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## Effect of copper ferrite ( $\text{CuFe}_2\text{O}_4$ ) in the thermal decomposition of modified nitrotriazolone

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Nano-crystalline copper ferrite ( $\text{CuFe}_2\text{O}_4$ ) was prepared by a co-precipitation method and physicochemically characterized by powder X-ray diffraction (XRD), Raman, and ultraviolet-visible spectroscopy. Its catalytic effect was studied by the thermal decomposition of nitrotriazolone (NTO, 3-nitro-1,2,4-triazol-5-one) and nano-NTO using thermogravimetric analysis-differential scanning calorimetry-differential thermal analysis (TGA-DSC-DTA). XRD showed the amorphous structure of the  $\text{CuFe}_2\text{O}_4$  nanoparticles with the crystallite size found to be between 18 and 29 nm, whereas the nanoparticle size of modified NTO was 10–45 nm. For the purpose of comparison, variations in particle size, absorbance, Raman small shift and kinetics, and differences in the thermal decomposition peak temperature were observed. All samples showed absorbance in the ultraviolet region at 200–400 nm. Kinetic parameters confirmed that the prepared  $\text{CuFe}_2\text{O}_4$  catalyst enhanced the thermolysis of nano-NTO as compared to the pure NTO, nNTO, and NTO +  $\text{CuFe}_2\text{O}_4$ .

### 1. Introduction

The nanoparticles of spinel ferrite such as copper ferrite ( $\text{CuFe}_2\text{O}_4$ ) are important materials due to their major applications in thermal catalysis, gas sensors, drug delivery systems, and many more magnetic applications.<sup>1–4</sup> It is also an interesting ferrite due to its inverse spinel structure of octahedral and tetrahedral sites, where ions ( $\text{Cu}^{2+}$  and  $\text{Fe}^{3+}$ ) occupy either one or both sites through switching their places, as well as copper with a unique electronic configuration of valence orbitals  $3d^{10} 4s^1$ .<sup>5–7</sup> Ferrites are generally synthesized by a co-precipitation<sup>8</sup> method due to its ease, safety, and simplicity, and the final product mainly depends on the synthesis process, which could assist in increasing the thermal catalysis applications of ferrites.<sup>9–11</sup>

For efficient solid chemical propulsion, expelled high energetic particles such as nitrotriazolone (NTO, 3-nitro-1,2,4-triazol-5-one), ammonium nitrate (AN), octahydro-1,3,5,7-tetranitro-1,3,5,7-tetrazocine (HMX), ammonium perchlorate (AP), and 2,4,6,8,10,12-hexanitro-2,4,6,8,10,12-hexazisowurtzitane (CL-20) are required, which is why they are widely used in rocket science for thrust production.<sup>12–15</sup> Among these materials, NTO is an insensitive energetic material, due to its very low sensitivity. Prepared on a laboratory scale, the processes include easy steps, less hazardous, and satisfactory stability. NTO is widely used in propellants, explosives, and pyrotechnics because of its advantages of great

performance due to the release of a huge amount of energy/force.<sup>16–18</sup> Among many modification methods,<sup>19–21</sup> the solvent-antisolvent method is widely applied to produce nanoparticles with improved performance based on their physicochemical characteristics.<sup>22</sup>

Recently, there has been a great deal of research in the field of chemical propulsion systems in which energetic materials play an important role because they possess propellant, explosive, and pyrotechnic characteristics. Insensitive high energetic materials (HEMs) usually release immense energy and gases that can produce maximum thrust to boost rockets and military-based equipment. Thus, they are important in different fields such as construction, rocket propellants, missiles, gunpowder, and mining. However, research has been carried out to increase the thermal decomposition performance of NTO by use of additives such as metal oxides that form co-crystals with other HEMs such as HNTO/AN, preparing nanosized particles of HEMs, and the use of polymers coordinated with graphene oxide (GO)-functionalized catalysts that can directly impart a great influence in the burning and combustion performance of chemical propulsion systems.<sup>29–35</sup> To gain increased insight into the effect of the nano-size of catalysts, the synthesis and properties of various catalysts such as metal oxides,<sup>23</sup> metals,<sup>24</sup> ferrites,<sup>25</sup> and mixed metal ferrites<sup>26</sup> have been deeply studied to mainly ascertain how they affect the thermal decomposition of NTO. These are helpful to identify ferrite synthesis that can occur on a laboratory scale, with low cost and reproducible processes, and does not require specialized equipment systems.

In the present work, we precisely investigated the optimized parameters for the preparation of spinel ferrite of copper and

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the insensitive energetic organic compound NTO. Moreover, the effect of copper ferrite as a catalyst for the thermal decomposition of NTO and modified NTO was investigated using a kinetic approach. In this study, the synthesis, characterization, and thermal decomposition of NTO and nNTO with and without catalyst metal ferrite  $\text{CuFe}_2\text{O}_4$  are briefly discussed, of which very little work has been previously reported.<sup>32–39</sup>

## 2. Experimental

### 2.1 Synthesis of copper ferrite nanoparticles

The required raw chemicals were copper(II) nitrate trihydrate  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  (0.01 mol), iron(III) nitrate nonahydrate  $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  (0.02 mol), and sodium hydroxide (NaOH) used in the following co-precipitation procedure. The synthesis of  $\text{CuFe}_2\text{O}_4$  involves the following steps: first,  $\text{Cu}^{2+}$  salts and  $\text{Fe}^{3+}$  salts were dissolved in the ratio of 1 : 2 mol and added to 150 ml triple-distilled water with continuous stirring at room temperature to ensure that a homogeneous solution was obtained. Then, a 2 M solution of sodium hydroxide was added dropwise until precipitation was completed at pH of approximately 12. Subsequently, the formed precipitate was filtered, washed with warm distilled water, dried overnight at 60 °C, and calcined at 350 °C for 4 h to obtain satisfactory crystallinity. Finally, the copper ferrite powder was stored in a vacuum desiccator to avoid hygroscopicity.

