

REVIEW

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Particle formation mechanisms supported by *in situ* synchrotron XAFS and SAXS studies: a review of metal, metal-oxide, semiconductor and selected other nanoparticle formation reactions†

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Following a brief description of synchrotron X-ray absorption fine structure (XAFS) spectroscopy and small/wide angle X-ray scattering (SAXS/WAXS), the definition of and four primary criteria for attaining reliable, disproof-based chemical mechanisms of particle formation are given. A total of 74 papers using synchrotron techniques for mechanistic investigation are then analyzed in detail via the construction of four tables provided in the ESI that analyze each of the 74 papers. Six primary case studies are selected out of the 74 total papers for presentation in greater detail in the main text, specifically the illustrative case histories of: (i) palladium nanoparticles studied using SAXS, (ii) rhodium nanocubes examined using XAFS, (iii) iridium nanoparticles studied by XAFS and SAXS, (iv) gold nanoparticles studied by XAFS, SAXS, and XRD, (v) cadmium-selenide nanocrystals studied by XAFS, and (vi) zinc-oxide nanoparticles studied using SAXS/WAXS/UV-vis. Additionally, two shorter case studies are presented that address particle formation shapes: tungstite nanoplatelets and copper nanocrystals. Two summary tables are presented in the main text that present the current state of disproof-based, deliberately minimalistic particle formation mechanisms expressed in terms of generalized, pseudoelementary steps. Finally, a Conclusions section with nine takeaways and an Outlook section are also provided. The goal of the present review is to expedite the use of powerful synchrotron SAXS and XAFS studies to provide reliable, disproof-based chemical mechanisms and their associated quantitative differential equations that can then be employed to predict particle-size distributions via the recent development of Mechanism-Enabled Population Balance Modeling (ME-PBM).

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1. Introduction

Knowledge and understanding of chemical reaction mechanisms are critical to accomplishing the long-sought goal of synthetic control of especially particle-size distributions in particle formation science.^{1–4} Complete understanding of the nucleation, growth, and agglomeration processes^{5–12} promises to provide the desired size and size-distribution control in particle synthesis,^{13–23} just

as mechanistic insights into other chemical and industrial processes have resulted in improvements in the fields of renewable energy, semiconductor synthesis, nanocatalysis, and many others.^{24–29}

Due to the sub-nanoscale size (<1 nm) of just-formed nuclei, it is very difficult to observe directly in real time the smallest, kinetically first-formed cluster(s), termed the kinetically effective nucleus (KEN).³⁰ Indeed, recent work shows that the KEN consists of just 2–3 atoms in at least some strong-bonding systems.^{31,32} Hence, there is a need to use synchrotron-based spectroscopic techniques to monitor the nucleation, growth and any agglomeration of particles, notably synchrotron X-ray absorption fine structure (XAFS) spectroscopy (that provides oxidation state, coordination number, and associated structural information) as a function of time, and synchrotron small-angle X-ray scattering (SAXS) (that allows monitoring of particle radius and, significantly, the number of particles) in real-time.^{33–38} These techniques can be used in tandem with each other or

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† Electronic supplementary information (ESI) available: Summary of supporting information; case study #6: additional figures and information; differential equations for the Karim 4-step mechanism; Table S1 Summary of reviews on synchrotron XAFS and/or SAXS; Table S2 Summary of papers using SAXS to collect kinetics data; Table S3 Summary of papers using XAFS to collect kinetics data; Table S4 Summary of papers using tandem techniques: use of synchrotron XAFS and/or SAXS in combination with another technique. See DOI: 10.1039/d1ma00222h

with other methods, and they can be used to monitor directly particle formation reactions *in situ*.

However, significant gaps remain in the nanoparticle formation literature en route to a deeper understanding of (i) first, what constitutes a reliable, disproof-based chemical reaction mechanism; (ii) the experimental data needed to be able to claim such a mechanism; (iii) how such mechanisms differ from non-disproof-based model(s); (iv) the preferred experimental methods for collecting the needed kinetics data; and then (v) what are the arguably best, prototype mechanistic case studies to date by synchrotron-based methods?

Hence herein we begin by discussing the requirements for a reliable, disproof-based chemical mechanism and then we present six case studies of particle formation monitored by synchrotron-based SAXS, XAFS or tandem SAXS/XAFS methods.^{39–44} We systemically assess the results and strengths of each case study and, where needed, suggest additional studies en route to a reliable reaction mechanism. The goal is to use these six case studies as pedagogically valuable examples of how to most efficiently achieve reliable, disproof-based reaction mechanisms of particle formation regardless of the exact type or composition of the resultant particles. Two summary tables that present the current state-of-the-art in terms of disproof-based, deliberately minimalistic (*i.e.*, Ockham's razor obeying) particle formation mechanisms are provided as part of the summary and conclusions.

2. Background

2.1. Key requirements for a minimum chemical mechanism

From classical physical-organic chemistry, the definition of a mechanism is well understood dating back at least 50 years.^{45–47} Reliable chemical mechanisms typically result only if the following, minimum requirements are met:

(1) If a complete mass- and charge-balanced reaction stoichiometry is experimentally determined, as that stoichiometry is what the proposed steps of the mechanism must add up to.⁴⁸ Problems result if even a world class expert mechanistic chemist⁴⁹ studies a much simpler reaction than nanoparticle formation in the absence of an experimentally established, full, balanced stoichiometry.⁵⁰

(2) If kinetics data are obtained,^{51,52} ideally the full rate law, and ideally using multiple, direct physical methods and handles;

(3) If elementary, or if not possible pseudoelementary,^{53,54} step reactions are written that present the stepwise mechanism that also add up to the experimentally established reaction stoichiometry. Those mechanistic steps also define the rate constants and define the unambiguous words^{55,56} one can use to discuss the observed chemistry—the latter point being much more important than one might initially imagine for avoiding confusion in the description of the mechanism and associated chemistry;

(4) If, critically, disproof-based^{57–59} quantitative comparisons of the experimental data to competing, alternative mechanisms

are made, specifically how well (or poorly) a given postulated mechanism is able to fit that data. Adherence to Ockham's razor is also important en route to deliberately minimalistic mechanisms that are the initial goal of mechanistic studies.⁶⁰ Those minimum mechanisms are expected to be replaced—disproved if you like—by more complex mechanisms as more data, from better experiments or improved computational methods, become available over time.

Once one has the minimum, disproof-based chemical mechanism in hand, then one has a good start on a broader and more generalized understanding of the system. That mechanistic understanding of nucleation, growth, and agglomeration that are ubiquitous processes across nature can then be used to further control key properties of the system: average particle size, particle-size distribution, catalytic activity, photochemical properties (that are often size and size-dispersion dependent, *e.g.*, in semiconductor quantum dot nanoparticles), and so on.

Unfortunately, experimental kinetics and rate-law-backed mechanisms for nucleation are rare at the molecular and atomic level, save for a small handful of studies.^{26,30–32,39,41} The precise mechanism of nucleation is critical as it starts off the particle-formation process; without the precise details of the nucleation process one cannot possibly claim to a complete nor reliable mechanism of particle formation. Growth and agglomeration are in a bit better shape,^{61–66} but still not well supported kinetically and mechanistically with, again, the required experimental rate law for growth or agglomeration. Hence, advances are needed there as well. Through the basic four requirements outlined above en route to a reliable mechanism illustrated *via* six case studies, we hope to demystify how one can perform reliable mechanistic investigations that allow elucidation of the most probable particle formation process. We also detail the importance of pseudoelementary steps^{53,54} in the construction, and attempted disproof, of more complex mechanisms in materials and other chemistries.

2.2. Why disproof-based, minimum, reliable reaction mechanisms are an important goal

Even if one obtains powerful synchrotron-based evidence on a well-designed, important particle formation process, the broader application and impact of that sophisticated effort and often impressive data will have been wasted if one just summarizes that hard-won data in a cartoon that just restates the observed particle sizes *vs.* time, for example and as too often done presently. The power of the observed kinetics data is lost until and unless one expresses that data in its most concise, most powerful form—a reaction mechanism in the form of charge and mass balanced reactions that, then, define the differential equations able to account quantitatively for the intermediate species as well as the net process over time. It is the more general application to other systems as well as quantitative predictability that is contained within generalized kinetics equations, expressed in terms of generalized A, B, C...N species, all with rate constants defined by ideally elementary, or at least pseudoelementary,^{53,54} steps. Again, each of those steps must be mass- and charge-balanced, and those



proposed mechanistic steps must add up to the observed, experimentally determined reaction stoichiometry—otherwise one is proposing a mechanism for some reaction different than the one at hand. Note the power here of avoiding mistakes or proposing something foolish by making sure what one proposes obeys the Laws of Mass and Charge Balance. Additionally, if the rate constants are known—ideally as a function of temperature—then there is predictability from one set of starting conditions and temperature to another set of, for example, more optimized conditions. The use of balanced reactions for nanoparticle formation promises to be especially significant for understanding ligand effects that are key to particle formation and stabilization, but presently are little studied, in part because the reactions written typically do not even show those key ligands to be present.

With the 2019 advent of Mechanism-Enabled Population Balance Modeling (ME-PBM),^{67,68} one can track every particle in a proposed particle-formation pathway consisting of even thousands of elementary steps. Disproof-based, deliberately minimum mechanisms are necessary and sufficient to be able to predict both average particle sizes and particle-size distributions (PSDs), including the PSD shape, with ME-PBM. The available evidence to date also illustrates the ability of disproof-based ME-PBM to confirm—or more often to date to refute^{67,68}—a proposed mechanism^{67,68} en route to a refined mechanism. ME-PBM is also able to extract rate constants for the proposed, pseudoelementary step mechanism from PSD data.^{67,68} But, to exploit the full generality, predictability and for knowledge transfer to other systems or conditions, a reliable minimum reaction mechanism is required to start, as the name Mechanism-Enabled PBM indicates. Ligand effects are, once again, just now being taken into account as part of ME-PBM,^{31,32,39} *vide infra*.

2.3. Literature search and paper selection

A total of 74 papers were collected through a search of the literature *via* SciFinder and the Web of Science. Series of searches were performed over a period of more than 3 years, where various combinations of terms were cross referenced including, but not limited to: “XAFS”, “SAXS”, “*in situ*”, “in operando”, “tandem”, “mechanism”, “kinetics”, “formation”, “nanoparticle”, and “nanocrystal”. The 74 papers collected and analyzed in this publication are tabulated into four tables in the ESI:† Table S1, 5 entries (instructional, review articles on the general use of XAFS and SAXS in scientific research); Table S2, 24 entries (SAXS studies of nanoparticle formation); Table S3, 24 entries (XAFS studies of nanoparticle formation); and Table S4, 21 entries (Tandem techniques, where at least one technique is synchrotron XAFS or SAXS). Not unsurprisingly, transition-metal nanoparticles comprise the majority of papers tabulated as they often represent systems with fewer components that have been studied more extensively over a longer period of time. We have also included promising, emerging examples of metal oxide, semiconductor, quantum dot, and perovskite materials.

The interested reader is encouraged—actually strongly encouraged—to study and analyze for themselves these four tables to understand the variety of systems covered, the status of the approaches, and the overall efforts at nanoparticle

reaction development and associated mechanistic investigation summarized in Tables S1–S4 of the ESI.† Indeed, if Tables S1–S4 of the ESI† covered anything smaller than their current 50 pages, we would have placed them upfront in this review to make them even more available and apparent. Self-study of Tables S2–S4 of the ESI† will generate the reader’s own assessment and insights regarding the status of the field of particle formation synthesis, kinetics and mechanism using synchrotron methods. Papers that did not present, discuss, or claim a mechanism are not included even if they reported XAFS or SAXS data.

In what follows we have selected 6 case studies for a closer look and critical analysis based, overall, on how they illustrate together the state-of-the-art in the field as well as what else is needed to attain reliable chemical mechanisms for the particle formation reaction under study. Our apologies in advance to authors of the many other interesting studies summarized in ESI,† Tables S2–S4 that either space, or our approach and organization of this review, did not permit us to cover in detail in the main text that follows. Also not covered herein due to scope and space limitations are computational chemistry approaches and contributions that promise to be of increasing importance, perhaps especially to a deeper understanding of nucleation processes.^{69,70} That said, computations not carefully connected to experimental results can lead to erroneous conclusions, even for chemical systems much simpler than particle formation reactions.⁷¹

3. Selected, illustrative case studies of metal nanoparticles

The goal of the current review is to expedite the conversion of a growing body of powerful synchrotron-based spectroscopic studies and data now available (Tables S2–S4, ESI,† by the multiple expert investigators and studies), into the “causes” (the mechanisms) for those “effects” (the observables) as monitored by powerful, direct, *in situ* synchrotron-based spectroscopies. In this section of the review, four state-of-the-art kinetics case studies of metal nanoparticle formation that utilize synchrotron techniques are summarized. These four case studies have been chosen as illustrative, often arguably top examples in the field of nanoparticle formation kinetics and mechanistic studies or at least synchrotron-based studies. Each will have several of the required pieces of information necessary to be able to claim a reliable mechanism, although an interesting observation is that each prototype system is missing one or more aspects that, ideally, will be added in the future to that system and study.

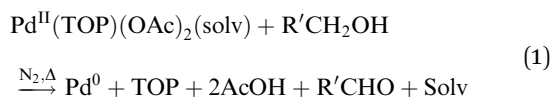
The four case studies are: (Section 3.1) palladium nanoparticle formation monitored by SAXS;³⁹ (Section 3.2) rhodium nanocube formation monitored by XAFS;⁴⁰ (Section 3.3) iridium nanoparticle formation monitored by XAFS and SAXS;⁴¹ and (Section 3.4) gold nanosphere and nanowire formation monitored by XAFS, SAXS, and XRD.⁴² Each case study is organized by: (i) a summary of the system and techniques used to study it; (ii) a review of the key kinetics data; (iii) the authors’ proposed



formation model or mechanism; and (iv) an analysis of the case's results as compared to the four components required for establishing a minimum, disproof-based mechanism. Overall, our intent is to be supportive of the excellent synchrotron-based studies and encouraging to how those studies can be taken to the next level of mechanistic formulation, analysis, and use.

3.1. Case study #1: mechanistic investigation of palladium nanoparticle formation using small-angle X-ray scattering

Karim and coworkers, in 2017, published their detailed, disproof-based mechanistic investigation of palladium nanoparticle formation—a critical study because it details quantitatively with ligand effects.³⁹ Spherical palladium nanoparticles were prepared from Pd(II) acetate, Pd(OAc)₂, and trioctylphosphine (TOP) ligand in a 50:50 solvent mixture of toluene and 1-hexanol at 100 °C under nitrogen.^{39,72} The formation kinetics were monitored by *in situ* SAXS, where a syringe pump was used to draw a small sample into the beam and then inject it back into the reaction solution after each measurement. The reaction was studied at palladium concentrations from 0.5 to 25 mM, hence a relatively wide factor of 50. Importantly, the trioctylphosphine ligand-to-metal molar ratios (TOP: Pd) were studied at ratios of 1, 1.5, and 2. Finally, the end-time particle size and size distributions were collected *ex situ* using dark-field STEM. The generalized reaction stoichiometry as given in ref. 39, that does not include the specific ligand component, is reproduced below as eqn (1).



The authors directly monitored the Pd nanoparticle formation by *in situ* synchrotron SAXS experiments—while making the important point that SAXS counts as “two methods”

if one monitors both the particle radius as well as the number of particles *vs.* time,^{39,72} *vide infra*. By using a Schultz polydisperse spherical model, they were able to fit the SAXS data and simultaneously extract both the particle sizes and the total number of particles with respect to time.

The data display direct evidence of slow, continuous nucleation with fast (but slower than diffusion-controlled) growth, results in direct contradiction to the classical LaMer model of 1950 that postulates burst nucleation followed by diffusion-controlled growth.^{39,65,66} Furthermore, the continuous increase in particles suggests that agglomeration, which would reduce the number of particles, is not involved in the Pd(0)_n-particle formation process under their conditions that include an excess of strongly coordinating tri-octylphosphine ligand. The authors hypothesized that, at a minimum, continuous nucleation, fast autocatalytic growth, and the incorporation of ligand effects will be needed for any kinetic model and associated minimum mechanism able to fit their SAXS data.

The authors proceeded by constructing a model relying on three assumptions: (i) that the fraction of surface *versus* core atoms can be ignored, which for particles smaller than 1.5 nm (as seen in Fig. 1) means that the percentage of surface atoms is >75% of the total atoms;³⁹ (ii) that the growth and ligand binding to the particle surface is independent of particle size and ligand coverage, in this first model to be able to account for ligand effects. (“In the absence of experimental or theoretical information, the effects of size, polydispersity and ligand coverage on the rate constants are not included in the model.”³⁹); and (iii) that the ligand–metal precursor binding ratio is assumed to be 1 because isothermal titration calorimetry⁷³ shows, “the equilibrium binding constant for the second TOP binding ($\text{A}\cdot\text{L} + \text{L} \rightleftharpoons \text{A}\cdot\text{L}_2$) is around two orders of magnitude lower than the first binding”,³⁹ where A is the Pd precursor and L is TOP.

By using their proposed mechanism under the above reasonable if not necessary assumptions for an initial, carefully constructed,

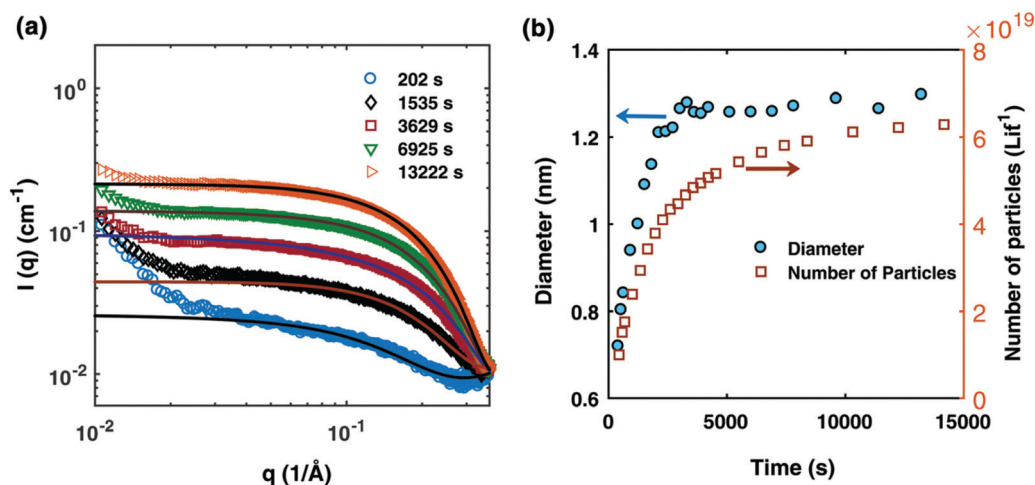
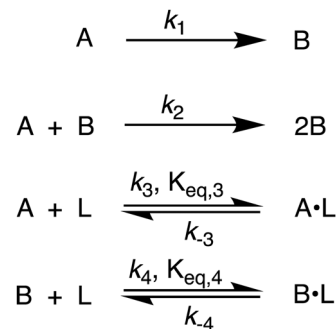


Fig. 1 (a) SAXS data at different reaction times after absolute scaling with fitting by Schultz polydisperse spherical model; (b) particle size evolution (blue circles) and number of particles (open orange squares) plotted as a function of time (in seconds). The Pd nanoparticles were prepared from a solution of 10 mM Pd(OAc)₂, 20 mM TOP, in a 50 : 50 solution of toluene and 1-hexanol at 100 °C. Figure reproduced with permission from ref. 39. Copyright 2017 Royal Society of Chemistry.



not over-parameterized model, the authors developed a kinetic model and associated minimum mechanism able to fit quantitatively their experimentally determined number of particles as a function of time data. The proposed kinetics model for nucleation, autocatalytic growth, and accompanying ligand effects used to fit the experimental data in Fig. 2 is given in Scheme 1. The model was constructed using the minimum number of pseudoelementary steps necessary to describe the reaction, that is, by ensuring that Ockham's razor⁶⁰ is obeyed in their proposed mechanism.

The model contains four pseudoelementary steps that define the corresponding rate constants. The first step is nucleation including reduction ($A \rightarrow B$, k_1), where Pd(II) is reduced to Pd(0) and Pd(0)_n nuclei are formed. Note, as discussed elsewhere,³⁰ under constant initial $[A]_{\text{Total}}$, higher-order nucleation $nA \rightarrow nB$ ($= B_n$) is kinetically hidden because $(d[A_0]/dt)/n = k_1[A_0]^n$, where $[A_0]$ is often constant to a $\geq 99.9\%$ level during the induction period.³⁰ In the present case, unimolecular rate-determining Pd(II) \rightarrow Pd(0) is arguably likely present given that the slow step is the release of A, that is $A - L \rightarrow A + L$. The second step employed is autocatalytic surface growth ($A + B \rightarrow 2B$, k_2),⁵⁴ where Pd(II) is reduced and added to the surface of the growing Pd(0)_n particle. Next, the equilibrium between the Pd(II) precursor complex and the ligand, TOP, ($A + L \rightleftharpoons A \cdot L$, k_3 and $K_{\text{eq},3}$), and the equilibrium between the Pd(0)_n particle and TOP ($B + L \rightleftharpoons B \cdot L$, k_4 and $K_{\text{eq},4}$) are included. The kinetic model's ability to account quantitatively for the experimental data in Fig. 2 demonstrates the value of obtaining simultaneous size and number of particles data by SAXS as Prof. Karim has insightfully emphasized.^{39,72} The quantitative fits presented Fig. 2 argue strongly that the ligand-based kinetics model, incorporating the species A, B, A·L, B·L, and L, is a satisfactory, quantitative kinetics model for describing this valuable Pd(0)_n particle-formation system from the Karim laboratory.



