



Cite this: RSC Adv., 2021, 11, 35988

La(OH)₃ nanoparticles immobilized on Fe₃O₄@chitosan composites as novel magnetic nanocatalysts for sonochemical oxidation of benzyl alcohol to benzaldehyde

Fereshteh Javidfar ^a Manoochehr Fadaeian ^{*a} and Javad Safaei Ghomi ab

This work introduces an eco-friendly method for immobilization of La(OH)_3 nanoparticles on modified Fe_3O_4 nanoparticles. The structural and morphological characteristics of the nanocatalyst were determined by various analytical techniques including, FT-IR, EDS, FESEM, VSM and XRD. The catalytic efficiency of the $\text{Fe}_3\text{O}_4@\text{Cs}/\text{La(OH)}_3$ composite as a heterogeneous nanocatalyst was evaluated by selective oxidation of benzylic alcohols to aldehydes. The optimum reaction conditions including time, temperature, nanocatalyst dosage, and solvent were investigated for ultrasound-assisted oxidation processes. Furthermore, the magnetic nanocatalyst was recovered up to seven times without considerable activity loss. Furthermore, the proposed nanocomposite had a remarkable effect on reducing the reaction time and enhancing the yield.

Received 1st August 2021
Accepted 20th October 2021
DOI: 10.1039/d1ra05848g

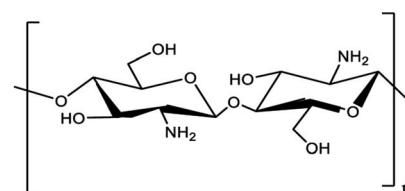
1 Introduction

Oxidation transformations have attracted much interest due to their potential applications and functionality in the chemical and materials industries. Among different oxidation reactions, oxidation of benzyl alcohols into the corresponding benzaldehydes is a prominent chemical transformation in organic chemistry.¹⁻⁵ Aldehydes, which have various applications in different fields such as pharmaceuticals, dyes, perfumes, agriculture, food, beverages, agribusiness industries, and chemicals, are used as valuable oxygen-containing intermediates and raw materials in organic chemistry. In the past, despite numerous available methods for selective oxidation processes, most of them were not without drawbacks, generating a lot of by-products and pollutants. These processes require toxic, expensive, or hazardous chemicals (such as pyridinium chlorochromate (PCC), permanganate (MnO_4^-), dichromate ($Cr_2O_7^{2-}$), chromium trioxide (CrO_3)), as oxidants that lead to safety and ecological problems.^{6,7} Thus, the development of a new method for the construction of heterogeneous (nano) catalysts is a matter of increasing attention in the catalysis field. In recent years, biopolymer derived nanocatalysts have been considered as heterogeneous catalysts with excellent catalytic activity for chemical transformations, particularly, in oxidation reactions.

Among these, ecofriendly polysaccharides are used as efficient supports in the functionalization of metal nanoparticles.⁵

Chitosan (CS) is the second most abundant biopolymer (after cellulose) on the earth which is applied in many heterogeneous catalytic systems. Utilization of chitosan as catalyst support has attracted profound attention due to its significant properties such as low cost, resource abundance, hydrophilicity, chemical stability, eco-friendliness, biodegradability, non-toxicity, significant thermal stability, and antioxidant properties.⁸⁻¹¹ In addition, the presence of NH₂ and OH functional groups produces appropriate arrangements such as chelating ligands to coordinate various metal ions⁹ (Scheme 1).

On the other hand, effective recycling and easy separation are important factors in developing heterogeneous catalysts.⁵ In the past few decades, increased use of Fe_3O_4 nanoparticles (NPs) in heterogeneous catalysts have captured intense attention owing to their unique catalytic properties such as super-paramagnetism, non-toxicity, easy preparation, chemical stability, easy and excellent recyclability and reusability.^{12,13}



Scheme 1 Chitosan structure.

