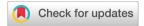
Dalton Transactions



PAPER View Article Online
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Cite this: *Dalton Trans.*, 2022, **51**, 7268

Thermal stability and structural studies on the mixtures of $Mg(BH_4)_2$ and $glymes^{\dagger}$

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Coordination complexes of $Mg(BH_4)_2$ are of interest for energy storage, ranging from hydrogen storage in BH_4 to electrochemical storage in Mg based batteries. Understanding the stability of these complexes is crucial since storage materials are expected to undergo multiple charging and discharging cycles. To do so, we examined the thermal stabilities of the 1:1 mixtures of $Mg(BH_4)_2$ with different glymes by DSC-TGA, TPD-MS and powder XRD analysis. Despite their structural similarities, these mixtures show diverse phase transitions, speciations and decomposition pathways as a function of linker length.

Received 10th April 2022, Accepted 20th April 2022 DOI: 10.1039/d2dt01106a

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Introduction

The generation of $\rm H_2$ from renewable energy provides a pathway toward a decarbonized, sustainable future. Overcoming the intermittency of renewable sources by safe, long-duration storage of $\rm H_2$ in a compact and efficient form compared to gaseous or cryogenic liquid $\rm H_2$ remains a major challenge. A reversible cycle between $\rm Mg(BH_4)_2$ and $\rm MgB_2$ has attracted considerable attention due to a high gravimetric storage density ($ca.~14.7~\rm wt\%~H_2$) and an ideal thermodynamic range for $\rm H_2$ release and $\rm H_2$ uptake at moderate pressure and temperature, $\rm \Delta \it G^{\circ} \it ca.~5~kJ~mol^{-1}~H_2.^{3-7}$ Notwithstanding these attributes, a major drawback is the slow rate of $\rm H_2$ release of neat, uncomplexed solid $\rm Mg(BH_4)_2$ requiring temperatures >250 °C.8

Introducing organic additives and transition metals have helped lower the temperature of dehydrogenation. He have shown that adding simple ethereal additives, such as THF and glymes to $Mg(BH_4)_2$ can promote dehydrogenation of $Mg(BH_4)_2$ at temperatures <200 °C with high selectivity of $B_{10}H_{10}^{2-}$ over $B_{12}H_{12}^{2-}$ and $B_3H_8^{-1.3,14}$. The product selectivity of $B_{10}H_{10}^{2-}$ and $B_{12}H_{12}^{2-}$ in the dehydrogenation of $Mg(BH_4)_2$ is highly dependent on the glyme-to- $Mg(BH_4)_2$ ratio and the identity of the glyme. In addition to H_2 storage, various

A molecular understanding of the interaction between glymes and $Mg(BH_4)_2$, and potential degradation pathways of these mixtures are experimentally lacking, yet crucial for materials development.²³ In this report, we investigated the thermal stability and speciation of the mixtures of glymes and $Mg(BH_4)_2$ by examining the series of $1:1\ Mg(BH_4)_2$ ·glyme mixtures by differential scanning calorimetry (DSC), thermogravimetric analysis (TGA) and temperature programmed desorption coupled with quadrupole mass spectrometry (TPD-MS). The combination of these experimental approaches provides insight into both the physical and chemical changes as well as the volatile and non-volatile products formed.

Results and discussion

Phase transitions of the 1:1 mixtures of Mg(BH₄)₂·Gn (n = 1: monoglyme, 2: diglyme, 3: triglyme and 4: tetraglyme), determined by DSC and TGA, are presented in Fig. 1. The Mg(BH₄)₂·G1 data, collected in a closed system, shows an exotherm at ~60 °C and intense endotherms at ~100 °C and ~110 °C, which most likely results from melting of the mixture. A similar melting process at 100 °C was observed for Mg(BH₄)₂·0.5THF (Fig. S1†). The collection of the DSC data of Mg(BH₄)₂·G1 in an open system shows similar exothermic and endothermic phase transitions that those of the closed system

Mg(BH₄)₂·glyme mixtures have also garnered interest for Mg batteries because of the stability of BH₄⁻ anion under reductive conditions, higher natural abundance of Mg and B, increased safety by minimizing dendrite formation and higher energy density of Mg- compared to Li-batteries. Moreover, Mg complexes containing boron clusters or different anions stabilized by glymes have also been examined for battery electrolytes.

