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Self-healing polymer–clay hybrids by facile complexation of a waterborne polymer with a clay†

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Water-induced self-healing materials were prepared by the hybridization of a water-soluble polymer, poly(vinyl alcohol), with a smectite clay *via* mixing in an aqueous medium and subsequent casting. Without using chemical crosslinking agents or heat treatment, the poly(vinyl alcohol)–clay hybrid adhered strongly to substrates, showing self-healing when immersed in water (25 °C). The healing was completed within 1 min by soaking a damaged poly(vinyl alcohol)–clay film under such conditions as in cold water (2 °C), simulated seawater, steam, HCl solutions (pH = 1) and NaOH solutions (pH = 14). The healing was seen repeatedly 10 times.

Introduction

The protection of material surfaces against damage by external mechanical forces is crucial for the sustainable use of materials, and therefore, materials covered by protective layers that possess mechanical toughness and healing ability have been investigated. Self-healing is a capability of the protective layer to recover from its damages involving the rupture of chemical and/or physical bonds.^{1–3} Among materials showing healing phenomena, self-healing polymers have been extensively investigated for various applications such as energy storage/conversion devices,^{4,5} electronic medical devices (electronic and sensing skin),^{6,7} and protective coating (anticorrosion and antifouling)^{8,9} in order to extend materials' lifetime and reduce wastes. According to the healing mechanism, self-healing polymers are classified into autonomous and nonautonomous systems in which the damages are healed without and with the assistance of external stimuli, respectively. Such external stimuli as microwave irradiation,^{10,11} UV-Visible irradiation,^{12,13} heat,^{14,15} magnetic field,¹⁶ pH,¹⁷ and addition of

organic solvents¹⁸ have been used for healing. These stimuli require energy consumption, addition of active chemical reagents and chemical modification of polymer chains.

As an alternative ecofriendly stimulus, self-healing polymer in water has been studied and used as a protecting layer for civil engineering products, biomaterials and electronic devices not only under ambient conditions but also in underwater applications.¹⁹ Water is used to facilitate the reversible molecular interaction/bonding between the functional groups on the polymer backbone. A variety of polymers have been designed for water-induced self-healing, for example, catechol-functionalized polymers with or without complexation with polymer-based boronic ester,^{20,21} poly(vinylidene fluoride-*co*-hexafluoropropylene),²² an assembly of cationic and/or anionic polymers,^{23,24} and nonionic water-soluble polymers.^{25–33} In order to “insolubilize” water-soluble polymers and to achieve mechanical strength and chemical stability, such methods as the addition of chemical crosslinking agents, heat treatment and introduction of nanofillers are known. For the practical use of self-healing materials, mechanical strength, chemical stability, adhesion to the solid substrate and ecofriendly preparation method are expected in addition to healing performances. Materials with healing ability under various conditions are also worth developing.

Nanofillers have been used to modify the properties of various polymers.³⁴ Smectite, which is a group of layered clay minerals with 2:1 type phyllosilicate structure, is one of the nanosheet fillers used extensively as a polymer additive. Interactions with smectites and the properties of the resulting polymer–clay hybrids have been investigated for various polymers including the water-soluble ones.³⁵ The *in situ* polymerization of acrylamide in the presence of a smectite was reported to obtain the hydrogel (named NC gel), which showed

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mechanical robustness, stability in water and self-healing property.^{36–38} In the present study, a hybrid of a water-soluble polymer, poly(vinyl alcohol), and a smectite clay was prepared to obtain a coating, which showed self-healing behavior under different conditions. The polymer–clay composition was shown to be a key parameter to control the solubility of water-soluble polymers, degree of swelling, and self-healing of the resulting product.

Experimental section

Materials

Poly(vinyl alcohol) (abbreviated as PVA; $n = 2000$), rhodamine 6G (abbreviated as R6G) and sodium chloride (abbreviated as NaCl) were purchased from Tokyo Chemical Industry Co., Ltd, Japan. A synthetic hectorite (Sumecton SWF, abbreviated as SWF, the cation exchange capacity (CEC) of 70 mmol/100 g) was donated by Kunimine Ind. Co. Ltd, Japan. Sodium hydroxide (abbreviated as NaOH, pellets $\geq 98\%$ purity) was purchased from Sigma-Aldrich, USA. Hydrochloric acid (abbreviated as HCl, 37%) was obtained from Merck KGaA from Germany. All the chemicals were used without further purification. Water was purified using a Milli-Q system ($18 \text{ M}\Omega \text{ cm}^{-1}$, Millipore) before use. Microscopic borosilicate glass slides were obtained from BRAND GMBH + Co. Kg, Germany.

