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Enabling chemical protein (semi)synthesis *via* reducible solubilizing tags (RSTs)[†]

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Chemical synthesis of proteins with poor solubility presents a challenging task. The existing solubilizing tag strategies are not suitable for the expressed protein segment. To address this issue, we report herein that solubilizing tags could be introduced at the side chain of the peptide and C-terminal peptide salicylaldehyde esters *via* a disulfide linker. Such reducible solubilizing tags (RSTs) are compatible with peptide salicylaldehyde ester-mediated Ser/Thr ligation and Cys/Pen ligation for purifying and ligating peptides with poor solubility. This strategy features operational simplicity and readily accessible materials. Both the protein 2B4 cytoplasmic tail and FCER1G protein have been successfully synthesized *via* this strategy. Of particular note, the RST strategy could be used for solubilizing the expressed protein segment for protein semi-synthesis of the HMGB1 protein.

Introduction

Protein chemical synthesis can be used to generate proteins which are difficult to generate by biologically controlled methods, such as proteins with site-specific modifications or unnatural amino acids, mirror image proteins and so on. Contemporary chemical protein synthesis involves mainly two steps: (1) preparation of short peptide segments by solid phase peptide synthesis (SPPS). SPPS normally works well for the synthesis of peptides with less than 50 amino acids but becomes difficult for longer peptides due to its linear synthesis feature; and (2) chemoselective peptide ligation joining the short peptide segments together to form longer peptides of protein domain sizes.^{1,2} The peptide ligation allows for peptide assembly with side chain unprotected peptides specifically at the C-/N-terminus with high chemo-, regio- and stereo-selectivity.^{3,4} With the advancement in the ligation toolbox over the past few decades, including native chemical ligation (NCL) and its variant,⁵ KAHA ligation,⁶ Ser/Thr ligation (STL)^{7–17} and Cys/Pen ligation (CPL),¹⁸ there are many options for designing protein retrosynthetic strategies. One of the often-met problems is the poor solubility of the peptide segments for ligation.^{19–21} Generally, the ligation can proceed smoothly when the peptides are well dissolved in the ligation solution. However, some peptides with hydrophobic residues or a tendency for self-assembly are very difficult for reversed phase HPLC purification.^{22–24} Furthermore, they have poor solubility in ligating buffers, making the ligation difficult, if not impossible. Of

course, membrane proteins are extremely difficult for total synthesis and handling.²⁵

To overcome the problems of insoluble peptides during chemical protein synthesis, different methods have been developed over the past few decades to introduce solubilizing tags into the peptides,^{26–31} including C-terminal thioesters with solubilizing tags,^{32–34} removable backbone modifications,³⁵ Lys-side chain helping hands,³⁶ and so on. After the peptide synthesis and ligation assembly, these solubilizing tags can be removed to provide native primary proteins. In addition, the disulfide bond linkage with polyethylene glycol or other solubilizing tags was used for solid phase peptide synthesis with the transmembrane segment.^{37–41} For instance, Deber's group developed a PEG- α -Cys reagent and successfully introduced it into the ALC peptide *via* the disulfide bond.³⁷ All these reported methods for incorporating solubilizing tags have their own scope and limitations for chemical protein synthesis. They were only used for transiently adding solubilizing tags. However, the stability of these linkers during the chemical ligation step remains unclear and the application of this method in the protein synthesis needs more exploration. Of particular note, the incorporation of these solubilizing tags *via* the abovementioned C-terminal thioesters, peptide backbone or Lys side chain relies on the *de novo* peptide synthesis, thus it is not compatible with expressed protein segments. Herein, we report a reducible solubilizing tag (RST) strategy which is compatible with Ser/Thr ligation and Cys/Pen ligation for chemical protein synthesis and semisynthesis.

