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Magnetic metal–organic framework composites: structurally advanced catalytic materials for organic transformations

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Over the past two decades, metal–organic framework (MOF) research has been a rising star in modern materials chemistry and engineering that has contributed immensely to advancing the frontiers of science. Amalgamation of MOFs with magnetic nanostructures represents a newer promising trend that allows researchers to design complex hybrid catalytic materials with enhanced separability, reusability and activity for desired organic reactions in comparison to the individual counterparts. There are a series of meritorious examples in the literature wherein magnetic MOF composites have been successfully employed as versatile catalytic systems. Thus, the present review article aims to present a compendious account of all those magnetic MOF composite-based catalytic materials reported to boost several organic transformations, including oxidation, hydrogenation, coupling, condensation, esterification and multicomponent reactions. A progressive trend of increasing applications of these magnetic MOF composites in the area of photocatalysis and biocatalysis has also been incorporated. Further, the synthetic routes employed to date for the fabrication of magnetic MOF composites depending upon mutual interactions that exist between the magnetic nanoparticles and the MOF during unification have been illustrated in detail. It is further anticipated that this review will not only enlighten the readers about magnetic MOF composites but also assist researchers in designing novel functionalized catalysts for sustainable development.

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1. Introduction

Nature is without doubt the mastermind behind all evolutionary processes. Inspired by nature's mastery to construct complex systems for performing advanced functions, researchers have been able to make impressive developments in the fabrication of porous crystalline polymers, the synthesis of which is governed by the well-defined principles of coordination chemistry. In this regard, metal–organic frameworks (MOFs), consisting of spatially assembled multifunctional organic linkers and inorganic secondary building units (metal clusters) to yield a highly organized 3-D

crystalline lattice, offer massive design space for resourceful purposes.^{1–4} The availability of a virtually infinite choice of spacers to build MOFs offers commercial opportunities to imaginative chemists that harness their versatile chemistries in a plethora of potential applications, including water remediation, catalysis, gas storage and separation, photoluminescence, photocatalysis, sensors, drug storage and delivery, imaging, molecular sensing, gas capture and degradation of harmful chemical warfare agents.^{5–12}

Amongst them, catalysis represents one of the most distinct and dynamic arenas for MOFs. The catalytic behavior of MOFs



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arises from both their metal centers and organic linkers. Broadly, three different types of active site in MOFs act as reaction chambers: (i) coordinatively unsaturated metal centers that coordinate with the substrate and catalyze the reaction, (ii) the second type of site involves encapsulation or incorporation of active catalytic species inside the pores of MOF for synergistically enhanced catalysis, and (iii) functionalized ligands present in the framework to initiate the reaction.^{13–15} MOFs have several other remarkable features that contribute to cooperative catalysis, such as high density and spatially separated catalytic active sites. The interior of MOFs along with the pore size and void volume can also be modified for size-selective catalysis. Further, high porosity and surface area in MOFs along with permeable channels promote facile adsorption and mass transport of reactants, which permits sufficient interaction of substrates with catalytic sites located within the cavities.^{16–20} Besides this, the structural tunability of MOFs allows insertion of additional functional moieties *via* post-synthetic modifications, which are desirable for improved catalytic efficiency in a variety of organic transformations.^{21–23}

Though MOFs constitute a burgeoning genre of porous substructures that continues to expand at a progressive rate, there are some issues related to the instability of MOFs that have always been under scrutiny by chemists, impeding their utilization in realistic applications. MOFs possess low chemical, thermal as well as hydrothermal stability, as a result of which the structural framework is more likely to decompose under acidic, basic or moist conditions.^{24–26} Further, MOFs synthesized *via* traditional routes possess feeble mechanical strength, thereby making them less competitive in comparison to commercial catalysts when utilized under harsh reactive conditions.^{27,28} Therefore, it is highly imperative to design stable MOF catalysts with superior features for bulk chemistry.

In this regard, researchers have come up with a promising and well-designed scientific approach that integrates MOFs with extrinsic functional systems, thereby fostering the development of an entirely newfangled category of hybrid MOF composites. Some notable review articles highlighting this aspect have been reported by several research groups.^{29–34} Further, the synergistic coupling of peculiar features of MOF (structural tunability, high porosity and ordered crystalline pores) with functional materials (possessing unique magnetic, catalytic, optical, thermal stability, extremely high surface area) render the newly designed composite materials with unprecedented hallmarks that simultaneously overcome the drawbacks associated with the discrete components. To date, several hybrid MOFs with sophisticated architectures have been reported, wherein magnetic nanoparticles (MNPs), graphene oxide, silica, alumina, titanium oxide, carbon nanotubes, quantum dots, polymers have been incorporated resulting in high-performance composites with enhanced chemical and physical properties.^{35–44}

In particular, MNPs possessing large surface area to volume ratio, low toxicity, biocompatibility and high saturation magnetization value have been gaining increasing attention

from the scientific community. To date, a variety of magnetic metal oxide nanoparticles (NPs), such as Fe_3O_4 , $\alpha\text{-Fe}_2\text{O}_3$, $\gamma\text{-Fe}_2\text{O}_3$, CoFe_2O_4 , NiFe_2O_4 , MnFe_2O_4 , CuFe_2O_4 and ZnFe_2O_4 , have been successfully synthesized and reported in the literature.^{45–47} The synergistic integration of MOFs with superparamagnetic metal oxide NPs not only offers a high surface area but also leads to increased thermal stability and significant enhancement in catalytic activity.^{48–51} Besides this, sufficiently high saturation magnetization value of magnetic MOF composite materials offers precise positioning with rapid and facile separation under the influence of an external magnet from complicated matrices with improved efficiency. Indeed, magnetic separation appears to be a robust, reliable, highly effective and effortless catalyst recovery tool as compared to the traditional time- and energy-intensive separation methods, including filtration and centrifugation.^{52–54} In fact, in chemical and manufacturing industries, quick separation and reusability of catalytic material are some of the most sought-after objectives from an environmental and economic point of view.⁵⁵ In view of the aforementioned benefits, a myriad of magnetic MOF composites have been utilized by several research groups in many industrially significant organic transformations, including oxidation, hydrogenation, coupling, condensation, and esterification. These studies reveal that such magnetic MOF composites have been recognized as a highly versatile catalytic material for many organic reactions with remarkable efficacy in terms of excellent product yield, simple work-up procedure, and facile recoverability and reusability.^{56–58} Although a few remarkable reviews have been penned in the literature on magnetic MOF composites,^{30,31} so far none of the reviews have shed extensive light on their catalytic applications.

1.1 Scope of the review

Considering the necessity of an inclusive, encyclopedic and futuristic review on magnetic MOF composite-based catalysts, this review attempts to assimilate all the scattered research on this quintessential subject that focuses on the competent synthetic strategies for fabricating magnetic MOF composites, paying particular attention to the applications in the field of catalysis. Furthermore, a detailed discussion of literature reports based on magnetic MOF composite-catalyzed industrially significant organic transformations, such as oxidation, hydrogenation, coupling, condensation, esterification, photocatalysis and biocatalysis, has been provided. Further, significant challenges encountered in this flourishing research area and opportunities in diverse innovative applications have also been elucidated in the concluding note. It is anticipated that this review will not only act as a scientific introduction and holy grail to the newcomers but also as a reference guide for experienced investigators and scientists. Moreover, we envisage that this review will provide sparkling ideas for the design and fabrication of functional magnetic MOF composite materials that will assist researchers and chemists to come up with several new catalytic protocols that can be commercialized in the near future for sustainable development.



2. Fabrication of magnetic MOF composites

2.1 Synthesis of magnetic nanoparticles (MNPs)

The synthesis of magnetic NPs represents the primary step towards the fabrication of the desired composite materials. A comprehensive literature survey reveals that magnetic nanoparticles such as Fe_3O_4 , $\alpha\text{-Fe}_2\text{O}_3$, $\gamma\text{-Fe}_2\text{O}_3$, CoFe_2O_4 , MnFe_2O_4 , NiFe_2O_4 , MgFe_2O_4 , CuFe_2O_4 and ZnFe_2O_4 have been successfully integrated with MOFs to afford magnetic MOF composites.^{59–68} The synthetic methodology employed while preparing magnetic nanoparticles is ascertained to have a profound effect on the shape, size, morphology and surface chemistry of the resulting nanostructures, which further escalates their utilization in diversified fields. Numerous preparative techniques, such as co-precipitation,⁶⁹ solvothermal and hydrothermal,⁷⁰ thermal decomposition,⁷¹ sonochemical,⁷² sol-gel,⁷³ electrochemical,⁷⁴ microwave-assisted,⁷⁵ bio-inspired (microbial- and plant-mediated)⁷⁶ and microemulsion,⁷⁷ are very well described in several reviews documented in the literature.^{46,78–80}

In recent years, several sophisticated neoteric routes, including template-assisted,⁸¹ laser pyrolysis,⁸² nano-imprint lithography,⁸³ continuous and microwave flow,^{84,85} atomic layer deposition (ALD),⁸⁶ gas aggregation⁸⁷ and solution combustion,⁸⁸ have been intensively explored for rendering a wide array of magnetic metal oxide nanostructures, offering excellent reproducibility along with systematic control over the size and shape in comparison to traditional routes.

Template-assisted synthesis involves utilization of a pre-existing sacrificial template, such as surfactants, polymers, biomolecules, structure-directing agents, silica, carbon or inorganic frameworks, to direct the growth of nanostructures. This template is eventually removed either at high temperature or by employing acidic or basic conditions to generate the final nanostructures. Weller and co-workers designed a versatile protocol for the synthesis of iron oxide (maghemite) nanorods using iron oleate as the precursor salt while water and ethanol act as the soft template.⁸⁹

Use of flow reactors has been recognized as an outstanding technique for producing high-purity nanoparticles with a short reaction duration. It offers additional benefits of uniform heating, mixing control, ease of scalability and good reproducibility for batch synthesis. In this perspective, Gao and co-workers reported a continuous-flow synthetic technique for acquiring biocompatible PEGylated Fe_3O_4 nanoparticles after pyrolyzing $\text{Fe}(\text{acac})_3$ in anisole at elevated temperatures in the presence of α,ω -dicarboxyl-terminated polyethylene glycol and oleylamine.⁹⁰

Lately, an extended LaMer's mechanistic approach (involving steady-state growth conditions) has been employed by Huber and co-workers for producing highly crystalline magnetic nanoparticles by simply monitoring the reaction time period along with the volume and rate at which the iron oleate precursor was added to the reaction medium.⁹¹ The Verdager research group utilized a continuous laser-induced pyrolysis method devoid of surfactants and additives for preparing ultrasmall iron oxide

nanoparticles possessing spheroid morphology from an iron pentacarbonyl precursor.⁹²

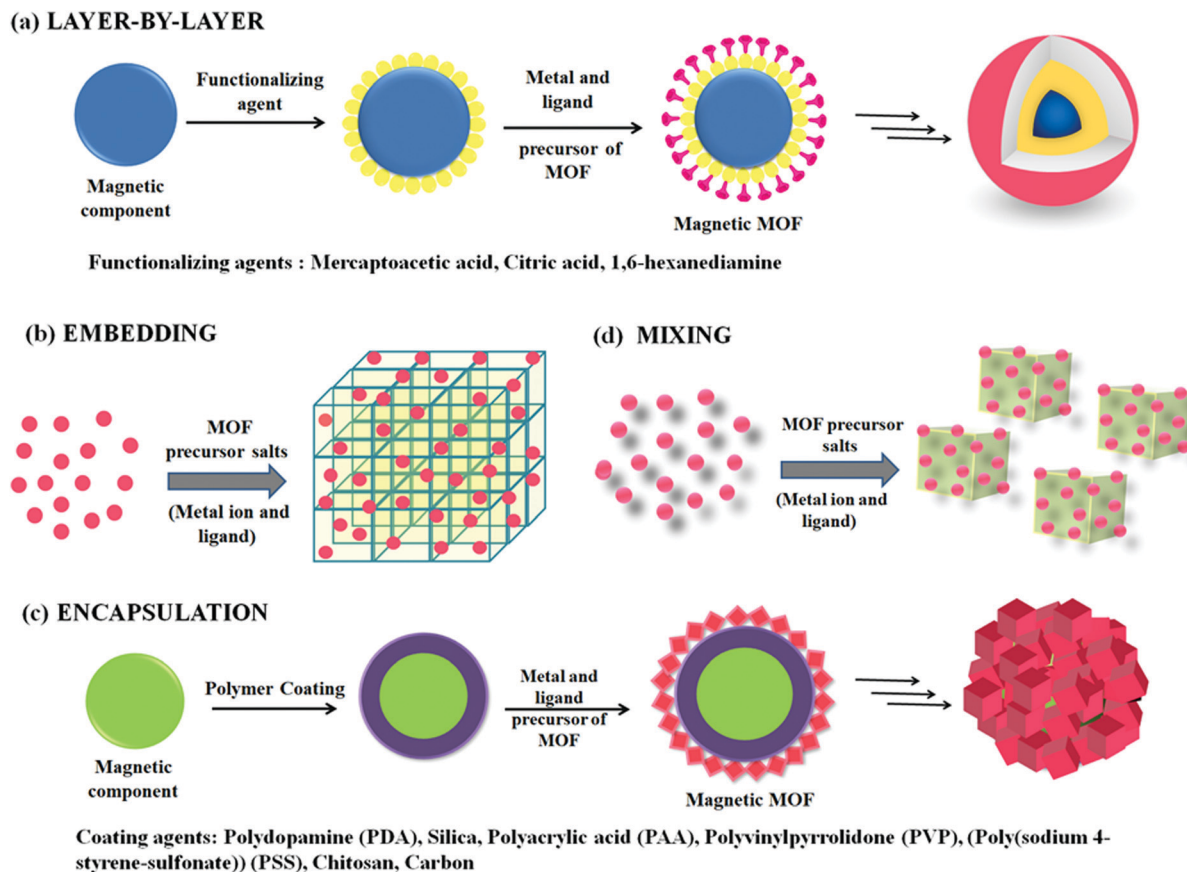
Nowadays, integrated approaches like microwave-assisted solvothermal, co-precipitation-assisted hydrothermal, co-precipitation with microwave-assisted hydrothermal and template-assisted combustion have also gained significant momentum for synthesizing high-quality magnetic nanoparticles with phenomenal properties.^{93–96} For instance, Manukyan *et al.* took advantage of the template-assisted redox-combustion route for fabricating hematite nanoparticles, wherein ferric nitrate was employed as the iron precursor, ammonium nitrate as the oxidizer, glycine as fuel along with mesoporous silica as the template.⁹⁷ Within a short span of time, the precursors were readily converted into ultrasmall crystalline hematite nanoparticles at elevated temperatures.

2.2 Synthetic approaches for magnetic MOF composites

Knowledge or understanding of the growth mechanisms that form the foundation of magnetic MOF composites is crucial for devising novel MOF-based heterostructures oriented towards specific applications. Therefore, various approaches that stimulate the formation of magnetic MOF composites have been reviewed in detail in this section. Depending on the type of dynamic interactions existing between the MNPs and MOFs, four approaches (layer-by-layer, embedding, encapsulation and mixing) have been deduced so far that facilitate their integration (Scheme 1). Furthermore, depending upon the synthetic strategy applied, the features of magnetic MOF composites can be tailored accordingly for particular organic transformations. Table 1 compiles some of the representative magnetic MOF composites reported in the literature and synthesized *via* different approaches.

2.2.1 Layer-by-layer. This approach smartly exploits the dynamic interactions existing between the magnetic functionalities and MOF precursor salts to generate magnetic MOF composites. In order to achieve the desired composite, magnetic particles are initially decorated with certain appropriate functional groups, such as carboxylic acids and amines, which further promote the layer-by-layer growth of the MOF *via* liquid-phase epitaxy method. This kind of surface modification is crucial for facilitating controlled crystal growth of MOFs, ultimately resulting in core-shell heterostructures. For instance, Zhang and co-workers employed a layer-by-layer method for covering Fe_3O_4 NPs with an MOF shell to form $\text{Fe}_3\text{O}_4@\text{MIL-100}(\text{Fe})$, which acted as an effective material for the detection and enrichment of phosphopeptides (Scheme 2).⁹⁸ In the aforementioned heterostructure, solvothermally synthesized ferrite NPs were initially modified with mercaptoacetic acid (MAA) followed by the introduction of the MOF shell. Additionally, the authors highlighted that the presence of the MAA moiety prior to the MOF decoration is crucial as they tried to introduce the MIL-100(Fe) layer on the ferrite NPs directly but the anticipated results were not obtained. However, once modification with MAA was carried out, it was easier to wrap the MOF layer because the carboxylic functionalities acted as initiators for the subsequent growth of the MOF on the surface of the pre-formed ferrite NPs. Primarily, these





Scheme 1 Illustration showing different approaches for the synthesis of magnetic MOF composites. (a) Layer-by-layer; (b) embedding; (c) encapsulation; and (d) mixing.

carboxylate groups adsorbed a large amount of Fe^{3+} ions, after which BTC (benzene-1,3,5-tricarboxylate) units bound to it and ultimately yielded the desired $\text{Fe}_3\text{O}_4@[\text{MIL}-100(\text{Fe})]$ composite.

