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Single-layer membranes for organic solvent nanofiltration: a molecular dynamics simulation and comparative experimental study†

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Organic solvents are widely used in pharmaceutical and chemical industries. Their separation and recovery account for a large part of energy consumption and capital cost in many industrial processes. MoS₂ membranes with varying pore sizes (0.6 nm pore with S atoms, 0.7 nm pore with Mo atoms, 1.3 nm pore with S atoms, 1.4 nm pore with Mo atoms) were investigated as organic solvent nanofiltration (OSN) membranes using molecular simulation in this study. The fluxes of five polar solvents (methanol, ethanol, propanol, acetonitrile and acetone) and a nonpolar solvent (*n*-hexane) were predicted. Although the 0.6 nm S pore has a smaller pore size, it has a better flux for some organic solvents than the 0.7 nm Mo pore. This selective behavior of molybdenum disulfide was confirmed by calculating the potential of mean force (PMF) of each solvent molecule. The PMFs show that polar solvents face a higher energy barrier through the pore, and greater resistance needs to be overcome. After testing the permeability of solvent by experiment and simulation, the flux changes of different solvents have the same trend in experiment and simulation. The solvent permeability was slightly affected in the presence of solute (acetaminophen), and MoS₂ membranes with small pores demonstrated 100% rejection rate for acetaminophen. This study confirmed that pore chemistry and pore size play important roles in OSN, and MoS₂ is a promising OSN membrane for the recovery of organic solvents.

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1 Introduction

In comparison to traditional separation processes such as evaporation and distillation, membrane separation technology has been widely employed in industry due to its low energy consumption, space savings, good safety, and environmental friendliness.^{1,2} Chemical manufacture and pharmaceuticals usually involve the extraction of products from organic solutions in complex chemical environments, which necessitates the use of organic solvent nanofiltration (OSN) to help recover solvents, contaminants and products.^{3,4} Therefore, the OSN membrane should be stable in organic solvents for a relatively long time, and have a high permeability to allow the solvent to be processed quickly.^{5,6}

The most straightforward approach to enhance the permeability and reduce the preparation cost is to reduce the thickness of the separation membrane.^{7,8} Limited thin polyamide

(PI) layers in a porous ultrafiltration membrane have been adopted for OSN membranes.⁹ However, the permeation flux was very low (2.3 L m⁻² h⁻¹ bar⁻¹) when the membranes reached an acceptable rejection, 97%. Livingston *et al.*¹⁰ successfully reduced the thickness of the PI separation layer to 15 nm by regulating interfacial polymerization, and the acetonitrile transmittance of the membrane reached 114 L m⁻² h⁻¹ bar⁻¹.

Another strategy to enhance the organic solvent permeability is to integrate continuous voids with a uniform diameter on the separation layer.^{11,12} For instance, the permeability of OSN membrane made of inherent microporous polymer (PIM) composed of rigid trapezoidal polymer chain to *n*-heptane is 19 L m⁻² h⁻¹ bar⁻¹ for *n*-heptane.¹³ The conjugated microporous polymer derivative membrane with a thickness of 40 nm was prepared on polyacrylonitrile substrate, which provided 32 L m⁻² h⁻¹ bar⁻¹ flux for hexane. Although the exploratory research on OSN membranes is successful,¹⁴ their usage in practical application is limited due to the strict preparation process requirements, sophisticated chemical synthesis and post-treatment technologies. Furthermore, the long-term durability of these membranes, which rely on the stability of the polymer matrix in various highly polar organic solvents, is a serious challenge.

As the novel two-dimensional materials developed, two-dimensional (2D) membranes can be exploited as competitive

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candidates for OSN applications.^{15,16} The two-dimensional separation membrane consists of several layers of nanosheets stacked parallel to each other with atomic layer thickness.^{17,18} Because of the voids between adjacent nanosheets, this unique structure results in uniform performance of transmission and separation.^{19–21} On the other hand, a single layer of nanosheets can essentially create component separation to achieve the minimum transport resistance and the maximum permeability.^{22,23} In practical applications, 2D laminates with thicknesses ranging from a few nanometers to tens of microns have been proven to be appropriate for a wide range of membrane processes, including gas separation, desalination and nanofiltration.^{24–27} The two-dimensional membranes combine the advantages of ultra-thin and narrow distribution channels, so they are considered as the prospective OSN membranes after proper modification.

Similar to graphene, inorganic two-dimensional transition metal sulfides have excellent mechanical strength and chemical stability, and have been assembled into 2D layered membranes.^{28,29} In comparison with graphene, monolayer MoS₂ contains two types of atoms: molybdenum and sulfur where a Mo-atom-layer is sandwiched between two layers of S atoms as a single sandwiched S–Mo–S layer with van der Waals interactions. The bond length of Mo–S is 2.42 Å and the thickness of optimized lattice constant of MoS₂ is 3.18 Å.^{30,31} MoS₂ has a high mechanical strength and elastic modulus up to 270 GPa, which is similar to the structure of steel.³² The water flux of the membrane stacked with MoS₂ nanosheets is approximately 5 times that of the graphene substrate membrane with the same thickness. Some recent work has described MoS₂ related films for OSN applications. For example, it has been reported that glycerol supported MoS₂ membranes can be utilized for organic solvent transfer.³³ However, the organic solvent permeability of pure MoS₂ membranes with clean two-dimensional channels has not been thoroughly investigated.