Results and discussion

General design of the reducible solubility tag strategy

The RST strategy allows for the late-stage installing of solubilizing tags, making it possible for solubilizing expressed protein

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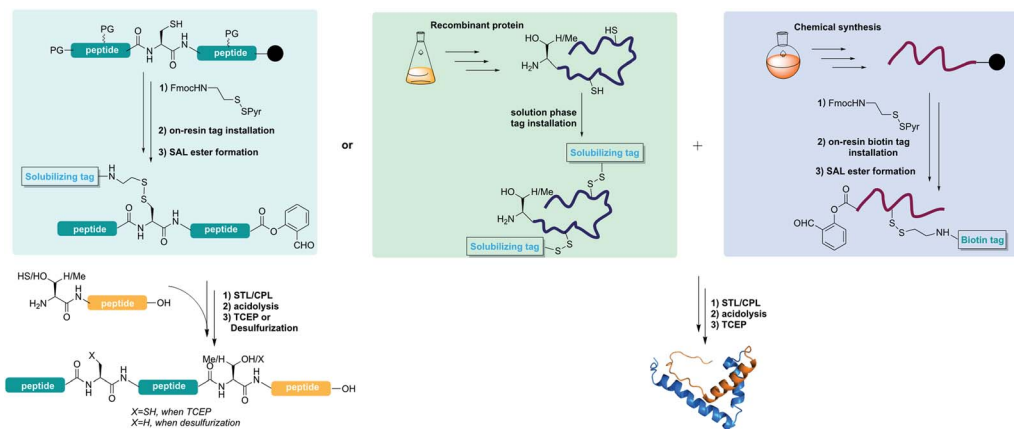


Fig. 1 General strategy of reducible solubilizing tags (RSTs).

segments. Ser/Thr ligation and Cys/Pen ligation conditions do not involve reducing agents,^{17,18} therefore we envisaged that the solubilizing tags could be incorporated into the peptide *via* a disulfide linker which would be stable during the ligation process. After the ligation step, the solubilizing tags could be readily removed upon TCEP treatment or desulfurization,⁴² regenerating the free cysteine or alanine (Fig. 1). Towards this goal, FmocHN-Cys(StBu)-COOH or FmocHN-Cys(SMe)-COOH was used as the building block for Fmoc-Solid Phase Peptide Synthesis (SPPS). After peptide assembly, the StBu or SMe protecting group was selectively removed on the resin with EDT/DIEA/DMF (2/1/7, v/v/v) for 4–12 h. Next, the resin was treated with a solution of (9H-fluoren-9-yl)methyl 2-(pyridin-2-yl-disulfanyl)ethylcarbamate,⁴³ which reacted with the thiol group of Cys on resin-bound peptides in DCM for 4–12 h to install the disulfide linker. After removing the Fmoc group on the linker, different solubilizing tags, PEG tag,^{37,44} polyLys tag^{33,38,39,45,46} and polyArg tag,^{29,34,47–49} could be introduced into peptides successfully by Fmoc SPPS. After the ligation, the reducible solubilizing tags were detached with 0.2 M TCEP in pH ~7 PB buffer (0.2 M PB solution, containing 6 M Gn·HCl) or ACN/H₂O for 30 min to 1 h. It should be noted that the solubilizing tags could also be removed during the free radical based desulfurization step, highlighting the simplicity of this method by combining with CPL-desulfurization (Fig. 1).

Installation of various solubilizing tags into difficult peptides by the RST strategy

First, we used a model hydrophobic peptide STIYSMIQSQS-SAPTSQEP taken from the protein 2B4 sequence to explore this strategic design. This sequence does not contain a cysteine residue, so the alanine residue was mutated into cysteine which is used to introduce the solubilizing tag. As shown in Table 1, the synthesis of the peptide salicylaldehyde ester **1a** without a solubilizing tag was very difficult, mainly due to the limited solubility during the purification step, and only 6% yield was obtained after purification. As a contrast, incorporating the tags such as Lys₁₀, Arg₄, PEG₃ or PEG₇ into the peptides could dramatically improve the recovery yield of the peptides **1b–e** (15–24%).

