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# Effect of support on hydrogen generation over iron oxides in the chemical looping process

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$\text{Fe}_2\text{O}_3$  is recognized as an excellent oxygen carrier for its low cost and high oxygen capacity. However, pure  $\text{Fe}_2\text{O}_3$  must be deposited on supports to ensure high reactivity and durability. Here, we proposed several  $\text{Fe}_2\text{O}_3$ -based oxygen carriers using  $\text{MgAl}_2\text{O}_4$ ,  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$ , and  $\text{Zr}_{0.8}\text{Y}_{0.2}\text{O}_{1.9}$  as supports and investigated their performance for chemical looping hydrogen generation. The support effect on chemical looping hydrogen generation performance was evaluated, and the fundamental insights were investigated in depth.  $\text{Fe}_2\text{O}_3/\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  exhibited a superior performance regarding high hydrogen yield and stable trend over 20 cycles at 750 °C. However, hydrogen yield of  $\text{Fe}_2\text{O}_3/\text{Zr}_{0.8}\text{Y}_{0.2}\text{O}_{1.9}$  exceeded that of  $\text{Fe}_2\text{O}_3/\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  at higher temperatures (850 °C). Characterizations show that  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  exhibits the highest oxygen vacancy concentration, which significantly improves the reduction and reoxidation reactions of  $\text{Fe}_2\text{O}_3$ , thus leading to an enhanced hydrogen yield. However, the interaction between  $\text{Fe}_2\text{O}_3$  and  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  contributed to the increase in  $\text{Fe}^{2+}$  concentration, thus decreasing the oxygen capacity during the redox cycle and contributing to the declined hydrogen yield at higher temperatures. This work highlights the potential of  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  to be used as an effective support for  $\text{Fe}_2\text{O}_3$  at mid-temperatures. We hope that the support effect in this work can be extended to design and select more active and durable oxygen carriers.

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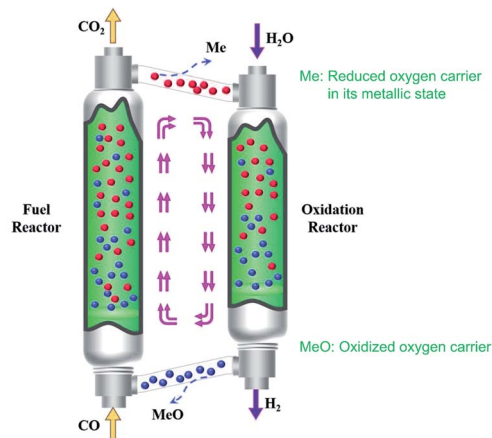
## Introduction

Fuel cells are promising substitutes for the conventional power generation systems (turbines and engines, *etc.*) since it does not emit  $\text{CO}_2$ .<sup>1,2</sup> The development of fuel cells has led to hydrogen receiving increasing attention. However, as a secondary energy vector, hydrogen must be generated manually from other energy sources.<sup>3,4</sup>

Nowadays, methane steam reforming (SMR) is the dominant method for hydrogen generation,<sup>5</sup> producing more than 70% of the total hydrogen. However, this method involves complex complicated processes, including multistage water–gas shift, decarburization, and post-hydrogen purification.<sup>6,7</sup> In addition, the need of enormous auxiliary fuel to maintain the strong endothermic reaction would also lead to significant  $\text{CO}_2$  emission.<sup>8</sup> In comparison, electrocatalytic water splitting allows hydrogen to be prepared at room temperature and is recognized as a possible method to replace SMR for hydrogen generation.<sup>9</sup> However, this method is kinetically slow and requires precious metals as electrocatalysts to decrease the reaction energy barrier.<sup>10</sup> The low hydrogen generation performance and high cost of the electrocatalysts significantly limit the industrial application of this technique.

In recent years, chemical looping hydrogen generation has drawn a widespread focus and became a strategic frontier in

hydrogen production technology.<sup>11</sup> Compared with the SMR process, this technology utilizes metal oxides as redox materials to split the traditional one-step reaction into two consecutive reactions.<sup>12,13</sup> In a typical procedure, oxygen carrier reacts with the reducing agent to release its lattice oxygen in the fuel reactor. After that, the reduced oxygen carrier enters the hydrogen production reactor to react with water vapor to generate hydrogen.<sup>14,15</sup> Pure  $\text{CO}_2$  and  $\text{H}_2$  are obtained at the exit



**Fig. 1** Scheme of hydrogen generation via the chemical looping technology.

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of the reduction and hydrogen production reactors. The schematic of this process is illustrated in Fig. 1. Hydrogen generation *via* chemical looping exhibits numerous advantages regarding highly pure hydrogen production,<sup>16</sup> inherent CO<sub>2</sub> separation,<sup>17</sup> feasible to process scale,<sup>18</sup> *etc.* However, the development of highly active and stable oxygen carriers resides in a technical bottleneck for the scale-up of this technology.