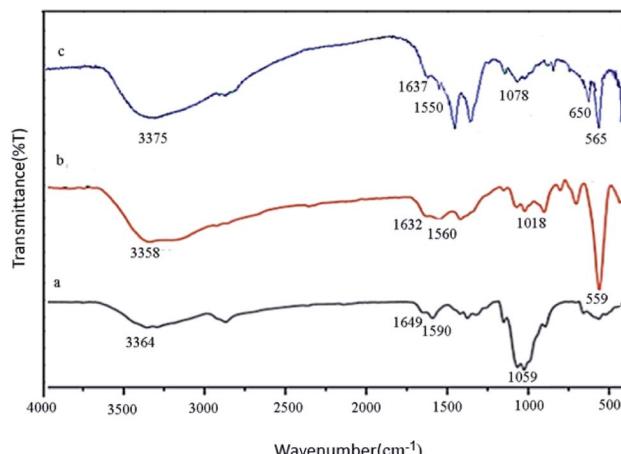


Fig. 1 FT-IR spectra of (a) pure CS, (b) Fe_3O_4 @CS, (c) Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$ composites.

The great properties of magnetic chitosan (Fe_3O_4 @CS) have led to its use in different fields such as drug delivery systems, oxidation and sulfoxidation process, removal of heavy metals, *etc.*⁵

On the other hand, ultrasonic-engineered reactions are more effective than traditional approaches (conventional heating conditions).⁵ Ultrasound (US) irradiation can make changes in reactivity, increase modifications by improving surrender, reduce reaction time, and finally replace dangerous reagents with safe ones.^{14,15} Therefore, selective oxidation reactions using the nanomaterials in conjunction with US irradiation, can be highly efficient.¹⁶

In 1794, lanthanum oxide was discovered by Johann Gadolin.¹⁷ Among the rare earth oxides, lanthanum oxide has been considered as catalyst in various reactions due to its unique properties (good paramagnetic sensitivity, saturated magnetization, magnetostrictive properties, the large bandgap, *etc.*...).¹⁸ Therefore, lanthanum(III) oxide can be a good candidate for improvement of catalytic activity.^{18,19}

With this background, we designed, prepared and characterized Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$ nanocomposites as a novel

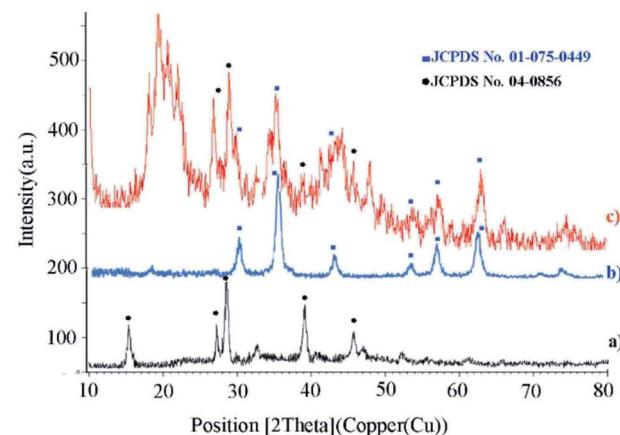


Fig. 3 XRD patterns of (a) $\text{La}(\text{OH})_3$, (b) Fe_3O_4 , and (c) Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$.

heterogeneous catalyst for ultrasound-assisted oxidation reaction. Some of the strange and unique attributes of applied oxidation protocol are short reaction time, great yield, green condition, simple recovery of nano catalysts, and easy workup.

2. Results and discussion

FT-IR spectroscopy is one of the most important techniques for identifying organic functional groups. The FT-IR spectra of Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$, Fe_3O_4 @CS and pure CS were shown in Fig. 1. As shown in Fig. 1a-c, the broad absorption band at 3364, 3358 and 3375 cm^{-1} belong to the amino and hydroxyl groups of chitosan. The bands at 1649, 1632 and 1637 cm^{-1} are related to the C=O stretching vibration of the amide group. The bending vibration of the amino group appeared at 1590, 1560 and 1550 cm^{-1} . Also respectively, 1059, 1018, and 1078 cm^{-1} represented the C–O stretching vibration of C–OH of chitosan in Fig. 1a-c. As shown in Fig. 1b and c, the absorption band at 559 cm^{-1} (or 565 cm^{-1}) belongs to the Fe–O stretching vibrations.²⁰ The medium absorption band at 650 cm^{-1} was because of La–O stretching vibration (Fig. 1c).¹⁷

In the EDS spectrum (Fig. 2), the presence of all elements including C, N, O, Fe, and La, is determined according to the energy, which indicates the confirmation of product purity.

