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# Green synthesis of novel 5-amino-bispyrazole-4-carbonitriles using a recyclable $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$ nano-catalyst<sup>†</sup>

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Bis(thioglycolic acid)-vanillin (2,2'-(((4-hydroxy-3-methoxyphenyl)methylene)bis(sulfanediyl))diacetic acid)-functionalized silica-coated  $\text{Fe}_3\text{O}_4$  magnetic nanoparticles ( $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs) were synthesized and characterized by transmission electron microscopy (TEM), field emission scanning electron microscopy (FE-SEM), thermogravimetric analysis/differential thermogravimetry (TGA-DTG), X-ray powder diffraction (XRD), X-ray spectroscopy (EDX), vibrating sample magnetometry (VSM), zeta potential measurements and Fourier transform infrared spectroscopy (FT-IR). The ensuing MNPs offer an environmentally friendly procedure for the synthesis of novel 5-amino-pyrazole-4-carbonitriles via a three-component mechanochemical reaction of synthesized azo-linked aldehydes or synthesized pyrazolecarbaldehydes, malononitrile, and phenylhydrazine or *p*-tolylhydrazine adhering to the green chemistry principles; products were generated expeditiously in high yields. The catalyst could be quickly recovered and reused for six cycles with almost consistent activity. The structures of the synthesized 5-amino-pyrazole-4-carbonitrile compounds were confirmed by <sup>1</sup>H NMR, <sup>13</sup>C NMR, and FTIR spectra and elemental analyses. This new procedure has notable advantages such as operational simplicity, excellent yields, short reaction time, easy work-up, eco-friendliness and nontoxic catalyst. Also the catalyst can be easily recovered by an external magnetic field and reused for six consecutive reaction cycles without significant loss of activity.

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## 1. Introduction

One of the largest and most diverse groups of heterocyclic compounds are five-membered rings with more than one heteroatom and among them pyrazoles are 2-heteroatom heterocycles with aromatic stability. Pyrazoles and their salts have numerous biological and pharmaceutical properties such as anti-inflammatory, sedative, hypnotic, fever-resistant, anti-inflammatory, anti-fungal, antibacterial, anti-biotic and anti-tumor activity.<sup>1,2</sup> The synthesis of pyrazoles is specific because they are found in several different structures, such as pyrazoloisoquinolines and pyrazolopyrimidines, pyrazolo-pyridines and pyrazolo pyrazines.<sup>3–6</sup>

In recent years, the synthesis of pyrazoles has become pervasive as a large number of them have been prepared. Saleh *et al.* prepared the pyrazolo[3,4-*b*]pyridines from the reaction of phenylsulfone synthon with *N*-phenyl benzene carbohydrazonyl chloride with anti-inflammatory properties.<sup>7</sup> Trofimov *et al.* synthesized 3-amino-3-hydroxyalkyl-1-amino thiocarbonyl pyrazoles through the stereospecific cyclization reaction of 1,2-acetylene-3-hydroxynitriles with thiosemicarbazide,<sup>7</sup> Ortiz *et al.* prepared new series of pyrazoles during the Diels–Alder 1,2,3-triazoles reaction with diethyl acetylene dicarboxylate (DMAD) under pyrolysis of 3,4-dicarboxylate under solvent-free conditions.<sup>8</sup>

Recently, assorted methods have been proposed for the synthesis of diverse pyrazole derivatives.<sup>9</sup> These include the synthesis of 4-substituted pyrazoles *via* the reaction of 1,3-dipolar ring-forming of diazo compounds with triple bonds,<sup>10</sup> the three-component reaction among aromatic aldehydes, malononitrile and phenyl hydrazine,<sup>11</sup> the 2-methyl-3-nitrochrome starting material during the Michael addition reaction,<sup>12</sup> and the preparation of the oxoalkanenitrile or an aminonitrile derivatives, from a four-component reaction involving aryl aldehydes, hydrazines, ethylacetacetate,

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malononitrile,<sup>13</sup> and the reaction of enamines with hydroxyl-amine hydrochloride.<sup>14</sup>