### 2.2 Preparation of NTO and modified NTO

NTO was prepared as described in the literature.<sup>27</sup> For NTO synthesis, semicarbazide hydrochloride, formic acid, and nitric acid were employed. The procedure included condensation of semicarbazide hydrochloride and formic acid at 102 °C, which produced the intermediate triazolone. Nitration of triazolone was performed by adding nitric acid at 0–5 °C and was balanced until NTO completely precipitated. The reaction progress was monitored using thin-layer chromatography (TLC) employing ethyl acetate: *n*-hexane (8 : 2) as the mobile phase. After the completion of the reaction, the solution mixture was poured onto ice, and then, NTO was filtered, re-crystallized using ethanol as the solvent, and dried in an oven overnight at 60 °C. Modified NTO was prepared by a solvent-antisolvent method<sup>19</sup> using tetrahydrofuran (THF) as the solvent and *n*-hexane as the antisolvent. The NTO solution was dissolved in 100 ml THF, and was subsequently added dropwise into 400 ml chilled (<5 °C) *n*-hexane, followed by continuous stirring of the NTO particles, which precipitated and were then purified. The  $\text{CuFe}_2\text{O}_4$  (CuF) nanocatalyst was mixed with NTO and nNTO in 5 : 95 mass ratios to produce a mixture of NTO + CuF and nNTO + CuF, respectively.

### 2.3 Characterization techniques

XRD data were collected on a Rigaku Ultima IV Powder X-ray diffractometer using a Cu-K $\alpha$  radiation source ( $\lambda = 1.5406 \text{ \AA}$ ) at 35 kV and 40 mA. The ferrite and organic compound were scanned between  $2\theta = 10^\circ$ – $70^\circ$  diffraction angle with a  $0.02^\circ$  step size. The morphology of the material was observed using a

scanning electron microscope (ESEM XL-30 Philips, The Netherlands) using a LaB6 filament at 30 kV.

Spectroscopic data were collected on a Shimadzu UV-1800 UV-visible spectrophotometer within the range of 200 to 800 nm wavelengths and a Jobin Yvon Horiba LabRam, HR800 Raman instrument with laser sources of 532 nm wavelengths.

Simultaneous thermal analyses (thermogravimetric analysis (TGA), differential scanning calorimetry (DSC), and differential thermal analysis (DTA)) were performed on a PerkinElmer STA 8000 instrument. The milligram samples were analyzed in 95 : 5 weight ratios of NTO and catalyst heated from 30 to 400 °C at 5, 10, and 15 °C min<sup>−1</sup> heating rates under an  $\text{N}_2$  atmosphere in a platinum pan.

## 3. Results and discussion

The NTO and CuF powder X-ray diffraction (PXRD) patterns are shown in Fig. 1. The average crystallite size was determined by Debye–Scherrer's formula as discussed elsewhere.<sup>28,34</sup> Transition metal ferrite  $\text{CuFe}_2\text{O}_4$  nanoparticles stood with a crystal size of 18–29 nm, while NTO nanoparticles were 10–45 nm in size. The major diffraction peaks for both samples found between diffraction angle ( $2\theta$ ) = 20–45°, and the amorphous phases were observed with a cubic spinel structure for catalyst  $\text{CuFe}_2\text{O}_4$  and tetragonal crystal structure for the energetic material nNTO. The CuF diffraction pattern showed (220), (311), (222), (400), (331), (422), (511), and (440) lattice planes at diffraction angles  $2\theta$  of 29.35°, 32.5°, 35.53°, 38.85°, 41.34°, 47.84°, 54.13°, and 63.94°, respectively. However, the XRD pattern for NTO showed four main lattice planes of (011), (311), (221), and (111) at  $2\theta$  of 19°, 25°, 29°, and 37°, respectively. The peaks of n-NTO appearing at 17.89°, 19.35°, 20.73°, 24.75°, 27.03°, 31.35°, 35.13°, 36.26°, 38.26°, 40.82°, 42.25°, 51.24°, 55.81°, 60.52°, and 65.47° confirmed the presence of n-NTO diffraction peak angles.<sup>27</sup> In the X-ray diffraction pattern of the samples, a broadening shape is associated with a decrement in sizes.

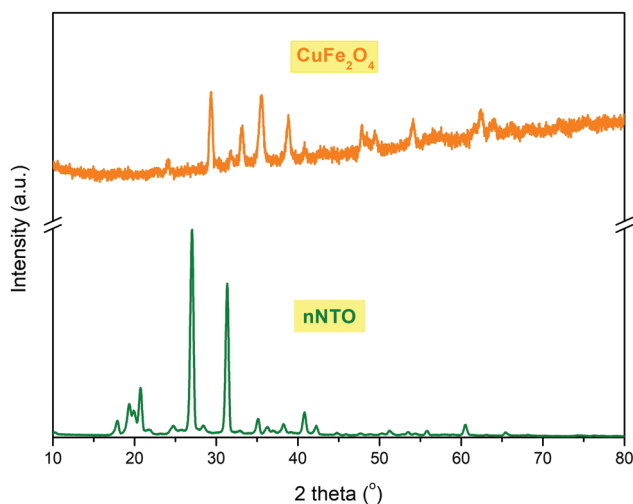


Fig. 1 XRD of nano-sized nNTO and transition metal ferrite  $\text{CuFe}_2\text{O}_4$ .