XRD analysis determines a direct method for the structure of matter and fuzzy composition. This method can be used to determine lattice geometry, unknown materials, crystal size and

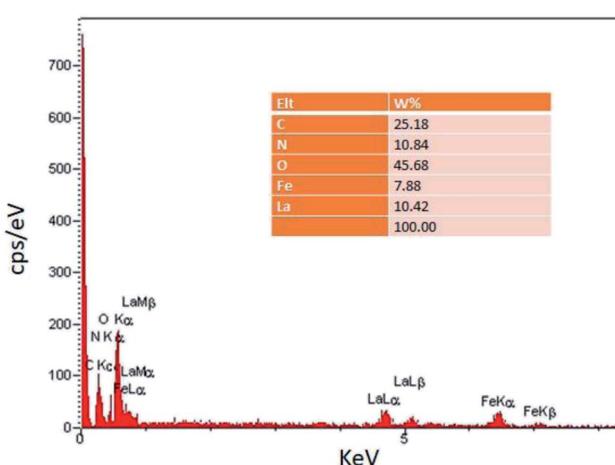


Fig. 2 EDS spectrum of Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$.

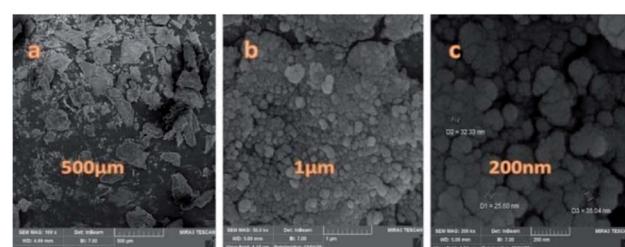
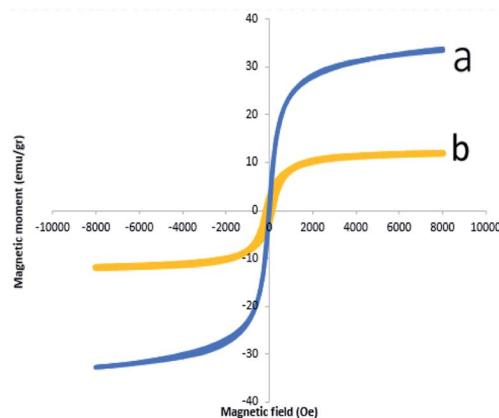


Fig. 4 FE-SEM images of the Fe_3O_4 @CS/ $\text{La}(\text{OH})_3$ catalyst (a–c).



Fig. 5 VSM (a) Fe_3O_4 , (b) $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ nanocomposites.

phase, the lattice constant and defect, orientation of crystal monolayers, *etc.* Hence, it was used to identify the crystallite structure of $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ nanocatalyst. The XRD patterns for Fe_3O_4 , La(OH)_3 nanoparticles, and $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ nanocomposite are illustrated in Fig. 3a-c. Characteristic peaks for Fe_3O_4 are shown in the region at 2θ of 30.1° , 35.6611° , 44.2975° , 53.8058° , 57.3929° , and 62.9953° which correspond to (220), (311), (400), (422), (511), and (440) respectively (Fe_3O_4 ; JCPDS card no. 01-075-0449) in a good agreement with literature.²¹ The broad diffraction peaks that appeared around $2\theta =$

19° for $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ sample are related to chitosan (Fig. 3c).²² In addition, the XRD diffraction peaks are observed at 27.2912° , 28.3643° , 39.6213° , and 48.1237° are related to La_2O_3 which correspond to (222), (300), (400), and (622) respectively (La(OH)_3 ; JCPDS card no. 04-0856).^{17,18,23} The observed peaks show that the structure of Fe_3O_4 and La(OH)_3 have not changed during the composition process.

The particle size, surface properties, and shape of prepared nanocatalyst were observed using FESEM with various magnifications. The FESEM images of $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ nanocomposites show a uniform spherical shape with the average particle size about 28 nm (Fig. 4).

