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2, 3282 π -Conjugated stannole copolymers synthesised
by a tin-selective Stille cross-coupling reaction†‡Isabel-Maria Ramirez y Medina, ^{ab} Markus Rohdenburg, ^{cd} Pascal Rusch, ^{ef}
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The synthesis of four well-defined conjugated polymers **TStTT1–4** containing unusual heterocycle units in the main chain, namely stannole units as building blocks, is reported. The stannole–thiophenyl copolymers were generated by tin-selective Stille coupling reactions in nearly quantitative yields of 94% to 98%. NMR data show that the tin atoms in the rings remain unaffected. Weight-average molecular weights (M_w) were high (4900–10 900 Da and 9600–21 900 Da); and molecular weight distributions (M_w/M_n) were between 1.9 and 2.3. The new materials are strongly absorbing and appear blue-black to purple-black. All iodothiophenyl–stannole monomers **St1–4** and the resulting bithiophenyl–stannole copolymers **TStTT1–4** were investigated with respect to their optoelectronic properties. The absorption maxima of the polymers are strongly bathochromically shifted compared to their monomers by about 76 nm to 126 nm in chloroform. Density functional theory calculations support our experimental results of the single stannoles **St1–4** showing small HOMO–LUMO energy gaps of 3.17–3.24 eV. The optical band gaps of the polymers are much more decreased and were determined to be only 1.61–1.79 eV. Furthermore, both the molecular structures of stannoles **St2** and **St3** from single crystal X-ray analyses and the results of the geometry optimisation by DFT confirm the high planarity of the molecules backbone leading to efficient conjugation within the molecule.

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1 Introduction

The development of polymers containing group 14 (Si, Ge, Sn, Pb) metalloles or their ring-fused analogues as repeating units has enjoyed increased interest for several decades due to their unique properties resulting in a potential as materials in

applications.¹ Compared to other structural motifs, their major benefit is a low HOMO–LUMO gap in single molecules and a low band gap in polymers resulting from the incorporation of the element = Si, Ge, Sn, Pb. Contrary to generally used principles to attain these low energy gaps, *i.e.* push–pull systems, quinoid systems² or a longer effective conjugation length in polymers, there is an entirely different mechanism at the root of this phenomenon.³

The exchange of the methylene carbon atom in cyclopentadienes by other group 14 “ER₂” moieties drastically changes the electronic structure. Compared to cyclopentadiene, the siloles, germales, stannoles and plumboles have an orbital lobe on the heteroatom (σ^* -orbital), which interacts with the π^* -orbital of the diene unit producing a strong, efficient σ^* – π^* -conjugation, also called cross-hyperconjugation.⁴ This leads to a lowering of the lowest unoccupied molecular orbital (LUMO) energy level, while the highest occupied molecular orbital (HOMO) is nearly unaffected. Thus, a much narrower HOMO–LUMO energy gap results compared to cyclopentadiene and its derivatives.^{3a,b,5} Tamao and co-workers discovered this phenomenon to be the origin of the unusual optical properties of the group 14 heteroles by computational and spectroscopic investigations in 1996.^{3a}

The combination of cross-hyperconjugation with π -conjugation by mixing group 14 metalloles with thiophenes to build polymers, leads to very low band gap materials making them highly attractive

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† This article was submitted on the occasion of the 85th birthday of Ei-ichi
Negishi, the discoverer of the Negishi coupling and Negishi's zirconocene.

‡ Electronic supplementary information (ESI) available: Chemicals and methods,
experimental procedures, analytical data, crystal data, UV-Vis, emission, GPC,
MALDI, TGA, and NMR spectra. CCDC 2052177 and 2052178. For ESI and
crystallographic data in CIF or other electronic format see DOI: 10.1039/
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for potential applications.^{1n,6} While polymers with siloles as building blocks have already been used in applications (e.g. OLEDs, OSCs, OFETs, chemical/biological sensing), germoles are less common.^{1f-i,l-n} Polymers with plumbole units in the main chain have not been reported yet. For stannoles, the main body of work has focussed on ring-fused compounds (i.e. stannafluorenes), but they are rather different from non-fused stannoles.^{1o,7} The only application for non-ring fused stannoles that has been reported so far was fluoride sensing by Tomita and co-workers.^{1n,8}

Although stannoles are supposed to have the same beneficial properties as siloles or germoles, there is only a small amount of literature about polymers with stannole units; this might be due to the difficulty in their synthesis.^{8,9} These attractive materials can be accessed *via* different synthetic strategies. On the one hand, polymerisation of the readily prepared organometallic building block is an often-used tool,^{1d,e,g,9} but also the synthesis of precursor polymers and subsequent reaction with a reagent of the desired main group element is a well-known strategy to furnish polymers containing group 14 metalloles.^{8,10}

To the best of our knowledge, to date only five polymers with non-annulated stannoles in the main chain were reported: one by Staubitz and co-workers in 2014,⁹ synthesised by tin-selective Stille coupling and in total four by Tomita and co-workers in 2009^{8b} and 2019^{8a} created by post-element transformation of organotitanium polymers as precursors (Fig. 1).

Here, we report four iodothiophenyl-stannoles **St1–4** (Scheme 2), which were used as monomers in a polycondensation reaction. We describe their synthesis, computed molecular geometries, crystal structures, the frontier molecular orbitals (FMO's) and their energies, and the optical properties. The tin-selective polymerisation by Stille cross-coupling led to the four corresponding polymers **TSITT1–4** in high yields, which were studied by gel-permeation chromatography (GPC), MALDI, thermogravimetric analysis (TGA), absorption and emission measurements.

2 Results and discussion

2.1 Syntheses

Monomers. Lithiation of 1,4-dibromobenzene followed by reaction with 1-iodohexane furnished 1-bromo-4-hexylbenzene (**1**, 57%) and Williamson ether synthesis of 4-bromophenol with 1-bromohexane afforded 1-bromo-4-hexyloxybenzene (**2**) in a yield of 92% (see the ESI†). The bromobenzenes were transformed with *tert*-buthyllithium (**1** and **2**) or *n*-butyllithium (**3** and **4**) to the corresponding lithium organyl and then transmetalated with tin(IV)chloride to give the corresponding tetrakis(aryl)stannanes **5**, (87%), **6**, (89%), **7** (67%), and **8** (70%) respectively (Scheme 1).^{11,12}

The di-(aryl)-dichlorostannanes **9**, **10**, **11**, and **12** were obtained in a Kocheshkov reaction of the tetra-organostannanes with tin(IV)chloride in yields of 83%, 89%, 66% and 70%, respectively (Scheme 1). Di-[3,5-bis(trifluoromethyl)phenyl]-dichloro-stannane (**12**) could not be obtained as completely pure material by fractionated sublimation; the by-product was tri-[3,5-bis(trifluo-

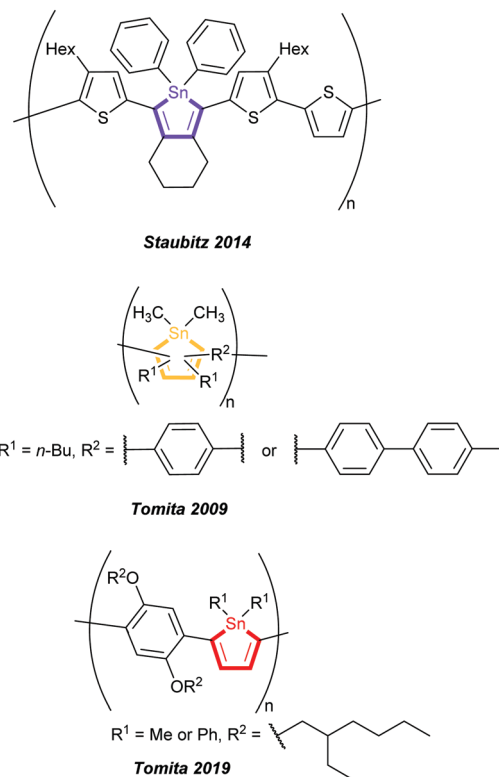


Fig. 1 Previously reported stannole containing polymers having non-annulated stannole units in the main chain by Staubitz and coworkers and Tomita and coworkers.^{8,9}

romethyl)phenyl]-chlorostannane. However, the stannane could be used for the subsequent synthetic pathway.^{11,12}

1,8-Bis(5-iodo-thiophen-2-yl)octa-1,7-diyne (**13**) and 1,8-bis(5-iodo-4-hexylthiophen-2-yl)octa-1,7-diyne (**14**) were synthesised by an electrophile-selective Sonogashira coupling of one equivalent 1,7-octadiyne and two equivalents functionalised thiophenes followed by a bromo-iodo exchange according to published procedures.¹³

Reductive coupling of the respective diynes **13** or **14** with the active “Cp₂Zr(II)” species generated from Rosenthal’s zirconocene (**15**)^{13b,14} led to zirconacyclopentadienes **16** and **17** with quantitative conversion (measured by ¹H NMR).