The newer synthetic endeavours focus on the environmental aspects and the use greener techniques such as non-harmful solvents (such as water), solvent-free syntheses, inexpensive and abundant catalysts, one-step multicomponent reactions, among others where nanocatalysts play an important role in such green synthesis. Since the activity of the catalysts is related to the surface area of its particles, by reducing the size of the catalyst particles, the greater surface area will be exposed to the reactants, and with a small amount of catalyst the maximum efficiency can be achieved. Also, in the nano-catalysts, the attained selectivity leads to the prevention of the formation of undesirable products. Another characteristic of nanocatalysts is that they are heterogeneous besides being highly active, so they can be smoothly separated from the mixture at the end of the reaction.<sup>14-18</sup> Once the magnetic property is imparted to such nanocatalysts, it would be an ideal situation for their easy retrieval and reuse.

Herein, an efficient, green and simple method is presented for the preparation of pyrazolyl-5-amino-pyrazole-4-carbonitriles *via* mechanochemical means for the synthesis of new pyrazolyl-5-amino-pyrazole-4-carbonitrile or azo-linked 5-amino-pyrazole-4-carbonitriles with pre-formed pyrazolecarbaldehydes or azo-linked aldehydes, malononitrile, and phenylhydrazine at room temperature in the presence of a recyclable catalyst, bis(thioglycolic acid)-vanillin-functionalized silica-coated  $\text{Fe}_3\text{O}_4$  nanoparticles ( $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid MNPs}$ ).

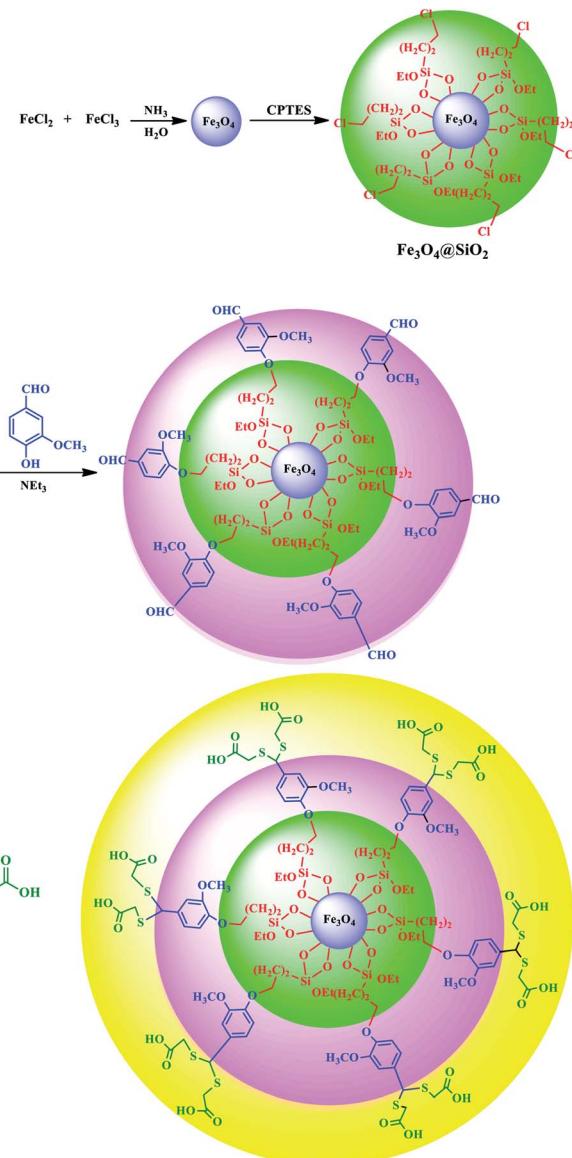
## 2. Results and discussion

In continuation of our work on the greener synthesis of organic molecules of interest,<sup>19-29</sup> and assorted literature in which magnetic nanoparticles have been used for multicomponent reactions,<sup>30-33</sup> the use of bis(thioglycolic acid)-vanillin-functionalized silica-coated  $\text{Fe}_3\text{O}_4$  nanoparticles, ( $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid MNPs}$ ), is described as a new, reusable and effective catalyst for the synthesis of 5-amino-bispyrazole-4-carbonitrile derivatives and new azo-linked 5-amino-pyrazole-4-carbonitriles.

