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Experimental and numerical investigation of NO oxidation on Pt/Al_2O_3 - and NO_x storage on $Pt/BaO/Al_2O_3$ -catalysts

Sui Wan, ¹ Tevin Keller, ^b Patrick Lott, ¹ Akash Bhimrao Shirsath, ^b Steffen Tischer, ¹ Thomas Häber, ¹ Rainer Suntz ¹ and Olaf Deutschmann ¹ ** Akash Bhimrao Shirsath, ^b

Planar laser-induced fluorescence with laser synchronized flow control is employed as a non-invasive *in situ* technique to investigate a NO_x storage catalyst, especially to grant a deeper insight into the reaction dynamics and its interaction with mass transfer. In addition to visualizing the spatial and temporal NO evolution over a $Pt/BaO/Al_2O_3$ catalyst, the spatially resolved NO distribution over a Pt/Al_2O_3 catalyst in the steady-state is measured to understand the oxidation of NO to NO_2 as a precursor step of NO_x storage. The experimental results are compared with corresponding numerical simulations using transient one- and two-dimensional reactor simulations with detailed surface reaction mechanisms. The thermodynamic equilibrium for NO oxidation over Pt/Al_2O_3 approaches between 623 K and 723 K, as a reduced conversion is observed at a higher temperature. The NO_x storage on the $Pt/BaO/Al_2O_3$ catalyst decreases with time, which is partly due to the reduced storage capacity, but also strongly limited by the NO oxidation rate.

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1. Introduction

NO_x abatement technologies are needed for all combustion systems using air as the oxidizer due to the stringent requirements of emission control. NO_r storage catalysts (NSCs) are one of the common concepts for NO_x removal, especially for engines operating under lean conditions. 1,2 Aside from the catalyst support, typical NSCs consist of noble metals, e.g., Pt, for the NO oxidation under lean conditions and the reduction of stored NO_x under rich conditions, and alkaline or alkaline-earth metal oxides as the NO_x storage material.³⁻⁵ Numerous studies have been conducted experimentally and numerically to understand the mechanism of NO_x storage, and to further optimize the design and the control of the exhaust aftertreatment. Y. Nagai et al. conducted spatiotemporally resolved surface species measurements on an NSR catalyst to reveal the cause of the NO_x spike emission.⁶ L. Lietti, E. Tronconi and their co-workers⁷⁻⁹ explored the insights into NO_x storage/reduction mechanism with various experiments, including both gas-phase and surface species measurements. They claimed that NO2 is adsorbed onto BaO to form only nitrates via a disproportionation reaction, while NO uptake under lean conditions has two parallel routes. The first route is through NO oxidation to NO₂ on Pt, followed by NO2 adsorption on BaO. The second occurs through the formation of surface nitrites that evolve into nitrates, which can be promoted by the presence of Pt. P. J. Schmitz and R. J. Baird¹⁰ agreed on the nitrite formation from the direct NO adsorption on BaO, but they believed that as an intermediate, nitrite is also formed during the NO₂ uptake. Models ranging from global kinetic¹¹⁻¹³ to micro kinetic schemes¹⁴⁻¹⁸ have been proposed to simulate the NO_x storage process. Olsson et al. have conducted a series of studies, starting from NO oxidation and NO_x storage mechanism on Pt/BaO/Al₂O₃ with 20 reactions, ¹⁴ then extending to sulphur deactivation, ^{15,19} investigating the influence of CO2 and H2O,16 and the regeneration mechanism.17,18 Rankovic et al.20,21 optimized the mechanism by comparing simulations with experimental data from various systems with a wide range of conditions. In the microkinetic model by Larson et al.,22 the direct adsorption of NO2 on BaO-O was excluded, instead Ba(NO3)2 formation was only initiated by the adsorption of NO2 on BaO.

Although the kinetic models for NO_x storage catalysts have been examined in a wide range of systems, the gas-phase experimental data used for the model validation is limited to end-of-pipe gas concentrations for most of the literature. Shwan *et al.* from Olsson's group¹⁸ validated their model with the intra-catalyst concentrations measured by SpaciMS, a gas sampling technique with multiple capillary probes. The same technique has also been used to study the impact on NH_3 and N_2O selectivity for the NO_x storage/reduction catalysts.²³ However, since an invasive method is applied, flow distortion

^a Institute for Catalysis Research and Technology (IKFT), Karlsruhe Institute of Technology (KIT), 76344 Eggenstein-Leopoldshafen, Germany.
E-mail: deutschmann@kit.edu

^b Institute for Chemical Technology and Polymer Chemistry (ITCP), Karlsruhe Institute of Technology (KIT), 76131 Karlsruhe, Germany

due to the probes cannot be avoided.24 Furthermore, only 1D concentration profiles in flow direction with limited spatial resolution can be obtained, and the temporal broadening caused by the diffusion in between the sampling position and the mass spectrometer affects the direct comparison to the simulations.

combustion research, non-invasive laser-based techniques such as planar laser-induced fluorescence (PLIF) and Raman spectroscopy have been used for decades to obtain spatially and temporally resolved gas-phase species distributions. 25-27 In the last 15 years, such techniques have been applied in the field of heterogeneous catalysis as well. Mantzaras et al. conducted several pioneering studies with PLIF and Raman spectroscopy to investigate the catalystassisted combustion in microchannels. 28,29 In our group, NO-PLIF measurements were performed in a parallel-wall channel reactor to investigate NO reduction by H2 on Ptbased diesel oxidation catalysts.³⁰ In the same setup, the reaction mechanism of HCHO oxidation on Pt proposed by Torkashvand et al. 31 was experimentally evaluated 32 based on in situ two-dimensional HCHO distributions measured by HCHO-PLIF. These PLIF investigations allow a better understanding of the interaction of reaction kinetics with the convective and diffusive mass transfer processes in the flow field of the catalytic channel of typical monolithic converters. Quantitative data has been provided in studies mentioned above, as PLIF image averaging could be easily applied for those steady-state processes to increase the signal-to-noise ratio (SNR). However, controlling the SNR is challenging for transient processes. There were a few attempts in the past. Visualization of HCHO formation during catalytic combustion of CH₃OH on Pt under transient conditions was reported by Kang et al. using only qualitative data from single-shot measurements.33 Zetterberg et al. demonstrated the spatial and temporal evolution of CO and CO2 on Pt or Pd with both single-shot and time-averaged images. 34,35 However, images averaged from multiple consecutive laser shots degrade the temporal resolution, depending on the repetition rate of the laser, from sub-seconds to a few seconds or more, which significantly limits the application in catalytic processes with rapid variations in gas phase composition. To maintain high SNRs at high temporal resolution, recently we demonstrated the potential of phaselocked PLIF to quantitatively determine gas-phase species concentration distributions by averaging the images over several repetitive cycles.36 Therefore, in this study, phaselocked PLIF imaging is further used to obtain spatially and temporally resolved two-dimensional maps of absolute NO concentration distributions for kinetic model evaluation.

The objective of this work is to further develop the NO_x storage reaction kinetics by comparing numerical and experimental data with spatial and temporal resolutions. First, NO oxidation on Pt/Al₂O₃ is investigated in both a packed bed reactor for light-off measurements and a parallel-wall channel configuration for steady-state NO-PLIF measurements. Phase-locked PLIF is further employed to obtain the spatially and temporally resolved NO distributions over a Pt/BaO/Al₂O₃ catalyst-coated plate in the parallel-wall channel at different temperatures and flow conditions. Corresponding simulations with detailed surface reaction mechanisms are conducted using the one-dimensional packed bed reactor code and the two-dimensional channel flow code of DETCHEM software package. 37-40

2. Experimental methodology

2.1. Catalyst preparation

Catalyst powder. After 5 h of calcination at 973 K in static air, γ-Al₂O₃ (Puralox, SASOL Germany GmbH) is used as support material for the powder catalyst samples. The Pt/ Al₂O₃ catalyst sample with a target noble metal loading of 1 wt% is prepared by incipient wetness impregnation (IWI) using (NH₃)₄Pt(NO₃)₂ (VWR, purity >99.9%) as a precursor that is dissolved in purified water (ROTIPURAN®Ultra, Carl Roth GmbH + Co. KG). After drying the powder for 2 h at 353 K, it is calcined in static air for 5 h at 823 K. Similarly, Pt/Ba/ Al₂O₃ is prepared by stepwise impregnation, analogous to a procedure previously described by Casapu et al.,41 using an aqueous solution of Ba(CH3COO)2 (Merck KGaA) as Ba precursor and an aqueous solution of (NH₃)₄Pt(NO₃)₂, as Pt precursor. After each step, the powder is dried at 353 K for 2 h and subsequently calcined at 823 K for 5 h in static air.

