



Cite this: *Chem. Commun.*, 2022, 58, 11151

Received 25th July 2022,
Accepted 7th September 2022

DOI: 10.1039/d2cc04148k

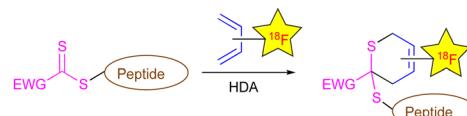
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The HDA reaction of dithioesters was developed as a new click-reaction compatible with the indirect ^{18}F -labelling of peptides. It involves dithioester-peptides and a radiofluorinated diene as a novel prosthetic group. The method was applied to a PSMA-ligand for the *in vivo* detection of LNCap tumors in xenografted mice.

Peptides are present in all living organisms and due to their high binding affinity to specific receptors, they are also widely used for medical applications as therapeutic or targeting agents, as well as diagnostic tools. Hence, the interest in peptide radiolabelling has grown considerably over the past few years, as demonstrated by numerous reviews devoted to this topic.^{1,2} Fluorine-18, the most used radionuclide in the positron emission tomography (PET) imaging technique, is characterized by a half-life ($t_{1/2}$) of 109.8 min, thus matching the pharmacokinetics of peptides and explaining its successful use in this field.² ^{18}F -labelling can be achieved through direct or indirect approaches, however mild reaction conditions are required when a peptide is involved. Despite the interest and the advances in the direct radiofluorination of peptides,³ indirect approaches remain the most used.⁴ This includes the radiofluorination of a small molecule generating a prosthetic group that subsequently undergoes a fast reaction with a function attached to the tracer. Therefore, click reactions⁵ including cycloadditions represent a powerful tool for this purpose. The well-known copper-catalyzed reaction of an azide with an alkyne (CuAAC) was widely employed, however with the main drawbacks related to the use of copper (cytotoxicity, undesired oxidative side-reactions, use of large excess of peptide and catalyst, difficulty to remove copper, additional control

quality analysis).⁶ Some metal-free cycloadditions such as SPAAC (strain-promoted azide–alkyne cycloaddition),⁷ SPSAC (strain-promoted sydnone–alkyne cycloaddition),⁸ or IEDDA (inverse electron demand Diels–Alder)⁹ reactions were also reported; however, the accessibility of the involved reagents represents a limitation. Therefore, the introduction of alternative click reactions in the toolbox of peptide radiofluorination still remains a challenging and attractive research area. Some years ago, we developed the use of electron-deficient dithioesters as efficient dienophiles in catalyzed or non-catalyzed hetero-Diels–Alder (HDA) reactions.¹⁰ Then, from this work, these reactions were included in the category of click reactions by Barner-Kowollik, Stenzel, and co-workers, thanks to their innovative application in materials science using dithioester-functionalized polymers prepared by RAFT polymerization.¹¹ Based on this knowledge, we report herein the first application of the HDA reaction of dithioesters in a catalyst-free indirect ^{18}F -radiolabelling of peptides using a radiofluorinated diene as a novel prosthetic group (Scheme 1).

The phosphonodithioformate was selected as the heterodienophile partner as it offers a balanced compromise between reactivity and stability and facile access. Moreover, it enables easy characterization of the substrates and products by ^{31}P NMR spectroscopy. Three phosphonodithioesters (Fig. 1) were prepared by *S*-alkylation of the diethyl phosphonodithioformate salt¹² with the corresponding benzyl bromide derivative (see ESI[†]). Non-peptidic phosphonodithioester **1** was prepared as a model reagent for kinetic studies. The dithioester functionalized tripeptide **2** containing an AYK–NH₂ residue (AYK: alanine–



Scheme 1 Proposed new catalyst-free indirect ^{18}F -radiolabelling of peptides by HDA reaction; EWG = electron-withdrawing group.