As shown in Scheme 1, the structure of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid}$  magnetic nanoparticle was realized in four steps from commercially available abundant materials. The  $\text{Fe}_3\text{O}_4@\text{SiO}_2$  core-shell structures were sequentially treated with 3-chloropropyltrimethoxysilane followed by reaction with vanillin to obtain the vanillin-functionalized silica-coated  $\text{Fe}_3\text{O}_4$  nanoparticles. In the final step, thioglycolic acid were added to the ensued product from earlier stage and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid}$  nanoparticles were produced with good efficiency and high purity (Scheme 1).

### 2.1 Characterization of catalyst

Fig. 1 shows the FT-IR spectra of  $\text{Fe}_3\text{O}_4$  MNPs,  $\text{Fe}_3\text{O}_4@\text{SiO}_2$ ,  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}$  and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic}$



Scheme 1 The synthesis of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid MNPs}$ .

acid MNPs which was conducted to identify the functional groups of the synthesized nanoparticles. In the spectra, the peaks at  $3413$  and  $3433\text{ cm}^{-1}$  correspond to the hydrogen bonds in  $-\text{OH}$  stretching of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}$  and  $-\text{COOH}$  group of thioglycolic acid in  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid MNPs}$ , respectively (Fig. 1c and d). The peaks at about  $624$ – $674\text{ cm}^{-1}$  correspond to the  $\text{Fe}-\text{O}$  bending (Fig. 1a–d), affirming the presence of  $\text{Fe}_3\text{O}_4$  in the structure of these composites. The  $\text{C}=\text{O}$  stretching of vanillin carbonyl group of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}$  and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin}@\text{Thioglycolic acid}$  are represented by the bands at  $1692$  and  $1591\text{ cm}^{-1}$ , respectively, which are not visible in the FT-IR spectra of nanoparticles  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4@\text{SiO}_2$  (Fig. 1c and d). Also, the two peaks in the region  $\sim 910$ – $1126\text{ cm}^{-1}$  belonging to  $\text{Si}-\text{O}-\text{Si}$  in  $\text{SiO}_2$  shell appeared in Fig. 1b–d. The  $\text{C}-\text{S}$  bending at  $674\text{ cm}^{-1}$  confirms



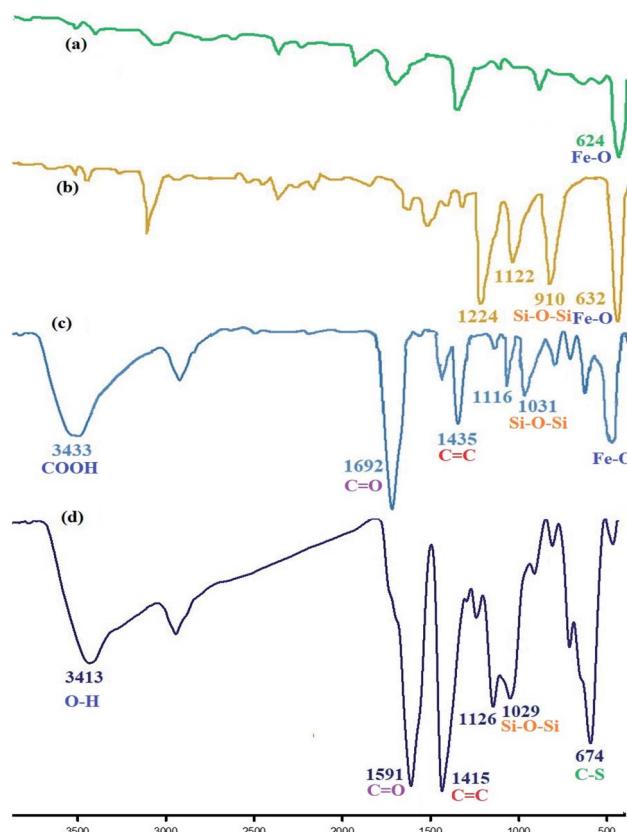


Fig. 1 The FT-IR spectra of (a)  $\text{Fe}_3\text{O}_4$  MNPs; (b)  $\text{Fe}_3\text{O}_4@\text{SiO}_2$ ; (c)  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}$ ; (d)  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs.

the presence of thioglycolic acid in the nanoparticle structure (Fig. 1d). The peaks at  $1415$  and  $1435$   $\text{cm}^{-1}$ , respectively, in Fig. 1d and c corresponds to  $\text{C}=\text{C}$  stretching of vanillin carbonyl group of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}$  and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$ .