Table 1 Peptide salicylaldehyde ester preparation with different tags attached at the internal Cys

Entry	Solubilizing tag	Isolated yield ^a (%)
1	No tag (a)	5.8 (1a)
2	Ac-KKKKKKKKKK-(b)	24.1 (1b)
3	Ac-RRRR-(c)	19.4 (1c)
4	MeO-PEG ₃ -(d)	14.6 (1d)
5	MeO-PEG ₇ -(e)	20.8 (1e)

^a Yield of the isolated product following reversed-phase HPLC purification.

Furthermore, all these tags improved the solubility of peptide SAL esters (**1b–e**) in the ligation buffer, which ligated with a peptide with N-terminal Cys to form the desired peptide under the Cys/Pen ligation conditions (Fig. 2a). Surprisingly, the disulfide linkage was stable under the CPL conditions, not leading to the disulfide exchange with the N-terminal Cys residue. As analyzed by liquid chromatography mass spectrometry (LCMS), the CPL of the tagged peptides gave better conversions than that using untagged peptide (Fig. 2b). After ligation and desulfurization, the desired peptides were obtained in 25–48% after HPLC purification over 3 steps (Fig. 2c).

To overcome the limitation of this strategy requiring Cys or Ala residue side chains for incorporating RSTs, we designed the second generation, in which the solubilizing tag was incorporated into the peptide *via* the salicylaldehyde ester (Fig. 3a). First, 2-hydroxy-5-(2-(pyridin-2-yl-disulfanyl)ethyl)benzaldehyde was synthesized (see details in the ESI†) and used for the preparation of peptide salicylaldehyde esters. As shown in Fig. 3a, the fully protected crude peptide was dissolved in dry DCM and coupled with 2-hydroxy-5-(2-(pyridin-2-yl-disulfanyl)ethyl)benzaldehyde in the presence of PyBOP and DIEA. Then,



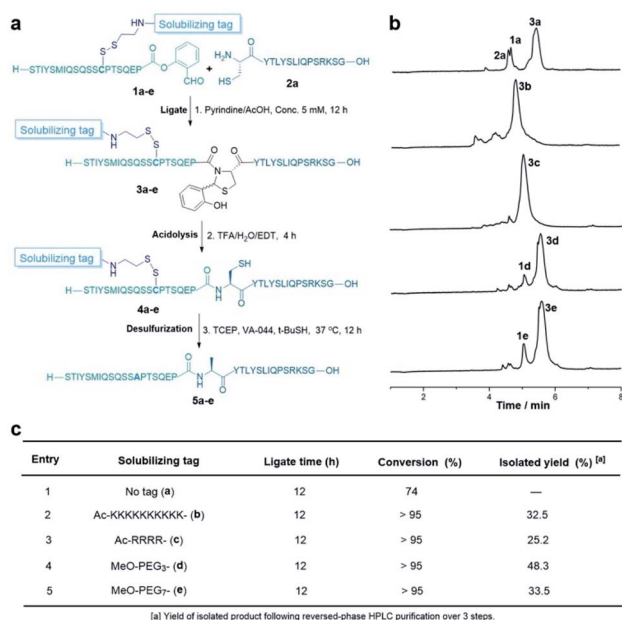


Fig. 2 Chemical ligation of model peptides with different solubilizing tags attached at internal Cys *via* the RST strategy. (a) General route of chemical ligation between the model peptide salicylaldehyde ester with RSTs at internal Cys and model N-terminus peptide. (b) UPLC trace following the CPL between the model peptide salicylaldehyde ester without solubilizing tags and with different RSTs at internal Cys and model N-terminus peptide. *N,S*-benzylidene acetals **3a–e** are diastereomeric mixtures. (c) Scope of RSTs at internal Cys incorporated with CPL.