^a Université de Strasbourg, CNRS, Laboratoire d'Innovation Thérapeutique, LIT UMR 7200, F-67000 Strasbourg, France. E-mail: dominique.bonnet@unistra.fr, gulea@unistra.fr

^b Université de Strasbourg, CNRS, IPHC UMR 7178, F-67000 Strasbourg, France

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d2cc04148k>



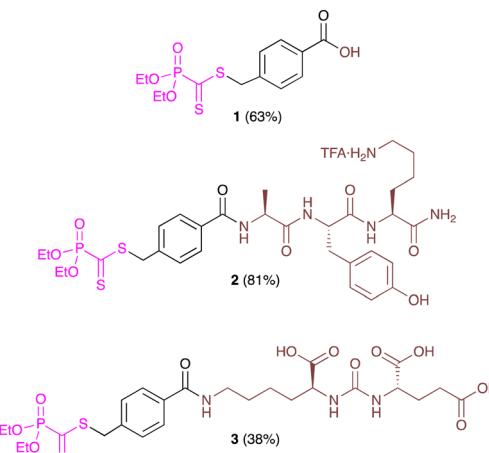
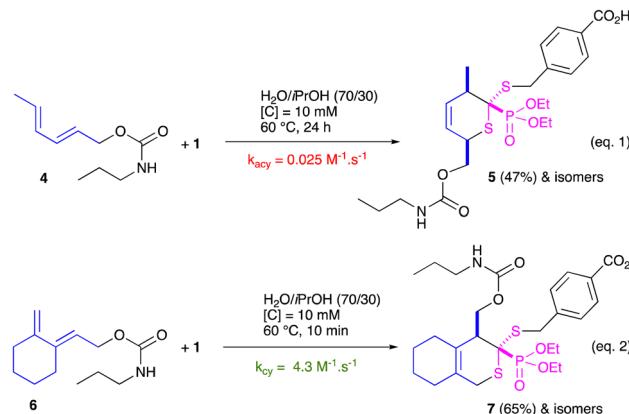


Fig. 1 Phosphonodithioesters prepared and used as dienophiles in the HDA reaction in this study.

tyrosine–lysine) has been designed as a model peptide for radio-fluorination. Starting from a Rink amide resin and using a Fmoc/tBu strategy, it was successfully obtained in a good 81% overall yield (10 steps), demonstrating the chemical stability of the dithioester moiety during cleavage and deprotection steps. This strategy prevented undesired *N*-thioacetylation¹³ allowing rapid and efficient access to an NH₂-containing dithioester-peptide (as its trifluoroacetic acid ammonium salt). Finally, to establish the proof of the applicability of this HDA reaction for *in vivo* PET imaging, we envisaged the preparation and use of a radiofluorinated PSMA (prostate-specific membrane antigen) ligand.¹⁴ To this end, PSMA-phosphonodithioester 3 containing a KuE-residue (KuE: lysine–urea–glutamate) was successfully synthesized in solution with 38% yield over five steps.

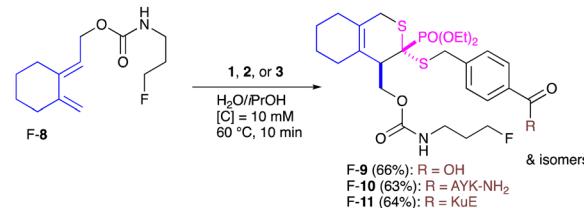
The choice of the dienic partner was crucial to reach high kinetics, as the cycloaddition reaction time should not exceed one hour, due to the short-lived ¹⁸F-radioisotope. Theoretical conversions were plotted for different rate constants under typical conditions of ¹⁸F-labelling (with particularly a very low concentration of 5 mM) showing that low or no conversions would be obtained with a rate constant below 1 M⁻¹ s⁻¹ (ESI,† Fig. S1). First, acyclic diene 4 bearing a carbamate moiety was synthesized from the commercially available sorbic alcohol (see ESI,†) and reacted with dienophile 1. The reaction was performed in water/isopropanol (70/30) at 60 °C and completed after 24 h, leading to the corresponding cycloadduct in 47% isolated yield (Scheme 2, eqn (1)). The use of water as a co-solvent increased dramatically the rate of this reaction, as more than one week was needed to reach completion when acetonitrile was used. Isopropanol served as a non-toxic co-solvent to keep the substrates soluble during the reaction. The second order rate constant of this reaction was determined by monitoring the absorbance at 530 nm, which corresponds to the n to π* transition of the C=S, and was found to be about 0.023 M⁻¹ s⁻¹ (ESI,† Fig. S2 and S3). This value is not compatible with the kinetic requirement of fluorine-18 chemistry. We thus searched for a much more reactive diene. It is well established that 1,3-dienes need *s*-trans to *s*-cis interconversion to react in DA reaction,



Scheme 2 HDA reaction of dithioester 1 with acyclic and exocyclic dienes 4 and 6; one of the four isomers is illustrated for the products.