The morphology and nanoparticle size of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  nano-catalyst were determined and as shown in Fig. 2 and 3, TEM and FE-SEM images of the catalyst reveal that nanoparticles are formed with nearly

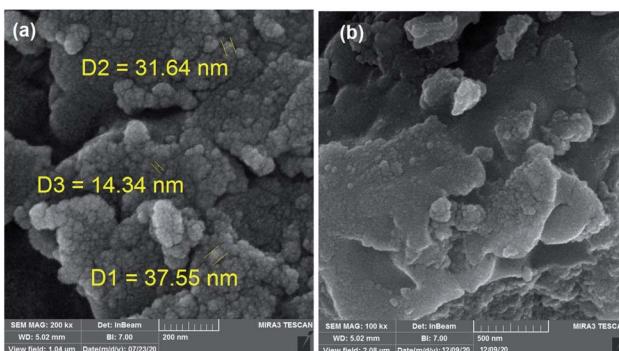


Fig. 2 The FE-SEM image of (a). Synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs; (b) after reusing for six times.

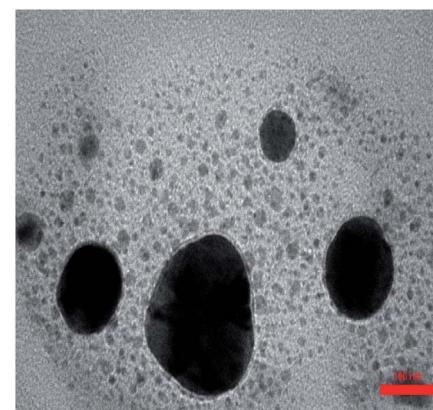


Fig. 3 The TEM image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs.

spherical morphology having a particle size of between  $31$  and  $37$  nm. Furthermore, TEM images show some aggregation, which reveals the successful grafting of the polymer on to magnetic nanoparticles.

To identify the elements of the composition of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs, an energy dispersive X-ray spectroscopy (EDX) was obtained. The results of EDX analysis of the synthesized nanoparticle shows the existence of Fe ( $19.08$  w/w, %), O ( $12.72$  w/w, %), Si ( $0.74$  w/w, %), S ( $9.53$  w/w, %) and C ( $21.28$  w/w, %) atoms in the structure thus confirming the presence of  $\text{Fe}_3\text{O}_4$  core,  $\text{SiO}_2$  and thioglycolic acid in the structure of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs (Fig. 4).

The vibrating sample magnetometer (VSM) plot of the  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs is presented in Fig. 5. VSM measurements were carried out at room temperature by taking the solid sample on the tips of the vibrating rod and analysing in an applied magnetic field sweeping from  $-18$  to  $18$  kOe (Fig. 5).

The X-ray diffraction (XRD) patterns for the catalyst in contrast to pure  $\text{Fe}_3\text{O}_4$  confirms the formation of  $\text{Fe}_3\text{O}_4$  MNPs. This pattern shows characteristic peaks at  $2\theta = 24.1, 30.2, 31.2, 35.8, 38.0, 48.8, 57.8$  and  $63.0$ . This position and relative intensities of all peaks are in a good agreement with standard

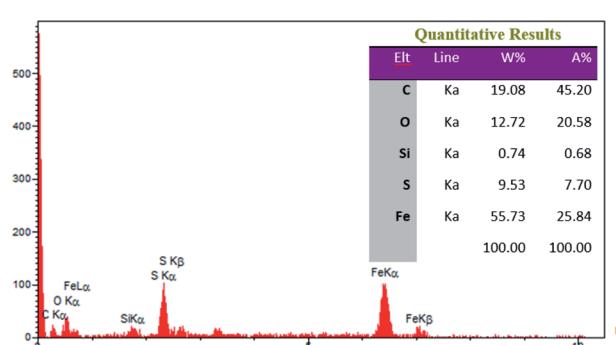


Fig. 4 The EDX image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs.



XRD pattern for the face-centred cubic structure of  $\text{Fe}_3\text{O}_4$  and broad peak in  $10\text{--}20^\circ$  is related to  $\text{SiO}_2$  (Fig. 6).

