



Cite this: *RSC Adv.*, 2021, **11**, 8277

Received 3rd December 2020
 Accepted 12th February 2021

DOI: 10.1039/d0ra10210e
rsc.li/rsc-advances

Orderly aligned manganese-based nanotube arrays with controllable secondary structures

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By combining a hard template with a dynamic negative template, orderly aligned micrometer-length manganese nanotubes (Mn-NTs) decorated with nanopores on their walls as the secondary structure are successfully grown by electrodeposition in aqueous solution. These nanopores were characterized and analyzed statistically. It is found that these nanopores evolve along the growth direction of the Mn-NTs and their morphology is well controlled by the deposition potential. In addition, the morphology evolution of the nanopores exhibits distinguished size distribution compared with that found in conventional nanoporous foam grown solely by the dynamic template approach, which is attributed to the nanoconfinement of the hard template.

1. Introduction

One-dimensional materials with their rich properties and varied structures have been extensively studied.^{1–3} The recent rapid development of renewable and portable energy storage devices has triggered wide interest in exploring metal-based one-dimensional nanomaterials for energy storage applications,^{4–7} for example, functioning as three-dimensional architecture collectors in various energy storage devices.^{7–9}

The controllable growth of one-dimensional nanomaterials is essential and crucial to achieving advanced energy storage performance. It is known that the morphology of the nanomaterials has profound influences on the performances of the device.^{10–12} Generally, nanomaterials with larger specific surface area and higher porosity are favorable since they provide more reaction activity centers.^{12–14} In particular, comparing with other one-dimensional nanomaterials,^{1,15} the nanotubes (NTs) are more attractive because their thin nanotubes walls and hollow channels further facilitate ion/charge diffusion.¹⁶ To further increase the porosity and advance the ion/charge diffusion, introducing secondary structures is one of the promising strategies.^{17,18} However, the preparation of NTs with controllable secondary structures often involves sophisticated growth design and requires particular growth controls.^{19,20} Thus, there is a pressing need for realizing simple and convenient preparation of NTs with controllable secondary structures. Besides, from the practical device point of view, assembling the NTs also

plays a pivotal role. As orderly assembling nanomaterials on a massive-scale is still full of challenges, random overlapping of the NTs is hardly avoidable, which frequently causes lousy connection and deteriorates the device performances.^{21,22} Therefore, in addition to realizing the preparation of NTs with controllable secondary structures, it is also desired to achieve the growth of orderly organized NTs.

In this paper, combining the hard-templated growth with the dynamic negative template we demonstrate the growth of orderly aligned NTs decorated with nanopores on their wall as the desired secondary structures. We choose manganese (Mn) as our model materials because Mn-based one-dimensional nanomaterials have shown great potential for energy storage applications^{23–26} and the convenient growth of orderly aligned Mn-NTs in aqueous is rarely reported. It is found that the nanopores as the secondary structure of the Mn-NTs can be conveniently controlled by electrodeposition potential. Along the growth direction of the Mn-NTs, these nanopores exhibit an inverted size distribution compared with that found in conventional nanoporous foam prepared by dynamic template approach.²⁷ The formation and evolution of these nanopores are understood based on nanochannel confined hydrogen evolution during the growth of the Mn-NTs.

2. Experimental

In our experiments, commercial anodic aluminum oxide (AAO) with an average pore diameter of $d_{AAO} = 200$ nm was used as the hard template. An Au/Cu seed layer of 50 nm in thickness was pre-evaporated on the bottom of the AAO templates, which function as the working electrode (WE) during the electrodeposition and serves as a seed layer for the growth of the Mn-NTs. The electrodeposition was conducted at room temperature

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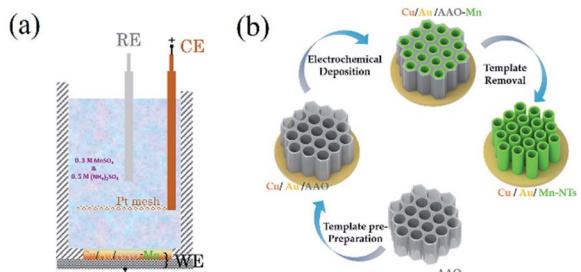