When nanopores are formed in MoS₂, the charge of membrane surface changed, which plays an important role in water permeability and ion selectivity. The charges mainly depend on the fluid that flow through the pore, so their influence is not considered in the work. Perfect MoS₂ without defects cannot penetrate any molecules due to its absence of pores. As a result, in order to construct molecular sieves from MoS₂, it is necessary to drill holes of varying sizes in the middle of MoS₂. Different sizes of MoS₂ pore can be generated by high-speed heavy metal ions bombarding the surface of MoS₂.²³ Aluru *et al.* investigated DNA sequencing using MoS₂ with nanopore in the center.³⁴ Their molecular dynamics (MD) and density functional theory (DFT) results reveal that, compared with graphene, MoS₂ is a promising nanomaterial for DNA sequencing technology, with faster and higher resolution recognition ability. Gravelle *et al.*³⁵ recently discovered that the nozzle like structure of protein channel can improve the water permeability. Therefore, MoS₂ with various central holes and structures can be used as a nozzle like structure for rapid water infiltration. The water or ion flux through MoS₂ membrane increases according to the type and size of pore.³⁶ As a result of size exclusion effect, very tiny thickness and pore structure

MoS₂ membrane is expected to exhibit excellent selectivity and permeability. As the membrane thickness increases, the solvent flux through the membrane decreases. As far as we know, there is no experimental or theoretical method to investigate the nanofiltration performance of pure MoS₂ membrane.

In this study, we reported a molecular simulation study to explore the OSN performance of monolayer MoS₂ membrane, considering four MoS₂ nanofiltration membranes with different pore sizes and chemical properties and six organic solvents, including five polar solvents (methanol, ethanol, propanol, acetonitrile and acetone) and one non-polar solvent (*n*-hexane). Moreover, a model solute, acetaminophen (APAP), is used to test OSN performance.^{37,38} Furthermore, solvent flux, permeability and the interaction energy between solvent and membrane property were also discussed, followed by the study of the solute repulsion.

2 Method

2.1 Simulation details and atomic structures

Because the pore structure has a significant impact on the performance of the separation process, OSN membranes shall have controllable pore size. According to that, we designed MoS₂ membranes with different shapes and sizes nanomicropores. Four types of MoS₂ of different nonfunctionalized pores were selected (Fig. 1), with the pore density of 2.6×10^{16} pore m^{−2}, namely S_0.6 (0.6 nm pore with S atom, 14 S atoms and 9 Mo atoms were removed), Mo_0.7 (0.7 nm pore with Mo atom, 38 S atoms and 9 Mo atoms were removed), S_1.3 (1.3 nm pore with S atom, 38 S atoms and 24 Mo atoms were removed) and Mo_1.4 (1.4 nm pore with Mo atom, 74 S atoms and 24 Mo atoms were removed) respectively. Each of them has different chemical environments and pore sizes. Because the two-dimensional membrane we selected is only a single molecular layer thick and the channel type is relatively simplistic, the pore size is smaller than the experiment results (Fig. S1†). The simulation system includes a single-layer MoS₂ nanosheet, which is placed in the center of the periodic unit and divides 2000 organic solvent molecules in the feed side. To prevent organic solvent overflow from the periodic structure, the boundaries of the model box on both sides are single-layer molybdenum disulfide molecules, at the same time, charged particles are added at the edge of the box to balance the system charge and keep the system charge neutral. The dimension of simulation box was $6.2 \times 6.2 \times 15 \times 10^{-27}$ m³ and the periodic boundary condition were applied in three directions. The force field parameters of MoS₂ were obtained from the previous research.³⁷ All six solvents (methanol, ethanol, acetonitrile, acetone and hexane) and solutes (acetaminophen) were described by OPLS force field. All simulations are performed using Gromacs v.2018.3 software package and visualized using vmd1.9.3.

The organic solvent is separated by external pressure of 0–100 MPa. As shown in Fig. 1b, a constant external force (0–3000 kJ mol^{−1} nm²) is applied to the single layer of MoS₂ in the selected section of the simulation box in the Z direction to generate a pressure difference to the system (ΔP in Pa). In our