Many metal oxides have been proposed and used as oxygen carriers to generate hydrogen, including NiO,<sup>19</sup> CuO,<sup>20</sup> and Fe<sub>2</sub>O<sub>3</sub>.<sup>21</sup> Fe<sub>2</sub>O<sub>3</sub> is recognized as the most prospective candidate among the metal oxides for its low cost,<sup>22</sup> abundance in nature,<sup>23</sup> and environmental compatibility.<sup>24</sup> However, the grains of pure iron oxides tend to aggregate on the surface and contribute to serious sintering in the first few cycles, thus leading to a rapidly deteriorated performance. Although the durability of Fe<sub>2</sub>O<sub>3</sub> can be enhanced by limiting the reduction extent of Fe<sub>2</sub>O<sub>3</sub> to FeO, the oxidation of Fe to Fe<sub>3</sub>O<sub>4</sub> produces nearly four-times the hydrogen compared to FeO to Fe<sub>3</sub>O<sub>4</sub>. Thus, oxidation from Fe to Fe<sub>3</sub>O<sub>4</sub> is more conducive for hydrogen generation.<sup>25</sup> To eliminate the deactivation of pure iron oxides, numerous types of supports were proposed and used to support iron oxides, including, Al<sub>2</sub>O<sub>3</sub>,<sup>26</sup> TiO<sub>2</sub>,<sup>27</sup> MgAl<sub>2</sub>O<sub>4</sub>,<sup>28</sup> and CeO<sub>2</sub>.<sup>27</sup> These supports can provide a large specific surface area and function as effective barriers to inhibit iron mitigation and aggregation.<sup>29</sup> Much improved durability was obtained by depositing pure iron oxides on these supports. For example, Rahimpour *et al.*<sup>30</sup> synthesized Fe<sub>2</sub>O<sub>3</sub>-MgAl<sub>2</sub>O<sub>4</sub> as an oxygen carrier for hydrogen production and investigated its long-term durability at 700 °C. The durability of Fe<sub>2</sub>O<sub>3</sub>-MgAl<sub>2</sub>O<sub>4</sub> significantly improved compared with Fe<sub>2</sub>O<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> due to the mitigated interaction between Fe<sub>2</sub>O<sub>3</sub> and support. Similarly, much improved stability was also obtained by Wang *et al.*<sup>31</sup> using CeO<sub>2</sub> as a support material. By comparing the performance of iron oxide deposited on different supports, the hydrogen production performance varied a lot for iron oxides with different supports, that is, the support properties of oxygen carriers significantly influence the performance of oxygen carriers. However, little work was done to disclose the fundamental of the support effect on the chemical looping hydrogen generation, thus impeding the rational selection and design of suitable oxygen carriers.

In this study, we prepared several Fe<sub>2</sub>O<sub>3</sub>-based oxygen carriers with various supports (MgAl<sub>2</sub>O<sub>4</sub>, Ce<sub>0.8</sub>Gd<sub>0.2</sub>O<sub>1.9</sub>, and Zr<sub>0.8</sub>Y<sub>0.2</sub>O<sub>1.9</sub>). The support effect on the chemical looping hydrogen generation was studied, and the fundamental of the support effect was investigated in depth.

## Experimental

### Material synthesis

A wet-coprecipitation method was employed for the synthesis of the oxygen carriers (Fe<sub>2</sub>O<sub>3</sub> : support = 6 : 4). Calculated amount of nitrate precursors was dissolved into deionized water and sufficiently blended to an apparent solution. The temperature of the solution was heated to 70 °C under continuous stirring. After that, the appropriate amount of 26 vol% NH<sub>3</sub> solution was added to keep the pH value at around 9.0. The solution was then

aged for 12 h to get the precipitate. The precipitate was filtered, washed for 3 times, and subsequently dried at 120 °C for 4 h. The solid was annealed at 800 °C for 4 h under air. Finally, oxygen carriers were polished and sieved to get the final powder (0.2–0.3 mm) for the experiments. The nominations were termed as Fe<sub>2</sub>O<sub>3</sub>/CG, Fe<sub>2</sub>O<sub>3</sub>/ZY, Fe<sub>2</sub>O<sub>3</sub>/MA for Fe<sub>2</sub>O<sub>3</sub>/Ce<sub>0.8</sub>Gd<sub>0.2</sub>O<sub>1.9</sub>, Fe<sub>2</sub>O<sub>3</sub>/Zr<sub>0.8</sub>Y<sub>0.2</sub>O<sub>1.9</sub>, and Fe<sub>2</sub>O<sub>3</sub>/MgAl<sub>2</sub>O<sub>4</sub>.

### Sample characterizations

The crystallite of the fresh and spent oxygen carriers was investigated by X-ray diffraction (XRD, Rigaku SmartLab) at 40 mA and 44 kV. The patterns were collected between 5° and 80° with the stepwise of 0.05°. Scanning electron microscopy (SEM, JEOL JSM-6010LA) was measured to investigate the oxygen carrier morphologies. The X-ray photoelectron spectroscopy (XPS) measurements were conducted on a Thermo Fisher Scientific Inc. H<sub>2</sub>-TPR and CO<sub>2</sub>-TPO were carried out on a U-shaped reactor using a mass-spectrometer (OmniStar, Pfeiffer Vacuum) to analyse the outlet gas.

