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Introduction

Deuterium-containing organic molecules are being used increasingly in synthetic chemistry, medicinal chemistry and organic materials.¹ For example, deutetrabenazine, the first deuterated drug (Austedo) approved in 2017 by the FDA, was developed in part because deuterated drugs can potentially affect the metabolic sites and thus improve the pharmacokinetic properties. To further accelerate the optimization of lead candidates, the development of practical and scalable synthetic methods to precisely incorporate deuterium atoms into different kinds of organic skeletons is very meaningful.² The most reliable strategies for deuterium incorporation rely on the metalation of the corresponding organic halides³ or of reactive C–H⁴ bonds to generate organometallic derivatives for subsequent deuteration. Recent efforts have focused on transition metal catalyzed H/D exchange.⁵ However, most of these methods generally suffer from poor functional group compatibility and uncontrolled chemoselectivity, particularly when the substrates possess weak chemical bonds or competing reactive reaction sites (Fig. 1a).

Carboxylic acids are common commercially available feedstocks.⁶ Decarboxylative strategies enable carboxylic acids to serve as traceless linkers with which to construct C–C and C–X bonds (X = F, Cl, N₃).⁷ In view of the diverse skeletons of

carboxylic acids, this type of reaction could significantly enhance the development of a useful library of deuterated organic molecules. In contrast with well-developed radical dehalogenative deuteration of organic halides,⁸ decarboxylative deuteration represents an elegant access to deuterated molecules from commercially available starting materials. For example, in 2004, Oshima *et al.*^{9a} reported Pd-catalyzed decarboxylative deuteration of aliphatic carboxylic acids at 250 °C and 5 MPa. In 2010, Hatanaka *et al.*¹⁰ employed a 400 W high-pressure mercury lamp and a stoichiometric photosensitizer for the deuteration of alkyl carboxylic acids. Later, Gooßen *et al.*^{9b}

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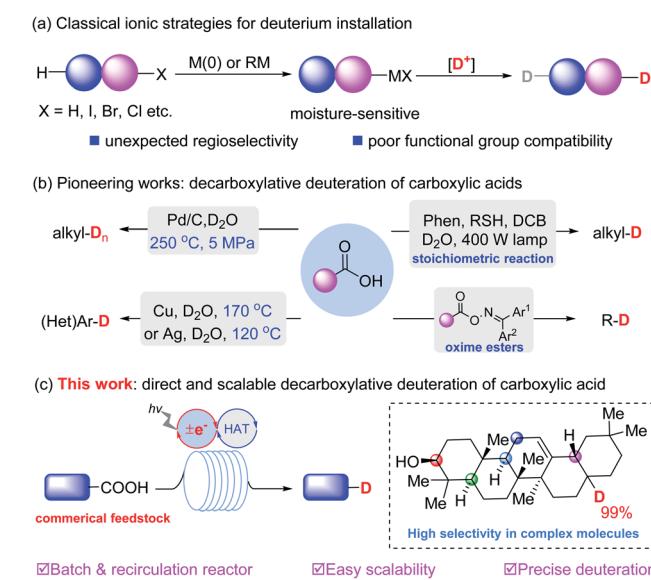


Fig. 1 Classical deuteration strategies and decarboxylative deuteration approaches. (a) Classical ionic strategies. (b) Pioneering works. (c) This work.

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disclosed Cu or Ag-catalyzed decarboxylative deuteration of (hetero)aromatic carboxylic acids at elevated temperatures. Recently, deuteration of oxime carboxylate was developed by Glorius and coworkers.¹¹

Despite these great efforts, the development of a scalable, practical and site-specific decarboxylative deuteration strategy is still highly desired. Pursuant to our previous work on synergistic catalysis,¹² we designed a new strategy to achieve precise deuteration with D₂O of a wide array of readily available acids *via* synergistic thiol and photoredox catalysis (Fig. 1c), efficiently affording structurally diverse deuterated molecules with up to 99% deuterium incorporation. We have explored the practicality of the method *via* recirculation reactors, developing a protocol which is easily scalable (up to 50 mmol) in laboratories.