Magnetic properties of Fe_3O_4 NPs and $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ composites were measured by VSM analysis (Fig. 5). The hysteresis loops of pure Fe_3O_4 NPs and $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ nanocomposites are S-like curves. Both samples have super paramagnetic behavior which facilitates magnetic separation. The specific saturation magnetization of the pure Fe_3O_4 NPs, and $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ composites were 33.74, and 11.95 emu g⁻¹, respectively. Although the addition of CS layer and La(OH)_3 nanoparticles on Fe_3O_4 surface led to decreased magnetic properties, $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ composites saturation magnetization was enough for a quick magnetic separation with an external magnet. The reason for the decreased saturation magnetization value for the $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ composite can be related to the presence of non-magnetic chitosan and the

Table 1 Effect of different conditions on the benzyl alcohol oxidation^a

Entry	Catalyst ^{ref.}	Catalyst (mg)	Time (min)	Temperature (°C)	Oxidant	Solvent	Yield ^b (%)
1	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	15	r.t/US	H_2O_2	<i>m</i> -Xylene	58
2	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	15	r.t/US	H_2O_2	Toluene	63
3	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	15	r.t/US	H_2O_2	Acetonitrile	80
4	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	15	r.t/US	H_2O_2	Ethanol	85
5	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	5	r.t/US	H_2O_2	Solvent free	100
6	Fe_3O_4	50	5	r.t/US	H_2O_2	Solvent free	76
7	$\text{Fe}_3\text{O}_4@\text{CS}$	50	5	r.t/US	H_2O_2	Solvent free	88
8	Null	—	15	r.t/US	H_2O_2	H_2O	50
9	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	75	10	r.t/US	H_2O_2	H_2O	86
10	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	180	130	H_2O_2	<i>m</i> -Xylene	87
11	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	160	130	H_2O_2	Ethanol	88
12	$\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$	50	300	130	H_2O_2	Acetonitrile	87
13	Null	—	240	130	H_2O_2	<i>m</i> -Xylene	91
14	ZPCu ²⁷	0.005	60	90	H_2O_2	Solvent free	90
15	Au–Pd/C ²⁸	2	240	80	H_2O_2	Solvent free	11.32
16	ZnBr_2 (ref. 29)	0.02	90	Reflux	Chloramine-T	CH_3CN	96
17	$\text{Au/Al}_2\text{O}_3$ (ref. 30)	48	15	100	O_2	Toluene	86
18	(TEAH) $\text{H}_2\text{PW}_{12}\text{O}_{40}$ (ref. 31)	0.04	180	100	H_2O_2	H_2O	99.6
19	FSPC ³²	50	15	r.t	H_2O_2	Acetonitrile	70
20	$\text{WO}_4@\text{PMO-IL}$ ³³	0.0015	720	90	H_2O_2	$\text{CH}_3\text{CN}:\text{H}_2\text{O}$	75

^a Reaction conditions: benzyl alcohols (1 mmol), H_2O_2 (1 ml), $\text{Fe}_3\text{O}_4@\text{CS/La(OH)}_3$ (0.05 g). ^b Isolated yield.