### Experimental procedure

A quartz fixed bed was used to conduct the chemical looping hydrogen generation reactions (Fig. 2). 1.0 g oxygen carrier was used for each test. The furnace was heated to the operating temperatures at the ramp rate of 10 °C min<sup>-1</sup> under Ar atmosphere. The oxygen carriers were then consecutively exposed to 15 vol% CO/Ar and steam/Ar. Ar was employed to sweep the residue gases between the reduction and reoxidation reactions. The off-gas was condensed and then dried by silica gel before entering the gas analyzer. The durability of oxygen carriers was evaluated by performing chemical looping redox cycles for 20 times. Fresh samples were used to evaluate the durability of oxygen carriers at different temperatures.

## Results and discussion

### Characterizations of oxygen carriers

Fig. 3 displays the XRD of the Fe<sub>2</sub>O<sub>3</sub>-based oxygen carriers with various supports. Clearly, the characteristic peaks at around 24.12°, 33.12°, 35.61°, 40.82°, 49.42°, 54.0°, and 57.51° fit well with (012), (104), (110), (113), (024), (116), and (018) planes of the Fe<sub>2</sub>O<sub>3</sub> phase (PDF 97-001-5840), respectively. For Fe<sub>2</sub>O<sub>3</sub>/

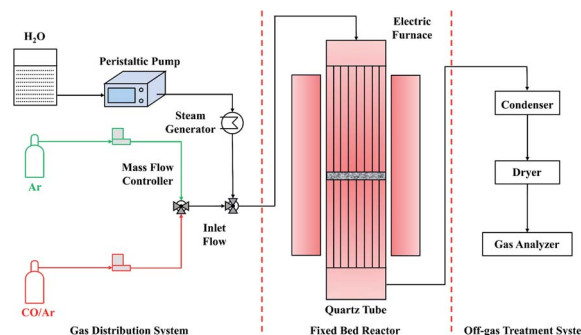


Fig. 2 Schematic of the experimental setup.



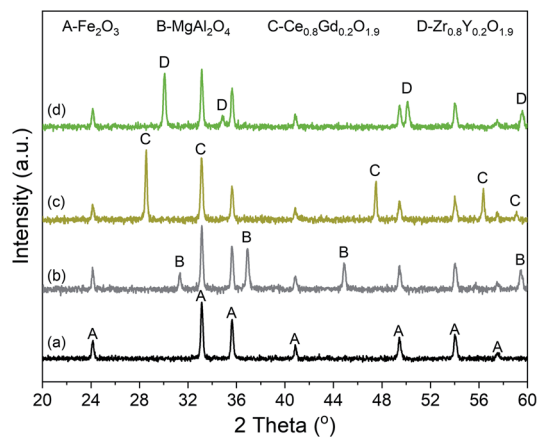


Fig. 3 XRD patterns of the oxygen carriers. (a)  $\text{Fe}_2\text{O}_3$ , (b)  $\text{Fe}_2\text{O}_3/\text{MA}$ , (c)  $\text{Fe}_2\text{O}_3/\text{CG}$ , and (d)  $\text{Fe}_2\text{O}_3/\text{ZY}$ .

$\text{MgAl}_2\text{O}_4$ , additional peaks corresponded well with the spinel structured  $\text{MgAl}_2\text{O}_4$  phase (PDF 97-002-4766), while no peaks for  $\text{Al}_2\text{O}_3$  or  $\text{MgO}$  can be observed. Similarly, peaks for  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$  can be found for  $\text{Fe}_2\text{O}_3/\text{CG}$ , and reflections for  $\text{Zr}_{0.8}\text{Y}_{0.2}\text{O}_{1.9}$  are observed for  $\text{Fe}_2\text{O}_3/\text{ZY}$ . These results indicate the successful deposition of  $\text{Fe}_2\text{O}_3$  on the support materials. The influence of the support materials on the oxygen vacancy concentration was investigated by deconvoluting the O 1s XPS spectrum (Fig. 4). We can observe three peaks at around  $\sim 529.5$ , 531.5 and 533.0 eV, which are labelled as  $\text{O}_I$ ,  $\text{O}_{II}$ , and  $\text{O}_{III}$ , respectively. In addition, these peaks can correspond to the lattice oxygen ( $\text{O}_I$ ), oxygen vacancy ( $\text{O}_{II}$ ), and adsorbed oxygen ( $\text{O}_{III}$ ), respectively.<sup>32</sup> Table 1 shows the O species concentration of the oxygen carriers. We can observe from the results that the oxygen vacancy concentration of the oxygen carriers can be ranked as:  $\text{Fe}_2\text{O}_3/\text{CG} > \text{Fe}_2\text{O}_3/\text{ZY} > \text{Fe}_2\text{O}_3/\text{MA} > \text{Fe}_2\text{O}_3$ . Specifically, the oxygen vacancy concentration for  $\text{Fe}_2\text{O}_3/\text{CG}$  is 19.1%, which is almost twice as large as that of  $\text{Fe}_2\text{O}_3$ . Since the presence of oxygen vacancies can significantly promote lattice oxygen diffusion, which is the rate-determining step of the

