molecule. The energy barrier is only 13 kJ mol⁻¹, while the reaction step is only slightly endothermic by 12 kJ mol⁻¹. Similar energetics were also reported previously.³⁶ In the next

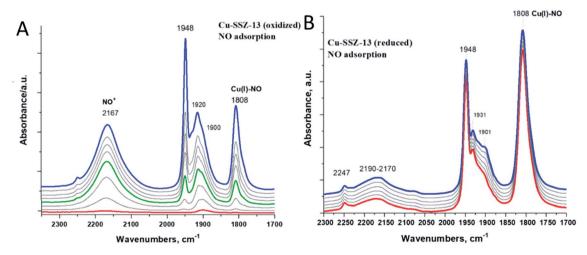


Fig. 6 1 wt% Cu/H-SSZ-13 sample with Si/Al \sim 12. (A) In situ FTIR during 1 Torr NO adsorption on the pre-oxidized sample (pre-oxidized in O₂ at 300 °C). NO⁺ and Cu(i)–NO evolve simultaneously from Cu(ii) reduction by NO. (B) The same sample (tablet) was pre-reduced in the IR cell (at 300 °C): 1 Torr NO adsorption (same equilibrium pressure) after reduction.

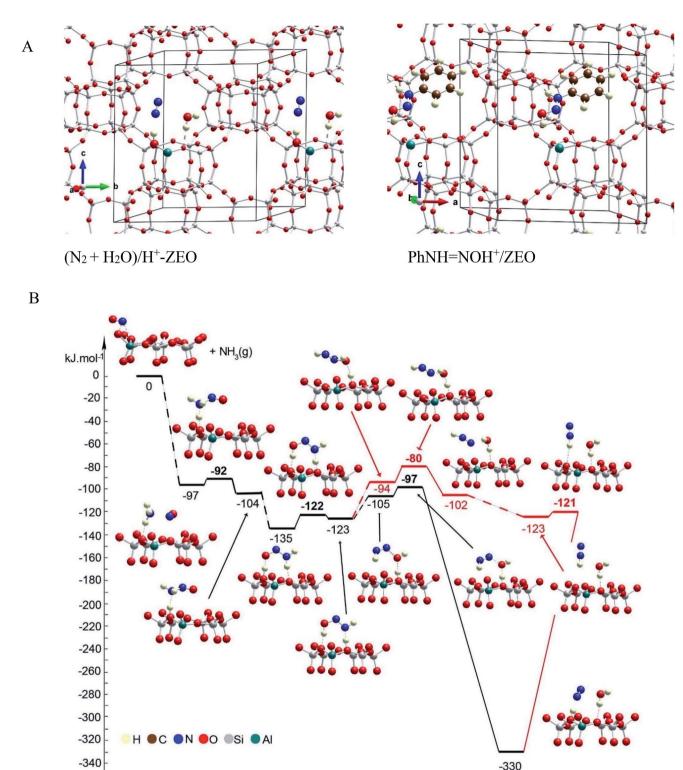


Fig. 7 (A) General location of the species in the pores of the unit cell of chabazite. Color coding: H - yellow; N - blue; C - brown; O - red; Al - green; Si - gray. (B) Energy diagram and optimized models of reaction steps with the direct participation of the chabazite. Alternative reaction paths are shown in different colors. The models are visualized with the VESTA program.³³

step, the HON=NH molecule should be converted into the final products: H_2O and N_2 . This can be done again *via* direct H transfer in the gas phase from the N to the O atom with no direct participation of the zeolite support. Based on the previous

knowledge, it is expected that the reaction step will have a high barrier. Alternatively, we considered the process with the participation of the zeolite, as two reaction pathways were considered: concerted and stepwise pathways, as in both cases,