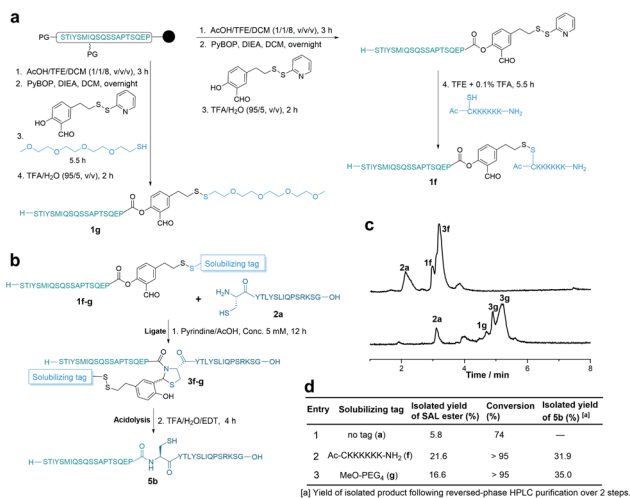


Fig. 3 Second generation of RSTs. (a) General synthesis route of the peptide salicylaldehyde ester with reducible solubilizing tags at salicylaldehyde. (b) General route of chemical ligation between the model peptide salicylaldehyde ester with RSTs *via* the salicylaldehyde ester and model N-terminus peptide. (c) UPLC trace following CPL between the model peptide salicylaldehyde ester with different RSTs *via* the salicylaldehyde ester and model N-terminus peptide. (d) Scope of RSTs *via* salicylaldehyde ester incorporated with CPL. *N,S*-Benzylidene acetals **3g–f** are diastereomeric mixtures.

the PEG₄ tag (tetra-ethylene glycol monomethyl ether thiol) was added into the reaction mixture and reacted for 5.5 h. Finally, after global deprotection and HPLC purification, **1g** was

obtained in a 17% isolated yield. In a similar way, peptide salicylaldehyde ester **1f** with the polyLys-tag (Ac-CKKKKKK-NH₂) could also be prepared. However, due to the poor solubility of the polyLys tag in DCM, it was attached to the peptide salicylaldehyde ester in TFE (containing 0.1% TFA) after global deprotection with TFA. Overall, solubilizing tags with the thiol group can be successfully installed into the peptide salicylaldehyde ester before the HPLC purification step. The peptide salicylaldehyde ester with the PEG₄ tag and Lys₆ tag showed a remarkably improved isolated yield (Fig. 3d). Similar to the side chain tagging strategy, the solubilizing tag at the salicylaldehyde ester also improved the ligation process and purification (Fig. 3). After acidolysis, the salicylaldehyde with the solubilizing tags was removed to afford the native peptide sequence (Fig. 3b and c). Although the solubilizing tags could be introduced into the salicylaldehyde ester *via* other linkages (*e.g.*, esters and amides), the usage of the disulfide linkage here allows for late-stage incorporation of different tags.

