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Introduction

Human serum albumin (HSA) is the most abundant protein in the blood serum. It has emerged as a versatile targeting vector for theranostic (diagnostic and therapeutic) strategies. HSA has for example been used to diagnose and treat rheumatoid arthritis, cancer, diabetes, and infectious diseases. With respect to imaging, HSA found widespread application in blood imaging and angiography.¹ For example, ¹³¹I-labeled human serum albumin is a Food and Drug Administration approved drug to measure the blood volume.² Recently, HSA has also been used to locate sentinel lymph nodes (LNs) in various animal models including a metastatic breast cancer model.^{3,4} The ability to accurately locate sentinel LNs using non-invasive imaging technologies such as single-photon emission computed tomography (SPECT) or positron emission tomography (PET) would greatly assist tumor staging.5,6 From a general point of view, HSA accumulates in leaky cancerous tissues due to the enhanced permeability and retention (EPR)

Radiolabeled albumin through S_NAr of cysteines as a potential pretargeting theranostic agent⁺

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Human serum albumin (HSA) has been shown to be a promising tumor targeting vector and target for generating theranostics by bioconjugation. Unstable chemical conjugation to HSA via a cysteine (Cys34) by reversible Michael additions is most commonly applied for this purpose. Herein, we describe utilization of our recently developed site-selective irreversible S_NAr conjugation to Cys34 using perfluorobenzene sulfonyl derivatives to introduce a trans-cyclooctene (TCO) handle. The TCO could then be bioorthogonally ligated within minutes through an inverse-electron demand Diels-Alder reaction (IEDDA) to tetrazines (Tzs) containing a radionuclide. The methodology opens up a wide range of chemistries including pretargeting, 'click-to-release' tumor selective drug delivery or ultra-fast and complete conjugation of any drug. The proof-of-principle study demonstrated that the conjugation chemistry is feasible, robust and easy to carry out, being promising for pretargeted imaging and therapy studies as well as selective drug delivery using HSA.

> effect (Fig. 1A).7 Even though controversial, the EPR effect has recently been shown to be present in some cancer patients - in an interpatient and intratumor dependent manner; tumor uptake varied from 5% to 50% ID per kg within the same tumor type.⁸⁻¹¹ Interestingly, HSA is able to image LNs and EPR positive tumors using an in vivo labeling strategy (Fig. 1A).1,12 In this approach, endogenous albumin is targeted in vivo with Evans blue (EB). This is possible as EB possesses a high affinity towards HSA.13 However, the selectivity over other proteins is low. For example, EB also binds plasma proteins in the postalbumin fraction and not all EB injected binds to proteins, *i.e.*, there is also unbound EB present in blood.14

> The inverse-electron demand Diels-Alder reaction (IEDDA) of a tetrazine (Tz) with a trans-cyclooctene (TCO) is a bioorthogonal "click" reaction which has attracted great interest for pretargeted strategies.11,15,16 This ligation is ultrafast, used agents can easily be modified, and the ligation has already successfully been applied in vivo for imaging and targeted radionuclide therapies. For example, Tzs with radionuclide theranostic pairs, e.g. carbon-11, fluorine-18, gallium-68, scandium-44, technetium-99m, actinium-225, lead-212, iodine-125, and lutetium-177, exist.¹⁷⁻²⁶ Furthermore, the ligation has also attracted interest for conventional labeling approaches as it allows to tag a peptide or protein within seconds, at room temperature – even at tracer doses (μM precursor concentrations).27 These conditions allow to label the target vector without additional purification. Finally, the Tz ligation has been used for 'click-to-release' drug delivery approaches - even in the clinic.²⁸⁻³⁰ In an animal model, 'click-