Scheme 1 Karim and co-workers³⁹ 4-step model for particle formation, autocatalytic surface growth, ligand-precursor interactions (A·L), and ligand-particle interactions (B·L).

The model can be further visualized using the pictorial representation provided by the authors shown in Fig. 3:

Noteworthy here is that the Karim and co-authors' contribution is ahead of most in that it provides a balanced reaction, the detailed kinetic scheme in Scheme 1, quantitative fitting of the SAXS data, and the resultant quantitative rate constants that can be used to quantitatively describe and predict particle size and size-distributions *via* Population-Balance Modeling. Furthermore, the Karim group tested alternative mechanisms as is needed en route to a reliable, disproof-based mechanism. In the ESI of ref. 39, five models were tested. Included in these models are mechanisms that did not include ligand steps ($A \rightarrow B$ and $A + B \rightarrow 2B$), included only the A·L ligand step ($A \rightarrow B$, $A + B \rightarrow 2B$, and $A + L \rightleftharpoons A \cdot L$), and included only the B·L ligand step ($A \rightarrow B$, $A + B \rightarrow 2B$, and $B + L \rightleftharpoons B \cdot L$). These three models, the first of which is the classic 2-step mechanism of just $A \rightarrow B$, $A + B \rightarrow 2B$,⁵⁴ were unable to fit the data. Out of the 5 models tested, the only model capable of accounting for the experimental data was the four-step model presented in Scheme 1. Here, the authors disproved four alternative

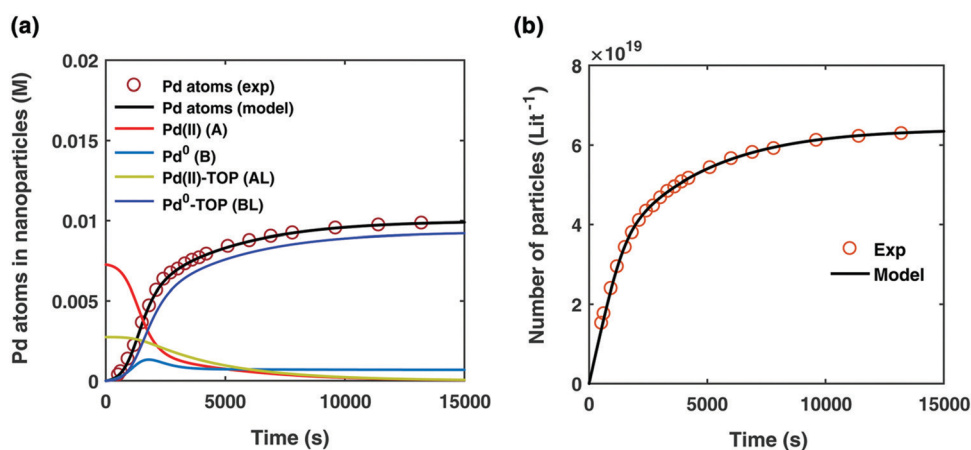


Fig. 2 (a) Experimentally determined concentration of Pd atoms in nanoparticles (molarity, M) as a function of time (seconds, s) is plotted (red open circles) and fit with the kinetic model (black line) accounting for Pd atoms as total nanoparticles ($B + B \cdot L$). The resultant rate constants are: $k_1 = 2.45 \times 10^{-5} \text{ s}^{-1}$, $k_2 = 8.5 \times 10^{-1} \text{ s}^{-1} \text{ M}^{-1}$, $k_3 = 7.9 \times 10^{-3} \text{ s}^{-1} \text{ M}^{-1}$, $k_4 = 2.1 \times 10^{-1} \text{ s}^{-1} \text{ M}^{-1}$, $K_{\text{eq},3} = 2.18 \times 10^1 \text{ M}^{-1}$, and $K_{\text{eq},4} = 1.27 \times 10^3 \text{ M}^{-1}$. Based on the kinetic model rate constants, concentrations of A (red line), B (light blue line), A·L (green line), and B·L (dark blue line) were simulated as a function of time. (b) Experimentally determined number of particles as a function of time fit with the kinetic model. The reaction conditions for the experimental data were 10 mM Pd(OAc)₂, 50 : 50 toluene : hexanol solvent, TOP : Pd ratio of 2 : 1, and 100 °C reaction temperature. Figure reproduced with permission from ref. 39. Copyright 2017 Royal Society of Chemistry.



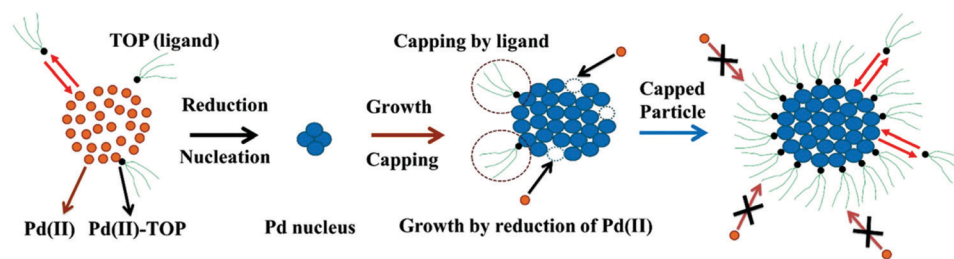


Fig. 3 Schematic representation of the ligand-based model. The figure represents the 4 steps of the model: (1) reduction of Pd(II) to Pd(0) and the formation of the Pd nucleus ($A \rightarrow B$); (2) autocatalytic growth of the Pd nucleus by further addition and reduction of Pd(II) ($A + B \rightarrow 2B$); (3) reversible ligand binding with the precursor Pd(II) ($A + L \rightleftharpoons A-L$); and (4) reversible ligand binding to the particle surface ($B + L \rightleftharpoons B-L$). Orange circles are the unreduced Pd(II), small black circles with green tails are trioctylphosphine (TOP, ligand), and blue circles are reduced Pd(0)_n particles. Figure reproduced with permission from ref. 39. Copyright 2017 Royal Society of Chemistry.

mechanisms en route to the Ockham's Razor⁶⁰ obeying mechanistic model in Scheme 1 that can quantitatively describe their Pd(0)_n nanoparticle system.

Additionally, the authors demonstrated the applicability of their minimal ligand-based kinetic model to other literature systems that exhibit a particle-size dependence based on the ligand concentration employed. They found that their ligand-based kinetic model, that includes reversible ligand binding to the precursor ("A") and the particle surface ("B"), fit literature data sets for Pd/PVP⁷⁴ and Au/thiol⁷⁵ systems as well—a valuable demonstration of the broader generality of their kinetics model.

The authors' work highlights one of the most important pieces of this mechanistic investigation—the power of pseudo-elementary steps.^{53,54} A pseudoelementary step is a composite of underlying elementary steps,^{53,54} even if those exact steps are not known to start. Nanoparticle formation consists of at least hundreds (for smaller particles) to often thousands of elementary steps—and millions of elementary steps once one reaches micron-sized particles. In the case of Karim's Pd system, the final particles contain 100s of atoms in a mechanism that must, therefore, correspond minimally to hundreds of elementary steps. Yet, Karim and coworkers were able to describe the Pd nanoparticle formation³⁹ process, and the formation process of others systems,^{74,75} quantitatively using only 4 pseudoelementary steps as shown in Scheme 1—an instructive demonstration of the pseudoelementary step concept.^{53,54}

Available elsewhere is the most illustrative example presently available where the pseudoelementary step concept has been used to elucidate the intimate, elementary-step catalytic mechanism.⁴⁸ A review of the pseudoelementary step method for approaching the mechanism of complex reactions is in progress and will be published in due course. There is of course ambiguity in what especially "B" is in Scheme 1 and in general in use of the PESTep concept—B really being a sum of different nanoparticles en route to the final nanoparticles, also grouped under B. But the case illustrated elsewhere⁴⁸ shows how one can deconvolute B in favorable cases to its precise specie(s)—and indeed in that case, that only by using the PESTep concept and an initial fit to a simple $A \rightarrow B$, k_1 , $A + B \rightarrow 2B$, k_2 , PESTep mechanism were the otherwise stumped authors able to deduce the true catalytic mechanism. That mechanism was then verified

by following directly by ¹H NMR four the five reaction reagents and products and showing they fit the kinetics predicted by the deduced, elementary step mechanism.⁴⁸

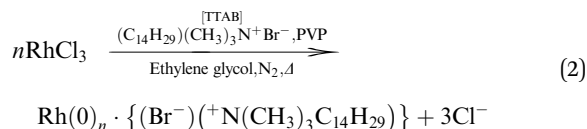
In summary of this first important case study, the authors used SAXS to simultaneously monitor the total number of particles and the concentration of Pd nanoparticles as a function of time. Their mechanistic model satisfies three of the four criteria for a reliable mechanistic study and partially satisfies the first criteria. For criterion (i)—a complete, balanced reaction stoichiometry—"A" is a complex of the Pd starting material, Pd(OAc)₂, the solvent (toluene or pyridine), and/or hexanol,³⁹ so that the precise composition of "A" is not known unequivocally and will be needed for a more detailed understanding of the more intimate nucleation mechanism. The precise compositions of the products, Pd_nL_m(solvent)_o, are not known, but proved to not be a major hindrance to the study and its goals. The authors' TEM studies show that an increase in solvent polarity results in an increase in particle size, yet other studies^{76,77} find the opposite trend, so that the exact composition of "A" and the resulting effect of the choice of solvent remain topics of interest and potential future study in this interesting system. Second, the authors fully satisfied criterion (ii)—collection of kinetics data—with their direct SAXS kinetics data that yields two observables, particle-size and concentration.^{39,72} Finally, the authors also satisfied criteria (iii) and (iv)—(pseudo)-elementary steps present the mechanism and disproof of multiple alternative hypotheses, respectively—leading to their development of a minimal, pseudoelementary 4-step kinetic model. The model accurately describes the physical processes, defines the rate constants, and importantly provides the correct words for describing, unambiguously, each pseudoelementary step. The final 4-step kinetics model proposed is the only mechanism out of several tested to account for the experimental data and is an Ockham's Razor-obeying model.

Overall, the excellent work³⁹ by Karim and coworkers is an important case study of nanoparticle formation employing SAXS monitoring and proper mechanistic model building. It is a "must-read" in our opinion for anyone pursuing reliable particle-formation mechanisms and certainly a must read for researchers hoping to understand ligand-effects in their particle formation and stabilization reaction.



3.2. Case study #2: mechanistic analysis of rhodium nanoparticle formation using X-ray absorption fine structure spectroscopy

In 2012, Tanaka and coworkers published a noteworthy study on the formation of rhodium nanocubes.⁴⁰ The authors prepared the nanocubes from $\text{RhCl}_3 \cdot 3\text{H}_2\text{O}$ (0.2 mmol) in ethylene glycol (10 mL) with the bromide source tetradecyltrimethylammonium bromide (TTAB, 3.0 mmol) and poly(vinylpyrrolidone) (PVP, 3.0 mmol) at 130 °C, eqn (2).⁴⁰ The solution was stirred at room temperature under N_2 for 20–30 minutes, and then it was heated to 130 °C within 3 minutes with vigorous stirring.⁴⁰ The proposed reaction stoichiometry from the experimental of ref. 40 is given as eqn (2) below, but is incomplete as it doesn't indicate the critical reductant, almost surely the ethylene glycol solvent, nor its oxidized products, initially glycolaldehyde one expects, then possibly higher oxidation to glycolic acid—depending in no small part on the (unspecified) amount of H_2O present in the system as required for the oxidation of glycolaldehyde to glycolic acid.



The reaction kinetics data were studied in real-time using dispersive X-ray absorption fine spectroscopy (DXAFS), which allows for microsecond data collection and easier measurement of subtle edge position shifts.⁷⁸ In addition, the authors used *ex situ* TEM, UV-vis, XRD, and MALDI-TOF MS to corroborate their DXAFS results,⁴⁰ a noteworthy total of five physical methods for monitoring their $\text{Rh}(0)_n$ formation reaction. After 60 minutes, the authors reported final particle sizes of 5.2 ± 0.6 nm with 89.0% of particles cubic in shape.

To begin, the authors directly monitored the EXAFS intensity as a function of time, Fig. 4.

The authors observed three points where the EXAFS data changed and thereby identified four “Stages” in the reaction. During the first stage (Stage I), they observed a sharp increase in Rh–Br bonds. The second stage (Stage II) was highlighted by a decrease in Rh–Br bonds, an increase in first shell Rh–Rh bonds, but no change in higher shell Rh–Rh interactions. In the third stage (Stage III), they saw a continued decrease in Rh–Br bonds, a sharp increase in first shell Rh–Rh bonds, and a steady increase in higher shell Rh–Rh interactions. The final stage (Stage IV) was characterized by a leveling off for all species. The EXAFS intensity *versus* time data is consistent with four kinetic stages of the Rh particle formation process. Whether or not it requires three, four (or more) kinetic steps is not clear from just the raw data.

Next, the authors observed the Rh XANES K-edge as it evolved over time (Fig. 5a–c) and separated it for the first three stages observed in Fig. 4. In Fig. 5a, they observed the signal of the reaction solution changes from being consistent with the RhCl_3 reference to being consistent with the RhBr_3 reference. The change suggests that in Stage I the Rh precursor undergoes a ligand exchange—note that determining if the balanced

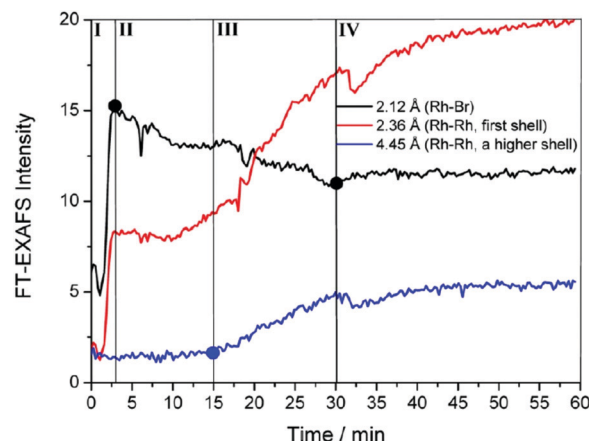


Fig. 4 FT-EXAFS peak intensities as a function of time are shown for Rh–Br (black), Rh–Rh first coordination shell (red), and Rh–Rh higher-order coordination shells (blue). Overlain are four detectable stages for the formation of Rh nanocrystals for the RhCl_3 –TTAB–PVP–EG system labeled by the authors as: ligand exchange (stage I), Rh_{2-4} nuclei formation (stage II), nanocrystal growth (stage III), and transformation to high-quality nanocubes (stage IV). Figure reproduced with permission from ref. 40. Copyright 2012 American Chemical Society.

reaction stoichiometry involves ligands, as it seemingly must, would be useful here. In Fig. 5b, the signal begins to show features consistent with the Rh foil reference, and in Fig. 5c, significant changes are observed to suggest the formation of Rh nanoparticles.

The EXAFS and XANES data, from Fig. 4 and 5 respectively, are interpreted by the authors as suggesting a four-stage process for formation of their Rh nanoparticles. To investigate their hypothesis, the authors sought to fit their kinetics data, the loss of $[\text{Rh}^{3+}]$ as a function of time (Fig. 6). They used a known literature minimum mechanism, the 2-step mechanism of slow, continuous nucleation followed by autocatalytic surface growth,⁵⁴ to fit their kinetics data (green triangles in Fig. 6).

The authors demonstrated in Fig. 6 that bromide is critical kinetically to their reaction. The reaction without TTAB (red squares) was fit with an empirical power law⁷⁹—and could not be fit (not shown) with a 2-step model.⁵⁴ However, the reaction with TTAB (green triangles) was fit at least roughly by the 2-step mechanistic model of continuous nucleation, $\text{A} \rightarrow \text{B}$ with rate constant k_1 , and autocatalytic growth, $\text{A} + \text{B} \rightarrow 2\text{B}$ with rate constant k_2 , where $\text{A} = \text{Rh}^{3+}$ and $\text{B} = \text{Rh}(0)$.⁵⁴ The data in Fig. 4–6, combined with mass spectrometry data in Fig. S1–S3 (ESI[†]), led the authors to proposal the pictorial four-stage model for Rh nanocrystal formation shown in Fig. 7.

Overall, the authors demonstrated the power of directly monitoring the loss of Rh^{3+} and the formation of Rh^0 with DXAFS while also employing *ex situ* MS and TEM. Their 4-stage pictorial model—while not a chemical mechanism—does satisfy two of the criteria and partially satisfies the other two criteria underlying reliable mechanistic studies. For criterion (i), the authors monitored the transformation of Rh species throughout the reaction from $\text{Rh}^{3+}\text{--Cl}$ to $\text{Rh}^{3+}\text{--Br}$ and finally Rh^0 . They identified, through MS, low molecularity nucleation,



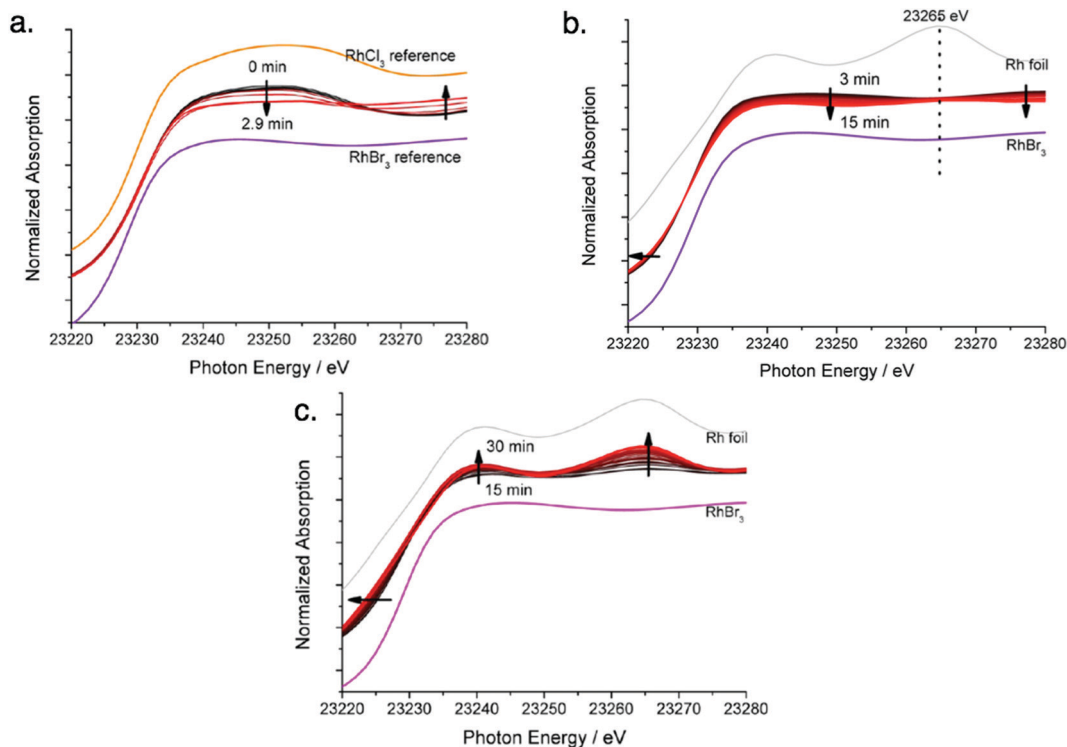


Fig. 5 Rh K-edge XANES evolution for the RhCl_3 -TTAB-PVP-EG system. (a) Stage I: chloro ligands substituted by bromo ligands, time 0 min to 3 min, with RhCl_3 and RhBr_3 reference spectra given. (b) Stage II: formation of Rh_{2-4} nuclei, time 3 min to 15 min, with RhBr_3 and Rh foil reference spectra given. (c) Stage III: growth of nuclei to nanoparticles of size 5.2 ± 0.8 , time 15 min to 30 min, with RhBr_3 and Rh foil reference spectra given. Arrows present in (a)–(c) indicate the direction of spectra change with time. Figure adapted with permission from ref. 40. Copyright 2012 American Chemical Society.

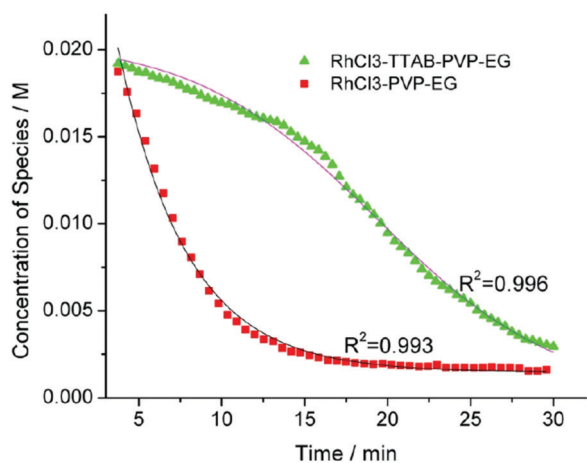


Fig. 6 Loss of $[\text{Rh}^{3+}]$ as a function of time is plotted for RhCl_3 -PVP-EG with the bromide TTAB (green triangles) and without the bromide source TTAB (red squares). The system without TTAB (red) was fit using a pseudo-first-order rate law. The system with TTAB (green) was fit using the 2-step mechanism of slow continuous nucleation followed by autocatalytic surface growth ($\text{A} \rightarrow \text{B}$ with rate constant k_1 and $\text{A} + \text{B} \rightarrow 2\text{B}$, rate constant k_2 , where $\text{A} = \text{Rh}^{3+}$ and $\text{B} = \text{Rh}^0$). The fit yielded the following results: $k_1 = 0.005 \text{ min}^{-1}$ and $k_2 = 8.77 \text{ min}^{-1} \text{ M}^{-1}$. Figure reproduced with permission from ref. 40. Copyright 2012 American Chemical Society.

where the kinetically effective nucleation (KEN)³⁰ was observed to be Rh_{2-4} —an important result in its own right.