The thermal stability of the synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  catalyst was investigated by thermal gravimetric analysis (TGA) which helped to evaluate the stability of synthesized nanoparticles. TGA curve for the nanoparticles (Fig. 7) demonstrate 8% initial weight loss at temperatures lower than  $100^\circ\text{C}$  and weight losses from  $100\text{--}175^\circ\text{C}$  is related to evaporation of surface hydroxyl groups of the support. TGA analysis was used for determination of the weight changes of the organic functional groups of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  upon heating; degradation of the organic groups was not observed in the range of  $100$  to  $700^\circ\text{C}$ . Since the catalyst weight loss did not occur except above  $600^\circ\text{C}$  implies its high thermal stability which is advantageous as many organic compounds may be synthesized at higher temperatures (Fig. 7).

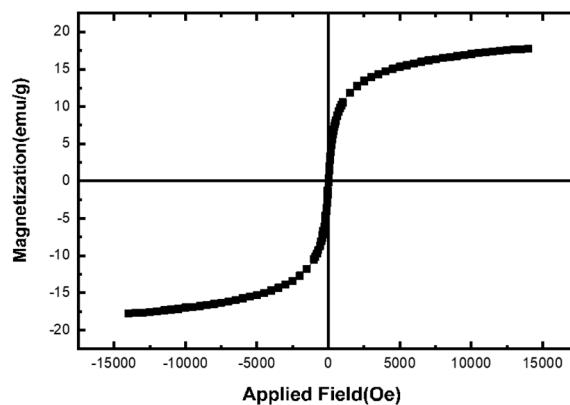


Fig. 5 The VSM image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs.

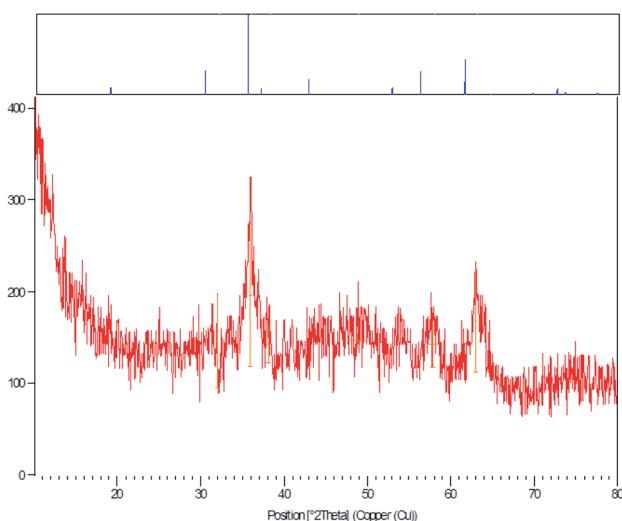


Fig. 6 The XRD image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs.

Zeta potential was used to understand the surface conditions of nanoparticles and predict their long-term dispersion stability. According to previous reports, nanoparticles with zeta potential values between  $+25$  and  $-25$  mV are usually very stable. As shown in Fig. 8, the zeta potential was scanned and the value of dispersed synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  in deionized water, in absence of any electrolyte, was found to be  $-25.1$  mV (Fig. 8).

## 2.2 Catalytic application

In order to evaluate the catalytic prowess of the synthesized heterogeneous catalyst,  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$ , in organic reactions, its activity was examined in an one-pot reaction by the grinding reaction between synthesized azo-linked aldehydes or pyrazolecarbaldehydes, malononitrile, and phenylhydrazine or *p*-tolyl hydrazine (Scheme 2).

Initially, 5-((4-chlorophenyl)diazenyl)-2-hydroxybenzaldehyde **1a** (1 mmol), malononitrile **2** (1 mmol), phenylhydrazine **3a**

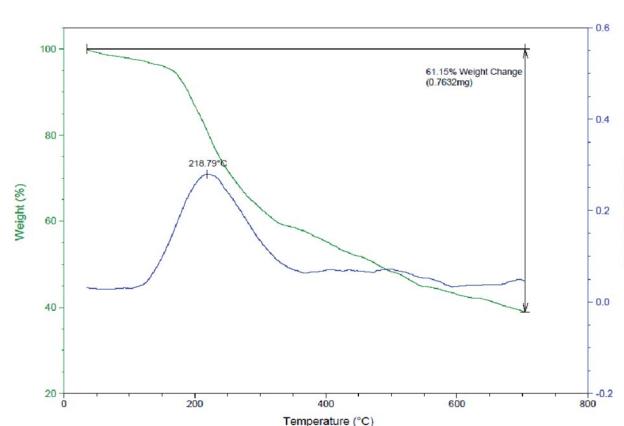


Fig. 7 The TGA-DTG image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs.