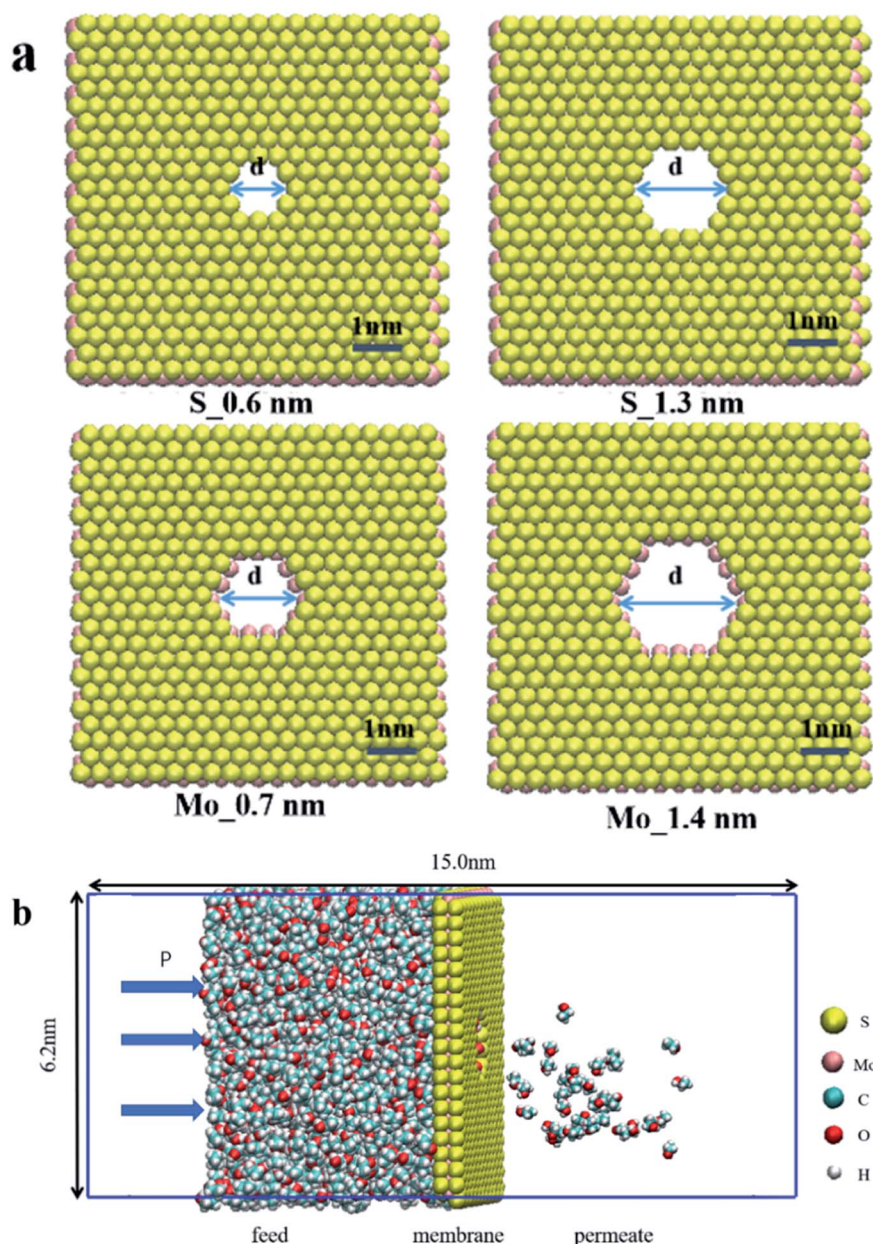


Fig. 1 (a) Molybdenum disulfide separation membranes with four different pore sizes. (b) A simulation system for solvent permeation. The feed chambers contain solvent molecules and the pressure was applied on the left. (S_0.6 is 0.6 nm pore with S atoms, S_1.3 is 1.3 nm pore with S atoms, Mo_0.7 is 0.7 nm pore with Mo atoms, Mo_1.4 is 1.4 nm pore with Mo atoms). (S, yellow; Mo, pink; C, blue; O, red; H, white).

system, the external constant force acts on the boundary monolayer molybdenum disulfide and applies corresponding pressure to the organic solvent to push the solvent through the central molybdenum disulfide membranes, which can move only in the *Z* direction. The area of the selected membrane is $a = 3.84 \times 10^{-17} \text{ m}^2$ with $n = 2000$ organic solvent molecules (see Fig. 1b). The external constant force called pressure driven flow is defined as:

$$f = \frac{\Delta P \times A}{n} \quad (1)$$

ΔP in our system is greater than the actual pressure used in the experiment. The reason for using high pressure in the MD simulation with a nanosecond running time is that, the low pressure produces a very low flux and does not exceed the statistical error. Each MD simulation runs 3 times for selected pressure.

MD simulation was carried out according to the following steps: (1) the system was subjected to energy minimization by the steepest descent method with a maximum step of 0.5 Å and a force tolerance of $1000 \text{ kJ mol}^{-1} \text{ nm}^{-1}$, the energy of the simulation system is minimized in 50 000 steps in zero temperature. (2) The final coordinates of the previous step are



balanced for 1 ns at 1 atm and 298 K. Langevin thermostat was used to stabilize the temperature of system at 298 K. (3) To further equilibrate, MD simulation was done in the NVT and NPT ensemble for 2 ns. (4) The non-equilibrium simulation of 5 ns under different induced pressures is carried out in NVT ensemble.

The MoS₂ film is fixed in the middle position to avoid the vertical displacement during MD simulation. A 12 Å cut-off line is used for short-range interaction and Ewald interaction is employed for long-range interaction. It should be noted that the pressure gradient applied here is one order of magnitude higher than the actual OSN, which is very common in MD simulation. The purpose is to reduce thermal noise and enhance signal-to-noise ratio in nanosecond simulation time scale. MoS₂ atoms were frozen during the simulation. The LJ interaction is calculated with the cut-off value of 14 Å, and the electrostatic interaction is calculated with the particle grid method. The time step is 2 fs, and the trajectory is saved every 50 ps. All simulations are carried out with Gromacs v.2018.03. The atomic interaction is simulated by Leonard Jones (LJ) and electrostatic potential

$$U_{(ij)} = 4\varepsilon_{ij} \left[\left(\frac{\sigma_{ij}}{r_{ij}} \right)^{12} - \left(\frac{\sigma_{ij}}{r_{ij}} \right)^6 \right] + \frac{q_i q_j}{4\pi\epsilon_0 r_{ij}} \quad (2)$$

where r_{ij} is the distance between i and j atoms, q_i and q_j are the partial charges of i and j atoms; ϵ_0 is the vacuum permittivity; σ_{ij} and ε_{ij} is the Lennard Jones parameter without bond interaction, as follows:

$$\sigma_{ij} = \frac{\sigma_i + \sigma_j}{2} \quad \varepsilon_{ij} = \sqrt{\varepsilon_i \times \varepsilon_j} \quad (3)$$