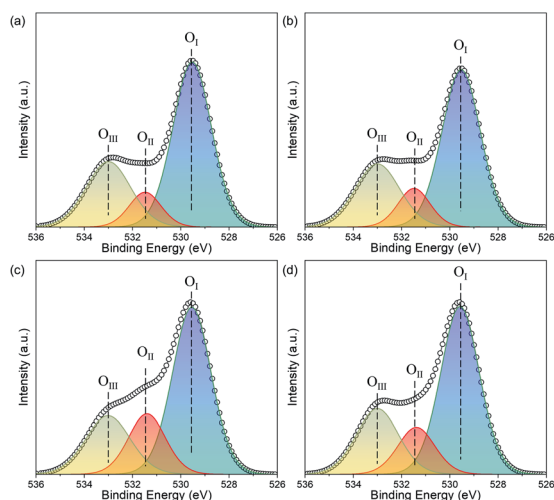


Fig. 4 O 1s spectrum of the as-synthesized oxygen carriers. (a)  $\text{Fe}_2\text{O}_3$ , (b)  $\text{Fe}_2\text{O}_3/\text{MA}$ , (c)  $\text{Fe}_2\text{O}_3/\text{CG}$ , and (d)  $\text{Fe}_2\text{O}_3/\text{ZY}$ .

Table 1 The surface species concentration of the oxygen carriers

Sample	O species concentration (%)			Fe species concentration (%)	
	$\text{O}_I$	$\text{O}_{II}$	$\text{O}_{III}$	$\text{Fe}^{2+}$	$\text{Fe}^{3+}$
$\text{Fe}_2\text{O}_3$	61.3	10.7	28.0	29.1	70.9
$\text{Fe}_2\text{O}_3/\text{MA}$	60.0	12.2	27.8	29.8	70.2
$\text{Fe}_2\text{O}_3/\text{CG}$	57.6	19.1	23.3	38.7	61.3
$\text{Fe}_2\text{O}_3/\text{ZY}$	59.0	15.8	25.2	30.8	69.2

chemical looping processes,<sup>33</sup> oxygen carriers with higher oxygen vacancy concentration hold the promise to be more reactive during the chemical looping processes. The interaction between  $\text{Fe}_2\text{O}_3$  and the support materials were characterized by the Fe 2p spectrum. The peaks corresponding to  $\text{Fe}^{2+} 2p_{3/2}$ ,  $\text{Fe}^{3+} 2p_{3/2}$ , satellite,  $\text{Fe}^{3+} 2p_{1/2}$ ,  $\text{Fe}^{2+} 2p_{1/2}$  are marked in Fig. 5. The corresponding Fe species content can be observed in Table 1. By comparing the  $\text{Fe}^{2+}$  concentration of the oxygen carriers,  $\text{Fe}_2\text{O}_3/\text{CG}$  showed the highest  $\text{Fe}^{2+}$  concentration of 38.7% among the four oxygen carriers. The remaining oxygen carriers show similar  $\text{Fe}^{2+}$  concentration at around 30%. These results indicated that a part of Fe dissolved into the lattice of  $\text{Ce}_{0.8}\text{Gd}_{0.2}\text{O}_{1.9}$ , and the Fe species dissolved into the support lattice for  $\text{Fe}_2\text{O}_3/\text{MA}$  and  $\text{Fe}_2\text{O}_3/\text{ZY}$  were negligible. Fig. 6 shows the SEM of the fresh oxygen carriers. It can be seen that similar porous structures composed of grains with the size ranging from 50–200 nm can be observed for the fresh samples.

### Redox performance evaluation

The influence of supports on the hydrogen production performance was investigated regarding hydrogen productivity and long-term stability. Fig. 7 shows the temperature-dependent hydrogen yield of the oxygen carriers with different supports.