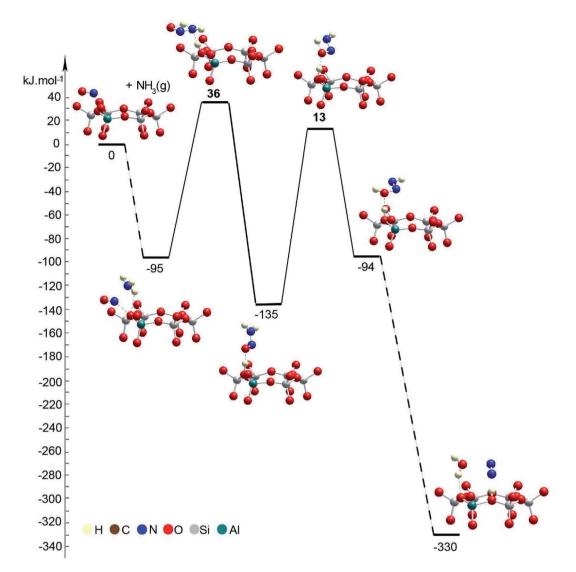


Fig. 8 Energy diagram and optimized models of reaction steps with no direct participation of the chabazite at some reaction steps. The models are visualized with the VESTA program.³³

initially, the guest molecule changes its position with respect to the zeolite support as one of the hydrogen bonds, NH···O, breaks. The new structures are less stable by 18 and 29 kJ mol⁻¹ than the final state structure of the previous reaction step. In the concerted mechanism, in one step, the zeolite proton moves to the OH group from the HON=NH species, thus forming a water molecule, while the H bound to the N atom moves to an O zeolite center forming a N2 molecule. The reaction step is strongly exothermic, -225 kJ mol⁻¹, with a very low barrier, 8 kJ mol⁻¹. The high exothermicity^{36,37} and the low barrier³⁶ were also inferred in previous theoretical studies. Alternatively, in the stepwise mechanism, H₂O and NNH⁺ can be formed first, overcoming a low barrier of 14 kJ $\,\mathrm{mol}^{-1}$ as the reaction step is slightly exothermic, -8 kJ mol⁻¹. Next, NNH⁺ reorients so that a hydrogen bond is formed with the zeolite O center. In the final step, H moves to the zeolite O center; this bridging OH group and N₂ molecule are formed. This step is essentially barrierless and strongly exothermic, -207 kJ mol^{-1} . These DFT results

confirm favorability of NO^+ interaction with NH_3 to form N_2 basically with little to no barriers, consistent with the experimentally observed low-temperature reactivity of these species. Similar mechanisms of $\mathrm{NH}_2\mathrm{NO}$ decomposition were reported 36,37 as they considered additional steps of transfer of the zeolite proton from one basic O center to another assisted by the O or N atom in the HNNOH, which seems to be the highest ones according to the latter study. According to us, such steps can be omitted as shown by the mechanism proposed by us.

Next, we modeled the reduction process using aniline $PhNH_2$ interacting with the NO^+ species positioned as a charge-compensating cation in chabazite (Fig. 9, Table 1).

The adsorption energy of aniline to NO^+ species is -186 kJ mol $^{-1}$. Further, one of the H atoms of the amino groups migrates to the O center from the zeolite, thus forming ONNHPh coordinated to the zeolite proton. This reaction step is slightly endothermic by 5 kJ mol $^{-1}$, and its energy barrier is

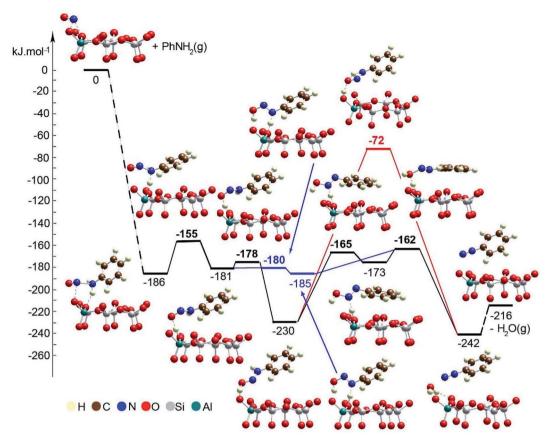


Fig. 9 Energy diagram and optimized models of the reaction steps for the $PhNH_2$ transformation in the pores of Zeo/NO^+ . The models are visualized with the VESTA program.³³

31 kJ mol $^{-1}$. From the latter structure, one can obtain a benzenediazonium cation, PhNN $^{+}$, *via* two alternative pathways:

– In the more plausible pathway, the HONNPh structure is formed via a synchronous TS structure in which a zeolite proton migrates onto the O atom from the organic molecule, while the H atom from the NH fragment moves to a zeolite O center. The reaction step is essentially barrierless and very slightly exothermic, -4 kJ mol $^{-1}$. Further, the zeolite proton interacts with the OH group from the organic molecule which leads to formation of PhNN $^{+}$ and a water molecule. The barrier for this reaction step is 23 kJ mol $^{-1}$, and it is exothermic by 57 kJ mol $^{-1}$.