Synthesis of protein 2B4

We demonstrated the application of this strategy for the total synthesis of the protein 2B4 cytoplasmic tail. 2B4 (CD244) is a human protein encoded by the CD244 gene and it is also known as natural killer cell receptor 2B4.^{50–52} As displayed in Fig. 4a, our synthetic plan involves three sequential ligations from the C-terminus to the N-terminus: STL at the S339-T340 site, CPL at the Pro312-Ala313 (mutated to Cys) site and STL at the G293-S294 site. Four peptide fragments (**6**, **7**, **10** and **12**) were synthesized by Fmoc-SPPS (see the ESI† for details). Notably, we installed the reducible PEG₇ tag at the Ala296 (mutated to Cys) site *via* our reducible solubilizing tag strategy and successfully obtained peptide **10** in a 21% isolated yield by HPLC purification. The 1st STL between peptide **6** and **7** at the S339-T340 site occurred smoothly in pyridine/acetic acid (1/9, mol mol^{−1}) at a concentration of 5 mM at room temperature and was completed in 12 h (Fig. 4c). However, the unreacted **7** was coeluted with peptide **9** during the subsequent Thz (thiazolidine) opening step, thus peptide **8** was purified before acidolysis and then subjected to the Thz-opening buffer (Fig. 4d). Product **9** was purified by HPLC in a 74% isolated yield and identified by ESI-MS (Fig. S27†). The subsequent 2nd CPL of **9** (1 equiv., 5 mM) and **10** (1 equiv., 5 mM) was also performed in pyridine/acetic acid (1/9, mol mol^{−1}) for 12 h at room temperature. It was noted that peptide **10** has good solubility in the ligation buffer (pyridine/acetic acid) and as a result, the CPL occurred very well and generated the ligated intermediate **11a** with high conversion. The crude ligate intermediate was then treated with TFA/EDT/H₂O for 4 h to generate peptide **11** with the Pro-Cys linkage, which after HPLC purification was obtained in a 38% isolated yield (Fig. 4e). The last STL between peptide **11** (1 equiv., 5 mM) and **12** (2 equiv., 10 mM) was conducted in pyridine/acetic acid (1/9, mol mol^{−1}) at room temperature for 12 h, which generated the ligated intermediate **13a** with very high conversion. Without purification peptide **13a** was subjected to acidolysis with TFA/H₂O/TIPS for 30 min, regenerating the peptide **13b** native Gly-Ser linkage. Finally, the