cover of CS/La(OH)₃ hybrid materials shells on the magnetic Fe₃O₄ surface.²⁴

2.1. Catalytic activity of Fe₃O₄@CS/La(OH)₃ nanocomposites

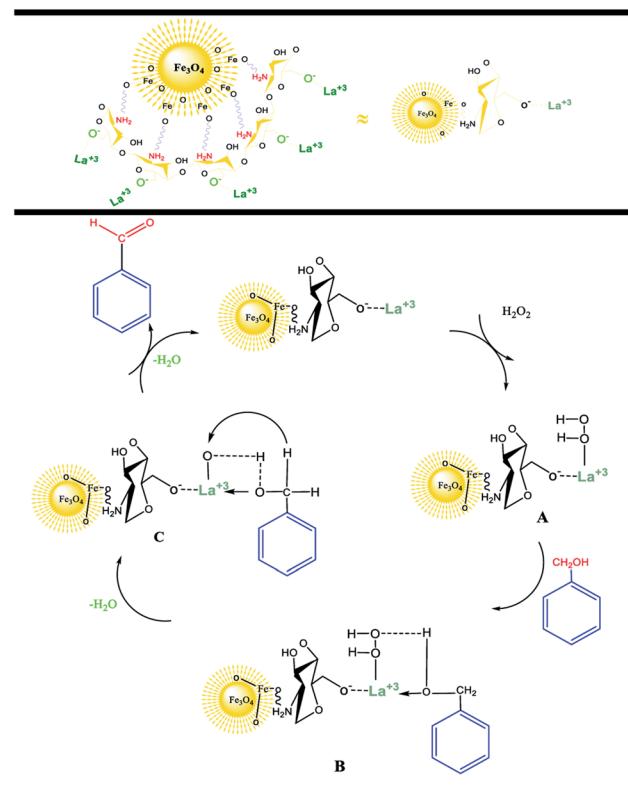
Oxidation of benzyl alcohols to the corresponding aldehydes was performed under mild reaction conditions. Table 1 clearly shows the strength of Fe₃O₄@CS/La(OH)₃ in the sonochemical oxidation process, and the catalytic performance of Fe₃O₄@CS/La(OH)₃ was compared with different catalysts to investigate. Ultrasonic oxidation conditions play a key role in this process. Therefore, oxidation was done in the presence and absence of catalyst Fe₃O₄@CS/La(OH)₃ (Table 1, entry 5–6). According to the test results, in the absence of the catalyst, the yield decreased (Table 1, entry 6). Sonication conditions had an outstanding role in this oxidation. Under silent conditions (classical heating/grinding/stirring) no significant yields were detected. According to the test results, a non-oxidizing and catalytic oxidation reaction may occur during the 50 mg test and the appropriate amount is to prepare 100% benzaldehyde in 5 minutes. Increasing the amount of catalyst causes the production of benzoic acid. In these experiments, catalyst Fe₃O₄@CS/La(OH)₃ was compared with other catalysts (Table 1, entry 12–18). Finally, the catalyst with excellent results offers a very gentle and green option.

According to the obtained results, a wide range of benzyl alcohols bearing either electron-donating or electron-withdrawing groups were successfully converted to benzaldehyde in short reaction times using Fe₃O₄@CS/La(OH)₃ (Table 2). Corresponding products of both groups were achieved

Table 2 Oxidation of benzyl alcohols to benzyl aldehydes^a

Entry	X	Time (min)	Yield ^b (%)	Selectivity (%)
1	3-Hydroxy	10	87	>99
2	4-Hydroxy	5	100	100
3	4-Chloro	5	99	100
4	2-Chloro	15	87	>99
5	4-Methoxy	5	96	100
6	3-Methoxy	10	90	>99
7	4-Methyl	5	96	100
8	3-Methyl	10	81	>99
9	3-iPr	10	87	>99
10	4-Nitro	5	96	100
11	3-Nitro	10	87	>99
12	4-Fluoro	5	97	>99
13	4-Bromo	5	98	>99
14	3-Bromo	10	83	>99
15	H	5	100	100

^a Reaction conditions: benzyl alcohols (1 mmol), H₂O₂ (1 ml), Fe₃O₄@CS/La(OH)₃ (0.05 g). ^b Isolated yield.



Scheme 2 A possible reaction mechanism.

without any over-oxidation (Table 2, entry 1–15). Steric hindrance in *ortho* and *meta* position decreased the reaction yields during longer reaction time (Table 2, entry 1, 4, 6, 8, 9 and 11) (Scheme 2).

According to the research, an acceptable mechanism for this oxidation has been designed. The results illustrated that La³⁺ acts as Lewis acid site in the oxidation reaction of benzylic alcohols. At first, the La³⁺ was coordinated to the O of H₂O₂ and generated intermediate A. After that, intermediate A reacted with benzyl alcohols to create intermediate B. The elimination of an H₂O molecule from intermediate B resulted in intermediate C. Finally, the removal of the second H₂O molecule provided the desired benzaldehyde.^{25,26}

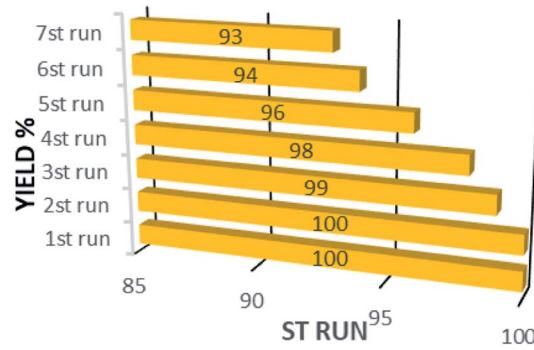


Fig. 6 Recyclability of sonocatalyst.