The Raman spectral behavior of NTO, nNTO, and  $\text{CuFe}_2\text{O}_4$  is shown in Fig. 2. It is a very important spectroscopy tool for analysis of samples with nanoparticles in terms of change in slight vibrations and polarizability of molecules because it allows identification of the structural changes in a wide range of nanosized materials.<sup>30</sup> Raman scattering for spinel ferrite was found between 50 to  $800\text{ cm}^{-1}$ . Raman shift due to the molecular vibrations of metals and their oxides changed the polarizability and was found at a lower range with five active modes:  $A_{1g} + 3F_{2g} + E_g$  found between  $100\text{--}700\text{ cm}^{-1}$ . Raman shift was associated with symmetric stretching, symmetric bending, asymmetric stretching, asymmetric bending, and translation movement between the metal-oxygen bond of  $\text{CuFe}_2\text{O}_4$  in the tetrahedral and octahedral sites.<sup>24</sup> The Raman modes observed in higher Raman shift corresponded to tetrahedral sites, while modes observed in lower Raman shift corresponded to octahedral sites.<sup>25</sup> A higher Raman shift value  $>1000\text{ cm}^{-1}$  was observed, which can be due to the adsorption of atmospheric  $\text{CO}_2$  molecules on the surface of nanoparticles or the presence of the orthorhombic phase. The organic compound NTO and nNTO exhibited Raman bands in the Raman shift range of 50 to  $1700\text{ cm}^{-1}$ . The Raman modes of lower region Raman shift are due to the presence of stretching, wagging, twisting, and rocking vibrations of the N-H bond, while Raman modes of higher region Raman shift are due to stretching and bending vibrations of the N-O and C-N bonds.<sup>36</sup> Moreover, it can be seen that slight redshifting of the Raman modes of nNTO in comparison with NTO occurred due to the nanoparticle size reduction and the agglomeration of the nNTO particles. This result also validates the SEM images (Fig. 4).

As shown in Fig. 3, higher absorbance was observed in the UV-visible spectrum of spinel ferrite  $\text{CuFe}_2\text{O}_4$  due to the strong electronic transition of metal ions. In the copper ferrite with NTO and nNTO spectra, the absorbance decreased because of binding with organic molecules. Finally, the least absorbance

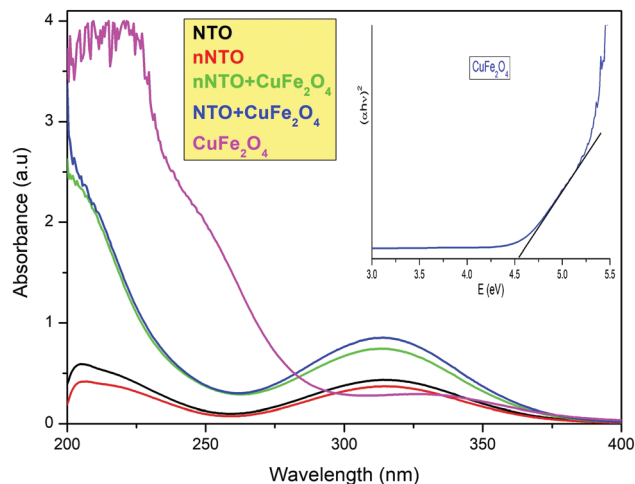


Fig. 3 UV-visible results for the catalyst and energetic material.

was observed for the organic compound species NTO and nNTO, in which the nNTO spectrum was at a lower absorbance UV region due to its smaller particle size as compared to the pure NTO. Here, the entire analysis was carried out using a diluted hydrochloric acid solution. In the UV-Vis spectra, it was reported that the absorption bands depended on the size and shape of the nanoparticles.<sup>36</sup> Catalyst  $\text{CuFe}_2\text{O}_4$  showed higher absorbance at lower wavelengths due to its smaller size, and the solvent effect led to both hyperchromic and hypsochromic effects. However, for the mixtures NTO + CuF and nNTO + CuF, the absorption increased and there was a shift to a longer wavelength as compared to the pure NTO and nNTO that was associated with mechanical agglomeration and the solvent effect.

In the band structure of copper ferrite, the 2p orbital of the oxygen atom is designated as the valence band, while the 3d orbital of an iron atom is designated as the conductance band. The excitation of electrons from the valence band to the conductance band is responsible for ferrites' adsorption in the UV-Vis region, and it was determined by Tauc plot. According to Tauc's relation,<sup>20</sup> the absorption coefficient ( $\alpha$ ) is related to photon energy by the known equation:

$$(\alpha h\nu)^2 = A(h\nu - E_g)$$

where  $h\nu = hc/\lambda$ ; Planck's constant,  $h = 4.136 \times 10^{-15}\text{ eV s}$ , and the velocity of light,  $c = 3 \times 10^{17}\text{ nm s}^{-1}$ ;  $hc = 1240\text{ eV nm}$ ,  $\lambda$  denotes absorbance wavelength,  $\alpha$  denotes an absorption coefficient,  $E_g$  denotes the energy of the optical band gap, and  $A$  denotes a proportionality constant.

The plotting of  $(\alpha h\nu)^2$  vs. the photon energy ( $h\nu$ ) gives a straight line in a certain region. The extrapolation of this straight line will intercept the  $(h\nu)$ -axis to provide the value of the direct optical energy gap ( $E_g$ ). A lower  $E_g$  value of CuF assists in the fast movement of electron transition during the thermal decomposition study of nitrotriazolone. The  $E_g$  value for CuF was approximately 4.5 eV, while the  $E_g$  value for a mixture of CuF + nNTO or CuF + NTO was approximately 5.4 eV.