These precursor molecules were not isolated but converted *in situ* into the desired stannole monomers **St1–4** (32–75%) by reaction with the respective di-organo-dichlorostannanes with an *in-situ* transmetalation step with Cu(I)Cl (Scheme 2).

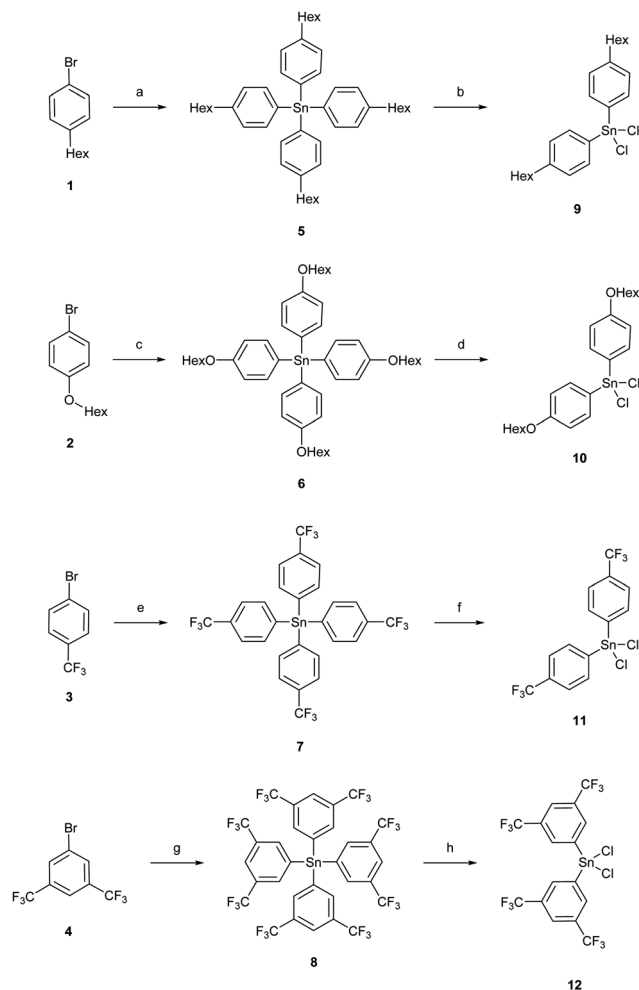
The ¹¹⁹Sn{¹H} NMR spectra of **St1–4** showed a signal at −74.9 ppm (**St1**), −70.2 ppm (**St2**), −83.2 ppm (**St3**) and −82.7 ppm (**St4**) respectively.

Yellow and orange-yellow single crystals of stannoles **St2** and **St3** could be obtained from a saturated solution of dichloromethane/*n*-hexane for X-ray analyses. **St1** and **St4** did not crystallise.

2.2 Structures in the solid state and computational study of monomers **St1–4**

Single crystal X-ray crystallography of **St2** and **St3** confirms their molecular structures. Both are depicted in Fig. 2, selected bond



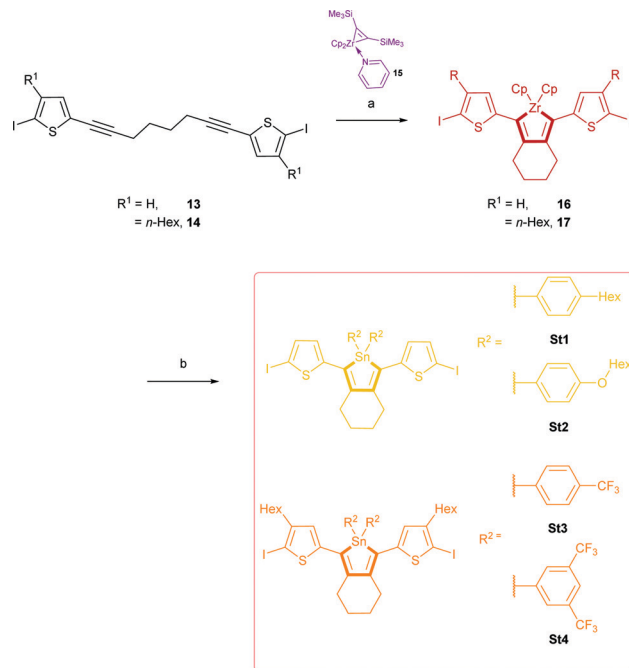


Scheme 1 Reactions to tetraorganostannanes and diorgano-dichlorostannanes. (a) 1. $t\text{-BuLi}$, THF, -78°C , 5 min, 2. SnCl_4 , -78°C , 40 min, -78°C to 20°C , 16 h, 87%; (b) SnCl_4 , 9×10^{-3} mbar, 180°C , 10 h, 83%; (c) $t\text{-BuLi}$, THF, -78°C , 5 min, 2. SnCl_4 , -78°C , 30 min, -78°C to 20°C , 16 h, 89%; (d) SnCl_4 , 9×10^{-3} mbar, 230°C , 10 h, 89%; (e) $n\text{-BuLi}$, THF, -78°C , 2.5 h, 2. SnCl_4 , -78°C , 1 h, -78°C to 22°C , 16 h, 67%; (f) SnCl_4 , 1.0×10^{-2} mbar, 180°C , 48 h, 66%; (g) $n\text{-BuLi}$, Et_2O , -78°C , 3 h, 2. SnCl_4 , -78°C , 30 min, -78°C to 22°C , 16 h, 70%; (h) SnCl_4 , 3.0×10^{-2} mbar, 180°C , 48 h, 70%.

lengths, bond angles and torsion angles are summarised in Table S5 in the ESI†.

The Sn–C bond lengths (Sn1–C1 2.140(2) Å **St2**, 2.127(3) Å **St3**) within the ring are comparable to literature values and are longer than reported Ge–C and Si–C bonds in the germoles (1.95 Å) and siloles (1.88 Å). Also, the small C–Sn–C angles ($83.0(2)^\circ$ **St2** and $84.23(7)^\circ$ **St3**) are consistent with the literature.^{3b,c} The stannole ring itself is nearly perfectly planar ($-3.6(3)^\circ$ **St2** and $5.2(2)^\circ$ **St3**), but the thiophenyl substituents are slightly twisted to the central ring with torsion angles (Sn1–C1–C10–C11) of $-14.5(3)^\circ$ (**St2**) and $-10.5(3)^\circ$ (**St3**), respectively.

The high coplanarity of the overall molecules' backbones leads to efficient conjugation, which is an important characteristic for the polymers later on. The phenyl-groups on the Sn atom are



Scheme 2 Reaction of diynes **11**, **12** with Rosenthal's zirconocene to zirconacyclopentadienes **14**, **15** and further transformation to stannoles **St1–4**. (a) Toluene, 22°C , 1 h; (b) diorgano-dichlorostannanes **4/6/8/10**, Cu(I)Cl , toluene or THF, 22°C , 6 h, **St1**: 64%, **St2**: 68%, **St3**: 75%, **St4**: 32%.

twisted out of the plane (Fig. 2 and Table S5 in the ESI†), but do not affect the conjugation.