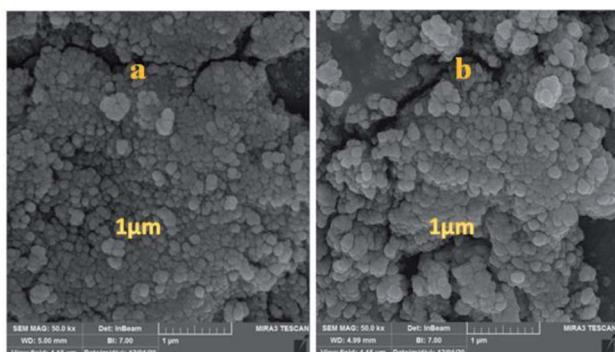


Fig. 7 Comparison of FE-SEM of the prepared $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ (a) before and (b) after 7 runs.

2.2. Catalyst reutilization

In addition to the catalytic activity, the stability plays a vital role in catalysis field. In this work, the reusability of the catalyst was tested under optimum reaction conditions. The results show that the $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ successfully recovered up to 7th cycle (Fig. 6).

The morphology of the $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ nanocatalyst after 7 reuse periods is shown in Fig. 7b. The spherical morphology of $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ is preserved, indicating that the nanocatalyst was well stable.

XRD of the $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ nanocatalyst after 7 reuse periods is shown in Fig. 8b. Characteristic peaks for $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ are preserved, indicating that the nanocatalyst was well stable and pure.

3. Experimental

3.1. Chemicals and apparatus

In this project, all the chemicals, including alcohol and solvents required for the tests, were purchased from Merck and Aldrich. FT-IR samples were collected by KBr pellets and their spectra were detected by PerkinElmer 1600 FTIR spectrometer. The morphology and size of the samples were determined by scanning electron microscopy (SEM) and the crystals were formed by

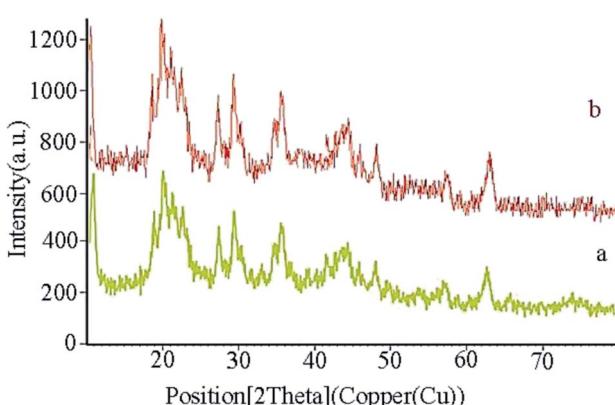


Fig. 8 Comparison of XRD of the prepared $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ (a) before and (b) after 7 runs.

X-ray diffraction (XRD) and scattered X-ray energy spectroscopy (EDX) and vibrating sample magnetometer (VSM). The oxidation products were examined by gas chromatographic spectrometry (GC).

3.2. Preparation of Fe_3O_4 nanoparticles

Fe_3O_4 magnetic nanoparticles (MNPs) were constructed by the chemical co-precipitation method.³⁴ Approximately 1.7 g of Fe(II) and 4.75 g of Fe(III) salts were dissolved in deionized water (200 ml). The mixture was stirred at 60 °C under N_2 atmosphere, then 7.5 ml of NH_3 solution was added. Then the mixture of reaction was allowed to occur for 1 h at 60 °C. Finally, the dark solid was magnetically separated, washed with ionized water, and dried at 60 °C overnight. In particular, to avoid the conversion of Fe_3O_4 to Fe_2O_3 in air, all of the synthetic procedure was conducted under N_2 atmosphere.