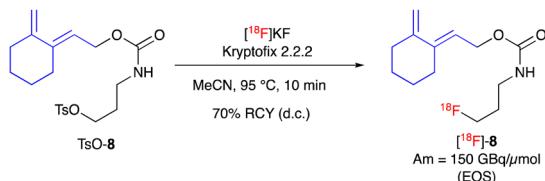
therefore dienes with locked *s*-cis conformation are highly reactive.¹⁵ In the latter category are included cyclopentadiene derivatives, which are known for their impressive reaction rates but also for their fast dimerization, and exocyclic dienes, which represent a sound alternative as they can react faster than 1,3-butadienes by 100-fold without being prone to dimerization. Thereby, we designed and synthesized the exocyclic diene 6 in five steps starting from cyclohexanone (see ESI,†). Its reaction with dithioester 1 was performed under the same conditions to afford the expected cycloadduct 7 in 65% isolated yield (Scheme 2, eqn (2)). The reaction was completed in only 10 min (HPLC monitoring) and the second order rate constant was found to be around 4.3 M⁻¹ s⁻¹ (see ESI,† Fig. S4 and S5), which is 175 times higher than that with the acyclic analogue 4. Gratifyingly, this value is compatible with our objective of ¹⁸F-labelling. Both cycloadducts 5 and 7 were obtained as a mixture of four regio/stereoisomers for which the ratio was determined by ³¹P-NMR spectroscopy (see ESI,†). According to the DA reaction rules we assume that the major cycloadduct 7 (around 50% in the mixture) is the *endo*-regioisomer illustrated in Scheme 2.

With these results in hand, we prepared an exocyclic fluorinated diene in order to apply this fast reaction in peptide radiofluorination. Diene F-8 was obtained in seven steps following a similar sequence as that used for diene 6 and additional introduction of the fluorine atom (see ESI,†). F-8 was reacted with each phosphonodithioester (1, 2, and 3) under non-radioactive reaction conditions, similar to those used previously (in water/isopropanol, at 60 °C). All reactions showed



Scheme 3 HDA reaction of fluorinated diene F-8 with dithioesters 1, 2, and 3; the major of the four isomers is illustrated for the products.



Scheme 4 Synthesis of radiofluorinated diene $[^{18}\text{F}]\text{-8}$.

full conversion after 10 min and led to the expected corresponding cycloadducts **F-9** (from **1**), **F-10** (from **2**), and **F-11** (from **3**) with good isolated yields (Scheme 3) and similar regio/stereoselectivities to those previously obtained for **7** (determined by ^{31}P -NMR spectroscopy, see ESI ‡). These results demonstrate that the cycloaddition is rapid and fully compatible with the presence of peptide functional groups such as amines, alcohols, or carboxylic acids, and that the size and nature of the attached peptide moiety do not impact the efficiency and selectivity of the reaction.

The next step was the radiosynthesis of our $[^{18}\text{F}]$ fluoro-cyclic diene $[^{18}\text{F}]\text{-8}$. The radiofluorination of the tosylate precursor **TsO-8** was performed in classical conditions with $[^{18}\text{F}]$ KF/Kryptofix 2.2.2 and we were able to, after a short optimization (ESI ‡ Fig. S6), reach 90% conversion after just 10 min at 95 °C (Scheme 4). This synthesis was performed on a fully automated apparatus along with the purification of the crude product by C18 HPLC and formulation in ethanol, affording the novel prosthetic group $[^{18}\text{F}]\text{-8}$ with a decay corrected isolated radiochemical yield of 70%, a mean molar activity of 150 GBq μmol^{-1} at the end of synthesis (EOS) and a high radiochemical purity ($>98\%$ by HPLC).