The calculated molecular structures and absorption spectra are presented in the ESI† (Fig. S58–S69). The distribution of the frontier molecular orbitals (FMOs), the HOMO and LUMO energy levels (eV) and HOMO–LUMO energy gaps (eV) are shown in Fig. 3. The energy minimised conformational geometries of **St2** and **St3** are in agreement with the X-ray analysis with the exception of the orientation of the hexyl chains, likely due to crystal packing effects (Fig. 2 and Fig. 3).

Theoretical torsion angles of all four monomers **St1–4** reveal that not only the stannole ring itself is planar (Sn1–C1–C2–C3 0.4 to -2.1°) but also the thiophenyl–stannole–thiophenyl systems are almost coplanar (Sn1–C1–C10–C11 8.5 to 10.0°) (Table S10 in the ESI†). Isosurface representations of the FMOs show that the HOMOs and LUMOs are delocalised over the whole molecules' backbones. The LUMOs of all show a contribution of the Sn, which indicates a $\sigma\pi^*$ -conjugation within the stannole ring (Fig. 3).

The HOMO–LUMO energy gap of **St1** and **St2** is equal (3.24 eV); but the respective HOMO and LUMO energy levels of **St2** are slightly increased compared to **St1** due to the change from hexylphenyl groups (**St1**) to hexyloxyphenyl substituents (**St2**) on the Sn (1,1-position) destabilising the FMOs. Going from **St1–2** to **St3** and **St4**, the HOMO and LUMO energy levels are decreased by *ca.* 0.3 – 0.4 eV due to the electron-withdrawing groups on the Sn (1,1-position) stabilising the FMOs. Furthermore, the HOMO–LUMO energy gaps are smaller than the ones of **St1–2** with 3.19 eV (**St3**) and 3.17 eV (**St4**), respectively. These results are in agreement with the findings from a previous



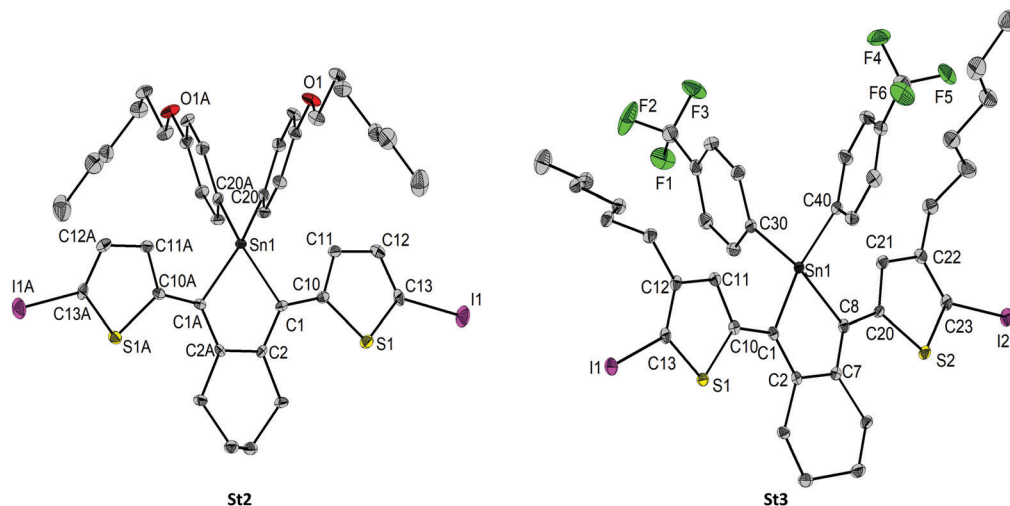


Fig. 2 Molecular structures of **St2** and **St3** showing 50% probability ellipsoids and the crystallographic numbering scheme.

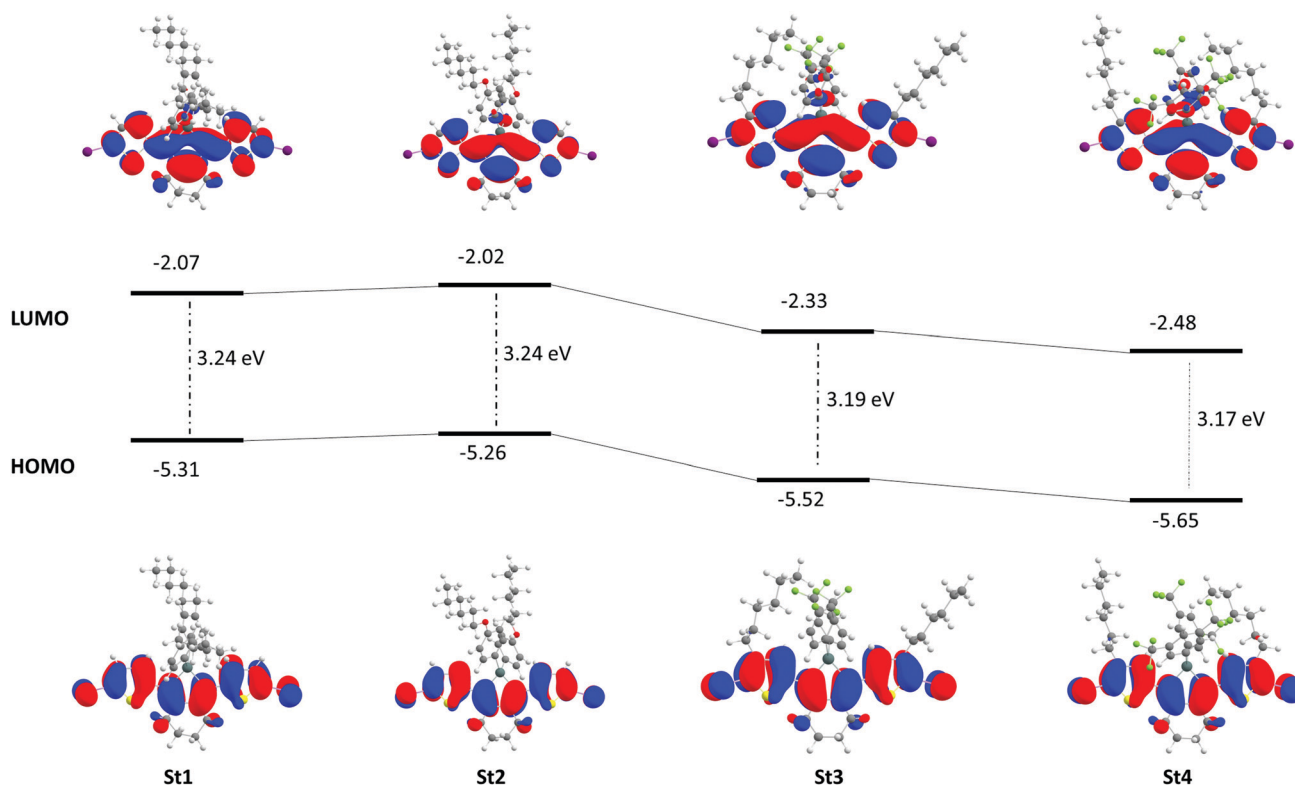


Fig. 3 FMOs of **St1–4**, HOMO and LUMO energy levels (eV) and HOMO–LUMO energy gaps (eV).

study in which we investigated the influence of different substituents, attached on the Sn in the 1,1-position, on the HOMO and LUMO energy levels.^{3c}

2.3 Optical properties of **St1–4**

The absorption and emission of **St1–4** were recorded in chloroform, toluene, and tetrahydrofuran at 295 K. Excitation and emission were also measured in the solid state. All spectra can

be found in the ESI.† Fig. 4 displays the absorption and emission spectra of **St1–4** in chloroform (Fig. 4a and b), the temperature-dependence of the emission of **St3** (Fig. 4c) and solid-state excitation/emission spectra of **St3** (Fig. 4d). Tables 1 and 2 summarise all experimental and predicted optical data.