Catalytically coated plate for PLIF measurements. Planar plates with a length of 25 mm, a width of 18 mm and a thickness of 1 mm are cut from a monolithic cordierite substrate (NGK, 3.0 mil, 600 cpsi). Afterwards, plates are coated with an aqueous slurry, which contains catalyst powder and AlO(OH) (Dispersal P2, SASOL) in a weight ratio of 9 to 1 and which is made analogous to the procedure previously described by Karinshak et al.42 The aqueous suspension containing about 50 mg of catalyst powder and AlO(OH) is applied onto the cordierite plate by using a syringe. Subsequently, the plate is turned and tilted to ensure a homogenous distribution of the slurry. After drying in static air, the coated plates are calcined for 5 h at 823 K in static air, ensuring good adhesion of the washcoat on the cordierite substrate. The catalytically coated plate is placed in a groove of a ceramic holder to form a 2 mm high parallel wall channel.

2.2. Catalyst characterization

The target catalyst composition is confirmed by elemental analysis. After degassing the catalyst sample for 2 h at 573 K, N2-physisorption using a Belsorp mini II (MicrotracBEL) and subsequent evaluation according to the BET method provides information on the specific surface area and pore volume of the catalyst powder. Assuming a CO:Pt adsorption stoichiometry of 1:1,43 CO-chemisorption measurements of the catalyst powder are conducted in a continuous flow reactor setup equipped with an X-Stream Enhanced XEGK compact gas analyzer (Emerson Electric Co.) for precise quantification of CO and CO2 in order to obtain the noble

metal dispersion. Analogous to the procedure described earlier by our group, 44-46 Pt/Al₂O₃ was subject to a temperature programmed desorption of pre-adsorbed CO, whereas the reactor loaded with Pt/BaO/Al2O3 was cooled to 196 K by means of a dry ice/iso-propanol bath prior to saturation with CO and measurement of the CO uptake, which is supposed to suppress CO-BaO interactions and an incorporation of CO into the BaO structure.

The number of BaO sites on the coated catalyst plate was estimated by assuming that all NOx will eventually form Ba(NO)₃ if the storage phase is sufficiently long. Therefore, the number of BaO sites is two times the total amount of adsorbed NO_x. The latter can be calculated by integrating the difference of inlet and outlet NOx concentrations until the difference becomes zero. Prior to the BaO site measurements, the catalyst is first reduced in 5 vol% H₂/N₂ at 673 K for 1 h, and then oxidized in 5 vol% O₂/N₂ at 723 K for 1 h. During the storage phase, 400 ppm NO and 1 vol% O2 balanced by N₂ flows into the reactor at 723 K for over 4 hours, until at the outlet the sum of the NO and NO2 concentrations equals the NO concentration at the inlet.

Finally, the plates are cut in the middle, sputtered with gold and scanned along their entire length by means of scanning electron microscopy (SEM) using an FEI, Quanta 250 ESEM (FEG). Analysis of the obtained images using the program package Fiji⁴⁷ allowed to determine the washcoat thickness, hereby confirming a homogeneous distribution of the catalyst washcoat on the plate.

2.3. Packed bed reactor for kinetic measurement of the powder catalyst

The activity measurements of the Pt/Al₂O₃ powder catalyst are conducted in a packed bed reactor, which consists of a quartz tube with an inner diameter of 8 mm filled with 300 mg of 1 wt% Pt/Al₂O₃ catalyst powder over a length of about 1.5 cm. The quartz tube is heated uniformly by a furnace with a PID controller (Eurotherm). The temperature ramp of 3 K min⁻¹ for the light-off cycle ranges from 473 K to 723 K and a Fourier-transform infrared spectrometer (FTIR, Multigas MG2030, MKS) measures the outlet gas components from the reactor or the inlet gas components via a bypass. Details about the fixed bed reactor have been described in previous studies. 48,49 To ensure that all light-off cycles start with an identical initial condition, the catalysts are first oxidized at 723 K for 0.5 h in 10 vol% O2 in N2. Subsequently, a degreening at the same temperature for 1 h in 1000 ppm NO, 10 vol% O₂ in N₂ is conducted.

2.4. PLIF measurement over catalystically coated plate

The experimental setup for the PLIF measurements in the parallel-wall channel with catalystically coated plate, as described in detail in our previous studies, 30,32,36 is illustrated in Fig. 1. The optically accessible reactor with an inner channel of 2 mm in height, 18 mm in depth and 150 mm in length is used. The catalyst-coated plate (18 mm \times 25

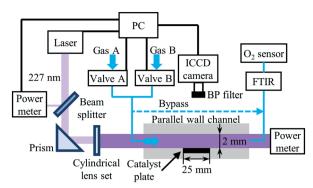


Fig. 1 Schematic of the experimental setup for phase-locked NO-PLIF measurements. Reproduced from ref. 36 with permission. Copyright 2020 by S. Wan et al.

mm) is placed in an indentation located in the middle of the channel. Heating coils (HORST) with insulation layers are wrapped around the quartz tube and the end caps are heated with heating cartridges (HORST). The temperature of the reactor is controlled by a PID controller (Eurotherm) between room temperature and up to 723 K. A Fourier-transform infrared spectrometer (FTIR) (Series 2000, MKS) and an O2 sensor (AO2040, ABB) are connected to the exhaust of the reactor to monitor the NO, NO2 and O2 concentrations at the outlet and can be alternatively switched to the bypass connection for measuring the inlet concentrations.

For NO-PLIF, the $P_2(12.5) + Q_{12}(12.5)$ line in the NO $A^2\Sigma^+$ – $X^2\Pi$ (0,0) band is excited by a 226.668 nm laser, ^{30,36} which is generated by a frequency-doubled Nd:YAG (Quanta-Ray Pro, Spectra-Physics) pumped dye laser (PrecisionScan, Sirah) sum-frequency mixed with an additional third harmonic output of the Nd:YAG laser. The output laser beam, about 6 mJ per pulse, is split into two beams by a quartz plate serving as a beam splitter. One beam with \sim 4% of the total power is sent to a power meter to monitor the pulse energy fluctuation. The other beam is shaped into a ~0.3 mm thin laser sheet by a set of cylindrical lenses and sent to the reactor. In all measurements, the PLIF laser sheet is placed in the middle of the 18 mm wide channel to minimize the influence of the front and backside quartz boundaries on the results and to closely approximate the 2D flow field in the simulations. The NO fluorescence is collected through a band pass-filter (BP) at 248 nm (FWHM = 10 nm, peak transmission 15%, LaVision) and a UV objective lens (f = 100mm, f/2.8, LaVision) with a 75 mm extension tube, and finally captured by an image-intensified charge-coupled device (ICCD) camera (IRO 25 & Imager QE, LaVision). The spatial resolution in this study is \sim 22 µm per pixel.

An embedded programmable timing unit (PTU X, LaVision) generates the trigger pulses with a repetition frequency of 9.6 Hz for synchronizing the hardware of the PLIF system (laser, camera, power meter, etc.). The oxidation of NO over Pt is investigated in steady-state. For each condition, 500 images are taken for averaging. To perform the phase-locked PLIF for the transient measurement of the

NO storage over Pt/BaO/Al₂O₃, the PTU also sends triggers to control the gas flow. The synchronization scheme is identical to our previous study.36 Briefly, the switching of the gas feed is realized via two 3/2-way solenoid valves (Bürkert), and controlled by the PTU as well as a programmable logic controller (SIMATIC, Siemens). All flow rates given in the manuscript refer to the normal temperature and pressure (293.15 K, 1 atm). To enhance the SNR in this study, all images for transient measurements are averaged phaselocked images over ten repeated cycles. Before each recording, the catalyst is first reduced by flowing 1 vol% H₂/ N₂ for 15 min and subsequently another 5 min with 1 vol% O2/N2, to ensure that all cycles start with the identical status for the catalyst. With the experimental setup in this study, the SNR for a single-shot NO PLIF image at 400 ppm NO, 1% O2, and N2 at 623 K is about 5. Averaging over 10 images increases the SNR to a value of 10 or higher. Note that the averaging is done over phase-locked images, i.e., at identical times after switching the input gas streams. The variation between individual measurements is smaller or comparable to the noise in the NO frames. Only at times of very slow concentration changes was averaging also performed over short time intervals, where it does not affect the temporal gradients.