However, the complete, balanced reaction stoichiometry was not reported and would at a minimum suggest the species that could be important in the rate law for particle formation. The true nature of the final product remains unspecified, nominally something like “ $\text{Rh}_n\text{Br}_a(\text{PVP})_b(\text{glycolic acid})_c(\text{ethylene glycol})_d$ ”, where the unknown coefficients c and d might be small enough to be negligible. Additionally, the Stage I ligand substitution reaction merits additional study—as does the simplification of the system by starting with preformed RhBr_3 . The fully study of the exchange reaction and the proposed equilibrium constants are of interest as are controls of the effects of added H_2O on this reaction, almost surely important as glycolaldehyde is expected to be a kinetically more facile oxidant than ethylene glycol when the H_2O needed for the reaction converting glycolaldehyde plus H_2O to glycolic acid (and $2\text{e}^-/2\text{H}^+$) is present—additional reasons why getting the balanced reaction stoichiometry is needed as well as key for this system.

As for the second criterion (ii) of a reliable mechanistic study, the authors collected excellent, direct kinetics data (Fig. 4 and 5). The Rh species were monitored by *in situ* XANES and EXAFS throughout the entire reaction. (iii) The third criterion of pseudoelementary steps to describe the physical processes has been partially satisfied. Unfortunately, the authors then appear to skip the 2-step mechanism used in Fig. 6 to fit their kinetics data and jump to the proposed a 4-stage representation in Fig. 7 that is ultimately just a pictorial restatement of their hypothesis of a 4-stage process. Helping



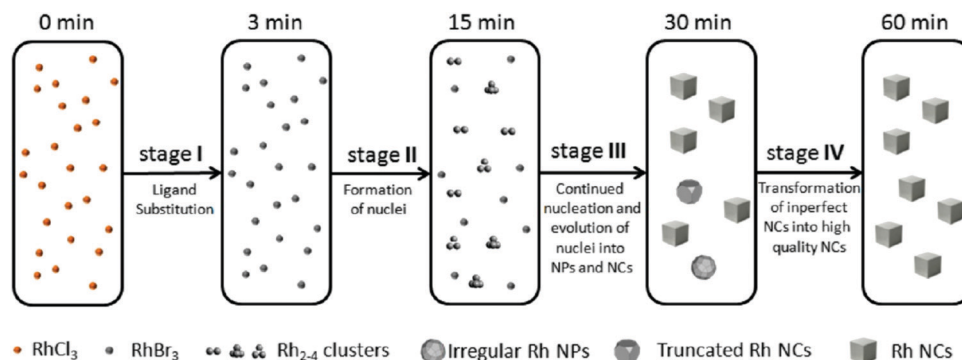


Fig. 7 Schematic representation of the proposed four-stage formation process of Rh nanocrystals from RhCl_3 deduced from XAFS and MALDI-TOF experiments. Stage I is ligand substitution from chloro to bromo ligands. Stage II is the formation of Rh_{2-4} nuclei. Stage III is proposed to be continued nucleation and growth of nuclei into nanoparticles and cubic nanocrystals. Finally, Stage IV is a final growth stage where imperfect nanoparticles and nanocrystals transform into more crystalline nanocrystals. The authors note, "the Rh species shown in the five boxes represent the predominant but not the exclusive Rh species present, and the chemical transformations illustrated under each arrow represent the major characteristic, but not necessarily the only process involved during each stage."⁴⁰ Figure reproduced with permission from ref. 40. Copyright 2012 American Chemical Society.

the community move beyond just such pictorial, qualitative representation of their otherwise powerful synchrotron-radiation-based studies is a primary goal of this review.

Finally, criterion (iv) has been accounted for as the authors disproved alternative hypotheses throughout their investigation. One example was the reaction without TTAB (red squares) in Fig. 6, where the control experiment produced different kinetics and further supported Stage I of the proposed 4-stage model. Additionally, the authors fit their kinetics data (in their ESI[†]⁴⁰) with an additional literature mechanism, a 4-step model⁸⁰ of continuous nucleation, autocatalytic surface growth, bimolecular agglomeration, and autocatalytic agglomerative growth. They found that agglomerative growth is not a significant contributor to the growth of their nanocubes, evidence supportive of their proposed growth pathway (Stage III) and shape correction (Stage IV). Presumably, the 2-step mechanism used to fit their data corresponds to Stages II and III, but without writing out the precise pseudoelementary steps, one does not know what steps are being fit in Fig. 6.

Noteworthy is that the authors are careful and do not claim that they know the mechanism. Rather, they have offered their evidence and conclusions while working towards a disproof-based mechanism, achieving a quite plausible model consistent with and supported by their data. Their study is a good example of acquiring high-quality, direct kinetics data from XAFS and corroborating it with other physical techniques.

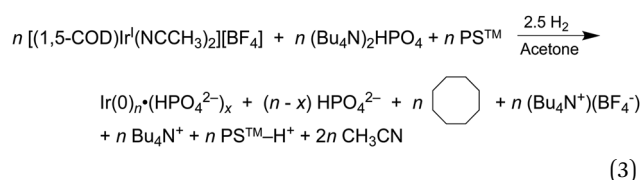
Welcome on this valuable system would be additional XAFS as well as SAXS studies (i) starting with RhBr_3 to avoid the ligand exchange, (ii) establishing the composition of the " $\text{Rh}_n\text{Br}_a(\text{PVP})_b(\text{glycolic acid})_c(\text{ethylene glycol})_d$ " products, and (iii) establishing the balanced reaction including any role of water and the expected role of glycol as the reductant and the oxidized, glycolaldehyde/glycolic products. Writing plausible balanced reactions teaches that H^+ are almost surely produced in the particle-formation process so that the effects of added, non-coordinating bases such as Proton Sponge[™] may well significantly accelerate the reaction—and likely lead to better stabilized particles. Then (iv) measuring the full rate law for the nucleation and growth

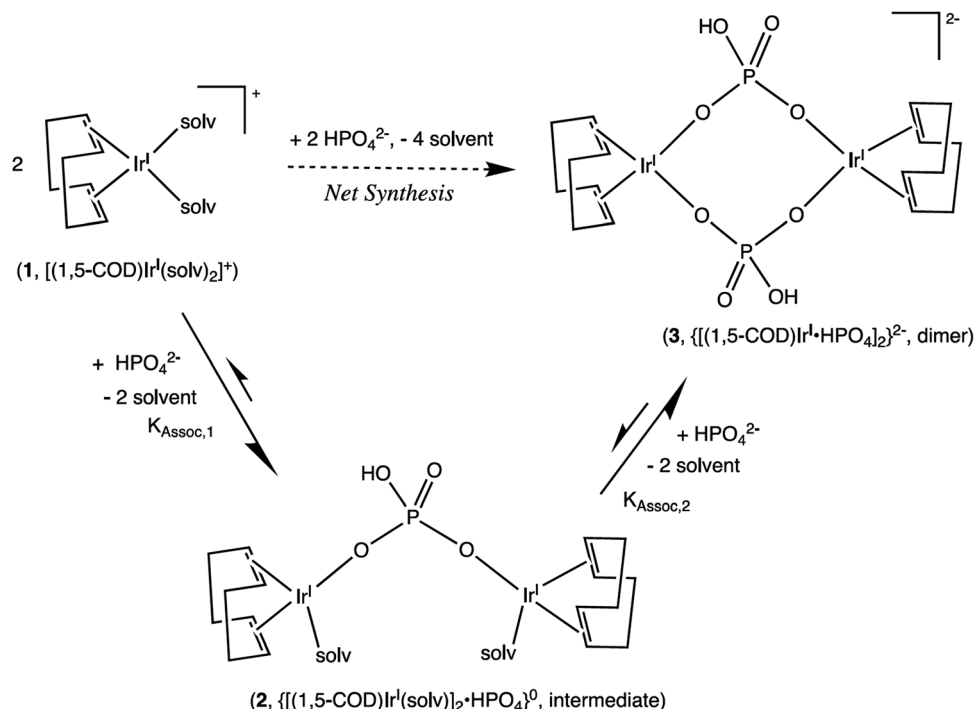
processes ($[\text{RhBr}_3]$, $[\text{Br}^-]$, $[\text{glycol}]$, $[\text{Base}]$, $[\text{PVP}]$, Proton Sponge[™] and any other dependencies will be needed, along critically with (v) expressing the results in pseudoelementary step mechanisms that can be subjected to further disproof until, ideally, a single proposed mechanism remains, are also needed. The results of those studies promises to be a reliable mechanism for $\text{Rh}(0)_n$ and by extension to other particle formations starting with the common precursor of the metal-halide and using alcohol as a common reductant in the presence of water.

3.3. Case study #3: a second-generation $\text{Ir}(0)_n$ system studied by XAFS, SAXS and four other methods, including mechanism-enabled population balance modeling

In 2019 and 2021, extensive work on a second-generation $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\text{HPO}_4]_2\}^{2-}$ precursor to $\text{Ir}(0)_n(\text{HPO}_4^{2-})_x$ nanoparticle system^{32,41} was reported, research that follows a series of papers since 1997 on a first-generation $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\text{POM}]_2\}^{8-}$ ($\text{POM} = \text{P}_2\text{W}_{15}\text{Nb}_3\text{O}_{62}^{9-}$, polyoxometalate) precursor to $\text{Ir}(0)_n(\text{POM}^{9-})_m$ nanoparticle system.^{31,54,80–82} Iridium nanoparticles in the 2nd-generation system were prepared by combining $[(1,5\text{-COD})\text{Ir}^{\text{I}}(\text{solV})_2]^{+}$ with 2–6 molar equivalents of $(\text{Bu}_4\text{N})_2\text{HPO}_4$ in acetone. The exact composition of the iridium precursor and its solution dimeric resting state, $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\text{HPO}_4]_2\}^{2-}$, were established by using UV-vis, ^1H NMR, ESI-MS, and a Signer solution molecular weight apparatus.^{32,83}

The experimentally determined, balanced reaction stoichiometry of the HPO_4^{2-} -stabilized $\text{Ir}(0)_{\sim 150}$ nanoparticles has been published,³² is given in eqn (3) in its more general form, and makes apparent that the HPO_4^{2-} nanoparticle-stabilizing ligand is one key in the reaction that, therefore, needs investigation in the kinetics studies:





Scheme 2 Formation of a 1 : 2 $\text{HPO}_4^{2-}/\text{Ir}^{\text{I}}(1,5\text{-COD})^+$ Intermediate, **2**, and Then the final 1 : 1 diphosphate-bridged complex, **3**, supported by the ^1H NMR titration studies. Reproduced with permission from ref. 32. Copyright 2019 American Chemical Society.

The prior equilibrium given in Scheme 2 was shown to be present by ^1H NMR, UV-vis, and Signer solution molecular weight studies^{32,83} and hints at a key role for the HPO_4^{2-} nanoparticle-stabilizing ligand in controlling the solution speciation and, therefore, possibly the nucleation mechanism.

A convenient, albeit indirect, cyclohexene hydrogenation catalytic reporter reaction (CHCRR)⁵⁴ was developed⁵⁴ and used for in-house monitoring of the $\text{Ir}(0)_n$ particle formation. Another advantage of that method besides its convenience is that it generates thousands of precise, ± 0.01 psig kinetics data points. (For a more extensive understanding of the CHCRR and its accompanying assumptions, please refer to ref. 32, 41, and Appendix A of ref. 54 that provides the original derivation for the use of the CHCRR.) In addition, in-house GLC of the cyclooctane product, ^1H NMR, and UV-vis were used to monitor the reaction and check on the in-house CHCRR kinetics—the CHCRR proving to be the most indirect, but the quickest and overall quite useful, monitoring method to scout out optimized conditions for subsequent more direct methods of XAFS and SAXS monitoring of the particle formation reaction, *vide infra*.

The reproducible sigmoidal kinetics curves obtained prior to the XAFS and SAXS studies were fit by the literature 1997 2-step mechanism⁵⁴ of slow, continuous nucleation ($\text{A} \rightarrow \text{B}$, $k_{1\text{obs}}$) and autocatalytic surface growth ($\text{A} + \text{B} \rightarrow 2\text{B}$, $k_{2\text{obs}}$). Reactions were run around a range of $[\text{Ir}_2]_{\text{Initial}}$ from 1.5 mM to 6.0 mM and at five different amounts of HPO_4^{2-} stabilizer, $[\text{HPO}_4^{2-}]_{\text{Added}}$. A total of 20 different combinations of $[\text{Ir}_2]_{\text{Initial}}$ and $[\text{HPO}_4^{2-}]_{\text{Added}}$ were studied and run in triplicate or more—multiple experiments any time they are desired being a significant advantage of in-house methods such as the CHCRR prior to more

direct XAFS and SAXS studies. Additionally, the dependence of the nucleation rate constant, $k_{1\text{obs}}$, on both the starting $[\text{Ir}_2]_{\text{Initial}}$ and, importantly, on the amount of $[\text{HPO}_4^{2-}]_{\text{Added}}$ (as suggested by the balanced reaction stoichiometry) were examined experimentally. The resultant data are reproduced below in Fig. 8a and b.³²

Fig. 8a demonstrates that, for this 2nd-generation iridium nanoparticle formation, nucleation is first-order in the well-characterized, dimeric precursor $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4]_2\}^{2-}$, consistent with a small kinetically effective nucleus (KEN)³⁰ of just two iridium atoms, $\text{Ir}(0)_2$. Furthermore, the $k_{1\text{obs}}$ nucleation rate constants *versus* the added $[(\text{Bu}_4\text{N})_2(\text{HPO}_4)]$ data led to the proposed nucleation mechanism^{32,41} given in Scheme 3 as the only mechanism of five nucleation mechanisms considered able to fit the data in Fig. 8b. The kinetics analysis also reveal that $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4]_2\}^{2-}$ is not the active species that nucleates to $\text{Ir}(0)_2$, but instead suggests $\{[(\text{COD})\text{Ir}^{\text{I}}(\text{solv})]_2\cdot\text{HPO}_4\}^0$ as one top candidates for a kinetically competent intermediate involved in nucleation (eqn (5)) (and possibly also $(1,5\text{-COD})\text{Ir}^{\text{I}}(\text{solvent})_2^+$ based on prior precedent³¹ and studies in progress). Noteworthy here is that multiple attempts over many years to obtain XAFS and SAXS kinetics data for the first-generation $\{(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{POM}\}^{8-}$ system failed due to the large, W-containing POM^{9-} stabilizer, the large *ca.* 1.5 nm by 1.2 nm “cigar-shaped” POM^{9-} size obscuring SAXS monitoring of early time nucleation events and the W in the POM^{9-} ($= \text{P}_2\text{W}_{15}\text{-Nb}_3\text{O}_{62}^{9-}$) interfering with the Ir-XANES. Hence, the $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4]_2\}^{2-}$ second generation system was developed specifically with XAFS and SAXS monitoring in mind and in order to check on the convenient, precise-data-generating, but indirect, CHCRR kinetics method.



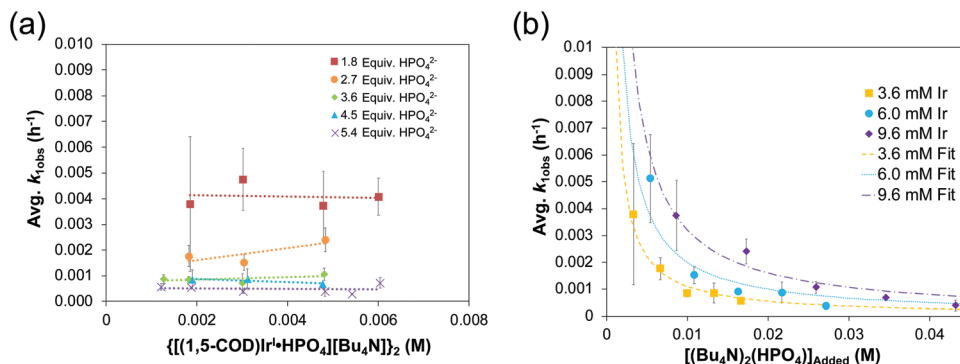
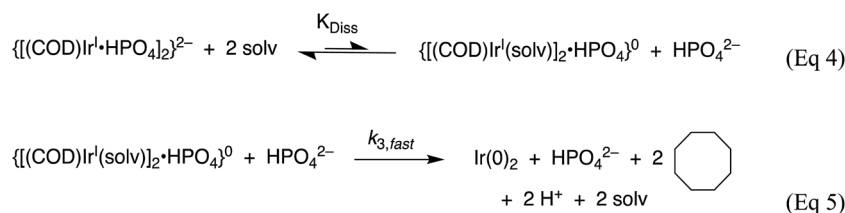


Fig. 8 (a) Plot of k_{obs} (h⁻¹) vs. the initial $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4][\text{Bu}_4\text{N}]\}_2$ precursor concentration (M). Nucleation rate constants (k_{obs}) were collected from 0.0015–0.006 M at five ratios of $[(\text{Bu}_4\text{N})_2\text{HPO}_4] : [\text{Ir}]$ (red squares = 1.8 : 1, orange circles = 2.7 : 1, green diamonds = 3.6 : 1, blue triangles = 4.5 : 1, and purple X's = 5.4 : 1). "The important result is the slope = 0 in each case within experimental error, indicating that there is no further dependence (i.e., beyond the observed, first-order dependence) of k_{obs} on the starting concentration of $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4][\text{Bu}_4\text{N}]\}_2$."³² (b) Plot of k_{obs} (h⁻¹) vs. the added $(\text{Bu}_4\text{N})_2\text{HPO}_4$ beyond a 1 : 1 ratio of $[\text{HPO}_4^{2-}] : [\text{Ir}]$. The starting iridium concentrations were 3.6 mM (yellow squares), 6.0 mM (blue circles), and 9.6 mM (purple diamonds). Data were fit based on a derivation for K_{Diss} (see Scheme 3 below) that is given in ref. 32. Reproduced with permission from ref. 32. Copyright 2019 American Chemical Society.



Scheme 3 Proposed nucleation mechanism³² involving the dissociative equilibrium from $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4][\text{Bu}_4\text{N}]\}_2$ in acetone, based on the $[\text{HPO}_4^{2-}]$ dependence of the kinetics and ¹H NMR evidence for the neutral, $\{[(\text{COD})\text{Ir}^{\text{I}}(\text{solv})]_2\cdot\text{HPO}_4\}^0$ intermediate. Adapted and Reproduced with Permission from ref. 41. Copyright 2021 American Chemical Society.

Synchrotron XAFS and SAXS experiments were conducted on the second-generation $\{[(1,5\text{-COD})\text{Ir}^{\text{I}}\cdot\text{HPO}_4]_2\}^{2-}$ precursor to $\text{Ir}(0)_n(\text{HPO}_4^{2-})_x$ nanoparticle formation system at initial Ir concentrations from 3.0 mM to 12.0 mM and at five Ir : HPO_4^{2-} stabilizer ratios of from 1 : 1.8 to 1 : 5.4.⁴¹ The $\text{Ir}(0)_n$ nanoparticle formation reactions were run under the standard conditions of ~40 psig H₂ at 22 °C and with 1 molar equivalent of Proton Sponge base per Ir present to absorb the H⁺ produced in the balanced reaction, eqn (3)—the Proton Sponge also prevents hydrogenation of the acetone solvent to 2-propanol by the highly catalytically active $\text{Ir}(0)_n$ nanoparticles,⁸⁴ experimental design that takes advantage of the deep knowledge of the two $\text{Ir}(0)_n$ nanoparticle formation systems.^{30–32,54,67,68,80–82,84}

Optimized conditions for the XANES ($[\text{Ir}] = 0.005$ M, 2.25 molar equiv. HPO_4^{2-}) and SAXS ($[\text{Ir}] = 0.009$ M, 3.6 molar equiv. HPO_4^{2-}) were worked out first with the in-house CHCRR. Those optimized conditions were then employed at the synchrotron along with Tandem CHCRR kinetics data collected simultaneously with (separate) XANES and SAXS studies done at different synchrotrons *via* separate collaborators.⁴¹ Also collected was additional in-house CHCRR data (i.e., under the XANES and SAXS conditions⁴¹) as was gas-liquid chromatography quantification of the cyclooctane (COA) product formation *vs.* time, again under the XANES and SAXS conditions. The composite data in terms of molar

concentration of iridium (M) as a function of time (h) are given below in Fig. 9.