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[†] Electronic supplementary information (ESI) available: Details of sample preparation, XRD, TGA, and TPD-MS data collection. See DOI: https://doi.org/10.1039/d2dt01106a

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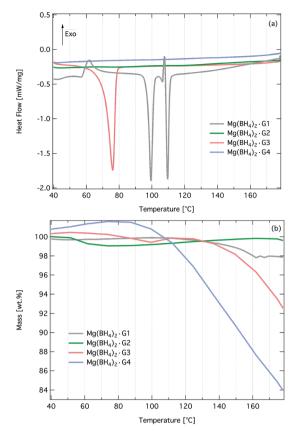


Fig. 1 Mass normalized heat flow as a function of temperature obtained from the closed system of DSC (a) and TGA (b) data for 1: 1 mixtures of glymes–Mg(BH₄)₂. G1 = monoglyme, G2 = diglyme, G3 = triglyme, G4 = tetraglyme. Collection parameters: 5 °C min⁻¹ to 180 °C.

(Fig. S2†). We further compared the phase transitions of 1:1 mixture of $Mg(BH_4)_2 \cdot G1$ to those of pure $Mg(BH_4)_2 \cdot ^{12,24}$ (Fig. S3†) and $Mg(BH_4)_2 \cdot 1.5G1,^{25}$ which are the major species in the 1:1 mixture of $Mg(BH_4)_2 \cdot G1$ evidenced by powder XRD analysis (see below). DSC data of $Mg(BH_4)_2$ features intense endotherms above 160 °C and ~195 °C while that of pure $Mg(BH_4)_2 \cdot 1.5G1$ shows an endotherm at 135 °C, which has been attributed to partial loss of G1, and two subsequent exotherms at 250 °C and 500 °C. From these comparisons, the 1:1 $Mg(BH_4)_2 \cdot G1$ mixture exhibits drastically different phase transitions at much lower temperatures than that of pure $Mg(BH_4)_2$ and $Mg(BH_4)_2 \cdot 1.5G1$.

In contrast to G1, the DSC data indicates that $Mg(BH_4)_2 \cdot G2$ is stable with no phase transitions. The DSC data for Mg $(BH_4)_2 \cdot G3$ and $Mg(BH_4)_2 \cdot G4$ are also drastically different. A large endotherm ascribed to melting was displayed by Mg $(BH_4)_2 \cdot G3$, whereas no phase transitions were observed for Mg $(BH_4)_2 \cdot G4$. This was attributed to $Mg(BH_4)_2 \cdot G4$ having already become molten before the DSC trace began, and has been confirmed by heating a preparative scale $Mg(BH_4)_2 \cdot G4$ to 40 °C.

TGA data shows that both $Mg(BH_4)_2\cdot G3$ and $Mg(BH_4)_2\cdot G4$ underwent more mass loss compared to that of $Mg(BH_4)_2\cdot G1$ and $Mg(BH_4)_2\cdot G2$ upon ramping to 180 °C. $Mg(BH_4)_2\cdot G1$ and

Mg(BH₄)₂·G2 showed negligible mass loss (<2%) compared to that of 9% and 19% for Mg(BH₄)₂·G3 and Mg(BH₄)₂·G4, respectively. Holding at 180 °C for 0.5 h after the ramp gave significant mass losses of 48% was observed for Mg(BH₄)₂·G4 and 23% for Mg(BH₄)₂·G3 (Fig. S4†). In contrast, Mg(BH₄)₂·G1 and Mg(BH₄)₂·G2 showed minor mass losses of <5% upon ramping up to 180 °C and holding for 0.5 h (Fig. S4†). The notable mass increase in the TGA data of Mg(BH₄)₂·G4 has been reproduced and likely results from the solubility of Mg (BH₄)₂ in G4 to give a viscous Mg(BH₄)₂·G4 that can rapidly interact with ambient species such O₂ compared to the more crystalline samples of Mg(BH₄)₂-G1, Mg(BH₄)₂-G2 and Mg (BH₄)₂-G3.