Another well-known and illustrious $\text{Cu}_3(\text{BTC})_2$ MOF with magnetic functionality was fabricated by Qiu and co-workers by utilizing MAA as a functionalizing agent.⁹⁹ Firstly, the synthesized MAA-functionalized Fe_3O_4 nanospheres were alternatively dispersed in an ethanolic solution of copper acetate and H_3BTC at 25°C . In this report, the authors demonstrated that the thickness of the MOF shell has a profound and direct relationship with the assembly cycle number; therefore, it is essential to control the thickness of the shell precisely while synthesizing core-shell heterostructures. Fig. 1 depicts the TEM images of core-shell structured $\text{Fe}_3\text{O}_4@[\text{Cu}_3(\text{BTC})_2]$ obtained after different assembly cycles. The authors further stated that functionalization of ferrite NPs before the assembly process was crucial as grafting of carboxylic moieties using MAA on ferrite NPs instigated the binding of copper ions to the COO^- groups, which later bind with the BTC units.

Literature reports suggest that citric acid is another impressive functionalizing agent that has been employed recurrently by various research groups for modifying the surface of MNPs. Recently, Lv and his research group explored the fabrication

of a $\text{HKUST-1}@[\text{Fe}_3\text{O}_4]$ -based bi-enzyme system consisting of glucose oxidase (GOx) and horseradish peroxidase (HRP) for cascade catalysis.¹⁰⁰ Citric acid-functionalized ferrite NPs were prepared and dispersed in an aqueous solution of copper acetate and H_3BTC alternatively to form $\text{HKUST-1}@[\text{Fe}_3\text{O}_4]$ NPs by stirring at room temperature for 8 h. By following the aforementioned procedure, some more layers of HKUST-1 were introduced on citric acid-modified ferrite NPs.

In addition, fabrication of another magnetic MOF composite was beautifully illustrated by Zhou's research group, wherein carboxyl moiety-enriched Fe_3O_4 nanospheres were coated with a Mg-MOF-74 shell consisting of magnesium ions and a 2,5-dihydroxyterephthalate (DOT) ligand to form $\text{Fe}_3\text{O}_4@[\text{Mg-MOF-74}]$ (Scheme 3).¹⁰¹ Plentiful carboxyl functionalities existing on the surface of ferrite NPs served as an initiator for the subsequent growth of Mg-MOF-74, which was dispersed alternatively in a dimethylformamide (DMF) solution of magnesium ions and 2,5-dihydroxyterephthalic acid (DOT) for 30 min.

In a different publication, Liang *et al.* constructed a fusiform-like $\text{Fe}_3\text{O}_4\text{-NH}_2@[\text{MOF-235}]$ composite for the adsorption of insecticides.¹⁰² A one-pot *in situ* solvothermal approach entailing concomitant addition of FeCl_3 , ethylene glycol and 1,6-hexanediamine was utilized to obtain NH_2 -functionalized Fe_3O_4 NPs. The subsequent addition of MOF precursors,



Table 1 Literature reports of magnetic MOF composites synthesized using various approaches: layer-by-layer, embedding, encapsulation and mixing

S. no.	Approach	Magnetic MOF composite	Synthetic conditions	Composite description	Application	Ref.
1	Layer-by-layer	Fe ₃ O ₄ @MIL-100(Fe)	Fe ₃ O ₄ + MAA + FeCl ₃ ·6H ₂ O + H ₃ btc + EtOH + 70 °C, 30 min for repeated cycles	Core-shell structure in which Fe ₃ O ₄ core coated with MIL-100(Fe) shell	Phosphopeptide enrichment	98
2	Layer-by-layer	Fe ₃ O ₄ @Mg-MOF-74	Citrate-coated Fe ₃ O ₄ + Mg(NO ₃) ₂ + 2,5 dihydroxyterephthalic acid + DMF + sonicated (30 min), heated in autoclave at 125 °C for 5 h	Core-shell structure having Fe ₃ O ₄ core and Mg-MOF-74 shell	Glycopeptide enrichment	101
3	Layer-by-layer	Fe ₃ O ₄ -NH ₂ @MOF-235	1,6-Hexanediamine-functionalized Fe ₃ O ₄ + FeCl ₃ ·6H ₂ O + H ₂ BDC + DMF + heated in autoclave at 80 °C for 24 h	MOF-235 shell on Fe ₃ O ₄	Adsorptive removal of benzoylurea insecticides	102
4	Layer-by-layer	CoFe ₂ O ₄ @MIL-100(Fe)	CoFe ₂ O ₄ + MAA + FeCl ₃ ·6H ₂ O + H ₃ BTC + EtOH + 70 °C, 30 min	Core-shell microstructure in which MIL-100(Fe) layer coated on CoFe ₂ O ₄	Adsorptive removal of arsenic	103
5	Layer-by-layer	Fe ₃ O ₄ /Cu ₃ (BTC) ₂	Fe ₃ O ₄ + MAA + Cu(OAc) ₂ + H ₃ BTC + EtOH, stirred for 2 h	Fe ₃ O ₄ covered by Cu ₃ (BTC) ₂ shell	Adsorptive removal of methylene blue	104
6	Layer-by-layer	Magnetic PCN-250	Citrate-modified Fe ₃ O ₄ + Fe ₂ Co(μ-3-O)(CH ₃ COO) ₆ metal clusters + 3,3',5,5'-azobenzene tetracarboxylic acid + mixed with vortex mixer + exposed to magnetic field for 1.5 h	Growth of MOF crystals around MNPs	CO ₂ capture and release	107
7	Layer-by-layer	Fe ₃ O ₄ @MIL-100(Fe)	Fe ₃ O ₄ + MAA + FeCl ₃ ·6H ₂ O + H ₃ BTC + EtOH + 70 °C, 30 min for multiple cycles	Core-shell Fe ₃ O ₄ @MIL-100(Fe)	Catalysis (Claisen-Schmidt condensation reaction)	108
8	Embedding	Fe ₃ O ₄ /Cu ₃ (BTC) ₂	Fe ₃ O ₄ nanorods + H ₃ BTC solution of (1 : 1) DMF/EtOH + Cu(OAc) ₂ + 70 °C for 4 h	Fe ₃ O ₄ nanorods interspersed within MOF matrix	Drug delivery	109
9	Embedding	Fe ₃ O ₄ @MIL-101	Bare MIL-101(Cr) MOF + FeCl ₂ and FeCl ₃ + stirred in N ₂ atmosphere for 1 h + NH ₃	Fe ₃ O ₄ NPs incorporated in the matrix of MIL-101	Catalysis (benzyl alcohol oxidation)	110
10	Embedding	Fe ₃ O ₄ /MIL-96(Al)	Fe ₃ O ₄ + DMF-H ₂ O + aluminium nitrate + H ₃ BTC + refluxing conditions at 140 °C for 36 h	Spindle and granular morphology of MIL-96(Al) and Fe ₃ O ₄ respectively along with the uniform embedding of Fe ₃ O ₄ within MIL-96(Al)	Pb(II) adsorption	111
11	Embedding	Magnetic Fe-BTC	Fe ₃ O ₄ + neat ground with H ₃ BTC + ground with FeCl ₃ in EtOH-H ₂ O	Fe ₃ O ₄ NPs interspersed in the Fe-BTC matrix	Drug delivery	112
12	Embedding	Magnetic MIL-101-SO ₃ H	Bare MIL-101(Cr) MOF + FeCl ₂ and FeCl ₃ + stirred in N ₂ atmosphere for 1 h + NH ₃ + ClSO ₃ H in CHCl ₃ + stirred for 2 h	Fe ₃ O ₄ NPs incorporated in the pores of MIL-101	Catalysis (synthesis of 1,3,5-triarylbenzenes and 2,4,6-triaryl pyridines)	113
13	Embedding	Magnetic Mg-MOF-74	Fe ₃ O ₄ + Mg(NO ₃) ₃ + 2,5 dihydroxyterephthalic acid mixed in 14 : 1:1 DMF/EtOH/H ₂ O, heated in an autoclave at 125 °C for 20 h	Fe ₃ O ₄ NPs incorporated within matrix of Mg-MOF-74	CO ₂ capture and release	114
14	Embedding	Fe ₃ O ₄ @IRMOF-3	Zn(NO ₃) ₂ + 2-aminoterephthalic acid (NH ₂ -H ₂ BDC) + Fe ₃ O ₄ suspension in DMF-EtOH + PVP + heated in autoclave for 4 h at 100 °C	Fe ₃ O ₄ NPs incorporated within Zn-based MOF	Drug delivery and MRI contrast agent	115
15	Embedding	Fe ₃ O ₄ @ZIF-8	Zn(NO ₃) ₂ + 2-methylimidazole + Fe ₃ O ₄ , stirred for 30 min	Fe ₃ O ₄ NPs embedded within ZIF-8	Adsorption and separation of UO ₂ ²⁺	116
16	Embedding	PFe ₃ O ₄ @NH ₂ -MIL-125 (Ti) where P = polymer capped Fe ₃ O ₄	PFe ₃ O ₄ NPs + DMF-MeOH + titanium isopropoxide + 2-aminoterephthalic acid + heated at 160 °C for 12 h	PFe ₃ O ₄ NPs present on surface and inner shell cavity of NH ₂ -MIL-125	Pb(II) adsorption	117
17	Embedding	Fe ₃ O ₄ @UiO-66@PPI (PPI = poly(propyleneimine))	(a) Fe ₃ O ₄ + ZrCl ₄ + terephthalic acid + DMF + heated at 130 °C for 12 h (b) Fe ₃ O ₄ @UiO-66 + PPI + MeOH, r.t., 2 h	UiO-66 coated on Fe ₃ O ₄ NPs	Adsorption of direct and acid dyes	118
18	Embedding	CoFe ₂ O ₄ /TMU-17-NH ₂	CoFe ₂ O ₄ + zinc nitrate + 2-aminoterephthalic acid and 1,4 bis(4-pyridyl)-2,3-diaza-2,3-butadiene + DMF + heated at 90 °C in autoclave for 3 days	CoFe ₂ O ₄ NPs embedded inside the matrix of TMU-17-NH ₂	Catalysis (dihydropyrimidine synthesis)	119
19	Embedding	Hollow magnetic Fe ₃ O ₄ @NH ₂ -MIL-101(Fe)	Hollow Fe ₃ O ₄ + ferric chloride + 2-aminoterephthalic acid + stirred at 70 °C for 4 h	Fe ₃ O ₄ incorporated in NH ₂ -MIL-101(Fe)	Phosphate removal	120



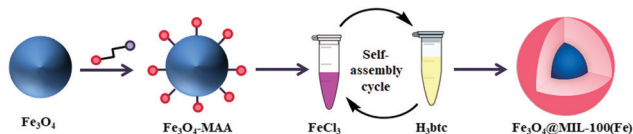
Table 1 (continued)

S. no.	Approach	Magnetic MOF composite	Synthetic conditions	Composite description	Application	Ref.
20	Encapsulation	Fe ₃ O ₄ @PDA@Zr-MOF	Fe ₃ O ₄ + PDA + DMF + ZrCl ₄ + H ₂ BDC, stirred at 140 °C, 20 min	Core-shell-shell morphology in which Fe ₃ O ₄ core covered with intermediate PDA shell and outer Zr-MOF shell	Phosphopeptide enrichment	133
21	Encapsulation	Fe ₃ O ₄ @SiO ₂ @Zr-MOF	Fe ₃ O ₄ + TEOS + DMF + ZrCl ₄ + 2-aminoterephthalic acid + stirred at 120 °C for 6 h	Core-shell architecture with Fe ₃ O ₄ core and UiO-66-NH ₂ shell	Removal of pharmaceutical compounds	134
22	Encapsulation	ZIF-8@CoFe ₂ O ₄	CoFe ₂ O ₄ + PVP + MeOH + 2-methylimidazole + Zn(NO ₃) ₂ + reflux, 70 °C for 20 h	Core-shell ZIF-8@CoFe ₂ O ₄ having CoFe ₂ O ₄ core and ZIF-8 shell	Adsorptive removal of Congo Red and Basic Red-2 dye	136
23	Encapsulation	Fe ₃ O ₄ /Fe-MIL-101	PAA-modified Fe ₃ O ₄ + PVP + FeCl ₃ ·6H ₂ O + H ₂ BDC + DMF + stirred at 110 °C for 24 h	Fe ₃ O ₄ encapsulated within Fe-MIL-101 MOF	Oxidation of alcohols and epoxidation of olefins	137
24	Encapsulation	Fe ₃ O ₄ @PDA@[Cu ₃ (btc) ₂]	Fe ₃ O ₄ + PDA + EtOH + Cu(OAc) ₂ + H ₃ btc, stirred at 70 °C	Fe ₃ O ₄ @PDA wrapped with small crystals of Cu ₃ (btc) ₂ layer	Carrier for enzyme immobilization	138
25	Encapsulation	Fe ₃ O ₄ @PDA@UiO-66-NH ₂	Fe ₃ O ₄ + PDA + DMF + ZrCl ₄ + NH ₂ -H ₂ BDC, 120 °C, 45 min	Fe ₃ O ₄ @PDA (core-shell) microspheres	Glycopeptide and phosphopeptide enrichment	139
26	Encapsulation	MagNP@PDA@ZIF-8	Fe ₃ O ₄ + PDA + MeOH + Zn(NO ₃) ₂ + 2-methylimidazole, r.t., 12 h	ZIF-8 shell deposited on MagNP@PDA (core-shell) NPs	4-Nitrophenol reduction and methylene blue degradation	141
27	Encapsulation	Fe ₃ O ₄ @SiO ₂ @UiO-67	Fe ₃ O ₄ + TEOS + DMF + ZrCl ₄ + biphenyl-4,4'-dicarboxylic acid, heated at 120 °C for 24 h in autoclave	Core-shell-shell morphology having Fe ₃ O ₄ core, SiO ₂ as intermediate shell and UiO-67 as outer shell	Organophosphorous pesticide removal	142
28	Encapsulation	Fe ₃ O ₄ @SiO ₂ @MOF	Fe ₃ O ₄ + TEOS + DMF + ZrCl ₄ + H ₂ BDC + 1,4-phenylenebisboronic acid, stirred at 120 °C, 4 h	Zr-MOF coated on Fe ₃ O ₄ @SiO ₂ (core-shell)	Glycopeptide and phosphopeptide enrichment	143
29	Encapsulation	Fe ₃ O ₄ @MIL-101(Fe)	PVP-modified Fe ₃ O ₄ + FeCl ₃ ·6H ₂ O + H ₂ BDC + DMF + heated in autoclave at 110 °C for 20 h	Core-shell structure with Fe ₃ O ₄ as core and MIL-101(Fe) shell	Catalytic oxidation of Acid Orange 7	144
30	Encapsulation	Fe ₃ O ₄ @PVP-PEI@MOF-PBA	Fe ₃ O ₄ + PVP + PEI (polyetherimide) + Fe(NO ₃) ₃ + 1,4-phenylenebisboronic acid (PBA) + CH ₃ CN + DMF + 120 °C, 2 h	MOF shell on PVP-PEI coated Fe ₃ O ₄ NPs	Glycoprotein capture and release	145
31	Encapsulation	Fe ₃ O ₄ @P4VP@MIL-100(Fe)	Fe ₃ O ₄ + P4VP + FeCl ₃ ·6H ₂ O + H ₃ BTC, 70 °C, 30 min for 20 cycles	MIL-100(Fe) shell on Fe ₃ O ₄ @P4VP (core-shell) microspheres	Catalysis (selective oxidation of alcohols)	146
32	Encapsulation	Fe ₃ O ₄ @ZIF-8	Fe ₃ O ₄ + PSS + MeOH + Zn(NO ₃) ₂ + 2-methylimidazole + stirred at 50 °C for 3 h	Uniform ZIF-8 shell on Fe ₃ O ₄ microspheres	Catalysis (Knoevenagel condensation reaction)	147
33	Encapsulation	Fe ₃ O ₄ /Cu ₃ (btc) ₂	PAA-modified Fe ₃ O ₄ + Cu(OAc) ₂ + H ₃ btc + 70 °C, 60 min for 10 cycles	Cu ₃ (btc) ₂ shell on Fe ₃ O ₄ core	Catalysis (oxidation of alcohols and olefins)	148
34	Mixing	Fe ₃ O ₄ /MIL-53(Fe)	Fe ₃ O ₄ + DMF + FeCl ₃ + H ₂ BDC + 150 °C, 12 h in autoclave	Fe ₃ O ₄ anchored on MIL-53(Fe) microrods	Photocatalytic degradation of rhodamine B and <i>p</i> -nitrophenol	149
35	Mixing	HPU-13@Fe ₃ O ₄	Fe ₃ O ₄ + CuSO ₄ + 2-(5-pyridin-4-yl-2H-[1,2,4]triazol-3-yl)-pyrimidine EtOH:H ₂ O, 160 °C for 72 h in autoclave	Fe ₃ O ₄ coated on rod-like crystals of HPU-13	Cr(vi) removal	150
36	Mixing	Fe ₃ O ₄ /MIL-100(Fe)	MIL-100(Fe) + FeCl ₃ + ethylene glycol + 200 °C, 10 h in autoclave	MIL-100(Fe) decorated with Fe ₃ O ₄ NPs	Adsorptive removal of rhodamine B	151
37	Mixing	NH ₂ -MIL-88B(Fe)/Fe ₃ O ₄	FeCl ₃ + DMF + NH ₂ -H ₂ BDC + Fe ₃ O ₄ + 170 °C, 24 h in autoclave	Fe ₃ O ₄ deposited on NH ₂ -MIL-88B(Fe) possessing bipyramidal hexagonal prism like morphology	Enzyme immobilization	152
38	Mixing	MOF-199/Fe ₃ O ₄	Fe ₃ O ₄ , (1 : 1) DMF : EtOH + Cu(OAc) ₂ + H ₃ BTC + triethylamine, 5 h	Fe ₃ O ₄ NPs attached on surface of MOF-199	Neonicotinoid insecticide removal	153
39	Mixing	CoFe ₂ O ₄ /Mn-BDC	CoFe ₂ O ₄ + DMF-MeOH + MnCl ₂ + H ₂ BDC + 120 °C, 24 h in autoclave	Mn-BDC microflakes decorated with CoFe ₂ O ₄ NPs	Catalysis (multi-component click reaction)	154

i.e., ferric chloride and benzene-1,4-dicarboxylic acid or H₂BDC, to Fe₃O₄-NH₂ NPs under solvothermal conditions accelerated the

chelation of NH₂ functionalities with Fe³⁺ ions that further merged with H₂BDC to yield a shell of MOF-235.