The k_{obs} nucleation rate constants for the XANES, in-house CHCRR, and GLC_{cyclooctane} datasets are equivalent within 1.6-fold. The Tandem CHCRR dataset to the XANES was determined to be an outlier statistically (>5σ) and experimentally (due, apparently, to small amounts of Ir(0) from X-ray radiolysis catalyzing and accelerating the CHCRR).⁴¹ The k_{obs} nucleation rate constants for the SAXS, Tandem CHCRR, in-house CHCRR, and GLC_{cyclooctane} datasets all proved to be within a similar factor of 2. The Tandem CHCRR run simultaneously to the SAXS undercuts the synchrotron data some, but there was evidence of Ir(0) metal fouling found on the SAXS cell window,⁴¹ presumably due to actually well-precedented—but little discussed and certainly under recognized—X-ray radiolysis during such synchrotron studies.^{85–93}

There is compelling precedent in the well-studied $\text{Ir}(0)_n$ nanoparticle system that even trace amounts of adventitious Ir(0) hugely increase the nucleation and subsequent growth rates, sometimes resulting in complete elimination of the induction period of the typically sigmoidal kinetics curve.^{54,82} A fundamental contribution from as well as these particular synchrotron XANES and SAXS studies is, then, to raise a red flag concerning the involvement in X-ray-based methods that are more often than not assumed to be completely direct without



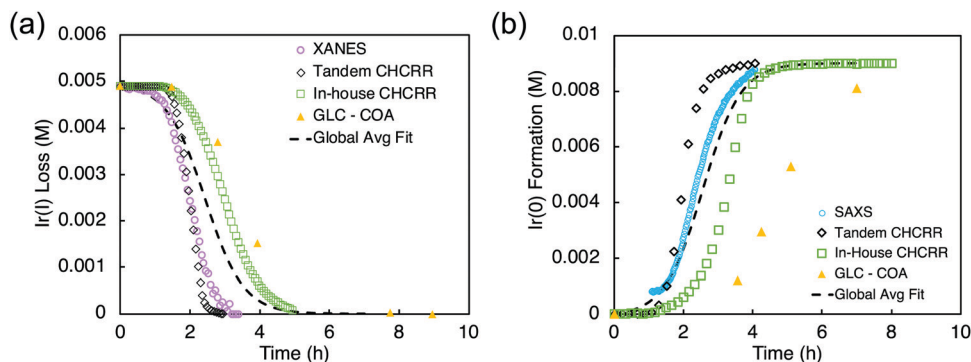


Fig. 9 (a) XANES data (hollow purple circles), tandem CHCRR data collected at the synchrotron (hollow black diamonds), in-house CHCRR data collected under otherwise identical conditions (open green squares), and GLC of the cyclooctane product (solid yellow triangles) were fit with the 2-step mechanism⁵⁴ to yield a global average fit (dashed black line). Resultant rate constants are $k_{1\text{obs(} \text{avg,XANES)}} = (2.2 \pm 0.3) \times 10^{-2} \text{ h}^{-1}$ and $k_{2\text{obs(} \text{avg,XANES)}} = (3.7 \pm 0.1) \times 10^2 \text{ h}^{-1} \text{ M}^{-1}$. (b) SAXS data (hollow blue circles), tandem CHCRR data collected at the synchrotron (hollow black diamonds), in-house CHCRR data collected under otherwise identical conditions (open green squares), and GLC of the cyclooctane produced (solid yellow triangles) were fit with the 2-step mechanism⁵⁴ to yield a global average fit (dashed black line). Resultant rate constants are $k_{1\text{obs(} \text{avg,SAXS)}} = (1.7 \pm 0.2) \times 10^{-2} \text{ h}^{-1}$ and $k_{2\text{obs(} \text{avg,SAXS)}} = (2.0 \pm 0.1) \times 10^2 \text{ h}^{-1} \text{ M}^{-1}$. Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.

artifacts. Relevant here is that Frenkel and collaborators have shown⁸⁵ that a photon flux of $\sim 3 \times 10^{13}$ photons per second results in an estimated $\sim 10^{16}$ solvated electrons⁹⁴ even when that radiolysis involves the otherwise improbable, highly energetic removal of an electron from divalent zinc, $\text{Zn}^{2+} + h\nu \rightarrow \text{Zn}^{3+} + \text{e}^-$. Highly relevant here is that in particle formation systems exhibiting autocatalytic, exponential growth as is commonly seen, any trace nucleation events due to X-ray radiation-induced radiolysis will then be quickly magnified, autocatalytically and, hence, exponentially.

The data from all the monitoring methods (XANES, SAXS, CHCRR, and GLC) were standardized, compiled, and analyzed as a single dataset containing 1178 total data points. These data

and the global fit using the 2-step mechanism are reproduced as Fig. 10. The resultant, globally average, fit-determined rate constants yielded the relatively precise rate constants $k_{1\text{obs,global avg}} = (1.5 \pm 0.1) \times 10^{-2}$ and $k_{2\text{obs,global avg}} = (2.4 \pm 0.1) \times 10^2$ ($\pm 7\%$ and $\pm 4\%$ error, respectively) that are believed to be reasonably accurate⁴¹ $k_{1\text{obs}}$ and $k_{2\text{obs}}$ rate constants as well.

Overall, the XANES, SAXS, in-house CHCRR, and GLC methods all reported equivalent rate constants within either 1.6 or 2.0 orders of magnitude for XANES and SAXS, respectively, a rare comparison of multiple in-house as well as synchrotron XANES plus SAXS particle formation monitoring methods. The composite kinetics data from all available experimental methods (XANES, SAXS, CHCRR, GLC, and ^1H NMR), were fit by the 2-step mechanism of slow, continuous nucleation ($\text{A} \rightarrow \text{B}$, $k_{1\text{obs}}$) and autocatalytic surface growth ($\text{A} + \text{B} \rightarrow 2\text{B}$, $k_{2\text{obs}}$). Therefore, all experimental methods, including the synchrotron XANES and SAXS, presently support the 2-step mechanism as the minimum mechanism to describe quantitatively $\text{Ir}(0)_n$ formation.

What is interesting from the well-studied $\text{Ir}(0)_n$ nanoparticle systems is that, in both the first and second-generation systems now, even with the addition of synchrotron XANES and SAXS and XAFS, the sum of all of the kinetics methods are insufficient to determine the true particle formation mechanism as demonstrated by ME-PBM analysis, discussed next. In addition, even with all the effort that went into this^{32,41} $\text{Ir}(0)_n$ system, the exact role of the HPO_4^{2-} ligand has been elucidated on only the nucleation step, so only partially—so that full incorporation of specific ligand effects into the pseudoelementary step mechanism is of interest and remains to be accomplished. Ligand effects of the POM^{9-} polyoxometalate on the nucleation³¹ and growth⁹⁵ steps of the first generation $\{(\text{1,5-COD})\text{Ir}^{\text{I}}\cdot\text{POM}\}^{8-}$ precursor to $\text{Ir}(0)_n(\text{POM}^{9-})_m$ nanoparticle system are available, however, to help guide the needed studies.

Mechanism-enabled population balance modeling analysis of the kinetics and particle-size distribution data in the second generation $\text{Ir}(0)_n$ nanoparticle formation system. Mechanism-enabled

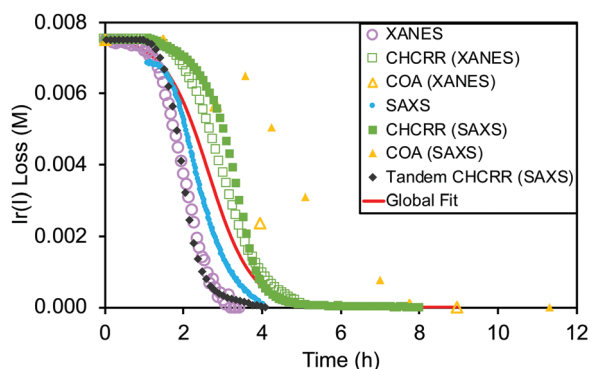


Fig. 10 “The seven datasets are given: XANES as hollow purple circles, in-house CHCRR (under XANES conditions) as hollow green squares, COA (under XANES conditions) as hollow yellow triangles, SAXS as solid blue circles, in-house CHCRR (under SAXS conditions) as solid green squares, COA (under SAXS conditions) as solid yellow triangles, and Tandem CHCRR (simultaneous with SAXS measurements) as solid black diamonds. The solid red line represents the global fit to all seven datasets.”⁴¹ The resultant, globally average, fit-determined rate constants with fitting error are $k_{1\text{obs,global avg}} = (1.5 \pm 0.1) \times 10^{-2}$ and $k_{2\text{obs,global avg}} = (2.4 \pm 0.1) \times 10^2$. All datasets, as mentioned in ref. 41, were standardized to 7.5 mM in Ir^I. Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.



population balance modeling (ME-PBM) was first reported in 2019 and 2020 papers,^{67,68} there for 1st-generation Ir(0)_n nanoparticle system. Population balance modeling (PBM) tracks each and every particle in a proposed particle-formation pathway, consisting of even thousands of elementary steps. However, ME-PBM uniquely uses experimentally established minimum particle formation mechanisms to develop the ME-PBM code.^{67,68} ME-PBM as a result is able to predict both average particle sizes and particle-size distributions (PSDs), including the PSD shape, from an input minimum mechanism. Relevant here is that there are now 5 classes of experimentally based minimum consisting of 96 distinct possible particle formation mechanisms that one can test as summarized later in a table in Section 4.

ME-PBM is also able to inform the inverse problem of going from “observations/effects” back to “cause/a mechanism” whereby one tests and thereby refutes—or supports—that minimum mechanism *via* ME-PBM analysis of the PSD data.^{67,68} As alluded to above, in both the first^{67,68} and now second generation Ir(0)_n nanoparticle systems, the ME-PBM analysis of the wealth of kinetics data otherwise buried in the PSD has led to disproof of the minimum mechanisms that were previously able to account for all of the experimental data (*i.e.*, other than the PSD). Significantly, ME-PBM analysis of the PSD in the first generation Ir(0)_n system also provided a new paradigm for how narrow PSDs can be formed:^{67,68} smaller particles grow faster than larger particles, thereby catching up in size to them and resulting in near-monodisperse PSDs despite the inherently broadening effects of continuous nucleation.^{67,68}

Hence, initial ME-PBM analysis of the TEM-determined PSDs in the second-generation Ir(0)_n nanoparticle formation system was reported in the 2021 paper that reports the XANES and SAXS studies.⁴¹ Specifically, ME-PBM was used to analyze the end-time PSD at 10.0 h (shown as the black

distribution in Fig. 11), using to start the 2-step mechanism while also including the experimentally determined prior equilibrium nucleation mechanism (given back as eqn (4) and (5)).

The attempted fit using the 2-step mechanism consistent with the XANES, SAXS and all the other data to this point, along with the simulated [A]_t loss curve from the resulting rate constants of that attempted fit, are reproduced as Fig. 12a and b, respectively. The fit is obvious poor—no fit at all, really—disproving the 2-step mechanism that was otherwise consistent with all of the XAFS, SAXS, and other kinetics data.⁴¹

Given the poor fit in Fig. 12a, the authors considered—that is, attempted to disprove—15 total minimal mechanisms, even if those are but a fraction of the 96 possible mechanisms summarized *via* Table S5 (ESI[†]) of the present review. The minimal mechanism the authors report as a current best-fit of the PSD is the 4-step mechanism given in Scheme 4 that contains slow, continuous nucleation (A_{solv} → B, *k*_{1obs}), small particle growth (A + B → C, *k*_{2obs}), bimolecular small particle agglomeration (B + B → C, *k*_{3obs}), and large particle growth (A + C → 1.5C, *k*_{4obs}), where A = {[1,5-COD]Ir^I·HPO₄]₂}^{2−}, A_{solv} = {[COD]Ir^I(solv)]₂·HPO₄}⁰, B = small Ir(0)_m, and C = large Ir(0)_n.

Although the authors demonstrate that the 4-step mechanism given in Scheme 4 can fit the PSD reasonably well, Fig. 13a, the authors note that the fit to the experimental [A]_t loss curve in Fig. 12b “is poor” when compared to the simulated [A]_t loss curve (*i.e.*, the expected [A]_t loss curve simulated using the rate constant parameters extracted from the PDS). This example illustrates both the mechanistic power, as well as the amount of work needed, when using ME-PBM as a now apparently “Gold-Standard Test” of ones proposed particle formation mechanism.^{41,67,68} As the authors note, they “still have more work to do to uncover the more detailed, even closer to correct particle formation mechanism.”⁴¹ Preliminary studies point towards the possibility that Ir(1,5-COD)(solv)₂⁺ may function as a precedented,³¹ kinetically competent intermediate in the true nucleation mechanism and its associated elementary steps.

Evaluating the second-generation {[1,5-COD]Ir^I·HPO₄]₂}^{2−} precursor to Ir(0)_n·(HPO₄^{2−})_x nanoparticle system^{32,41} for how well it stacks up to the four criteria for establishing a minimum mechanism, the study provides: (i) an experimentally determined, balanced reaction stoichiometry that predicted the subsequently observed importance of the HPO₄^{2−} nanoparticle-stabilizing ligand in the particle-formation kinetics; (ii) extensive kinetics data by 4 methods including XANES and SAXS; (iii) (pseudo)-elementary reaction steps for the proposed mechanism that add up to the experimental stoichiometry, define the rate constants, and provide defined, unambiguous words for describing the mechanism. Additionally, the authors provide (iv) disproof of 14 alternative (out of 15 total), possible hypothesized mechanisms.

Somewhat hidden behind the success of the Ir(0)_n systems is the amount of synthesis and characterization of the first generation {[1,5-COD]Ir^I·POM}^{8−} precursor^{81,82} and then the second-generation {[1,5-COD]Ir^I·HPO₄]₂}^{2−} precursor^{32,96,97} characterization of their nanoparticle products by as many

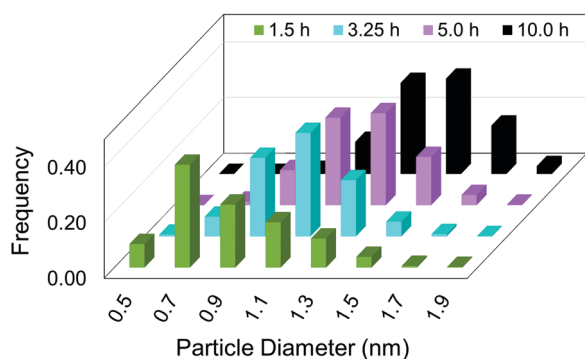


Fig. 11 “Particle size distributions for the formation of Ir(0)_n nanoparticles at 1.5 h (green), 3.25 h (teal), 5.0 h (purple), and 10.0 h (black) binned in 0.2 nm width bins. At each time point, a new reaction solution was prepared of 5.0 mM [(1,5-COD)Ir^I(NCCH₃)₂][BF₄] in the presence of 2.25 molar equiv. of (Bu₄N)₂HPO₄ in 3.33 mL acetone and 0.67 mL cyclohexene at 22.0 ± 0.1 °C. Each data point represents > 450 measured particles; across the 4 samples > 2700 particles were measured.”⁴¹ Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.



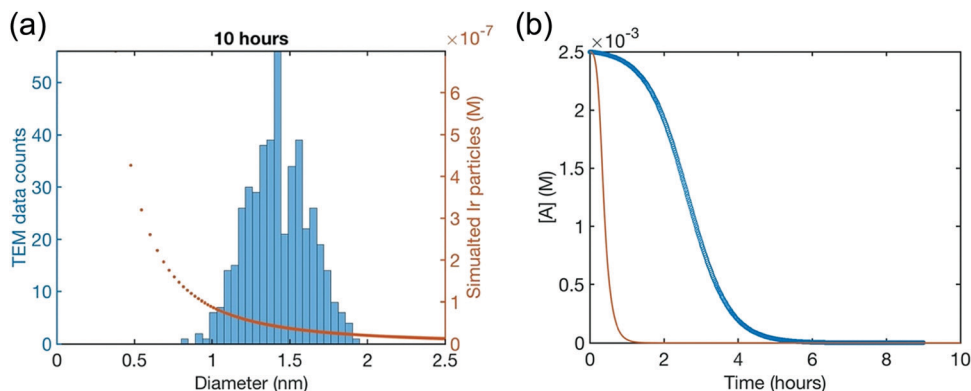
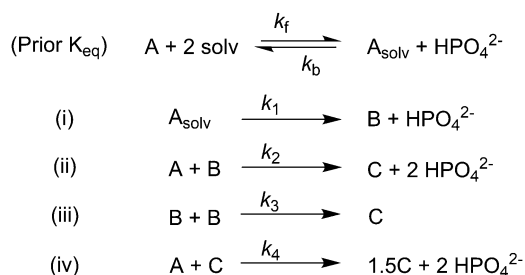


Fig. 12 (a) Attempted fit to the end-time, 10.0 h histogram using ME-PBM built off of the 2-step mechanism with experimentally determined nucleation mechanism. The resultant fit-determined rate constants are as follows: $k_{+Diss} = 4.0 \times 10^{-1} \text{ h}^{-1} \text{ M}^{-2}$, $k_{-Diss} = 3.7 \times 10^4 \text{ h}^{-1} \text{ M}^{-1}$, $k_1 = 6.6 \times 10^{-1} \text{ h}^{-1}$, $k_2 = 9.2 \times 10^3 \text{ h}^{-1} \text{ M}^{-1}$, unreliable rate constants given the poor fit. The Best Function Value (BFV)^{67,68} is 90.0, indicating a poor fit (as lower BFVs indicate better agreement between the experimental data and the attempted fit). However, the rate constants are provided here because they are used to generate the predicted precursor loss curve discussed next. (b) Calculated precursor loss, $[A]_t$, using the "best-fit" rate constants parameters from the above attempted fit to the PSD, are co-plotted with the experimental global $[A]_t$ data from the simulated global fit of data from all the available methods. Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.



Scheme 4 Experimentally determined prior equilibrium and the proposed 4-step mechanism of (i) slow, continuous nucleation, (ii) small particle growth, (iii) bimolecular small particle agglomeration, and (iv) large particle growth. Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.

applicable methods as possible,^{81,82,97} and the care in establishing the balanced reaction stoichiometry^{81,82,97} before beginning serious kinetics and mechanistic studies. Strict adherence to a disproof- and Ockham's razor-based approach, as rigorous mechanism demands, is another key underlying the Ir(0)_n kinetics and mechanistic studies—as is a philosophical acceptance of the truism that all deliberately minimum mechanisms will eventually be upgraded ("disproved") as new methods, experiments, or data analyses (such as ME-PBM) become available. At present, a 1-step upgrade, hence 3-step total, PESTep mechanism is what is really a minimum mechanism for particle formation^{67,68} and despite the (still recommended^{67,68}) use of just the 2-step mechanism for the initial analysis of kinetics data before moving on to the examination and fitting of PSD data (the 2-step rate constants

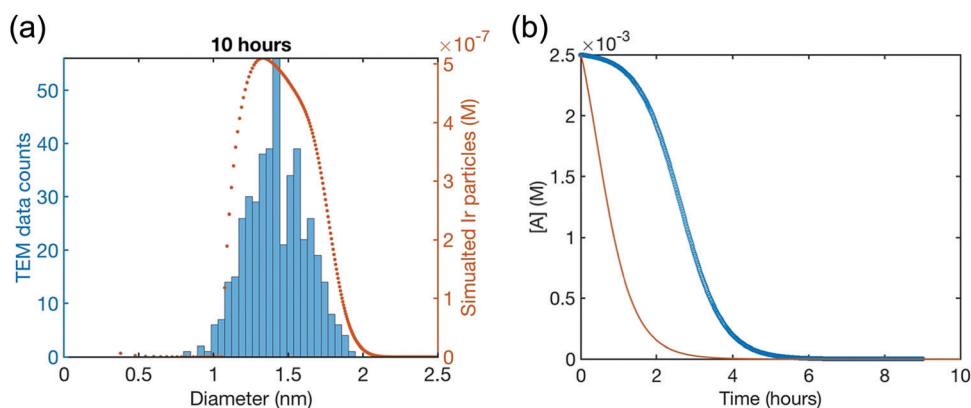


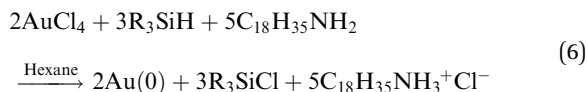
Fig. 13 (a) Fit to the end-time, 10.0 h histogram using ME-PBM built off of the new 4-step mechanism with experimentally determined nucleation mechanism. The resultant fit-determined rate constants are as follows: $k_{+Diss} = 2.6 \times 10^{-1} \text{ h}^{-1} \text{ M}^{-2}$, $k_{-Diss} = 2.2 \times 10^4 \text{ h}^{-1} \text{ M}^{-1}$, $k_1 = 2.2 \text{ h}^{-1}$, $k_2 = 5.4 \times 10^4 \text{ h}^{-1} \text{ M}^{-1}$, $k_3 = 1.6 \times 10^6 \text{ h}^{-1} \text{ M}^{-1}$, $k_4 = 1.0 \times 10^3 \text{ h}^{-1} \text{ M}^{-1}$, and the B versus C cutoff value $M = 23$. The Best Function Value (BFV)^{67,68} is 25.4, indicating an improved fit over the 2-step shown in Fig. 12—as, again, a lower BFV indicate better agreement between the experimental data and the attempted fit. (b) Calculated precursor loss, $[A]_t$, using the "best-fit" rate constants parameters from the above attempted fit to the PSD, are co-plotted with the experimental global $[A]_t$ data from the simulated global fit of data from all the available methods. Reproduced with permission from ref. 41. Copyright 2021 American Chemical Society.

being, for example, useful starting guesses for 3-step mechanism analyses and fits of PSDs).^{67,68}

Needed additional studies for even this relatively well studied, second-generation Ir(O)_n nanoparticle formation system include: (i) resolution of the precise nucleation mechanism with the help of the additional ME-PBM; (ii) a better accounting of the reporter reaction kinetics in Fig. 12b (*i.e.*, by an updated nucleation mechanism or some other, needed update of the mechanism); and (iii) elucidation of how $k_{\text{surface growth}}$ varies with nanoparticle size in more detail—that is, elucidation of the more detailed, “growth kernel”, including the likely role of ligand capping effects in that growth kernel, better than the $k_2 > k_4$ step-function kernel^{66,67} used presently (Scheme 4 and Fig. 13).

3.4. Case study #4: investigation of pre-nucleation clusters en route to gold nanospheres and nanowires by XAFS, SAXS, and HE-XRD

In 2020 Ramamoorthy and co-workers reported their syntheses of gold nanospheres and nanowires by injecting the gold precursor and reductant into a T-micromixer and monitoring the formation by XAFS, SAXS, and HE-XRD.⁴² All experiments were performed at 20 mM HAuCl₄·3H₂O and 1 M triisopropylsilane (TIPS) in hexane. Three concentrations of ligand, oleylamine (OY), were used: 50 mM, 100 mM, and 400 mM. The reaction stoichiometry proposed by the authors is given as eqn (6) with R = isopropyl.