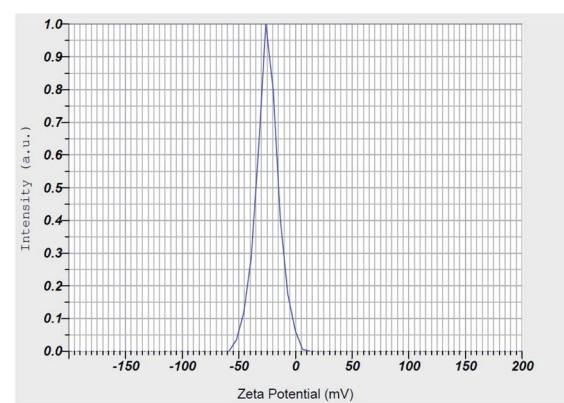
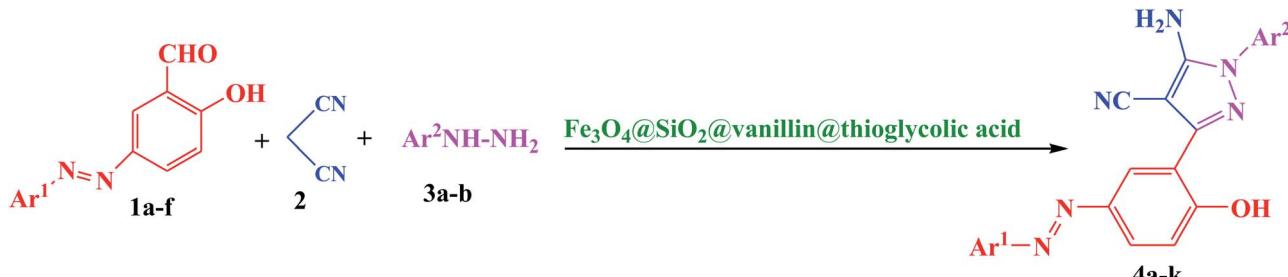


Fig. 8 The zeta potential image of synthesized  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs.





Scheme 2 Synthesis of novel azo-linked 5-amino-pyrazole-4-carbonitrile **4a–k** using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$ .

(1 mmol), in the presence of 0.1 g of available catalysts at 80 °C under different conditions was employed to produce 5-amino-3-(5-((4-chlorophenyl)diazaryl)-2-hydroxyphenyl)-1-phenyl-1H-pyrazole-4-carbonitrile (**4a**) and the effect of various factors such as the type of catalyst, its relative amount of raw material,

Table 1 Influence of catalyst types on reaction time and efficiency in synthesis of **4a**

Entry	Catalyst	Time (h)	Yield <sup>a</sup> (%)
1	—	24	55
2	$\text{Nano-SiO}_2$	6	63
3	K10	12	66
4	$\text{Nano-Fe}_3\text{O}_4$	6	72
5	$\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}$	6	78
6	$\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$	1.5	95
7 <sup>b</sup>	[BBIM]Br	5	78
8 <sup>b</sup>	[BBIM]HSO <sub>4</sub>	5	83

<sup>a</sup> Reaction conditions: 5-((4-chlorophenyl)diazaryl)-2-hydroxybenzaldehyde **1a** (1 mmol), malononitrile **2** (1 mmol) and phenylhydrazine **3a** (1 mmol) was used under solvent free condition.

<sup>b</sup> 2 mL of ionic liquid were used for ionic liquids in entries 7 and 8.