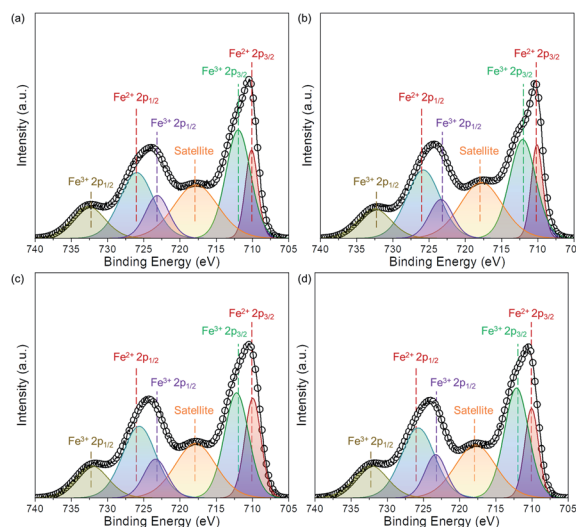


Fig. 5 Fe 2p spectrum of the as-synthesized oxygen carriers. (a)  $\text{Fe}_2\text{O}_3$ , (b)  $\text{Fe}_2\text{O}_3/\text{MA}$ , (c)  $\text{Fe}_2\text{O}_3/\text{CG}$ , and (d)  $\text{Fe}_2\text{O}_3/\text{ZY}$ .



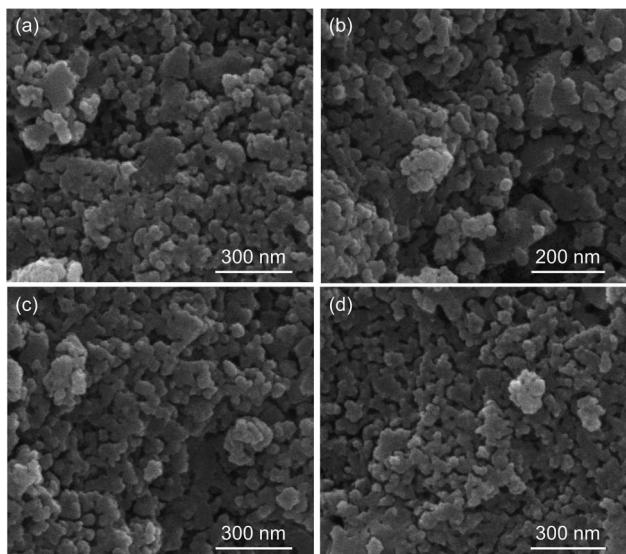


Fig. 6 SEM of the proposed samples. (a)  $\text{Fe}_2\text{O}_3$ , (b)  $\text{Fe}_2\text{O}_3/\text{MA}$ , (c)  $\text{Fe}_2\text{O}_3/\text{CG}$ , and (d)  $\text{Fe}_2\text{O}_3/\text{ZY}$ .

The hydrogen yield tends to rise with the increase in the operating temperature. Depositing  $\text{Fe}_2\text{O}_3$  on the supports significantly improved the hydrogen productivity. The hydrogen yield at moderate temperatures ( $<750\text{ }^\circ\text{C}$ ) followed the sequence:  $\text{Fe}_2\text{O}_3/\text{CG} > \text{Fe}_2\text{O}_3/\text{ZY} > \text{Fe}_2\text{O}_3/\text{MA} > \text{Fe}_2\text{O}_3$ . Comparing hydrogen yields of  $\text{Fe}_2\text{O}_3/\text{CG}$  and  $\text{Fe}_2\text{O}_3/\text{ZY}$ , we can find that the hydrogen yield of  $\text{Fe}_2\text{O}_3/\text{CG}$  exceeded that of  $\text{Fe}_2\text{O}_3/\text{ZY}$  at temperatures lower than  $750\text{ }^\circ\text{C}$ . However, the difference between the hydrogen yield declined with the temperature increase. The hydrogen yield of  $\text{Fe}_2\text{O}_3/\text{ZY}$  exceeded that of  $\text{Fe}_2\text{O}_3/\text{CG}$  at temperatures  $> 800\text{ }^\circ\text{C}$ .

The influence of the support on the durability was studied by operating the chemical looping hydrogen generation reactions for 20 cycles at the temperature range of  $650\text{--}850\text{ }^\circ\text{C}$ . It can be seen in Fig. 8(a) that a sharp decline in hydrogen production performance can be observed for pure  $\text{Fe}_2\text{O}_3$  in the temperature range of  $650\text{--}850\text{ }^\circ\text{C}$ . Furthermore, increasing the operating

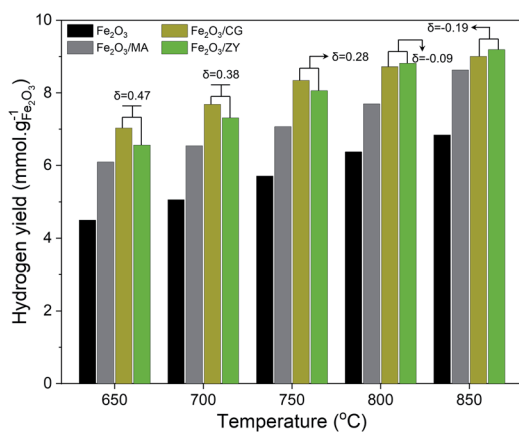


Fig. 7 Hydrogen productivity of the samples at the temperature range of  $650\text{--}850\text{ }^\circ\text{C}$ .