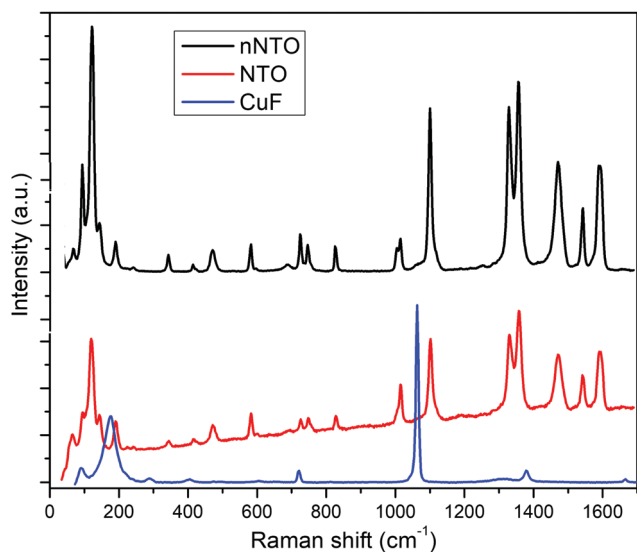


Fig. 2 Raman spectra of NTO, nNTO, and  $\text{CuFe}_2\text{O}_4$ .





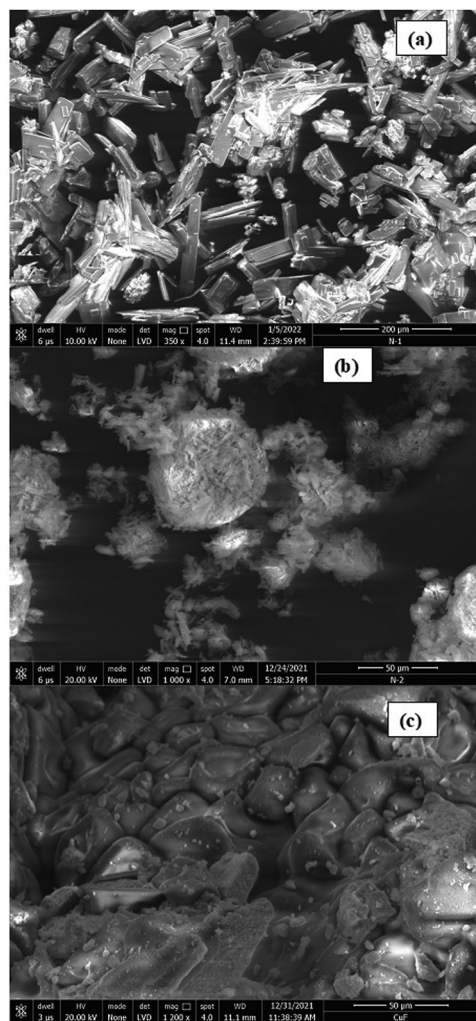


Fig. 4 SEM images of (a) NTO, (b) nNTO, and (c)  $\text{CuFe}_2\text{O}_4$ .

The increment in  $E_g$  value for the mixture was associated with larger possible photon energy, and implies a transition across the gap. Therefore, copper ferrite assists in carrying phonons or electrons to facilitate improvement in the thermal decomposition of NTO or nNTO.

Fig. 4 shows the FEG-SEM images of NTO, nNTO, and  $\text{CuFe}_2\text{O}_4$ . NTO exhibited a rectangular rod shape, nanoparticles with agglomeration were observed for nNTO, and CuF exhibited a polyhedron-like shape. The average particle sizes were calculated using ImageJ software, with 12 to 30 nm for NTO and nNTO, and 27 nm for CuF. It was noticeable that the particle sizes differed from the crystalline sizes due to polycrystalline agglomeration or the presence of a single crystal.

Fig. 5–9 show the curves of simultaneous thermal analyses (TG-DSC-DTA) of thermolysis of NTO and nNTO at 5, 10, and  $15\text{ }^\circ\text{C min}^{-1}$  heating rates in the presence of catalyst spinel ferrite  $\text{CuFe}_2\text{O}_4$  to determine its catalytic activity. Fig. 5 shows the TG, DTG, and DSC curves at 5, 10, and  $15\text{ }^\circ\text{C min}^{-1}$  heating rates for NTO and nNTO. As the heating rates increased, the peaks shifted towards higher temperatures. It is widely known that an endothermic peak is absent in the thermal

decomposition of NTO, and its complete decomposition was found between  $250\text{--}280\text{ }^\circ\text{C}$ . In our case, the exothermically decomposed DSC peak for NTO was found at approximately  $275\text{ }^\circ\text{C}$ , while nNTO was found at approximately  $265\text{ }^\circ\text{C}$ . In addition, nNTO exhibited a peak with high sharpness at a  $5\text{ }^\circ\text{C min}^{-1}$  heating rate as compared to the peak for the NTO sample.