The potential energy parameters of MoS₂ plate are similar to those of intermediate film. In order to test the performance of OSN, the inhibition of acetaminophen was further simulated. For this case, 0.05 M acetaminophen was added to the left ventricle. It should be noted that the common dye molecules were not used to test solute rejection. This is because the size of dye molecules is generally greater than 10 Å, and can't pass through the pore at all. On the contrary, the molecular dynamics diameter of acetaminophen is 6.2 Å (calculated in the visualization software Vesta³⁹), which is equal to the pore size.

2.2 Membrane separation performance

2.2.1 Materials. 42.0 mm-long Al₂O₃ tubular ceramic substrate with 9.0 mm inner and 13.0 mm outer diameters were supplied by Jiexi Lishun Technology Co. Ltd. (Guangdong, China). The average pore size of the Al₂O₃ tubular substrate was 50.0 nm ± 10 nm. Ammonium molybdate tetrahydrate ((NH₄)₆Mo₇O₂₄·4H₂O) and thiourea (CH₄N₂S) were purchased from Sigma Aldrich Co. (USA). In order to test the separation performance of MoS₂ nanofiltration membrane, five polar solvents (methanol, ethanol, propanol, acetonitrile and acetone) and one non-polar solvent (*n*-hexane) were selected. Six different solvents were selected, including five polar solvents (methanol, ethanol, propanol, acetonitrile and acetone) and one non-polar solvent (*n*-hexane). The solute was drug small

molecule acetaminophen. All solvents and solutes were purchased from Beijing Chemical Factory (Beijing, China). The purity of all the solvents were analytical pure and all chemicals were used as received without further purification.

2.2.2 Fabrication of MoS₂ tubular ceramic membrane. MoS₂ tubular ceramic membranes were prepared by *in situ* hydrothermal method on porous Al₂O₃ ceramic tubular substrates. Specifically, (NH₄)₆Mo₇O₂₄·4H₂O and CH₄N₂S with mole ratio of 1 : 32 were fully dissolved in deionized water into homogeneous precursor solution with concentration of 1.7 g L⁻¹. Then, the cleaned white ceramic tubular substrates were completely submerged into the precursor solution under vacuum until no bubbles were produced. Subsequently, the precursor solution together with the tubular ceramic substrate was transferred into a Teflon autoclave and carried out hydrothermal reaction at 220 °C for 30 h. After the reaction ended, the autoclave was naturally cooled down. The black MoS₂ tubular ceramic membrane was taken out and washed with water and anhydrous ethanol alternately.

2.2.3 Characterization. The X-ray diffractometer (XRD) was performed on a D8 advance diffractometer (Bruker/AXS, Germany) with Cu-Kα radiation (1.5406 Å) under 40 kV and 30 mA in the range of 3° to 80° with a scan step of 0.02°. The morphologies of the MoS₂ membranes were observed by SU8020 scanning electron microscopy (SEM) (Hitachi, Japan). The pore size distribution of MoS₂ nanosheets was tested and analyzed by Autosorb IQ N₂ adsorption desorption instrument (Beijing Jinaipu Technology Co. Ltd.). The measured aperture range is full hole. Weigh the prepared MoS₂ nano sheet sample at about 0.2 g, put it into the sample tube, and degas at 80 °C for 9 h.

2.2.4 Organic solvent nanofiltration performance. The OSN performances of the membranes were evaluated using a cross-flow filtration device with an effective membrane area of 9.6 cm². The six organic solution was recycled by a pump at pressure of 0.2 MPa, and the permeate was collected at intervals of 0.5 h. The dye concentrations of both feed and permeate were analyzed using a UV-3200 ultraviolet-visible spectrophotometer (Shanghai Mapada Instruments Co. Ltd., China) at the maximal wavelength of the dye. In order to prevent the volatilization of the organic solvent, the collected permeate solution was sealed timely during OSN operation.

3 Results and discussion

From this simulation study, the nanofiltration performance of MoS₂ membrane for organic solvents was tested. Before describing the simulation results, the assumptions need to be clarified: (1) it is assumed that the MoS₂ structure is stable and rigid in solvent. If the flexible models is used, the solvent permeability and solute rejection may be affected by structural changes. (2) In order to obtain OSN flux in a short time, a higher pressure has been used in simulation process; the predicted flux and permeability are consequently in high-end products. (3) The thickness of the film investigated is only a few nanometers, which is much thinner than the thickness of the experimental sample. Therefore, the fluxes of simulation results



may much higher than the experimental measurements. (4) Membrane fouling is an important factor in the practical application of membrane, which has an adverse impact on the performance of membrane. The simulation here focuses on simulating the performance of the membrane in a very short time without considering pollution.

3.1 Flux

In pressure gradient ΔP , the solvent has a net flow from left ventricle to right. Fig. 2 depicts the number of organic solvent molecules (N_s) penetrating the four MoS₂ membranes at $P = 100$ MPa, and the number of organic solvent molecules pass through the MoS₂ molecular layer increases linearly with time. The permeability of all solvents is nearly constant until all solvent molecules pass through the pore, and the permeability is calculated as eqn (4).