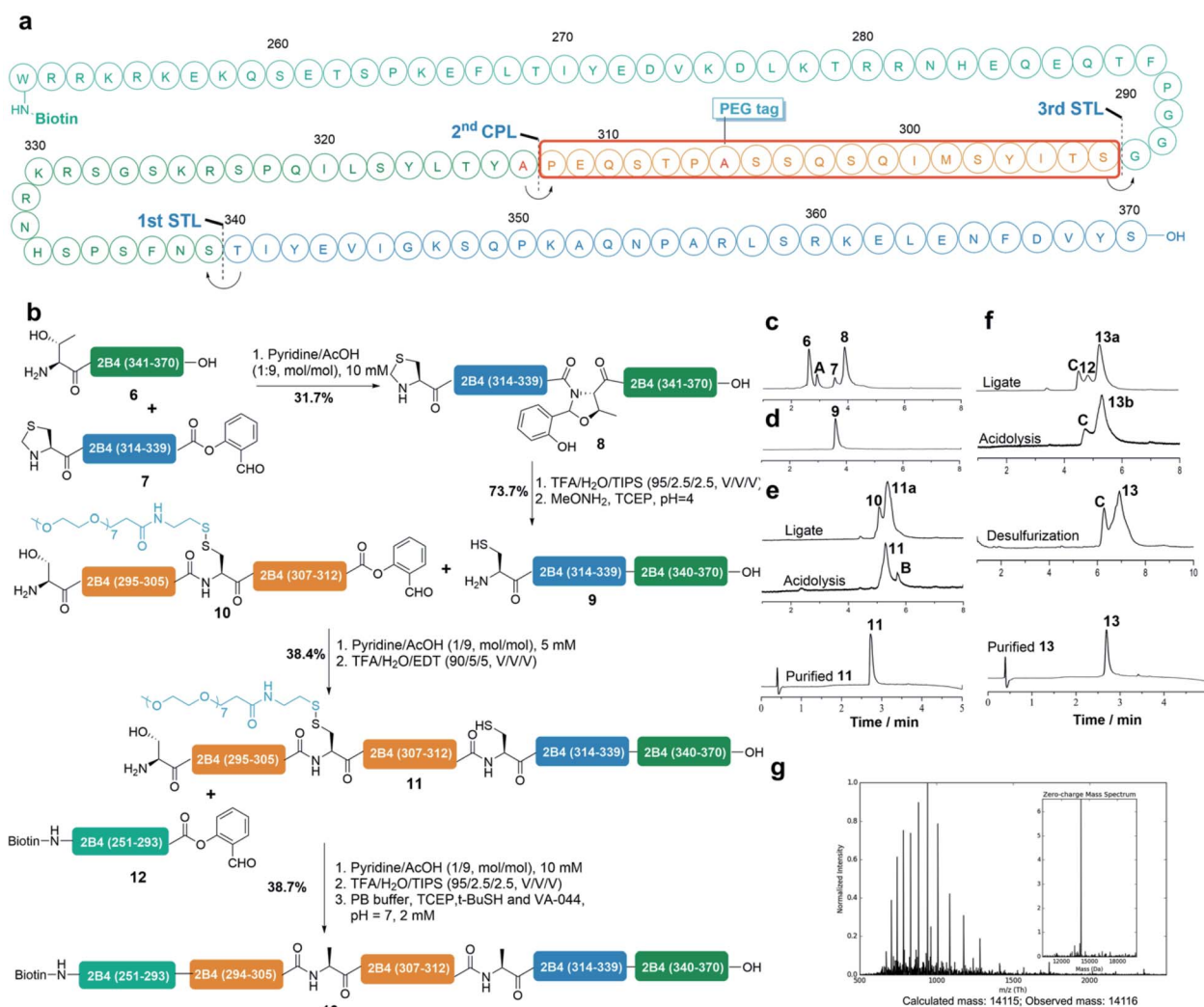


Fig. 4 Synthesis of the protein 2B4 cytoplasmic tail. (a) Sequence of the protein 2B4 cytoplasmic tail. (b) Synthesis route of the protein 2B4 cytoplasmic tail. (c) UPLC trace following the 1st STL between peptide 6 and 7; peak (A): hydrolysis of 7. (d) UPLC trace following peptide 8 acidolysis and the Thz opening step. (e) UPLC trace following the 2nd CPL and acidolysis step between peptide 9 and 10; peak (B): the thioacetal product of 10 and EDT. (f) UPLC trace following the 3rd STL, acidolysis and desulfurization step between peptide 11 and 12, and purified 13; peak (C): hydrolysis of 12. (g) ESI-MS of purified 13.

PEG₇ tag was removed *in situ* under the desulfurization conditions (TCEP, VA-044 and tBuSH), affording the native 2B4 protein tail (13) in a 39% isolated yield over one pot 3 steps (Fig. 4f). Peptide 13 was characterized by ESI-MS with its high purity (Fig. 4g).

Synthesis of protein FCER1G

To showcase the power of our RST strategy, we also applied it in the synthesis of membrane protein FCER1G. FCER1G (human) serves as an adaptor protein and can signal allergic inflammation.⁵³ To synthesize the protein FCER1G, the main difficulty is the hydrophobic nature of its membrane peptide fragment (Leu19 to Tyr43), which brought huge challenges to the preparation of this fragment by HPLC purification. Indeed, it was found that transmembrane peptide fragment could not even be

detected by LC-MS without the tag modification due to its hydrophobic nature (Fig. S35[†]). We then envisioned to disconnect FCER1G at the Tyr43-Cys44 site and synthesized the protein by CPL between peptide 14 and 15 (Fig. 5a). As expected, attachment of the Lys₁₀ tag at the Cys25 site of the transmembrane peptide fragment made the purification of the peptide fragment by HPLC become feasible. Peptide 15 was obtained in a 7.3% HPLC isolated yield. The CPL of 14 (1 equiv., 5 mM) and 15 (1 equiv., 5 mM) was performed in pyridine/acetic acid (1/9, mol mol⁻¹) for 12 h at room temperature and 16a was produced successfully. The crude ligate intermediate 16a was treated with TFA/EDT/H₂O for 1 h to generate peptide 16b with the Tyr-Cys linkage, which without HPLC purification was subjected to TCEP reduction to remove the PolyLys tag. FCER1G (16) was obtained in a 16.3% HPLC isolated yield in one pot over 3 steps (Fig. 5).