Sample preparation

SWF (2.25, 1.23, 0.85, 0.43 and 0.36 g for the weight ratios of PVA/SWF = 0.36, 1.08, 1.80, 4 and 5, respectively) was dispersed in 160 ml of DI water by magnetic stirring for 1 day. R6G (1 mmol/100 g clay) was mixed with the SWF suspension in order to stain the samples for naked eye observations. Then, an aqueous PVA solution (40 ml) was added to the R6G-SWF suspension. The amount of PVA was 0.81, 1.33, 1.53, 1.74 and 1.78 g, which corresponded to the weight ratios of PVA/SWF = 0.36, 1.08, 1.80, 4 and 5, respectively. The mixture was magnetically stirred for another 1 day to obtain a homogeneous suspension. The aqueous suspension of SWF and the PVA solution containing 1 mmol/100 g R6G were also prepared as references. Before casting, all the suspensions were sonicated for 30 min to eliminate air bubbles. Borosilicate glass substrate ($12 \times 25 \text{ mm}$) was cleaned with an aqueous solution of NaOH (pH 10–11) for 1–2 days at room temperature and dried in air. An aliquot (250 μl) of the PVA–SWF suspensions (weight ratio of PVA/SWF = 0.36, 1.08, 1.80, 4 and 5; the samples were designated as 0.36 PVA–SWF, 1.08 PVA–SWF, 1.80 PVA–SWF, 4 PVA–SWF and 5 PVA–SWF), SWF suspension or PVA solution were casted onto the glass substrate using a micropipette and dried at a constant temperature (25–26 $^{\circ}\text{C}$) and humidity (70–80% RH) in a plastic closed box with the dimension of $24'' \times 14'' \times 18.5''$ for the slow evaporation of water to achieve uniform distribution and the orientation of clay particles parallel to the substrate. The film thickness was determined using a surface profilometer (Dektak XT, Bruker) to be 4.9 ± 0.8 , 4.8 ± 0.8 , 5.0 ± 0.9 , 5.2 ± 0.1 and $5.2 \pm 0.2 \mu\text{m}$ for

0.36, 1.08, 1.80, 4 and 5 PVA–SWF, respectively. The depth profile along the length of the engraved 0.36, 1.08, 1.80, 4 and 5 PVA–SWF films is shown in Fig. S6 (ESI[†]). Two ridges were formed along the engraved part as seen in all the temporal evolution plots. These two ridges were not taken into account for the thickness measurement.

Healing test

Films were engraved by scalpel and the size of the notch was approximately 30 μm . The engraved film was healed by immersing the samples into water (R.T.), cold water (2 $^{\circ}\text{C}$), simulated sea water (0.6 M NaCl solution), acidic solution (HCl pH = 1), basic solution (NaOH pH = 14), steam and a hydrothermal condition (heating at 100 $^{\circ}\text{C}$ under 80 kPa in a kitchen cooker for 2 h).

Adhesion test

The 1.80 PVA–SWF suspension was casted onto the stainless-steel hook and dried at room temperature (Fig. S4A and D, ESI[†]). Water was sprayed to the film and attached to both glass and frosted glass windows (Videos S1 and S2, ESI[†]). The hook that was attached to the glass and frosted glass was held for 24 h before hanging 500 g of iron balls.

Lab shear test

The lap shear strength was evaluated using a tensile tester (ADMET eXpert 5604, load cell 50 LB), as shown in Fig. S8 (ESI[†]). The 0.36 and 1.80 PVA–SWF suspensions were casted onto a glass substrate with a size of $2.5 \times 2.5 \text{ cm}$. The thickness of 0.36 and 1.80 PVA–SWF films were about 10 μm . A polypropylene sheet was used to cover the sample at a grip site. Water was sprayed to the sample, and then, an uncoated glass plate was attached and held for 24 h. The adhesion was evaluated by tensile strength testing at a loading rate of 2 mm min^{-1} . The measurement was repeated 3 times.