From the slope of $N_s \sim t$ in Fig. 2, it can be calculated by calculating the solvent flux J_s

$$J_s = \frac{\left(\frac{N_s}{N_A}\right) M_w}{A \Delta t} \quad (4)$$

where N_A is Avogadro constant (6.022×10^{23}), M_w is the molecular weight of the solvent, A is the area of the membrane, Δt is time.

As shown in Fig. 3, the fluxes of six organic solvent (methanol, ethanol, propanol, *n*-hexane, acetonitrile and acetone) passing through MoS₂ membrane with two kinds of pore sizes S and Mo have been listed. In Fig. 2a and e, the N_s generally increases linearly with time after a certain time lag. This happens because the relative molecular mass of methanol and acetonitrile is low, thus solvent molecules need to fill in the space between solvent and membrane. For the same solvent, the time lag depends on the organic solvent type. When the pore size is very small, methanol, ethanol and propanol have a smaller flux with Mo_0.7 membrane comparing with S_0.6 membrane. However, the flux of *n*-hexane is 75×10^4 kg m⁻²

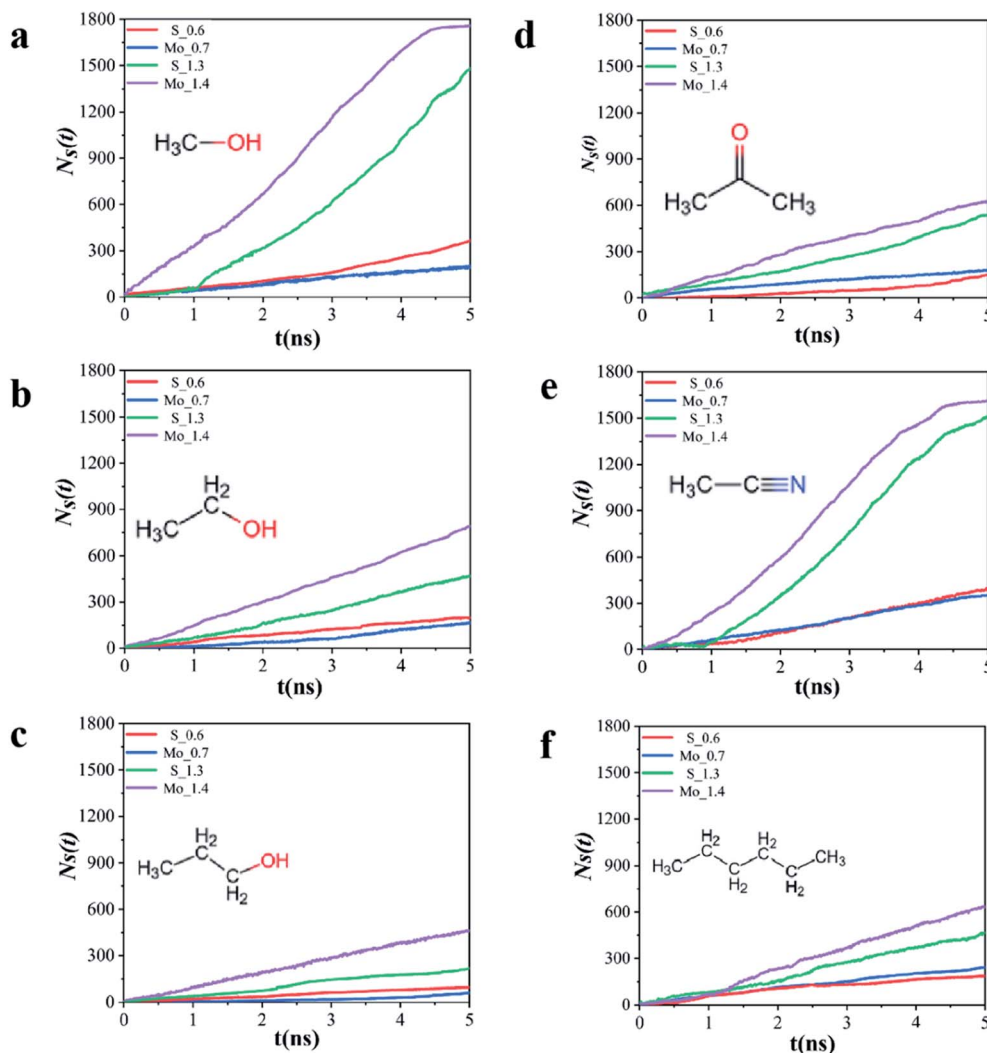


Fig. 2 Solvent ((a): methanol, (b): ethanol, (c): propanol, (d): acetone, (e): acetonitrile, (f): *n*-hexane) flows through four MoS₂ nanofiltration membrane (red: S_0.6, blue: Mo_0.7, cyan: S_1.3, purple: Mo_1.4).