Based on our previous results in non-radioactive reaction conditions the ^{18}F -labelled diene $[^{18}\text{F}]\text{-8}$ was subsequently used in the optimization of the HDA reaction with dithioester **1** and **2** by fine-tuning the ratio of water/alcohol and the concentration of the dithioester (Table 1). All reactions were performed using a constant amount of diene in 20 μL of water/alcohol solution (determined using an HPLC calibration curve). With the model dithioester **1**, the corresponding cycloadduct $[^{18}\text{F}]\text{-9}$ was obtained with high conversion when using a high concentration of **1** (entry 1 *vs.* entry 2)

Table 1 Optimization of HDA reaction between diene $[^{18}\text{F}]\text{-8}$ and dithioesters **1–3**

Entry	Substrate (nmol); [C] (μM) ^e	HDA solvent: water/alcohol 60 °C, 30 min, [C]	$[^{18}\text{F}]\text{-9: R = OH}$ $[^{18}\text{F}]\text{-10: R = AYK-NH}_2$ $[^{18}\text{F}]\text{-11: R = KuE}$	
			Product	$[^{18}\text{F}]\text{-8}^f$
1 ^a	1 (30); 600	70/30 ^b	$[^{18}\text{F}]\text{-9}$	100/0
2 ^a	1 (3); 60	70/30 ^b	$[^{18}\text{F}]\text{-9}$	83/17
3 ^a	2 (3); 15	80/20 ^c	$[^{18}\text{F}]\text{-10}$	10/90
4 ^a	2 (3); 15	60/40 ^c	$[^{18}\text{F}]\text{-10}$	0/100
5 ^a	2 (3); 45	70/30 ^c	$[^{18}\text{F}]\text{-10}$	77/23
6 ^d	2 (700); 135	70/30 ^c	$[^{18}\text{F}]\text{-10}$	99/1
7 ^d	3 (1500); 290	70/30 ^c	$[^{18}\text{F}]\text{-11}$	>99/1

^a Manual synthesis with a constant amount of diene, analyzed after 30 min.

^b Ratio water/isopropanol. ^c Ratio water/ethanol. ^d Automated synthesis using 9 to 10 GBq of $[^{18}\text{F}]\text{-8}$. ^e The volume of the solvent was adjusted to the amount of dithioester. ^f Ratio measured by HPLC on the radioactive channel.

demonstrating the feasibility of this radiofluorination approach. We then optimized the HDA of dithioester-peptide **2** (entries 3–5). Ethanol was preferred to isopropanol as better tolerated for *in vivo* injection. The role of water as a co-solvent (entry 4) as well as the importance of using high concentrations (entry 5) were highlighted as the most crucial parameters for this reaction. The optimized conditions were then adapted on a fully automated apparatus to produce using the dithioester **2**, the desired radiolabeled peptide $[^{18}\text{F}]\text{-10}$ in $54 \pm 6\%$ radiochemical yield (from 22–23 GBq of $[^{18}\text{F}]$ KF and decay corrected from the start of synthesis, $n = 2$) after a simple purification on a C18 SEP-PAK cartridge (entry 6). The same conditions and starting radioactivity were used with dithioester **3** (entry 7) to obtain after semi-preparative HPLC purification the radiolabeled PSMA-ligand $[^{18}\text{F}]\text{-11}$ in $44 \pm 6\%$ radiochemical yield ($n = 5$). Both automated syntheses were performed within 2 hours (purification and formulation included). Peptides synthesized with this protocol were obtained with high molar activities of $80 \pm 20 \text{ GBq}\mu\text{mol}^{-1}$ ($n = 3$, EOS).

Then, radioligand $[^{18}\text{F}]\text{-11}$ was evaluated for *in vivo* PET imaging. $[^{18}\text{F}]\text{-11}$ remained intact over a 60 minute incubation in mouse serum at 37 °C, demonstrating the metabolic stability of the newly formed 2-thiopyran heterocyclic linker (see ESI ‡ Fig. S18). Moreover, the specificity of $[^{18}\text{F}]\text{-11}$ was evaluated on LNCap cells in competition with 2-PMPA, a known inhibitor of PSMA receptors.¹⁶ The results after 15 min and 60 min of $[^{18}\text{F}]\text{-11}$ incubation (with and without 2-PMPA) confirmed that the specificity of the ligand towards the PSMA receptor is preserved after the introduction of the 2-thiopyran linker (ESI ‡ Fig. S19). *In vivo* experiments have been performed on mice bearing LNCap tumors. Briefly, male nude mice were injected subcutaneously with LNCap cells at the back of the right shoulder and used after 35 days of tumor growth. The mice were injected with approximately 9 MBq of $[^{18}\text{F}]\text{-11}$ and imaged by a 10 min static scan (60 min post-injection) or by a dynamic acquisition of 90 min (18×5 min) just after injection (see ESI ‡). Vascularized tumors with functional sizes below 100 mm^3 were efficiently detected as shown in Fig. 2. As expected, the kidneys also exhibited a high uptake of the radiotracer due to the over-expression of the PSMA receptor in this organ. Finally, dynamic acquisition demonstrated an important hepato-biliary excretion of $[^{18}\text{F}]\text{-11}$ without accumulation in the liver and a fast blood elimination (see ESI ‡ Fig. S20).