We further examined the speciation of $1:1 \text{ Mg}(BH_4)_2 \cdot G1$ by powder XRD and TPD-MS because this mixture selectively produced $B_{10}H_{10}^{2-}$ over $B_{12}H_{12}^{2-}$. Additionally, G1 is commonly employed to ligate Mg²⁺ ions in the development of battery materials. 15,20,27-29 Powder XRD measurements of 1:1 Mg (BH₄)₂·G1 were collected at 25 °C, 60 °C, 70 °C (Fig. 2) and 120 °C. The preheated mixture of 25 °C shows the complex of $[Mg(G1)_3][Mg(BH_4)_4]$ (referred to as $Mg(BH_4)_2 \cdot 1.5G1$ herein)²⁵ as the major species with minor γ -Mg(BH₄)₂ starting material. After heating at 60 °C for 1 h, the XRD pattern contained Mg (BH₄)₂·1.5G1 with significant amounts of unidentified peaks primarily at 8.5 Å and 6.3 Å. We have also confirmed that the unidentified peaks are not associated with α-Mg(BH₄)₂ (Fig. S5†). The formation of crystalline products from Mg $(BH_4)_2 \cdot 1.5G1$ is consistent with the exotherm at 60 °C in the DSC trace. Further heating at 60 °C for 6 days transformed the mixture predominantly to Mg(BH₄)₂·1.5G1 (Fig. 2A and Fig. S6†) rather than the new unidentified crystalline product

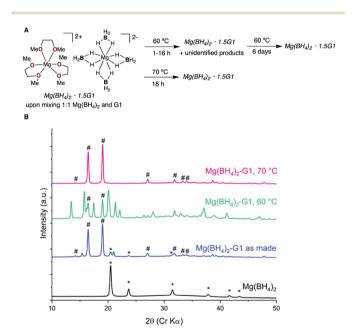


Fig. 2 (A) Summary of powder XRD measurements of the 1:1 Mg(BH₄)₂·G1 mixture at 25–70 °C. (B) Powder XRD data of 1:1 Mg(BH₄)₂·G1 mixture at 25–70 °C showing the formation of Mg(BH₄)₂·1.5G1 (#).

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observed at 60 °C at shorter heating time. The reappearance of $Mg(BH_4)_2 \cdot 1.5G1$ at 60 °C (6 days) and 70 °C (16 h) was confirmed by a Rietveld fit of the pattern which showed excellent agreement with that calculated from the structure published by Grochala and co-workers (Fig. S7†).²⁵

To determine whether $Mg(BH_4)_2 \cdot 1.5G1$ exists after the melt, at temperature higher than 100 °C as suggested by DSC data, we heated the 1:1 $Mg(BH_4)_2 \cdot G1$ mixture to 120 °C for 1 h leading to melting of the sample to produce a clear glass. Cooling to 25 °C under inert atmosphere gave a transparent product with no evidence of crystalline material. This melting event of 1:1 $Mg(BH_4)_2 \cdot G1$ is also corroborated by TPD-MS data (Fig. S8†), in which a major melting linked with the release of more G1 occurs at ~100 °C. Additionally, the m/z=2 signal (H₂) increases but also reveals a noisy signal that usually indicates H₂ transport through a viscous medium, not a solid. Taken together, powder XRD and TPD-MS data support the phase transitions observed in the DSC analysis of 1:1 $Mg(BH_4)_2 \cdot G1$.