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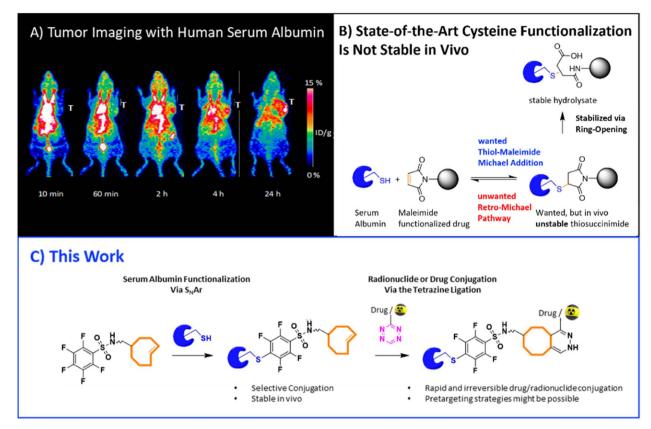


Fig. 1 (A) PET images of 64 Cu-labeled human serum albumin (HSA) show the ability to accumulate in tumorous leaky tissue. (Figure adapted from Niu *et al.*¹). (B) Challenges of current thiol-maleimide Michael additions used to functionalize cysteines. (C) Objective of this study: stable functionalization of HSA *via* conjugation of a perfluoro-benzene sulfonyl derivative to Cys34 is displayed. A subsequent Tz ligation allows for a wide range of chemistries including pretargeting and ultra-fast and complete conjugation of any drug. The illustration shows the synthesis of an HSA-TCO construct based on the S_NAr reaction and subsequent Tz ligation with a radiolabeled tetrazine probe.

to-release' increased median survival from 26 days to 50 days compared to conventional therapy.³¹

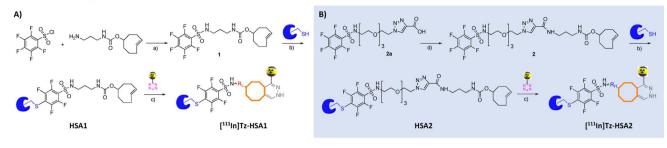
Introducing a trans-cyclooctene (TCO) handle to a protein of interest requires mild orthogonal chemistries avoiding acidic conditions. Herein, we describe a novel strategy to label HSA easily and selectively for conventional and pretargeted purposes. For this purpose, we aimed to use the free and highly nucleophilic cysteine handle (Cys34) available in HSA. Most commonly, conjugation to this Cys residue is conducted via a Michael addition to an electrophilic maleimide.³² However, these reactions are reversible, frequently providing low yields, and the succinimide product requires a subsequent hydrolysis step to attain stability (Fig. 1B). We have recently shown that nucleophilic aromatic substitutions (S_NAr) between Cys residues and electrophilic perfluorobenzene sulfonyl derivatives are quick, robust, compatible with biological conditions, and irreversible (Fig. 1C).³³ Furthermore, these fluoroaryls react siteselectively with the free thiol of Cys34. In order to provide a bioorthogonal handle to HSA, we envisioned to link a transcyclooctene (TCO) moiety to this perfluorobenzene sulfonyl derivative. This TCO would allow a subsequent Tz ligation and as such, the possibility to introduce any radionuclide, drug or imaging probe within seconds, allow possibly for pretargeting with higher selectivity than EB approaches and in a slightly modified version for drug delivery 'click-to-release' approaches.

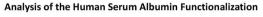
Results and discussion

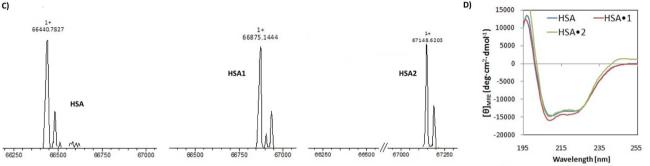
In order to conjugate TCOs to HSA, we decided to synthesize two pentafluorobenzene TCO-bearing moieties. Linker length was varied in order to investigate if the linker length or polarity influences the ability of Tzs to interact with the HSA conjugated TCOs. The lipophilic linker was based on a simple, linear trimethylene structure whereas the more polar linker was additionally based on three PEG units and a triazole moiety. Compound **1** was synthesized from commercially available amine-functionalized TCO and pentafluorobenzenesulfonyl chloride. In contrast, compound **2** was prepared from *N*-(2-(2-(2-(2-azidoethoxy)ethoxy)ethyl)-2,3,4,5,6-