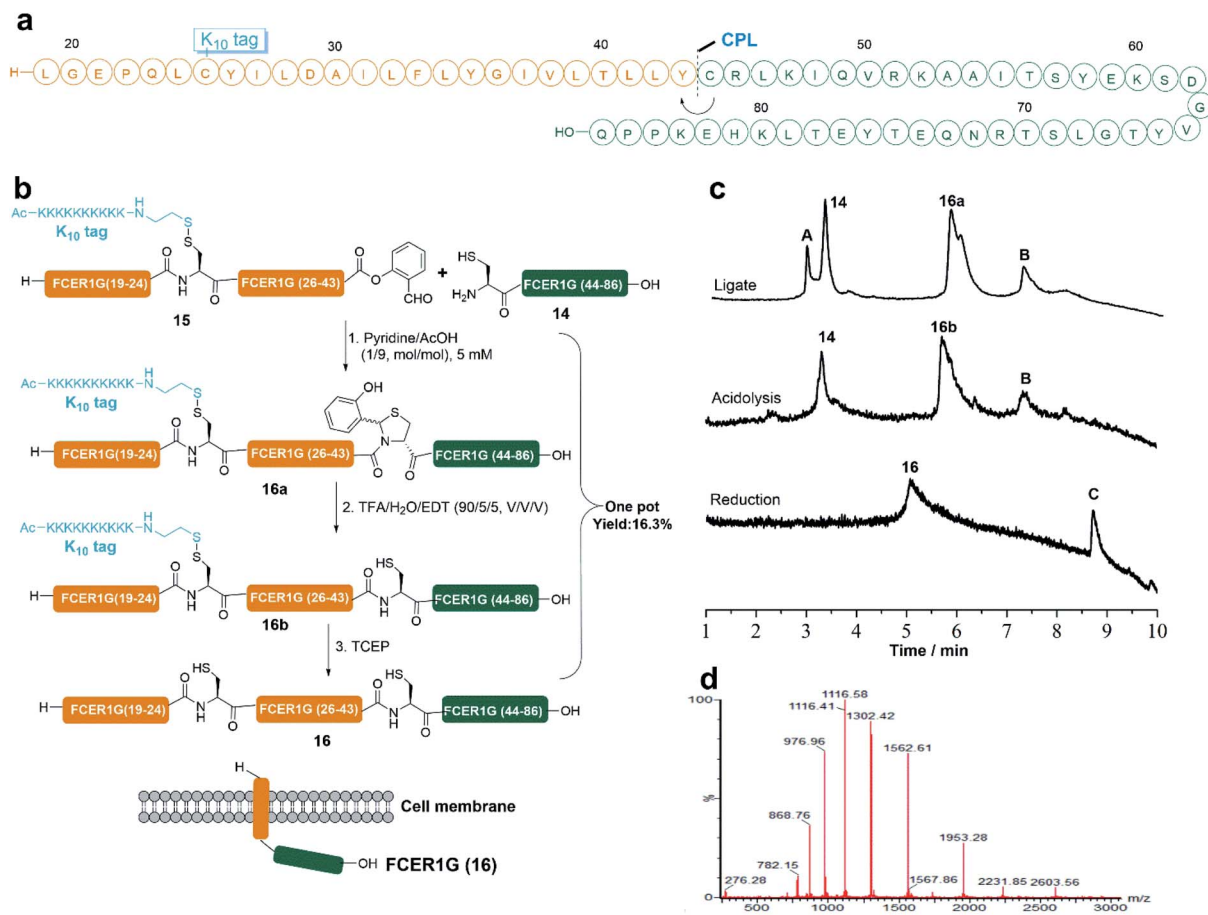


Fig. 5 Synthesis of membrane protein FCER1G. (a) Sequence of membrane protein FCER1G. (b) Synthesis route of membrane protein FCER1G. (c) UPLC trace following CPL, acidolysis and the reduction step between peptide 14 and 15; peak (A): dimer of 14; peak (B): hydrolysis of 15; peak (C): hydrolysis of 15 without the K₁₀ tag. 16a is a diastereomeric mixture. (d) ESI-MS image of purified 16.