Results and discussion

The proposed mechanism of decarboxylative deuteration is illustrated in Fig. 2a. Upon absorbing visible light, the photo-excited PC* with a high redox potential can accept an electron from a carboxylate anion and generate an alkyl radical (4) by decarboxylation.¹³ Due to the stronger BDE of the O–D bond (118 kcal mol⁻¹) in D₂O than that of normal C(sp³)–H bonds (ca. 100–110 kcal mol⁻¹),¹⁴ direct hydrogen atom transfer between an alkyl radical (4) and D₂O is thermodynamically unfavorable.¹⁵ Taking advantage of the pioneering work on radical deuteration,^{12a,b} we used a thiol as the HAT catalyst. In the presence of excess D₂O, it will undergo rapid H/D exchange to form RS–D because its pK_a value will be lower than that of water (pK_a = 32).¹⁶ Subsequently, the alkyl radical (4) will enter into

a HAT process with R–SD (5) to furnish the desired product (3) and a thiyl radical (6). This can further accept an electron from the photocatalytic system to complete the HAT catalysis and photoredox cycle.

As shown in Fig. 2b, the alkyl carboxylic acid (**1a**) does not have an oxidation potential in the range of 0–2 V, but a significant peak at 0.74 V vs. SCE (the oxidation potential of a carboxylate) is seen when a stoichiometric inorganic base, especially CsOH is added. It was presumed that the use of CsOH could benefit the formation of cesium carboxylate, which can undergo single electron oxidation and be decarboxylated. Radical trapping experiments with 2,2,6,6-tetramethylpiperidinoxy (TEMPO) and EPR results showed that the radical pathway was highly likely, consistent with the proposed mechanism shown in Fig. 2a.

Initially, we selected cesium 4-(4-methoxyphenyl)butanoate (**1a**-Cs) as a model substrate, and it is readily available from the corresponding carboxylic acid in almost quantitative yield (Table 1). The optimized conditions include the use of 1 mol% [Ir(dF(CF₃)ppy)₂(dtbbpy)]PF₆ [**PC-III**, $1/2 E_{\text{red}}(^*\text{Ir}^{\text{III}}/\text{Ir}^{\text{II}}) = +1.21 \text{ V vs. SCE}$]¹⁷ as the photocatalyst, thiol (**2a**) as the HAT catalyst,

Table 1 Optimization of the reaction conditions^a

Entry	Variation of standard conditions	Yield ^b	D-Inc. ^c
1	None	75%	96%
2	With 1a -Na ^d	75%	77%
3	With 1a -K ^e	75%	83%
4	4-(4-Methoxyphenyl)butanoic acid and CsOH ^f	57%	60%
5	PC-I instead of PC-III	4%	—
6	PC-II instead of PC-III	3%	—
7	2b instead of 2a	Trace	—
8	2c instead of 2a	23%	96%
9	2d instead of 2a	14%	96%
10	Without PC-III or light	N.D.	—
11	Without 2a	5%	—

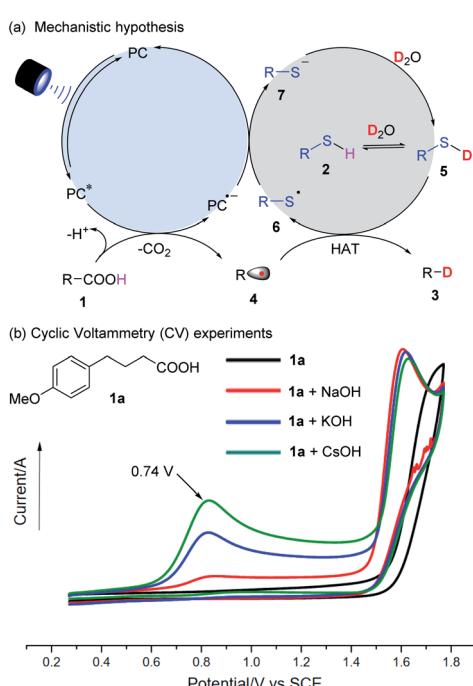
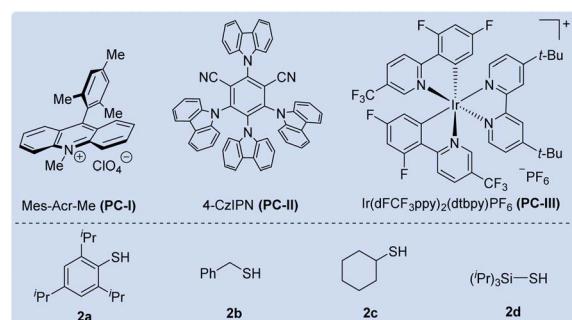


Fig. 2 (a) Mechanistic hypothesis. (b) Cyclic Voltammetry (CV) experiments.

^a **1a**-Cs (0.2 mmol), **PC-III** (1 mol%), **2a** (10 mol%), DCM/D₂O (4 : 1, v/v; 2 mL, 110 eq. of D₂O), 45 W blue LEDs, room temperature, 18 h.