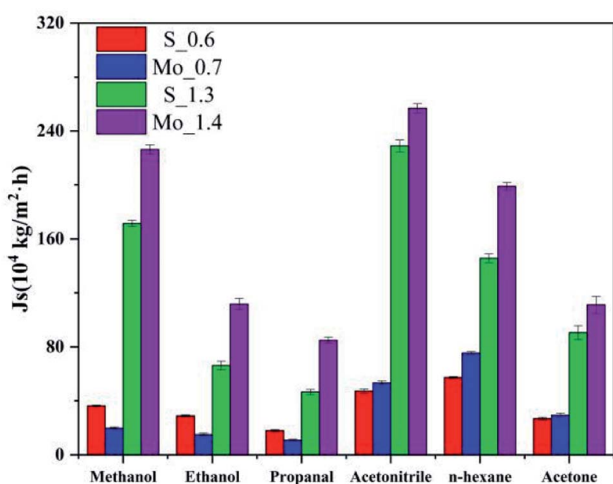


Fig. 3 Flux of solvent through molybdenum disulfide membrane (orange: S_0.6, cyan: Mo_0.7, purple: S_1.3, yellow: Mo_1.4).

h^{-1} in the pore Mo_0.7, which is significantly higher than $57 \times 10^4 \text{ kg m}^{-2} \text{ h}^{-1}$ that in pore S_0.6. The flux of acetonitrile and acetone is almost the same for the two small holes. When the pore size increase, the flux of six solvents in pore Mo_1.4 are all higher than in pore S_1.3. As mentioned earlier, pores with S atoms (0.6 nm, 1.3 nm) compared with pores with Mo atoms (0.7 nm, 1.4 nm), the flux of solvent does not simply follow the molecular dynamics diameter (Table S2† shows molecular dynamics diameter of organic solvent). Obviously, the pore type plays an important role in the interaction between solvents when solvents pass through membrane pores.

3.2 The potential of mean force (PMF) of six solvents through the four MoS₂ membranes

Because the flux of organic solvents does not simply follow the increase of pore size and solvent molecular dynamics diameter, we speculate that this is related to the repulsive force between the solvents and pores when passing through the pores. Therefore, we calculated the PMF when the solvent passes through the pores. PMF refers to the method of umbrella sampling to drag the organic solvent molecules from the position perpendicular to the pore diameter along the Z direction to gradually pass through the MoS₂ nanofiltration membrane at the center. At this time, the change of the interaction energy after the ensemble average of the system is the potential of mean force.

3.2.1 Methanol, ethanol and propanol. Methanol, ethanol and propanol have similar chemical structures and properties, so their fluxes have similar variation trends. The flux is inversely proportional to the molecular dynamic diameter. When the pore size is small, the chemical environment of pore plays a major role in separation. Therefore, the flux of S_0.6 is higher than that of Mo_0.7. Although the pore diameter of Mo_0.7 is larger than that of S_0.6, the repulsive force between the pore edge and the solvent plays a more important role. Therefore, the S hole with smaller pore diameter has higher flux. When the pore diameter increases to 1.4 nm, the pore diameter and flux of

Mo_1.4 are all larger than that of S_1.3. Because the repulsive force between pore diameter and solvent is less than the effect of pore diameter on flux.

Fig. 4a–c PMFs shows that according to the order of molecular diameter, the energy barrier of the three solvents passing through the pore is also low to high. Among the three alcohol solvents, the energy barrier of methanol is always the lowest and that of propanol is the highest, because larger solvent diameter will produce greater interaction force when passing through the membrane, resulting in higher resistance. Moreover, different types of pore sizes also have different trends. In the S hole, when the energy barrier is close to the membrane, the degree of mutual attraction is much higher than that of Mo hole. Near the center of the membrane pore, the interaction energy increases gradually. Finally, it becomes positive, but the degree of exclusion is less than that of Mo hole. This is because the membrane pores are charged. The combined action of van der Waals force and Coulomb interaction leads to the strong attraction of solvent molecules by S atoms on the membrane and repulsion with Mo atoms.

3.2.2 Acetonitrile. The fluxes of acetonitrile molecules in S-pores and Mo pores with similar pore diameters have little difference. Energy barriers are very small, as shows in Fig. 4e. This is because acetonitrile and MoS₂ have similar repulsive force. At this time, the size of pore diameter plays a decisive role. Moreover, the flux is higher than that of alcohols, because the molecular dynamics diameter of acetonitrile is smaller and it is easier to pass through the pores.

3.2.3 n-Hexane and acetone. n-Hexane and acetone have similar molecular dynamics diameter, viscosity and solubility parameters. However, the flux of n-hexane at various pore sizes is much higher than that of acetone. It can be explained by the energy barrier of n-hexane (Fig. 4d and f), which is much lower than that of acetone, especially when close to the middle of Mo hole. This is because n-hexane is the only non-polar solvent, and the repulsive force between n-hexane with pore edge with Mo atoms is very low. Therefore, n-hexane has the highest flux of six solvents in the small hole, when the pore size increases, the flux of n-hexane was significantly lower than that of methanol and acetonitrile.

3.3 Influence of pressure on flux

Fig. 5 shows the change of the flux of propanol solvent through four kinds of membrane with different pores under different pressures. Between 0 MPa to 100 MPa, the flux changes linearly with pressure. In the same aperture, the main factor affecting the flux is pressure, and the flux is directly proportional to pressure. With the increase of pressure, the flux increases, and the ratio between the flux and pressure remains stable. The pressure ranges from 20 MPa to 100 MPa and the flux also increase 5-fold. The permeability coefficient is usually considered constant for pure materials, depending on the membrane material and the nature of the solvent used in the liquid phase.