The modified NTO results confirmed the strong influences of the solvent–antisolvent method in the decomposition curve. Thermolysis of NTO occurred between  $265\text{--}275\text{ }^\circ\text{C}$ , with approximately 78% weight loss. However, nNTO thermolysis occurred between  $258\text{--}265\text{ }^\circ\text{C}$ , with approximately 72% weight loss because of the particle nano-size. Nitrotriazolone gravimetric decomposition occurred by polymeric residues that remained at the completion of decomposition.<sup>37</sup>

Similarly, the DTG curves for NTO and nNTO were found between  $250\text{--}275\text{ }^\circ\text{C}$ . Furthermore, the TG-DTG curves for NTO and n-NTO revealed that n-NTO decomposes within a short time, at a lower temperature value, and with a lower mass loss than pure NTO. Comparative studies of catalytic thermolysis of NTO (with references) are listed in Table 1. However, it was interesting in the current study to study the thermolysis of nNTO in the presence of catalyst CuF, which has also been described in previous studies<sup>38,39</sup> on the synthesis, characterization, and thermolysis of nano-sized NTO.

In the presence of catalyst CuF, the NTO and nNTO TG analysis curves revealed (Fig. 6) that at all heating rates ( $5, 10$ , and  $15\text{ }^\circ\text{C min}^{-1}$ ), decomposition occurred between  $250\text{ }^\circ\text{C}$  to  $260\text{ }^\circ\text{C}$  with a 70–75% mass loss. In the TG-DTG curve for NTO, the additional small peaks and mass loss after its decomposition peak temperature is associated with its self-heating or autocatalysis.<sup>43,44</sup> This corresponds to NTO and nNTO interacting with CuF nanoparticles through the proton transfer mechanism and subsequently decreasing the decomposition temperature and increasing the residue. The results depict that as the heating rates increased, the residual loss increased.

In Fig. 6, the thermogravimetric curves of  $\text{NTO} + \text{CuFe}_2\text{O}_4$  and  $\text{nNTO} + \text{CuFe}_2\text{O}_4$  at three heating rates of 5, 10, and  $15\text{ }^\circ\text{C min}^{-1}$  were associated with mass losses of a watery compound and unreacted organic species as the temperature increased from room temperature to  $400\text{ }^\circ\text{C}$ . Here, the curve at a  $15\text{ }^\circ\text{C min}^{-1}$  heating rate shows a different curve pattern than the other TGA curve. The straight line at the  $x$ -axis  $< 200\text{ }^\circ\text{C}$  was associated with water weight losses (0%), and it remained constant for all NTO samples, while between  $200\text{--}275\text{ }^\circ\text{C}$ , the major loss (approximately 80%) of mass corresponded to the presence of organic traces in NTO and nNTO material.

In the presence of catalyst CuF, the mass losses of NTO and nNTO followed two steps:<sup>39,41,44,45</sup> the first step relates to the lower temperature decomposition due to the synergistic effects between the two compounds or evolution of NO vapors,<sup>17</sup> while the second step relates to the complete decomposition of NTO and nNTO. However, at the  $15\text{ }^\circ\text{C min}^{-1}$  heating rate for both samples, the  $y$ -axis straight line below  $200\text{ }^\circ\text{C}$  corresponded to its steady mass loss (approximately 35%) of occluded water molecules.