Characterization

X-Ray diffraction (XRD) patterns were recorded using a Bruker New D8 Advance equipped with Ni filtered Cu $K\alpha$ radiation. Scanning electron micrographs were obtained using a JEOL JSM-7610F field-emission scanning electron microscope (SEM). Prior to the measurements, the samples were coated with platinum to a thickness of 10–12 nm. Elemental mapping images were obtained using an Oxford energy dispersive X-ray fluorescence spectrometer (X-Max 150 mm^2) equipped with an SEM (JEOL, JSM-7610F). The healing was observed using a microscope (Senterra II, R200-532, Bruker) with a $4\times$ microscope magnification at 25 $^{\circ}\text{C}$. The damage depth of the scratched films was evaluated using a profilometer (Dektak XT, Bruker) with a 2 μm radius stylus and a stylus force of 0.01 mN.



Results and discussion

By the simple casting of the suspension containing PVA and SWF onto the glass substrate, a coating of PVA–SWF hybrid was obtained. The XRD patterns of the PVA–SWF films are shown in Fig. 1. The basal spacing (d_{001}), which was determined by Bragg's equation from the reflection at the lowest 2 theta region, was larger with the PVA content as 1.63, 2.70 and 4.09 nm for 0.36, 1.08 and 1.80 PVA–SWFs, respectively. Systematic variation in the interlayer expansion of smectites depending on the amount of the added polymers (poly(vinyl pyrrolidone) or PVP and PVA) was reported.^{39–43} PVA was thought to be preferentially intercalated into the interlayer space of SWF. The interlayer volume of the PVA intercalated SWF was calculated from the composition, the ideal surface area of smectites (750 m² per g clay)⁴⁴ and the observed gallery height, which was obtained by subtracting the thickness of the silicate layer (1 nm) from the observed basal spacings (d_{001}), to be 2.4×10^{-7} , 6.4×10^{-7} and 1.2×10^{-6} m³ g⁻¹ clay for 0.36, 1.08 and 1.80 PVA–SWFs, respectively. From the interlayer volume and the composition (0.36, 1.08 and 1.8 PVA–SWFs), the density of PVA was estimated to be 1.5–1.6 g cm⁻³, which is slightly higher than the bulk density of PVA (1.01 g cm⁻³).⁴⁵ The difference is thought to be due to the hydration of the interlayer space, the adsorption of PVA at the external surface of the clay particles and the dense packing of PVA chain in the interlayer space of SWF. The reflection due to the basal spacing was not clearly seen when the weight ratio of PVA–SWF was higher than 4 (Fig. S1, ESI[†]), suggesting the further expansion of the interlayer space, which was not detectable by the present measurement.

The photographs of the films taken before and after soaking in water for 24 h are shown in Fig. 2. By soaking, PVA was dissolved and SWF was dispersed into water, resulting in the disappearance of pure PVA and SWF samples from the substrate. Some parts of 4 and 5 PVA–SWF films were swollen in water, resulting in the partial liberation from the substrate, as

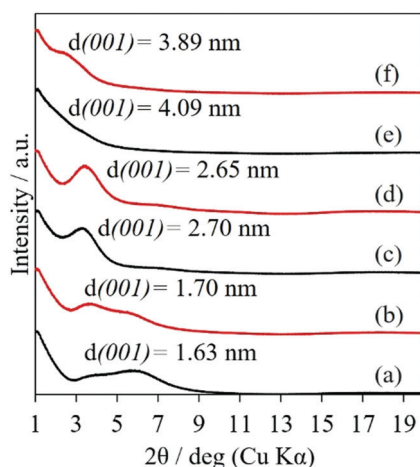


Fig. 1 XRD patterns of 0.36 PVA–SWF (a and b), 1.08 PVA–SWF (c and d) and 1.80 PVA–SWF (e and f) films before (black) and after (red) the soaking in water for 24 h.