The Au and OY solutions were mixed until complete dissolution before the addition of the TIPS solution. No temperatures were given for the reactions. *In situ* SAXS, XAFS, and HE-XRD experiments were carried out in a glass capillary, a poly(methyl methacrylate) (PMMA) cuvette, and a thin-walled glass capillary,

respectively.⁴² TEM and HE-XRD were used to characterize the resultant nanospheres at [OY] = 50 and 100 mM and nanowires at [OY] = 400 mM.⁴² Finally, XPS was used to assess ligand binding to the metal surface.

First, the formation of *nanospheres* from the reactions with 50 mM and 100 mM OY (*i.e.*, and not the nanowires formed under different conditions, *vide infra*) were investigated by XAFS and SAXS. The XAFS data were interpreted using linear combination analysis (LCA) that allowed for simultaneous determination of precursor concentration (Au^{III}), intermediate concentration (Au^I), and final product concentration (Au⁰) as a function of time. The XAFS formation data as a function of time and an example of the LCA result are given as Fig. 14a and b, respectively.

As CNT did not accurately describe the particle-formation data, a new kinetic model had to be devised in order to fit the data. The authors constructed a multistep kinetic model to account for the induction period, nucleation, and for growth. The proposed nanosphere formation kinetic model is given as Scheme 5 and includes equilibrium expressions between reactive and non-reactive Au(III) and Au(I) species.

The proposed kinetic model contains two reduction steps: Au(III)_{reac} to Au(I)_{reac} with rate constant k_1 and Au(I)_{reac} to Au(0) with rate constant k_N . That second step with k_N is the first step in the two-step nucleation/growth process. The final, autocatalytic process⁵⁴ involves Au(0) and Au(I)_{reac} to form additional Au(0) with rate constant k_{AC} . The authors report that “a competition between reduction and complexation of the Au(III) and Au(I) by OY is described by two additional equilibria during the induction stage. The two ‘non-reactive’ complexes are not directly involved in the reduction steps but serve as a reservoir for the ‘reactive complexes’.”⁴²

Using the mass-balance expressions of $[\text{Au(III)}_{\text{Total}}] = [\text{Au(III)}_{\text{R}}] + [\text{Au(III)}_{\text{NR}}]$, $[\text{Au(I)}_{\text{Total}}] = [\text{Au(I)}_{\text{R}}] + [\text{Au(I)}_{\text{NR}}]$, and $[\text{Au(0)}] = 1 - [\text{Au(III)}_{\text{Total}}] - [\text{Au(I)}_{\text{Total}}]$, the authors input their model into

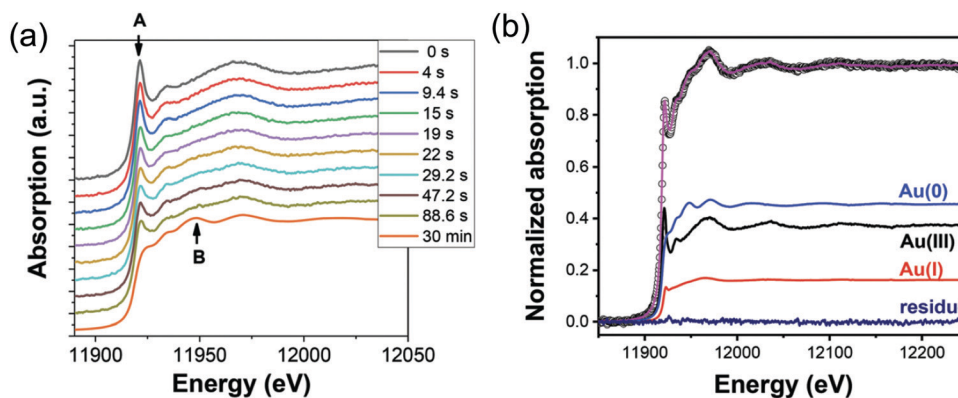
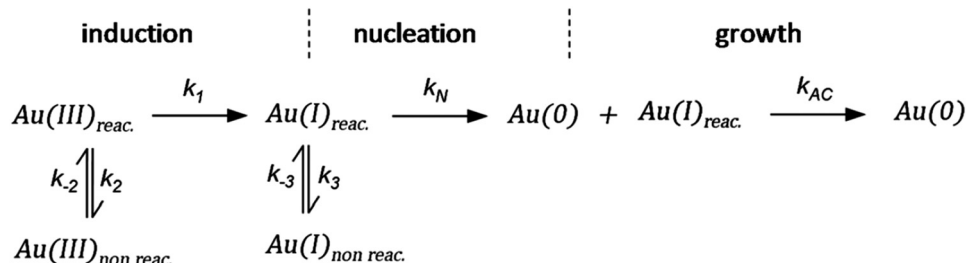


Fig. 14 (a) *In situ* XAS spectra at the Au L_{III}-edge monitoring the formation of Au nanospheres from the gold precursor solution with [OY] = 50 mM. Spectra are given stepwise from 0–88.6 s and 30 min. The decrease in the intensity of the white line intensity at 11921.2 eV is denoted by “A”, and the increase in the signal corresponding to Au foil at 11948.5 eV is denoted by “B”. (b) The XAFS spectrum collected at 29.2 s, hollow circles, is given as a representative spectrum for linear combination analysis (LCA). The pink line is the LCA fit of the XAFS spectrum, which yields the three components: Au(III) precursor (black line), Au(I) intermediate species (red line), and resultant Au(0) nanospheres (blue line). Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.





Scheme 5 Kinetic model for the formation of Au nanospheres with [OY] = 50 mM. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.

MatLab as a series of ordinary differential equations (ODEs), eqn (7)–(10).

$$\frac{d[\text{Au(III)}_{\text{R}}]}{dt} = -(k_1 + k_2) \times [\text{Au(III)}_{\text{R}}] + k_{-2}[\text{Au(III)}_{\text{NR}}] \quad (7)$$

$$\frac{d[\text{Au(III)}_{\text{NR}}]}{dt} = k_2[\text{Au(III)}_{\text{R}}] - k_{-2}[\text{Au(III)}_{\text{NR}}] \quad (8)$$

$$\frac{d[\text{Au(I)}_{\text{NR}}]}{dt} = k_3[\text{Au(I)}_{\text{R}}] - k_{-3}[\text{Au(I)}_{\text{NR}}] \quad (9)$$

$$\begin{aligned} \frac{d[\text{Au(I)}_{\text{R}}]}{dt} = & k_1[\text{Au(III)}_{\text{R}}] - k_3[\text{Au(I)}_{\text{R}}] + k_{-3}[\text{Au(I)}_{\text{NR}}] \\ & - k_N[\text{Au(I)}_{\text{R}}] - k_{AC}[\text{Au(I)}_{\text{R}}][\text{Au(0)}] \end{aligned} \quad (10)$$

These equations were numerically integrated and used to fit the experimental kinetics data collected using the LCA of the XAFS signals resulting in 7 rate-constant parameters. The resultant fits produced Fig. 15.

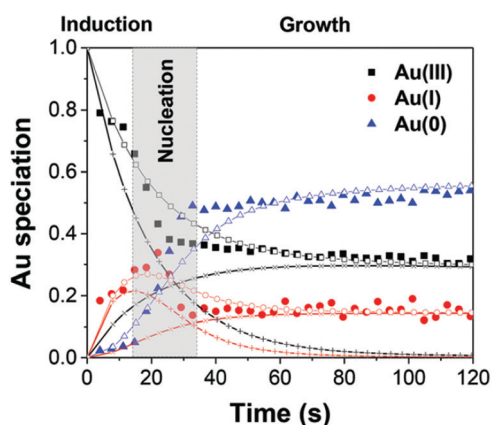


Fig. 15 The Au(III), Au(I), and Au(0) concentrations determined by LCA analysis of the XAFS spectra (example given in Fig. 14b) are given here from 0–120 s as filled black squares, filled red circles, and filled blue triangles, respectively. The best-fit lines from each Au species are given using the corresponding connected hollow shape. The black (+) represents the reactive Au(III) species, while the black (x) represent the non-reactive Au(III) species. The red (+) represents the reactive Au(I) species, while the red (x) represent the non-reactive Au(I) species. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.

The data are well-fit from 0–20 s and then again from 45–120 s. For all species of Au, there is a discrepancy between the data and the fit lines between 20–45 s, somewhat surprising given the considerable flexibility of 7 variable rate-constant parameters, an indication that one or more of the assumed steps in the proposed model is incorrect (*e.g.*, the assumed first-order nucleation?) or that needed additional steps are missing.

Next, the formation of nanowires from the reaction with 400 mM OY were also investigated by XAFS and SAXS. The XAFS data were interpreted using LCA to simultaneously determine precursor concentration (Au^{III}), intermediate concentration (Au^{I}), and final product concentration (Au^0) as a function of time. The XAFS formation data as a function of time is given as Fig. 16.

Using the kinetics model presented in Scheme 6 and the mass-balance expressions from before, the authors derived ODEs, reproduced below as eqn (11)–(13), and associate 6 rate-constant parameters.

$$\frac{d[\text{Au(III)}]}{dt} = -k_1[\text{Au(III)}] + k_{-1}[\text{Au(I)}_{\text{NR}}] \quad (11)$$

$$\begin{aligned} \frac{d[\text{Au(I)}_{\text{NR}}]}{dt} = & k_1[\text{Au(III)}] - k_{-1}[\text{Au(I)}_{\text{NR}}] \\ & - k_2[\text{Au(I)}_{\text{NR}}] + k_{-2}[\text{Au(I)}_{\text{R}}] \end{aligned} \quad (12)$$

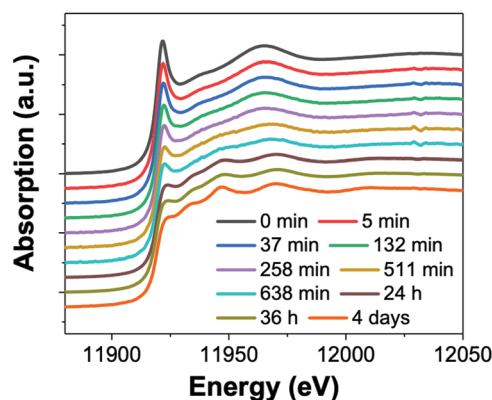
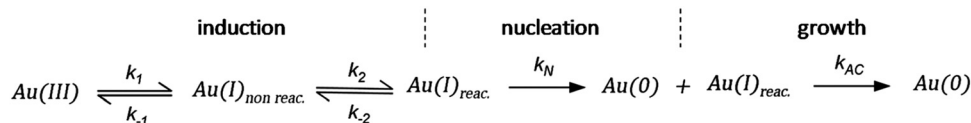


Fig. 16 (a) *In situ* XAS spectra at the Au L_{III}-edge monitoring the formation of Au nanowires from the gold precursor solution with [OY] = 400 mM. Spectra are given from 0 min – 4 days. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.





Scheme 6 Kinetics model for the formation of Au nanowires with [OY] = 400 mM. Reproduced with permission from ref. 42. Copyright Royal Society of Chemistry 2020.

$$\frac{d[\text{Au(I)}_{\text{R}}]}{dt} = k_2[\text{Au(I)}_{\text{NR}}] - k_{-2}[\text{Au(I)}_{\text{R}}] - k_N[\text{Au(I)}_{\text{R}}] - k_{AC}[\text{Au(I)}_{\text{R}}][\text{Au(0)}] \quad (13)$$

Then, the authors used their ODEs to simultaneously fit the kinetics data for the three gold species: Au(III), Au(I), and Au(0). As seen in Fig. 17, the data are all well-fit, not unexpectedly given the six fitting, rate-constant parameters.

Next, and returning to the case with [OY] = 50 mM that formed nanospheres, the *in situ* SAXS patterns were closely analyzed during the first 38 s when the authors hypothesize pre-nucleation clusters (PNCs) are formed. Prior to nucleation at 38 s, it was observed that the scattering pattern changed. The scattering pattern shifts again following the onset of nucleation during the primarily growth period from 48 s–30 min. These scattering patterns have been reproduced herein as Fig. 18.

These scattering patterns were fit, and the particle diameter *versus* time plotted. These data are presented in Fig. 19 as diameter in nanometers *versus* time in seconds, where time is plotted on a log scale.

Based on the data presented in Fig. 19, the authors believe during the induction period that the SAXS scattering is reporting “the radius of gyration of the Au(III)–Au(I) pre-nucleation clusters”⁴² and not of Au(0) nanospheres. Then, following what the authors have labeled as the nucleation period, the implication

is that the SAXS is reporting the mean radius of the resultant Au(0) nanospheres.⁴² Hence, it follows that the true nucleation kinetics are obscured by the much larger PNC, so that only growth data are what is primarily observed in the SAXS measurements. The authors did not attempt to fit the SAXS data with their kinetic model.

Overall, Ramamoorthy and co-workers have reported a very valuable study on the formation of Au(0)_n in which they directly monitor the formation of Au(0)_n nanospheres or nanowires by *in situ* XAFS, SAXS, and HE-XRD, and also characterize the resultant particles with *ex situ* TEM.⁴² Of perhaps special interest is the observation of Pre Nucleation Clusters (PNCs) and even though those PNCs have not yet been shown by the needed kinetics studies to be on (*vs.* off) the kinetically dominant pathway to the nanoparticle product. In terms of satisfying the four criteria for a reliable mechanistic investigation, for criterion (i) the authors have proposed a balanced reaction stoichiometry that was reproduced herein as eqn (6). The exact composition of the pre-nucleation clusters would be a useful target for future studies. The authors discussed possible compositions of the Au-based PNCs, but the PNCs were not determined beyond aggregates of {(RNH₃⁺)(AuCl₄[−])(OY)}_n, where R = isopropyl.⁴² However, after nucleation has been initiated and growth has begun, the authors have been able to determine the Au speciation—a non-trivial task—and plot several Au species as a function of time, another non-trivial achievement. Criterion (ii) was also fully satisfied as the kinetics of Au(0)_n were collected *in situ* by both EXAFS and SAXS over the entire reaction as Fig. 14–18 document for both the nanospheres and the nanowires.

Criterion (iii), namely the task of constructing a pseudoelementary step-based mechanism, has been partially satisfied. For the two cases—nanospheres and nanowires—the authors have presented proposed kinetic models reproduced herein as Schemes 5 and 6, respectively. They have used these kinetic models to write differential equations and then fit their kinetics data with those differential equations. In a future study, once the composition of the PNCs have been determined, then one will be able to write the exact pseudoelementary step reactions that sum to the overall net Au(0)_n formation mechanism. Missing at present is an experimentally determined rate law for nucleation. As for criterion (iv), one alternative model was examined. The authors demonstrated that CNT was invalid for their Au(0)_n formation system, but they did not report the disproof of any other alternative mechanisms en route to their proposed kinetic models. A greater amount of disproof will be required to provide higher confidence in the resultant, proposed mechanism.

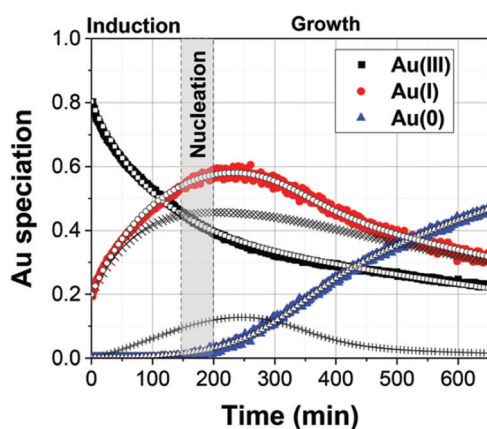


Fig. 17 The Au(III), Au(I), and Au(0) concentrations determined by LCA analysis of the XAFS spectra are given here from 0–650 min as filled black squares, filled red circles, and filled blue triangles, respectively. The best-fit lines from each Au species are given using the corresponding hollow shape. The black (+) represents the reactive Au(I) species, while the black (x) represent the non-reactive Au(I) species. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.



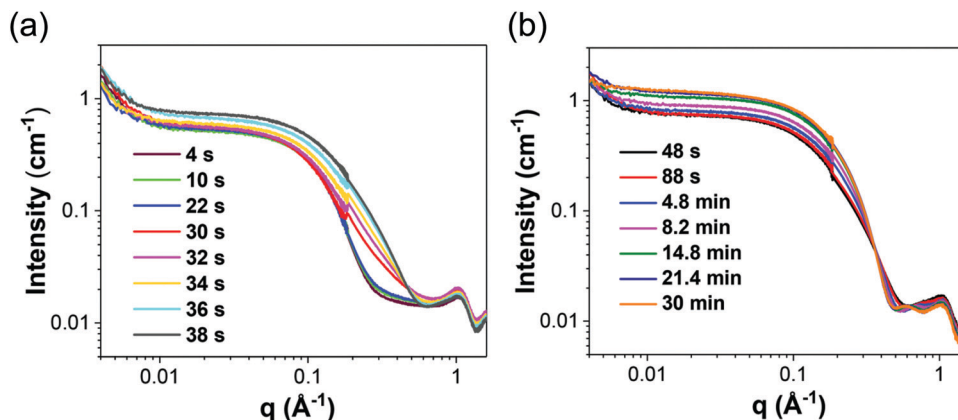


Fig. 18 *In situ* SAXS patterns for the Au precursor system with [OY] = 50 mM from (a) 4–38 s, where it is believed that pre-nucleation clusters are formed and nucleation begins. Next, from (b) 48 s–30 min, primarily growth is believed to occur. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.

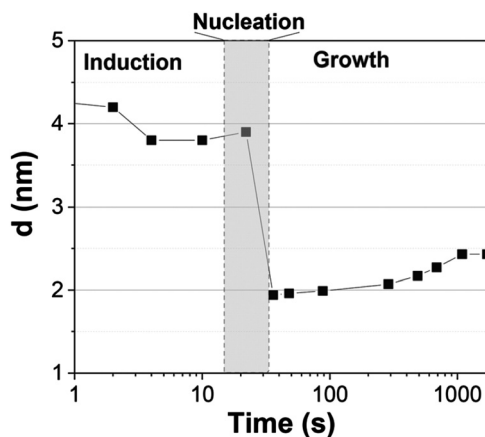


Fig. 19 Mean particle diameter (nm) is given as a function of log time (s) for the Au precursor system with [OY] = 50 mM, as shown in Fig. 18. In the induction period, the mean diameter was calculated "from the radius of gyration of the Au(III)–Au(I) pre-nucleation clusters".⁴² In the growth period, the mean diameter was determined from the Au(0) nanospheres. The shaded region is believed to be the time period when primarily nucleation takes place. Reproduced with permission from ref. 42. Copyright 2020 Royal Society of Chemistry.

In short, the valuable Ramamoorthy and co-workers Au(0)_n system is an illustrative case history demonstrating state-of-the-art, *in situ* use of three separate synchrotron techniques: XAFS, SAXS, and HE-XRD, a study that also identifies PNCs. Additional studies of this interesting system the community would likely welcome include those hinted at above: (i) determination of the composition(s) of the pre-nucleation clusters; (ii) further work on the experimental rate law especially of nucleation and showing whether or not the observed PNCs are on the kinetically dominant nucleation pathway; and (iii) testing of additional reasonable alternative mechanistic models for formation of the gold nanosphere and nanowires. We look forward to seeing those important, likely exciting studies.

4. Semiconductor and metal-oxide case studies and systems

In this section of the review, two state-of-the-art case studies of semiconductor and metal-oxide nanoparticles that utilize synchrotron techniques are summarized. These two case studies have been chosen as illustrative examples of synchrotron-based studies. Each will have several of the required pieces of information necessary to be able to claim a reliable mechanism, although an interesting observation is that each prototype system is missing one or more aspects that, ideally, can and will be added in the future to that system and study.

The two case studies are: (Section 4.1) cadmium-selenide nanocrystal formation monitored by XAFS⁴³ and (Section 4.2) zinc-oxide nanoparticle formation monitored by SAXS/WAXS/UV-visible.⁴⁴ Like before in Section 3, each case study is organized by: (i) a summary of the system and techniques used to study it; (ii) a review of the key kinetics data; (iii) the authors' proposed formation model or mechanism; and (iv) an analysis of the case's results as compared to the four components required for establishing a minimum, disproof-based mechanism. Following these two main case studies of this section are two additional shorter sections: (Section 4.3) two studies on shape control (tungstite nanoplatelets and copper nanocrystals), and a listing of (Section 4.4) Additional systems of interest (perovskites, quaternary nanocrystals, amorphous nanoparticles, and carbon quantum dots). These latter sections serve to highlight newer systems of interest to the broader nano community even if of those systems are less well investigated at present—our intent being to be supportive and encouraging of those intriguing studies as they strive to achieve the next level of mechanistic analysis.