– The alternative pathway requires overcoming of higher barriers than in the first one. In the first step, the zeolite proton migrates to the O center from the organic molecule as PhNH= NOH⁺ is formed. The process is essentially barrierless and exothermic by 49 kJ mol⁻¹. At the final stage, a PhNN⁺ cation should be formed, as we considered two possible reaction pathways. In the concerted mechanism, in one step, the O center forms bonds with both H centers which are initially positioned at the zeolite O center and the N atom from the organic molecule. The second H transfer is in the gas phase without direct participation of the zeolite which leads to an unstable transition state structure, and thus, the barrier is 158 kJ mol⁻¹, and reaction energy is only slightly exothermic by 12 kJ mol⁻¹. In the stepwise mechanism, a H atom bound to the N center is

transferred to an O zeolite center forming a HON=NPh molecule. This reaction step is endothermic by 57 kJ mol⁻¹, and the barrier is 65 kJ mol⁻¹. Finally, the zeolite proton interacts with the OH group which leads to formation of H₂O and a PhNN⁺ cation. This step requires overcoming of a very low barrier, 11 kJ mol⁻¹, and it is exothermic by 69 kJ mol⁻¹.

Furthermore, because we observed that the NO⁺ reaction with ammonia is not exclusive to zeolite and that inorganic nitrosyl salts (such as NO[BF₄]) react with ammonia to form molecular nitrogen at a temperature as low as −50 °C, two pathways for the SCR reaction with ammonia on BF₄⁻/NO⁺ were investigated: (1) with and (2) without the direct participation of the boron fluoride complex (Fig. 10, Table 1). Both schemes start with adsorption of ammonia onto the BF₄⁻/NO⁺ substrate forming the H₃NNO⁺ species, as the binding energy is −91 kJ mol⁻¹. In the first step, one of the H atoms of H₃NNO⁺ moves to the BF₄⁻ anion. The reaction step is slightly endothermic by 15 kJ mol⁻¹ and requires overcoming a barrier of 16 kJ mol⁻¹. In the final structure, the nitrosamine and hydrogen fluoride are produced and bound by a hydrogen bond between H from the BF₃-HF complex and the N from the amino group. Further, a rearrangement of the complex occurs, so that the O atom interacts with the proton from the BF₃-HF complex. This complex is more stable by 25 kJ mol⁻¹ than the previous one, while if a second hydrogen bond is formed, a further

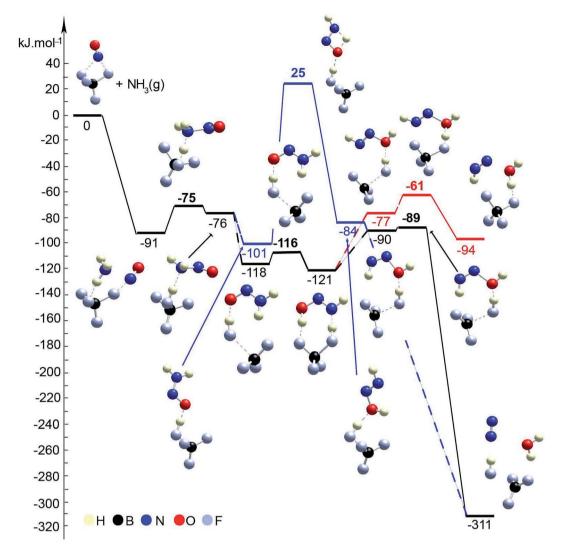


Fig. 10 Energy diagram and optimized models of reaction steps for the interaction of BF₄/NO⁺ with NH₃ (with and without direct participation of BF₄⁻). The models are visualized with the VESTA program.³³