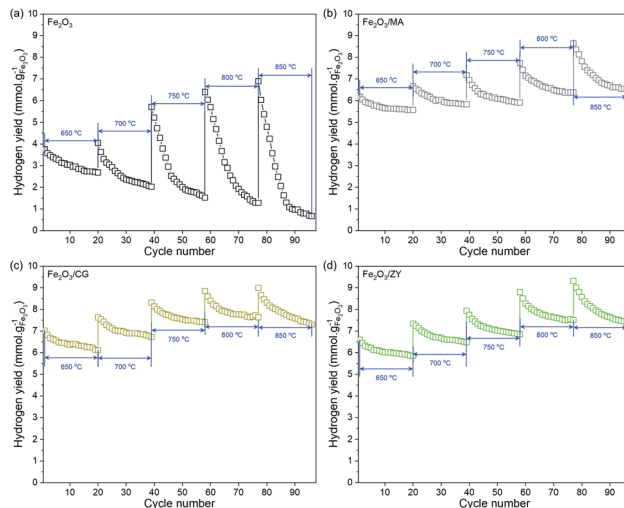


Fig. 8 Effect of the temperature on the durability of oxygen carriers with different supports.

temperature could enhance the deterioration of the hydrogen production performance. The hydrogen yield over 20 redox cycles decreased by 28.5% and 90.3% for pure  $\text{Fe}_2\text{O}_3$  at  $650\text{ }^\circ\text{C}$  and  $850\text{ }^\circ\text{C}$ , respectively. As shown in Fig. 8(b–d), the supported  $\text{Fe}_2\text{O}_3$  exhibited much mitigated decline in hydrogen productivity after 20 cycles, particularly at lower temperatures. It is also interesting to point out that  $\text{Fe}_2\text{O}_3/\text{CG}$  and  $\text{Fe}_2\text{O}_3/\text{ZY}$  displayed a more stable trend than  $\text{Fe}_2\text{O}_3/\text{MA}$  at  $850\text{ }^\circ\text{C}$ . The decrease in hydrogen yield after 20 cycles did not exceed 25% even for  $\text{Fe}_2\text{O}_3/\text{MA}$  at  $850\text{ }^\circ\text{C}$ . We can conclude from the results that depositing  $\text{Fe}_2\text{O}_3$  on the support significantly improved the durability of iron oxides. Among the four oxygen carriers,  $\text{Fe}_2\text{O}_3/\text{CG}$  was more suitable to be operated at temperatures  $< 750\text{ }^\circ\text{C}$ , and  $\text{Fe}_2\text{O}_3/\text{ZY}$  can be used at higher temperatures. The fundamental mechanism for the support effect on the hydrogen production performance was investigated in depth in the following sections.

### Effect of support on the redox reactions

The support effect on the reductivity is shown in Fig. 9(a). Pure  $\text{Fe}_2\text{O}_3$  exhibited two distinct peaks with a narrow peak at  $\sim 450\text{ }^\circ\text{C}$  and a broad peak at the temperature range of  $500\text{--}900\text{ }^\circ\text{C}$ . The two peaks could be explained by the stepwise reduction of  $\text{Fe}_2\text{O}_3$ . The peak at  $\sim 450\text{ }^\circ\text{C}$  corresponds to the reduction of  $\text{Fe}_2\text{O}_3$  to  $\text{Fe}_3\text{O}_4$ . The broad peak at higher temperatures can be ascribed to the reduction of  $\text{Fe}_3\text{O}_4$  to  $\text{FeO}$  and subsequently to  $\text{Fe}$ . It can also be seen from the TPR profile that the full reduction of  $\text{Fe}_2\text{O}_3$  was not achieved even at  $900\text{ }^\circ\text{C}$ . After depositing  $\text{Fe}_2\text{O}_3$  on support materials, the reduction peaks shifted to lower temperatures. The reduction temperature of the supported  $\text{Fe}_2\text{O}_3$  could be ranked as:  $\text{Fe}_2\text{O}_3/\text{MA} > \text{Fe}_2\text{O}_3/\text{ZY} > \text{Fe}_2\text{O}_3/\text{CG}$ . These results implied that depositing  $\text{Fe}_2\text{O}_3$  on the support materials significantly improved the reductivity of  $\text{Fe}_2\text{O}_3$ , and  $\text{Fe}_2\text{O}_3/\text{CG}$  showed the best reductivity at both low and moderate temperatures. Since the hydrogen yield is significantly influenced by the reduction depth. The enhanced reductivity of  $\text{Fe}_2\text{O}_3/\text{CG}$  can be used to explain its high hydrogen



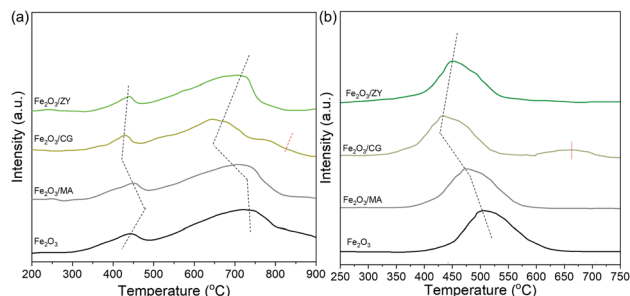


Fig. 9 (a)  $H_2$ -TPR, and (b)  $CO_2$ -TPD profiles of the fresh oxygen carrier.