Because all measurements are conducted with the laser power in the linear regime, in principle collisional quenching has to be considered. To get rid of the spatial variations in quenching of the NO fluorescence, an excess of oxygen representing the dominant quencher is adjusted, to keep its concentration approximately constant. As a consequence, the systematic error caused by the local quenching fluctuations is less than 5% in this study. The absolute NO concentration under reactive conditions is calculated by comparing the PLIF image of the reactive flow to a reference image that was taken under non-reactive conditions. The same PLIF calibration method has been described in previous studies. 32,36 The local NO concentration C(x,y) in the target image is given by

$$C(x,y) = C_{\text{ref}} \frac{I(x,y)}{I_{\text{ref}}(x,y)} \frac{P_{\text{ref}}}{P}, \tag{1}$$

where I is the fluorescence signal intensity at each pixel, P is the laser pulse energy, and the subscript ref stands for the reference image. $C_{\rm ref}$ is determined by the settings of the mass flow controllers and monitored by the FTIR.

3. Modeling approach and numerical simulation

The experiments of NO oxidation on Pt/Al_2O_3 and NO_x storage on $Pt/BaO/Al_2O_3$, are modeled and numerically simulated by computer code of DETCHEM software package. Detailed surface reactions are used for modeling the chemical kinetics in both cases.

3.1. Packed bed reactor

The light-off experiment with the Pt/Al_2O_3 catalyst powder is simulated with a 1D model of a packed bed reactor, DETCHEM^{PBR}, based on the continuum modeling approach under steady-state and isothermal conditions. To simplify the continuum and species balance equations, it is assumed that there are no radial variations in the flow properties.

$$\frac{\mathrm{d}\rho u}{\mathrm{d}x} = a_{\mathrm{v}} \sum_{i \in S_{\mathrm{g}}} M_{i} \dot{s}_{i},\tag{2}$$

where, ρ is the fluid phase density, x is the axial coordinate, u is the axial superficial velocity, a_v is the particle area to reactor volume ratio, $\dot{s_i}$ is the surface phase reaction rate, M_i is the molar mass of species, S_g is the set of gas-phase species.

$$\rho u \frac{\mathrm{d}Y_i}{\mathrm{d}x} + Y_i a_v \sum_{j \in S_g} M_j \dot{s}_j = M_i (a_v \dot{s}_i + \dot{\omega}_i \varepsilon), \tag{3}$$

where Y_i is mass fraction of species, $\dot{\omega}_i$ is fluid phase reaction rate (not considered in this paper) and ε is bed porosity. It should be noted that for catalytic gas-phase reactions the right-hand term in eqn (2) vanishes at steady-state.

The approximated resistance to species mass transport between the composition at reacting catalyst surface and the mean composition is improved with the consideration of external fluid-solid mass transfer coefficient by following relationship equations.

$$M_i \dot{s}_i = k_{i,fs} (\rho_{i,s} Y_{i,s} - \rho_{i,f} Y_{i,f}),$$
 (4)

where $k_{\rm fs}$ is fluid-solid mass transfer coefficient.

DETCHEM^{PBR} uses various empirical correlations, as a function of the dimensionless flow number, to calculate fluid-solid heat and mass transfer. Wakao and Kagei⁵⁰ proposed an empirical equation for the average fluid-solid heat transfer in a packed bed:

$$Nu = 2 + 1.1Pr^{1/3}Re^{0.6}, (5)$$

where Nu, Pr and Re are the Nusselt, Prandtl and Reynolds number, respectively. The fluid-solid heat transfer coefficient (h_{fs}) is calculated using the Nusselt number (Nu):

$$Nu = \frac{d_{p}h_{fs}}{k}, \tag{6}$$

where d_P is the volume-based particle diameter, and k is thermal conductivity. Based on the heat and mass transfer analogy for dimensionless numbers, the fluid-solid mass transfer can be calculated using the Sherwood number Sh:

$$Sh = 2 + 1.1Sc^{1/3}Re^{0.6},$$
 (7)

where Sc is the Schmidt number. Moreover, the fluid-solid mass transfer coefficient (k_{fs}) is determined by the Sherwood number (Sh):

$$Sh = \frac{d_{p}k_{fs}}{D},\tag{8}$$

where D is effective mass diffusivity. Furthermore, the flow numbers Re, Pr, Sc are defined as follows,

$$Re = \frac{d_{p}\rho u}{\mu},\tag{9}$$

$$\Pr = \frac{c_{\rm p}\mu}{k},\tag{10}$$

$$Sc = \frac{\mu}{\rho D},\tag{11}$$

where μ is fluid viscosity, and c_p is specific heat capacity.

3.2. Channel reactor for PLIF measurements

For the reactive flows in the parallel-wall channel, the code DETCHEMCHANNEL37 is used for the steady-state simulation of NO oxidation on Pt/Al2O3. Below listed represents, the governing equations based on boundary layer approximation used in the parallel-wall channel simulations, total continuity, horizontal momentum (in streamwise direction), vertical momentum (in wall-normal direction), and species continuity respectively.

$$\frac{\partial(\rho u)}{\partial x} + \frac{\partial(\rho v)}{\partial y} = 0, \tag{12}$$

$$\frac{\partial(\rho u^2)}{\partial x} + \frac{\partial(\rho uv)}{\partial y} = -\frac{\partial p}{\partial x} + \frac{\partial}{\partial y} \left(\mu \frac{\partial u}{\partial y}\right),\tag{13}$$

$$\frac{\partial p}{\partial y} = 0, (14)$$

$$\frac{\partial(\rho u Y_i)}{\partial x} + \frac{\partial(\rho v Y_i)}{\partial y} = -\frac{\partial}{\partial y} j_i + M_i \dot{\omega}_i, \tag{15}$$

The vertical flux j_i can be calculated using following conditions,

$$j_{i} = \begin{cases} F_{\text{cat/geo}} M_{i} \partial s_{i} & \text{if } y = y_{\text{min}} \\ -\rho D_{i} \frac{M_{i}}{\overline{M}} \frac{\partial X_{i}}{\partial y} & \text{if } y_{\text{min}} < y < y_{\text{max}}, \\ 0 & \text{if } y = y_{\text{max}} \end{cases}$$
(16)

where x is the coordinate for the streamwise direction, y is the coordinate for the wall-normal direction, u and v are the horizontal and the vertical component of velocity, respectively, M is the molar mass, D_i and X_i are the mixtureaverage diffusion coefficient and the mole fraction of species i, respectively. The Peclet number, Pe, for the flow with the lowest flow rate in this study is approximately 150. Therefore, the influence of the counter-current diffusion may be considered rather small.

In the simulation, all walls are modeled with non-slip boundary conditions with the same wall-temperature as those measured in the experiments. The inlet gas temperature is the same as the wall temperature for each case. The flow velocity and the gas components at the inlet are determined according to the experimental conditions. For the transient simulation of NOx storage, the PLIF measured NO inlet including concentration profiles the concentration fluctuations at the rising and falling edges are used as the inlet boundary condition. Constant O2 concentration and flow velocity are assumed in the simulation, despite the possible instability caused by the valve switching in the experiments.