3.4 Solvent permeability

3.4.1 Experiment. The permeability of MoS₂ membrane prepared with optimized precursor solution concentration



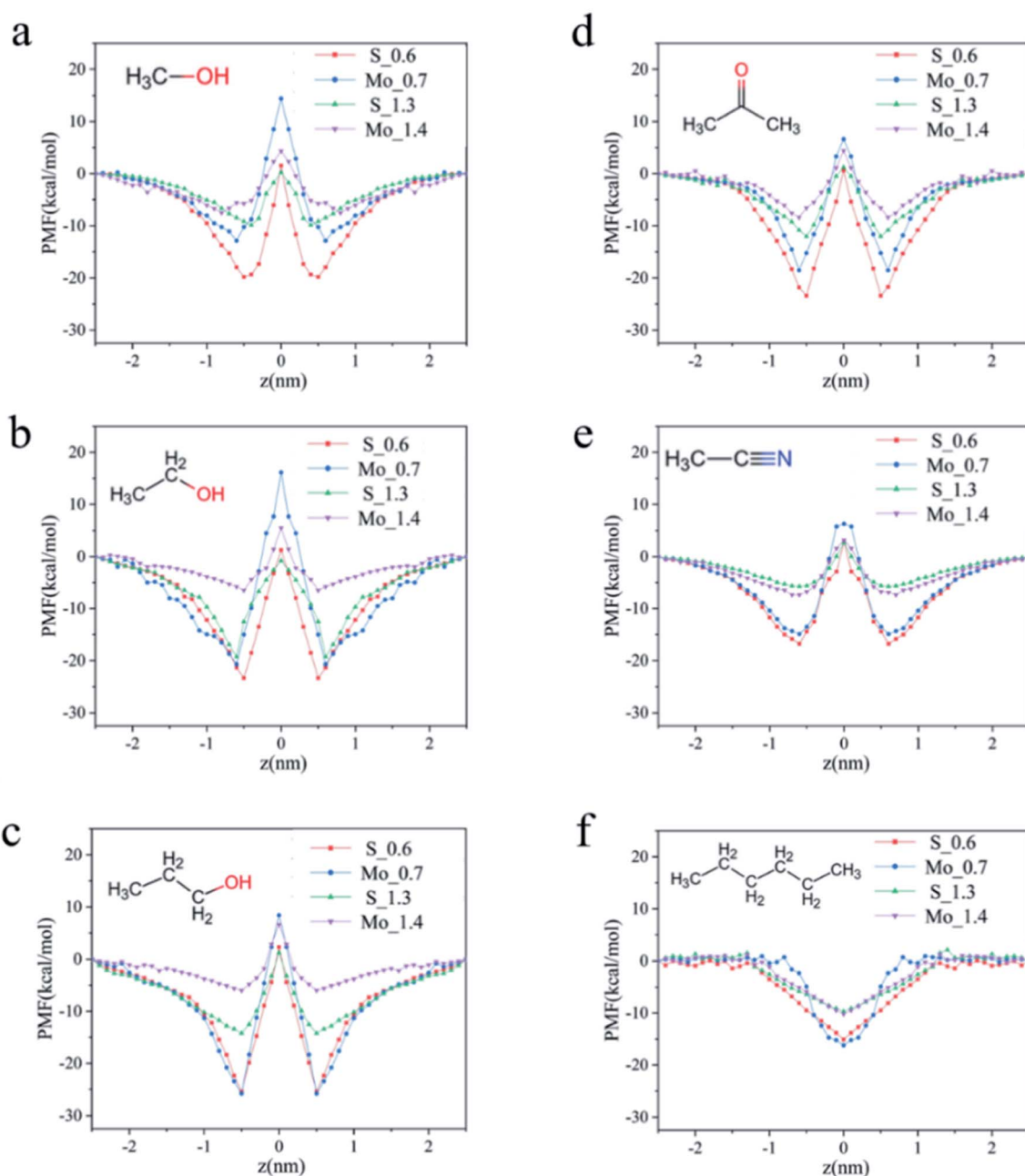


Fig. 4 The PMFs of six organic solvent ((a): methanol, (b): ethanol, (c): propanol, (d): acetone, (e): acetonitrile, (f): *n*-hexane) in the four types of MoS₂ pores (red: S_0.6, blue: Mo_0.7, cyan: S_1.3, purple: Mo_1.4).

(2.2 g L⁻¹) to pure solvent was investigated at the operating pressure of 0.2 MPa. The thickness of MoS₂ film used in the experiment is about 200 nm (Fig. S2†), the spacing between each layer is about 1.4 nm (Fig. S3†), a total of about 150 layers, and the attenuation of solvent through each layer is 95% of the original. The results are shown in Fig. 6. It can be seen from the figure that the permeation flux of MoS₂ membrane to six solvents changes in the order of acetonitrile > methanol > acetone > *n*-hexane > ethanol > propanol.