The absorption maxima of the stannoles **St1**, **St2**, **St3** and **St4** were found at 438 nm, 437 nm, 446 nm and 451 nm in toluene



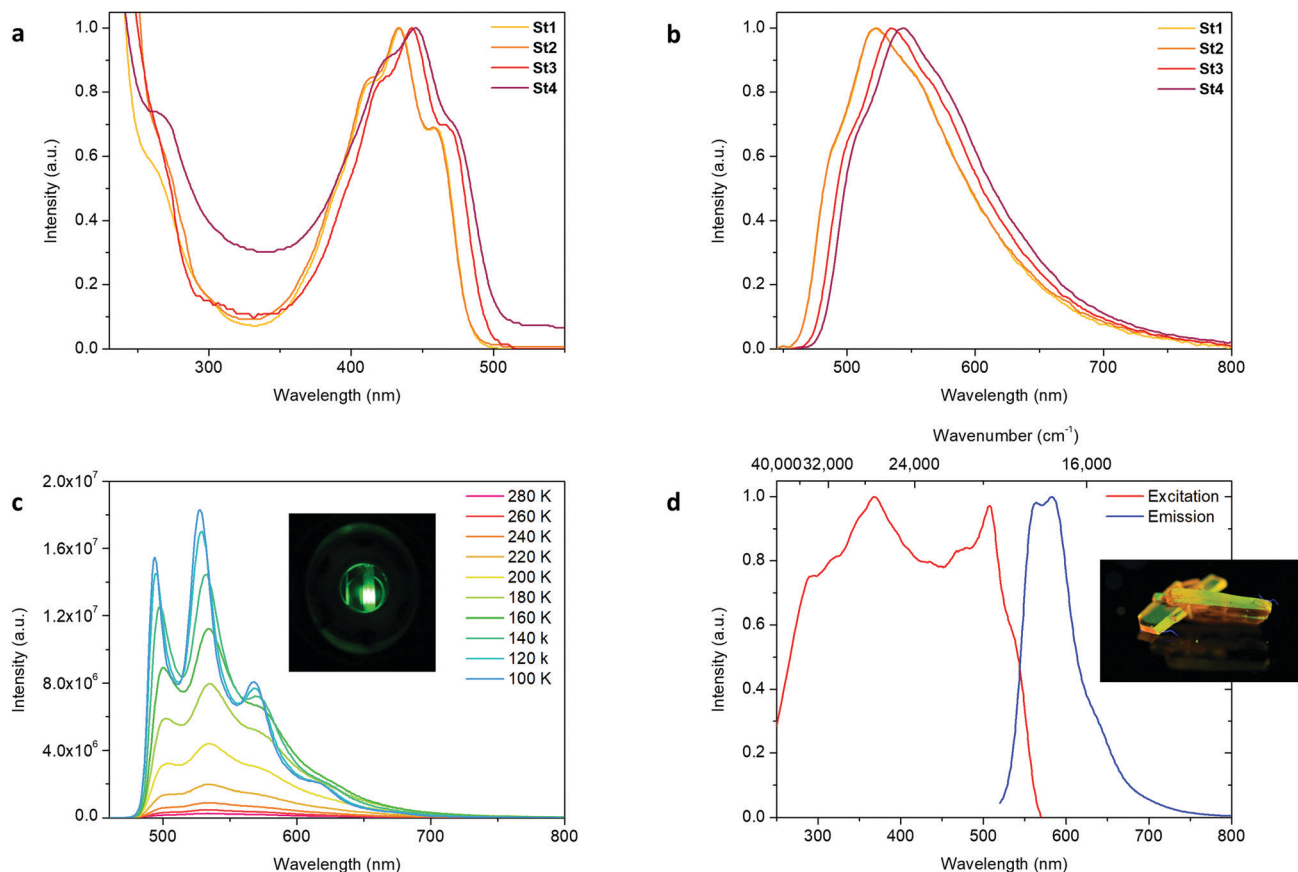


Fig. 4 (a) Absorption spectra of stannoles **St1–St4** in chloroform at 295 K; (b) emission spectra of stannoles **St1–St4** in chloroform at 295 K; (c) emission spectra of **St3** in 2-methyl-tetrahydrofuran from 100 K to 280 K, irradiated at 445 nm and a photograph of the irradiated frozen solution at 100 K; (d) excitation (measured at 585 nm) and emission (irradiated at 507 nm) spectra of **St3** in the solid state at 295 K and a photograph of irradiated (366 nm) crystals.

at 295 K, respectively. They are consistent with the small HOMO–LUMO energy gaps and the efficient conjugation within the molecule due to the high planarity and the mixed conjugation. All also show the typical vibrational fine-structures that

Table 2 Optical properties of monomers **St1–St4** in the solid state at 295 K

Monomer	λ_{exc}/nm	λ_{em}/nm	$\Delta\tilde{\nu}/cm^{-1}$	$\Phi_F/\%$	$\Phi_F/\%$ (thin film)
St1	373	537	8188	0.22	0.77
St2	355	530	9302	0.21	0.29
St3	368	583	10 021	8.15	3.71
St4	344	561	11 244	9.36	8.89

Table 1 Optical properties of monomers **St1–St4** in solutions (10^{-5} M) of chloroform, toluene and 2-methyltetrahydrofuran at 295 K

Monomers	Solvent	$\lambda_{abs,exp}/nm$ ($\epsilon/L mol^{-1} cm^{-1}$)	$\lambda_{abs,calc}/nm$	$\lambda_{em,exp}/nm$	$\Delta\tilde{\nu}/cm^{-1}$	$\Phi_F/\%$
St1	CHCl ₃	434 (22 600)	451	522	3884	0.57
	PhMe	438		522	3674	0.95
	THF	434		519	3774	0.50
St2	CHCl ₃	434 (22 400)	450	523	3921	0.42
	PhMe	437		523	3763	0.87
	THF	434		520	3811	0.38
St3	CHCl ₃	443 (24 500)	463	534	3847	1.32
	PhMe	446		535	3730	2.72
	THF	443		533	3812	1.93
St4	CHCl ₃	446 (17 300)	469	543	4005	3.51
	PhMe	451		545	3824	6.75
	THF	445		543	4055	2.45

were already observed for other stannoles.^{3c} The absorption maxima show a slight bathochromic shift changing the solvent from tetrahydrofuran or chloroform to toluene. A second absorption maximum is located in the short wavelength area <280 nm (Fig. 4a and Table 1).

Computed absorption spectra by TD-DFT also display transitions in the short and long wavelength area giving two maxima for each compound (see Fig. S60, S63, S66 and S69 in the ESI†). The more interesting maxima at 450 nm (**St2**) to 469 nm (**St4**) arise from direct HOMO–LUMO transitions of π – π^* character. All computed values are systematically bathochromically shifted by *ca.* 13 nm to 18 nm from the experimental ones in toluene due to the consideration of single molecules in the gas



phase without interactions between the molecules or with solvent molecules (Table 1). High extinction coefficients between $17\,400\text{ L mol}^{-1}\text{ cm}^{-1}$ (**St4**) and $24\,500\text{ L mol}^{-1}\text{ cm}^{-1}$ (**St3**) demonstrate strongly absorbing compounds, which are likely to also yield strongly absorbing polymers.