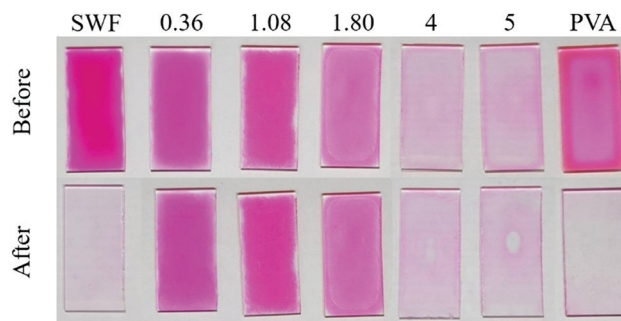


Fig. 2 Photographs of SWF, 0.36 PVA–SWF, 1.08 PVA–SWF, 1.80 PVA–SWF, 4 PVA–SWF, 5 PVA–SWF and PVA films before (top) and after (bottom) soaking in water for 24 h. The pink color is from the adsorbed R6G.

shown in Fig. 2, which was supported by the weight loss of the film after soaking (Table S1, ESI[†]). On the contrary, 0.36, 1.08 and 1.80 PVA–SWF films were adhered to the substrate, as shown by the appearance of the films (Fig. 2, no significant change was seen after immersion). No weight loss/gain was observed upon soaking (Table S1, ESI[†]) and the basal spacing did not change (Fig. 1), confirming that 0.36, 1.08 and 1.80 PVA–SWFs were stably adhered to the substrate without swelling. For the oxygen and water vapor barrier film obtained by the hybridization of PVA with smectites,^{46–49} the low oxygen and water vapor permeation was explained as a result of the torturous path by the parallel orientation of clay platelets in the PVA matrix and hydrogen bonding between PVA and clay surface. It was found that the diffusion of water and oxygen decreased as the volume fraction of the clay in the hybrid increased.^{47–49} In the present study, water permeation was thought to be restricted for PVA–SWFs with lower PVA contents, supporting the observed difference in the insolubilization depending on the composition.

Possible roles of the smectite as a crosslinker were proposed for the hydrogels prepared by the *in situ* polymerization of poly(*N*-isopropylacrylamide) and poly(*N,N*-dimethylacrylamide)^{37,38} and freeze-thawing of PVA⁵⁰ in the presence of smectites and organically modified smectites, respectively. In those studies, the clay content was within 2–25 wt%, where possible exfoliation of the clay in the polymers was proposed. However, PVA was intercalated into the interlayer space of smectite for 0.36, 1.08, and 1.80 PVA–SWFs, as shown by the expansion of the interlayer space derived from the XRD results. The stability of PVA–SWF hybrids in water was thought to be due to the ion-dipole interactions and hydrogen bonding between the hydroxyl groups along the PVA chain to the silicate surface as well as the intermolecular hydrogen bonding between the PVA in addition to the restricted water permeation through “torturous path” as discussed before.

The orientation of the silicate layers parallel to the substrate was seen in the SEM images of the cross-section of the 1.80 PVA–SWF film (Fig. 3A–C). The film surface was smooth, and the thickness was 4.3 μm, which was in agreement with the depth profile analysis using a profilometer (Fig. S6, ESI[†]). The silicate nanosheet with a thickness of 1 nm was not seen clearly from the SEM analysis even at a magnification of 150k (Fig. 3B)



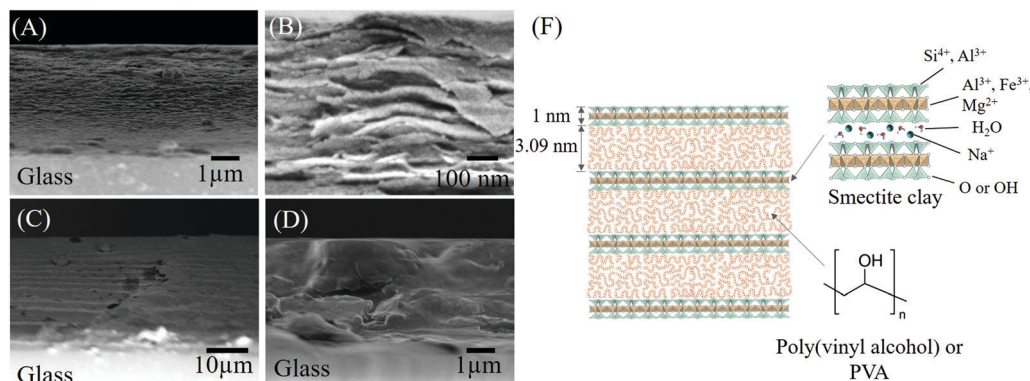


Fig. 3 SEM images of the 1.80 PVA–SWF film cross-section with a thickness of 4.3 μm (A and B; magnification of 12k and 150k, respectively) and 25 μm (C; magnification of 2k) and the 4 PVA–SWF film cross-section with a thickness of 5 μm (D; magnification of 12k) and schematic structure of 1.80 PVA–SWF hybrid (F).