stabilization of 17 kJ mol⁻¹ is achieved. In the next step, nitrosamine transforms into HN=NOH. This can be achieved without direct participation of the BF3-HF substrate as one of the H atoms migrates from the amino group to the O atom. This requires overcoming of a very high barrier, 126 kJ mol⁻¹, as the step is slightly endothermic, 17 kJ mol⁻¹. Alternatively, HN= NOH can be formed *via* a synchronous transition state structure with the participation of the BF₃-HF substrate. Synchronously, the proton from HF migrates to the O center from the nitrosamine molecule, while one of the H atoms from the amino group migrates back to another F center. In this way, the process is essentially barrierless and energetically neutral. Further, there are three possibilities for the HN=NOH molecule to be transformed into N_2 and H_2O : (1) migration of H from NH to the O center without participation of the BF3-HF complex (this way was not modeled since it is expected that such a reaction step will occur with a very high barrier); (2) via a synchronous transition state structure where H₂O and N₂ are formed in one step; (3) a concerted mechanism where in the first step, H₂O and

NNH⁺ are formed, and afterwards, N₂ is formed as the H⁺ migrates to the BF₄⁻ moiety. The second concerted mechanism is the most probable as it is essentially barrierless and highly exothermic by 221 kJ mol⁻¹.

In order to assess the favorability of Cu(II) reduction by NO in SSZ-13, we considered the reduction of Cu²⁺ located in six and eight membered rings of a CHA type zeolite structure containing two Al centers by NO (the structures are shown in Fig. 11). First, we modeled formation of a Cu²⁺(NO) complex in the zeolite, which is exothermic by -145 and -203 kJ mol⁻¹, respectively. In the second step, the complex converts to two cationic species (Cu⁺ and NO⁺); each of them compensates for one Al center. This step is endothermic by 31 and 43 kJ mol⁻¹. Thus, the overall exothermicity of the reduction of Cu²⁺ by NO to Cu^{+} and NO^{+} is -114 and -160 kJ mol^{-1} , respectively. The second reaction step seems to be also kinetically feasible, as the calculated barrier for the case of Cu2+ located in the six membered ring of CHA is 62 kJ mol⁻¹. These DFT results are fully consistent with our experimental findings.

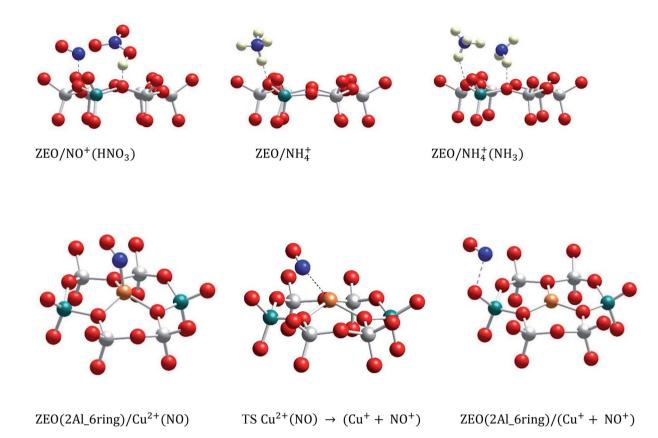


Fig. 11 Optimized structures of selected models. The models are visualized with the VESTA program.³³

$$\begin{split} \operatorname{Zeo}(2\operatorname{Al_6ring})/\operatorname{Cu}^{2+} + \operatorname{NO}(g) & \xrightarrow{\Delta E = -145 \text{ kJ mol}^{-1}} \operatorname{Zeo}(2\operatorname{Al_6ring})/ \\ \operatorname{Cu}^{2+}(\operatorname{NO}) & \xrightarrow{\Delta E = -31 \text{ kJ mol}^{-1}} \operatorname{Zeo}(2\operatorname{Al 6ring})/(\operatorname{Cu}^{+} + \operatorname{NO}^{+}) \end{split}$$

$$\text{Zeo}(2\text{Al_8ring})/\text{Cu}^{2+} + \text{NO(g)} \xrightarrow{\Delta E = -203 \text{ kJ mol}^{-1}} \text{Zeo}(2\text{Al_8ring})/$$

$$Cu^{2+}(NO) \xrightarrow{\Delta E = 43 \text{ kJ mol}^{-1}} Zeo(2Al_8ring)/(Cu^{+} + NO^{+})$$