Furthermore, DETCHEMRESERVOIR37-39 is used for the transient simulation of NO_x storage on Pt/BaO/Al₂O₃. The single channel simulation DETCHEMCHANNEL with storage effect is achieved with DETCHEM^{RESERVOIR} which works as a transient wrapper. For present simulation, it is assumed that the time scale for storage reactions is greater than the residence time in the gas phase. The transient species equation, for surface species involved in storage reaction, solved by DETCHEMRESERVOIR is given below.

$$\frac{\mathrm{d}c_i^{\mathrm{storage}}}{\mathrm{d}t} = \dot{s}_i(c^{\mathrm{gas}}, c^{\mathrm{surf}}, c^{\mathrm{storage}}), \tag{17}$$

where c^{gas} is concentration of gas phase species, c^{surf} is concentration of non-storage surface species and c^{storage} is concentration of storage species. The simulation is run iteratively. At each time step, DETCHEMRESERVOIR calls DETCHEMCHANNEL. Since the reaction rate of the NO oxidation on Pt is always orders of magnitude higher than that of the storage reaction, a quasi steady-state simulation of single channel is performed for the calculation of concentration profiles of gas-phase species, while keeping the concentrations of storage species fixed. The locally resolved gas-phase concentrations of a single channel are transferred back to the reservoir model followed by a time integration step for the transient species equation, eqn (17).

To account for the actual active catalytic surface into account, the ratio of catalytic to geometric surface area, $F_{\text{cat/geo}}$, is used as

$$F_{\text{cat/geo}} = \frac{A_{\text{cat}}}{A_{\text{geo}}},\tag{18}$$

where A_{cat} is the catalytic active area, and A_{geo} is the geometric area.³⁷ For Pt sites, A_{cat} is calculated as

$$A_{\rm cat} = D_{\rm Pt} \frac{m_{\rm Pt}}{M_{\rm Pt}} \frac{1}{\Gamma_{\rm Pt}},\tag{19}$$

where Γ_{Pt} is the surface-site density of Pt, D_{Pt} is the dispersion of platinum measured by CO chemisorption, M_{Pt} is the molar mass of Pt, and $m_{\rm Pt}$ is the amount of Pt loading. For BaO sites,

$$A_{\rm cat} = \frac{2*n_{\rm NO_x\text{-}ads}}{\Gamma_{\rm BaO}},\tag{20}$$

where Γ_{BaO} is the surface-site density of BaO and $n_{\text{NO},\text{-ads}}$ is the amount of adsorbed NOx, calculated by integrating the difference of the inlet and outlet NOx concentration until the difference reduces to zero. A_{geo} for the catalyst plate is calculated as 18 mm (width) \times 25 mm (length). In this study, the $F_{\rm cat/geo}$ for Pt on the Pt/Al₂O₃ coated plate is calculated to be 45. The $F_{\rm cat/geo}$ for Pt and BaO on the Pt/BaO/Al₂O₃ coated plate are 112 and 60, respectively.

3.3. Reaction mechanism

Homogenous gas-phase reactions can be neglected, because no change of NO or O_2 concentration is detected in an inert channel in the temperature range examined in this study. The surface reaction model for NO_x storage on $Pt/BaO/Al_2O_3$ contains two parts: the fast catalytic reactions of NO oxidation on Pt and the slow storage reactions of NO_x on Pt and the slow storage reactions of Pt and Pt are applied. The surface phase reaction rate of surface species Pt, Pt, is calculated as

$$\dot{s}_i = \sum_{k \in R_s} v_{ik} k_k \prod_{j \in S_g \cup S_s} c_j^{\nu'_{jk}}, \tag{21}$$

where R_s is the set of surface reactions, S_s is the set of all surface species, v_{ik} are the stoichiometric coefficients, v'_{jk} are the reaction orders of the species. The rate coefficient k is determined by a modified Arrhenius expression

$$k = AT^{\beta} \exp\left(-\frac{E_{a}}{RT}\right) \prod_{i \in S_{s}} \exp\left(\frac{\varepsilon_{i} \theta_{i}}{RT}\right), \tag{22}$$

where the pre-exponential factor A, the temperature exponent β , the activation energy E_a and the coverage dependence parameter ε_i are specified in Table 1 for each reaction. θ_i is the surface coverage of surface species i. For adsorption reactions, competitive adsorption is considered on both Pt and BaO sites. The rate coefficient is specified in terms of sticking coefficient S, as shown in eqn (23).

$$k = S \frac{1}{\Gamma^m} \sqrt{\frac{RT}{2\pi M_i}},\tag{23}$$

Here, m is the stoichiometric coefficient of the adsorbing surface species and M_i is the molar mass of the adsorbed gas-phase species. The sticking coefficient S has an "Arrhenius-like" form as follows:

$$S = \min\left[1, S_0 T^{\beta} \exp\left(-\frac{E_a}{RT}\right)\right], \tag{24}$$

where the initial sticking coefficient S_0 is given in Table 1.

The model for NO oxidation on Pt consists 17 elementarystep-like reactions on a platinum-based catalyst among 5 gasphase species and 6 surface adsorbed species. The

Table 1 Reactions in the surface mechanism and the corresponding kinetic parameters

No.	Reaction	A (cm, mol, s) or S_0 (*)	β	$E_{\rm a}$ (kJ mol ⁻¹)	ε_i (kJ mol ⁻¹)
NO oxida	tion on Pt ¹²				
(S1)	$O_2 + 2Pt <=> 2O-Pt$	9.515×10^{-2} *	0.009	0.0	
	2	6.804×10^{21}	-0.035	229.3	114.4^{a}
(S2)	$NO + Pt \le NO-Pt$	6.465×10^{-1} *	0.016	0.2	
		3.885×10^{12}	-0.065	79.9	
(S3)	$NO_2 + Pt \le NO_2 - Pt$	9.997×10^{-1} *	-0.009	-0.2	
		2.472×10^{12}	0.141	61.2	
(S4)	$N_2O + Pt \le N_2O-Pt$	2.610×10^{-2} *	-0.017	-0.1	
(-)		1.083×10^{10}	0.070	1.0	
(S5)	$NO + O-Pt \le NO_2-Pt$	3.493×10^{10}	0.215	111.3	57.2^{a}
	2	5.229×10^{12}	-0.215	115.5	
(S6)	$NO-Pt + O-Pt \le NO_2-Pt + Pt$	2.766×10^{16}	-0.075	133.3	57.2^{a}
		1.682×10^{17}	0.075	57.7	
(S7)	$NO-Pt + N-Pt \le N_2O-Pt + Pt$	8.417×10^{20}	0.070	91.1	
,		3.415×10^{24}	-0.070	132.9	
(S8)	$NO-Pt + Pt \le N-Pt + O-Pt$	4.206×10^{20}	0.070	108.0	
. ,		1.184×10^{21}	-0.070	122.3	57.2^{a}
(S9)	$2N-Pt => N_2 + 2Pt$	3.700×10^{21}	0	113.9	
NO _x stora	ge on BaO ¹⁴				
(S10)	$O_2 + 2BaO <=> 2BaO-O$	1.116×10^{-6} *	-0.019	58.0	
		1.549×10^{18}	0.035	208.9	
(S11)	$NO_2 + BaO <=> BaO-NO_2$	3.936×10^{-5} *	0.017	37.0	
		1.017×10^9	-0.069	168.2	
(S12)	$NO + BaO-O \le BaO-NO_2$	$4.010 \times 10^{-6} *$	0	0.940	
		1.979×10^{7}	0.001	113.3	
(S13)	$NO_2 + BaO-O \le BaO-NO_3$	2.800×10^{-6} *	0	1.0	
` /	Ü	1.000×10^{8}	0	130.0	
(S14)	$NO_2 + BaO - NO_3 <=> Ba(NO_3)_2$	1.000×10^{14}	0	19.0	
1	· · · · · · · · · · · · · · · · · · ·	1.000×10^{8}	0	250.0	55.6^{b}

^a Denotes coverage dependency on O-Pt. ^b On Ba(NO₃)₂.