In a separate study, XRD analysis of single crystals obtained from the reaction of Mg(BH₄)₂ and 21 equiv. of G1 at 25 °C also showed formation of Mg(BH₄)₂·1.5G1.²⁵ The formation of Mg(BH₄)₂·1.5G1, as characterized by solid-state techniques, appears highly favourable for stoichiometric and excess G1 relative to $Mg(BH_4)_2$. It is unclear if $Mg(BH_4)_2 \cdot 1.5G1$ is also the predominant species in a solution of Mg(BH₄)₂ and G1. The isolation and single crystal XRD characterization of Mg (BH₄)₂·1.5G1 from a solution of Mg(BH₄)₂ and G1 does not necessarily supplant the proposed solution structure of two neutral [(G1)Mg(BH₄)₂] units bridged by G1 in the development of Mg-battery electrolyte.²⁷ These cationic-anionic species should be taken into consideration since similar species to that of Mg(BH₄)₂·1.5G1 have been structurally characterized from the mixtures of (hexafluoroisopropyloxy) borate Ca with G1 and perfluorinated pinacolatoborate Mg with G2 for the development of battery electrolytes. 20,30 We further showed that a 0.5 M of Mg(BH₄)₂ in G1 is adequately soluble at ambient temperature as evidenced by observation of strong ¹¹B resonance for BH₄ against a PhBpin internal standard (Fig. S9†).

Generally, we have observed that additives which induce a melting event, such as THF or G1, are effective for both lowering the temperature and increasing the activity of dehydrogenation. G2 is an anomalously poor additive for the dehydrogenation of $Mg(BH_4)_2^{26}$ and the lack of a melting event may explains the sluggish dehydrogenation of $Mg(BH_4)_2 \cdot G2$ compared to that of $Mg(BH_4)_2 \cdot G1$ or $Mg(BH_4)_2 \cdot 0.5$ THF by DSC. Therefore, we analysed the preparative-scale thermolysis of $1:1 Mg(BH_4)_2 \cdot G2$ by powder XRD at $100-170 \, ^{\circ}$ C (Scheme 1).

The powder XRD data is presented in Fig. S10 of the ESI.† Indeed, heating the 1:1 Mg(BH₄)₂·G2 mixture at 100 °C and 170 °C for 1 h did not induce a melt. The crystalline solids of the predominant mononuclear [(G2)Mg(BH₄)₂] species, which has been structurally characterized, remained stable at 25 °C, 100 °C and 170 °C. ³¹ Moreover, XRD studies clearly show that the complexation of Mg(BH₄)₂ with G1 or G2 produce funda-

upon mixing 1:1 Mg(BH₄)₂ and G2

Scheme 1 Powder XRD studies indicate high thermal stability of [(G2) $Mg(BH_4)$] to support the lack of phase transitions in the DSC data for 1:1 $Mg(BH_4)_2$ ·G2.

mentally different species (Fig. 2A and Scheme 1). Additional ^{11}B NMR analysis of the dehydrogenation of 1:1 Mg(BH₄)₂·G2 and 1:1 Mg(BH₄)₂·G1 at 180–200 °C for 8 h (Fig. S11†) further highlight the effect of G2 and G1 on speciation and thermal stability. The formation of Mg(B₁₀H₁₀) (30%) was observed for 1:1 Mg(BH₄)₂·G1 at 180 °C for 8 h whereas 1:1 Mg(BH₄)₂·G2 requires heating at 200 °C for 8 h to form trace amounts (<5%) of Mg(B₁₀H₁₀) (Fig. S11†).

The mass losses from $Mg(BH_4)_2 \cdot G3$ and $Mg(BH_4)_2 \cdot G4$ are not simply volatile G3 (MP = 216 °C) and G4 (MP = 275 °C) as evidenced by their different mass spectrometry (MS) fragmentation patterns compared to free G4 or G3 (Fig. 3 and

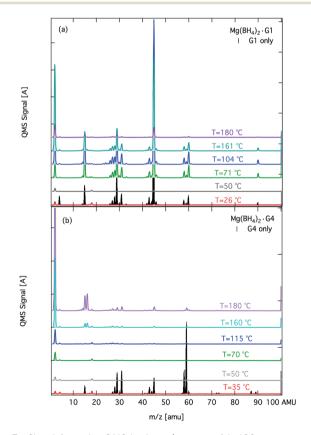


Fig. 3 Signal from the QMS in the m/z range of 1–100 amu recorded during heating of (a) Mg(BH₄)₂·G1 and (b) Mg(BH₄)₂·G4. For comparison, the fragmentation pattern of G1 and G4 were recorded and are shown at 26 °C and 47 °C, respectively. The samples were heated at 5 °C min⁻¹ to 180 °C.