Additionally, we modeled the steps regarding NO^+ formation and NH_3 adsorption in the zeolite which are all highly favorable and exothermic. In agreement with earlier experimental studies for NH_3 adsorption, interaction of NH_4^+ ions with NH_3 is also very favorable.²⁴

$$\begin{split} 2\times NO(g) + \frac{1}{2}\times O_2(g) + 2\times Zeo/H^{+} &\xrightarrow{\Delta E = -188 \text{ kJ mol}^{-1}} 2\\ &\times Zeo/NO^{+} + H_2O(g) \end{split} \tag{6}$$

$$N_2O_4~(g) + Zeo/H^+ \xrightarrow{\Delta E = -14~kJ~mol^{-1}} Zeo/NO^+$$

$$(HNO_3) \xrightarrow{\Delta E = 60 \text{ kJ mol}^{-1}} Zeo/NO^+ + HNO_3(g)$$
 (7)

$$Zeo/H^{+} + NH_{3}(g) \xrightarrow{\Delta E = -166 \text{ kJ mol}^{-1}} Zeo/NH_{4}^{+}$$
 (8)

$$Zeo/NH_4^+ + NH_3(g) \xrightarrow{\Delta E = -90 \text{ kJ mol}^{-1}} Zeo/NH_4^+(NH_3)$$
 (9)

To summarize the DFT results, we investigated two pathways for the NO reduction reaction with ammonia on both substrates (zeolite/NO⁺ and BF₄⁻/NO⁺): (1) with and (2) without the direct participation of the substrate. When the reaction occurs on the zeolite/NO⁺ system with the participation of the zeolite (Fig. 7), the barriers are very low (all of them are below 20 kJ mol⁻¹), manifesting that the reaction can occur at very low temperatures, in line with our experimental results. However, if the zeolite does not participate in the catalytic process directly, the barriers are >130 kJ mol⁻¹ (Fig. 8). According to our calculations, nitrosamine (NH2NO) can be formed as an intermediate (see Fig. 7), but the barrier for its transformation is very low. Similarly, the NNH⁺ species can be formed as well (Fig. 7), which we prove experimentally through studies with the phenyl diazonium cation (that is more stable than NNH+ shown in Fig. 4). The results with the other substrate, BF_4^-/NO^+ , are similar (Fig. 10). When NH₃ is decomposed with the participation of the HF-BF₃ substrate, the barriers are very low, while if the substrate does not participate in the reaction directly, some of the barriers become higher than 120 kJ mol⁻¹. Similar results are also found for the aniline reduction (Fig. 9), where PhNN[†]

can be formed *via* the catalytic role of the zeolite as the highest barrier in the initial rate-limiting step is only 31 kJ mol⁻¹.

Based on these combined theoretical and experimental data, we can suggest that the role of copper is to promote NO+ formation since Brønsted acid sites get occupied by NH₄⁺ after NO+ reacts with NH3 on the bare H-zeolite and cannot contribute to NO⁺ formation as we show herein. The resulting NO⁺ reacts with ammonia to reform N₂. The Cu(1)(NH₃)₂ complex, in turn, gets re-oxidized back to Cu(II) with oxygen. 16,17 Notably, this bears striking resemblance to the recent advances in enzymatic chemistry of Cu-containing enzymes for denitrification and annamox (anaerobic ammonia oxidation to nitrogen) processes. Only in recent decades, the pioneering studies of Murphy and co-workers (for denitrification)31 and Kartal, Strous, and co-workers (for annamox)32 revealed the central role of the Cu(1)···NO+ intermediate and diazocompounds in these processes. Our data point to the presence of a similar active site for the Cu-zeolite system (used industrially in vehicles) and Cu-enzymes, occurring in nature.

We note that our findings represent the first observation of the potential intermediates of NO reduction with ammonia (SCR) responsible for N-N bond formation for zeolites and copper-zeolite systems and lay out the strategy to investigate vehicle-relevant SCR under more complex gas feed conditions (that include water and hydrocarbons, in addition to oxygen, NO and ammonia); under these complex vehicle-relevant gas conditions, additional mechanistic pathways, leading to N-N coupling, may also be operative.

Data availability

The data are available in the main text and the ESI.†

Author contributions

KK conceived the project, performed most synthesis, catalytic, infra-red experiments, analyzed data and wrote the manuscript, KK and NRJ obtained funding through the QuickStarter LDRD program at PNNL. NRJ, JHK, MAD, JS performed synthesis and spectroscopy experiments, analyzed data and contributed valuable discussion. HAA, IZK, GNV perfromed all DFT calculations, discussed the data and co-wrote the DFT section of the manuscript. KK, MAD, NRJ, JHK, IZK, HAA, GNV, YW and JS discussed all the data and the final manuscript.