Fig. 1 (a) Illustrates the setup of our electrochemical cell. (b) Sketches the main process for Mn-NTs growth.

using a home-made electrochemical cell, where a saturated calomel electrode (SCE) and a platinum (Pt) mesh were used as the reference electrode (RE) and the counter electrode (CE), respectively. The electrolyte is an aqueous solution of 0.3 M MnSO₄ and 0.5 M (NH₄)₂SO₄, which is prepared by dissolving analytical reagents in deionized water without any further purification. The (NH₄)₂SO₄ is used to buffer the pH of the electrolyte and help the formation of manganese–ammonia complexes, which effectively prevent the precipitation of manganese hydroxides and oxides in our weakly alkaline electrolyte. An electrochemical workstation (VersaSTAT3) was employed for controlling the deposition potential as well as monitoring the deposition. Different potentials $E_{\text{dep.}} = -2$ V, -2.5 V, and -3 V were applied, and the deposition time was kept at $t_{\text{dep.}} = 3600$ s. The hard template was removed by selective etching using KOH (1 M) to clearly characterize the morphology of the obtained Mn-NTs in the arrays. The pre-preparation process and removal of the AAO template are sketched in Fig. 1. The morphology, element, and material composition of these Mn-NTs were examined by scanning electron microscopy (SEM, JSM-7500F), energy dispersive spectroscopy (EDS, Oxford instrument X-Max), and X-ray diffraction (XRD, PANalytical EMPYREAN), respectively.

3. Results and discussion

Directly growth of metallic Mn-based one-dimensional materials by aqueous electrochemical deposition is achieved. As an example, Fig. 2(a) shows the typical SEM images after template removal. As seen, a brunch of nanotubes (NTs) stands orderly on the seed layer, which constitutes a monolithic three-dimensional architecture. The length (l) of the NTs depends on the $t_{\text{dep.}}$ as well as on the $E_{\text{dep.}}$. With the $E_{\text{dep.}} = -2.5$ V and $t_{\text{dep.}} = 3600$ s, the l is found almost equal to the thickness of the AAO template (~ 55 μm). As indicated in the inset of Fig. 2(a), the mean growth rate increases gradually as reducing $E_{\text{dep.}}$ from -2 V to -3 V. The typical EDS is shown in Fig. 2(b), where a small amount of Al and O are also found in addition to Mn, Cu, and Au. Usually, the O traced at metallic nanomaterials is attributed to inevitable nature oxidization at the metal surface.²⁸ Noting that Al exists as well, we suggest that the observed O is mainly originated from the residual AAO (amorphous Al₂O₃) rather than MnO_x or Mn(OH)_x. This is further confirmed by XRD measurement. As shown in Fig. 1(c),