pentafluorobenzenesulfonamide (2a), which was synthesized according to Psimadas *et al.*³⁴ and propiolic acid in a yield of approx. 25% *via* a copper(1)-catalyzed azide–alkyne cycloaddition, CuAAC (not shown).^{35–37} Compounds 1 and 2 were then conjugated with HSA without further purification. The S_NAr proceeded in 3 : 7 mixture of acetonitrile and PBS buffer, pH 8.5, to yield HSA1 and HSA2. Fig. 2A and B display the applied strategy. LC-MS analysis revealed full conversion of HSA after

Synthetic Strategy to Functionalize and Radiolabel Human Serum Albumin







Computational simulations of the TCO sites

Tetrazine Ligation Analysis between [111In]Tz and HSA1 and HSA2

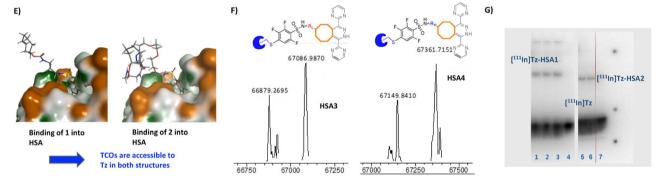


Fig. 2 (A + B) Synthetic scheme to functionalize and label human serum albumin (HSA); (a) CH_2Cl_2 , 2,6-lutidine, room temperature, 0.5 h, (b) MeCN/PBS (3 : 7), 31 °C for 24 h, (c) MeCN, room temperature for 15 min, (d) TCO-amine, PyBOP, DIPEA, CH_2Cl_2 , room temperature for 50 min; (C) deconvoluted MS spectrum of HSA, HSA1 and HSA2 displays full conversion of HSA during the S_NAr ; (D) the circular dichroism (CD) spectra of HSA, HSA1, and HSA2 confirms that the α -helical structure of HSA was retained after modification with 1 or 2. (E) Computational simulations of the spatial arrangement of the linkers 1 and 2 within HSA1 and HSA2 show that TCOs are accessible for Tz ligations. The structures of HSA1 and HSA2 are based on the HSA crystal structure PDB 1N5U.³⁸ (F) Deconvoluted MS spectra of Tz-HSA1 and Tz-HSA2; (G) radioactive SDS-PAGE gels with ¹¹¹In-Tz after exposure to a phosphor plate reveal that ¹¹¹In-Tz can react with HSA1 and HSA2. Lane 1–3: HSA1 with ¹¹¹In-Tz, Lane 5–6: HSA2 with ¹¹¹In-Tz; HSA1, HSA2, and native HSA were mixed with ¹¹¹In-Tz for 1 hour at 37 °C prior to application to the SDS-PAGE gel.

conjugation with 1 or 2 (Fig. 2C). This shows that the S_NAr reaction is orthogonal to the chemistry of the TCO moiety. Moreover, construction of 1 and 2 demonstrates that S_NAr is orthogonal to peptide coupling and CuAAC. To investigate if conjugation with linker 1 and 2 had caused denaturation of HSA, circular dichroism (CD) spectroscopy was carried out of HSA, **HSA1**, and **HSA2** and compared to each other. CD spectroscopy confirmed that conjugation of both linkers did not cause denaturation of HSA, as the α -helical structure of HSA was conserved in **HSA1** and **HSA2** (Fig. 2D).³⁵