 $\text{According to eqn (22)-(24), rate coefficient } k = AT^{\beta} \exp\left(-\frac{E_{\rm a}}{RT}\right) \prod_{i \in N_{\rm s}} \exp\left(\frac{\varepsilon_i \theta_i}{RT}\right) \text{ or } k = \\ \min\left[1, S_0 T^{\beta} \exp\left(-\frac{E_{\rm a}}{RT}\right)\right] \cdot \frac{1}{\Gamma^m} \sqrt{\frac{RT}{2\pi M_i}} \left(-\frac{E_{\rm a}}{RT}\right) \left(-\frac$

mechanism is based on our previously published mechanism,12 originally much larger and developed for modeling NSC in the presence of CO, CO2 and light hydrocarbons. We removed all "C"-containing reactions and species from the mechanism for this study. The mechanism focuses on two main reaction pathways towards NO oxidation, which is the reaction of NO as a surface species as well as an Eley-Rideal based reaction with NO directly reacting with pre-adsorbed oxygen. The kinetic parameters of the NO oxidation mechanism on Pt are modified to match the light-off curves measured in the packed bed reactor, and then directly applied to simulate the NO oxidation in the parallel-wall channel. The microkinetic mechanism exhibits thermodynamic consistency. 40

The NO_x storage mechanism in this study relies on the reaction scheme proposed by Olsson et al., 14 containing five bidirectional reactions for NO_x storage, as listed in Table 1. After combining the NOx storage mechanism on BaO with the NO oxidation mechanism on Pt, only the pre-exponential factors for the steps of NO_x storage on BaO have been adapted to match the experimental data. The activation energies, including the dependence of the activation energy on the coverages of some species, remain, and only are adapted for thermodynamic consistency. In previous literature, the reported pre-exponential factors either have unit that is coupled with the catalyst loading, e.g. mol s⁻¹ kg⁻¹ catalyst, 14,16,17 or must be scaled according to the loading. 15,18,20-22 In this study, the effect of catalyst loading is included in the ratio of catalytic to geometric surface area, $F_{\text{cat/geo}}$, therefore, the pre-exponential factors are independent of the loading, which allows it to be directly adapted to other

4. Results and discussion

4.1. Catalyst characterization

Table 2 summarizes the results of the powder catalyst characterization, which reveals a decrease of the specific surface area from more than 170 m² g⁻¹ for the Pt/Al₂O₃ catalyst samples to 126 m² g⁻¹ for the Pt/BaO/Al₂O₃ sample. Similarly, the addition of barium results in a decrease of the pore volume from 0.48 mL g⁻¹ to 0.36 mL g⁻¹. Moreover, elemental analysis confirms the target catalyst composition for all catalyst samples. Based on CO-chemisorption measurements, the noble metal dispersion is determined as 23% for Pt/Al₂O₃ and 58% for Pt/BaO/Al₂O₃. By analysis of

Table 2 Catalyst properties as determined by N2-physisorption, COchemisorption and elemental analysis

Catalyst	Pt/Al ₂ O ₃	Pt/BaO/Al ₂ O ₃
BET surface area (m ² g ⁻¹)	175	126
Pore volume (mL g ⁻¹)	0.48	0.36
Pt dispersion (%)	23	58
Pt loading (wt%)	0.918	0.912
Ba loading (wt%)	_	15.7

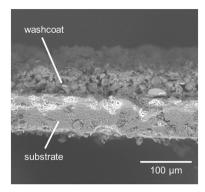


Fig. 2 Representative image of substrate and washcoat as obtained by means of scanning electron microscopy.

SEM images that were taken along the entire length of the catalyst plate and by taking a generous estimation of thickness deviations into account, an average washcoat thickness of approximately $50 \pm 5 \mu m$ is determined (Fig. 2). An estimation of the internal and external diffusion shows that the effect of internal diffusion in this thin catalyst coating is neglectable.

4.2. NO oxidation on Pt/Al₂O₃

NO oxidation on Pt/Al₂O₃ is investigated with both a light-off measurement in a packed bed reaction and with a steadystate PLIF measurement in a parallel wall channel. The experimental conditions are listed in Table 3. The mechanism is based on reactions for the conversion of NO, which is discussed in the original work by Koop et al.12 It contains pathways with the Langmuir-Hinshelwood and Eley-Rideal reaction type, contributing both to the oxidation of NO. Initial activation energies of both reaction types were kept constant to 133 kJ mol⁻¹ and 111 kJ mol⁻¹ respectively. However, additional coverage dependencies of adsorbed O species were introduced and changed to match measured NO oxidation activities within the packed bed experiments. For this reason, pre-exponential factors also differ compared to the initial published mechanism, which contained further coverage dependencies such as CO and H adsorbed species.

Light-off measurements are conducted in a packed bed with a temperature ramp of 3 K min⁻¹ in a steady gas flow of 1 L min⁻¹. Two different gas atmospheres with varying NO concentration are used. The results of the light-off measurements are shown in Fig. 3, where the NO outlet concentration obtained by FTIR is plotted as a function of temperature. The maximum conversion of the 1000 ppm NO

Table 3 Experimental conditions for NO oxidation on Pt/Al₂O₂

Reactor type	Temperature	NO (ppm)	O ₂ (%)
Packed bed reactor	Transient, 3 K min ⁻¹	1000	10
Packed bed reactor	Transient, 3 K min ⁻¹	400	5
Parallel wall channel	Steady-state, every 50 K	400	1
Parallel wall channel	Steady-state, every 50 K	150	1

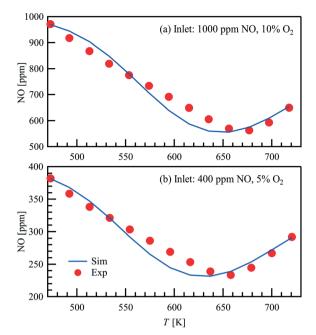


Fig. 3 Comparison of the FTIR measured and simulated NO outlet concentrations in a light-off measurement of the 1wt% Pt/Al₂O₃ powder catalyst.

inlet concentration in 10 vol% O2 is around 43.8% at a temperature of 677 K, whereas for an inlet concentration of 400 ppm NO in 5 vol% O2 the peak is shifted towards a lower temperature of 658 K and a similar conversion of 41.6%. Both trends are represented in good agreement within the thermodynamic consistent simulations.

The simulation shows that with respect to the major surface species only minor variations of the surface coverages occur along the catalyst. Therefore, an averaged surface coverage of each species along the catalyst is calculated and shown in Fig. 4 to demonstrate the influence of temperature on the surface coverage at $\dot{V} = 1 \text{ L min}^{-1}$ within the packed

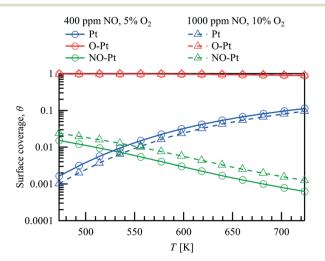


Fig. 4 Predicted surface coverage for NO oxidation on 1wt% Pt/Al₂O₃ catalyst in the packed bed reactor.

bed experiment under the two conditions examined. Due to the excess of oxygen, the adsorbed oxygen is the most abundant species at all conditions tested. As the temperature increases from 473 K to 723 K, the shift of the adsorption-desorption-equilibrium results in a small decrease of $\theta_{\text{O-Pt}}$ from approximately 0.97 to 0.90 for both cases although the O2 concentration differs with 5% and 10% respectively. Besides that, θ_{Pt} increases with increasing temperature, whereas with higher NO concentration at the inlet (1000 vs. 400 ppm), $\theta_{\text{NO-Pt}}$ increases slightly as depicted in Fig. 4. Both Langmuir-Hinshelwood (LH) and Eley-Rideal (ER) reaction types have been included in the NO oxidation reaction pathway. Despite the high oxygen surface coverage, NO adsorption on Pt is orders of magnitude faster than NO adsorption on O-Pt originating from a lower activation energy. However, the combination reaction of NO-Pt and O-Pt limits the NO oxidation rate in Langmuir-Hinshelwood reaction pathway. simulations show that the NO oxidation rate is comparable between the LH and ER reaction paths for all conditions tested, with a larger contribution found for the ER path at higher temperatures.