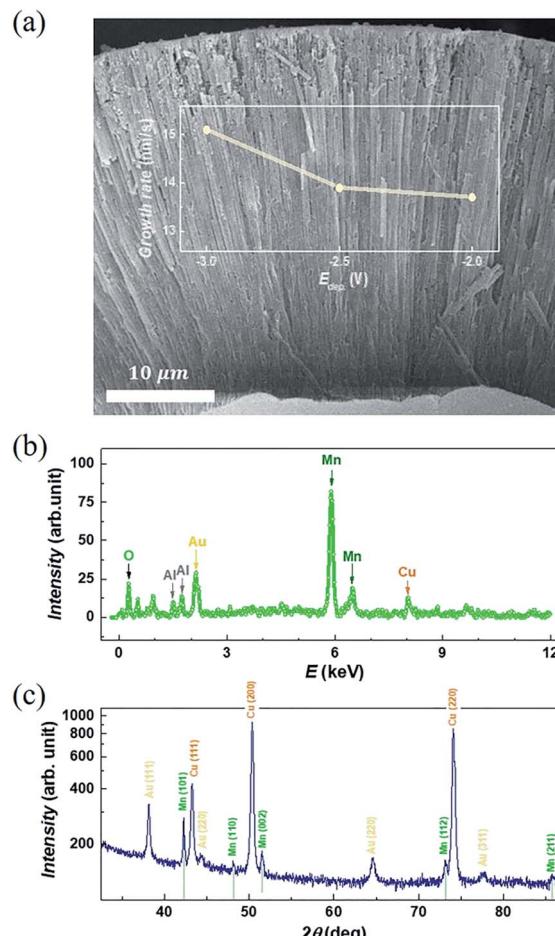


Fig. 2 (a) Typical SEM image for NTs deposited under $E_{\text{dep.}} = -2.5$ V. The inset of (a) summarizes the mean growth rate at various $E_{\text{dep.}}$. (b and c) Shows the EDS and XRD result for obtained NTs, respectively.

polycrystal peaks corresponding to Mn, Cu, and Au are identified. The peaks located at $2\theta = 42.23, 48.07, 51.43, 73.06$, and 85.66 (unit in deg) are consistent with reflection from (101), (110), (112), and (211) planes of Mn (PDF #17-0910), respectively. No noticeable amorphous background nor peak corresponding to MnO_x/Mn(OH)_x is observed, which excludes severe surface oxidization of Mn-NTs.

Fig. 3(a) presents a closer SEM image for Mn-NTs grown at the $E_{\text{dep.}} = -2.5$ V. It is noteworthy that the nanotube walls are embedded with a series of nanopores, which unambiguously constitute the desired secondary structures. These nanopores are irregular in shape but exhibit a notable morphology transformation along the Mn-NTs growth direction: The nanopores near the WE (cathode) are larger in size and less in number, whereas the nanopores away from the WE are much small and enormous in number. To quantitatively describe this morphology change along Mn-NTs growth direction, we further investigated the nanopores size distribution. The Mn-NTs were divided into 3 regions, saying that the bottom region (first 5–15 μm near the WE), the middle region (following 20–30 μm), and the top region (35–45 μm), respectively. A series of raw SEM images were then acquired for each of these regions. Each of these raw images was then divided into 12. And for each of