Scheme 2 Schematic illustration depicting the preparation of Fe_3O_4 @MIL-100(Fe).

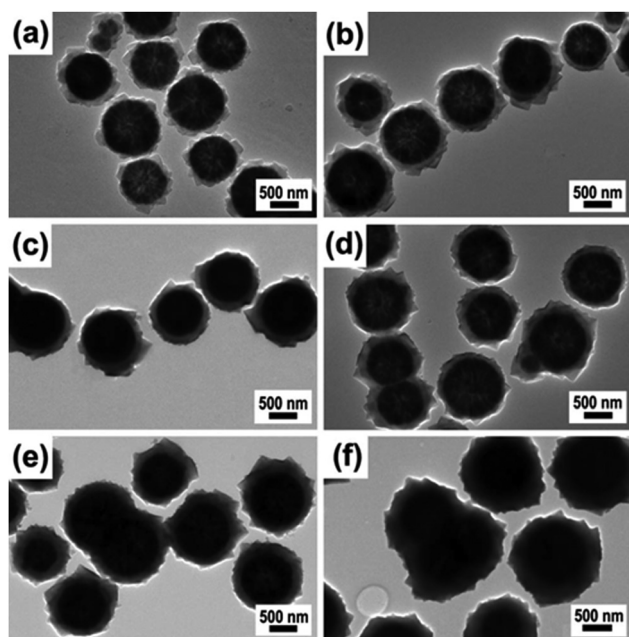
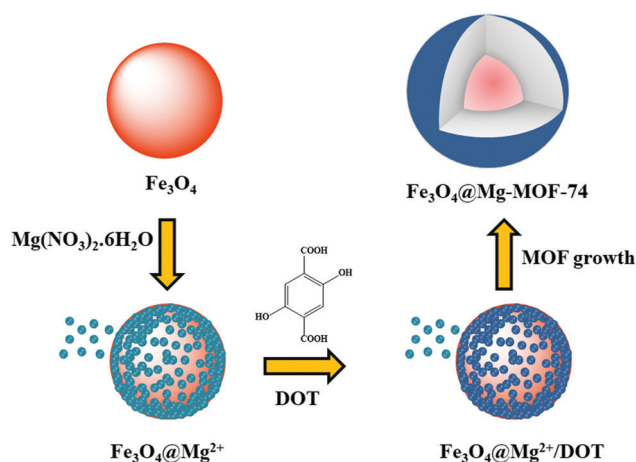


Fig. 1 TEM images of core-shell Fe_3O_4 @ $[\text{Cu}_3(\text{BTC})_2]$ architecture obtained after (a) 10, (b) 20, (c) 25, (d) 30, (e) 40, and (f) 50 assembly cycles. Reproduced with permission from ref. 99. Copyright 2012 Royal Society of Chemistry.



Scheme 3 Schematic fabrication of Fe_3O_4 @Mg-MOF-74.

This layer-by-layer approach has also been successfully exploited for fabricating several other magnetic MOF composites, including CoFe_2O_4 @MIL-100(Fe), Fe_3O_4 /ZIF-8@GOx, Fe_3O_4 @MIL-100(Fe)/ β CD, and Fe_3O_4 @UiO-66, that further find significant applications in several emerging fields.^{103–108}

2.2.2 Embedding. In this methodology, firstly the magnetic support material is synthesized. Then the support is added to the MOF mother batch solution, *i.e.*, a solution containing the progenitor inorganic metal salts, organic ligand and solvent or mixture of solvents. This approach does not entail decorating the surface of support material with certain functionalizing agents but rather involves direct addition of MNPs into the MOF solution, as a result of which the MNPs automatically get embedded within the pores of the MOF. Generally, a solvothermal strategy is employed to synthesize magnetic-embedded hybrid MOF materials.

The fabrication of a novel magnetic MOF composite, Fe_3O_4 / $\text{Cu}_3(\text{BTC})_2$, by incorporating Fe_3O_4 nanorods within the nanocrystals of a 3D $\text{Cu}_3(\text{BTC})_2$ MOF was explored by Qiu and co-workers.¹⁰⁹ In order to achieve the aforesaid objective, the authors explored the possibility of designing two different Fe_3O_4 / $\text{Cu}_3(\text{BTC})_2$ composites with dissimilar concentrations of ferrite nanorods. For this, an ethanolic suspension of Fe_3O_4 nanorods (10 mL and 5 mL, designated as 1 and 2, respectively) was initially added into a 1 : 1 DMF/ethanol solution of H_3BTC under heating at 70 °C after which aqueous copper acetate was introduced into the above system and finally heated at 70 °C for 4 h. Microscopic techniques such as TEM (Fig. 2) unveiled the embedding of Fe_3O_4 nanorods within the MOF matrix.

Quite astonishingly, the protocols reported till now for magnetic MOF composites involve the addition of MNPs to an aqueous solution of MOF salts, wherein *in situ* formation of the MOF takes place. Nevertheless, Saikia *et al.* for the very first time prepared bare MIL-101(Cr) MOF and then added this MOF into an aqueous solution containing FeCl_2 and FeCl_3 salts to obtain the magnetic nanocomposite Fe_3O_4 @MIL-101.¹¹⁰ Furthermore, MIL-101(Cr) possessing a structurally massive surface area enables superior dispersion and incorporation of magnetite NPs on its surface.

Mehdinia *et al.* fabricated a magnetic Fe_3O_4 /MIL-96(Al)-based framework trap for the adsorption of Pb^{2+} from aqueous media.¹¹¹ A hydrothermal approach was employed wherein

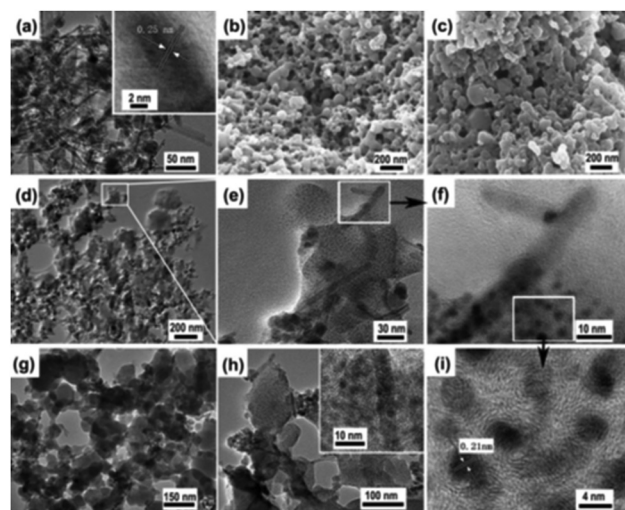


Fig. 2 TEM images of Fe_3O_4 NPs (a), Fe_3O_4 / $\text{Cu}_3(\text{BTC})_2$ 1 (d–f and i) and 2 (g and h), and SEM images of 1 (b) and 2 (c). Reproduced with permission from ref. 109. Copyright 2011 Royal Society of Chemistry.



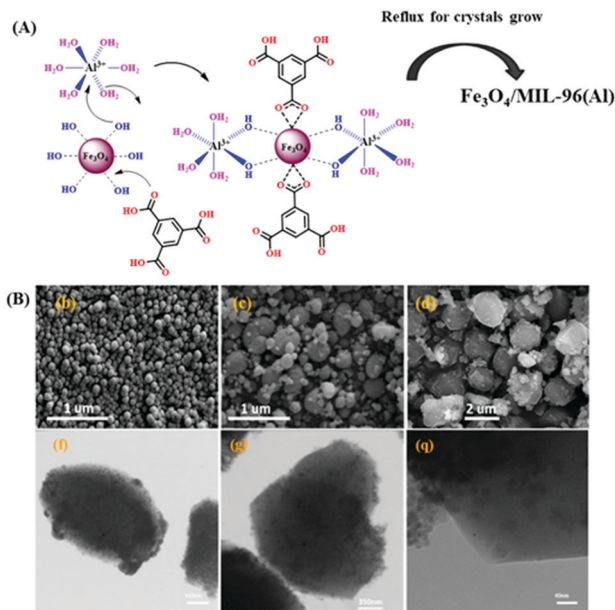


Fig. 3 (A) Figure depicting probable mechanisms involved in the embedding of Fe_3O_4 in MIL-96(Al). (B) SEM micrographs of (b) Fe_3O_4 NPs and (c) MIL-96(Al). FE-SEM image of (d) $\text{Fe}_3\text{O}_4/\text{MIL-96(Al)}$ and (f, g and q) TEM micrographs of $\text{Fe}_3\text{O}_4/\text{MIL-96(Al)}$. Reproduced with permission from ref. 111. Copyright (2018) American Chemical Society.

pre-formed Fe_3O_4 NPs were mixed in DMF– H_2O solution containing MOF salts, *i.e.* aluminium nitrate and H_3BTC , under refluxing conditions. The authors explicated two probable mechanisms through which Fe_3O_4 was embedded within the MIL-96(Al) (Fig. 3A). The first mechanism was based on the fact that Al^{3+} , having Lewis acidic character with vacant d orbitals, effectively formed coordination bonds with the OH groups of the Fe_3O_4 NPs and further nucleation resulted in growth of MIL-96(Al) crystals around the Fe_3O_4 . The alternative mechanistic approach encompassed coordination of H_3BTC ligand with Fe^{3+} sites on Fe_3O_4 and heat-impelled refluxing conditions drove the growth of MIL-96(Al) crystals all around the Fe_3O_4 . The latter mechanism was further supported by the emergence of an Fe–O–C peak in the high-resolution XPS spectrum ascribed to bond formation between oxygen atoms of the carboxylic moieties of the ligand and Fe^{3+} ions of the Fe_3O_4 . Additionally, TEM and SEM analysis (Fig. 3B) also divulged the spindle and granular morphology of MIL-96(Al) and Fe_3O_4 , respectively, along with the uniform embedding of Fe_3O_4 in MIL-96(Al).

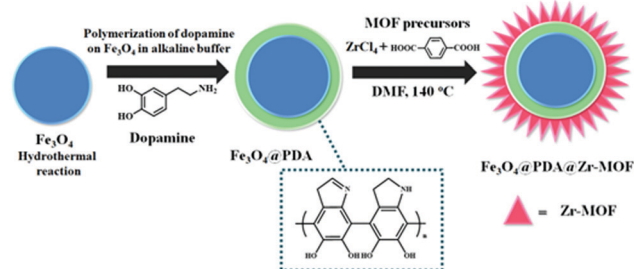
Bellusci and his research group illustrated the earliest example of a magnetic MOF composite fabricated using a mechanochemical approach.¹¹² The first step towards accomplishing the desired objective involved the synthesis of Fe_3O_4 NPs from ferric chloride and sodium hydroxide using sodium chloride as a dispersing agent *via* a ball milling method. Afterwards, the authors smartly employed a neat grinding method for modifying the surface of the MNPs using H_3BTC ligand. Later on, a liquid-assisted milling method was applied in which ferric chloride was ground with water and ethanol to

get the final magnetic MOF ($\text{Fe}_3\text{O}_4/\text{Fe-BTC}$) composite. In this way, magnetic iron oxide NPs were easily embedded in the framework matrix of iron(III) carboxylate.

Similarly, numerous other magnetic MOF composites have been synthesized utilizing this approach.^{113–120}

2.2.3 Encapsulation. In this approach the surface of MNPs is pre-treated with an interface material that has high compatibility towards the MOF fabrication. In light of this, researchers have proposed an efficient and promising strategy for synthesizing core–shell architectures with a magnetic component as the core and a polymer shell comprising copious functional groups and hydrophilic sites, which significantly increases the affinity of the MOF shell for the magnetic part. Remarkable examples have been reported in the literature, wherein the surface of the magnetic core has been effectively modified with polydopamine (PDA), silica, polyacrylic acid (PAA), poly(sodium 4-styrene-sulfonate) (PSS), polyvinylpyrrolidone (PVP), chitosan, *etc.* which enhances MOF–substrate binding and further ensures controlled growth of MOF layers.^{121–129} Dopamine is one such organic molecule that undergoes oxidative self-polymerization leading to the formation of polydopamine (PDA) with abundant multiple bonded groups, such as oxygen and nitrogen, that further interact with the metal ions of the MOF through chelation.^{130–132} It is worth mentioning here that Deng and co-workers developed a facile preparative route for attaining a splendid and magnetic responsive core–shell–shell $\text{Fe}_3\text{O}_4/\text{PDA}/\text{Zr-MOF}$ composite for the effective and selective capture of phosphopeptides (Scheme 4).¹³³ In the above-mentioned protocol, the authors initially prepared Fe_3O_4 magnetic microspheres and encapsulated them within a polymeric layer, *i.e.* polydopamine obtained after the polymerization of dopamine hydrochloride in the presence of Tris buffer under alkaline conditions. After that, $\text{Fe}_3\text{O}_4/\text{PDA}$ microspheres were added into a solution of MOF precursor salts, *i.e.*, ZrCl_4 as well as benzene-1,4-dicarboxylic acid (H_2BDC), then heated at $140\text{ }^\circ\text{C}$ for 20 min. According to the authors, chelation between Zr^{4+} ions and aromatic ring of polydopamine facilitated the continual and uninterrupted progression of Zr-MOF on the magnetic support.

Very recently, a fascinating magnetic MOF composite exhibiting unprecedented adsorption efficacy towards salicylic acid and acetylsalicylic acid was presented by Yang and co-workers.¹³⁴ A magnetic UiO-66- NH_2 MOF composite with Zr as the metal node and 2-aminoterephthalic acid as the organic



Scheme 4 Fabrication pathway for the $\text{Fe}_3\text{O}_4/\text{PDA}/\text{Zr-MOF}$.



linker was designed wherein the elementary step involved the coating of Fe_3O_4 NPs with a layer of silica using TEOS. Thereafter, $\text{Fe}_3\text{O}_4@SiO_2$ and ZrCl_4 were ultrasonically dispersed in DMF and mixed with a separately prepared DMF solution of 2-amino-terephthalic acid. The subsequent heating of the resulting solution with constant stirring at 120°C for 6 h yielded $\text{Fe}_3\text{O}_4@SiO_2@Zr\text{-MOF}$. The protective coating of silica not only protected the magnetic core from undergoing corrosion but also promoted the controlled growth of Zr-MOF onto Fe_3O_4 *via* chelating interactions between the $-\text{OH}$ groups of the silica and the Zr^{4+} ions of the MOF.

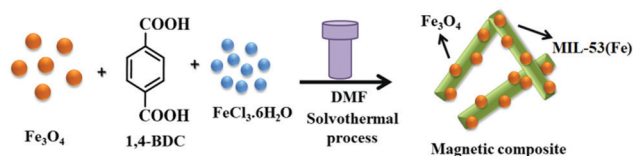
In an attempt to provide an encouraging platform for targeted delivery of anticancer drugs, Sahu and co-workers nicely delineated the preparation of a nanoscale MOF that incorporated fabrication of MOF and folic acid in a one-pot process.¹³⁵ A strikingly different methodology of combining IRMOF-3 and chitosan-coated ferrite NPs was presented here. The coating of Fe_3O_4 NPs with OCMC (O-carboxymethyl chitosan) not only prevented their agglomeration but also rendered uniform growth of the MOF shell. In the final step, folic acid and IRMOF-3 were integrated by mixing zinc nitrate, $\text{NH}_2\text{-H}_2\text{BDC}$ (or $\text{NH}_2\text{-BDC}$) in DMF-ethanol solution containing PVP, folic acid and OCMC-coated Fe_3O_4 NPs, and finally heated in an autoclave at 100°C for 6 h.

Zhang *et al.* prepared a core-shell MOF composite for the solid-phase extraction of Congo Red and Basic Red 2 dyes, wherein cobalt ferrite NPs were enclosed within zeolitic imidazolate framework (ZIF)-8 shells.¹³⁶ However, prior to covering with the MOF shell, the cobalt ferrite NPs were initially coated with a layer of PVP polymer and then dispersed in the methanolic solution of zinc nitrate and 2-methylimidazole with further refluxing at 70°C for 20 h to form the $\text{ZIF-8}@Co\text{Fe}_2\text{O}_4$ core-shell magnetic composite (wherein $Co\text{Fe}_2\text{O}_4$ acted as the core component and ZIF-8 behaved like a shell).