4.1. Case study #5: early-stage CdSe nanocrystal formation studied by *in situ* XAFS in a microfluidic cell

In 2011, Maeda and co-workers studied the early-time formation of (CdSe)_n nanocrystals using XAFS and microfluidic cell.⁴³ The three reactant solutions (Cd, Se, and ligand) were



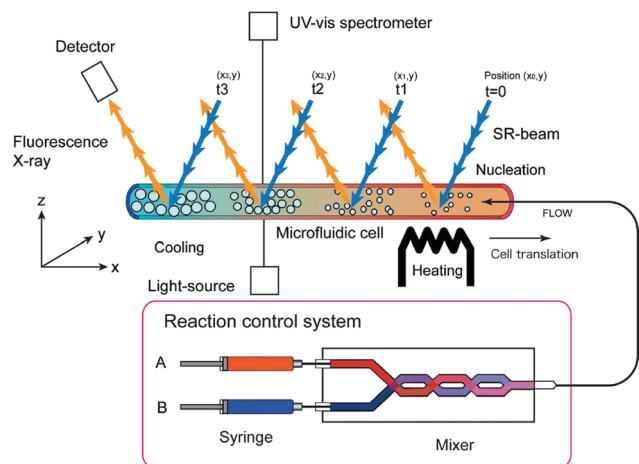
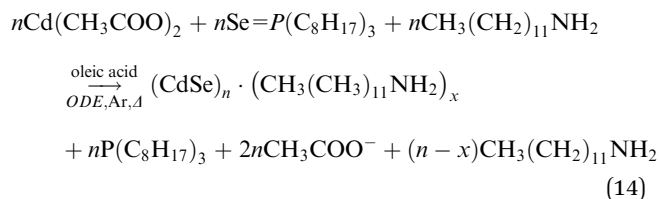


Fig. 20 “Schematic principle of the *in situ* XAFS experimental set-up using a microfluidic cell. Fluorescence yield spectra record at positions (*x, y*) along a microreactor channel provide time-dependent XAFS spectra. In the present reaction, precursor flows (TOP-Se and Cd stock solution) are mixed before introducing to a heated microchannel.”⁴³ Reproduced with permission from ref. 43. Copyright 2011 International Union of Crystallography.

mixed and measurements were taken at different points along the microfluidic cell that correspond to different time points in the reaction between 0.0 s and 8.1 s.⁴³ The cadmium reactant solution was prepared by heating Cd(CH₃COO)₂, oleic acid, and octadecene (ODE) at 453 K under Ar. The selenium reactant solution was prepared by dissolving selenium powder in trioctylphosphine (TOP or P(C₈H₁₇)₃) and diluted by ODE. Ligand, dodecylamine (CH₃(CH₂)₁₁NH₂, DDA), solution was prepared by dissolving DDA in ODE. The solutions were combined, heated to 513 K, and monitored by XAFS. Fig. 20 provides the schematic of the microfluidic cell with its UV-vis and X-ray components.

The proposed reaction stoichiometry, that is, as far as we can determine it from the data provided in ref. 43, is given in eqn (14).



The Se, Cd, and DDA concentrations were 30 mM, 12 mM, and 5–10 wt%, respectively. XAFS measurements were collected at 0.0, 1.1, 1.4, 1.8, 2.4, 3.0, 5.0, and 8.1 s.⁴³ The data were processed according to standard literature methods using the *ATHENA* and *ARTEMIS* modules.⁹⁸ Based on the UV-vis, XANES, and EXAFS data, the kinetics, formation of amorphous nanoparticles, and the estimation of (CdSe)_n yield were reported.⁴³

The authors analyzed their XANES, EXAFS, UV-vis and photoluminescence (PL) results to determine the early time (0.0–8.1 s) (CdSe)_n formation behavior. The XANES results given in Fig. 21a indicate the author's direct observation of (CdSe)_n particle formation. Simultaneously, the authors used UV-vis and PL spectroscopies (Fig. 21b and c) to monitor directly both (CdSe)_n particle formation and crystallinity.

By XANES, one can see the increase at *ca.* 12 670 eV with time that is indicative of (CdSe)_n particle formation, by comparison to authentic (CdSe)_n powder. (CdSe)_n particle formation is further monitored by the UV-vis absorbance at 350 nm, due to the well-studied cross section⁹⁹, and the full-wide half-maximum of the PL peaks.⁴³ Notably, prior to 2.4 s, there are no absorption or emission peaks present, indicating a lack of crystalline (CdSe)_n. A closer observation of the PL spectra shows a red-shift with time, interpreted by the authors as the loss of

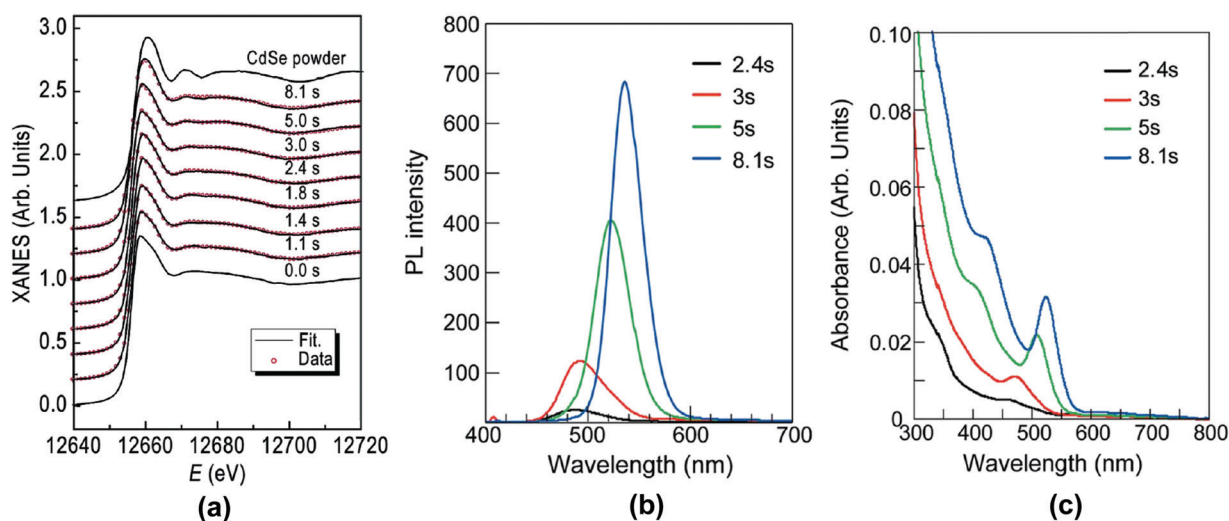


Fig. 21 (a) Experimental XANES spectra collected from 0.0–8.1 s after “initiation of the reaction with the addition of 5 wt% DDA,” where again DDA is dodecylamine.⁴³ Reference spectra of (CdSe)_n were given for (CdSe)_n powder crystals of 3 nm. “Open circles indicate simulated XANES spectra.”⁴³ (b) Photoluminescence spectra of (CdSe)_n nanoparticles in the presence of 5 wt% DDA.⁴³ (c) UV-vis absorbance spectra of the (CdSe)_n nanoparticles for the same solution as (b). Reproduced with permission from ref. 43. Copyright 2011 International Union of Crystallography.



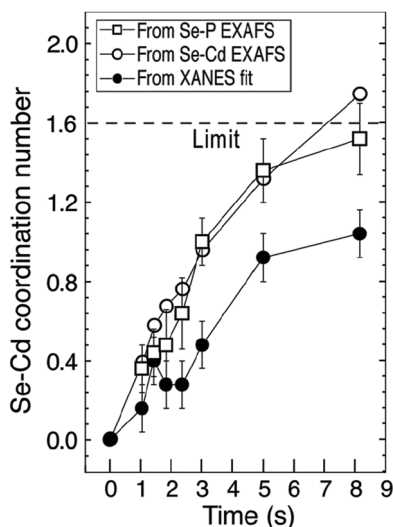


Fig. 22 "Se–Cd coordination number as a function of elapsed time determined by EXAFS independently for the Se–P and Se–Cd pairs (open squares and open circles, respectively) compared with the value determined by the XANES fit (closed circles). The dashed line indicates the Se–Cd coordination limit. The reacted amount of Se and Cd during the reaction is assumed to be equal."⁴³ Reproduced with permission from ref. 43. Copyright 2011 International Union of Crystallography.

deep-trap states due to increased crystallinity.⁴³ The PL spectra also indicate that the particle shape is growing more symmetrical, the narrowing and increased symmetry of the peak supporting the interpretation of increased crystallinity.¹⁰⁰ Hence, at the earlier times of 2.4 and 3 s, amorphous (CdSe)_n nanoparticles are most likely formed, but by 8.1 s they have increased crystallinity.

The synchrotron EXAFS and XANES results were compiled in Fig. 22, where the Se–Cd coordination number was independently determined three ways as a function of time. The two data sets collected by EXAFS are the same within error, which is consistent with "a two-component model" (*i.e.*, "unreacted Se–TOP does not dissolve leaving Se^{2−} ions").⁴³ The authors remark that the XANES results are lower in average Se–Cd coordination number due to the reference used in processing the data.⁴³ Furthermore, the authors considered three possible alternative hypotheses for the difference between the EXAFS and XANES data en route to their final Se–Cd coordination numbers.⁴³ The (CdSe)_n study⁴³ presented by Maeda and co-workers demonstrates an important approach to observing particle formation at early times. They have designed a direct, tandem UV-vis and XAFS microfluidic technique and used it to monitor the formation of (CdSe)_n during the first 10 s of the reaction.

In future studies the exact reaction stoichiometry would be desirable, thereby satisfying criterion (i) of a reliable mechanistic study. In that endeavor, the considerable literature in the semiconductor/quantum dot field, and the advances the field has made in the last decade, are likely to prove useful.^{25,101–104} For example, the authors claim⁴³ that ODE was used because it is a non-coordinating solvent. However, a recent 2019 paper has demonstrated that ODE is not innocuous at temperatures greater

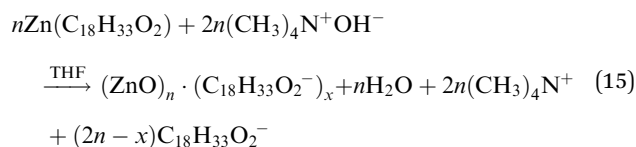
than 393 K, where ODE will autopolymerize and coat the nanoparticle in a manner that cannot be removed with standard purification methods.¹⁰⁵ Hence, at the temperature of the reaction⁴³ (513 K), ODE polymers at least are likely to be coordinating.

Criterion (ii)—namely collecting kinetics data—was well satisfied by the use of XANES, EXAFS, UV-vis, and PL to address the kinetics of (CdSe)_n nanoparticle formation. The use of a microfluidic device was effective in providing early time points. That said, future studies are needed to obtain the full rate law for particle formation. Criterion (iii) will also need to be addressed in future studies, that is, the need to write out the complete pseudoelementary steps to describe the (CdSe)_n particle-formation mechanism. Finally, regarding criterion (iv), the authors did apply a disproof-based method to a number of their experiments. Importantly, they were careful to not overinterpret their data, nor have they claimed to know more about the precise (CdSe)_n formation mechanism than their data allows.

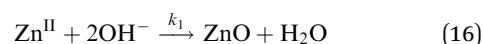
Overall, the authors provide a noteworthy initial study⁴³ using *in situ* XAFS to produce Se–Cd bond formation kinetics data and garner insights into the early time of (CdSe)_n nanoparticle formation. Future studies of (a) determination of a full rate law for particle formation, including nucleation, and (b) pseudoelementary step construction consistent with that experimental rate law would be most welcome on this valuable, interesting system building off the reported, valuable initial kinetics studies.

4.2. Case study #6: zinc-oxide nanoparticle formation investigated using *in situ* stopped-flow microfluidic SAXS/WAXS/UV-vis experiments

A 2019 study by Förster and co-workers monitored the formation kinetics of ZnO nanoparticles using a state-of-the-art *in situ* tandem SAXS/WAXS/UV-vis stopped-flow microfluidic set-up.⁴⁴ The ZnO nanoparticles were prepared by mixing solutions of zinc oleate in THF and TBA⁺OH[−] (tetrabutylammonium hydroxide, 1 M in methanol) in THF using a Y-shaped Teflon mixer at high flow rates flowing into a quartz capillary. The proposed reaction stoichiometry is given as eqn (15), that is, in-so-far as we can construct the balanced reaction stoichiometry given the data provided in ref. 44.



The authors report eqn (16) with rate constant k_1 as a key chemical reaction that leads to the formation of the ZnO nanoparticle core.



The capillary of the stopped-flow microfluidic, for the *in situ* SAXS/WAXS/UV-vis measurements and set-up in Fig. 23, was heated using a copper heating tube integrated into the *in situ* capillary holder.⁴⁴ Experiments were conducted at two zinc concentrations, [Zn] = 160 mM and 53 mM, and two



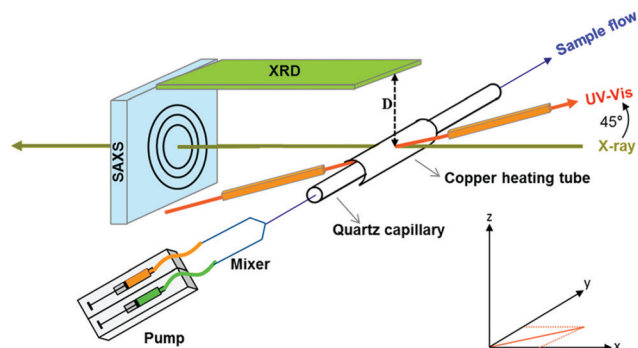


Fig. 23 As noted by the authors,⁴⁴ "Schematic presentation of the *in situ* setup employed for real-time SAXS/WAXS/UV-vis measurements during the formation of ZnO nanoparticles. The setup measures SAXS, WAXS, and the UV-vis spectra simultaneously in the same sample volume."⁴⁴ Reproduced with permission from ref. 44. Copyright 2019 American Chemical Society.

temperatures, $T = 40\text{ }^{\circ}\text{C}$ and $50\text{ }^{\circ}\text{C}$. The $[\text{TBA}^+\text{OH}^-]$ was kept at 167 mM for all experiments.⁴⁴ Control experiments concluded that $T = 30\text{ }^{\circ}\text{C}$ and $60\text{ }^{\circ}\text{C}$ were less optimal for monitoring ZnO nanoparticle formation kinetics.⁴⁴ SAXS/WAXS data were processed according to literature standards and particle radii *versus* time data were reported.⁴⁴ The authors analyzed their SAXS data under the four experimental conditions to determine the radii as a function of early times (0–1000 s) as shown in Fig. 24.

Based on the *in situ* SAXS data reported in Fig. 24 and eqn (16), a series of differential equations, eqn (17)–(21), were derived to describe the ZnO particle formation process, only eqn (17) of which looks like it is somewhat based on a pseudoelementary step, that is, on eqn (16), albeit with a second-order dependence on $[\text{OH}^-]$ being implied if eqn (16)

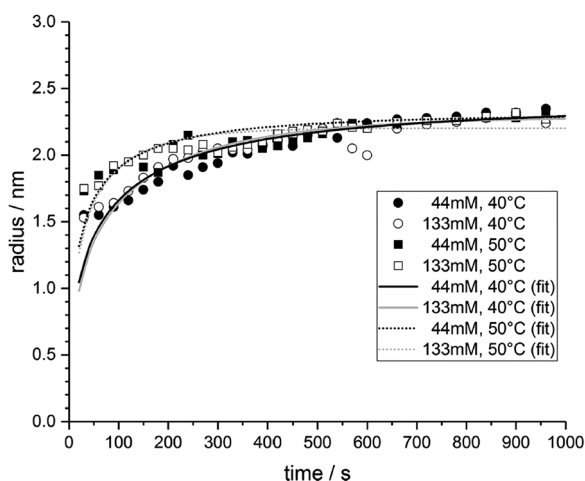


Fig. 24 "Time evolution of the average ZnO nanoparticle radii determined from the fitted SAXS curves for two different concentrations and temperature during the first 1000 s of the nucleation and growth reaction. The solid lines are fits to a homogeneous nucleation and growth model."⁴⁴ Reproduced with permission from ref. 44. Copyright 2019 American Chemical Society.

were truly elementary.

$$\frac{d[\text{Zn}^{2+}]}{dt} = \frac{d[\text{OH}^-]}{dt} = -k_1[\text{Zn}^{2+}][\text{OH}^-] \quad (17)$$

$$\frac{d[\text{ZnO}_\text{N}]}{dt} = \beta \frac{V}{\nu_0} \exp\left[-\frac{\Delta G_c}{kT}\right] \quad (18)$$

$$\frac{d[\text{ZnO}_\text{PJ}]}{dt} = 4\pi R_j D N_A [P_j][\text{ZnO}] \frac{\left(1 - \frac{[\text{ZnO}]_\text{sat}}{[\text{ZnO}]} \exp\left[\frac{R_\text{cap}}{R_j}\right]\right)}{\left(1 + \frac{D}{R_j k_\text{gr}}\right)} \quad (19)$$

$$\begin{aligned} \frac{d[\text{ZnO}]}{dt} &= k_1[\text{Zn}^{2+}][\text{OH}^-] - \beta \frac{V}{\nu_0} \exp\left[-\frac{\Delta G_c}{kT}\right] \\ &\quad - \int_0^t 4\pi R_j D N_A [\text{ZnO}] \frac{\left(1 - \frac{[\text{ZnO}]_\text{sat}}{[\text{ZnO}]} \exp\left[\frac{R_\text{cap}}{R_j}\right]\right)}{\left(1 + \frac{D}{R_j k_\text{gr}}\right)} h(t_j) dt_j \\ j &= 1, \dots, N \end{aligned} \quad (20)$$

$$\left. \frac{d[P_j]}{dt} \right|_{t=t_j} = \beta \exp\left[-\frac{\Delta G_c}{kT}\right] \delta[t - t_j] = h(t_j) \quad (21)$$

The terms in these equations are defined as follows: concentrations of precursors are $[\text{Zn}^{2+}]$ and $[\text{OH}^-]$; free solvated ZnO units are $[\text{ZnO}]$; ZnO units converted by nucleation are $[\text{ZnO}_\text{N}]$; ZnO units converted by growth are $[\text{ZnO}_\text{PJ}]$; particle concentrations are $[P_j]$; k_1 is the rate constant of the minimum chemical reaction back in eqn (16); rate constant of the growth reaction is k_gr ; volume of the spherical particle is V ; Avogadro's constant is N_A ; rate constant of the nucleation reaction is β ; diffusion constant of the ZnO units is D ; saturation concentration of ZnO is $[\text{ZnO}]_\text{sat}$; the nucleation free enthalpy is ΔG_c , defined as $\frac{16\pi\gamma^3\nu_0^2}{3(k_B T)^2(\ln S(t))^2}$, where γ is the interfacial tension of the ZnO nanoparticles, k_B is Boltzmann's constant, and S is the supersaturation $= \frac{[\text{ZnO}]}{[\text{ZnO}]_\text{sat}}$.

The authors report that solving the set of "coupled differential equations yields the concentration $[P_j](t)$ and radii $R_j(t)$ of all particles j that have been formed during the nucleation process."⁴⁴ They solved the set of differential equations for each data set in Fig. 24, which resulted in the fits given and values for the precursor rate constant (k_1), the growth rate constant (k_gr), the interfacial tension (γ), and the saturation concentration ($[\text{ZnO}]_\text{sat}$). However, even with ≥ 4 adjustable parameters, the fits appear to match only *ca.* 50% of the experimental data. This suggests that something important is missing from the model, a point which will be discussed more in a moment.

Of interest is that the authors observe a change in the WAXS signal and UV-vis peaks after 1 h, where higher-order Bragg reflections are identified and a red-shift of the absorption edge



is observed (Fig. 25).⁴⁴ The overall particle-size by SAXS does not change significantly after 1 h, which suggests that a different type of growth process is occurring. The authors conclude that an increase in ZnO crystallinity is taking place during this “second growth phase”, where the ZnO is observed to “develop full crystallinity.”⁴⁴ Overall, the authors present expertly collected, high-quality kinetics data on the formation of ZnO. They collected it by multiple direct techniques using three direct physical methods, SAXS/WAXS and UV-vis, reasons among others that this study was selected as an illustrative case study.

The authors' kinetics model partially satisfies two of the four minimum criteria for reliable mechanistic study. Unfortunately, the first criterion was not met in that a complete, balanced reaction stoichiometry was not provided.⁴⁴ We presented a possible mass- and charge-balanced formation reaction back in eqn (15), but further characterization studies are warranted to elucidate the exact values for x and n in eqn (15). Note that even the stoichiometry written eqn (15), suggests a possible higher, perhaps second order in $[\text{OH}^-]$, rather than the assumed first-order dependence, $[\text{OH}^-]^1$, used in eqn (17). Next, criterion (ii) was satisfied: the authors collected high-quality size *versus* time SAXS data and absorbance *versus* time UV-vis data for the entire ZnO formation. The third criterion was partially satisfied as differential equations for the different processes were derived but, unfortunately, pseudoelementary steps for the reaction were not provided as required for a clearer chemical mechanism. Classical Nucleation Theory (CNT) was assumed over the needed experimental rate law. As a result, the $\text{d}[\text{ZnO}_n]/\text{d}t$ term is equal to a compilation of CNT-based constants and not the desired concentration terms (*i.e.*, functions of $[\text{Zn}^{2+}]$, $[\text{OH}^-]$, and $[\text{C}_{18}\text{H}_{33}\text{O}_2^-]$) and associated rate constants corresponding to a mechanism composed of (pseudo)-elementary step reactions.¹⁰⁶ Lastly, criterion (iv) remains to be addressed in that other possible, if not probable, nucleation and growth models need to be tested to determine what model is best accounts for the formation of the observed “ZnO”—really more closer to $(\text{ZnO})_n(\text{C}_{18}\text{H}_{33}\text{O}_2^-)_x$ —nanoparticles.

In short, the authors study zinc-oxide particle formation using state-of-the-art tandem *in situ* SAXS/WAXS and UV-vis techniques. A single, non-disproof-based physical-chemical

model is provided with ≥ 4 adjustable parameters that doesn't fully fit the observed kinetics data. Additional studies that would be welcome include: (i) writing out proposed pseudo-elementary steps for the reaction; (ii) obtaining an experimental rate law in terms of $[\text{Zn}^{II}]$, $[\text{OH}^-]$, and $[\text{C}_{18}\text{H}_{33}\text{O}_2^-]$ as a minimum; and then (iii) testing the proposes as well as alternative models to determine the best, disproof-based model for ZnO nanoparticle formation. Importantly, a more reliable, disproof-based mechanism for ZnO nanoparticle formation could result from just one set of additional studies based on this valuable, initial, once again interesting work.