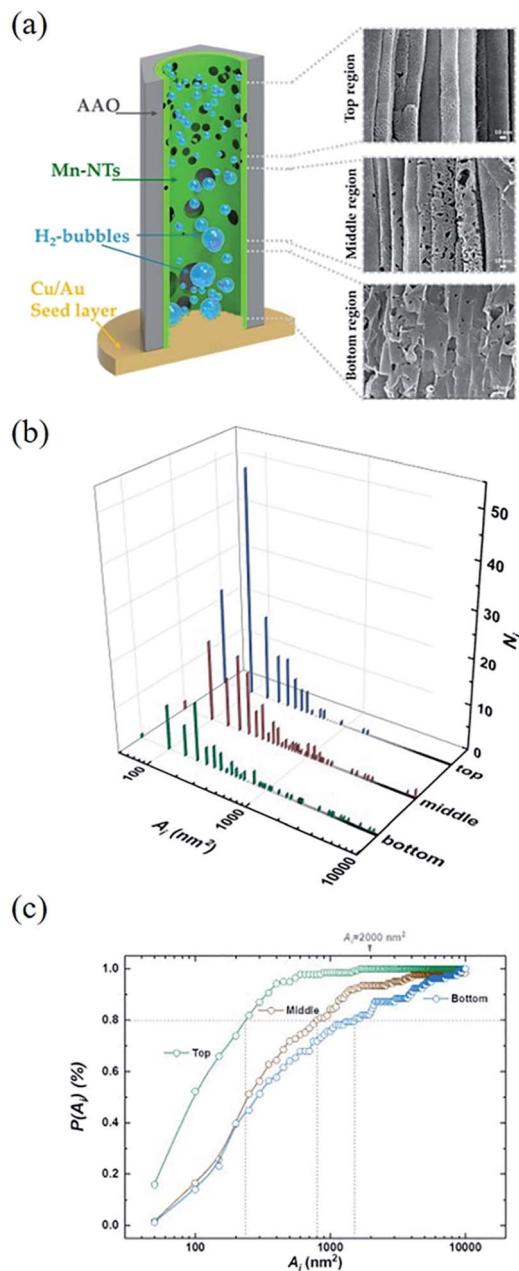


Fig. 3 (a) Presents typical SEM images for different regions of the Mn-NTs deposited at $E_{\text{dep.}} = -2.5$ V. (b) Shows corresponding count-area histograms. (c) Further illustrates the morphology transformation of nanopores by plotting $P(A_i)$.

the raw images, 7 equal-area sections were randomly selected for counting the nanopore number and calculating size (unit in nm²). Finally, count-area histograms were constructed for each region by plotting the N_i against A_i , where N_i is the number of nanopores whose size falls in the i^{th} statistic interval, A_i (unit in nm²) represents the size of the nanopores fall in this statistic interval and is equal to the mean area of the i^{th} statistic interval. For all the statistics, the length of the statistic interval is kept at 50 nm².

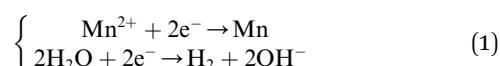
Fig. 3(b) shows the count-area histogram ($A_i - N_i$) for Mn-NTs deposited at $E_{\text{dep.}} = -2.5$ V. It is seen that for all

different regions, the most frequently observed nanopores are the nanopores smaller than 150 nm². This is saying in other words that the nanopore size distribution is shifted towards the small nanopore direction for each region. It is also noticed that the chance of finding large size nanopores becomes rarer and rarer as we approaching the top region. For instance, the chance to find the nanopores larger than 2000 nm² is 15.6%, 6.5%, and 0% respectively for the bottom, middle, and top regions. Besides, the $A_i - N_i$ provides us a base to quantitatively analyze the morphology change along Mn-NTs growth direction. The total number of nanopores N_t for the top, middle, and bottom region is easily calculated as 138, 121, and 78, respectively, suggesting that the top region has more nanopores than the middle region and the bottom region has the least nanopores. This result is consistent with our previous direct observation that the nanopores near the bottom are less in number whereas the nanopores near the top are enormous in number. A percentage ratio describing the contribution of nanopores with different sizes can be further defined based on the $A_i - N_i$ as:

$$P(A_i) \stackrel{\text{def}}{=} \frac{N_A(A_i)}{N_t} \times 100\%$$

where $N_A(\tilde{A}) \stackrel{\text{def}}{=} \sum_{A_i \leq \tilde{A}} N_i(A_i)$ is the total number of nanopore with their size smaller than a given upper limit \tilde{A} . In Fig. 3(c) we plot $P(A_i)$ as a function of A_i for different regions. From this plot, it is straightforward to find that in the top region 80% of the nanopores are contributed by nanopores smaller than 250 nm², meanwhile, large nanopores of size up to 800 nm² and 1500 nm² must be involved for the middle and bottom region respectively. Therefore, the size of the dominative nanopores does decrease from the bottom to the top along the Mn-NTs growth direction, which is in agreement with our direct observation that the dominative nanopores near the bottom are larger whereas the nanopores near the top are much small.