due to the small particle size of SWF (SEM image of SWF is shown in Fig. S7, ESI[†]). The uniform distribution of SWF platy particles from the bottom to the surface of the film was suggested for 1.80 PVA–SWF from the layered texture of the film cross section, while the layered texture was not visible for the 4 PVA–SWF film (Fig. 3D). This difference is consistent with the XRD results, where diffraction from the basal plane of SWF was seen for 1.80 PVA–SWF and not seen for the 4 PVA–SWF film. The structural image of 1.80 PVA–SWF is shown in Fig. 3F. The thickness can be varied by using different amounts of the suspension as well as by changing the concentration of the suspension. Fig. 3C shows the SEM images of 1.80 PVA–SWF with a thickness of 25 μm . In the hybridization of a clay with sodium polyacrylate, the phase separation of the polymer from the precipitated clay was found when the amount of polymer was 30 wt%.⁵¹ Such phase separation was not seen for 1.80 PVA–SWF (the amount of polymer was 64 wt%), which is an important positive aspect of the present study to achieve homogeneous dispersion of clay particle through the film. Thanks to the homogeneity of the suspension, other coating techniques are also feasible for the preparation of PVA–clay films with varied thickness and shape on various substrates.

Water-induced self-healing of the 1.80 PVA–SWF film was investigated by immersing the engraved film with a thickness of $5.0 \pm 0.9 \mu\text{m}$ in water at room temperature (Fig. 4A). Elemental analysis of the engraved and healed films (Fig. 4B) indicated that both PVA and SWF attended the recovery. The mechanical damage generated the interfacial regions, where the interface polymer chain exhibited a higher degree of freedom than that of the bulk region.^{52,53} Water was used to facilitate the diffusion of PVA across the cut region for the regeneration of the hydrogen bonding between PVA chain and smectite surface and PVA chain itself. The SWF nanosheet did not restrict the diffusion of PVA, but SWF and PVA were diffused together to complete the healing as indicated in the elemental mapping of the scratched/healed part (Fig. 4B). The evolution of the depth along the length of the surface's defect was characterized using a profilometer (Fig. 4C). A small ridge with a height of 7 μm was presented at the healed surface. It

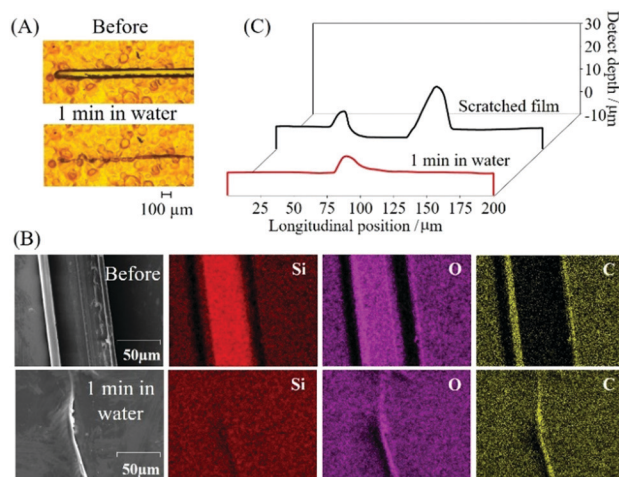


Fig. 4 Microscopic images (A), SEM images and elemental mapping data (B) and temporal evolution of the depth along the length (C) of the engraved and healed 1.80 PVA–SWF film by immersion in water for 1 min.

may be due to 2 possible reasons: (1) the diffusion rate of PVA at the middle of the interlayer space was different from PVA adsorbed at the surface of SWF and (2) the healing was achieved within 1 min, so longer time is required for the full recovery. Nevertheless, the re-healing by scratching the film at the same area and the subsequent exposure in water for 1 min was seen for 10 times (Fig. S2, ESI[†]). The self-healing of PVA–SWF hybrid was shown in various aqueous conditions as cold water (2 $^{\circ}\text{C}$), steam, sea water, acidic solution (HCl pH = 1) and basic solution (NaOH, pH = 14), as shown in the photographs (Fig. 5).