Conflicts of interestn

The authors have no conflicts to declare.

Acknowledgements

KK and NRJ performed research described in this paper as a part of the Quickstarter Initiative at Pacific Northwest National Laboratory. It was conducted under the Laboratory Directed Research and Development (LDRD) Program at PNNL, a multiprogram national laboratory operated by Battelle for the U.S. Department of Energy (DOE). IZK is thankful for the financial support received from the

program "Young scientists and Postdoctoral candidates" of the Bulgarian Ministry of Education and Science, MCD No. 95/ 20.12.2019. HAA is grateful for the support by the European Regional Development Fund and the Operational Program "Science and Education for Smart Growth" under contract UNITe No. BG05M2OP001-1.001-0004-C01 (2018-2023). GNV acknowledges the support of the project EXTREME, funded by the Bulgarian Ministry of Education and Science, D01-76/30.03.2021, through the programme "European Scientific Networks". The research at PNNL was supported by the U.S. Department of Energy, Energy Efficiency and Renewable Energy, Vehicle Technology Office. The experiments were conducted in the Environmental Molecular Sciences Laboratory (EMSL), a national scientific user facility sponsored by the Department of Energy's Office of Biological and Environmental Research at Pacific Northwest National Laboratory (PNNL). PNNL is a multi-program national laboratory operated for the DOE by Battelle Memorial Institute. We acknowledge the support of CLEERS (Crosscut Lean Exhaust Emissions Reduction Simulations). CLEERS is an initiative funded by the U.S. Department of Energy's (DOE) Vehicle Technologies Office to support the development of accurate tools for use in the design, calibration, and control of next generation engine/emission control systems that maximize efficiency while complying with emission regulations. The previous version of this manuscript was published as a pre-print on the pre-print server ChemRxiv on Oct 23rd, 2020, https://doi.org/10.26434/chemrxiv.13134770.v1.

References

- 1 Royal College of Paediatrics and Child Health, *Every breath we take—the lifelong impact of air pollution*, Royal College of Paediatrics and Child Health, London, 2016.
- 2 W. M. H. Sachtler, Catalysis from Art to Science, in *Surface Chemistry and Catalysis. Fundamental and Applied Catalysis*, ed. A. F. Carley, P. R. Davies, G. J. Hutchings and M. S. Spencer, Springer, Boston, MA, 2002.
- 3 M. K. Khair and W. A. Majewski, *Diesel emissions and their control*; SAE International, Warrendale, 2006.
- 4 T. Seiyama, T. Arakawa, T. Matsuda, N. Yamazoe and Y. Takita, Catalytic reduction of nitric oxide with ammonia over transition metal ion-exchanged zeolites, *Chem. Lett.*, 1975, 781.
- 5 S. I. Zones, Zeolite SSZ-13 and its method of preparation, *US Pat.*, 4 544 538, 1985.
- 6 J.-H. Kwak, R. G. Tonkyn, D. H. Kim, J. Szanyi and C. H. Peden, Excellent activity and selectivity of Cu-SSZ-13 in the selective catalytic reduction of NOx with NH₃, *J. Catal.*, 2010, 275, 187–190.
- 7 I. Bull, A. Moini, G. Koermer, J. Patchett, W. Jaglowski and S. Roth, Zeolite catalyst with improved NOx reduction in SCR, US Pat., US20070134146A1, 2010.
- 8 D. W. Fickel and R. F. Lobo, Copper Coordination in Cu-SSZ-13 and Cu-SSZ-16 Investigated by Variable-Temperature XRD, *J. Phys. Chem. C*, 2010, **114**, 1633–1640.
- 9 J. H. Kwak, D. Tran, S. D. Burton, J. Szanyi, J. H. Lee and C. H. F. Peden, Effects of hydrothermal aging on NH₃-SCR reaction over Cu/zeolites, *J. Catal.*, 2012, 203.