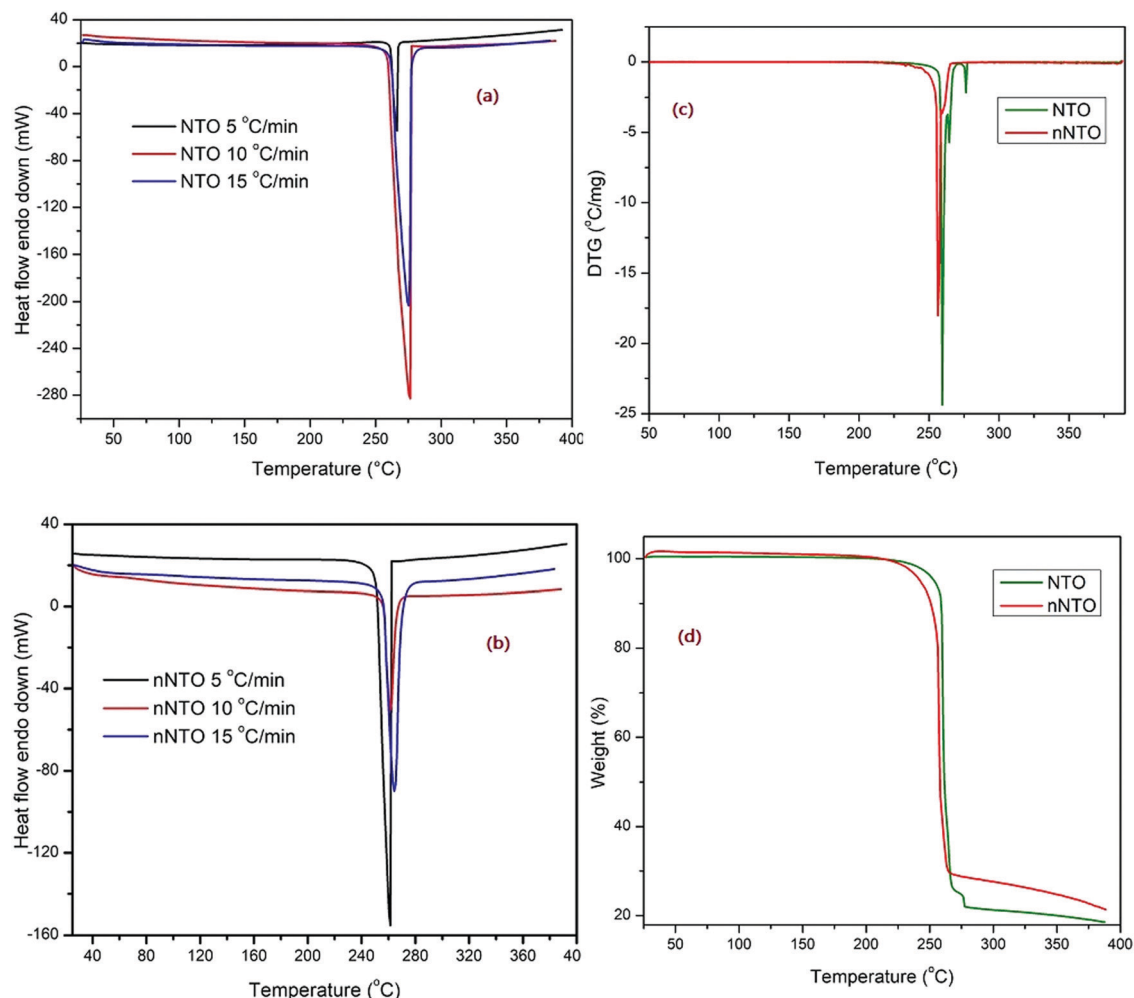


Fig. 5 (a) and (b) DSC with 5, 10, 15 °C min<sup>-1</sup> heating rates. (c) DTG and (d) TG graphs of NTO and nNTO.

Catalytic thermal decomposition of NTO using CuFe<sub>2</sub>O<sub>4</sub> took place with multiple pathways, and its preliminary outcome depends on the heating rate. As heating rates increased, the decomposition peak was shifted to a higher temperature. The main step for NTO decomposition involves C–NO<sub>2</sub> bond cleavage through a proton transfer mechanism by evolving less harmful chemical and gaseous products to indicate the completion of the decomposition process. For the same, DSC and DTA analyses at 5, 10, and 15 °C min<sup>-1</sup> heating rates for NTO + CuFe<sub>2</sub>O<sub>4</sub> and nNTO + CuFe<sub>2</sub>O<sub>4</sub> are briefly discussed below.

In Fig. 7, the DTA curve of NTO + CuFe<sub>2</sub>O<sub>4</sub> is shown with three heating rates in which at a lower temperature below 200 °C, the decomposition peak was associated with the thermally abnormal vibration of NTO molecules in the presence of CuFe<sub>2</sub>O<sub>4</sub> catalyst. At a higher temperature at approximately 255 °C, the peak was associated with the complete catalytic decomposition of the NTO molecule. A similar pattern was observed for the DTA thermographic results of the nNTO + CuFe<sub>2</sub>O<sub>4</sub> mixture (Fig. 7). Here, at 5 °C min<sup>-1</sup> heating rates, a much lower decomposition peak temperature was observed for

nNTO + CuFe<sub>2</sub>O<sub>4</sub> at approximately 247 °C as compared to NTO + CuFe<sub>2</sub>O<sub>4</sub> at approximately 252 °C. The decrease in the decomposition peak temperature resulted due to the effectiveness of the applied solvent–antisolvent modification method on NTO and the presence of catalyst CuFe<sub>2</sub>O<sub>4</sub>.

Fig. 8 shows the DSC curve of NTO + CuFe<sub>2</sub>O<sub>4</sub>, and Fig. 9 shows the DSC curve nNTO + CuFe<sub>2</sub>O<sub>4</sub> at 5, 10, and 15 °C min<sup>-1</sup> heating rates. These revealed that two decomposition peak temperatures were observed, as stated above (Fig. 7). The complete decomposition peak for NTO + CuFe<sub>2</sub>O<sub>4</sub> was found at approximately 260 °C, while for nNTO + CuFe<sub>2</sub>O<sub>4</sub>, the decomposition peak was found at approximately 254 °C. These studies provided further assistance in the calculation of kinetic parameters, such as the activation energy in Table 2. A similar trend of DSC and DTA curves showed the effect of CuF catalyst on the thermolysis of NTO or nNTO. During catalytic decomposition of NTO or nNTO, there were two exothermic peaks observed – a lower temperature decomposition associated with intermediate transition state molecular exothermic decomposition, and higher temperature decomposition associated with complete decomposition of NTO or nNTO.



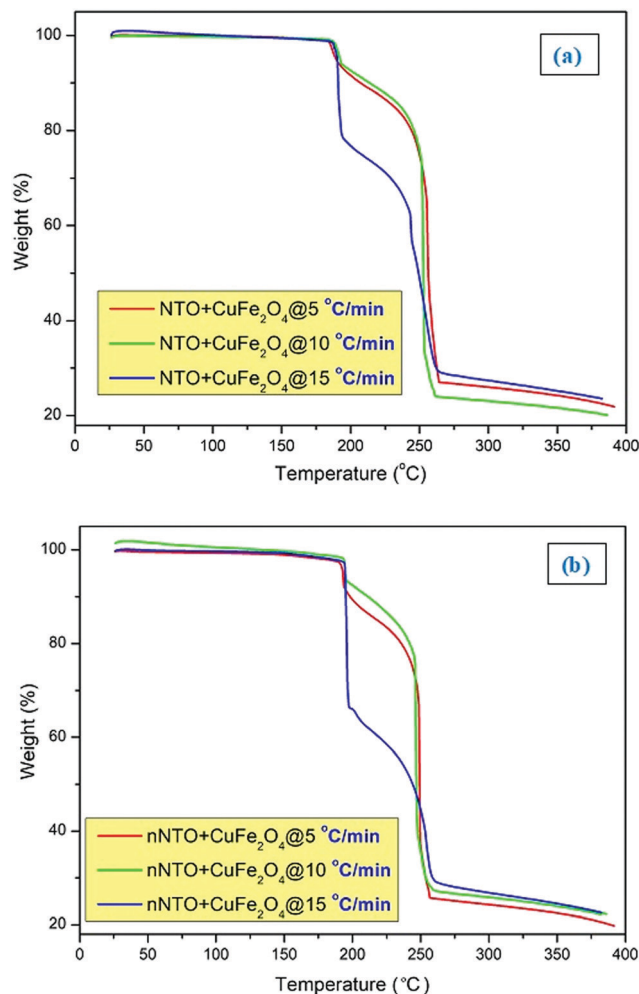


Fig. 6 TG graphs of (a) NTO + CuFe<sub>2</sub>O<sub>4</sub> and (b) nNTO + CuFe<sub>2</sub>O<sub>4</sub> with 5, 10, and 15 °C min<sup>-1</sup> heating rates.