Table 2 Effect of temperature on synthesis of **4a** using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$

Entry	Temperature (°C)	Time (h)	Yield (%)
1	25	1.5	95
2	60	1.5	90
3	80	1.5	94

Table 3 Investigation of the amount of catalyst used in the synthesis of **4a**

Entry	Amount of catalyst (g)	Time (h)	Yield (%)
1	0.05	5	80
2	0.1	1.5	95
3	0.2	1.5	95

reaction temperature, *etc.* on this sample reaction was investigated (Tables 1–3).

In the synthesis of **4a**, the reaction of 5-((4-chlorophenyl)diazaryl)-2-hydroxybenzaldehyde **1a** (1 mmol), malononitrile **2** (1 mmol) and phenylhydrazine **3a** (1 mmol) and 0.1 g of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  was used and the reaction was carried out at varying temperatures 25, 60 and 80 °C; optimum temperature for this reaction was found to be room temperature (25 °C) (Table 2).

Synthesis of product **4a** with varying amounts of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  at room temperature was investigated and it was found that using of 0.1 g of the desired catalyst per 1 mmol of primary reaction aldehyde afforded better yield in shorter time period (Table 3).

To establish the efficiency and general scope of the mechanochemical reaction, various azo-linked aldehydes, malononitrile, and phenylhydrazine or *p*-tolyl hydrazine were reacted in the presence of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  at room temperature (Scheme 2 and Table 4).

In order to expand the scope of the reaction, synthesized pyrazolecarbaldehydes including a range of electron-releasing or electron-withdrawing groups were also examined (Table 5); as presented in Table 5 both electron-donating and electron-withdrawing groups lead to the corresponding products in excellent yields.

Additionally, various synthesized pyrazole carbaldehydes, malononitrile, and phenylhydrazine were reacted in the presence of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  at room temperature (Scheme 3 and Table 5).

The proposed mechanism for the synthesis of novel 5-amino-pyrazole-4-carbonitriles using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$  MNPs is presented in Scheme 3. Initially,  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{Vanillin@Thioglycolic acid}$  nanocatalyst seems to activate the synthesis of synthetic aldehyde by protonation of the carbonyl functional group. Then, malononitrile performs Knoevenagel condensation with intermediate **2** and intermediate **8** is obtained. Next, the Michael addition of phenylhydrazine, followed by cyclization and intermediate **11** is produced. Finally, enol–keto rearrangement, dehydration, and the separation of the nanocatalyst, generated the desired product **13** (Scheme 4).

The recyclability and reusability of catalyst was studied in the model one-pot grinding reaction between various azo-linked aldehydes, diverse hydrazines and malononitrile. At the end



Table 4 Synthesis of azo-linked 5-amino-pyrazole-4-carbonitriles **4a–k** using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin@thioglycolic acid}$ 

Entry	Product	Structure	Time (min)	Yield <sup>a,b</sup> (%)
1	<b>4a</b>		90	95
2	<b>4b</b>		90	92
3	<b>4c</b>		120	92
4	<b>4d</b>		90	95
5	<b>4e</b>		90	94
6	<b>4f</b>		150	91



Table 4 (Contd.)

Entry	Product	Structure	Time (min)	Yield <sup>a,b</sup> (%)
7	<b>4g</b>		90	92
8	<b>4h</b>		120	91
9	<b>4i</b>		120	90
10	<b>4j</b>		90	96
11	<b>4k</b>		90	95

<sup>a</sup> Yields based upon the starting azo-linked aldehydes. <sup>b</sup> A mixture of synthesized azo-linked salicylaldehyde (1 mmol), various hydrazines (1 mmol), malononitrile (1 mmol), and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@ \text{thioglycolic acid}$  (0.1 g) were mixed at room temperature for the required reaction time.

of the reaction, the separated catalyst could be reused after being washed with warm EtOH and drying at 80 °C;  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@ \text{thioglycolic acid}$  MNPs was reused again for subsequent experiments under similar reaction conditions

without any noticeable loss of its activity; yields of the product decreased only slightly after reusing the catalyst for six times (Table 6).