Wang and co-workers demonstrated the fabrication of a magnetic $\text{Fe}_3\text{O}_4/\text{Fe-MIL-101}$ composite *via* a two-step encapsulation process.¹³⁷ In order to accomplish the desired objective, the authors prepared PAA-modified magnetic iron oxide NPs using a facile co-precipitation technique that prevented their agglomeration. In the next step, PAA-modified Fe_3O_4 NPs acted as seeds and were coated with PVP to ensure continuous and smooth growth of MOF crystals. The encapsulation strategy generated highly stable as well as greatly dispersed Fe_3O_4 NPs efficiently embodied in the MOF heterostructure.

Working on similar lines, several research groups have synthesized $\text{Fe}_3\text{O}_4@PDA@Cu_3(\text{BTC})_2$, $\text{Fe}_3\text{O}_4@P4VP@MIL-100(\text{Fe})$, $\text{Fe}_3\text{O}_4@PDA@UiO-66\text{-NH}_2$, $\text{Fe}_3\text{O}_4@SiO_2@UiO-67$, $\text{Fe}_3\text{O}_4@MIL-101(\text{Fe})$, $\text{Fe}_3\text{O}_4@PVP\text{-PEI}@MOF\text{-PBA}$, *etc.* using an encapsulation strategy and their efficacy has been successfully explored in the field of catalysis, detection, sensing and water remediation.¹³⁸⁻¹⁴⁸

2.2.4 Mixing. In this approach, neither functionalizing agents are utilized for modifying the surface of ferrite NPs nor is there a polymer coating to stimulate the growth of MOFs. This strategy simply involves the mixing of synthesized ferrite NPs into the precursor solution salt of MOF or *vice versa*. This kind of approach was very well demonstrated by Jiang and Ai



Scheme 5 Preparative route for MIL-53(Fe) hybrid magnetic composite.

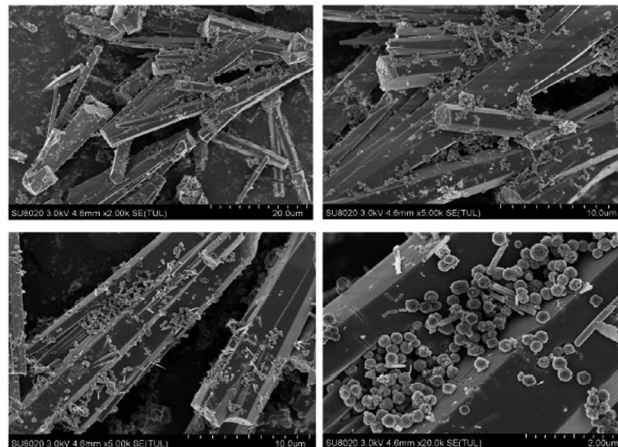


Fig. 4 SEM micrographs of $\text{HPU-13}@Fe_3O_4$. Reproduced with permission from ref. 150. Copyright (2018) American Chemical Society.

along with their research group (Scheme 5).¹⁴⁹ In this report, synthesized Fe_3O_4 nanospheres were added to a DMF solution containing ferric chloride and 1,4-BDC (1,4-benzene dicarboxylic acid) or H_2BDC under ultrasonication and then transferred into an autoclave for further heating at 150°C for 12 h. The resulting composite obtained after cooling was collected by centrifugation and denoted as $\text{Fe}_3\text{O}_4/\text{MIL-53}(\text{Fe})$.

Likewise, Wang and co-workers synthesized a novel magnetic $\text{HPU-13}@Fe_3O_4$ composite by mixing of Fe_3O_4 with CuSO_4 and 2-(5-pyridin-4-yl-2H-[1,2,4]triazol-3-yl)pyrimidine as the organic linker for the selective adsorption of $\text{Cr}(\text{VI})$ from aqueous solution.¹⁵⁰ The developed composite appeared in rod-like crystals of HPU-13 having uniformly dispersed Fe_3O_4 NPs (Fig. 4).

3. Characterization

Magnetic MOF composites can be characterized by various physicochemical analytical techniques, such as powder X-ray diffraction (PXRD), nitrogen adsorption-desorption isotherms, Fourier transform infrared spectroscopy (FTIR), thermogravimetric analysis (TGA), scanning electron microscopy (SEM), transmission electron microscopy (TEM), energy-dispersive X-ray spectroscopy (EDS), vibrating sample magnetometry (VSM), inductively coupled plasma optical emission spectroscopy (ICP-OES), single-crystal X-ray diffraction, nuclear magnetic resonance (NMR) and aqueous stability tests. PXRD bestows significant knowledge related to the chemical composition, crystallography and phase purity of the prepared composites.



The phase purity of MOFs can also be effectively validated by matching the XRD pattern recorded experimentally with the simulated pattern derived from single-crystal X-ray data. Nitrogen (N_2) adsorption-desorption isotherms are used to determine the porosity, surface area, intrinsic pore volume as well as apparent pore size distributions of MOFs and magnetic materials. FTIR represents an indispensable technology to gain substantial information about the functional moieties present in the MOFs and MNPs. Besides, the changes and the occurrence of certain stretching frequencies in the FTIR spectra of the magnetic MOF composites help to deduce the type of bonding or the interactions that exist between the MOF and the magnetic material. TGA is performed to determine the thermal stability of the MOF and that of the MNPs too. Magnetic MOF composites offer certain applications in the field of catalysis and storage; therefore, their aqueous stability is also of prime importance. SEM is considered to be a wonderful technique for measuring various properties of magnetic MOF composites, such as their crystal size, morphology and elemental composition. Furthermore, SEM equipped with EDS reveals both quantitative as well as qualitative information about the involved metals and their distribution. VSM analysis is carried out to acquire information related to the magnetic characteristics of the resulting magnetic MOF composites. ICP-OES is executed to analyze the metal content and pristine nature of the sample. NMR spectroscopy is carried out to determine the purity of the MOF and the ratio of the linkers/ligands involved in its synthesis. Single-crystal XRD is considered to be one of the highly sophisticated techniques to unambiguously determine the structure of a MOF. It gives absolute structural information about the material.

4. Applications of magnetic MOF composites

4.1 Catalytic systems for various organic transformations

Catalysis has been long considered a driver of innovation and progression and even today it continues to preserve its conspicuous position oriented towards fostering development in contemporary society. It is a foundation pillar of concrete modernization and holds significant potential for improvising antiquated or mature technology, thereby enhancing economic viability in chemical manufacturing industries along with ameliorating environmental impact.^{155,156} Moreover, with the advent of a novel class of recyclable heterogeneous materials, namely metal-organic frameworks, catalysis has reached new heights owing to their fascinating properties. In recent years, the role of supported MOFs has received substantial interest from the scientific fraternity for mediating a broad array of organic transformations. Several studies have been reported wherein MOFs have been effectively utilized as catalysts for a wide variety of reactions.^{18,157–160} Nevertheless, separation of the catalyst from reaction mixture post-catalysis requires additional processing steps, as a consequence of which core-shell structured MOF composites bearing magnetic functionality

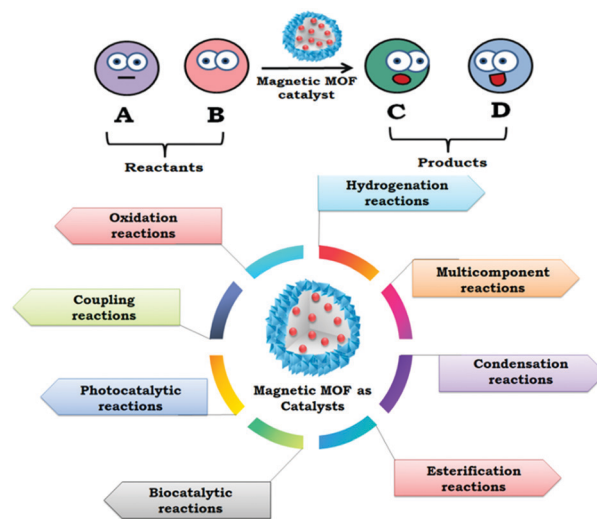


Fig. 5 Role of magnetic MOF composites as efficient catalysts for diverse industrially significant transformations.

have particularly grabbed the attention of material researchers. The combination of MOFs and magnetic materials is of huge interest because the flexibility of these cooperative functionalities allows their precise positioning and collection and also enables various applications within miniaturized platforms. Apart from that, superparamagnetic behavior facilitates rapid separation of catalysts from the solution media *via* an external static magnetic field. Driven by the constant demand for energy conservation, there has been an upsurge in interest towards the use of magnetic MOF composites as catalysts for diverse industrially challenging and demanding reactions (Fig. 5).

4.1.1 Oxidation reactions. The controlled oxidation of organic compounds to value-added chemicals and products is an indispensable transformation that has contributed immensely to the recent growth of organic synthesis at both the academic and industrial level. Traditionally, these oxidation reactions involve the use of stoichiometric amount of toxic heavy metal oxidants that generate large quantities of unwanted byproducts and also demonstrate poor selectivity. As a consequence of rising environmental cognizance, greener and environmentally benign processes yielding high atom economy are gaining widespread interest amongst the scientific community. Therefore, numerous heterogeneous catalysts like magnetic MOF composites are utilized for carrying out a wide range of oxidation reactions.

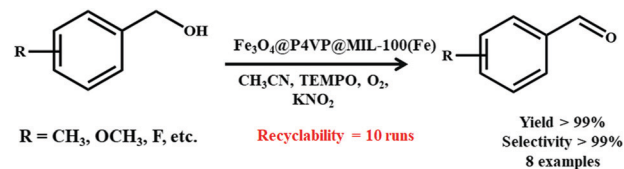
Nowadays, aerobic transition-metal-catalyzed selective oxidation of alcohols has been gaining huge momentum in fine and industrial organic chemistry. To date, several transition metal-based homogeneous catalysts, such as Cu, Mn, Co and Fe, have been utilized for the oxidation reactions.^{161,162} However, the difficulties in separation and recoverability hamper their large-scale applicability in industrial processes. To address these issues, Saikia *et al.* fabricated a $Fe_3O_4@MIL-101(Cr)$ hybrid for carrying out the solvent-free oxidation of benzyl alcohol to benzaldehyde in the presence of *tert*-butyl hydroperoxide (TBHP).¹¹⁰ The experimental results revealed



that the developed catalytic system exhibited 44% conversion and 98% selectivity towards the formation of benzaldehyde. In fact, a wide range of substituted benzyl alcohols were efficiently converted into the substituted benzaldehyde moieties. Moreover, the catalyst being magnetic in nature was facilely recovered and recycled for three consecutive runs without undergoing any deterioration and deactivation.

The concept of magnetic MOF composites was very well utilized by the Wang research group, wherein they fabricated a $\text{Fe}_3\text{O}_4/\text{Fe-MIL-101}$ catalyst for the oxidation of alcohols and epoxidation of olefins.¹³⁷ Oxidation of alcohols was successfully executed in the presence of an O_2 balloon as the sole oxidant, TEMPO as the co-catalyst and KNO_2 as an additive. Additionally, the resulting material unveiled impressive activity as a wide series of primary, secondary, acrylic and allylic alcohols underwent reaction smoothly under the optimized reaction conditions with excellent conversion percentage and selectivity. Strikingly, it was observed that the polarity of the solvent significantly affected the conversion percentage during the oxidation of alcohols. Apart from this, the designed catalyst exhibited superior performance in the epoxidation of olefins. Indeed, cyclic olefins such as cyclopentene, cyclooctene and cyclododecene were efficaciously transformed into the preferred epoxides under ambient reaction parameters, *i.e.*, at room temperature, and with short reaction times. Overall, the developed catalyst generated the desired products with high conversion percentages along with excellent selectivity.

Core-shell-structured magnetic MOF composites have emerged as an attractive platform for accomplishing various organic reactions. Recently, Yang and co-workers proposed an efficient strategy for developing a core-shell $\text{Fe}_3\text{O}_4/\text{Cu}_3(\text{BTC})_2$ catalyst, which displayed tremendous performance in the TEMPO-mediated aerobic oxidation of alcohols at 75 °C (Fig. 6).¹⁴⁸ Fortunately, owing to the nanosized porous structure of the multifunctional MOF, effective adsorption of the organic reagents occurred, which intensified the contact between the active Cu^{2+} sites and the reactant molecules, thereby refining



Scheme 6 Illustration showing aerobic oxidation of aromatic alcohols catalyzed by $\text{Fe}_3\text{O}_4/\text{P4VP}/\text{MIL-100}(\text{Fe})$.

the escalated catalytic potential of the designed material. Some of the key intriguing characteristics of the developed methodology were negligible leaching of active species, easy magnetic recoverability of the catalyst along with good recyclability for five successive runs.

Another important investigation was made by Shu and co-workers.¹⁴⁶ The authors designed a core-shell $\text{Fe}_3\text{O}_4/\text{P4VP}/\text{MIL-100}(\text{Fe})$ hybrid and evaluated its catalytic potential in the molecular O_2 -assisted selective oxidation of alcohols (Scheme 6). The intricately designed catalyst uncovered impressive potential in the concerned oxidation reaction. The hybrid catalyst showed promising prospects of facile recovery and exceptional recyclability for ten consecutive cycles without any considerable deterioration in its structural integrity and activity.

Selective oxidation of saturated C–H bonds also symbolizes a major organic transformation in the fine and chemical industries as it invariably leads to the generation of numerous oxidized products that find extensive applications in the agricultural and domestic sectors. One of its key reactants is benzylic C–H bonds, *i.e.*, the benzylic hydrocarbon can be converted into corresponding alcohols, aldehydes or ketones, which serve as resourceful intermediates in the production of versatile generic drugs, pharmaceuticals, dyes and solvents. However, the extremely high activation energy of the inert sp^3 C–H bond has been identified as the foremost reason why its oxidation is quite challenging at lower temperatures. Numerous homogeneous catalysts have been reported in the literature for the oxidation of benzylic C–H bonds; however, they suffer from difficulty in the recycling of the catalyst. Besides, several solid heterogeneous catalysts based on mesoporous MnCeO_x , Au–Pd/C, $\text{CuFe}/\gamma\text{-Al}_2\text{O}_3$, and $\text{MIL-101}(\text{Cr})$ have been availed for the concerned reaction.^{163–166} Nevertheless, these protocols are accompanied with high energy inputs, elevated reaction temperature and O_2 pressure, longer reaction times along with unrestrained selectivity and low conversion percentage. In view of the above-mentioned problems, Wang and co-workers presented the fabrication route for a hybrid magnetic MOF composite for the selective oxidation of benzylic C–H bonds using TBHP as the oxidant (Scheme 7).⁴⁸ The idea of covalently binding the active catalytic MOF nanostructure onto the magnetic component played a pivotal role in this report. The authors directly synthesized MOF nanolayers onto carboxyl-functionalized MNPs. Initially, carboxyl-functionalized MNPs capped with PVP were synthesized. Eventually, addition of copper ions and H_3BTC to the solution mixture led to the *in situ* generation of a HKUST framework onto ferrite NPs. The developed chemical bonding between the copper ions and

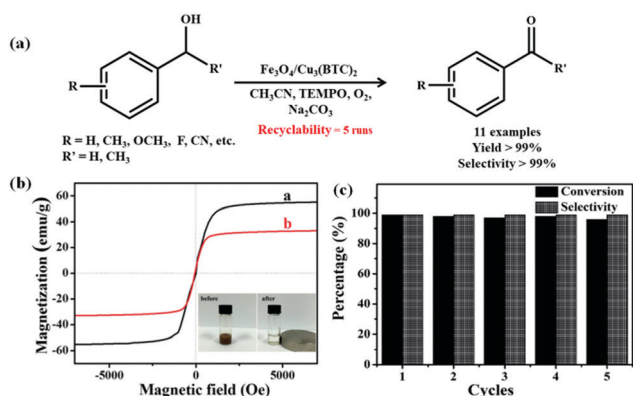
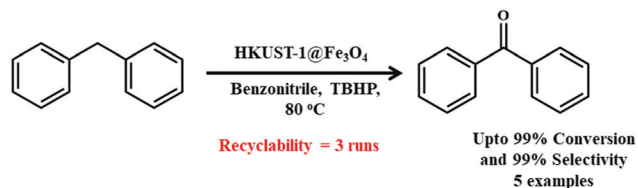


Fig. 6 (a) Scheme depicting $\text{Fe}_3\text{O}_4/\text{Cu}_3(\text{BTC})_2$ -catalyzed oxidation of alcohols. (b) VSM curves of Fe_3O_4 and $\text{Fe}_3\text{O}_4/\text{Cu}_3(\text{BTC})_2$ at 25 °C. (c) Recyclability runs of $\text{Fe}_3\text{O}_4/\text{Cu}_3(\text{BTC})_2$ catalyst in the oxidation of benzyl alcohol. Reproduced with permission from ref. 148. Copyright (2016) John Wiley and Sons.