The effects of the film thickness on the healing property were studied, and the results are summarized in Fig. S3 (ESI[†]). No healing was observed when the thickness of the film was 1 μm . The healing of the 1.80 PVA–SWF with a thickness of 2 μm was noticed after immersion in water for 30 min, while healing was not completed by prolonging the immersion time to 24 h. The limitation of healing is explained as the adhesion of the PVA–SWF hybrid film with the hydrophilic surface of the



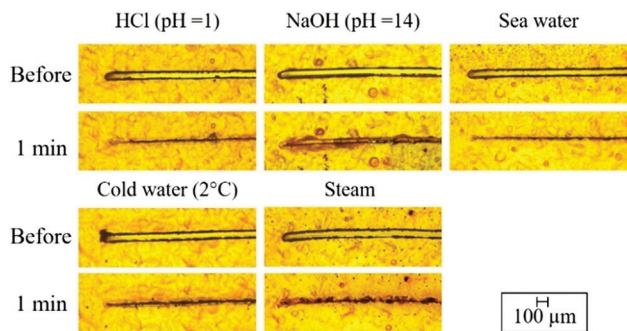


Fig. 5 Microscopic images of engraved and healed 1.80 PVA-SWF films by immersion in HCl solutions (pH = 1), NaOH solutions (pH = 14), simulated sea water (0.6 M NaCl solution), cold water and steam for 1 min.

glass substrate. Thus, the driving mechanism for PVA-SWF self-healing is the competition between the interactions of PVA-SWF with water and PVA-SWF with glass substrate. The effect of the film thickness to the self-healing was reported for the PVP complexed with aminopropyl-functionalized layered magnesium silicate, where the film with a thickness over 100 nm was required for complete healing.^{27,28} Further systematic studies on the healing behavior of the present hybrid as supported films on various substrate as well as free standing films are also worth investigating.

Reported examples of water-induced self-healing polymer coating are summarized in Table 1. Layer-by-layer (LbL) assembly technique⁵⁴ has been used to prepare water-induced self-healing materials.^{24,31,55–61} Uniform stacking of oppositely charged materials has been obtained by sequential deposition,

while it is difficult and time-consuming to produce the thick film by the LbL technique. In the present study, simple casting was employed because the method is simple, ecofriendly and environmentally friendly to obtain uniform polymer-clay films. There was no polymer or clay loss during the film fabrication and the film thickness was easily adjusted by the volume and the concentration of the suspension containing the polymer and clay, which are the additional advantages of the casting method. In addition to the improvement of the mechanical robustness of the polymer through the interactions with the added particles, a chemical crosslinking agent and/or heat treatment was required for the stabilization of nonionic polymers in water as polyethylenedioxythiophene (PEDOT) doped with polystyrene sulfonate (PSS) (PEDOT:PSS),⁶² poly(ethylene glycol) (PEG)²⁵ and PVA.^{30–32} Even though the addition of chemical crosslink agents and any thermal treatment were not employed for the insolubilization of PVA, the present 1.80 PVA-SWF hybrid film was stable in water for more than 24 h. If compared with the previous reports on water-induced self-healing polymers (summarized in Table 1), the present PVA-SWF hybrid has such advantageous aspects as simple preparation, the product stability in water and the fast response of the healing, repeatable healing and ability to heal under various conditions as cold water (2 °C), steam, simulated sea water (0.6 M NaCl solution), acidic solutions (HCl, pH = 1) and basic solutions (NaOH, pH = 14). However, the film was liberated from the substrate by a hydrothermal treatment at 100 °C and 80 kPa for 2 h, which is a next challenge of the present material design. The PVA-SWF hybrid is a possible candidate to be used as a water-based protective coating of