Table 5 Synthesis of 5-amino-bispyrazole-4-carbonitriles **6a–j** using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@$ thioglycolic acid

Entry	Product	Structure	Time (min)	Yield <sup>a,b</sup> (%)
1	<b>6a</b>		120	92
2	<b>6b</b>		90	94
3	<b>6c</b>		90	95
4	<b>6d</b>		120	92
5	<b>6e</b>		120	91
6	<b>6f</b>		90	93

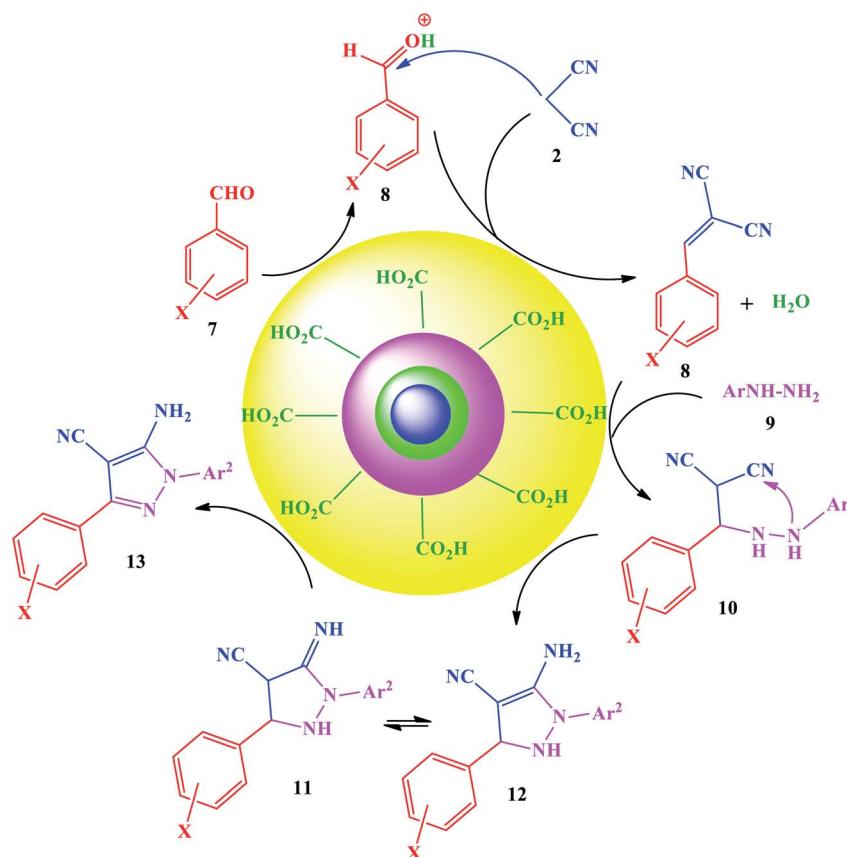


Table 5 (Contd.)

Entry	Product	Structure	Time (min)	Yield <sup>a,b</sup> (%)
7	<b>6g</b>		90	95
8	<b>6h</b>		90	95
9	<b>6i</b>		90	92
10	<b>6j</b>		90	93

<sup>a</sup> Yields based upon the starting synthesized pyrazole carbaldehydes. <sup>b</sup> A mixture of synthesized pyrazolecarbaldehyde (1 mmol), various hydrazines (1 mmol), malononitrile (1 mmol) and  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@$ thioglycolic acid (0.1 g) were mixed at room temperature for the required reaction time.

Scheme 3 Synthesis of novel 5-amino-bispyrazole-4-carbonitrile **6a–j** using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@$ thioglycolic acid.



**Scheme 4** The suggested mechanism for the synthesis of novel 5-amino-pyrazole-4-carbonitriles using of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs.

**Table 6** Reusability of catalyst in the synthesis of **6a**

Run	1	2	3	4	5	6	7
Yield	92	92	92	91	91	92	85
Mp (°C)	134–136	135–137	134–136	135–137	133–135	134–136	133–135

### 3. Conclusion

In conclusion, we have designed  $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{vanillin}@\text{thioglycolic acid}$  MNPs as a new, eco-friendly, inexpensive, mild and reusable catalyst for the mechanochemical synthesis of azo-linked 5-amino-pyrazole-4-carbonitriles and 5-amino-bispyrazole-4-carbonitriles under solvent-free conditions. High yields, a simple work-up procedure, adherence to the basic principles of green chemistry, environmentally friendly nature and deployment of readily available abundant ingredients, ease of separation and recyclability of the magnetic catalyst and waste reduction are some of the advantages of this method.

### Conflicts of interest

There are no conflicts to declare.

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