Steady-state NO oxidation over Pt in the parallel-wall channel is performed with an inlet flow rate of 1 L min⁻¹, inlet NO concentrations of 150 and 400 ppm, and excess O2 (1 vol%). Fig. 5 compares the outlet NO concentration measured with FTIR and the simulated results as a function of temperature of the catalyst. Similar as shown in the lightoff powder reactor measurements, the lowest outlet NO concentrations are observed at 623-673 K, indicating that the reaction converges/approaches the thermodynamic

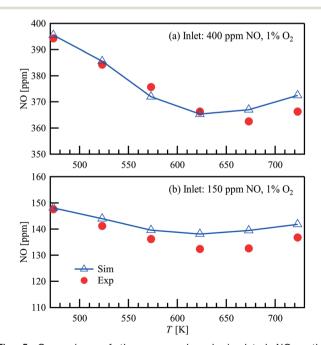


Fig. 5 Comparison of the measured and simulated NO outlet concentrations in a parallel wall channel for NO oxidation on a 1wt% Pt/Al_2O_3 catalyst coated plate at a flow rate of 1 L min⁻¹.

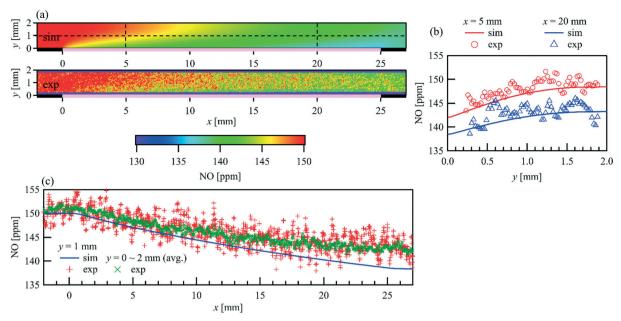


Fig. 6 Comparison of the PLIF measured and simulated 2D spatially resolved NO concertation within a parallel wall channel for NO oxidation over a 1wt% Pt/Al_2O_3 catalyst coated plate. $V = 1 L min^{-1}$, T = 723 K, Re = 63.4, inlet: 150 ppm NO, 1% O_2 , balance N_2 . (a) 2D map (pink line: catalytic plate, x = 0 to 20 mm); (b) profiles in wall-normal direction at x = 5 and 20 mm; (c) profiles in streamwise direction.

equilibrium. A good agreement is also found between the experimental data and the simulated results in the parallel wall channel, showing the NO oxidation mechanism in this study can well predict the NO conversion in different reactors under various flow conditions.

The spatial distribution of species over the catalyst is influenced by the combined effects of surface kinetics and, as a consequence, of diffusive and convective mass transfer. Since the flow is laminar, the modeling of diffusive and convective mass transfer is well established. Therefore, the spatial distribution of the species in the gas phase is a good indicator of the local surface reaction rate. Fig. 6(a) shows the comparison of the PLIF measured and simulated two-dimensional NO distribution at an inlet NO concentration of 150 ppm, an inlet flow rate of 1 L min⁻¹, and a catalyst temperature of 723 K (Reynolds number, Re = 63.4). Wall normal NO concentration profiles at x = 5 and 20 mm and streamwise profiles at y =1 mm as well as a profile for the averaged NO concentration of the full channel height are given in Fig. 6(b) and (c), respectively. A uniform and constant NO concentration is observed upstream of the catalyst (x < 0mm), which is identical to the concentration at the inlet, no gas-phase reaction occurs under the given conditions. The NO concentration decreases in the flow direction above the catalyst plate, and a lower NO concentration is always observed closer to the catalyst plate, indicating the adsorption and/or conversion of NO at the catalytic surface, and the NO diffusion towards it. A good fitting indicates that the applied NO oxidation mechanism predicts the reaction along the entire catalyst plate quite well.

4.3. NO_x storage on Pt/BaO/Al₂O₃

The NO_r storage model is based on the combination of the fast catalytic reactions of NO oxidation on Pt and the slow storage reactions of NO_x on BaO. The NO_x storage process is transient as the coverages of the storage species change over time. When the active sites of the storage medium are fully occupied, the process approaches steady-state and the species concentrations are determined only by the fast NO oxidation over Pt. Hence, NO oxidation over Pt/BaO/Al2O3 can be measured independent of storage reactions when the steadystate is reached with $\dot{V} = 1 \text{ L min}^{-1}$ and 400 ppm NO, 1 vol% O2. Fig. 7 compares the NO conversion in the channel reactor

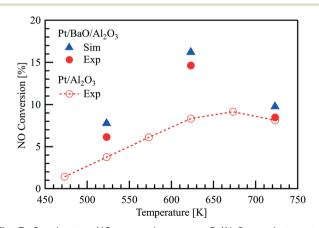


Fig. 7 Steady-state NO conversion over a Pt/Al₂O₃ catalyst coated plate and over a Pt/BaO/Al₂O₃ catalyst coated plate in the parallel wall channel with an inlet gas mixture of 400 ppm NO, 1% O_2 in N_2 at $\dot{V} = 1$ L min⁻¹.

Table 4 Experimental conditions for NO_x storage on Pt/BaO/Al₂O₃

Flow rate (L min ⁻¹)	Temperature (K)	NO (ppm) in storage phase	O ₂ (%)
1	523	400	1
1	623	400	1
1	723	400	1
1	523	150	1
0.5	723	400	1

on Pt/Al₂O₃ with the Pt/BaO/Al₂O₃ catalyst in steady-state. Despite the same Pt loading, higher NO conversions are observed for the Pt/BaO/Al2O3 catalyst, which can be attributed to a higher platinum dispersion: the Pt dispersion was found to be 23% for Pt/Al₂O₃ and 58% for Pt/BaO/Al₂O₃, respectively (see Table 2). The influence of temperature on NO oxidation is similar for both catalysts. After NO_x storage on Pt/BaO/Al2O3 reaches the steady-state, the highest NO conversion is found at 623 K, implicating Pt in the Pt/BaO/ Al₂O₃ catalyst performs the best NO oxidation to NO₂ at this temperature. The increased Pt dispersion is reflected by the increased $F_{\text{cat/geo}}$, according to eqn (18) and (19). The simulation also well captures the steady-state NO conversion on Pt/BaO/Al₂O₃.

Transient measurements of NO_x storage on Pt/BaO/Al₂O₃ are conducted in the parallel wall channel. The experimental conditions are listed in Table 4. Fig. 8 compares the measured and calculated NO inlet and outlet concentrations during the NO_x storage cycle. Before the cycle starts, the Pt/ BaO/Al₂O₃ catalyst is first reduced by 1 vol% H₂/N₂ for 15 min, and then continuously exposed to 1 vol% O2/N2 for over 5 min. At t = 0 s, 150/400 ppm NO is added to the inlet feed additionally, and at t = 62.5 s, the feeding gas is switched back to the mixture without NO. The PLIF data are the averaged NO concentrations at the upstream side towards the gas inlet and the downstream side towards the outlet of the catalytic plate. Overall, NO concentrations at the inlet and the outlet measured by PLIF and FTIR (not shown) are in accordance with each other and differ only in the rise and fall time when the NO feed is turned on or off.³⁶ The latter is due to a larger volume in the FTIR cell and diffusion in the connection pipe towards the cell. As an in situ method, PLIF responds instantaneously to concentration changes inside the channel. At a flow rate of 1 L min⁻¹, the first NO signals are observed at t = 1.7 s upstream of the catalyst plate, corresponding to the line length and volume upstream of the catalyst, and rapidly increase to a constant level within 14 s, which is equal to the input concentration. Such steep temporal gradients in the NO concentration changes cannot be monitored by averaging consecutive PLIF images. The fluctuation in the concentration profiles at $t = \sim 7$ s in the rising edge and at $t = \sim 64$ s in the falling edge are caused by the valve switching which induces instabilities of the mass flow controllers. The time-resolved NO inlet concentration measured via PLIF with the fluctuation due to valve switching is used as the actual inlet condition for the simulation. The simulation is able to predict the NO concentration development with reasonable accuracy for all tested