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Fig. S12†). This observation suggests that the complexation to the Mg^{2^+} ion plausibly mediates the decomposition of G3 and G4. Therefore, to understand potential decomposition pathways of these mixtures, we analysed the volatiles at different temperatures by MS. A summary of the MS data of Mg $(\mathrm{BH}_4)_2$ ·G1 and Mg $(\mathrm{BH}_4)_2$ ·G4 is shown in Fig. 3 and those of Mg $(\mathrm{BH}_4)_2$ ·G2 and Mg $(\mathrm{BH}_4)_2$ ·G3 are in Fig. S12.† It appears that the volatile products may depend on the linker in the glyme.

Specifically, the fragmentation pattern of the volatiles from the thermolysis of $Mg(BH_4)_2 \cdot G1$ resembles that of free G1 at 26 °C. In stark contrast, the fragmentation of volatiles of $Mg(BH_4)_2 \cdot G4$ is different from that of free G4 at 35 °C. For example, the fragmentation pattern of $Mg(BH_4)_2 \cdot G4$ at 50 °C is distinct from that of free G4 (Fig. 3). We observe the appearance of m/z=15, 16 above 160 °C, which potentially corresponds to methane release from the demethylation of G4 in the $Mg(BH_4)_2 \cdot G4$ complex. The fragmentation pattern of $Mg(BH_4)_2 \cdot G4$ is a mix between that of $Mg(BH_4)_2 \cdot G1$ and $Mg(BH_4)_2 \cdot G4$ in that the volatiles consist of glyme units and methane at 183 °C (Fig. S12†). The results of MS analysis suggest that longer glymes, like G3 and G4, can undergo irreversible demethylation.

¹¹B NMR analysis after the thermolysis of 1:1 Mg(BH₄)₂·G4 at 180 °C for 8 h produced Mg(B₁₀H₁₀), Mg(B₁₂H₁₂) and unreacted Mg(BH₄)₂ without evidence of B-O products (Fig. S13†). The lack of a B-O product from Mg(BH₄)₂ and a linear ether (i.e. G4) compared to that of B-O product formation in a cyclic ether (i.e. THF) by a plausible ring opening further highlights the different chemical reactivity of the different ethereal additives. This also suggests that Mg-alkoxspecies may form instead of B-O products.32 Unfortunately, subsequent powder XRD analysis of the postreaction mixture was uninformative because the mixture was amorphous (Fig. S14†). It is plausible that the dynamic flexibility of the longer glymes compared to that of shorter glymes can lead to different conformations, thus contributing to different degradation pathways such as demethylation. The demethylation of Mg(BH₄)₂·G3 and Mg(BH₄)₂·G4 at elevated temperatures may pose limitations on the use of these mixtures for multiple cycling processes required for an energy storage material.

Summary

By combining a suite of analytical techniques, we have shown that the 1:1 mixtures of $Mg(BH_4)_2 \cdot Gn$ (n = 1-4) display notably different phase transitions and speciations, ranging from melts at low temperatures to compounds, such as $Mg(BH_4)_2 \cdot G2$, which are highly stable up to 180 °C. TPD-MS analysis provided evidence of H_2 release, different fragmentation, and volatiles as a function of the glyme chain length. Observation of irreversible methane release from mixtures of $Mg(BH_4)_2 \cdot G4$ and $Mg(BH_4)_2 \cdot G3$ at operating conditions for $Mg(BH_4)_2$ dehydrogenation, which are absent for $Mg(BH_4)_2 \cdot G1$ and $Mg(BH_4)_2 \cdot G2$, offers insight into the chemical stabilities of

employing Mg(BH₄)₂·glymes mixtures for the development of additives for energy storage materials.