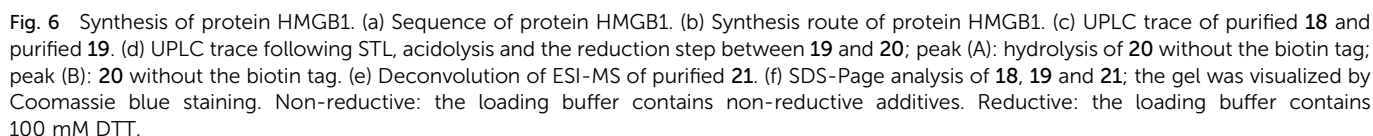
Semi-synthesis of protein HMGB1

All the existing peptide solubilizing strategies based on the backbone and side chain modification cannot be used for the peptide segments obtained from expression systems. It will be advantageous to incorporate the solubilizing tag into the expressed protein segment for the following ligation. To this end, we chose high mobility group protein B1 (HMGB1) (human) as the semi-synthetic target. HMGB1 is a non-histone protein related to chromatin, which plays important roles as DNA chaperone and extracellular inflammatory cytokine.⁵⁴ To realize the semi-synthesis of protein HMGB1, we divided HMGB1 at Ala34-Ser35 into two fragments and ligated them by STL (Fig. 6a). First, we conducted the control experiment. Expressed protein segment 18 (1 equiv., 5.0 mM) and segment 20 (5 equiv., 25 mM) were dissolved in the pyridine/acetic acid or collidine/acetic acid (1/2, mol mol⁻¹) and reacted for 6 h, followed by treatment with TFA/TIPS/H₂O for 30 min and 20 mM TCEP for 1 h. However, we found that expressed protein segment 18 has poor solubility in both solvent systems and only a trace of the product was detected by LC-MS (Fig. S46†). In this context, we incorporated two reducible Arg₄ tags into expressed protein segment 18 at the Cys45 site and Cys106 site in the

solution phase to improve the solubility of expressed protein segment 18 both in ACN/H₂O and the ligation solvent, in order to improve the ligation efficiency.

The expressed protein segment 18 and solubilizing tag 17 were dissolved in ACN/H₂O (3/1, v/v) at room temperature and reacted for 12 h. After that, the expressed protein fragment with Arg₄ solubilizing tag 19 was obtained in quantitative yield, which was successfully detected by LC-MS (Fig. S42†). The SDS-page analysis showed the band of 19, which has a higher molecular weight than expressed protein segment 18. In addition, based on our recent studies on protein-semisynthesis with Ser/Thr ligation,⁵⁵ we installed the reducible biotin tag into peptide 20 at the Cys23 site to achieve the purification of HMGB1 (21) by using the streptavidin resin. The STL of 19 (1 equiv., 5.0 mM) and 20 (5 equiv., 25 mM) was performed in collidine/acetic acid (1/2, mol mol⁻¹) for 6 h at room temperature and 21a was obtained successfully in a 43% conversion (less peptide salicylaldehyde ester hydrolysis was observed in the collidine/acetic acid mixture than in the pyridine/acetic acid mixture), followed by treatment with TFA/TIPS/H₂O for 30 min to generate peptide 21b with the Ala-Ser linkage. The resulting residue was refolded by dissolving in 6 M guanidine, followed





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Data availability

All data needed to be evaluated the conclusions in the paper are available in the paper or the ESI.†

Author contributions

XL conceived and supervised the project. JL, YT and HL designed the methodology and experiments. JL conducted the peptide synthesis, condition screening, solubilizing tag attachment and detachment, peptide ligation and protein synthesis. TW expressed and purified proteins. XL and JL wrote the original draft. All the authors reviewed the manuscript.

Conflicts of interest

There are no conflicts to declare.

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