4.3. Shape considerations: two mini-case studies on 2D tungstite platelets and copper nanocrystals

Controlling particle shape is an active area of interest to the nanoscience community. Nanoparticles with controlled shapes and sizes offer new, exciting opportunities in the fields of catalysis and energy conversion.^{102,107} Twenty-five years ago in 1996, El-Sayed and coworkers demonstrated shape control over platinum nanoparticles by modifying the concentration of stabilizer in a classic paper.¹⁰⁸ In 1997 the mechanistic basis for shape control—namely that growth is often autocatalytic surface growth⁵⁴—made apparent mechanistically that shape control *via* poisoning of certain facets, or faster growth of a given facet, could achieve shape control more generally—as well as rational syntheses and hence control over bi-metallic, tri-metallic and higher core-shell nanoparticles.¹⁰⁹ So far in this review, we have covered primarily spherical particle systems. In what follows, we will consider two additional, mini-case studies. The first covers a multi-year study of 2D tungstite platelet formation by the Niederberger group using XRD, EXAFS, SAXS, GC, and HR-TEM.^{110,111} The second is a recent study of Cu nanocrystal formation by the Buonsanti group using EXAFS, NMR, MALDI-TOF-MS, and TEM.¹¹² These two additional case studies offer an insight into the current state-of-the-art mechanistic studies, now towards understanding control of particle shape.

4.3.1. The formation of tungstite 2D-nanoplatelets starting from WCl_6 in benzyl alcohol. Niederberger and coworkers synthesized tungstite (WO_3) 2D nanoplatelets from WCl_6 and benzyl alcohol.^{110,111} They proposed the balanced reaction

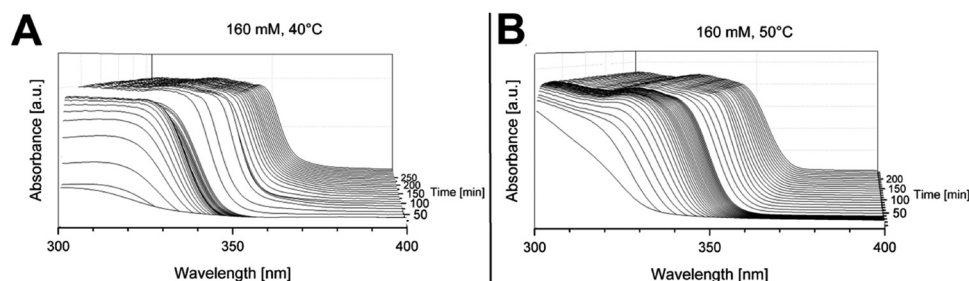
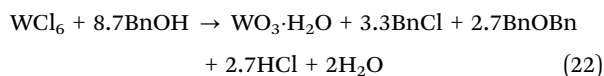


Fig. 25 “UV-vis spectra as a function of time recorded *in situ* during the formation of the ZnO nanoparticles at a concentration $[\text{Zn}^{2+}]_0 = 0.133 \text{ mol L}^{-1}$ at temperatures of 40 °C (A) and 50 °C (B).”⁴⁴ The red-shift of the absorption edge for both spectra is observed after 1 h, after which the primary nucleation and growth processes are hypothesized to have concluded as judged by the authors' interpretation of their SAXS data. Reproduced with permission from ref. 44. Copyright 2019 American Chemical Society.



stoichiometry given in eqn (22), where BnOH is benzyl alcohol, BnCl is benzyl chloride, and BnOBn is bibenzyl ether.



They studied the reaction directly using XRD, EXAFS, and SAXS, as well as indirectly with GC and HR-TEM. First, they indirectly monitored the reaction kinetics by quantifying the byproduct formation as a function of time using GC—excellent use of in-house methods where possible. Next, they conducted EXAFS experiments and performed principal component analysis (PCA) and linear combination analysis (LCA), respectively, to determine how many independent tungsten-containing compounds were in the reaction and to identify the intermediates. The four primary species in solution were identified as WCl_6 (starting material), WOCl_4 (intermediate), WCl_4 (intermediate), and $\text{WO}_3 \cdot \text{H}_2\text{O}$ (product). These species were plotted as a function of time and have been reproduced as Fig. 26.

Next, to investigate the morphological changes during the reaction, the authors used SAXS and TEM. Their reported TEM micrographs are shown in Fig. 27.

From these studies, they observed the formation of spherical particles that assembled into cylinders, and then exfoliated into nanoplatelets. A proposed reaction scheme is provided as Scheme 7.

Overall, Neiderberger and coworkers have demonstrated the applicability and usefulness of synchrotron XAFS and SAXS measurements to the synthesis of tungstite nanoplatelets. They were able to determine the reaction stoichiometry and then follow the reaction both directly and indirectly. Even with the multiple techniques and depth of analysis, the exact understanding of why, and by what mechanism, the cylinders exfoliate to nanoplatelets is presently unknown. The authors comment that “these two studies exemplarily show how elaborate the investigation of just one system can be and how

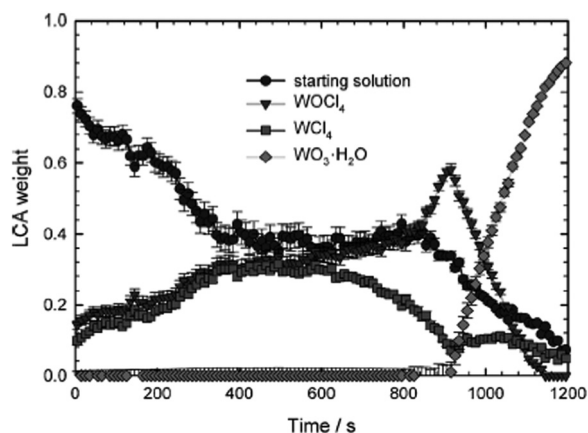


Fig. 26 EXAFS measurements were collected at the W L_3 -edge at around 10 207 eV and then analyzed using LCA to product the relative amount of each species as a function of time in seconds for the tungstite formation reaction. Reproduced with permission from ref. 110. Copyright 2012 Wiley-VCH Verlag GmbH & Co.

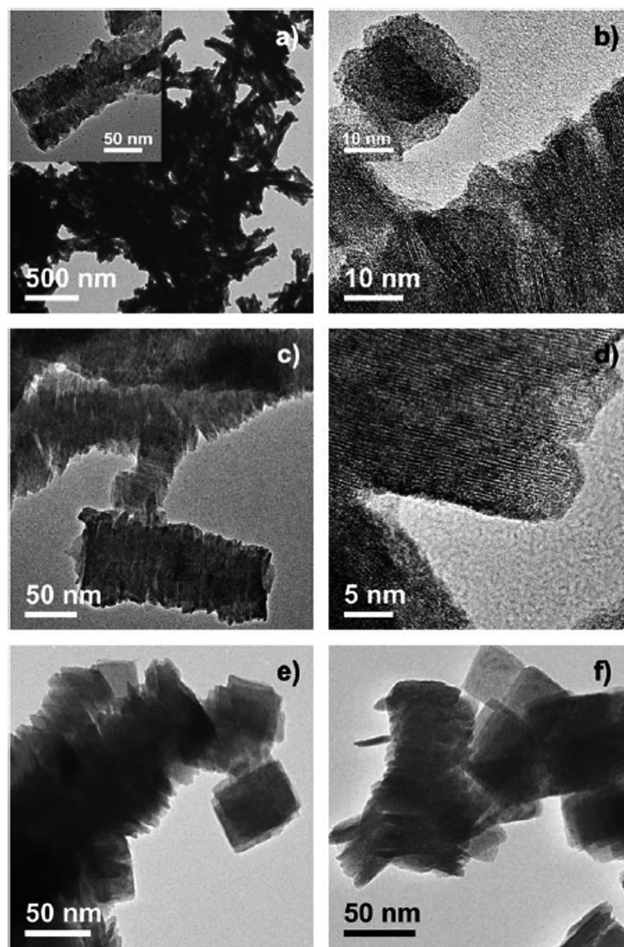
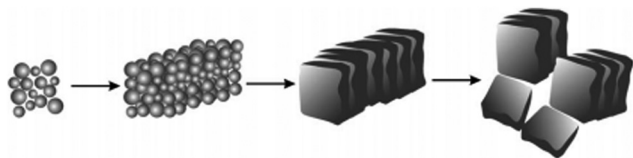


Fig. 27 “Time-dependent TEM and HRTEM images of the tungstite nanostructures after different reaction times (a) and (b) 10 min, (c) and (d) 20 min, (e) 60 min and (f) 240 min.”¹¹¹ Figure reproduced with permission from ref. 111. Copyright 2013 Royal Society of Chemistry.

many *ex* and *in situ* techniques have to be applied to monitor both the organic and inorganic processes,”¹¹¹ sage advice for other workers. Also, “the study of the reaction mechanism over the course of the whole reaction from the dissolution of the precursor to the final nanomaterial is not straightforward and dedicated analytical tools still have to be developed,”¹¹⁰ more truths according to all the present review has uncovered or we know.

Hence, while these two papers uncover a number of insights into formation of non-spherical shapes, mechanistic work remains to be done on these systems. One could conceivably take their proposed reaction scheme, strive to write pseudo-elementary step reactions, and see if it is possible to fit their hard-won kinetics data. Furthermore, as the authors state “it is worth the efforts to study as many systems as possible, because every mechanistic study contributes to the overall picture of nanoparticle formation and helps to systematically extend the crystallization models.”¹¹¹ The value of this system and others like it,¹¹³ striving for mechanistic understanding of shape control, is high with a bright future for the needed additional studies.





Scheme 7 Proposed reaction scheme for the formation of tungstite nanoplatelets starting from WCl_6 in benzyl alcohol. Reproduced with permission from ref. 111. Copyright 2013 Royal Society of Chemistry.

4.3.2. $\text{Cu}(0)_n$ nanoparticles with spherical, cubic, octahedral, truncated-octahedral, and tetrahedra morphologies. The second mini-case study centers on a report by Buonsanti and coworkers.¹¹² They synthesized Cu nanocrystals by two methods starting with CuBr and either trioctylphosphine (TOP) or trioctylphosphine oxide (TOPO) in oleylamine (OLAM). The authors meticulously characterized their precursor solutions of CuBr in OLAM with either TOP or TOPO at 80 °C by *in situ* EXAFS, ^1H NMR, $^{31}\text{P}\{^1\text{H}\}$ NMR, and MS. The authors found that dissolution of CuBr in OLAM produced the tetrahedral complex $\text{CuBr}(\text{OLAM})_3$. The addition of TOPO displaced a single OLAM to yield $\text{CuBr}(\text{OLAM})_2(\text{TOPO})$ as the dominant precursor. Alternatively, the addition of TOP completely substitutes the OLAM ligands and creates a bimetallic complex with bridging bromo ligands, $\{\text{CuBr}(\text{TOP})_2\}_2$. These structures and the data supporting them are reproduced herein as Fig. 28.

With the critical precursor speciation in hand, Buonsanti and coworkers conducted a series of kinetics experiments to try

and elucidate the nucleation pathway. The authors propose two potential pathways for Cu(0) formation, but were not able to definitively support one over the other. However, they provide the community with a description of the needed, additional experiments. They state that “EXAFS combined with X-ray scattering and relative PDF analysis can help in catching the nucleation event and in identifying the actual monomer species.”¹¹²

The authors also use their understanding of the reaction kinetics and thermodynamics to access different final shapes. Specifically, they correlate “the conversion kinetics of the intermediates to the Cu(0) monomer flux and the final shape of the NC products... to explore the free energy landscape of the reaction.”¹¹² Those experiments were conducted by varying two parameters: the temperature of the injection and the speed of the injection. Reactions were carried out at 260 °C and 335 °C and injections were done either rapid (all at once) or slow (dropwise). The resulting TEMs from these experiments are reproduced herein as Fig. 29.

Overall, Buonsanti and coworkers have compellingly demonstrated the value and power of elucidating the precursor speciation. By doing this, they are able to probe the kinetic and thermodynamic control of their reaction, which resulted in control over the final shape of the particles. The researchers were able to obtain particles with spherical, cubic, octahedral, truncated-octahedral, and tetrahedra morphologies. Access to these different shapes was due to their in-depth characterization of the reaction speciation using a multitude of techniques

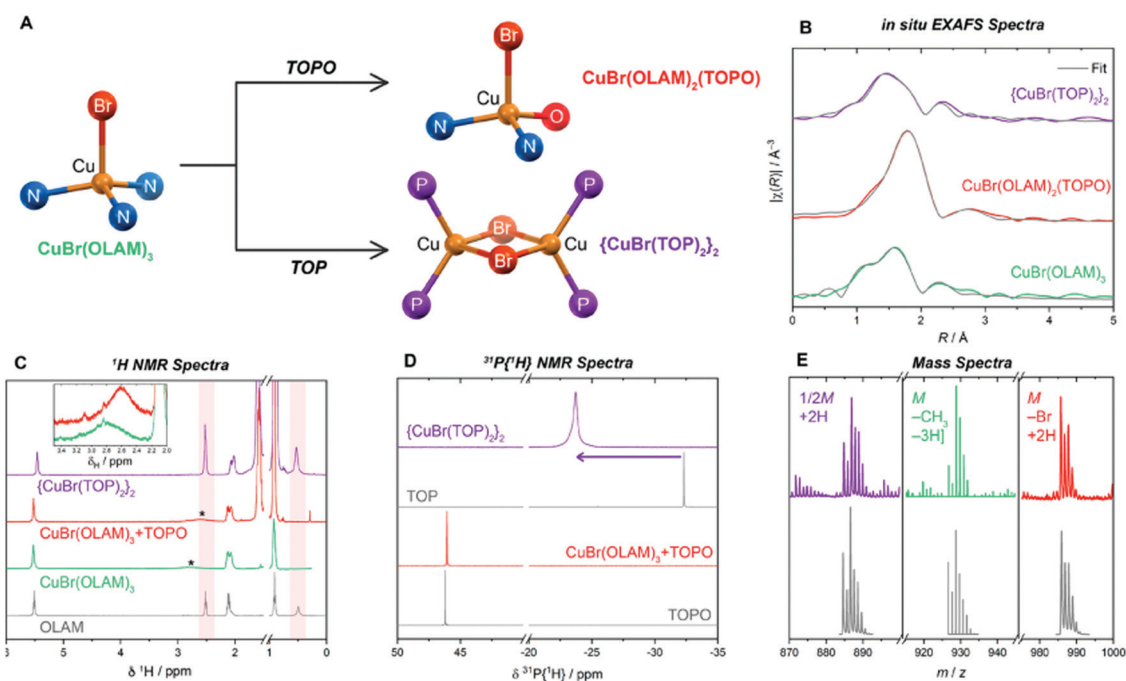


Fig. 28 (A) “Complexes formed at 80 °C from reaction of $\text{CuBr}(\text{OLAM})_3$ with TOPO and TOP, where TOP, TOPO and OLAM ligands are represented by their donor atoms P, O and N, respectively.”¹¹² (B) *In situ* EXAFS spectra. (C) ^1H NMR spectra at room temperature. “OLAM CH_2NH_2 resonances are highlighted in red, the broadened CH_2NH_2 resonances are marked by * and shown separately in the inset plot.”¹¹² (D) $^{31}\text{P}\{^1\text{H}\}$ NMR spectra. (E) “Mass spectra of reaction mixtures measured by MALDI-TOF for TOPO and TOP complexes and ESI-MS for the OLAM complex; M is the molecular ion, and the fragmentation or adduct formation required to give the simulated isotope patterns (gray) in indicated.”¹¹² Reproduced with permission from ref. 112. Copyright 2019 American Chemical Society.



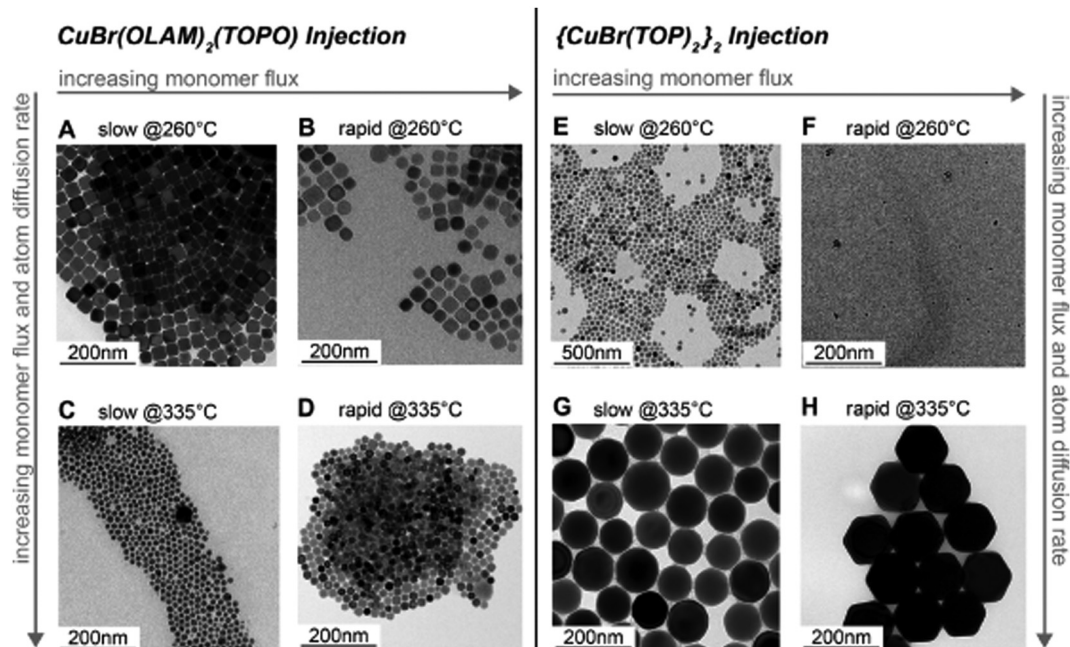


Fig. 29 Representative TEM images of Cu NCs obtained after (A and B) dropwise and rapid injection of $\text{CuBr(OLAM)}_2(\text{TOPO})$ at 260 °C, respectively; (C and D) dropwise and rapid injection of $\text{CuBr(OLAM)}_2(\text{TOPO})$ at 335 °C, respectively; (E and F) dropwise and rapid injection of $\{\text{CuBr(TOP)}_2\}_2$; and (G and H) dropwise and rapid injection of $\{\text{CuBr(TOP)}_2\}_2$ at 335 °C, respectively.¹¹² Reproduced with permission from ref. 112. Copyright 2019 American Chemical Society.

(EXAFS, NMR, and MS). They state that “as a general lesson on the synthesis of colloidal metal NCs, we have learned that the choice of the precursor and the identification of the reaction intermediates are crucial to enable a more rational approach to shape control.”¹¹² Well said. Here, the authors have satisfied the first criterion for a mechanistic study of knowing their reaction—which includes knowing the precursor speciation. They also give attention to disproving potential alternative hypotheses during their experiments. In the future, it would be of great interest to try and fit their kinetics data by deriving the equations that correspond to their proposed nucleation pathways. Overall, the study by Buonsanti and coworkers is an exciting and cutting-edge advancement in elucidating shape control, a leading study in an exciting, still wide-open subfield of particle formation synthesis, kinetics and associated mechanism(s).

4.4. Additional systems of interest: perovskites, quaternary nanocrystals, amorphous nanoparticles, and carbon dots

The field of perovskite and quaternary nanocrystals has exploded in the last decade.^{114–116} These nanocrystal materials have enormous potential in photovoltaics and green energy due to their optical properties and, hence, are of considerable current interest.^{115,116} Given the young scientific age of these materials, an understanding of their formation processes is an area of active research around the world. The synthesis of these materials often requires furnaces at high temperatures or hot-injection of precursors into high temperature solutions that leads to rapid synthesis,

often on the timescale of seconds.¹¹⁷ In order to follow the formation reaction, techniques like synchrotron XAFS and SAXS, among others, are needed¹¹⁸ and, as expected, have been used to characterize these materials. Understanding their phase stability and local structure or characterizing the material *in situ* as a photovoltaic device are the types of studies that have been reported.^{119–127}

Amorphous nanoparticles are of interest due to their applications in catalysis, optics, magnetism, bioactivity, electrochemistry, and nanocomposites.^{128–134} In particular, there are cases within the water oxidation catalysis literature where the amorphous materials have produced superior catalytic activity to their crystalline counterparts.^{135,136} For the formation of amorphous nanoparticles, there are a limited number of studies that use synchrotron XAFS or SAXS techniques to investigate the local structural changes of what are typically amorphous nanoparticles at least initially.^{137–140}

A good example is a 2013 study on the synthesis of Ni_2P , where the authors used two similar syntheses to produce amorphous and crystalline Ni_2P nanoparticles.¹⁴¹ They used EXAFS combined with XRD and TEM results to develop a method to “determine crystalline behavior based on standard deviations in interatomic distance offsets.”¹⁴¹ Then, when combined with XRD, one can determine the level of crystalline *versus* amorphous character in their sample.¹⁴¹ Overall, there is great potential for synchrotron XAFS in the formation of amorphous nanoparticles, particularly when paired with an addition technique like XRD or PDF.