To model the spatial arrangement of the linkers **1** and **2** within **HSA1** and **HSA2** and to investigate if conjugated TCOs

are accessible for Tz ligations, a molecular dynamics simulation was conducted. The HSA crystal structure used for the simulations was PDB 1N5U.³⁸ The structure of HSA was fixed except for the Cys34 residue (including the protein backbone part) and **1** or **2**, respectively. A solvent sphere with a diameter of 30 Å was placed around the Cys34 residue and **1** or **2**. Repeated cycles of heating/cooling were then conducted to elucidate the preferred conformation of **1** and **2**. The simulations showed that **1** had its olefin double bond at a distance of 17.0 Å from the Cys34 sulfhydryl, whereas for **2**, wrapping of the linker around itself caused the distance between the olefin double bond and the Cys34 sulfhydryl to be 15.0 Å. These simulation results

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supported that the linkers indeed had the required lengths and flexibilities for the TCOs to be accessible for Tz ligations (Fig. 2E). Encouraged by these simulations, we aimed to confirm that TCOs are indeed accessible and that TCO moieties still exist in their reactive trans-configurations within HSA1 and HSA2 after coupling to HSA and purification. We confirmed this by reacting HSA1 and HSA2 with 3,6-di(pyrimidin-2-yl)-1,2,4,5tetrazine to form HSA3 and HSA4, respectively. LC-MS analysis confirmed presence of reactive TCOs and the formation of HSA3 and HSA4 (Fig. 2F). Since properties of the linker between the TCO moiety and HSA can influence the kinetics and reactivity of the Tz ligation, both HSA1 and HSA2 were examined.39 Quantification of the reactive TCO load per HSA succeeded via SDS-PAGE of HSA1 and HSA2 with ¹¹¹In-labeled Tz ([¹¹¹In]Tz). On average 0.2 reactive TCO per HSA were available independent on the used shorter, lipophilic linker 1 or the longer, hydrophilic linker 2. This number is relatively low, but still high enough to selectively introduce any drug or radionuclide into HSA. A 1:1 ratio would be preferred but for imaging or radionuclide therapy purposes, a load of 0.2 reactive TCOs per HSA molecule is sufficient as ultra-low concentrations of the radioactive agent are applied.⁴⁰⁻⁴² For tumor pretargeting, usually 5-7 TCOs per targeting vector are used. With this respect, the TCO load should be further increased for example via dendrimers bearing 4-8 TCOs similar to the work published by Zeglis et al.43 The same considerations apply to 'click-to-release' drug release strategies. Native HSA mixed with ¹¹¹In-labeled tetrazine was used as control and showed only a radioactive band for the ¹¹¹In-Tz. Fig. 2G displays the images of radioactive gel. The gel was exposed on a phosphor screen (MultiSensitive Phosphor Screens) to visualize the radioactive bands on the gel. A band at the molecular weight of \sim 68 kDa was observed, corresponding to the weight of HSA.

Conclusion

Herein, we have shown that TCO moieties can easily be introduced using a S_NAr of pentafluorobenzene derivatives. The conjugation did not affect the structural integrity of HSA. LC-MS and SDS-PAGE analysis confirmed that TCOs were active and with an average loading of 0.2 reactive TCOs per HSA molecule. In conclusion, the proposed conjugation strategy is suitable for conventional labeling approaches. For pretargeted strategies as well as for prodrugs strategies the TCO load per HSA has most likely to be increased. Future work is directed into the possibility to introduce more TCOs via the proposed method, for example by applying TCO-bearing dendrimers.

Abbreviations

CD	Circular dichroism
HSA	Human serum albumin
IEDDA	Inverse-electron demand Diels-Alder reaction
LC-MS	Liquid chromatography-mass spectrometry
MRE	Molar residual ellipticity

PAGE	electrophoresis
S _N Ar	Nucleophilic aromatic substitut
TCO	Trans-cyclooctene
Tz	Tetrazine

Conflicts of interest

There are no conflicts to declare.

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