Experimental section

General considerations

All materials were purchased, stored in a N₂ glovebox and used as is unless otherwise noted. Mg(BH₄)₂ (1.0 g, 95%) was sourced from Sigma Aldrich. All glymes (G1, G2, G3, G4) were dried over CaH2 with vigorous stirring over 48 h, purified by distillation and stored over activated 4 Å molecular sieves in a nitrogen glove box. The heat flow measurements of the glymes only and the Mg(BH₄)₂-glyme mixtures were performed using differential scanning calorimetry (DSC) on a Q20 TA Instrument DSC. The samples were heated from 25 to 180 °C at a rate of 5 °C min⁻¹ in a N₂ atmosphere. The samples were enclosed in hermetically sealed Tzero aluminium pans prepared in a He glovebox, which necessitated the use of a reference pan prepared in a He atmosphere as well. For the collection of the open-system DSC-TGA data, the samples were prepared in an uncapped crucible inside an N2 glovebox, loaded in the instrument and flushed with N2. The data were obtained by heating the samples under N2 gas from 25 to 180 °C at a rate of 5 $^{\circ}$ C min⁻¹. The samples studied for this work were analyzed on a calibrated, custom-built thermal programmed desorption (TPD) system equipped with a Stanford Research Systems RGA 100, with m/z = 1-100 amu, sampling rate of 4 seconds and 70 eV ionization energy. The samples were heated at a rate of 5 °C min⁻¹ from 26 to 180 °C utilizing a Digi-Sense temperature controller. The quantity of material was adjusted to stay within the calibrated mass spectrometer's linear response region. In a typical analysis, 2-10 mg of sample was placed inside a quartz tube mounted to the TPD system. All experimental parameters were controlled via a LabViewTM interface with the RGA, heating system, and pressure gauges. Typical initial pressures before heating the sample are at 10^{-8} Torr, with a flat baseline, i.e. no water, hydrogen or air signals above background. Further information on the system was previously published.33

For powder XRD characterization, the solids were transferred to a glass capillary (500 μ m diameter, 10 μ m wall thickness, Charles Supper Co., MA) and sealed using wax and a wax pen inside an N₂ glovebox. A Rigaku D/Max Rapid II micro diffraction system with a rotating Cr target (λ = 2.2910 Å) operated at 35 kV and 25 mA was used to collect the diffraction patterns. A parallel X-ray beam collimated to 300 μ m diameter was directed onto the specimen and the diffracted intensities were recorded on a large 2D image plate over a 10 minute exposure. The 2D images were integrated between 10 and 150° 2θ to give standard powder traces. ¹¹B NMR characterization of the boron products in the dehydrogenation reactions were recorded in 2:1 D₂O: THF. All additional ¹¹B NMR, DSC, TGA, TPD, MS and GC-MS data are provided in the ESI.†

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General procedure for the preparation and thermolysis of 1:1 Mg(BH₄)₂: glymes mixtures

Inside a nitrogen-filled glovebox, to a 3 mL oven-dried scintillation vial was added solid $Mg(BH_4)_2$ (20.0 mg, 0.370 mmol) and glyme (0.370 mmol) by microsyringe. The resulting solid mixture was thoroughly mixed and repeatedly smeared against the wall using a spatula. The resulting mixture was transferred to a 25 mL Schlenk tube. The closed Schlenk tube was placed in a preheated aluminum block at the different temperatures and reaction time for the different experiments. The resulting mixture was returned to the glovebox and all manipulation and preparation of the sample for subsequent characterization were performed under inert atmosphere inside the glovebox.

Conflicts of interest

The authors declare no conflict of interest.

Acknowledgements

We acknowledge the Hydrogen Materials-Advanced Research Consortium (HyMARC), established as part of the Energy Materials Network under the U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy, Hydrogen and Fuel Cell Technologies Office (Contract No. DE-AC36-08GO28308), Environmental Molecular Sciences Laboratory (award 10.46936/cpcy.proj.2020.51656/60000242), a DOE Office of Science User Facility sponsored by the Biological and Environmental Research under Contract No. DE-AC05-76RL01830 for research support. The authors thank C. M. Jensen for insightful discussions. Pacific Northwest National Laboratory is operated by Battelle for the U.S. Department of Energy.

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