Considering that the standard reduction potential for Mn²⁺/Mn is -1.18 V vs. SCE,^{28,29} the deposition of Mn-NTs at the WE is always accompanied by the precipitation of hydrogen:^{28,30-32}



and the corresponding reactions at the CE are:

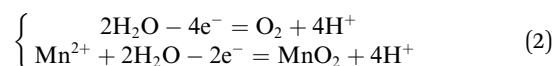


Fig. 4(a) illustrates processes involved in the growth of the Mn-NTs decorated with nanopores and explains the nanopore distribution along the Mn-NTs growth direction. It is not difficult to relate the formation of nanopores and thus the growth of Mn-NTs with secondary structures with the hydrogen evolution. It is conceivable that the innumerable fine hydrogen bubbles are generated simultaneously as the Mn is deposited. These fine hydrogen bubbles are intermingled with the deposited Mn

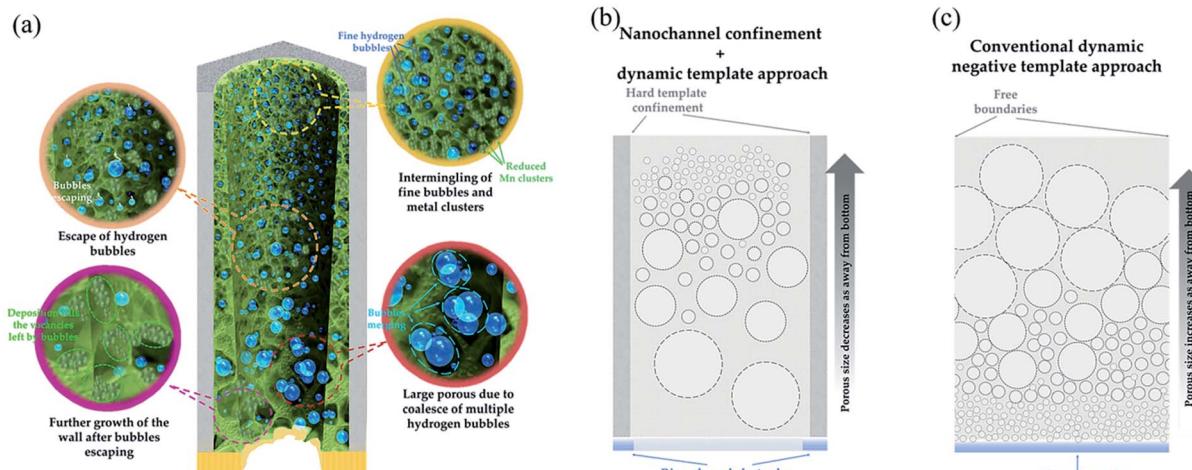


Fig. 4 (a) Illustrates processes involved in the growth of the Mn-NTs decorated with nanopores. (b) Explains our approach of growing nanotubes by combining hard template confinement and dynamic negative template, where the nanochannel not only confines the deposition of metal but also modifies the dynamic evolution of bubbles. As a comparison (c) shows conventional dynamic negative templated growth of nanoporous foam.

clusters, creating a nanotube wall made by loosely assembled Mn clusters.³³ As the top region of the Mn-NTs is always relatively in the initial state of Mn-NTs growth, this explains the observation that the top region of the Mn-NTs is always dominated by numerous nanopores of small size. As the deposition goes on, part of these initial fine hydrogen bubbles may evolve into large ones due to coalescence and/or growth, which may still adhere to the AAO wall and thus block the growth of the Mn. The other part of these initial fine hydrogen bubbles may rise into the atmosphere through the nanochannel of AAO. The vacancies left by them will be fulfilled by Mn clusters as the deposition goes on. Together, these processes transform the initial loosely assembled Mn shell into a dense wall decorated with fewer nanopores of large size. Since the bottom region of the Mn-NTs has fully experienced these processes, the nanopores are dominated by large ones in the bottom region. And, it is no surprise to find that the middle region is the transition zone between the top region and the bottom region.