A final field of particular interest in the past decade, that a referee asked we comment on, is carbon-based quantum dots



(CQDs or C dots).^{142–144} These materials are of interest for their tunable photoluminescent (PL) properties and applications in energy, catalysis, and biomedical engineering.^{145–148} There are no current studies that we could find that utilize synchrotron XAFS or SAXS to study the formation of CQDs. A number of papers, including an excellent review by Shamsipur and coworkers,¹⁴⁹ have detailed the various synthetic strategies to produce CQDs that fluorescence from blue to red.^{150–152} However, the field of CQDs remains wide open for investigation by synchrotron-based methods. As Shamsipur and coworkers wrote, “it should be noted that most of the reported [CQDs] with unique PL properties were obtained by chance and not by design.”¹⁴⁹ In short, a bottom line regarding these additional systems of often high current interest is that each is wide open for kinetics and other studies aimed at a detailed understanding of their formation mechanism.

5. Current state of particle formation mechanisms

Prior to 1997,⁵⁴ Classical Nucleation Theory (CNT), Avrami's equation, and the LaMer physical-chemistry models dominated the particle formation literature.^{65,66} However, modern techniques and advances indicate that each of these physical-chemical models have serious if not fatal weaknesses.^{25,26,31,32,39,41,55,56,65–68,153,154} CNT was developed^{155–157} in the late 1800s as a mathematical model for particle nucleation, but agrees with experiment within *ca.* $10^{\pm 1}$ only for gas-phase hydrocarbon or other weakly, reversibly associating systems at temperatures >300 K, as demonstrated by El-Shall and co-workers in their noteworthy studies.^{153,154} The Avrami model was developed in 1939^{158–160} and has been modified at least 13 times,^{161–164} but remains a semi-empirical treatment and equation that fails to yield physically relevant rate constants,^{55,56,165} nor other physically unambiguously interpretable parameters.¹⁶⁵ The reader wishing to know more about these topics is urged to consult the references cited.

The LaMer model¹⁶⁶ postulating “burst” nucleation and “diffusion-controlled” growth was developed for sulfur sols and has since been used to try to explain hundreds of particle formation systems.^{65,66,167} Yet, in its 70 years of existence, the LaMer mathematical model and equation has never been used to successfully fit kinetics data save his original case on (S)_n sols,¹⁶⁶ a remarkable testament to its lack of quantitative utility. Moreover, the LaMer qualitative hypothesis of “burst” nucleation and “diffusion-controlled” growth has been compellingly disputed^{25,26,168–173} in three recent^{65,66,167} reviews of 1953 papers citing the LaMer model over the 70+ years since 1950. Relevant here are the wise words of B. Peters that “The classic theories work poorly or not at all when applied beyond the validity of their assumptions.”¹⁷⁴

Little known is that Victor LaMer also published a stepwise mechanism for particle formation in 1952,¹⁷⁵ but never tested it with nor used it to explain experimental kinetics data for particle formation. Turkevich's 1953 “organizer mechanism”^{176,177} merits mention in Table 1 as well, even though it lacks specific

pseudoelementary steps, because it is the early example of what are now termed Pre-Nucleation Clusters as discussed in a 2021 review.⁶⁶ Indeed, reading Turkevich's literature reveals he was often far ahead of his time in his intuition and understanding about particle synthesis, physical properties, and probable mechanisms.

The first, disproof-based minimum mechanism for particle formation mechanism composed of specific pseudoelementary steps (that also add up to an experimentally demonstrated balanced reaction to well-characterized products) did not appear until 1997,⁵⁴ the 2-step mechanism of continuous nucleation and autocatalytic surface growth listed in Table 1. This simplest version of particle formation has since been used to successfully fit homogeneous nanoparticle formation,¹⁷⁸ heterogeneous nanoparticle formation,¹⁷⁹ solid state kinetics,¹⁸⁰ dye aggregation,¹⁸¹ protein aggregation,¹⁸² and other “cooperative” autocatalytic phenomena in nature.¹⁸³ Six upgraded, themselves deliberately minimum mechanisms for particle formation have since been reported^{39,54,67,68,80,184–187} as summarized in Table 1. Those specific upgrades to the 2-step mechanism occurred 5 times as additional evidence for more complex pathways became available (entries 2, 3, 5, 6, and 7 – Table 1)—and include disproof^{57–59} of at least 21 additional alternatively mechanisms en route to those 6 of the 7 mechanisms in Table 1.^{26,54,67,68,80,184–187} The 2005 crystal-growth model from Tsapatsis and co-workers¹⁸⁸ is also included in Table 1 because their model has proposed pseudoelementary steps supported by Population Balance Modeling while disproving one alternative mechanism—and hence is an early example of a mechanistic model partially tested by what is denoted ME-PBM.^{67,68}

An important point growing out of Table 1 is that the 1997 2-step mechanism was upgraded^{67,68}—“disproved” if one likes—in favor of the 2019 3-step mechanism as needed to be able to quantitatively account for PSD data.^{67,68} Put in other terms, although the 2-step mechanism has been used in several studies in this review—and remains recommended^{67,68}—for initial data analysis of sigmoidal particle-formation kinetics curves, a new 2019 3-step mechanism^{67,68} is now the minimal PESTep mechanism able to account for PSDs once programed into Mechanism-Enabled Population Balance Modeling.^{67,68}

Of considerable interest is what results if one takes just the 5 basic classes of mechanistic models in Table 1 that have been subjected to extensive disproof and therefore deemed to be more reliable,^{54,67,68,80,184–187} and then combines them with 3 different precedented nucleation molecularities^{30–32,54} and up to 3 different types of ligand binding steps based on A. Karim's groundbreaking³⁹ work on ligand-dependent PESTeps and A-L and B-L species (plus other precedent for A-L to A + L dissociative steps^{31,32}). Looking at the possible combinations, one now has 5 classes of ≥ 96 possible mechanisms that one can use to try to use in a disproof-based approach^{57–59} to fitting one's particle formation data while striving for a disproof-based minimum mechanism for one's particle formation reaction.



Table 1 Historical summary of pseudoelementary step mechanisms for particle formation. Reproduced with permission from ref. 66. Copyright 2021 Royal Society of Chemistry

Year	Person(s)	Mechanism (A, B, and C formalism)	Mechanism (in words), and comments
1952	V. K. LaMer ¹⁷⁵	$mA_1 \rightleftharpoons B_m$ $B_m + A_1 \rightleftharpoons B_{m+1}$ $B_{(i-1)} + A_1 \rightleftharpoons B_i$	Stepwise bimolecular addition leading to “burst nucleation” (NB: “diffusion-controlled growth” ¹⁶⁶ was not included ¹⁷⁵ as part of the scheme provided) [A ₁ = “kinetically independent unit of phase A”, B _i = “embryo of phase B containing <i>i</i> units”, and “ <i>m</i> is usually 2, whereas <i>i</i> in the case of water vapor condensation is about 80— <i>i.e.</i> , this reaction is of the 80th order”]
1953	Turkevich, ^{176,177} Stevenson, Hillier	No pseudoelementary step mechanism was provided in ref. 176 and 177.	Nucleating agents build up a chemical complex, organize macromolecularly, then undergo a molecular rearrangement to produce the metal nucleus, Turkevich’s “organizer” mechanism/hypothesis—what can now be seen to be an early version of the prenucleation clusters postulate.
1997	Finke, Watzky ⁵⁴	$A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} 2B$	Slow, kinetically continuous nucleation followed by typically fast, explosive autocatalytic surface growth. Important to note is that higher order $nA \xrightarrow{k_1} nB$ nucleations are covered by (<i>i.e.</i> , can be hidden in) the pseudoelementary first step, as the subsequent discovery of second-order and termolecular nucleations demonstrates. ^{30,31} [A = metal precursor, B = growing, metal(0) particle]
2004	Hornstein, <i>et al.</i> ¹⁸⁴	$A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} 2B$ $B + B \xrightarrow{k_3} C$	Evidence for bimolecular agglomeration as a 3rd step added to the 1997 2-step mechanism ⁵⁴
2005	Besson, Finney, <i>et al.</i> ^{80,185,186}	$A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} 2B$ $B + B \xrightarrow{k_3} C$ $B + C \xrightarrow{k_4} 1.5C$	Evidence for a 4th step of autocatalytic agglomeration where the smaller particles, B, and larger particles, C, agglomerate with a separate, <i>k</i> ₄ , rate constant [A = metal precursor, B = small particles, C = larger particles]
2005	Drew, Katsoulakis, Tsapatsis ¹⁸⁸	$A \xrightarrow{k_1} B$ $B \xrightarrow{k_2} C_1$ $B + C_i \xrightarrow{K_i} C_{i+1}$ $C_i + C_j \xrightarrow{K_{ij}} C_{i+j}$	A proposed mechanism for crystal growth by aggregation of meta-stable nanoparticle precursors, one used with Population-Balance Modeling. Three alternative mechanisms were tested; shown is the author’s preferred Mechanism II. [A = primary colloidal particles; B = growing crystal; C ₁ = nucleated primary particles] [<i>b</i> = <i>n</i> _{AO} <i>K</i> ₁ / <i>k</i> ₂ ; <i>c</i> = <i>n</i> _{AO} <i>K</i> _{ij} / <i>k</i> ₂ ; <i>n</i> _{AO} = initial number of fresh primary particles; <i>n_i</i> = particle density of crystal <i>i</i> ; <i>y</i> = <i>n</i> / <i>n</i> _{AO} ; <i>τ</i> = <i>k</i> ₂ <i>t</i>]
2014	Kent, Mondloch, <i>et al.</i> ¹⁸⁷	$A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} 2B$ $B + B \xrightarrow{k_3} C$ $A + C \xrightarrow{k_4'} 1.5C$	Evidence for a new 4th step of secondary autocatalytic growth where larger particles, C, growth with a separate, <i>k</i> ₄ ′, rate constant. [A = metal precursor, B = smaller particles, C = larger particles]
2017	Karim, <i>et al.</i> ³⁹	$A \cdot L \rightleftharpoons A + L$ $A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} 2B$ $B \cdot L \rightleftharpoons B + L$	Proposed four step mechanism, including two ligand binding equilibria steps, for the formation of metal nanoparticles, the first A·L step having additional precedent. ^{31,32} A set of 5 differential equations are reproduced in the ESI. [A = metal precursor, B = growing particle, A·L = precursor with ligand, B·L = growing particle with ligand; both ligand steps have associated <i>K</i> _{eq} equilibrium constants]
2019	Handwerk, Shipman, Whitehead, Özkar, <i>et al.</i> ^{67,68}	$A \xrightarrow{k_1} B$ $A + B \xrightarrow{k_2} C$ $A + C \xrightarrow{k_3} 1.5C$	A new, 3-step mechanism, discovered by disproof-based <i>Mechanism-Enabled</i> Population-Balance Modeling, in which the $A + B \xrightarrow{k_2} 2B$ pseudoelementary step of the 1997 2-step mechanism was expanded into two growth steps (or, alternatively, and as actually discovered ^{67,68} the 2 nd and 3 rd steps of the 2014 4-step mechanism are combined into a single, new 2 nd step). Eleven alternative mechanisms were disproved. Quantitative fitting of Particle-Size Distributions (PSDs) was demonstrated, including the PSD shape. [A = metal precursor, B = smaller particles, C = larger particles]



Table 2 List of possible mechanisms for testing from the combinations of 5 basic mechanisms, up to 3 types of ligand binding, and 3 preceded types of nucleation^{26,30–32,54,67,68,80,184–187}

Class	Mechanism	Unimolecular nucleation	Bimolecular nucleation	Termolecular nucleation	Ligand dependence
(I)	FW 2-step	$A \rightarrow B$ $A + B \rightarrow 2B$	$2A \rightarrow 2B$ $A + B \rightarrow 2B$	$3A \rightarrow 3B$ $A + B \rightarrow 2B$	(i) $A \cdot L \rightleftharpoons A + L$ (ii) $B \cdot L \rightleftharpoons B + L$ (iii) With A·L and B·L steps
(II)	Classic 3-step with bimolecular agglomeration	$A \rightarrow B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$	$2A \rightarrow 2B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$	$3A \rightarrow 3B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$	(i) $A \cdot L \rightleftharpoons A + L$ (ii) $B \cdot L \rightleftharpoons B + L$ (iii) $C \cdot L \rightleftharpoons C + L$ (iv) With A·L and B·L steps (v) With A·L and C·L steps (vi) With B·L and C·L steps
(III)	New, Handwerk <i>et al.</i> 3-step	$A \rightarrow B$ $A + B \rightarrow C$ $A + C \rightarrow 1.5C$	$2A \rightarrow 2B$ $A + B \rightarrow C$ $A + C \rightarrow 1.5C$	$3A \rightarrow 3B$ $A + B \rightarrow C$ $A + C \rightarrow 1.5C$	(i) $A \cdot L \rightleftharpoons A + L$ (ii) $B \cdot L \rightleftharpoons B + L$ (iii) $C \cdot L \rightleftharpoons C + L$ (iv) With A·L and B·L steps (v) With A·L and C·L steps (vi) With B·L and C·L steps
(IV)	4-Step with B + C agglomerative growth	$A \rightarrow B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $B + C \rightarrow 1.5C$	$2A \rightarrow 2B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $B + C \rightarrow 1.5C$	$2A \rightarrow 2B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $B + C \rightarrow 1.5C$	(i) $A \cdot L \rightleftharpoons A + L$ (ii) $B \cdot L \rightleftharpoons B + L$ (iii) $C \cdot L \rightleftharpoons C + L$ (iv) With A·L and B·L steps (v) With A·L and C·L steps (vi) With B·L and C·L steps
(V)	4-Step with A + C secondary autocatalytic surface growth	$A \rightarrow B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $A + C \rightarrow 1.5C$	$2A \rightarrow 2B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $A + C \rightarrow 1.5C$	$3A \rightarrow 3B$ $A + B \rightarrow 2B$ $B + B \rightarrow C$ $A + C \rightarrow 1.5C$	(i) $A \cdot L \rightleftharpoons A + L$ (ii) $B \cdot L \rightleftharpoons B + L$ (iii) $C \cdot L \rightleftharpoons C + L$ (iv) With A·L and B·L steps (v) With A·L and C·L steps (vi) With B·L and C·L steps

6. Conclusions

Synchrotron X-ray radiation-based methods of XAFS and SAXS are powerful, largely direct methods for observing particle formations across every area of nature and science where particles are formed. Often, one wants to be able to control size and size-dispersion to optimize properties and applications of those particles, and this is where a detailed, quantitative, experimentally based mechanism becomes important. Key takeaways, from the analysis of 74 synchrotron-based particle formation papers summarized in Tables S1–S4 of the ESI† and the 6 case studies examined in detail in this review, are as followed:

- Employing synchrotron X-ray radiation-based experiments provides powerful, largely direct particle formation kinetics data. Indeed, Tables S1–S4 of the ESI† document the wealth of typically expert obtained, *in situ*, many times creative tandem-methods monitoring of particle formation reactions. One caveat here, that merits closer attention in the future, is that X-ray radiation induced radiolysis can initiate nucleation events that then quickly magnify the loss of precursor by exponential, autocatalytic growth⁵⁴ in at least some cases.

- The value in completely characterizing ones' precursors and the overall speciation in one's starting solutions cannot be overemphasized. This follows both from experience as well as the fact that kinetics generally gives one the composition of the activated complex of the rate-determining step, which in turn relies on knowing what species you are actually changing when you vary the concentrations of the starting materials—that is,

relies on you being able to confidently write $d[\text{Product}]/dt$ in terms of known species.

- Four minimum criteria one needs to satisfy in order to be able to claim a chemical mechanism of particle formation for a given system are the following,⁶⁵ criteria well-known from physical-organic and physical-inorganic mechanistic chemistry: (i) a complete mass- and charge-balanced, experimentally determined reaction stoichiometry—because the proposed mechanistic steps must add up to that observed reaction, for example the presence of ligand-based steps such as particle capping; (ii) kinetics data, ideally the full rate law for nucleation, growth and any agglomeration that might be present—again in terms of known precursor species; (iii) postulation of pseudo-elementary step-based mechanisms, such as those in Table 2, that are also able to add up to the observed reaction stoichiometry, followed by writing down the differential equations corresponding to each mechanism; and critically then also (iv) disproof of ideally all reasonable alternative mechanistic hypotheses by checking each mechanism against the observed kinetics data en route to an Ockham's razor obeying, experimentally supported, disproof-based proposed minimum mechanism of particle formation for the system at hand.

- Even a brief survey of Tables S2–S4 of the ESI† that we hope the reader has done for themselves, teaches several other important points: (i) at least ~94% of the time to date, the systems examined are not well defined, without for example even a complete, balanced reaction stoichiometry having been determined. In that sense, more in-house, more “synthetic” efforts before “synchrotron spectroscopic” efforts—actually,



much, much more—would, in many cases, have provided better defined systems worthier of the sophisticated, expert, often creative synchrotron XAFS and SAXS efforts one finds listed in Tables S2–S4 of the ESI.[†] Put another way, one can view all 69 cases in Tables S2–S4 (ESI[†]) as using synchrotron radiation methods to examine particle formation systems directly and see what insights can be obtained. That is fine, but one should not claim that a mechanism has resulted from those largely survey studies. (ii) In 4 of the 69 cases in Tables S2–S4 of the ESI,[†] all four of the requirements (i)–(iv) for a reliable mechanism are missing; in 39 of the 69 cases (57% of the time) in Tables S2–S4 of the ESI,[†] three of the four requirements are missing; in 20 cases (29% of the time) two of (i)–(iv) are missing; and in only 4 cases (5.8% of the time) are just one of requirements (i)–(iv) for a reliable mechanism missing.

- Worth emphasizing is that the required but missing first component in *ca.* 94% of particle formation studies examined by this review is the balanced reaction stoichiometry. Without a balanced reaction stoichiometry, the pseudoelementary steps of the proposed mechanism—that must add up to that net reaction stoichiometry—cannot be reliably nor unequivocally determined. Even for the 6 studies in the main text, only one has (and only 2 more partially have) an experimentally determined, balanced reaction stoichiometry. The studies examined herein, as well as one's intuition, teach that a balanced reaction stoichiometry promises to be especially important for obtaining and understanding ligand effects in particle formation reactions, as A. Karim's valuable, telling example demonstrates.

- Also missing in 66 of 69 examples in Tables S2–S4 (ESI[†]) and in 3 of the 6 cases in the main text is a full, experimentally determined rate law for nucleation and growth. One cannot possibly have a reliable reaction mechanism without the full rate law. Rate laws for nucleation are especially rare,³¹ being present in arguably only 1 case³² of the 64 total studies covered in this review—and even then that proposed nucleation mechanism is currently under further scrutiny using ME-PBM.

- Too often presently mechanisms are claimed based on qualitative data or 'snapshots' and sometimes cartoons of what size particles are present at what times. These qualitative schematic models or just word-based pictorial models^{189–197} are of some use, but are not, and should not be confused with, disproof-based, minimum mechanisms expressed in balanced reactions as detailed in Tables 1 and 2.

- Presently, one can write 5 primary classes of pseudoelementary-step based, minimum mechanisms, that include 3 precedented types of nucleation and 3 precedented types of ligand binding, for a total of ≥ 96 possible mechanisms now available to test out on one's experimental data. Relevant here is that only two studies have elucidated the effects of ligands on the kinetics and mechanism of nucleation and growth.^{31,39,72,95} Hence, especially important for future studies is to include the specific effects of ligands on particle nucleation, growth, agglomeration and associated ligand-capping (of the particle) processes.

- Mechanism-Enabled Population Balance Modeling has recently emerged as a must-use tool to test one's mechanism,

specifically to see if the proposed mechanism can quantitatively account for the proposed particle-size distribution, including its shape.

- One should expect, and indeed hope, that one's initial, minimum mechanism will one day be disproved, replaced by a more complex, experimentally further supported pathway. This is the expectation of minimal, disproof-based mechanisms, where, as time progresses and techniques improve, new insights and new details become possible as new methods, additional experimentation, or applicable computations become available. Relevant here are recommend articles by Platt,⁵⁷ Chamberlain,⁵⁸ Scott,⁵⁹ and Weinfurt¹⁹⁸ on employing a proper disproof-based scientific method and avoiding the >400-year-old problem in science of "idols and false notions".¹⁹⁸

7. Outlook

The future is bright—indeed "synchrotron bright"—for the use of synchrotron-based experimental methods en route to reliable, disproof-based chemical mechanisms for particle formation. Efforts that will enhance that bright future include a focus on the four requirements outlined herein for obtaining a reliable reaction mechanism, starting with establishment of a balanced reaction stoichiometry. The combination of complimentary, in-house physical methods with synchrotron-based methods will expedite and make more efficient the use of finite synchrotron beam time. A focus on establishing the full rate law for especially nucleation, but also growth as well as any agglomeration, is also needed—without a full rate law, unequivocal mechanism is impossible. Testing the known mechanisms in Table 2 against one's experimental data, before postulating additional mechanisms, and using ME-PBM in conjunction with PSD data—as the present, apparent "Gold standard/acid test" of any proposed mechanism—promise to aid rapid mechanistic progress. Computational chemistry^{69,70} employed skeptically⁷¹ as well as first-principles molecular dynamics simulations¹⁹⁹ promise to play an important role, too. Furthermore, the number of systems of interest has grown well beyond industrially-relevant catalytically active and other metal nanoparticles. Systems highlighted in Section 4 continue to garner enormous attention with their applications to sustainable energy. With the advances being made in synchrotron methods, it is a golden time for researchers interested in elucidating the mechanisms of particle formation for these technologically and environmentally relevant materials. Indeed, it appears that the particle-formation community is on the cusp of significant mechanistic breakthroughs for a multitude of systems that produce particles throughout nature, in no small part to the continued creative, expert use of powerful synchrotron-radiation methods!

Conflicts of interest

The authors declare no competing financial interest.



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