^b Measured by GC using acetophenone as the internal standard due to the high volatility. ^c Deuterium incorporation was determined by HRMS-ESI. ^d Sodium 4-(4-methoxyphenyl)butanoate. ^e Potassium 4-(4-methoxyphenyl)butanoate. ^f CsOH (2.0 equiv.) as the base. DCM = dichloromethane, N.D. = not detected.



DCM/D₂O as the mixed solvent and irradiation of blue LEDs at ambient temperature (entry 1). The reaction delivered the desired 1-methoxy-4-(propyl-3-*d*)-benzene (**3a**) in 75% yield and with up to 96% deuterium incorporation. The substrate cesium 4-(4-methoxyphenyl)butanoate (**1a**) has a weak benzylic C–H site, but the site remained intact during the decarboxylative deuteration. To our knowledge, C–H sites of this type are challenging in H/D exchange strategies.^{5c} If sodium or potassium salts were used instead of cesium carboxylate, it was found that the D-incorporation was notably decreased (entries 2 and 3). However, the formation of the corresponding cesium carboxylate *in situ* from a carboxylic acid and CsOH gives a moderate yield and D-incorporation (entry 3). The use of other photocatalysts such as **PC-I** or **PC-II** and thiols (**2b**–**2c**) reduces the reaction efficiency (entries 5–9). Control experiments suggest that the photocatalyst, thiol HAT catalyst and light irradiation are key factors contributing to the success of the reaction (entries 10 and 11). On the other hand, we found that aliphatic acids such as 2-(4-(benzyloxy)phenyl)acetic acid (**1b**), which are stabilized by heteroatomic or aryl substitution, can directly react under modified optimized conditions when using Mes-Acr-Me (**PC-I**) as shown in Fig. 3 (see the ESI† for optimization details). This can precede the precise decarboxylative deuteration and afford the desired product (**3b**) in 97% yield and 95% D-incorporation. We envisioned that the strong oxidative ability of photoexcited *Mes-Acr-Me [^{1/2}*E*_{red}(*PC/PC[•]) = +2.08 V vs. SCE]¹⁸ would facilitate the SET oxidation of carboxylic acid in the presence of an organic base. Interestingly, we found that the initial reaction rate of this decarboxylative deuteration was heavily light-dependent since a dramatically decreased rate was observed when only one LED lamp was used rather than two lamps (see the ESI† for details). This encouraged us to use a recirculation reactor to address the efficiency of the reaction.

With the optimized decarboxylative deuteration conditions in hand, we investigated the scope of the aliphatic carboxylic acids. As shown in Fig. 4, a wide variety of primary, secondary and tertiary carboxylic acid derivatives can smoothly undergo the decarboxylative deuteration, affording the products (**3c**–**3s**) in moderate to good yields with excellent (up to 99%) D-incorporation. The benzylic and α -heteroatom carboxylic acids (**3c**–**3e**, **3g**–**3k**, **3n**, **3q** and **3r**) can be directly employed under optimized reaction conditions **A** with Mes-Acr-Me (**PC-I**) as the photocatalyst. The reactive benzylic and α -amino C–H bonds, for which H/D exchange under photocatalysis has been