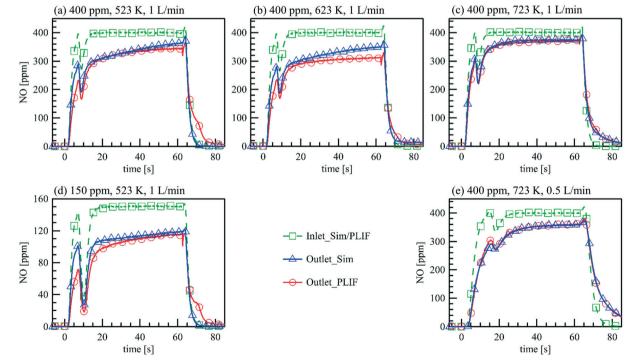


Fig. 8 Comparison of the measured and simulated NO inlet and outlet concentrations during the NO_x storage cycle. (a)-(c) Inlet: 400 ppm NO, 1% O₂, balance N₂ (t = 0-62.5 s), $\dot{V} = 1$ L min⁻¹, (a) T = 523 K, (b) T = 623 K, (c) T = 723 K; (d) inlet: 150 ppm NO, 1% O₂, balance N₂ (t = 0-62.5 s), $\dot{V} = 1$ L min⁻¹, (a) T = 523 K, (b) T = 623 K, (c) T = 723 K; (d) inlet: 150 ppm NO, 1% O₂, balance N₂ (t = 0-62.5 s), $\dot{V} = 1$ L min⁻¹, (a) $\dot{V} = 1$ L min⁻¹, (a) $\dot{V} = 1$ L min⁻¹, (b) $\dot{V} = 1$ L min⁻¹, (c) $\dot{V} = 1$ L min⁻¹, (d) $\dot{V} = 1$ L min⁻¹, (e) $\dot{V} = 1$ L min = 1 L min⁻¹, T = 523 K; (e) inlet: 400 ppm NO, 1% O₂, balance N₂ (t = 0-62.5 s), \dot{V} = 0.5 L min⁻¹, T = 723 K.

conditions, e.g., temperatures, flow rates, concentrations. Both the experimental and numerical results show that during the NO storage period, the NO concentration difference between the inlet and the outlet decreases over time for all cases. An increasing concentration of desorbed NO2 is detected by the FTIR at the outlet, but no other nitrogen oxides, which indicate that the NO_x storage efficiency decreases over time due to the reduced storage capacity.

Comparison of the exhaust gas concentrations offers only the validation of the overall reaction rate. To verify the local catalytic activity and its interaction with the flow field, a spatially resolved comparison is necessary. Fig. 9 compares the PLIF measured and simulated 2D NO-concentration maps over time at T = 523 K and $\dot{V} = 1$ L min⁻¹ (Re = 79.0) as an The corresponding NO inlet and outlet example. concentrations are plotted in Fig. 8(d). The PLIF images show the mean NO concentration at the indicated time phase resolved averaged over 10 storage cycles. The simulation captures the general development of the NO distribution over the catalyst plate. NO concentration gradients are observed in both streamwise and wall-normal directions, due to the interaction of catalytic surface reactions with the NO diffusion and convection in wall-normal and streamwise directions, respectively. Fig. 10 plots both the experimental measured and numerical calculated NO profiles at x = 5 and 20 mm in wall-normal direction (Fig. 10(a) and (b)) and at y =1 mm in streamwise direction (Fig. 10(c)). Due to the small concentration changes between t = 15 and 62.5 s, a combination of phase-locked and time averaging is used to further improve the signal-to-noise ratio for experimental data.

In each case, 9 consecutive laser shots (repetition rate 9.6 Hz) were averaged over 10 storage cycles. During the NO storage phase (from 0 to 62.5 s), from both experimental and numerical results, lower NO concentrations are found just above the catalytic plate than at the top of the channel, showing NO is consumed at the catalytic surface. Since the NO consumption rate equals the NO mass flux in the wallnormal direction at the surface, the changes of the NO concentration profiles reflect the changes of surface coverages. A discrepancy can be seen at t = 4.2 s downstream. At this stage, it is unclear whether it is caused by a modest underestimation of the activity that accumulated in the streamwise direction during the mass transportation or the unconsidered flow instability due to the valve switching. Therefore, the focus is given to the period after the flow is stabilized. From t = 15 s to 62.5 s, both, the experimental and the numerical results show, that despite the same NO feeding concentration at inlet, the NO concentration gradients in both the flow and wall normal directions decrease with time, as does the total storage capacity, and converge toward the profiles under steady-state conditions. At the same time, the reactive flow profiles upstream (x = 5 mm) reach steady-state faster than downstream (x = 20 mm). Numerical models must account for such local and temporal changes in surface coverage and thus reaction rates, which is not the case for global reaction models, for example. After the NO input stream is turned off (at t = 62.5 s), the situation reverses and the NO concentration is slightly higher at the catalyst surface than further away from the surface (see purple curves in Fig. 10(a) and (b)) as NO desorbs and diffuses away from the catalyst plate. Although such desorption has also been confirmed by the FTIR measured outlet NO profiles, it is not

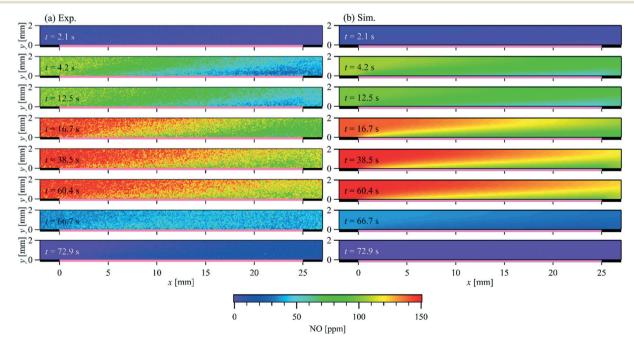


Fig. 9 Comparison of the PLIF measured and simulated 2D spatially and temporally resolved NO concentration within a parallel wall channel for NO storage over a Pt/BaO/Al₂O₃ catalyst coated plate. $\dot{V} = 1 \text{ L min}^{-1}$, T = 523 K, Re = 79.0, inlet: 150 ppm NO, 1% O₂, balance N₂ (t = 0-62.5 s).

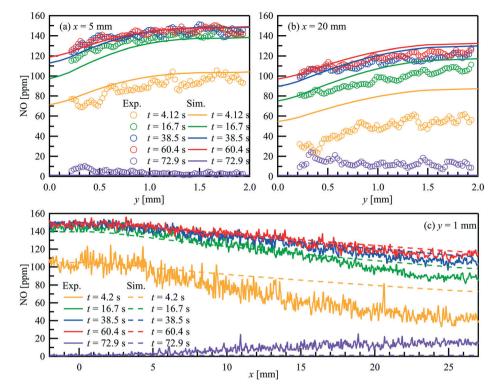


Fig. 10 Comparison of the PLIF measured and simulated NO concertation profiles within a parallel wall channel for NO storage over a Pt/BaO/ Al_2O_3 catalyst coated plate at selected position. $\dot{V}=1$ L min⁻¹, T=523 K, inlet: 150 ppm NO, 1% O_2 , balance N_2 (t=0-62.5 s). (a) x=5 mm; (b) x=120 mm; (c) y = 1 mm.

yet correctly reflected in the current simulation for the low temperature (523 K).

The simulated surface coverages, θ , plotted in Fig. 11, show the changes of the storage capacity in a more direct way. Due to the continuous dosing of 1 vol% O2, the surface is initially mainly covered by BaO-O. Therefore, the main reaction paths under excess oxygen are NO(g) → BaO-NO₂ and $NO_2(g) \rightarrow BaO-NO_3 \rightarrow Ba(NO_3)_2$, which are triggered by NO and NO₂ adsorption on BaO-O, respectively. At T = 523K and 623 K and with the onset of the storage phase, the surface coverage of BaO-O decreases rapidly and is mainly replaced by BaO-NO2 due to the higher NO concentration compared to NO2, which is accompanied by a decreased storage capacity. In the meantime, due to the higher NO concentration upstream, $\theta_{\text{BaO-NO}_2}$ decreases in streamwise direction, and a higher storage capacity remains downstream. At T = 723 K, more uniform surface coverages of BaO-O and Ba-NO2 are found along the catalyst. Although $\theta_{\text{BaO-O}}$ decreases over time under these conditions during the storage phase as well, it remains larger than 70% because the reaction rate of NO desorption from BaO-O increases with temperature substantially faster than the adsorption reaction. The faster NO desorption is also noticeable by comparing the $\theta_{\text{BaO-O}}$ at t = 60.4 s and 93.8 s. At T = 723 K, after the NO stream has been stopped, $\theta_{\text{BaO-O}}$ rises again to ~0.9, and $\theta_{\text{BaO-NO}_2}$ decreases to about 10^{-2} , due to the NO desorption. In contrast, $\theta_{\text{BaO-NO}_2}$ remains over 0.8 and 0.6 at T = 523 K and 623 K, respectively, as little NO is desorbed. NO2 from the oxidation reaction of NO on Pt is stored as Ba(NO₃)₂. Due to the higher energy barrier, $E_a = 250 \text{ kJ} \text{ mol}^{-1}$, almost no Ba(NO₃)₂ decomposition happens on the surface. Comparing between T = 523 K and 623 K, much higher coverage of Ba(NO₃)₂ is found at the higher temperature throughout the entire cycle, which is attributed to the higher oxidation rate of NO on Pt and faster NO2 adsorption. However, as the NO oxidation on Pt is limited by the thermodynamic equilibrium around T = 623 K, despite the increased NO_2 adsorption rate, no obvious improvement of Ba(NO₃)₂ formation is found at higher temperatures.