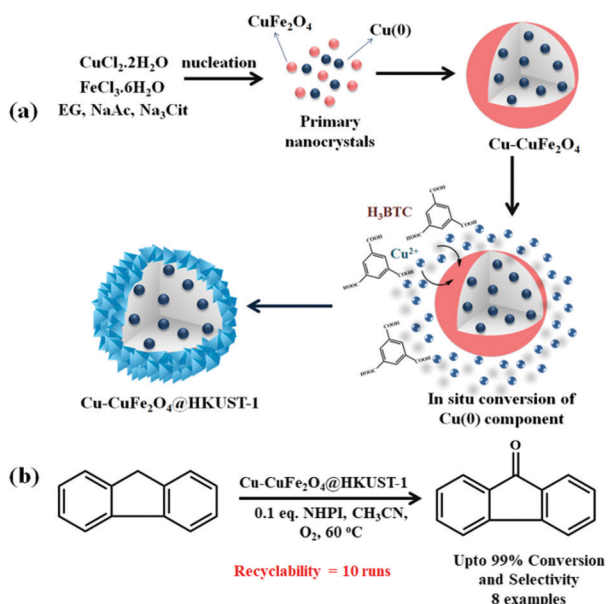




Scheme 7 HKUST-1@Fe₃O₄-catalyzed benzylic hydrocarbon oxidation.

carboxylic groups was perceived to be the premier reason behind the MOF nanolayers remaining intact on the MNPs and also the integrity of the nanomaterial being maintained for repetitive catalytic cycles. The synthesized magnetic HKUST-1@Fe₃O₄ core-shell nanomaterial exhibited incredible catalytic performance towards benzylic hydrocarbon oxidation with 99% conversion and selectivity. The diligently constructed material proved to be a stepping stone in the designing of MOF-based catalysts for continuous magnetic fluid bed purposes.

During the past few years, selective oxidation of benzylic C-H bonds has reportedly been carried out using peroxide oxidants like TBHP and hydrogen peroxide (H₂O₂). Nonetheless, these oxidizing agents are toxic and corrosive to equipment. Besides, *tert*-butanol formed after the utilization of TBHP gets left over in the reaction and demands further separation. Thus, use of molecular oxygen as a cheap and clean oxidant is highly demanded from an economic and environmental point of view. In this regard, Wang and Gao along with their research group rationally designed a Cu-CuFe₂O₄@HKUST-1 heterostructure for carrying out selective oxidation of benzylic C-H bonds (Scheme 8).¹⁶⁷ For this, Cu-CuFe₂O₄ NPs were initially synthesized using a solvothermal approach. The Cu(0) part of the Cu-CuFe₂O₄ NPs acted as the key source of copper, which



Scheme 8 (a) Scheme depicting formation mechanism of Cu-CuFe₂O₄@HKUST-1 heterostructure. (b) Cu-CuFe₂O₄@HKUST-1-catalyzed selective oxidation of benzylic C-H bond.

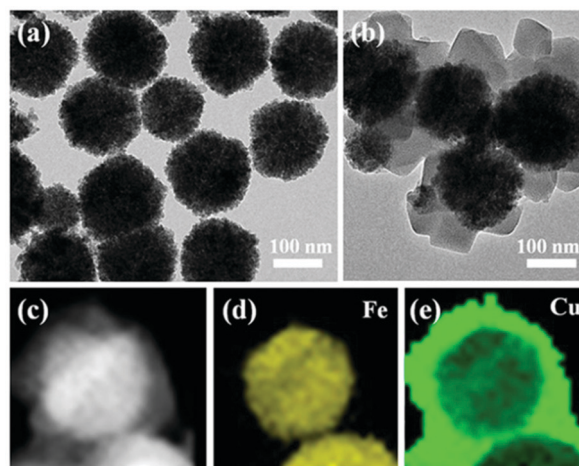


Fig. 7 TEM micrographs of (a) Cu-CuFe₂O₄ and (b) Cu-CuFe₂O₄@HKUST-1. HAADF-STEM micrograph of (c) Cu-CuFe₂O₄@HKUST-1 and EDS mapping of (d) Fe and (e) Cu in the heterostructures. Reproduced with permission from ref. 167. Copyright (2017) American Chemical Society.

after the addition of an ethanolic solution of H₃BTC got readily transformed into a MOF shell.

Morphological and elemental characterization of the hybrid heterostructure was successfully accomplished through TEM and HAADF-STEM analysis (Fig. 7). Notably, the resulting multifaceted heterostructure possessing the integrated benefits of the Cu-CuFe₂O₄ core and the MOF shell displayed distinct potential in the molecular O₂ and *N*-hydroxyphthalimide (NHPI)-aided selective oxidation of benzylic C-H bonds using fluorenone as a representative substrate. Conversion as well as selectivity of 99% were certainly achieved with acetonitrile as the solvent at 60 °C. Furthermore, it was disclosed that during the catalytic procedure, the Cu-CuFe₂O₄ component delivered multitudinous active sites while the MOF shell, *i.e.*, HKUST-1, performed the role of attracting and preconcentrating the molecular oxygen. Besides, the protocol was also extended for executing selective oxidation of numerous substituted benzyl C-H bonds. In addition, the magnetic core imparted sufficient stability and durability to the developed catalyst, as a result of which the catalyst was applied for 10 successive runs and did not exhibit any marked deterioration in catalytic efficacy.

4.1.2 Hydrogenation reactions. Hydrogenation reactions are amongst the most crucial transformations in the realm of organic chemistry, having prodigious commercial as well as industrial utility for producing fine and commodity chemicals.^{168–173} The hydrogenation of nitroarenes is a mild, simplistic and versatile reaction for the production of anilines. The large-scale industrial hydrogenation of nitrobenzenes to anilines is generally carried out in either gaseous or liquid phase. However, the gas-phase reactions are carried out at elevated temperatures, such as 553–573 K, and a very high H₂ pressure of 0.1 to 0.5 MPa, which makes the overall methodology highly energy intensive. On the contrary, liquid-phase reactions enable significant reduction in temperature conditions. To date, several homogeneous catalytic systems based on transition metal complexes of Rh, Ir, Ru, Au, Ag, Pd, Pt have been



reported in the literature.^{174–176} Nevertheless, these expensive catalytic systems are also accompanied by metal contamination and product purification problems. Therefore, the scientific fraternity has been aiming towards creating heterogeneous catalysts integrated with magnetic characteristics. Consequently, several attempts have been made towards designing magnetic MOF composites for hydrogenation reactions. To accomplish the prolific liquid-phase reduction of *p*-nitrophenol to *p*-aminophenol, Fe₃O₄@M/MIL-100(Fe) where M = Au, Pt, Pd was synthesized by Chen and co-workers.¹⁷⁷ In this regard, the authors prepared a sequence of hybrid magnetic MOF composites by simply altering the metal NPs, namely Fe₃O₄@Au/MIL-100(Fe), Fe₃O₄@Pt/MIL-100(Fe) and Fe₃O₄@Pd/MIL-100(Fe) (Fig. 8). An assessment of the experimental results revealed that the developed microspheres exhibited remarkable catalytic reduction with turnover frequencies of 223, 3094 and 1343 for Au, Pt and Pd, respectively. Amongst them, the Fe₃O₄@Pt/MIL-100(Fe) catalyst demonstrated the maximum conversion percentage and highest turnover frequency in the reduction reaction. Indeed, UV-visible absorption spectroscopy also conferred an encouraging corroboration for the catalytic reduction process. Several other nitrobenzenes were successfully reduced in the presence of NaBH₄ using the Fe₃O₄@Pt/MIL-100(Fe) catalyst. The authors proposed an underlying plausible mechanistic route in which reduction phenomenon commenced with the adsorption of the substrate (*p*-nitrophenol) onto the MOF shell. It is worth noting here that the π - π stacking interactions amongst the aryl component of *p*-nitrophenol and the organic linker of the MOF along with coordination effects produced between the phenolic -OH of *p*-nitrophenol and the metal ions of the MOF triggered the adsorption process. Afterwards, reduction within the mesopores of the MOF proceeded *via* transference of electrons from

NaBH₄ to noble metal NPs along with the concomitant generation of hydrogen atoms from hydride, which finally attacked *p*-nitrophenol and reduced it to *p*-aminophenol. It was deduced that the synergistic interaction produced as a result of enhanced contact between noble metal NPs and the MOF with a high concentration of *p*-nitrophenol in core-shell morphology substantially boosted the overall catalytic activity. More precisely, the uniform cavities present in the MOF shell acted as nanoreactors by delivering numerous docking sites for the substrates. Besides longer life, magnetic retrievability, high reusability and recyclability were some of the apparently striking features of the protocol.

Another Au-Fe₃O₄@MIL-100(Fe)-based hybrid magnetic MOF composite for executing NaBH₄-assisted 4-nitrophenol reduction was developed by Zhu *et al.*¹⁷⁸ In the synthesized composite, Au-Fe₃O₄ acted as the superparamagnetic core and Au NPs were sandwiched betwixt the magnetic component and the porous MOF shell. As manifested from TEM analysis (Fig. 9), Au NPs were uniformly dispersed on ferrite NPs with subsequent development of a porous MOF shell outside the Au-Fe₃O₄ particles. The synthesized porous magnetic material displayed exceptional activity even at room temperature. Furthermore, a time-dependent UV-visible study as well as the related spectra were obtained for examining the reduction kinetics. Moreover, results acquired from the extended X-ray absorption fine structure (XAFS) revealed MIL-100(Fe) to have higher or more prominent acidic character as a consequence of significant electron-donation phenomenon occurring from the MIL-100(Fe) to the Au NPs. The aforesaid process further enabled hydrogen molecule activation *via* Lewis acid-base interactions and facilitated faster production of 4-aminophenol.

On similar grounds, a remarkable Cu-BTC@Fe₃O₄ composite for accomplishing NaBH₄-mediated nitroarene reduction was synthesized by Zhang and Wang along with their research group (Scheme 9).¹⁷⁹ A mixture of ethanol-water in 3 : 1 proportion was found to be the best solvent for achieving the complete transformation of nitrobenzene into aniline. Notably, the developed composite exhibited broad substrate scope and afforded the desired aniline derivatives in surprisingly good yields. Furthermore, the composite offered the additional advantage of recoverability and reusability for six multiple cycles *via* external magnetic forces.

Bian and co-workers smartly took advantage of a step-by-step assembly strategy for fabricating a core-shell Fe₃O₄@PDA-Pd@[Cu₃(btc)₂] composite for the reduction of 4-nitrophenol.⁴⁹ The prudently designed composite consisted of a Fe₃O₄ core functionalized with polydopamine (PDA), an intermediate layer of Pd NPs and an outer or exterior shell of MOF. Advanced microscopic techniques such as TEM and HRTEM (Fig. 10) revealed the uniform and homogeneous dispersion of Pd NPs both on the interior and the exterior, *i.e.*, on the surface of the PDA layer. The composite exhibited outstanding catalytic performance in the reduction of 4-nitrophenols and its excellent activity was accredited to the unique hierarchical core-shell structure of the composite. Existence of the PDA layer with numerous catechol and amine groups and strong affinity

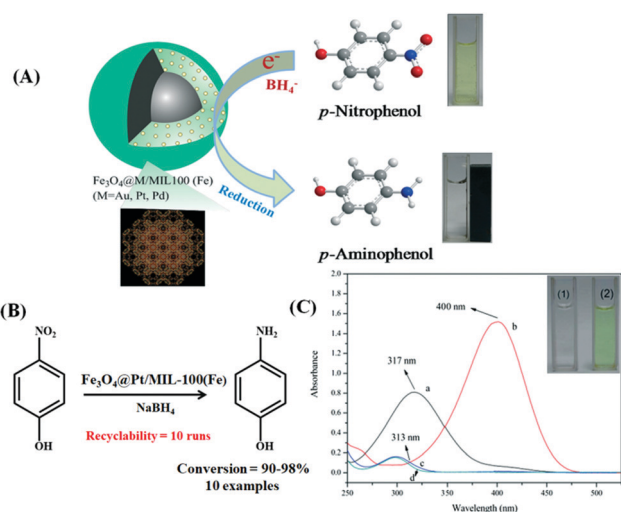


Fig. 8 (A) Diagrammatic and photographic presentation showing Fe₃O₄@M/MIL-100(Fe) (M = Au, Pt, Pd)-catalyzed reduction of nitrophenol. (B) Fe₃O₄@Pt/MIL-100(Fe)-mediated reduction of *p*-nitrophenol to *p*-aminophenol. (C) UV-visible spectra of *p*-nitrophenol before (a) and after (b) addition of NaBH₄. (c) Spectrum obtained after complete reduction using catalyst and (d) spectrum of pure *p*-aminophenol. Reproduced with permission from ref. 177. Copyright 2014 Royal Society of Chemistry.



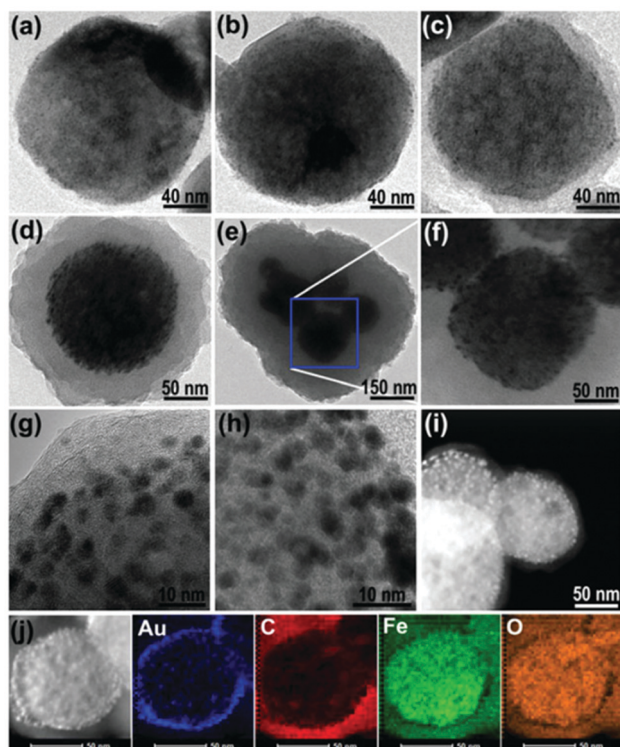


Fig. 9 TEM micrographs of (a) Au-Fe₃O₄ and core-shell Au-Fe₃O₄@MIL-100(Fe) obtained after (b) 5, (c) 10, (d) 20, and (e and f) 30 cycles. HRTEM and HAADF-STEM images of Au-Fe₃O₄@MIL-100(Fe) after (g and i) 10 and (h and j) 20 cycles along with elemental mapping for Au, C, Fe and O elements in the composite. Reproduced with permission from ref. 178. Copyright 2015 Royal Society of Chemistry.

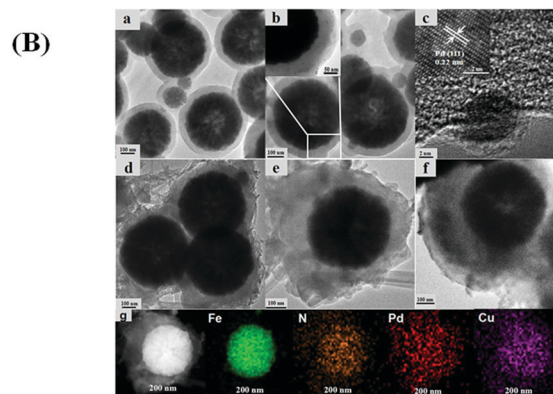
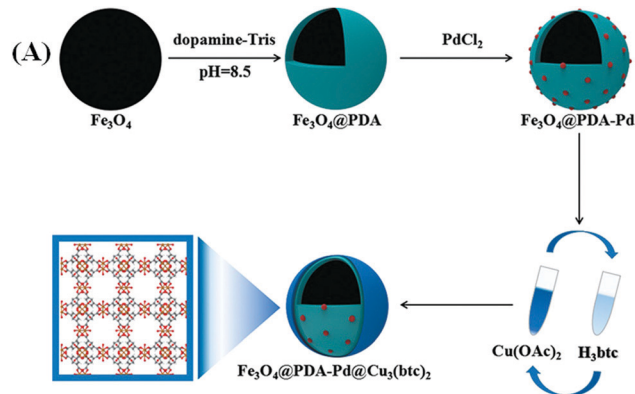
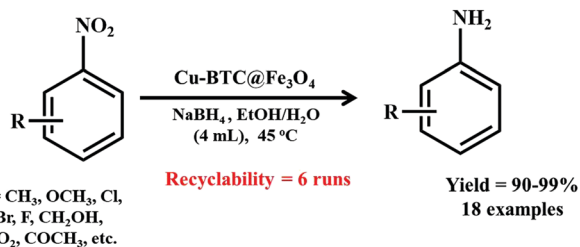


Fig. 10 (A) Fabrication route for Fe₃O₄@PDA-Pd@Cu₃(btc)₂. (B) TEM micrographs of (a) Fe₃O₄@PDA, (b) Fe₃O₄@PDA-Pd, (d and e) Fe₃O₄@PDA-Pd@Cu₃(btc)₂ when $n = 5$ and (f) Fe₃O₄@PDA-Pd@Cu₃(btc)₂ when $n = 15$, (c) HRTEM micrograph of Fe₃O₄@PDA-Pd, and (g) STEM image of Fe₃O₄@PDA-Pd@Cu₃(btc)₂ when $n = 5$ along with elemental mapping of Fe, N, Pd and Cu in the nanocomposite. Reproduced with permission from ref. 49. Copyright (2018) John Wiley and Sons.



Scheme 9 Cu-BTC@Fe₃O₄-catalyzed reduction of nitroarenes to anilines.