Emission spectra revealed maxima at 525 nm (**St1**, toluene) to 545 nm (**St4**, toluene), which are hardly affected by the solvent. Stokes shifts range between 3674 cm^{-1} (**St1**, toluene) and 4055 cm^{-1} (**St4**, tetrahydrofuran), and both absorption and emission bands are not completely separated. The fluorescence quantum yields Φ_F increased in the solvent order tetrahydrofuran < chloroform < toluene, which is often observed when the polarity of the medium is changed. Furthermore, **St3** and **St4** showed much more intense emission with Φ_F of up to 2.72% and 6.75% compared to **St1** and **St2** with Φ_F of 0.95% and 0.87%. Compared to Φ_F values for non-fused stannoles in solution at 295 K found in the literature, these are high quantum yields, observed for this class of system for the first time.^{3b,13a,15}

The emission maxima in the solid state at 530 nm (**St2**) to 583 nm (**St3**) are red-shifted as compared to the solutions due to the higher extent of planarity and conjugation in the bulk (Table 2). While **St1** and **St2** showed slightly lower quantum yields at 295 K in the solid state and similar numbers in thin film, the emission for **St3** and **St4** was enhanced. The Φ_F increased to 8.15% (**St3**) and 9.36% (**St4**) in the solid and to 3.71% (**St3**) and 8.89% (**St4**) in thin film. In a recent publication we investigated the phenomenon of Aggregation Induced Emission (AIE) in a series of six stannoles. Although all of those showed enhanced emission in the solid state or thin film, this could be not observed for **St1** and **St2**; but Aggregation Induced Emission Enhancement (AIEE) could be seen for **St3** and **St4** (Table 2).^{13a}

Finally, the temperature dependency of the emission of the four monomers was studied. The photoluminescence was measured in 2-methyltetrahydrofuran from 100 K to 280 K in 10 K steps.

Compared to 280 K, the emission intensity much enhanced. Formally, it is multiplied by a factor of 122 (**St1**), 237 (**St2**), 71 (**St3**), and 61 (**St4**) at 100 K, although one has to take into consideration that the low fluorescence quantum yields at 280 K for **St1** and **St2** cannot be measured with high accuracy. All showed intense green emission at 100 K (see Fig. 4, Fig. S12–S15, S22–S25, S34–S37, S44–S47 in the ESI†). The wavelength of the absorption maximum is only marginally affected by the temperature and slightly hypsochromically shifted. The reason for the enhanced emission in the cold and in the solid state is likely to be restricted intramolecular rotation (RIR), a typical phenomenon for such structure motifs consisting of a stator (stannole ring) and several rotors (free rotatable substituents). The non-radiative pathways are reduced and the radiative become dominant leading to stronger photoluminescence.^{13a,15a,16}

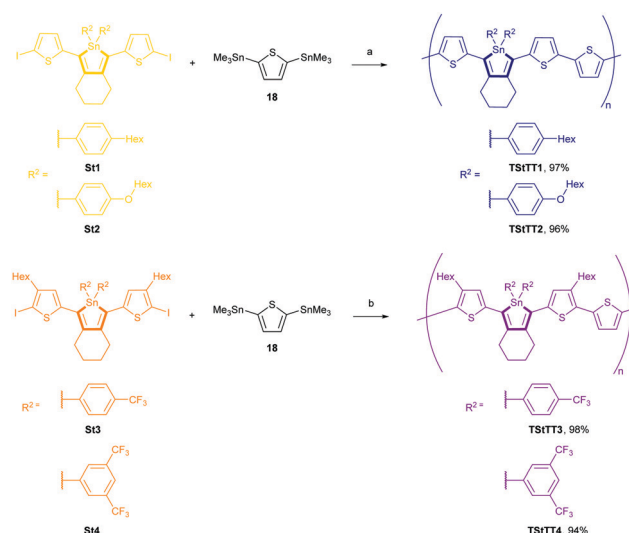
In total, the small HOMO–LUMO energy gaps (3.17–3.24 eV), the high planarity and large π -conjugation within the molecule and the strong absorption in the long wavelength area (434–451 nm), which is also bathochromically shifted about 81 nm to 98 nm compared

to similar pure thiophene systems, *e.g.* terthiophene,¹⁷ makes these molecules highly efficient as monomers for potential semi-conducting polymers.

2.4 Polymers, analysis of molecular weight and thermal stability

Polycondensation reactions under Stille conditions in mixtures of toluene/dimethylformamide for 3 days led to well-defined blue-black and purple-black polymers **TSITT1–4** in nearly quantitative yields of 94–98%. During the polymerisation, the colour of the mixture changed from orange-yellow to red and then to dark blue (**TSITT1–2**) or dark purple (**TSITT3–4**) indicating the formation of long chains and an effective conjugation. The respective stannoles **St1–4** reacted tin-selectively with 2,5-bis(trimethylstannyl)thiophene (**18**), while the Sn within the stannole ring remained stable (Scheme 3). The $^{119}\text{Sn}\{^1\text{H}\}$ NMR spectra showed signals at -76.4 ppm (**TSITT1**), -71.8 ppm (**TSITT2**), -83.9 ppm (**TSITT3**), and -84.2 ppm (**TSITT4**), which are nearly the same as found for the corresponding monomers. All polymers were moisture and air stable, but they were attacked by acids or traces of acids in solvents. A decomposition of the polymers in chloroform could be observed by eye (colour change to yellow) over approximately a day due to traces of hydrochloric acid.

For polycondensation reactions, it is not only essential to mix two monomers in exactly the desired ratio to obtain long polymer chains; it is also important to have a quantitative conversion for the condensation step. Therefore, the polymerisation was carefully optimised. The catalyst is perhaps the most decisive parameter to the success of a Stille cross-coupling reaction. Therefore, four different palladium catalysts ($[\text{Pd}(\text{PPh}_3)_4]$, $[\text{PdCl}_2(\text{PPh}_3)_2]$, $[\text{Pd}(t\text{-Bu}_3\text{P})_2]$, $[\text{Pd}(\text{dba})_2]$) and three different solvents (tetrahydrofuran, toluene, toluene/dimethylformamide) were investigated.



Scheme 3 Polycondensation reactions by Stille cross-coupling of stannoles **St1–4** with 2,5-bis(trimethylstannyl)thiophene (**18**) to furnish polymers **TSITT1–4**. (a) $[\text{Pd}(t\text{-Bu}_3\text{P})_2]$, DMF/toluene, reflux, 3 d, **TSITT1**: 97%, **TSITT2**: 96%; (b) $[\text{Pd}(\text{PPh}_3)_4]$, DMF/toluene, reflux, 3 d, **TSITT3**: 98%, **TSITT4**: 94%.



GPC and UV-Vis spectroscopy of the products showed that the best catalysts were $[\text{Pd}(t\text{-Bu}_3\text{P})_2]$ for the coupling of **St2** and $[\text{Pd}(\text{PPh}_3)_4]$ for the reaction of **St3** and a mixture of toluene (2 equivalents) and dimethylformamide (1 equivalent) as the solvent (see experimental procedures and Table S3 in the ESI†). Pure toluene as solvent led to better results than tetrahydrofuran, but it was not as good as the combination with dimethylformamide. In general, the palladium catalysts $[\text{PdCl}_2(\text{PPh}_3)_2]$ and $[\text{Pd}(\text{dba})_2]$ furnished shorter polymers. The optimised reaction conditions of **St2/St3** were then adopted for **St1** and **St4**.

MALDI measurements confirm the repeating unit of each polymers as [Thiophenyl–Stannole–Thiophenyl–Thiophenyl]. However, end group analysis by MALDI was not possible. End groups can be $-\text{I}$, $-\text{SnMe}_3$ or $-\text{H}$ from the work-up procedure (see Fig. S76, S79, S82 and S85 in the ESI†).