3.3. Preparation of $\text{Fe}_3\text{O}_4@\text{CS}$

First, 0.01 g of chitosan was dissolved in 10 ml of ethanoic acid. Subsequently, about 0.25 g of Fe_3O_4 was added to the chitosan solution and dispersed for half an hour. The resulting solution was mechanically stirred at 60 °C. Next, solution (prepared by dissolving 0.02 g of STPP (sodium tripolyphosphate) in 50 ml of deionized water) was dropwise added at a rate of 4.5 ml h^{-1} . At this stage, the ionic gelation of chitosan was created on the Fe_3O_4 MNPs surface. After filtering, the product was dried for 36 hours at -20 °C. Then, the core-shell product of $\text{Fe}_3\text{O}_4@\text{CS}$ nanoparticles was obtained.³⁴

3.4. Procedure for the preparation of $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$

$\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ was generated by dispersing 0.1 g of $\text{Fe}_3\text{O}_4@\text{CS}$ in deionized water (50 ml) for 1 hour. Next, 0.05 g of $\text{LaCl}_3 \cdot 7\text{H}_2\text{O}$ was added. The whole mixture was stirred about 2 hours under reflux condition. The synthesized nanocomposites were collected by an external magnet and were washed with distilled water.

3.5. General procedure for oxidation of benzyl alcohols

Benzyl alcohol oxidation and synthesized catalyst were investigated. Benzyl alcohol (1 mmol), nanocatalyst $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ (50 mg), and H_2O_2 (1 ml) were sonicated at 25 °C. After completion of the oxidation process, the catalyst was separated using a magnet. Then, the organic phase was extracted with EtOAc , and the products were investigated through GC analysis.³⁵

4. Conclusions

In summary, we designed and fabricated a novel magnetic nanostructure of $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ for the oxidation of different types of benzyl alcohols to benzaldehyde under green conditions for the first time. Accordingly, the utilization of $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ as a nanocatalyst can not only decrease the reaction time, but also increase the selectivity and yields. The presence of $\text{Fe}_3\text{O}_4@\text{CS}/\text{La}(\text{OH})_3$ showed outstanding catalytic

performance with high to excellent conversions for different substituted benzylic alcohols and selectivity for benzyl alcohol at room temperature under US conditions, short reaction time, inexpensive and excellent conversion yields according to the green chemistry principles. Ultrasound irradiation process oxidation of benzyl alcohols with high selectivity is a more effective manner than the conventional heating method due to the synergistic effects between the ultrasound radiation, H_2O_2 , and the $Fe_3O_4@CS/La(OH)_3$ nanocatalyst. The morphology of the $Fe_3O_4@CS/La(OH)_3$ nanocatalyst confirmed that after 7 reuse periods, nanocatalyst was well stable and did not reveal a significant difference.

Conflicts of interest

The authors stated that they had no financial or personal interest in preparing the material reported in this article.

Acknowledgements

The authors are commendable for the financial support of the Research Council of the Islamic Azad University, Qom, Iran.