In conclusion, we developed a new fast click-reaction compatible with the indirect radiofluorination of peptides. This consists of a HDA cycloaddition involving a phosphonodithioester-functionalized peptide as the heterodienophile and an ^{18}F -fluorinated highly reactive *s-cis* constrained exocyclic diene as a novel prosthetic group. It also represents the first example of a direct-electron-demand HDA reaction used in ^{18}F -labelling. Notably, the reaction proceeds free of catalyst and involves partners which are readily available in few steps on a gram scale. This makes this HDA reaction competitive with commonly used cycloadditions for this application. Using this reaction, a model tripeptide containing reactive NH₂ and OH functions (from lysine and tyrosine), and a PSMA ligand were efficiently radiolabeled in mild conditions within 2 hours (purification and formulation



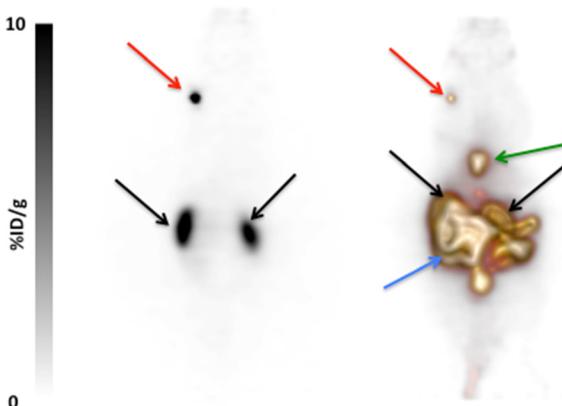


Fig. 2 Left: Anterior coronal view of a mouse bearing an LNCap tumor 60 min after i.v. injection of 10 MBq of $[^{18}\text{F}]\text{-11}$; red arrows point to the tumor, black to the kidneys. Scale bar from 0 to $10\% \text{ID g}^{-1}$ for the left image. Right: Anterior view of whole-body 3D volumic rendering of the same mouse; green arrow for gallbladder and blue for the intestines.

included) and the conjugates obtained in high molar activities and radiopurities. Finally, the potential of this method to access radiotracers was evaluated through the preparation of PSMA-radiotracer $[^{18}\text{F}]\text{-11}$. The latter was found to be stable in mouse serum and the specificity of the ligand towards the PSMA receptor was preserved in the presence of the 3,6-dihydro-2*H*-thiopyran moiety in the linker structure. This allowed its use for the *in vivo* detection of small size tumors in xenografted mice. This novel approach paves the way to the rapid and highly chemoselective $[^{18}\text{F}]$ -radiolabelling of therapeutic peptides for *in vivo* PET imaging.

Author contributions: T.M., P.M. (Investigation, Conceptualization, Writing original draft); P.W., S.R. (Investigation); F.B. (Resources); N.G. (Supervision); D.B., M.G. (Conceptualization, Project administration, Supervision, Writing original draft, review & editing).

This work is part of the Interdisciplinary Thematic Institutes IMS and InnoVec, ITI 2021-2028 program of the University of Strasbourg, CNRS, and Inserm, supported by IdEx Unistra (ANR-10-IDEX-0002) and SFRI-STRAT'US project (ANR-20-SFRI-0012). T. M. was supported by a fellowship from the ENS Paris-Saclay. We thank the platforms PACSI (GDS 3670) and CYRCé for technical support.

Conflicts of interest

The authors declare no conflict of interest.

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