Table 1 Examples of water-induced self-healing polymer coating

Polymer	Filler/content	Crosslinking agent	Method	Film thickness	Cut size	Healed condition	Re-healing	Ref.
PEIs-PAA	—	—	Layer-by-layer technique	34 μm	50 μm	In water 5 min	5 times	24
				700 nm	0.2 μm	97% RH 10 min	—	55
				700 nm	4.8 μm	In water 24 h and left 24 h.	—	56
				29 μm	29 μm	In water 26–34 min	5 times	57
b-PEIs-PAA	—	Hyaluronic acid	—	58.8 μm	48 μm	Drop 0.1 ml water 5 min	—	58
				20 μm	4.3 μm	In water 30 min	20 times	59
				25 μm	76 μm	In water 10 min	—	60
				32 μm	80 μm	In water 30 min	5 times	61
PEI-PAA	—	—	—	—	—	—	—	—
PEDOT:PSS	—	Heat 80, 110 and 140 °C	Casting	1 μm	44 μm	Drop 10 μl water 150 ms	—	62
						—	—	—
PVP	AMP-clay/20 wt%	—	Spin coating	900 nm	20–30 μm	≥ 50% RH 36 h	—	27
PFOS-PVP-PEG	—	—	Spray coating	100 nm	10 μm	≥ 80% RH 24 h	—	28
PVA	Nafion/15 wt%	Tannic acid	Casting	46.5 μm	50 μm	In water 5 min	5 times	25
						Treat NaOH	Dip coating	29 μm
	GO/<10 wt%	Tannic acid	Layer-by-layer technique	42 μm	50 μm	In water 30 min	20–30 times	31
						Clay/<20 wt%	Tannic acid	Doctor blade
Clay/35–74 wt%	—	—	Casting	5 μm	30 μm			

Abbreviations; PEIs = poly(ethylenimine), bPEIs = branched polyethylenimine, PAA = poly(acrylic acid), PEDOT:PSS = polyethylenedioxythiophene doped with polystyrene sulfonate, PVP = polyvinylpyrrolidone, PEG = polyethylene glycol, PFOS = perfluorooctanesulfonic acid potassium salt, GO = graphene oxide, AMP-clay = aminopropyl-functionalized layered magnesium silicate.



material to protect not only from the mechanical damage but also from environmental exposure (O_2 and H_2O). Different coating methods such as doctor blading, spray coating and dip coating are applicable. However, the adhesion of the coating should be evaluated before the application, so that the coating of the hybrids on various substrates is worth investigating.

The adhesion of 1.80 PVA-SWF to the substrate was further confirmed by the fabrication of the hybrid as a hook's adhesive. The thicknesses of 15 and 45 μm were required for the attachment of the hook on the glass and frosted glass (surface roughness of $14 \pm 2 \mu\text{m}$), respectively. By using the thickness of 45 μm , the hook that attached to the glass and frosted glass could hang 500 g of iron balls for more than 24 h (Fig. S4B and E, ESI[†]). After that, the hooks were pulled out from the glass and frosted glass windows (Video S3 and S4, ESI[†]). There are no PVA-SWF films remaining on the windows, while the surface roughness of the film changed after the attachment to the frosted glass (Fig. S4C and F, ESI[†]). The surface roughness of the film before and after attachment to the frosted glass was evaluated using a profilometer (Fig. S5, ESI[†]). The roughness of the film increased from $0.9 \pm 0.2 \mu\text{m}$ to $8 \pm 2 \mu\text{m}$, indicating the softness property of the PVA-SWF surface. This experiment indicated the flexibility of the PVA-SWF film upon mechanical compressing (manual compressing) to adjust the shape to some extent for better adhesion. These observations suggested the importance of the thickness of the coating to be adhered to the substrates with varied surface roughness. In other words, the strength of adhesion can be varied by the roughness of the surface to be attached. In addition, the effect of the composition on adhesion was evaluated using a tensile tester (shear lap test). The relationship between shear load and the displacement is shown in Fig. S9 (ESI[†]). The average shear strength for the separation of the plates was 105.9 ± 11.9 and 38.9 ± 4.2 kPa for 0.36 and 1.80 PVA-SWFs, respectively. Adhesion of the present hybrids to various substrates and under different conditions is being investigated in our laboratory to clarify the possible application of the present films.

Conclusions

A Water-induced self-healing hybrid has been designed from a water-soluble polymer, poly(vinyl alcohol), with a smectite clay. The preparation was based on simple mixing of the components in an aqueous medium and subsequent casting on a glass substrate. Sedimentation induced the orientation of PVA intercalated SWF platy particles parallel to the substrate. The poly(vinyl alcohol)-clay films were stably adhered to the substrate upon soaking in water for more than 24 h. The healing was achieved from the immersion of the scratched poly(vinyl alcohol)-clay hybrid film under different conditions as water (25 °C), cold water (2 °C), HCl solutions (pH = 1), NaOH solutions (pH = 14), steam, and NaCl seawater within 1 min. The damage-healing cycle was repeated for 10 times.

Conflicts of interest

There are no conflicts to declare.

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