yield at moderate temperatures ( $<750\text{ }^\circ\text{C}$ ). It is also worth noting that an obvious peak can also be observed for  $Fe_2O_3/CG$  at around  $800\text{ }^\circ\text{C}$ . However, this peak cannot be observed for  $Fe_2O_3/MA$  and  $Fe_2O_3/ZY$ . Thus, the presence of the peak at higher temperatures indicated that the reduction mechanism differed for  $Fe_2O_3/CG$  with  $Fe_2O_3/MA$  and  $Fe_2O_3/ZY$ . The relatively lower hydrogen yield of  $Fe_2O_3/CG$  can also be attributed to the presence of this peak. Similarly, the reoxidation reactivity of oxygen carriers was investigated by  $CO_2$ -TPO shown in Fig. 9(b). We could observe from the results that  $Fe_2O_3/CG$  exhibited the best reoxidation reaction at mid-temperatures. The presence of the peak at higher temperatures could be explained by the reoxidation of the unreactive  $FeCeGdO_x$  solid solution.

### Effect of support on phase evolutions and morphologies

$H_2$ -TPR profiles have manifested that depositing  $Fe_2O_3$  on supports can enhance the reductivity and the reduction may differ for  $Fe_2O_3/CG$  at higher temperatures. The phase evolution of the reduced samples was evaluated by conducting XRD on the reduced oxygen carriers to disclose the fundamental of the support effect on the reduction reaction.

Fig. 10(a) displays the XRD patterns of the oxygen carriers after being reduced at  $650\text{ }^\circ\text{C}$  for 25 min. It can be seen that  $Fe_2O_3$  exhibited peaks corresponding to the phases of  $Fe_3O_4$ ,  $FeO$ , and  $Fe$ . No peaks for  $Fe_2O_3$  can be observed, indicating

that all  $Fe_2O_3$  was reduced to its lower valence state. Depositing  $Fe_2O_3$  on the support materials improved the metallic  $Fe$  content in all  $Fe$  species, which was evidenced by the intensity of peaks for  $Fe$  species. An increase in the  $Fe$  content implied that the support materials promoted the reduction depth, which was in line with the  $H_2$ -TPR results (Fig. 9). In addition,  $Fe_2O_3/CG$  showed the most metallic  $Fe$  among the three supported oxygen carriers at  $650\text{ }^\circ\text{C}$ . The relatively high reduction depth for  $Fe_2O_3/CG$  can be used to explain its high hydrogen yield at moderate temperatures. Comparing the XRD patterns of the reduced oxygen carriers, it is obvious that characteristic peaks for  $Fe_xCe_{2-x}O_3$  appeared for  $Fe_2O_3/CG$ , implying that a part of iron oxide reacts with  $Ce_{0.8}Gd_{0.2}O_{1.9}$  to form a solid solution. No reaction between iron oxides and support could be evidenced for  $Fe_2O_3/MA$  and  $Fe_2O_3/ZY$ . The XRD patterns of the oxygen carriers reduced at  $850\text{ }^\circ\text{C}$  can be found in Fig. 10(b). The increase in the reduction temperature improved the reduction depth of all oxygen carriers. Almost all iron oxides were reduced

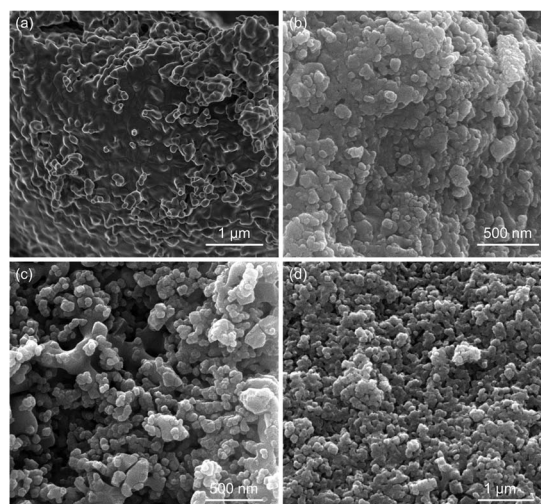


Fig. 11 SEM images of the oxygen carriers after 20 cycles at  $750\text{ }^\circ\text{C}$ . (a)  $Fe_2O_3$ , (b)  $Fe_2O_3/MA$ , (c)  $Fe_2O_3/CG$ , and (d)  $Fe_2O_3/ZY$ .