The kinetic parameters<sup>29</sup> were calculated using the following equation:

$$k = A \exp\left(-\frac{E_K}{RT_P}\right)$$

$$k = \frac{K_B T_P}{h} \exp\left(-\frac{E_K}{RT_P}\right)$$

where  $T_P$  denotes the peak temperature, the Boltzmann constant ( $K_B$ ) =  $1.381 \times 10^{-23}$  J K<sup>-1</sup> and Planck constant ( $h$ ) =  $6.626 \times 10^{-34}$  J s,  $\beta$  denotes the heating rate,  $E_a$  denotes the activation energy, and  $A$  denotes the preexponential factor.

The detailed average values of the kinetics parameters for pure NTO, nNTO, NTO + CuFe<sub>2</sub>O<sub>4</sub>, and nNTO + CuFe<sub>2</sub>O<sub>4</sub> are listed in Table 3. From the calculations, the results of Arrhenius parameters such as activation energy revealed that the mixture of nano NTO with CuFe<sub>2</sub>O<sub>4</sub> required lower energy of approximately 137 kJ mol<sup>-1</sup> to start the reaction compared to other materials such as pure NTO, nNTO, and NTO + CuFe<sub>2</sub>O<sub>4</sub>. Thus, such an invention is helpful in the development of applications in the area of chemical propulsion systems. Herein, it was

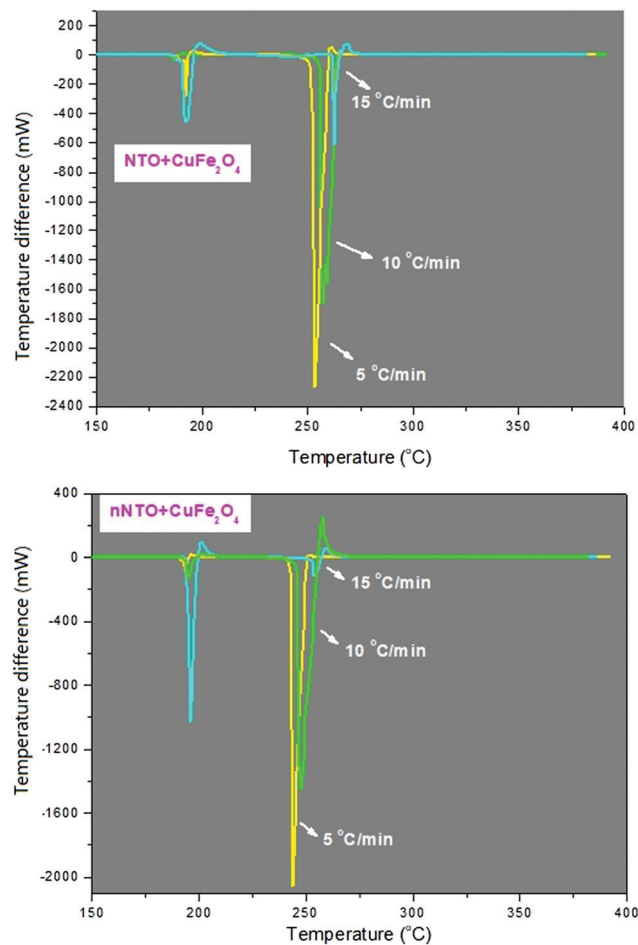


Fig. 7 DTA graphs for NTO + CuFe<sub>2</sub>O<sub>4</sub> and nNTO + CuFe<sub>2</sub>O<sub>4</sub> with 5, 10, and 15 °C min<sup>-1</sup> heating rates.

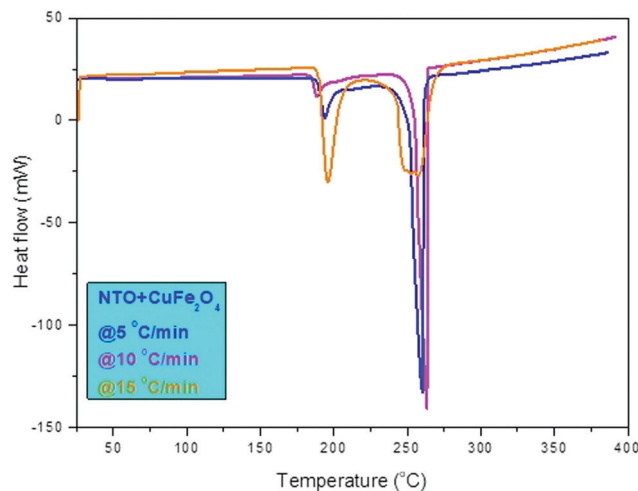


Fig. 8 DSC (heat flow endo down) graphs for NTO + CuFe<sub>2</sub>O<sub>4</sub> with 5, 10, and 15 °C min<sup>-1</sup> heating rates.

observed that nano spinel ferrite CuFe<sub>2</sub>O<sub>4</sub> acts as an excellent catalyst with an outstanding performance for ease of