Gel permeation chromatography results (GPC, conventional calibration with polystyrene standards) reveal number-average molecular weights (M_n) and weight-average molecular weights (M_w) from 4900 Da to 10 900 Da and 9600 Da to 21 900 Da, and molecular weight distributions (M_w/M_n = polydispersity index = PDI) between 1.9 and 2.3 (Table 3). Compared to **TSITT1–2**, the M_n and M_w were estimated to be approximately twice as high for **TSITT3–4**. This is most probably due to the different attachment positions of the *n*-hexyl-chains: Polymers with *n*-hexyl-chains at the thiophenyl unit in the main chain showed much better solubility than the ones with *n*-hexylphenyl-groups at the Sn atom of the stannole-unit.

While **TSITT3** and **TSITT4** were soluble in common organic solvents (chloroform, dichloromethane, tetrahydrofuran, 2-methyl-tetrahydrofuran, toluene) at 22 °C, **TSITT1** and **TSITT2** were not completely soluble. Therefore, GPC samples were placed into the ultrasonic bath for about 10 minutes and then filtered with PTFE filters prior measurement. However, small dark blue-black particles of **TSITT1–2** were visible on the PTFE filters indicating that longer polymer chains of these were insoluble and therefore not detected by GPC. A further reason for the shorter polymer chains of **TSITT1–2** is that because of the lower solubility of polymers with a certain chain length, the polymers precipitated in the reaction mixture and could not further react.

In total, the values for M_n and M_w of two polymers were higher and all PDI values smaller than the first stannole-containing polymer published in 2014 (M_n = 6,800 Da, M_w = 17 000 Da, PDI = 2.5).⁹ Although the other two polymers were not completely soluble and therefore most probably the detected M_n and M_w were lower than the actual molecular weights, the values are high.

The thermal stability of the materials was measured under a nitrogen flow by thermogravimetric analysis (TGA) from 25 °C to 600 °C. The most unstable polymer was **TSITT4** with a T_d^a = 245 °C and the most stable polymer was **TSITT2** with a T_d^a = 270 °C. All

Table 4 Optical properties of polymers **TSITT1–4** in solution and thin film (produced by spin-coating) at 295 K

Polymer	$\lambda_{\text{abs}}/\text{nm}$ (CHCl ₃)	$\epsilon/\text{L mol}^{-1} \text{cm}^{-1}$	$\lambda_{\text{abs}}/\text{nm}$ (thin film)	$\lambda_{\text{em}}/\text{nm}$	$\Delta\tilde{\nu}/\text{cm}^{-1}$	$\Phi_{\text{F}}/\%$
TSITT1	556	35 600	556	717	4038	0.26
TSITT2	560	28 600	595	716	3891	< 0.1
TSITT3	532	32 000	568	654	3506	0.32
TSITT4	522	26 400	550	655	3890	< 0.1

showed several decomposition steps (T_d) up to 600 °C. TGA spectra with mass losses (%) and (mg) can be found in the ESI,† Fig. S86–S89.

2.5 Optical properties of polymers **TSITT1–4**

The absorption spectra of the polymers **TSITT1–4** were measured in chloroform at 295 K and reveal broad maxima at 522 nm to 560 nm, which are strongly red-shifted by 76 nm to 126 nm compared to their monomers (Tables 1, 4 and Fig. 7a). Contrary to the UV-Vis results of the monomers, the absorption maximum of **TSITT1** and **TSITT2** is bathochromically shifted about 24 nm to 38 nm in comparison to **TSITT3** and **TSITT4**. The reason for this is most probably a longer effective conjugation length within polymers **TSITT1–2** than in **TSITT3–4** due to the difference in the position of the *n*-hexyl-chains and therefore a higher degree of planarity. The previous mentioned disadvantage of the lower solubility of these two polymers might be solved by the establishment of soluble groups in the 3,4-positions of the stannole ring as already done by Tamao and coworkers or by the introduction of better solubilising groups in the 1,1-position. This will combine the good solubility of **TSITT3–4** with the better optoelectronic properties of **TSITT1–2**.^{1k,17}

The extinction coefficient is maximal for **TSITT1** (35 600 L mol^{−1} cm^{−1}) and in general, all are much higher for the polymers than for the monomers, giving well-absorbing materials (Table 4). Furthermore, the four polymers **TSITT1–4**, combinations of thiophenyl and stannole monomers, show a high red-shift in the absorption towards pure poly (3-hexylthiophene) (λ_{abs} = 435 nm) demonstrating the influence of the group 14 element on the conjugation within the polymer and on the properties (Table 4).¹⁷

When the absorption spectra were measured from thin films, which were prepared on a microscope slide by using a spin-coater, the broad absorption maxima were again bathochromically shifted for **TSITT2–4** by about 28 nm to 36 nm. The absorption maximum of **TSITT1** was not shifted, only the absorption spectrum itself was more broadened. The optical band gaps were determined, using the λ_{onset} of the absorption maximum, to be 1.85 eV (**TSITT1**), 1.84 eV (**TSITT2**), 1.93 eV (**TSITT3**), and 1.95 eV (**TSITT4**) from the spectra in solution and 1.75 eV (**TSITT1**), 1.61 eV (**TSITT2**), 1.72 eV (**TSITT3**), and 1.79 eV (**TSITT4**), respectively, in thin film. These values demonstrate extremely low-band gap materials.

Compared to the phenyl–stannole copolymers published in 2019 ($\lambda_{\text{abs, chloroform}}$ = 457–491 nm, $\lambda_{\text{abs, film}}$ = 454–503 nm, $E_{\text{g, opt}}$ (thin film) 1.99–2.05 eV), the absorption maxima of **TSITT1–4**

Table 3 M_n , M_w , PDI and thermal stability (T_d) of polymers **TSITT1–4**

Polymer	M_n [Da]	M_w [Da]	PDI	T_d^a [°C]
TSITT1	4900	11 200	2.3	264
TSITT2	5100	9600	1.9	270
TSITT3	10 900	21 900	2.0	262
TSITT4	10 300	21 500	2.1	245



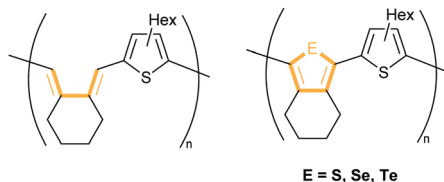


Fig. 5 Hybrid polymers with butadiene, thiophene, selenophene, or tellurophene units.

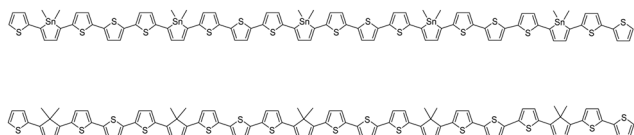


Fig. 6 Model compounds of a thiophenyl-stannole and thiophenyl-cyclopentadiene co-oligomer for DFT calculations.

are substantially bathochromically shifted and the optical band gaps smaller due to the high planarity of the polymers backbone and therefore the more efficient conjugation;^{8a} while the results ($\lambda_{\text{abs, chloroform}} = 536$ nm, $\lambda_{\text{abs, film}} = 585$ nm, $E_{\text{g, opt}}$ (thin film) = 1.70 eV) of the thiophenyl-stannole copolymer reported in 2014 are alike to our findings (Table 4).^{13c}

Furthermore, the influence of the Sn becomes clear by comparing the optical band gaps of **TSstTT1–4** ($E_{\text{g, opt}} = 1.84$ – 1.95 eV in chloroform, $E_{\text{g, opt}} = 1.61$ – 1.79 eV in thin film) with those of common polymers, such as polythiophene (1.8–2.21 eV), polypyrrole (2.9–3.2 eV) or polyfuran (1.94–2.7 eV).¹⁸

The phenylated phosphole and arsole polymers (heavier gr. 15 metalloles) by Tomita and coworkers in 2015 and 2016, respectively, also showed a low band gap of $E_{\text{g, opt}} = 2.00$ eV