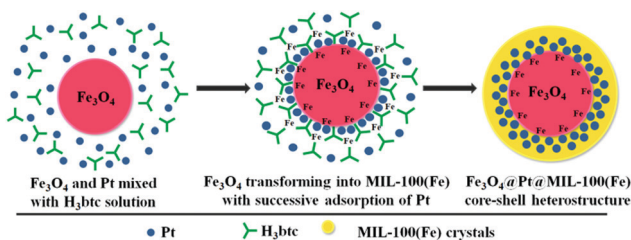
towards organic molecules endowed the resultant material with good dispersibility in water and ethanol and rendered Pd-active sites accessible to the reactants. Besides, the MOF shell with added benefits of porosity facilitated the specific adsorption of the reactants through electrostatic, van der Waals and π - π stacking interactions, thereby enhancing the contact between the reactants and the active species. Thus, the synergistic unification of each component played a decisive role in boosting the catalytic activity of the designed composite.

Very recently, Chen *et al.* designed a multifunctional [Fe₃O₄@Pt@MIL-100(Fe)] MNP-MOF composite by metamorphosing Fe₃O₄ nanospheres into MIL-100(Fe) and *in situ* encapsulating Pt NPs between the Fe₃O₄ core and the MIL-100(Fe)

shell for the reduction of *p*-nitrophenols.¹⁸⁰ The core-shell heterostructure was fabricated by separately synthesizing Fe₃O₄ and PVP-modified Pt NPs, which were then consequently mixed with H₃btc under mechanical stirring and finally heated in an oven at 80 °C for 6 h (Scheme 10). During the course of the reaction, Pt NPs were first adsorbed onto the surface of the Fe₃O₄ and the oxidative dissolution of the Fe₃O₄ NPs in the mildly acidic conditions (formed after the dissociation of H₃btc) simultaneously generated Fe³⁺ ions, which further got coordinated with the carboxylate groups of the btc ligand, eventually leading to the formation of MIL-100(Fe) crystals. Meanwhile, some of the residual Pt NPs after being adsorbed on the Fe₃O₄ core also got adsorbed on the incessantly forming surface of the MIL-100(Fe) shell. The formation mechanism of the heterostructure was also deeply studied by carefully monitoring the morphologies obtained after discrete reaction periods. Synergistic cooperation between the Pt NPs and the MIL-100(Fe) shell (by imparting sufficient docking positions for *p*-nitrophenol) in the core-shell-structured composite led to astonishing results in the formation of *p*-aminophenol.

Chang *et al.* instantiated the fabrication of a magnetic MOF composite embedded with Ag NPs for establishing the reduction of 4-nitrophenol.¹⁸¹ The functional composite was





Scheme 10 Fabrication route for $\text{Fe}_3\text{O}_4@Pt@MIL-100(Fe)$ heterostructures.

prepared by initiating the layer-by-layer growth of an MIL-100(Fe) shell on a carboxyl-modified Fe_3O_4 core under mechanical agitation. The next step involved the preparation of Ag NPs *via* Co-60 gamma radiation-mediated reduction protocol and their uniform dispersion within the pores of MIL-100(Fe). The reduction processes of 4-nitrophenol with NaBH_4 were monitored continuously using UV-visible spectroscopy. A representative reaction entailing $\text{Fe}_3\text{O}_4@MIL-100(Fe)$ without Ag was conducted and exhibited no significant change in peak intensity in UV analysis, thereby further signifying the crucial role of Ag NPs in nitrophenol reduction. The designed catalyst exhibited marvelous catalytic potency in the concerned reaction along with superb recyclability.

The polymerization of styrene *via* semihydrogenation of phenylacetylene has been extensively studied by the scientific fraternity. During the transformation, removal of even trace quantities of phenylacetylene represents the most crucial parameter that needs to be taken care of as it results in the poisoning of the catalyst. This reaction is generally carried out in semibatch stirred tank reactors. Recently, Zhou and Fang along with their research group synthesized a series of Pd-based magnetic core-shell catalysts, such as $\text{Fe}_3\text{O}_4@SiO_2/Pd$, $\text{Fe}_3\text{O}_4@AlOOH/Pd$, $\text{Fe}_3\text{O}_4@TiO_2/Pd$, $\text{Fe}_3\text{O}_4@Cu_3(BTC)_2/Pd$ and $\text{Fe}_3\text{O}_4@ZIF-8/Pd$ with Pd loading of 0.5 wt%.¹⁸²

Physicochemical characterization techniques like TEM and FTIR validated that the designed catalysts possessed core-shell morphological architecture. Besides this, X-ray photoelectron spectroscopic analysis of the catalyst validated the existence of the PdO_2 group rather than Pd(0) or PdO as the active component involved in the semihydrogenation process. Amongst all the catalysts investigated for the concerned semihydrogenation process, the $\text{Fe}_3\text{O}_4@ZIF-8/Pd$ composite in the presence of ethanol gave the highest conversion percentage of 99.5 along with 90.5% selectivity towards styrene formation (Fig. 11). The magnificent activity was attributed to the influential electronic effects arising as a result of the donation of electrons from the ZIF-8 to PdO_2 . Moreover, after the successful formation of styrene, its desorption from the catalytic sites suppressed the further hydrogenation process.

Nowadays, there has been a paradigm shift towards constructing hollow MNPs@MOF composites. Owing to their high surface areas, significant lower density and efficient mass transfer, these hollow “yolk-shell” or “reverse bumpy ball” type composites are widely employed as catalysts for the synthesis of complex organic moieties. In this context, Zhao,

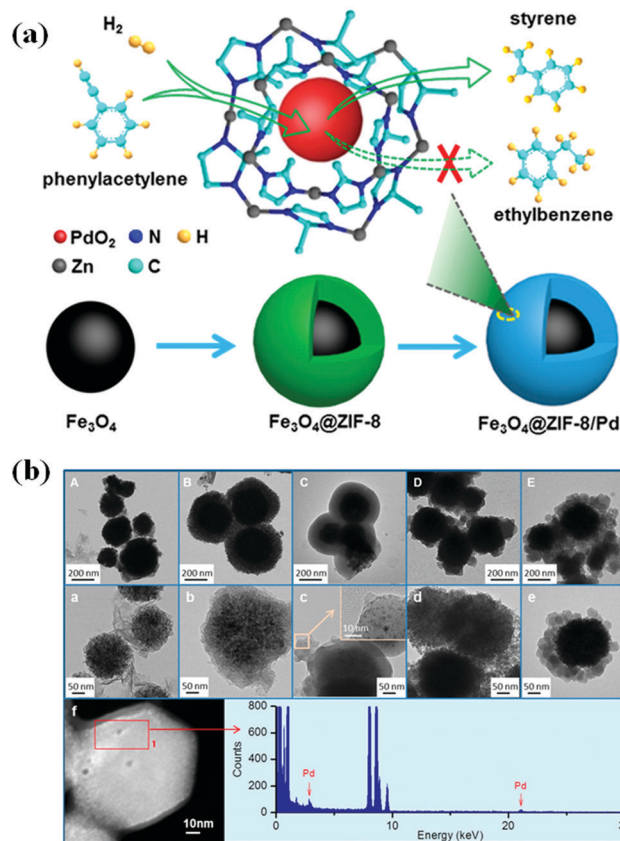


Fig. 11 (a) $\text{Fe}_3\text{O}_4@ZIF-8/Pd$ -catalyzed semihydrogenation of phenylacetylene to styrene. (b) HRTEM micrographs of support material (A–E) and catalyst (a–e). (A, a) $\text{Fe}_3\text{O}_4@AlOOH$ and $\text{Fe}_3\text{O}_4@AlOOH/Pd$, (B, b) $\text{Fe}_3\text{O}_4@TiO_2$ and $\text{Fe}_3\text{O}_4@TiO_2/Pd$, (C, c) $\text{Fe}_3\text{O}_4@SiO_2$ and $\text{Fe}_3\text{O}_4@SiO_2/Pd$, (D, d) $\text{Fe}_3\text{O}_4@Cu_3(BTC)_2$ and $\text{Fe}_3\text{O}_4@Cu_3(BTC)_2/Pd$, (E, e) $\text{Fe}_3\text{O}_4@ZIF-8$ and $\text{Fe}_3\text{O}_4@ZIF-8/Pd$, and (f) HAADF-STEM and HAADF-EDS of $\text{Fe}_3\text{O}_4@ZIF-8/Pd$. Reproduced with permission from ref. 182. Copyright (2017) American Chemical Society.

Chen and research group saliently designed magnetic hollow double-shell-structured Pd/MOF nanospheres through a step-by-step assembly for the liquid-phase-assisted hydrogenation of styrene, *cis*-stilbene and tetraphenylethylene at room temperature (Fig. 12).¹⁸³ In an attempt at fabricating the desired catalyst, polystyrene-*co*-acrylic acid nanospheres were first synthesized as a support material for depositing magnetic iron oxide NPs on its surface. After that, $\text{Fe}_3\text{O}_4/polystyrene$ (PS) nanospheres were covered with an outer shell of ZIF-8 followed by their successive encapsulation with Pd NPs in the interior part of ZIF-8 *via* a wet impregnation method to form $\text{Fe}_3\text{O}_4/PS@Pd/ZIF-8$. In the next step, using the same solution of zinc nitrate and 2-methylimidazole, another outer shell of ZIF-8 was coated on the already synthesized sample to form $\text{Fe}_3\text{O}_4/PS@Pd/ZIF-8@ZIF-8$ nanospheres. In the final step, the polystyrene-*co*-acrylic acid nanosphere template was removed to form hollow void $n\text{Fe}_3\text{O}_4@Pd/ZIF-8@ZIF-8$ nanospheres. This novel architecture displayed outstanding efficacy in the hydrogenation of styrene, wherein it achieved a conversion percentage of 100 within a reaction time of 5 min along with excellent recyclability. It was ascertained that the internal hollow cavity



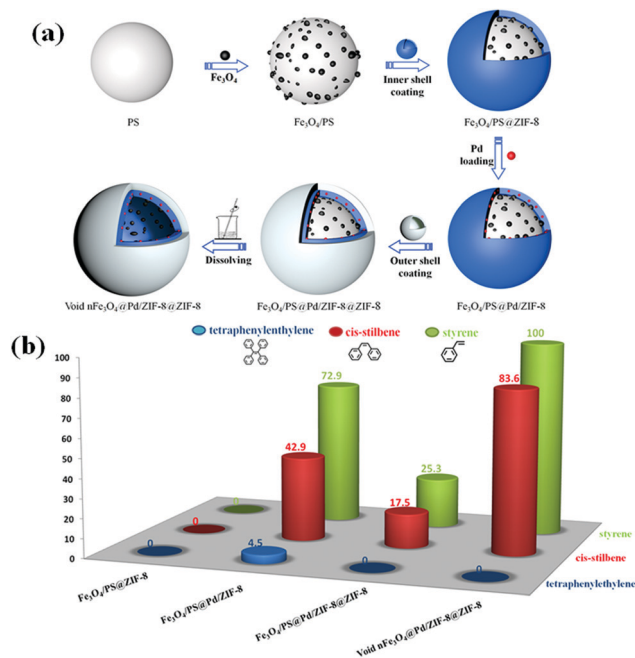


Fig. 12 (a) Diagrammatic representation showing synthesis of void $n\text{Fe}_3\text{O}_4/\text{Pd}/\text{ZIF-8}/\text{ZIF-8}$. (b) Liquid-phase hydrogenation of styrene, *cis*-stilbene, and tetraphenylethylene catalyzed by $\text{Fe}_3\text{O}_4/\text{PS}/\text{ZIF-8}$, $\text{Fe}_3\text{O}_4/\text{PS}/\text{Pd}/\text{ZIF-8}$, $\text{Fe}_3\text{O}_4/\text{PS}/\text{Pd}/\text{ZIF-8}/\text{ZIF-8}$ and void $n\text{Fe}_3\text{O}_4/\text{Pd}/\text{ZIF-8}/\text{ZIF-8}$ [reaction time: styrene (5 min), *cis*-stilbene (6 h) and tetraphenylethylene (12 h)]. Reproduced with permission from ref. 183. Copyright (2019) American Chemical Society.

played a dominant factor in accelerating the diffusion rate of reactants, thereby enhancing the overall catalytic activity.

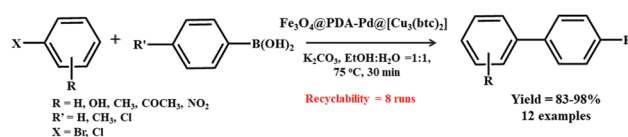
4.1.3 Coupling reactions. From the standpoint of energy-efficient and sustainable processes, construction of ubiquitous C–C, C–N and C–S bonds ranks among the most versatile and appealing tool for carrying out organic synthesis, having numerous diverse applications in pharmaceuticals and materials science.

These transformations involve the coupling of two molecular fragments *via* the aid of a catalyst and most often result in the formation of stereospecific and regioselective products.^{184–187} The persistent development in this transformation can be directly observed from the continual rise in the number of publications each year. Despite remarkable success, ample reports present in literature demonstrate the use of homogeneous transition metal complexes as catalysts in these reactions. Nevertheless, transition-metal-catalyzed reactions require an additional step of removing the leached metal ion and ligand after its decomposition from the reaction mixture. Besides, removal of trace amounts of transition metal to avoid product contamination is very crucial in the pharmaceutical and medicinal sectors. Therefore, the development of heterogeneous catalysts appears to be a viable solution for these reactions. The incessant expansion in these protocols has completely revolutionized the landscape of synthetic organic chemistry for the generation of natural products, organic materials and polymers. Recently, many magnetic MOF composite-based catalysts have been fabricated as outstanding reagents for

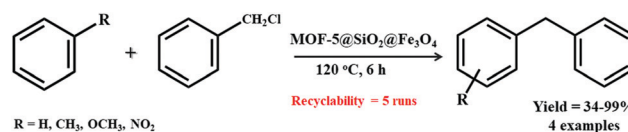
accomplishing successful formation of C–C, C–N and C–S bonds in a simplistic and reliable manner.

Suzuki–Miyaura reaction involving coupling between aryl halides and arylboronic acids holds great promise for advancing synthetic methods in practical organic chemistry. In a quest to develop a novel catalyst that manifests ultrahigh efficacy for Suzuki–Miyaura coupling between aryl halides and arylboronic acids, a $\text{Fe}_3\text{O}_4/\text{PDA}-\text{Pd}@[Cu_3(\text{btc})_2]$ composite was designed by a research group.⁴⁹ The catalytic performance of the synthesized composite was explored by taking bromobenzene and phenylboronic acid as model substrates in the presence of K_2CO_3 and a 1 : 1 ratio of ethanol–water as the optimized base and solvent, respectively (Scheme 11). The reported material was thereafter expanded for executing coupling between diverse aryl halides and arylboronic acids, which further uncovered excellent outcomes. In fact, encouraged by the obtained results, the catalyst was found to be active even towards coupling of highly challenging and perplexing aryl chlorides under ambient conditions. A fascinating attribute of the protocol was that because the catalyst is magnetic in nature, it could be recycled and reused eight times without undergoing any decomposition or decline in its catalytic activity.

Li *et al.* synthesized a $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$ heterostructure for the Friedel–Crafts alkylation between benzyl chloride and toluene (Scheme 12).¹⁸⁸ A simple solvothermal reaction resulted in the formation of magnetic Fe_3O_4 particles followed by their subsequent encapsulation within a SiO_2 layer *via* hydrolysis technique. Finally, an *in situ* strategy was utilized for coating MOF-5 on $\text{SiO}_2/\text{Fe}_3\text{O}_4$ particles. Initial screening was carried out by synthesizing catalysts with varying contents of MOF-5, *i.e.*, 15.5 wt% $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$, 26.8 wt% $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$, 42.3 wt% $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$ and 59.4 wt% $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$. The synthesized 26.8 wt% $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$ catalyst possessing plentiful active sites achieved 97% conversion in solvent-free conditions with greater selectivity towards the *p*-isomer instead of the *o*-isomer within 6 h at 120 °C. Moreover, the catalyst unveiled superb durability and recyclability for five consecutive runs.



Scheme 11 $\text{Fe}_3\text{O}_4/\text{PDA}-\text{Pd}@[Cu_3(\text{btc})_2]$ -catalyzed Suzuki–Miyaura coupling reaction.



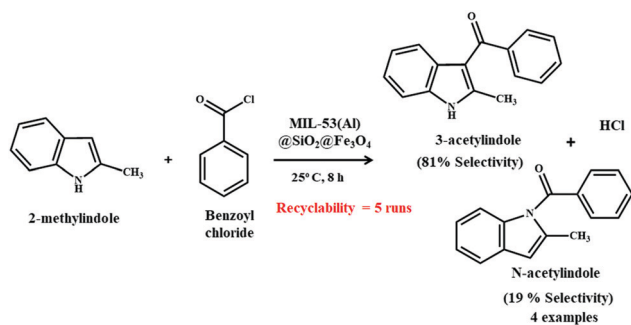
Scheme 12 $\text{MOF-5}/\text{SiO}_2/\text{Fe}_3\text{O}_4$ -mediated Friedel–Crafts alkylation reaction.