References

- 1 K. Parvanak Boroujeni, Z. Tohidiyan, H. Shahsanaei, Z. Lorigooini and A. Fadavid, *Inorg. Chem. Commun.*, 2020, **122**, 108–206.
- 2 Y. Rangraz, F. Nemati and A. Elhampour, *J. Colloid Interface Sci.*, 2018, **509**, 485–494.
- 3 M. Khodamorady and K. Bahrami, *ChemistrySelect*, 2019, **4**, 8183–8194.
- 4 M. L. Chevallier, S. Dessolin, F. Serres, L. Bruyas and G. Chatel, *Molecules*, 2019, **24**, 4157.
- 5 M. Nasrollahzadeh, N. Shafiei, Z. Nezafat, N. Sadat Soheili Bidgoli and F. Soleimani, *Carbohydr. Polym.*, 2020, **241**, 116–353.
- 6 T. R. Chen, Y. S. Lin, Y. X. Wang, W. J. Lee, K. H. C. Chen and J. D. Chen, *RSC Adv.*, 2020, **10**, 4436–4445.
- 7 S. Ju, M. Yusuf, S. Jang, H. Kang, S. Kim and K. H. Park, *Chem. –Eur. J.*, 2019, **25**, 7852–7859.
- 8 H. Veisi, T. Ozturk, B. Karmakar, T. Tamoradi and S. Hemmati, *Carbohydr. Polym.*, 2020, **235**, 115966.
- 9 C. Zhang, Y. Dai, Y. Wu, G. Lu, Z. Cao, J. Cheng and Z. Wang, *Carbohydr. Polym.*, 2020, **234**, 115882.
- 10 K. Hasan, I. A. Shehadi, N. Dek Al-Bab and A. Elgamouz, *Catalysts*, 2019, **9**, 839.
- 11 W. Cao, L. Yue and Zh. Wang, *Carbohydr. Polym.*, 2019, **215**, 226–234.
- 12 X. Liu, J. Wang and W. Hu, *Colloids Surf. A Physicochem. Eng. Asp.*, 2020, **601**, 124985.
- 13 S. Lotfi and H. Veisi, *Mater. Sci. Eng. C*, 2019, **105**, 110112.
- 14 G. Chatel, *Ultrason. Sonochem.*, 2017, **40**, 117–122.
- 15 Z. Elyasi, J. Safaei Ghomi and G. R. Najafi, *Ultrason. Sonochem.*, 2021, **75**, 105–614.
- 16 A. Maleki, *Ultrason. Sonochem.*, 2018, **40**, 460–464.
- 17 J. Gadolin, *Trans. Roy. Acad. Sci. Stockholm*, 1794, **15**, 137–155.
- 18 X. Long, L. He, W. Ye and Q. Sun, *J. Electron. Mater.*, 2020, **49**, 6611–6621.
- 19 C. Jin, Q. Yao, J. Li, B. Fan and Q. Sun, *Mater. Des.*, 2015, **85**, 205–210.
- 20 A. Yildiz, D. Vatansever Bayramol, R. Atava, A. O. Ağirgan, M. Aydin Kurç, U. Ergünaya and R. L. Hadimani, *Appl. Surf. Sci.*, 2020, **521**, 146332.
- 21 H. Shaghholani, S. M. Ghoreishi and M. Mousazadeh, *Int. J. Biol. Macromol.*, 2015, **78**, 130–136.
- 22 N. K. Nga, N. Thi, T. Chau and P. Hung Viet, *J. Sci. Adv. Mater. Dev.*, 2020, **5**, 65–72.
- 23 Z. Mohammadi, *J. Electrochem. Sci. Eng.*, 2019, **9**, 113–123.
- 24 P. Hou, C. Shi, L. Wu and X. Hou, *Microchem. J.*, 2016, **128**, 218–225.
- 25 A. R. Hajipour, H. Karimi and A. Koohi, *Chin. J. Catal.*, 2015, **36**, 1109–1116.
- 26 L. Laasri, M. El Makhfi and S. Sebti, *Mater. Today.*, 2020, **31**, S156–S161.
- 27 A. R. Hajipour and H. Karimi, *Chin. J. Catal.*, 2014, **35**, 1529–1533.
- 28 S. Tareq, Y. H. T. Yap, T. A. Saleh, A. H. Abdul Halim Abdullah, U. Rashid and S. M. Izham, *J. Mol. Liq.*, 2018, **271**, 885–891.
- 29 P. Wang, J. Cai, J. Yang, C. Sun, L. Li, H. Hu and M. Ji, *Tetrahedron Lett.*, 2013, **54**, 533–535.
- 30 S. Rautiainen, O. Simakova, H. Guo, A.-R. Leino, K. Kordás, D. Murzin and T. Repo, *Appl. Catal. A-GEN.*, 2014, **485**, 202–206.
- 31 H. Su and C. Yang, *Chin. J. Catal.*, 2014, **35**, 1224–1234.
- 32 S. Farhadi, Z. Babazadeh and M. Maleki, *Acta Chim. Slov.*, 2006, **53**, 72–76.
- 33 B. Karimi, F. B. Rostami, M. Khorasani, D. Elhamifar and H. Vali, *Tetrahedron*, 2014, **70**, 6114–6119.
- 34 C.-C. Fu, H. N. Tran, X.-H. Chen and R.-S. Juang, *J. Ind. Eng. Chem.*, 2020, **83**, 235–246.
- 35 M. Sabaghi, Z. Aghajani and G. R. Najafi, *J. Organomet. Chem.*, 2020, **925**, 121483.