($\lambda_{\text{abs, chloroform}} = 522$ nm, $\lambda_{\text{abs, film}} = 525$ nm) and $E_{\text{g, opt}} = 2.00$ eV ($\lambda_{\text{abs, chloroform}} = 517$ nm, $\lambda_{\text{abs, film}} = 517$ nm) due to $\sigma^*-\pi^*$ -conjugation as in the gr. 14 metalloles.¹⁹ However, the related bismole polymer, which contains the heaviest group 15 congener, only had an absorption maximum of $\lambda_{\text{abs, chloroform}} = 311$ nm.²⁰

In 2013, Rivard and coworkers published a series of thiophenyl copolymers very similar to ours (butadiene–thiophenyl and heterole–thiophenyl hybrid polymers with $E = S, Se, Te$), which were synthesised by Suzuki–Miyaura cross-coupling reaction (Fig. 5).²¹

Surprisingly, their butadiene–thiophenyl hybrid polymer without the heteroelements S, Se or Te bridging this unit showed the lowest band gap and most red-shifted absorption maximum ($E_{\text{g, opt}} = 2.36$ eV, $\lambda_{\text{abs, THF}} = 430$ nm) in THF; while the band gap and the absorption maxima for the other copolymers were $E_{\text{g, opt}} = 2.75$ eV, $\lambda_{\text{abs, THF}} = 404$ nm (thiophene), $E_{\text{g, opt}} = 2.70$ eV, $\lambda_{\text{abs, THF}} = 408$ nm (selenophene) and $E_{\text{g, opt}} = 2.64$ eV, $\lambda_{\text{abs, THF}} = 420$ nm (tellurophene).²¹ Compared to these values, the absorption maxima ($\lambda_{\text{abs, chloroform}} = 522$ – 560 nm) of the polymers **TSstTT1–4** are considerably more red-shifted and the band gaps smaller ($E_{\text{g, opt}} = 1.84$ – 1.95 eV in chloroform). Group 14 metalloles (Si, Ge, Sn, Pb) are non-aromatic compounds in comparison to group 16 heterocycles (O, S, Se, Te); however, the $\sigma^*-\pi^*$ -conjugation in combination with the π -conjugation from thiophene appears to be efficient in lowering the HOMO–LUMO gap.^{1c} An exact quantification of this effect is, however, not possible, because the group 14 element changes not only the frontier molecular orbitals, but also the geometry. To be able to obtain qualitative information on the importance of the $\sigma^*-\pi^*$ -conjugation, a comparative calculation was performed of both a pentamer of a thiophene–cyclopentadiene–thiophene triad and the corresponding thiophene–stannole–thiophene triad (Fig. 6, for the corresponding images of the HOMO and LUMO orbitals see Fig. S70–S73 in the ESI†).

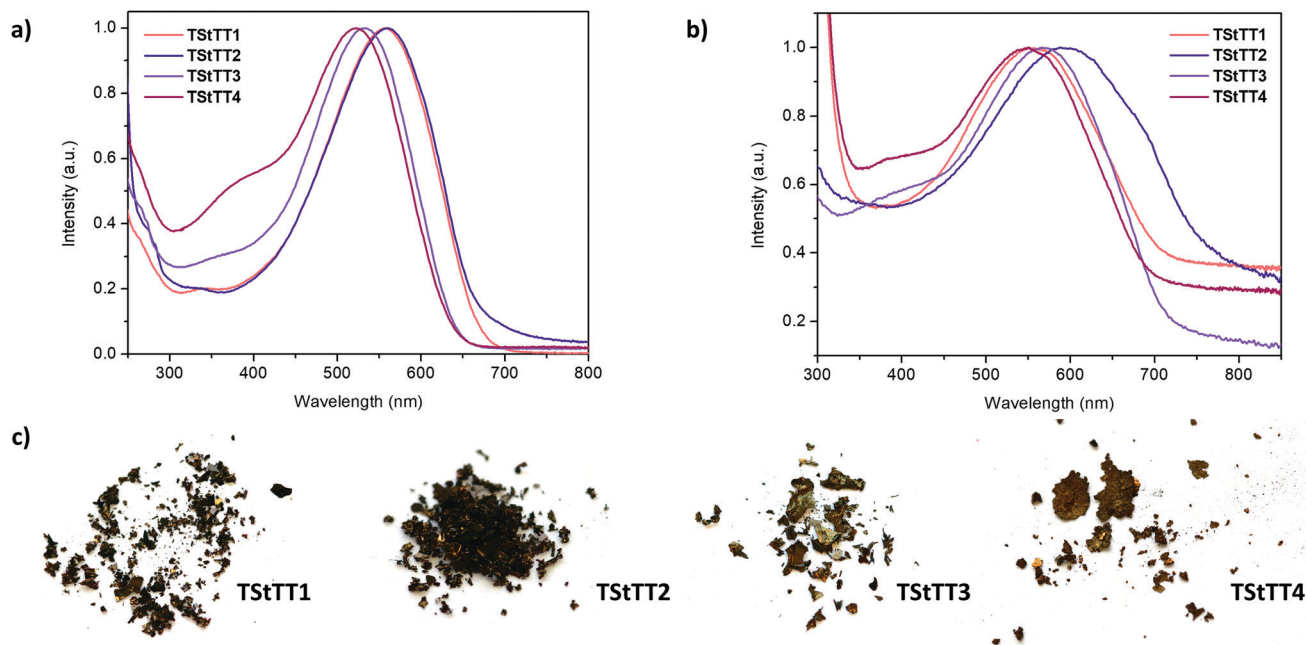


Fig. 7 (a) UV-Vis spectra of all polymers in chloroform at 295 K; (b) UV-Vis spectra of thin films of **TSstTT1–4**; (c) photographic images of all four polymers.



For the carbon analogue, the calculated energy gap was 2.24 eV whereas for the Sn analogue it was 2.10 eV. This difference appears small at first glance; however, it appears that in the carbon analogue there is also a σ^* -contribution, which is absent in the monomer. Therefore, one might tentatively conclude that a butadiene motif is not sufficiently analogous to make comparative conclusions concerning the σ^* - π^* -conjugation or absence thereof. Secondly one might conclude that the carbon congeners of the presented polymers might be interesting targets to explore, because this effect appears to occur only in a polymer. The cyclopentadiene motif has only rarely been used in polymers, but the possibility of σ^* - π^* -conjugation has not yet been explored.^{1e,3a,4a}

Looking at the emission properties, the fluorescence turned extremely weak to non-existent with quantum yields of <0.1% to 0.32% (Table 4, see Fig. S50–S53 in the ESI†). These results are unsurprising, because the emission maxima $\lambda_{\text{em}} = 654\text{--}717\text{ nm}$ are far red-shifted and because of the heavy-metal effect of all the Sn atoms. However, the values are quite promising compared to the tellurophene copolymer (by Rivard and coworkers) showing no fluorescence at all.²¹ However the BPin-tellurophene monomer and a other tellurophenes exhibited promising properties in the past, namely strong aggregation induced emission and phosphorescence.²² Furthermore, for the phenylated arsole and bismole polymers emission maxima at $\lambda_{\text{em}} = 600\text{ nm}$ ($\Phi_{\text{F}} = 5\%$) and 440 nm ($\Phi_{\text{F}} = 13\%$) were published, which are high for compounds with these heavy elements.^{19b,20}