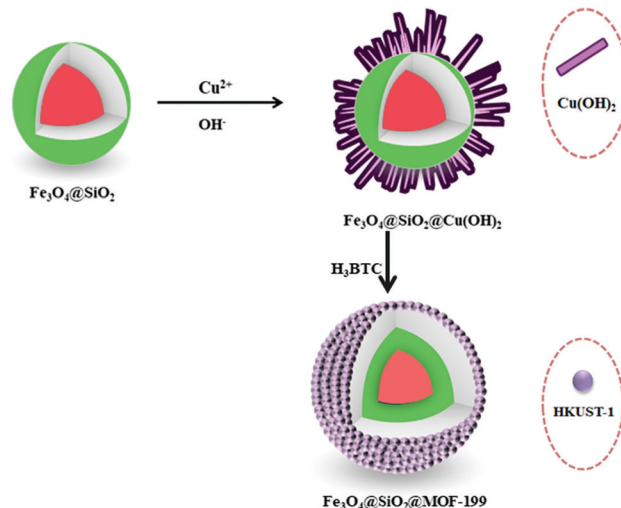
A recent example of utilization of a magnetic MOF composite in the arena of catalysis was reported by Ji and co-workers.¹⁸⁹ For the very first time, a MIL-53(Al)@SiO₂@Fe₃O₄ catalyst was *in situ* fabricated with different MIL-53(Al) contents by encapsulating a shell of MIL-53(Al) onto SiO₂@Fe₃O₄ particles under heating at 220 °C in an autoclave for 72 h. Friedel–Crafts acylation between 2-methylindole and benzoyl chloride was chosen as the representative reaction for assessing the performance of the developed catalyst (Scheme 13). Close inspection of the assimilated results indicated that the catalyst possessed great surface area, apposite superparamagnetism and good catalytic activity and selectivity. MIL-53(Al)@SiO₂@Fe₃O₄ composite with 38.8% MIL-53(Al) content as a catalyst presented 98% conversion of 2-methylindole along with the selective formation of 3-acetylindole and *N*-acetylindole with 81% and 18%, respectively. Easy separability and reusability of the catalyst for five repeated cycles provided apparent certification of the immensely high activity and durability of the composite. Moreover, the catalyst was capable of maintaining over 90% 2-methylindole conversion and 80% selectivity towards 3-acetylindole even after five cycles, thereby proving its effectiveness after repeated reactions.

Indeed it is splendid to mention the work carried out by Zhang *et al.*, where the authors smartly exploited an *in situ* self-assembled strategy for synthesizing a MIL-100(Fe)@SiO₂@Fe₃O₄ composite.¹⁹⁰ Primarily, to obtain SiO₂@Fe₃O₄ particles, magnetic particles were synthesized *via* a solvothermal technique and thereafter modified with a silica layer to inhibit agglomeration and decomposition. The final catalyst was obtained by wrapping of pre-formed uniform SiO₂@Fe₃O₄ particles with a MIL-100(Fe) framework through the self-assembly of Fe(NO₃)₃ and H₃BTC under refluxing conditions at 100 °C for 8 h and subsequently the catalytic activity of the core–shell-structured material was investigated in the liquid-phase acetalization processes involving benzaldehyde and glycol. The coupling reaction involving a 0.55 molar ratio of benzaldehyde to glycol proceeded well at 80 °C and was found to attain conversion of 73.2% within 2 h. It was concluded that the composite possessing copious accessible Lewis acidic sites unveiled magnificent catalytic activity towards the acetalization reaction.

Considering the biological and optical activities of binuclear isoquinoline and pyridine-fused benzimidazoles as anticancer,

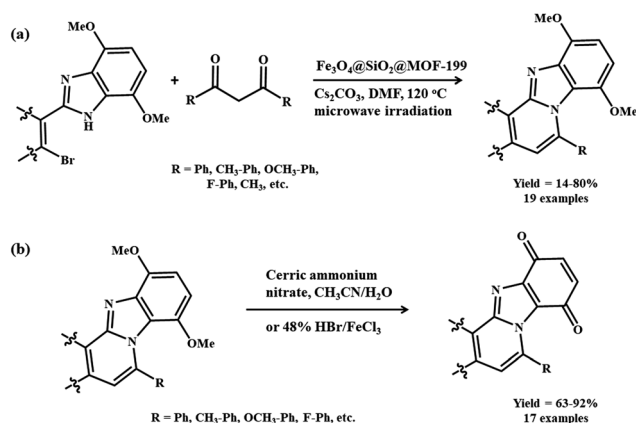


Scheme 13 Friedel–Crafts acylation between 2-methyl indole and benzoyl chloride mediated by MIL-53(Al)@SiO₂@Fe₃O₄.



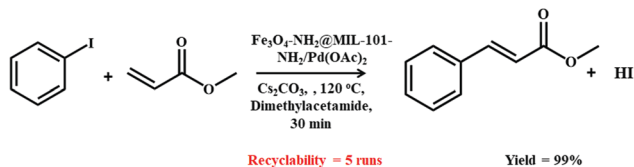
Scheme 14 Fabrication pathway for Fe₃O₄@SiO₂@MOF-199.

antitumor and anti-proliferative agents, Cho and colleagues described an efficient synthesis of these motifs by Fe₃O₄@SiO₂@MOF-199.¹⁹¹ This magnetic MOF composite was prepared by growing a Cu(OH)₂ shell on Fe₃O₄@SiO₂, and then the Cu(OH)₂ was transformed into a Cu-BTC shell with the subsequent addition of H₃BTC ligand (Scheme 14). The microwave-assisted reaction between 2-(2-bromoaryl)-4,7-dimethoxy-1-*H*-benzo[*d*]imidazoles and (*Z*)-2-(2-bromovinyl)-4,7-dimethoxy-1-*H*-benzo[*d*]imidazoles with 1,3-diketones led to the formation of binuclear N-fused scaffolds 8,11-dimethoxybenzo[4,5]-imidazo-[2,1-*a*]isoquinolines and 6,9-dimethoxybenzo[4,5]-imidazo-[1,2-*a*]pyridines (Scheme 15a). Mechanistic studies revealed that the reaction proceeded *via* C–C coupling, deacylation and finally cyclocondensation. The products obtained were subsequently oxidized in the presence of ceric ammonium nitrate in acetonitrile/H₂O or HBr/FeCl₃ in H₂O to afford binuclear isoquinoline- and pyridine-fused benzimidazole-4,7-diones (Scheme 15b). Furthermore, from the viewpoint of energy-efficient and environmentally sound protocols, the



Scheme 15 (a) Fe₃O₄@SiO₂@MOF-199-catalyzed synthesis of binuclear isoquinoline- and pyridine-fused benzimidazoles. (b) Further oxidation of substituted benzimidazoles to substituted benzimidazole-4,7-diones.





Scheme 16 $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2\text{/Pd(OAc)}_2$ -mediated Heck–Mizoroki coupling reaction between iodobenzene and methyl acrylate.

designed methodology appeared to be an attractive platform for the synthesis of various bioreductive quinone based drugs.

Furthermore, the Heck–Mizoroki coupling reaction between olefins and aryl or vinyl halides for constructing C–C bonds has played a crucial role in modern synthetic chemistry. In this connection, the Nuri research group devised a recyclable amine-modified magnetic MIL-101-Pd-based MOF composite for the Heck–Mizoroki reaction (Scheme 16).¹⁹² The catalyst preparation route began with the synthesis of amine (1,6-hexanediamine)-functionalized Fe_3O_4 NPs, which were eventually integrated with Cr-based MIL-101- NH_2 MOF under solvothermal conditions with heating in an autoclave at 218 °C for 18 h.

However, before loading Pd(OAc)_2 , the obtained $\text{Fe}_3\text{O}_4\text{-NH}_2\text{@MIL-101-NH}_2$ MOF was first activated by dispersion in dichloromethane (DCM). With the assistance of the magnetic MOF composite-based catalyst, cross-coupling between iodobenzene and methyl acrylate in dimethylacetamide as the solvent proceeded smoothly at 120 °C. In spite of the fact that the authors could not explore the substrate scope, the catalyst synthetic strategy offers promising potential for the further development of magnetic MOF composite-based catalysts.

The heteroatom C–N and C–S cross-coupling reactions have emerged as indispensable tools in the construction of a diverse range of products, having extensive utility in biological, pharmaceutical, agrochemical, biochemical and material sectors. The conventional methods employed by various research groups are highly discouraging owing to the involvement of harsh reaction conditions, such as use of strong reducing agents, polar solvents and elevated temperatures. Recently, the possibility of modifying the surface of a MOF, *i.e.*, $\text{NH}_2\text{-MIL53(Al)}$, to obtain $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-NH}_2\text{-Co}^{\text{II}}$ NPs was explored by Akhlaghinia and co-workers in C–N and C–S bond-forming reactions.¹⁹³ In an attempt to obtain the desired catalyst, $\text{NH}_2\text{-MIL53(Al)}$ was synthesized using a one-pot solvothermal strategy and for further modifications it was subsequently activated in the presence of dicyclohexylcarbodiimide (DCC) and citric acid in acetonitrile to form AMCA-MIL53(Al). The resulting material was then integrated with the magnetic component under mechanical stirring at r.t., followed by functionalization with 2-chloroethylphosphonic (Ethephon) and amino guanidine nitrate to form $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-Ethephon}$ and $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-NH}_2$ composites, respectively. The product obtained was subsequently boiled in an ethanolic solution of cobalt chloride to form $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-NH}_2\text{-Co}^{\text{III}}$ NPs (Scheme 17).

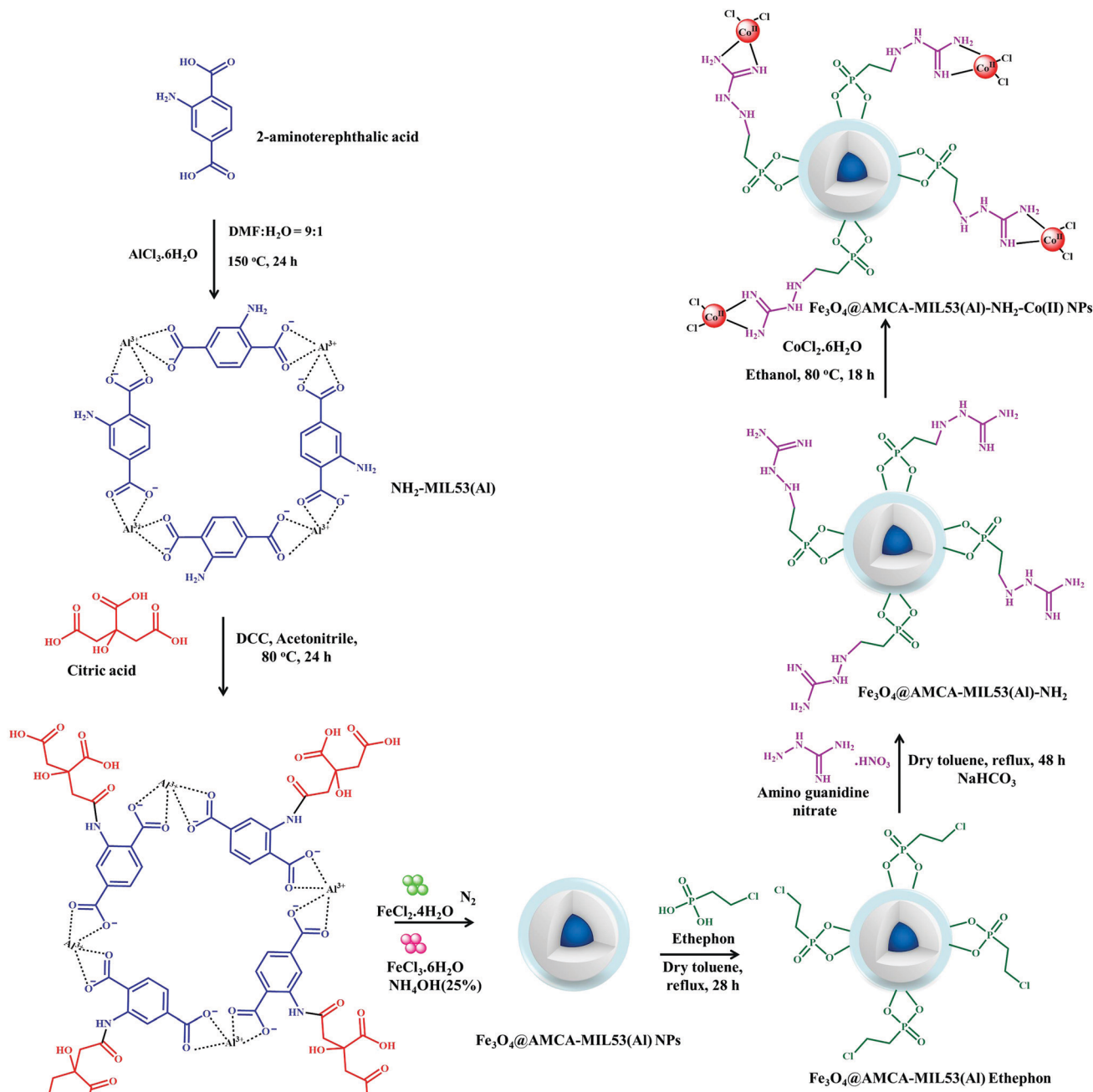
Structural analysis was conducted well using various analytical and spectroscopic techniques, such as FTIR, TEM, FE-SEM,

BET, XRD and VSM analysis. The catalytic efficiency of the prudently constructed catalyst was investigated in the solventless C–N cross-coupling of iodobenzene with aniline (Scheme 18a) and C–S cross-coupling of iodobenzene with thiophenol (Scheme 18b). The protocol exhibited wide substrate scope, high functional group tolerance, exceptional yields and good recyclability owing to the magnetic nature of the catalyst. Scheme 19 depicts the synthetic pathway of the cross-coupling reactions, which begins with the *in situ* reduction of Co^{II} species (present in $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-NH}_2\text{-Co}^{\text{II}}$) to Co^{I} in the presence of base ($\text{KOH/K}_3\text{PO}_4$). In the next step, oxidative addition of aryl halide to Co^{I} generates intermediate (II), which later on coordinates with heteroatom to afford intermediate (IV). Meanwhile, intermediate (IV) undergoes reductive elimination to yield the anticipated products in excellent yields along with the regeneration of Co^{II} from Co^{I} . The high catalytic performance of the catalyst was further accredited to its nanosized crystalline nature and simultaneous existence of active cobalt species. Furthermore, to assess the heterogeneous nature of the catalyst, various experiments like hot filtration and poisoning tests were carried out.

4.1.4 Multicomponent coupling reactions. Multicomponent reactions (MCRs), owing to their ability to generate diversity-oriented synthesis of structurally complicated scaffolds, have witnessed revitalization in the field of synthetic organic chemistry. The concept of MCRs involves the incorporation of three or more reactants in a one-pot fashion to sequentially furnish new chemical entities that contain all the atoms of the starting materials. Thus, MCRs, by reducing the number of individual synthetic steps or preserving the atom and step economy, reduce the reaction time and solvents, typically pursuing the principles of green chemistry.^{194–196} The aforementioned integral benefits of these reactions provide an efficient way for the synthesis of combinatorial libraries of bioactive heterocyclic motifs whose construction has been considered a milestone in medicinal chemistry, natural product synthesis, bioconjugation and artificial drug synthesis.

In this direction, a novel bifunctional catalyst entailing use of a magnetic MIL-101- SO_3H MOF composite was reported for the preparation of 1,3,5-triarylbenzene scaffolds (Scheme 20a) from acetophenone as the precursor reagent and 2,4,6-triarylpyridine moieties (Scheme 20b) obtained *via* coupling between acetophenone, aromatic aldehydes and ammonium acetate.¹¹³ In both the reactions, wide arrays of functional groups were well tolerated and the targeted products were obtained in splendid yields. Scheme 21 illustrates the mechanistic route through which cooperative interaction between the magnetic MIL-101- SO_3H -based catalyst and the substrates furnish 1,3,5-triphenylbenzene motifs. The initial step involves the protonation of acetophenone through acidic sites present in MIL-101- SO_3H to generate the enol form. The subsequent reaction between the protonated forms (A and B) and further dehydration leads to the formation of the α,β -unsaturated carbonyl moiety C, which again activates by the catalyst and undergoes reaction with another protonated acetophenone to form D. The compound D then undergoes dehydrogenation and prototropic shift followed





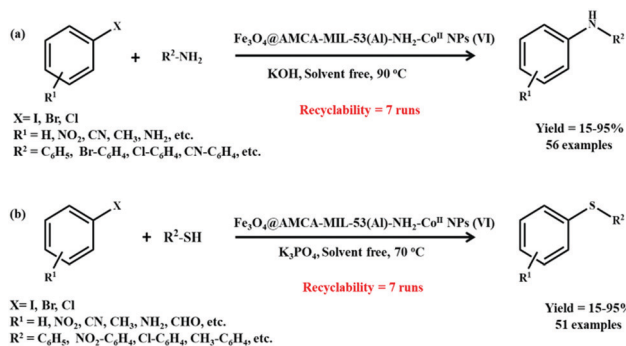
Scheme 17 Scheme depicting formation of $\text{Fe}_3\text{O}_4\text{@AMCA-MIL53(Al)-NH}_2\text{-Co(III)}$.

by electrocyclization and dehydrogenation to yield the desired product.