The hydrogen evolution has been long explored as a controllable dynamic negative template for nanoporous foam film growth.^{27,34–36} However, the nanopores size distribution along the growth direction for our Mn-NTs is very distinct from that observed in foam films. The nanopore size generally increases along the growth direction of foam films, while the Mn-NTs exhibit an inverted nanopores size distribution. We attribute this inversion of the nanopores size distribution to the nanoconfinement of AAO nanochannel. As shown in Fig. 4(b), the narrow nanochannel limits horizontal diffusion of hydrogen bubbles and greatly promotes adherent and coalescence of them, which increases the number of large bubbles at the bottom region. In the conventional case, on one hand, there exists additional horizontal freedom which reduces the chances of coalescence. On the other hand, the incessant hydrogen bubbles evolve into large ones mainly *via* merging during its rising as the hydrogen bubbles can hardly adhere to anything locally.²⁷ As a consequence, the bubbles at the top have

undergone more mergers, and the top regions are dominated by the large nanopores.

Fig. 5(a and b) shows the count-area histogram ($A_i - N_i$) for Mn-NTs deposited at $E_{dep.} = -2$ V, and -3 V, respectively. It is noticed that the Mn-NTs obtained at different $E_{dep.}$ share similar nanopores size distribution. This similarity further implies that the growth mechanism of Mn-NTs at different $E_{dep.}$ is the same. Nevertheless, the nanopores and Mn-NTs can be modified by the $E_{dep.}$ As shown in Fig. 5(c), both the N_t and the total area of nanopores A_t def $\sum A_i N_i$ increases with increasing the $E_{dep.}$ negatively. Besides, it is also seen in Fig. 5(a) that the morphology transformation of the nanopores along the Mn-NTs growth direction becomes less significant when the Mn-NTs was deposited at $E_{dep.} = -2$ V: large size nanopores can be found in all three regions and the Mn shell is more smooth and exhibits fewer intermingled vacancies.

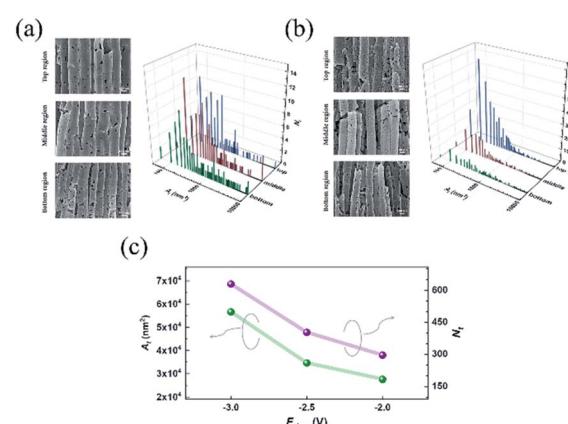


Fig. 5 (a and b) Summarize the count-area histograms for Mn-NTs deposited under $E_{dep.} = -2$ V and -3 V, respectively. Their typical SEM images are also shown correspondingly on the left side of the histograms. (c) Shows the dependence of the total area (A_t) and the number (N_t) of the nanopores on the deposition potential $E_{dep.}$.



4. Conclusions

In summary, the orderly aligned Mn-NTs were successfully prepared by electrodeposition in aqueous. By combining the advantages of conventional hard templated-growth with the dynamic negative hydrogen bubble template, the obtained Mn-NTs are found further decorated with a series of nanopores. These nanopores constitute the directed secondary structure in addition to the nanotubular structure. The morphology of these nanopores evolves along the growth direction of the Mn-NTs, which exhibits an inverted size distribution compared with that observed in nanoporous foams grown solely by the conventional dynamic template approach. It is found that the confinement of the hard template not only creates orderly aligned nanotubes but also modifies the dynamic evolution of hydrogen bubbles. The secondary structure of the Mn-NTs is further found can be controlled by varying deposition potential. The orderly aligned Mn-NTs with secondary structures, as a model material, provides a promising candidate for various energy storage applications and more importantly demonstrates a convenient approach to prepare one-dimensional nanomaterials with porous secondary structures.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research is supported by the National Natural Science Foundation of China (Grant number 11504249 and 61871451), Sichuan Provincial Funds for Distinguished Young Scientists (2017JQ0021), and the International Visiting Program for Excellent Young Scholars of SCU.

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