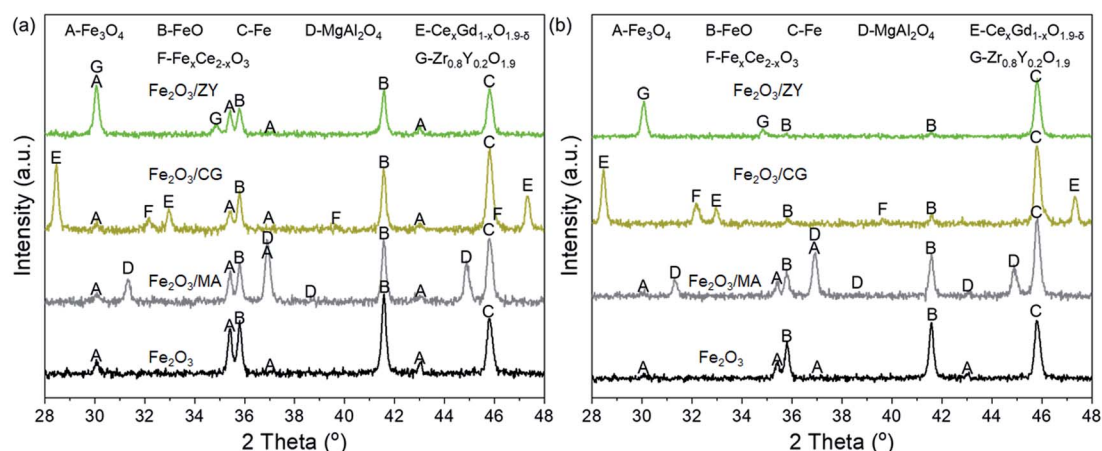


Fig. 10 XRD patterns of the oxygen carriers after reduction at (a)  $650\text{ }^\circ\text{C}$  and (b)  $850\text{ }^\circ\text{C}$  for 25 min.



to its metallic state for Fe<sub>2</sub>O<sub>3</sub>/ZY, while a part of iron oxide was still in the state of Fe<sub>x</sub>Ce<sub>2-x</sub>O<sub>3</sub> for Fe<sub>2</sub>O<sub>3</sub>/CG. Thus, the relatively lower hydrogen yield of Fe<sub>2</sub>O<sub>3</sub>/CG than Fe<sub>2</sub>O<sub>3</sub>/ZY can be explained by the formation of Fe<sub>x</sub>Ce<sub>2-x</sub>O<sub>3</sub> to decrease the oxygen capacity of Fe<sub>2</sub>O<sub>3</sub>/CG. Fig. 11 shows the SEM of the spent oxygen carriers at 750 °C. It can be seen that serious sintering of Fe<sub>2</sub>O<sub>3</sub> could be observed by the agglomerated small grains, which severely blocks the pores and limits the diffusion of the reactant gas. The deteriorated performance during 20 cycles was consistent with the severely sintered particles of the oxygen carrier. Also, obvious particle magnification can be observed for the supported Fe<sub>2</sub>O<sub>3</sub>. However, the pores still existed for these oxygen carriers, and these oxygen carriers exhibited negligible grain agglomeration compared with pure Fe<sub>2</sub>O<sub>3</sub>. This phenomenon is attributed to the interactions between the support materials with the reduced Fe species.

## Conclusions

In this study, we synthesized three Fe<sub>2</sub>O<sub>3</sub>-based oxygen carriers supported by MgAl<sub>2</sub>O<sub>4</sub>, Ce<sub>0.8</sub>Gd<sub>0.2</sub>O<sub>1.9</sub>, and Zr<sub>0.8</sub>Y<sub>0.2</sub>O<sub>1.9</sub>. The chemical looping hydrogen generation performance regarding hydrogen yield and durability at 650–850 °C was investigated. Fe<sub>2</sub>O<sub>3</sub>/CG displayed high hydrogen yield and superior durability at mid-temperatures (<800 °C). Characterizations manifested that depositing Fe<sub>2</sub>O<sub>3</sub> on Ce<sub>0.8</sub>Gd<sub>0.2</sub>O<sub>1.9</sub> improved the oxygen vacancy concentration. The high oxygen vacancy concentration was beneficial to the reduction and reoxidation reactions of oxygen carriers, thus contributing to a superior hydrogen yield at temperatures below 800 °C. However, the solid reaction between Fe<sub>2</sub>O<sub>3</sub> and Ce<sub>0.8</sub>Gd<sub>0.2</sub>O<sub>1.9</sub> contributed to the formation of Fe<sub>x</sub>Ce<sub>2-x</sub>O<sub>3</sub>, which decreased the oxygen capacity of oxygen carriers, particularly at higher temperatures. The decreased oxygen capacity can be used to explain the relatively lower hydrogen yield of Fe<sub>2</sub>O<sub>3</sub>/CG than that of Fe<sub>2</sub>O<sub>3</sub>/ZY at 850 °C. The enhanced durability of the supported iron oxides attributed to the mitigated aggregation of grains on the surface. The support effect in this work can be extended to develop and select suitable oxygen carriers for other applications.

## Conflicts of interest

There are no conflicts to declare.

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