3.4.2 Simulation. The solvent fluxes can be calculated by $J_s/\Delta p \times \lambda$ (λ : the membrane thickness). Recently, Xu and others

proposed that the transport behavior of organic solvents depends on solubility parameters, viscosity and molar diameter. Abal *et al.* find that a nonmonotonic dependence of the water flux and water permeance on the thickness of membranes.^{40–43} The relationship between the permeability and solvent properties is showed as eqn (5).⁴⁴

$$P_s \propto \frac{\delta_s}{\mu_s d_{m,s}^2} \quad (5)$$

where δ_s , μ_s and $d_{m,s}$ are the solubility parameter, viscosity and diameter of solvent, respectively, as showed in Table S1.† The



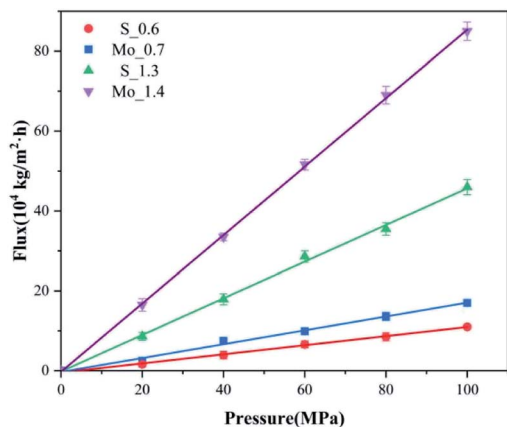


Fig. 5 The propanol flux in various applied pressures for designed pores.

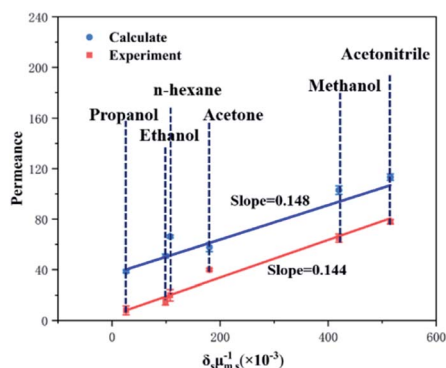


Fig. 6 Correlation between solvent properties and permeability (1.3 nm with S pore).

equation can only describe the fluid transport in ordered and continuous channels, but not in irregular channels.

Fig. 6 plots the correlation between the correlation of permeability and solvent properties in MoS₂ membrane (1.3 nm with S-pore) in simulation and experiment. In the simulation, except hexane, a fairly good correlation was found. It is not surprising that hexane does not conform well to formula (5). Due to the linear shape of *n*-hexane, its molecular diameters $d_{m,s}$ overestimate the cross-sectional size of *n*-hexane. In the experiment, six solvents were found to have a good correlation.

There is a very good correlation between simulation and calculation. The simulation results of organic solvent flux show that our theoretical calculation have the almost the same trend with experimental results, which means that our calculation results are in good agreement with the experiment and have good practical significance.

3.5 Solute rejection (C₈H₉NO₂)

The rejection rate of solute is an important aspect of membrane performance. In order to further examine the OSN performance of MoS₂ membrane, 5% was added into the solvent. Acetaminophen is a type of small drug molecule whose molecular dynamics diameter is 6.2 Å, and its structure is mentioned in Table S2.† In the process of using acetaminophen, a large number of acetaminophen will be mixed into methanol solvents, but there is still no effective method to extract and recover it.⁴⁵

Based on the calculation, the membranes (S_{0.6} and Mo_{0.7}) can completely reject acetaminophen in all six solvents, and the solvent permeability was calculated using $P_s = J_s/\Delta P$ when acetaminophen was present (Table 1). The permeability of the solvent decreases slightly when adding acetaminophen. Although acetaminophen cannot pass through the membrane, it would affect the passage of solvent molecules, albeit very slightly.

4 Conclusion

A molecular simulation study is reported to examine solvent permeation and solute rejection through MoS₂ membranes with different pore sizes and edge atoms. The results indicated that in the small pores (S_{0.6}, Mo_{0.7}), the energy barrier between the solvent and pore edge atoms is relatively high and determine the solvent flux, especially for the polar solvents. When the pore size increases to 1.3 nm (S) and 1.4 nm (Mo), the energy barrier decreases, and the flux is mainly controlled by the pore size. In the presence of solute, acetaminophen, the MoS₂ membranes show a negligible change in solvent permeances and perfect rejection. The solvent permeances and the solvent properties were combined by a molecule model, and good correlations are found. A very good consistency is obtained after combining it with the experiment. The simulation study provides a good research direction and ideas of various solvents

Table 1 Fluxes (L/h/m²/MPa) and rejection rate of pure solvent and solvent with acetaminophen

Solvent	S_0.6		Mo_0.7		S_1.3		Mo_1.4	
	Fluxes	Rejection rate	Fluxes	Rejection rate	Fluxes	Rejection rate	Fluxes	Rejection rate
Methanol	31	100%	17	100%	158	91%	202	87%
Ethanol	24		11		56	88%	84	83%
Propanol	8		6		43	93%	67	95%
Acetonitrile	41		48		192	86%	234	92%
<i>n</i> -Hexane	45		65		132	85%	184	90%
Acetone	21		26		75	88%	87	86%



in different MoS₂ membrane, reveals the important role of pore size and chemical environment in solvent penetration, and is helpful to the rational design of high-performance OSN membrane.

Data availability

The data used to support the findings of this study are available from the corresponding author upon reasonable request.

Author contributions

Xuejian Li: conceptualization, methodology, software, data, curation, writing – original draft, visualization, investigation. Qiaohong Liu: supervision, validation, writing – review & editing. Yue Liu: methodology, software, writing – review & editing. Zilong Zheng: writing – review & editing. Hongxia Guo: writing – review & editing.

Conflicts of interest

The authors declared that we have no conflicts of interest to this work. We declare that we do not have any commercial or associative interest that represents a conflict of interest in connection with the work submitted.

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