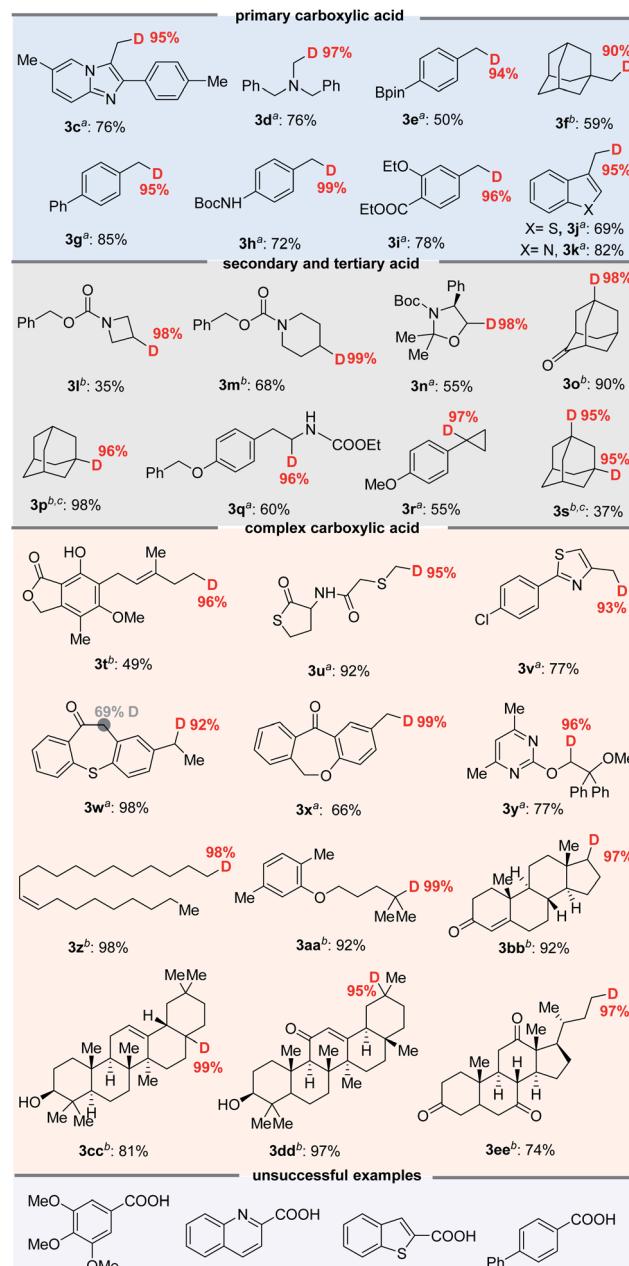


Fig. 4 Scope of the decarboxylative deuteration. ^aStandard conditions A: aliphatic acids 1 (0.2 mmol), **PC-I** (2 mol%), **2a** (10 mol%), 2,4,6-collidine (1.0 equiv.), DCM/D₂O (4 : 1, v/v, 2 mL), blue LEDs, 10–20 h.

^bStandard conditions B: cesium carboxylate (0.2 mmol), **PC-III** (1 mol%), **2a** (10 mol%), DCM/D₂O (4 : 1, v/v, 2 mL, 110 eq. of D₂O), 45 W blue LEDs, 10–20 h. ^cThese products are readily volatile and yields are determined by GC. Isolated yields are shown and the deuterium incorporation ratio was determined by ¹H NMR spectroscopy (<95% D) or HRMS (>95% D).

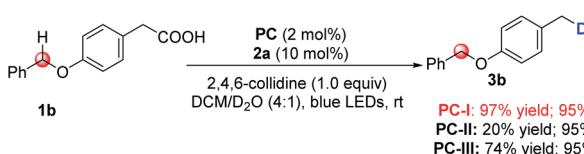


Fig. 3 Modified standard conditions for benzylic acids. Reaction conditions: **1b** (0.2 mmol), Mes-Acr-Me **PC-I** (2 mol%), **2a** (10 mol%), 2,4,6-collidine (1.0 equiv.), DCM/D₂O (4 : 1, v/v, 2 mL, 110 eq. of D₂O), 45 W blue LEDs, ambient temperature, 10 h. Yield of the isolated product is shown. The deuterium incorporation was determined by ¹H NMR analysis.

reported,^{2a} were not structurally affected by the reaction. The unactivated cesium carboxylates were employed under optimized conditions **B**, affording the desired products (**3f**, **3l**, **3m**, **3o**, **3p** and **3s**) in satisfactory yields and with good D-incorporation. As shown in Fig. 4, the decarboxylative deuteration protocol has good functional group compatibility. Several



relatively sensitive but versatile functional groups, such as a weak benzylic C–H bond (**3c**, **3d**, **3l–3n** and **3q**), an α -amino C–H bond (**3d**, **3l–3n**, **3q** and **3u**), heteroaryl (**3j** and **3k**), boronic ester (**3e**), ketone (**3o**) or strained small rings (**3r**), survived the conditions well, which suggests promising applications in synthetic and medicinal chemistry. The synthetic robustness of the reaction was further illustrated by the decarboxylative deuteration of complex carboxylic acids such as erdosteine (**3u**), ambrisentan (**3y**), gemfibrozil (**3aa**) and oleanic acid (**3cc**). The resulting deuterated products (**3t–3ee**) are difficult to prepare from other available starting materials, such as organic halides which are usually prepared from acids by reduction and subsequent halogenation under harsh conditions. However, aromatic acids are unsuccessful examples in this decarboxylative protocol possibly because the radical decarboxylation of aromatic substrates is a kinetically less favoured pathway.¹¹

Although several important radical deuteration syntheses of various compounds have been established, a scalable and practical strategy remains a problem.⁸ Flow chemistry has significant advantages in terms of scalability, safety and productivity, and has been recently applied in photocatalyzed organic transformations.¹⁹ In general, the mesoscale two-phase photoreaction could be improved through the use of a flow reactor setup, allowing for a larger illumination area and liquid–liquid interfacial area. Consequently, we sought to develop scalable decarboxylative deuteration in flow reactors.