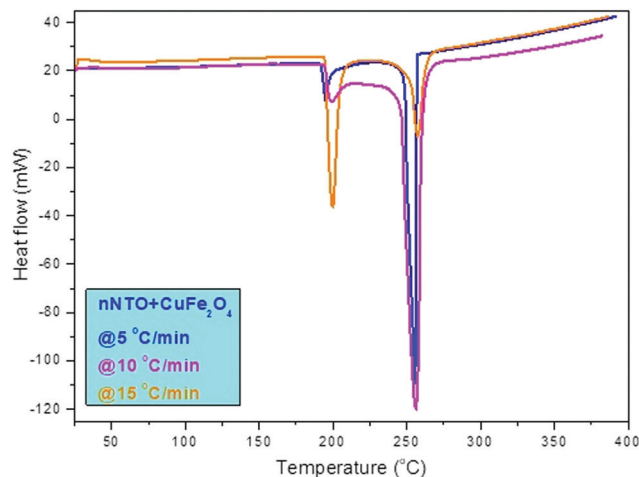


Fig. 9 DSC graphs for nNTO + CuFe<sub>2</sub>O<sub>4</sub> with 5, 10, and 15 °C min<sup>-1</sup> heating rates.

Table 1 Comparative thermal study of various additives on the thermal decomposition of NTO and nNTO

Catalyst	Decomposition peak temperature decrement from <sup>1</sup> NTO and <sup>2</sup> nNTO (°C)	% Content of catalyst	% Mass loss decrement from <sup>1</sup> NTO and <sup>2</sup> nNTO	Ref.
CuFe <sub>2</sub> O <sub>4</sub>	122, 27	5	15, 23	Present work
T-Zn	13	20	12	39 <sup>a</sup>
GO-T-Zn-T	8.8		9.9	
T-Co	5.5		7.5	

<sup>a</sup> The results include NTO only.

Table 2 Comparative kinetic study of the effect of various additives on the thermal decomposition of NTO and nNTO

Catalyst	Kinetic parameters <sup>1</sup> NTO and <sup>2</sup> nNTO		Ref.
	E <sub>a</sub> (kJ mol <sup>-1</sup> )	ln A (s <sup>-1</sup> )	
CuFe <sub>2</sub> O <sub>4</sub>	168 ± 4, 2137 ± 4	19 ± 2, 216 ± 2	Present work
GO-T-Co-T	190 ± 3	16 ± 3	39 <sup>a</sup>
T-Co	210 ± 5	18 ± 4	

<sup>a</sup> The results with NTO only.

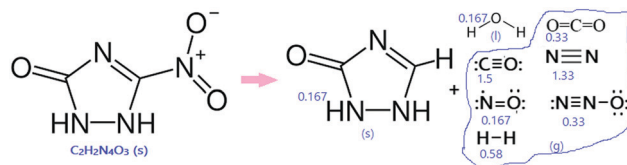
Table 3 Kinetic parameters derived from thermal analyses

Kinetics/samples	NTO	nNTO	NTO + CuFe <sub>2</sub> O <sub>4</sub>	nNTO + CuFe <sub>2</sub> O <sub>4</sub>
E <sub>a</sub> (kJ mol <sup>-1</sup> )	205 ± 2	189 ± 2	168 ± 4	137 ± 4
ln A	25.2 ± 3	22.7 ± 3	19.5 ± 2	16.8 ± 2

preparation, energy content, thermal stability, and rapid thermal decomposition of insensitive energetic materials through a proton transfer mechanism.

Previous studies<sup>40–42</sup> on the thermolysis of NTO have concluded that there were unsolved issues regarding the NTO

decomposition phases and their overall mechanism pathways. The thermolysis process is complex, and it changes depending on the various parameters such as experimental conditions. The majority of theoretical studies have shown that thermolysis starts with C-NO<sub>2</sub> homolysis because it requires the least amount of energy. One of the studies<sup>37</sup> included the decomposition products of the thermolysis of NTO as follows:



## 4. Conclusion

A nano spinel ferrite CuFe<sub>2</sub>O<sub>4</sub> catalyst was successfully prepared with the assistance of a facile co-precipitation route. NTO was synthesized by the nitration method and modified by a solvent-antisolvent method. NTO, nNTO, and CuF were characterized by XRD, UV-Vis, Raman, and SEM analyses, while catalytic thermolysis of NTO and nNTO was studied by TG-DSC-DTA analyses. The results showed that samples displayed nano-sized particles, low production cost, and satisfactory electronic, vibrational, diffraction, and thermal stability. The catalysis results revealed a noticeable decrement in activation energy for the nNTO + CuFe<sub>2</sub>O<sub>4</sub> mixture as compared to the pure NTO, nNTO, and NTO + CuFe<sub>2</sub>O<sub>4</sub>.

The overall thermal studies clearly confirmed the complete decomposition steps of NTO and nNTO with the catalyst, but pure NTO and nNTO completely decomposed through a single step *via* leaving autocatalytic traces. This may be due to the synergistic effects between the two compounds. The prepared ferrite, with excellent catalytic behavior and the best fit for the energetic decomposition mechanisms, would be a vital material for the formulations of various chemical propulsion systems.

## Author contributions

The authors' contributions are as follows: Pragnesh N Dave – project administration, funding acquisition, visualization, writing – review & editing, and supervision; Riddhi Thakkar – methodology, investigation, data curation, validation, and writing – original draft; Ruksana Sirach – methodology, investigation, and formal analysis; Shalini Chaturvedi – conceptualization and resources.

## Conflicts of interest

There are no conflicts to declare.

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