The amounts of NO_x stored as $BaO-NO_2$ and $Ba(NO_3)_2$ are plotted in Fig. 12 as a function of time. For T = 523 K and 623 K, NO_x is mainly stored as BaO-NO₂, which is not a stable species at higher temperatures. Therefore, at T = 723K, during the storage phase, almost no further accumulation of BaO-NO₂ is found after t = 20 s, but only an increase of Ba(NO₃)₂. Since the Ba(NO₃)₂ formation rate is limited by the NO oxidation rate on Pt, the NO concentration at the outlet changes only slightly after t = 20 s and at T = 723 K, as shown in Fig. 8(c). Compared to the formation of BaO-NO2, the formation of Ba(NO₃)₂ is almost non-reversible. The simulation shows that the surface is completely covered with Ba(NO₃)₂ after a long period of NO supply (not shown here). However, limited by the NO oxidation rate, such processes take about 2 hours at 723 K with $\dot{V} = 1 \text{ L min}^{-1}$ and 400 ppm NO at the inlet, and take even longer at lower temperatures,

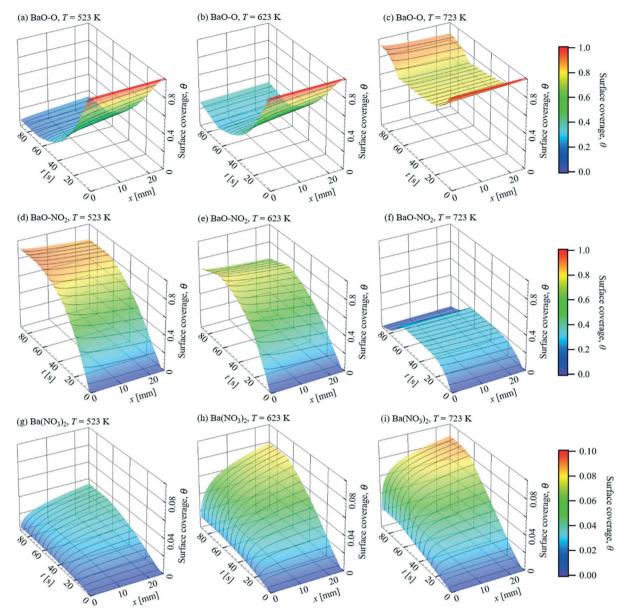


Fig. 11 Predicted surface coverage, θ , for NO storage over a Pt/BaO/Al₂O₃ catalyst coated plate. $\dot{V} = 1 \text{ L min}^{-1}$, inlet: 400 ppm NO, 1% O₂, balance N_2 (t = 0-62.5 s).

as the slower NO desorption rate has to be taken into consideration.

Fig. 12 shows the NO storage at T = 523 K with lower inlet NO concentration and slower flow rate as well. When the NO concentration is lowered from 400 to 150 ppm by more than 60%, the total amount of NO_x stored does not decrease by the same amount, but by less than 50%. That is, the effective storage efficiency is somewhat higher at lower NO inlet concentrations, presumably because the storage capacity is not reached as quickly locally. When the inlet flow rate decreases from 1 L min⁻¹ to 0.5 L min⁻¹, the integral amount of NO added over the same time-period is halved whereas the residence time doubles. At the end of the storage phase, however, the amount of BaO-NO at a flow rate of 0.5 L min⁻¹ is still over 95% of the amount at a flow rate of 1 L min⁻¹.

Moreover, with the prolonged residence time, the higher conversion of NO to NO2 on Pt site leads to even a higher amount of Ba(NO₃)₂ at the slower flow rate.

5. Conclusions

In this study, NO_x storage on Pt/BaO/Al₂O₃ catalysts has been investigated numerically and experimentally. thermodynamically consistent reaction mechanism for NO_x storage is developed by combining the fast catalytic reactions of NO oxidation on Pt and the slow storage reactions of NOx on BaO. The kinetic parameters are based on literature values and fine-tuned to match the experimental data in our present study under various conditions.

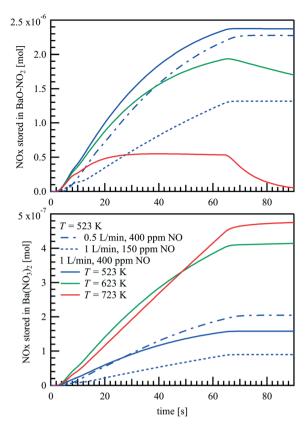


Fig. 12 Predicted amount of stored NO_x as BaO-NO₂ and Ba(NO₃)₂ during a NO_x storage cycle over a Pt/BaO/Al₂O₃ catalyst coated plate.

Light-off measurements in a packed bed reactor with catalyst powder and spatially resolved NO distribution measurements over a catalystically coated plate conducted to investigate the NO oxidation to NO2 on Pt as a precursor step for the NO_x storage. Both measurements show that NO conversion on Pt above approximately 650 K is limited by the reaction equilibrium of the reversible reaction. The previously published Koop et al.'s automotive exhaust gases abatement model12 is tailored to a mechanism of NO oxidation on Pt. Using the 1D packed bed code, DETCHEMPBR, which is presented in this study, and comparing with the experimental data, the kinetic data of the 17-reaction-scheme is thermodynamically consistent and is adapted to match the light-off curve. The NO oxidation mechanism is subsequently employed in parallel-wall channel simulations with DETCHEMCHANNEL, which predicts 2D NO distribution over the Pt/Al₂O₃ catalyst plate measured by the PLIF technique. This mechanism is then implemented as sub-steps in the NO_x storage mechanism.

The spatial and temporal development of the absolute NO concentration distributions over a NOx storage catalyst is obtained with in situ phase-locked PLIF. Decreasing storage capacity with time is reflected by decreasing concentration gradients that rapidly converge to steady-state conditions locally. The NO_x storage model on BaO is based on Olsson et al.'s mechanism14 and combined with the NO oxidation mechanism on Pt. Only the pre-exponential factors for the steps NOx storage on BaO are further tuned to fit the simulated results of DETCHEMRESERVOIR to the experimental data. A reasonable agreement is found under various conditions, e.g., temperatures, flow rates and inlet gas concentrations. It is shown that the NOx storage efficiency over a Pt/BaO/Al₂O₃ catalyst highly depends on the temperature, the storage capacity, the flow field, and the NO oxidation rate on Pt. At T = 523 K and 623 K, during the 62.5 s storage phase with NO/O2/N2 mixture, NO is mainly stored as BaO-NO2, which is unstable at higher temperatures and strongly diminishes the NO_x storage efficiency at T = 723 K. On one hand, only a small amount of NO reacts to form BaO-NO2 due to the high NO desorption rate, and on the other hand, the formation of Ba(NO₃)₂ is limited due to the low conversion of NO to NO2.

The study shows that a micro kinetic model established with experimental data by kinetic data from packed bed reactor measurements using a catalyst powder can be incorporated into more complex flow simulations in which convective and conductive transport processes are interacting with the kinetics. Furthermore, the micro kinetic model also works under transient conditions of a NSR catalyst.

Conflicts of interest

There are no conflicts to declare.

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