However, we immediately found that the use of a continuous-flow micro-tubing reactor employing a syringe pump to deliver the reaction liquid decreased the D-incorporation ratio of products, such as **3b**, to less than 40%. Inspired by the well-established continuous-flow technology, we designed a batch recirculation reactor with a peristaltic pump to transfer the reaction mixture (the detailed setup is shown in the ESI†); the enhanced mixing effect and mass transfer between two phases of our equipment improved the interfacial area²⁰ of DCM and D_2O , and this increased the D-incorporation ratio of **3b** from 37% to 95% (see the ESI† for details).

As shown in Fig. 5, the decarboxylative deuteration assisted by our recirculation arrangement could be scaled up with 5.0 mmol of carboxylic acid. A wide range of aliphatic carboxylic acids are effective substrates, affording the desired products (**3ff–3uu**) in acceptable yields without decreasing the D-incorporation or the chemoselectivity. Furthermore, although the cesium carboxylate is not soluble well in recirculation reactors, it can also furnish the decarboxylation product (**3hh**) in 71% yield and 97% D-incorporation upon addition of 18-crown-6 as an additive with 0.5 mol% photocatalyst. The use of recirculation reactors can allow for 50.0 mmol scale-up ability to produce **3b** (8.6 g) and **3vv** (13.0 g) without compromising the reaction efficiency and D-incorporation (>95%). With this protocol, we were able to easily prepare 18 kinds of different deuterated compounds on a 2–50 mmol scale from readily available starting materials under mild reaction conditions.

Conclusions

In conclusion, we have developed a scalable, practical and precise decarboxylative deuteration of aliphatic carboxylic acids *via* synergistic photoredox and HAT catalysis with D_2O as the deuterium source. A great number of structurally diverse deuterated organic molecules have been obtained with up to 99% D-incorporation from commercially available carboxylates, including a wide range of complex carboxylic acids. We have also explored this method on a preparative scale with a recirculation reactor. This provides a scalable and efficient method for the synthesis of deuterated compounds.

Author contributions

J. X., W. L. and N. L. conceived and designed the project. N. L., Y. N. and X. W. performed, analyzed and discussed the experimental data. J. X. wrote the manuscript with input from all authors and discussed the manuscript with C. Z.

Conflicts of interest

There are no conflicts to declare.

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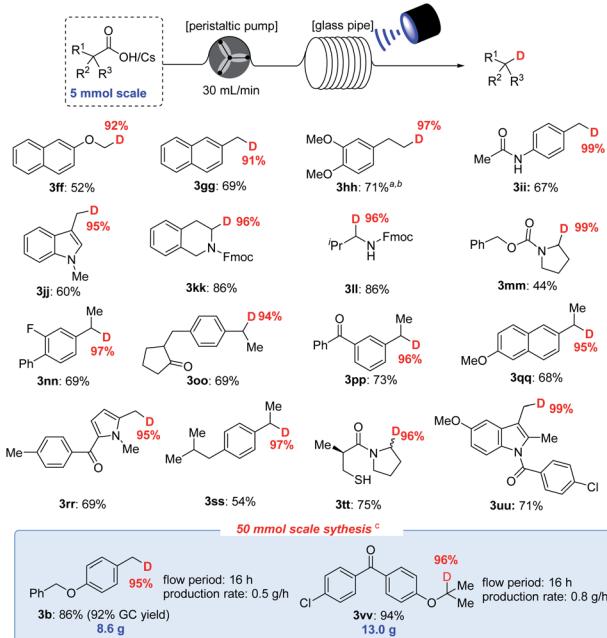


Fig. 5 Scalable decarboxylative deuteration of carboxylic acids. Standard conditions: **1** (5.0 mmol), PC-I (2 mol%), **2a** (10 mol%), 2,4,6-collidine (1.0 equiv.), DCM/ D_2O (4 : 1, v/v, 25 mL), blue LEDs, peristalsis rate = 30 mL min⁻¹, 8–16 h. ^aCesium carboxylate (2.0 mmol), PC-III (0.5 mol%), **2a** (5 mol%), 18-crown-6 (1.0 equiv.), DCM/ D_2O (4 : 1, v/v, 10 mL), blue LEDs, peristalsis rate = 80 mL min⁻¹, 9 h. ^bYields are determined by GC due to the volatility. ^c**1** (50.0 mmol), PC-I (1 mol%), **2a** (5 mol%), 2,4,6-collidine (1.0 equiv.), DCM (80 mL), D_2O (22.0 equiv., 20.9 mL), 45 W blue LEDs, peristalsis rate = 80 mL min⁻¹, 16 h.



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