- 10 J. H. Kwak, D. Tran, J. Szanyi, C. H. F. Peden and J. H. Lee, The Effect of Copper Loading on the Selective Catalytic Reduction of Nitric Oxide by Ammonia Over Cu-SSZ-13, Catal. Lett., 2012, 142, 295.
- 11 S. J. Schmieg, S. H. Oh, C. H. Kim, D. B. Brown, J. H. Lee, C. H. F. Peden and D. H. Kim, Thermal durability of Cu-CHA NH₃-SCR catalysts for diesel NOx reduction, *Catal. Today*, 2012, **184**, 252.
- 12 J. H. Kwak, H. Y. Zhu, J. H. Lee, C. H. F. Peden and J. Szanyi, Two different cationic positions in Cu-SSZ-13?, *Chem. Commun.*, 2012, **48**, 4758.
- 13 F. Gao, J. H. Kwak, J. Szanyi and C. H. F. Peden, Current Understanding of Cu-Exchanged Chabazite Molecular Sieves for Use as Commercial Diesel Engine DeNOx Catalysts, *Top. Catal.*, 2013, **56**, 1441–1459.
- 14 S. T. Korhonen, D. W. Fickel, R. F. Lobo, B. M. Weckhuysen and A. M. Beale, Isolated Cu²⁺ ions: active sites for selective catalytic reduction of NO, *Chem. Commun.*, 2010, 47, 800–802.
- 15 F. Gao, E. D. Walter, E. M. Karp, J. Y. Luo, R. G. Tonkyn, J. H. Kwak, J. Szanyi and C. H. F. Peden, Synthesis and Evaluation of Cu-SAPO-34 Catalysts for Ammonia Selective Catalytic Reduction. 1. Aqueous Solution Ion Exchange, *J. Catal.*, 2013, 300, 20–29.
- 16 J. H. Kwak, T. Varga, C. H. F. Peden, F. Gao, J. C. Hanson and J. Szanyi, Following the movement of Cu ions in a SSZ-13 zeolite during dehydration, reduction and adsorption: A combined *in situ* TP-XRD, XANES/DRIFTS study, *J. Catal.*, 2014, 314, 83–93.
- 17 F. Gao, D. Mei, Y. Wang, J. Szanyi and C. H. F. Peden, Selective Catalytic Reduction over Cu/SSZ-13: Linking Homo- and Heterogeneous Catalysis, *J. Am. Chem. Soc.*, 2017, 139, 4935–4942.
- 18 F. Gao, E. D. Walter, M. Kollar, Y. Wang, J. Szanyi and C. H. F. Peden, Understanding ammonia selective catalytic reduction kinetics over Cu/SSZ-13 from motion of the Cu ions, *J. Catal.*, 2014, 319, 1–14.
- 19 A. M. Beale, F. Gao, I. Lezcano-Gonzalez, C. H. F. Peden and J. Szanyi, Recent advances in automotive catalysis for NO_x emission control by small-pore microporous materials, *Chem. Soc. Rev.*, 2015, 44, 7371–7405.
- 20 J. H. Kwak, J. H. Lee, S. D. Burton, A. S. Lipton, C. H. F. Peden and J. Szanyi, A common intermediate for N_2 formation in enzymes and zeolites: side-on Cu-nitrosyl complexes, *Angew. Chem., Int. Ed.*, 2013, 52, 9985–9989.
- 21 K. I. Hadjiivanov, Identification of Neutral and Charged N_xO_y Surface Species by IR Spectroscopy, *Catal. Rev.: Sci. Eng.*, 2000, 42, 71–144.
- 22 K. Hadjiivanov, J. Saussey, J. L. Freysz and J. C. Lavalley, FT-IR study of NO + O₂ co-adsorption on H-ZSM-5: reassignment of the 2133 cm⁻¹ band to NO⁺ species, *Catal. Lett.*, 1998, **52**, 103–108.
- 23 J. Szanyi and M. T. Paffett, The Adsorption of NO and Reaction of NO with O₂ on H-, NaH-, CuH-, and Cu-ZSM-5: An *in situ* FTIR Investigation, *J. Catal.*, 1996, **164**, 232–245.
- 24 A. Zecchina, L. Marchese, S. Bordiga, C. Paze and E. Gianotti, Vibrational Spectroscopy of NH₄⁺ Ions in Zeolitic Materials: An IR Study, *J. Phys. Chem. B*, 1997, **101**, 10128.