3 Conclusions

In conclusion, four new polymers **TS₁TT1–4** with mixed conjugation (cross-hyperconjugation and π -conjugation) were furnished in high yields of 94–98% by tin-selective Stille coupling without decomposition of the stannole ring itself. All materials showed broad strong absorption maxima in solution between 522–560 nm and in thin films at 550–595 nm with high molar extinction coefficients up to $35\,571\text{ L mol}^{-1}\text{ cm}^{-1}$. The combination of the long effective conjugation within the polymers, the high planarity of the backbones of each repeating unit, the low-band gap (1.61–1.79 eV), and the unique optoelectronic properties makes these materials to be promising candidates for applications in organic electronics. The position of solubilising chains (*i.e.* on thiophene or Sn) or the fluorinated electron-withdrawing groups affect the final properties of the polymer. Although one must be careful not to overinterpret the data, certain plausible points can be made: One fact is that electron withdrawing groups at the Sn atom decrease the HOMO–LUMO gap; therefore, such groups were used in two polymers **TS₁TT3–4**. On the other hand, it was important to understand the effect on the polymers' properties, if the solubilising chains were not attached at the π -conjugated backbone. Somewhat surprisingly, the polymers **TS₁TT1–2** showed bathochromically shifted absorption maxima than **TS₁TT3–4**, although the electronic effects of the substituents on Sn would have led us to predict otherwise. Therefore, it seems that the

effective conjugation of the first two polymers **TS₁TT1–2** is larger than of **TS₁TT3–4**, most probably due to a higher degree of planarity. This in turn is most likely the effect of not having any additional solubilising alkyl chains on the conjugated backbone of the polymer. However, aside from this electronic or stereoelectronic effect, the position of the hexyl-chains of **TS₁TT1/2** also affected the solubility making them much less soluble than **TS₁TT3–4**. Therefore, it is necessary to install the solubilising groups either in the 1,1-position or maybe in the 3,4-positions on the stannole ring itself and not on the backbone of the polymer, as in **TS₁TT3–4**, to achieve the larger effective conjugation within the polymer and with this, better optoelectronic properties. However, *n*-hexyl-groups are not good enough; either the chains have to be elongated, *i.e.* dodecyl, or branched groups, *i.e.* *tert*-butyldimethylsiloxy, might be introduced to increase the solubility of the polymer. Finally, the positive influence of the electron-withdrawing CF₃-groups on the molecules optoelectronic properties was significant for the monomers **St3–4**, but could not be verified for the corresponding polymers **TS₁TT3–4**, most probably due to the less effective conjugation.

4 Experimental section

4.1 Materials and methods

All reactions were carried out using standard Schlenk techniques under a dry, inert nitrogen or argon atmosphere or in a nitrogen filled glove box (GB) from Inert unless noted otherwise. Commercially available chemicals were used without further purification unless noted otherwise. Anhydrous solvents were taken from the solvent purification system (SPS) from Inert and were degassed by three freeze–pump–thaw cycles.

¹H, ¹³C, ¹⁹F, and ¹¹⁹Sn{¹H} NMR spectra were recorded on a Bruker Avance Neo 600 or Bruker DRX 500 at 23 °C. All ¹H NMR and ¹³C{¹H} NMR spectra were referenced against the solvent residual proton signals (¹H), or the solvent itself (¹³C). The reference for the ¹⁹F and ¹¹⁹Sn{¹H} NMR spectra was calculated based on the ¹H NMR spectrum of tetramethylsilane (TMS). High resolution (HR) EI mass spectra were recorded on the double focusing mass spectrometer MAT 95XL from FINNIGAN MAT. HR-APCI mass spectra were recorded on a Bruker Impact II. MALDI mass spectra were recorded on a AutoflexMax from Bruker Daltonik, Bremen using DCTB (*trans*-2-[3-(4-*tert*-butylphenyl)-2-methyl-2-propenylidene]malononitrile) (20 mg mL^{−1}) as the matrix. Gel permeation chromatography (GPC) was performed on a GPC – PSS/Agilent SECurity 1260 System. The columns were heated at 35 °C with a column thermostat SECurity TCC6000. Conventional calibration using polystyrene standards (PS) was conducted to calibrate the system. Chloroform (HPLC grade without stabiliser) was used as an eluent. IR spectra were recorded on a Nicolet Thermo IS10 SCIENTIFIC spectrometer with a diamond ATR unit. The resolution was 4 cm^{−1}. Relative intensities of the IR bands were described by s = strong (0–33% T), m = medium (34–66% T) or w = weak (67–100% T). All melting points were measured with a Büchi Melting Point M-560 apparatus. UV-Vis spectra were



recorded with a resolution of 0.1 nm on a UV-2700 spectrometer from Shimadzu. Emission spectra were recorded on an Edinburgh Instruments FLS 1000 photoluminescence spectrometer. For temperature dependent measurements this spectrometer was equipped with an Oxford Instruments OptistatCF cryostat cooled with liquid nitrogen. Absolute quantum yields were measured with an Edinburgh Instruments integrating sphere. All emission spectra are corrected spectra. Thermogravimetric analysis (TGA) was performed on a Mettler Toledo TGA instrument using aluminium crucibles under N₂ at a flow rate of 20 mL min⁻¹ and a heating rate of 10 K min⁻¹.

4.2 Crystallography

Intensity data of **ST2** and **ST3** were collected on a Bruker Venture D8 diffractometer at 100 K with Mo-K α (0.7107 Å) radiation. All structures were solved by direct methods and refined based on F² by use of the SHELX²³ program package as implemented in Olex2 1.2.²⁴ All non-hydrogen atoms were refined using anisotropic displacement parameters. Hydrogen atoms attached to carbon atoms were included in geometrically calculated positions using a riding model. Crystal and refinement data are collected in Table S4 in the ESI.† Figures were created using the programme Diamond (Diamond – Crystal and Molecular Structure Visualization, Crystal Impact – Dr H. Putz & Dr K. Brandenburg GbR, Kreuzherrenstr. 102, 53227 Bonn, Germany <http://www.crystalimpact.com/diamond>).

4.3 Density functional theory (DFT) and time-dependent DFT (TD-DFT) calculations

Optimised equilibrium geometries were calculated using DFT with the Gaussian 16, revision A.03²⁵ quantum software package for a single molecule in the gas phase using the PBE1PBE/6-311++G(2d,2p)²⁶ level of theory including empirical dispersion corrections according to Grimme's D3²⁷ method involving Becke–Johnson damping (GD3BJ). For the Sn atom, we employed the Stuttgart/Dresden (SDD) pseudo potential.²⁸ Absorption data was calculated using time-dependent DFT (TD-DFT) level on the optimised ground state geometries with the same functional and basis set as described above, i.e., TD-PBE1PBE-GD3BJ/6-311++G(2d,2p)//PBE1PBE-GD3BJ/6-311++G(2d,2p) employing SDD pseudo potentials for Sn.^{26–28}

4.4 Synthetic procedures

General procedure for synthesis of monomers St1–4. In a glove box, the diyne **13** or **14** (1 eq.) and Rosenthal's zirconocene (**13**, 1 eq.) were dissolved in anhydrous, degassed toluene. The dark red solution was stirred at 22 °C for 1 h under a N₂-atmosphere. Then, di-organo-dichlorostannane **9**, **10**, **11** or **12** (1 eq.) and Cu(I)Cl (10 mol%) in toluene (for **9** and **10**) or THF (**11** and **12**) were added to the dark solution. The reaction mixture was stirred at 22 °C for 6 h and turned to light orange over this time. It was quenched with H₂O and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered and concentrated *in vacuo*. Purification by column chromatography (silica gel, *n*-pentane) furnished the desired compound.

General procedure for synthesis of polymers TS1–4. In a pressure tube, a solution of the respective stannole **St1–4** (1 eq.), 2,5-bis(trimethylstannyl)thiophene (1 eq.) and [Pd(*t*-Bu₃P)₂] (5 mol% for **ST1** and **ST2**) or [Pd(PPh₃)₄] (5 mol% for **ST3** and **ST4**) in a mixture of toluene (4 mL) and DMF (2 mL) was heated to reflux for 3 d under N₂-atmosphere. Over this time, the colour changed from orange to dark blue or purple. The solution was precipitated into MeOH (300 mL). The polymer was collected by centrifugation, washed with MeOH (300 mL) and dried *in vacuo* to furnish a blue-black or purple-black material.

Detailed procedures including the analytical data of all compounds can be found as a part of the ESI.†

Conflicts of interest

There are no conflicts to declare.

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