- 25 C. Negri, T. Selleri, E. Borfecchia, A. Martini, K. A. Lomachenko, T. V. W. Janssens, M. Cutini, S. Bordiga and G. Berlier, Structure and Reactivity of Oxygen-Bridged Diamino Dicopper(II) Complexes in Cu-Ion-Exchanged Chabazite Catalyst for NH₃-Mediated Selective Catalytic Reduction, *J. Am. Chem. Soc.*, 2020, 142, 15884–15896.
- 26 K. Chakarova and K. Hadjiivanov, H-Bonding of Zeolite Hydroxyls with Weak Bases: FTIR Study of CO and N₂ Adsorption on H-D-ZSM-5, *J. Phys. Chem. C*, 2011, **115**, 4806.
- 27 D. Perra, N. Drenchev, K. Chakarova, M. G. Cutrufello and K. Hadjiivanov, Remarkable acid strength of ammonium ions in zeolites: FTIR study of low-temperature CO adsorption on NH₄-FER, *RSC Adv.*, 2014, **4**, 56183–56187.
- 28 L. A. Kazitsyna, B. S. Kikot and O. A. Reutov, Infrared absorption spectra of solutions of diazonium salts in the region of 2200–2300 cm⁻¹, *Bull. Acad. Sci. USSR, Div. Chem. Sci. (Engl. Transl.)*, 1964, **13**, 894.
- 29 J. Szanyi, J. H. Kwak and C. H. F. Peden, The Effect of Water on the Adsorption of NO₂ in Na– and Ba–Y, FAU Zeolites: A Combined FTIR and TPD Investigation, *J. Phys. Chem. B*, 2012, 108(12), 3746–3753.
- 30 K. Khivantsev, N. R. Jaegers, I. Z. Koleva, H. A. Aleksandrov, L. Kovarik, M. Engelhard, F. Gao, Y. Wang, G. N. Vayssilov and J. Szanyi, Stabilization of Super Electrophilic Pd+2 Cations in Small-Pore SSZ-13 Zeolite, *J. Phys. Chem. C*, 2020, **124**, 309–321.
- 31 E. I. Tocheva, F. I. Rosell, G. Mauk and M. E. P. Murphy, Side-on copper-nitrosyl coordination by nitrite reductase, *Science*, 2004, 7, 867–870.
- 32 B. Kartal, W. J. Maalcke, N. M. de Almeida, I. Cirpus, J. Gloerich, W. Geerts, H. J. M. Op den Camp, H. R. Harhangi, E. M. Janssen-Megens, K.-J. Francoijs, H. G. Stunnenberg, J. T. Keltjens, M. S. M. Jetten and M. Strous, Molecular mechanism of anaerobic ammonium oxidation, *Nature*, 2011, 479, 127–130.
- 33 K. Momma and F. Izumi, VESTA 3 for three-dimensional visualization of crystal, volumetric and morphology data, *J. Appl. Crystallogr.*, 2011, 44, 1272–1276.
- 34 K. Khivantsev, N. R. Jaegers, H. A. Aleksandrov, L. Kovarik, M. A. Derewinski, Y. Wang, G. N. Vayssilov and J. Szanyi, Biomimetic CO oxidation below -100 °C by a nitrate-containing metal-free microporous system, *Nat. Commun.*, 2021, 12, 6033.
- 35 S. Yasumura, C. Liu, T. Toyao, Z. Maeno and K. Shimizu, Lean NO_x Capture and Reduction by NH_3 *via* NO^+ Intermediates over H-CHA at Room Temperature, *J. Phys. Chem. C*, 2021, 125, 1913–1922.
- 36 Y. Mao, Z. Wang, H.-F. Wang and P. Hu, Understanding Catalytic Reactions over Zeolites: A Density Functional Theory Study of Selective Catalytic Reduction of NO_x by NH₃ over Cu-SAPO-34, *ACS Catal.*, 2016, **6**, 7882–7891.
- 37 L. Chen, T. V. W. Janssens, P. N. R. Vennestrøm, J. Jansson, M. Skoglundh and H. Grönbeck, A Complete Multisite Reaction Mechanism for Low-Temperature NH₃-SCR over Cu-CHA, ACS Catal., 2020, 10(10), 5646–5656.