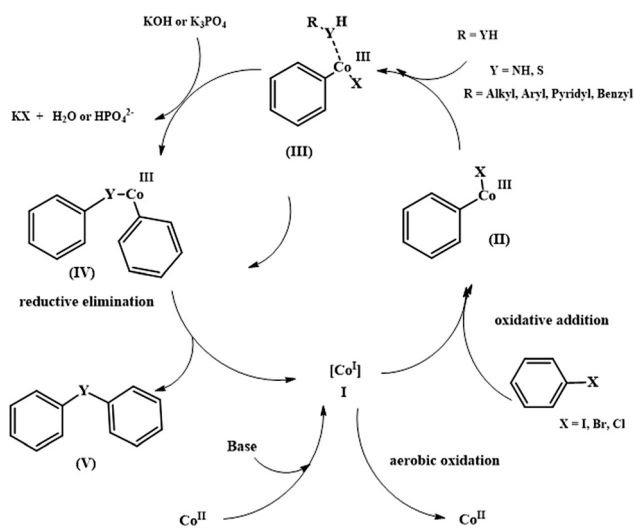
A synthetic pathway involving the critical role of MIL-101- SO_3H towards accelerating the formation of 2,4,6-triaryl pyridines is demonstrated in Scheme 22. The scheme depicts the protonation of acetophenone *via* magnetic MIL-101- SO_3H catalyst to produce the enol form, which undergoes nucleophilic addition with benzaldehyde to afford product C through Aldol condensation. Meanwhile, the enamine moiety generated after reaction between ammonium acetate and acetophenone interacts with C *via* Michael addition to form complex E, which eventually cyclizes and undergoes oxidation to form

2,4,6-triphenylpyridines. The synergistic effect between the Lewis acidic sites of Cr^{III} and the active sites of Fe_3O_4 NPs was uncovered to have a positive and profound influence on the reaction kinetics. Additionally, the Brønsted acidic sites, due to the SO_3H groups, were also responsible for achieving exceptional catalytic performance. Some of the startling attributes of the projected catalytic protocol encompassed high efficiency, good chemical stability, high recyclability, high functional group tolerance, magnetic retrievability and high product yield. All these features collectively rendered the proposed methodology to be highly beneficial from economic and environmental concerns.

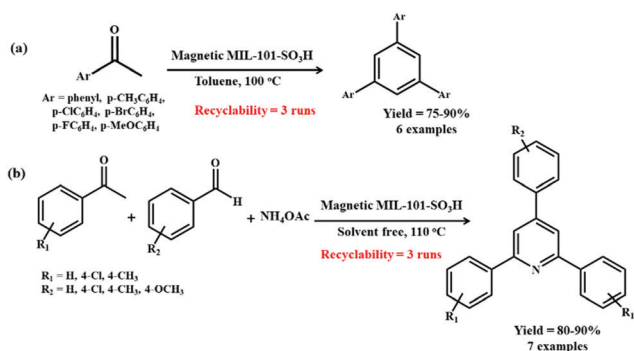




Scheme 18 (a) Fe₃O₄@AMCA-MIL53 (Al)-NH₂-Co^{II}-catalyzed C–N cross-coupling reaction (b) Fe₃O₄@AMCA-MIL53 (Al)-NH₂-Co^{II}-catalyzed C–S cross-coupling reaction.

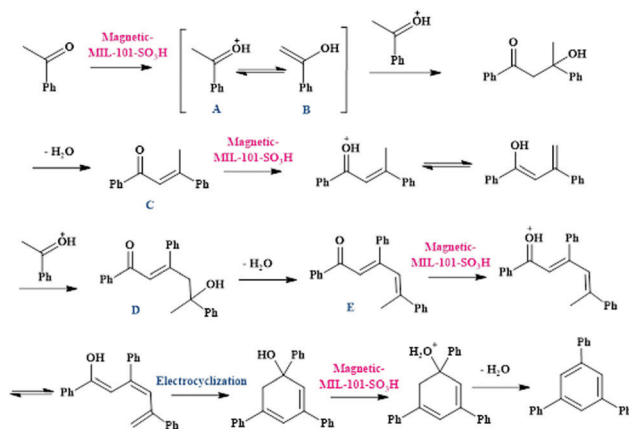


Scheme 19 Mechanistic route for Fe₃O₄@AMCA-MIL53(Al)-NH₂-Co^(III)-assisted C–heteroatom (N,S) cross-coupling reactions.

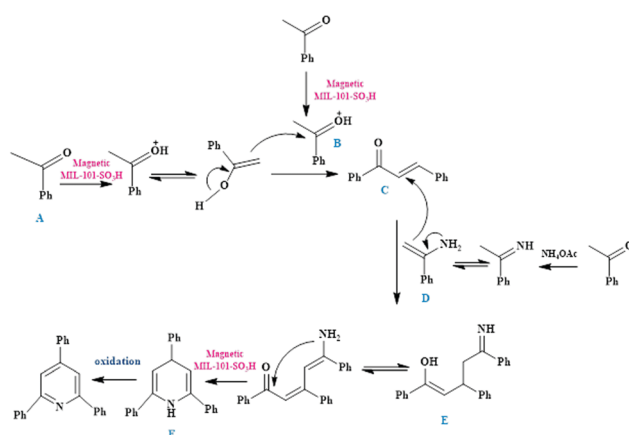


Scheme 20 (a) Preparation of 1,3-triarylbenzenes mediated by magnetic MIL-101-SO₃H catalyst. (b) Preparation of 2,4,6-triaryl pyridines mediated by magnetic MIL-101-SO₃H catalyst.

Given the tremendous potential of multicomponent coupling reactions in shaping our current industrial and academic sectors, Zhang *et al.* recently designed a magnetic NiFe₂O₄@MOF-5 heterostructure for executing successful solventless multicomponent



Scheme 21 Mechanistic pathway for the synthesis of 1,3,5-triphenylbenzene motifs in the presence of magnetic MIL-101-SO₃H composite.

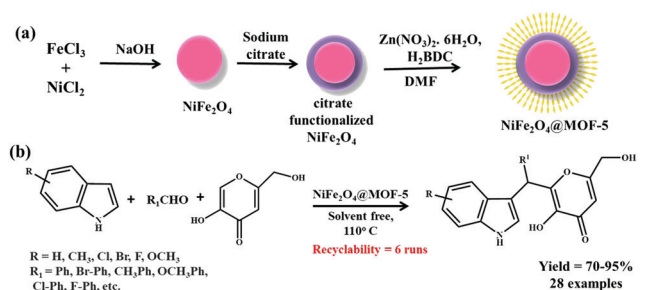


Scheme 22 Mechanistic pathway for the synthesis of 2,4,6-triaryl pyridines in the presence of magnetic MIL-101-SO₃H composite.

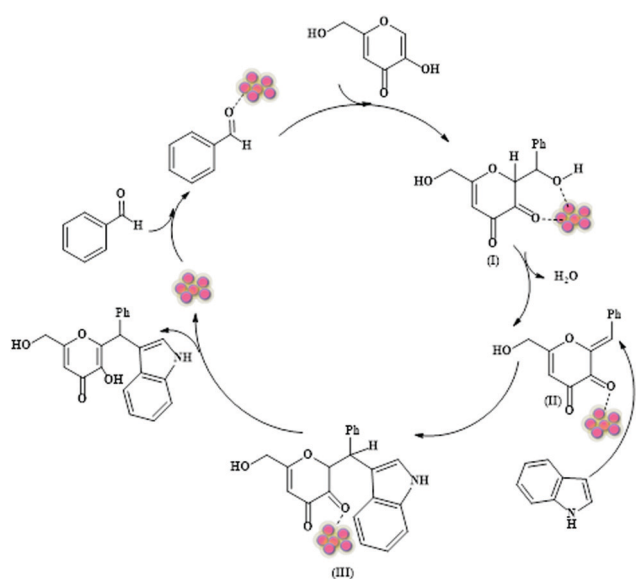
coupling between benzaldehyde, indole, and kojic acid to yield 2-substituted alkyl and aryl(indolyl) kojic acid derivatives (Scheme 23).¹⁹⁷ The final catalyst was synthesized in three steps having a NiFe₂O₄ magnetic core, zinc ions as connectors and terephthalic acid (H₂BDC) as linkers. Firstly, NiFe₂O₄ NPs prepared *via* a co-precipitation method were eventually functionalized using sodium citrate and later on the MOF-5 layer was grown onto the citrate-functionalized NPs after the NiFe₂O₄ particles were heated in an autoclave containing a mixture of zinc nitrate and H₂BDC in DMF at 130 °C for 24 h.

The MOF-assimilated magnetic component possessed sufficient magnetic susceptibility to permit facile separation of the catalyst from the reaction media *via* external magnetic forces rather than cumbersome filtration and centrifugation techniques. Divergent and distinctive aldehyde and indole moieties were coupled effectively to afford 2-substituted alkyl and aryl(indolyl)-kojic acid scaffolds in astonishing and remarkable yields. Scheme 24 portrays a mechanistic route that highlights the synergistic interplay of the NiFe₂O₄@MOF-5-based catalyst and substrates in stimulating the multicomponent reaction. The reaction commences with the activation of the carbonyl group





Scheme 23 (a) Synthesis of NiFe₂O₄@MOF-5. (b) NiFe₂O₄@MOF-5-mediated coupling reaction between aldehyde, indole and kojic acid.



Scheme 24 NiFe₂O₄@MOF-5-catalyzed fabrication of 2-substituted alkyl and aryl(indolyl) kojic acid moieties.

of benzaldehyde *via* interaction with NiFe₂O₄@MOF-5, which further reacts with kojic acid to form intermediate I. This intermediate then undergoes dehydration to give intermediate II, which further interacts with indole through conjugate addition and subsequent enolization yields the final product.

Similarly, a magnetic CoFe₂O₄/TMU-17-NH₂ MOF composite fabricated *via* an embedding approach was successfully investigated as a catalyst in the multicomponent coupling between 1,3-diketone, aromatic aldehydes and urea or thiourea to form bis-3,4-dihydropyrimidin-2(1*H*)-one and 3,4-dihydropyrimidin-2(1*H*)-one derivatives.¹¹⁹ The reaction proceeded smoothly under mild conditions, without the use of solvent and completed within 10–30 min with good to excellent yields.

A magnetically retrievable CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA) heterostructure possessing immense thermal stability was fabricated *via* a covalent bonding strategy, which exhibited unprecedented catalytic activity in the multicomponent oxidative coupling between primary alkyl/aryl amines, substituted anilines and sodium azides to form 2-substituted benzimidazole moieties (Fig. 13).⁵⁶ The authors proposed a possible mechanistic route (Scheme 25) in which cooperative interaction between

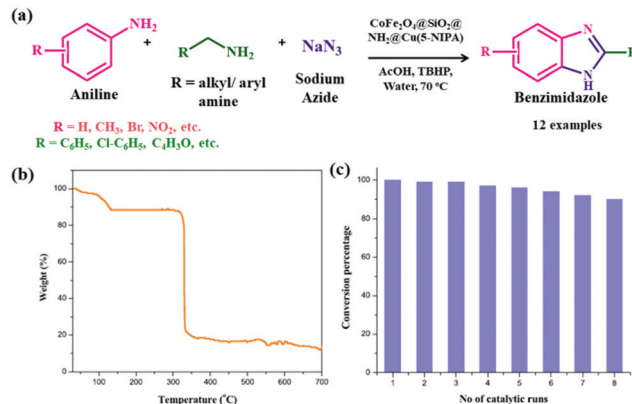
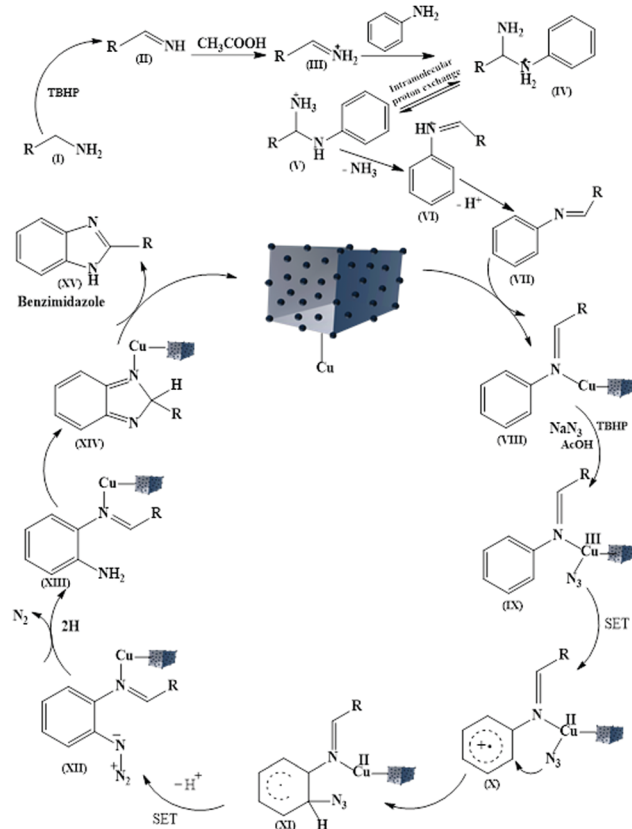


Fig. 13 (a) CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA)-catalyzed multicomponent coupling reaction to afford benzimidazole scaffolds. (b) TGA curve of CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA). (c) Recyclability studies for CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA)-mediated benzimidazole synthesis. Reproduced with permission from ref. 56. Copyright (2018) American Chemical Society.



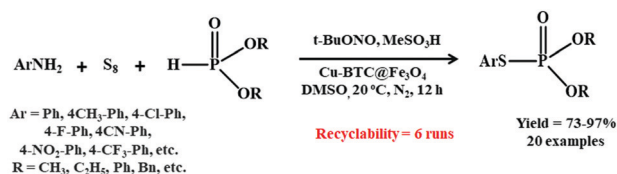
Scheme 25 CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA)-assisted synthesis of 2-substituted benzimidazoles.

CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA) and reactants successfully afforded 2-substituted benzimidazoles in good to excellent conversion percentages. Oxidation of benzylamine generates an imine moiety, which further reacts with aryl amine to produce an intermediate complex that coordinates with Cu (present in CoFe₂O₄@SiO₂@NH₂@Cu(5-NIPA)). Meanwhile, acetic acid reacts

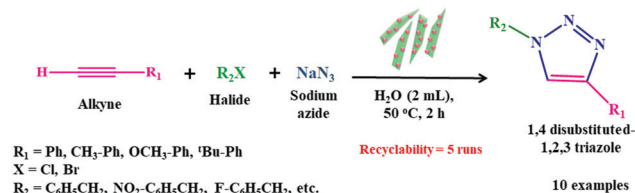


with sodium azide to generate hydrazoic acid, which in the presence of TBHP forms N_3 radical, which consequently interacts with the Cu-MOF coordinated complex. The subsequent single electron transfer process followed by loss of N_2 , intramolecular oxidative cyclization and aromatization forms the anticipated benzimidazole moiety. The protocol permitted the fruitful synthesis of a diverse range of benzimidazoles with good conversion percentages. The plentiful coordinatively unsaturated metal centers inside the MOF structure was asserted to be the prime parameter behind the impressive catalytic potential of the designed composite. Besides, the incorporation of green reaction conditions (water as solvent), wide substrate applicability and the excellent recyclability and durability of the catalyst owing to its magnetic characteristics made the protocol highly valuable for addressing industrial and environmental concerns.

Synthesis of *S*-aryl phosphorothioates *via* phosphorylation of aryl thiols has been rated as one of the most poignant transformations in organic synthesis as the resulting products find extensive usage as versatile intermediates in the generation of biologically active compounds. For accomplishing the preferred phosphorylation process, these protocols employ chlorine or bromine along with aryl thiols, which are highly toxic along with foul smelling. Additionally, the reported methodologies not only incorporate homogeneous transition metal salts but also involve unfavourable starting reagents and additives. A recent report wherein phosphorothiolation of aryl boronic acids was carried out using sulfur powder persuaded Zhang and co-workers to formulate a three-component coupling reaction between aniline as the aryl source, H-phosphonates $[P(O)H]$ and sulfur powder to form $C_{(aryl)}-S-P$ bonds catalyzed by a Cu-BTC@ Fe_3O_4 composite (Scheme 26).¹⁹⁸ The catalyst was fabricated *via* a secondary growth approach in which carboxyl-modified Fe_3O_4 NPs were added into an ethanol-water solution containing copper ions and PVP followed by the stepwise addition of more copper ions and H_3BTC under mechanical stirring for 12 h. Proper nucleation and growth of MOF onto Fe_3O_4 NPs was controlled by fine-tuning the precursor reagent ratios and the manner or series in which reagents were added. In the presence of the developed Cu-BTC@ Fe_3O_4 composite, a broad array of anilines (to *in situ* generate aryl diazonium salts) and H-phosphonates underwent reaction smoothly to afford the desired scaffolds in remarkable yields. Furthermore, the magnetic retrievability of the catalyst favored its repetitive use for six repeated runs and without any considerable decrease in the catalytic performance.



Scheme 26 Cu-BTC@ Fe_3O_4 -catalyzed synthesis of *S*-aryl phosphorothioates.



Scheme 27 $CoFe_2O_4/Mn-BDC$ -mediated click coupling reaction.

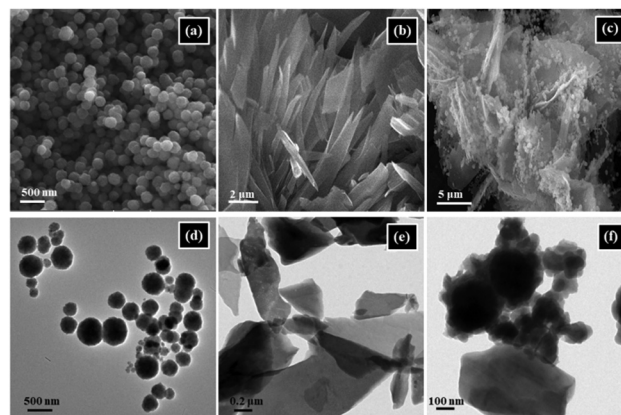
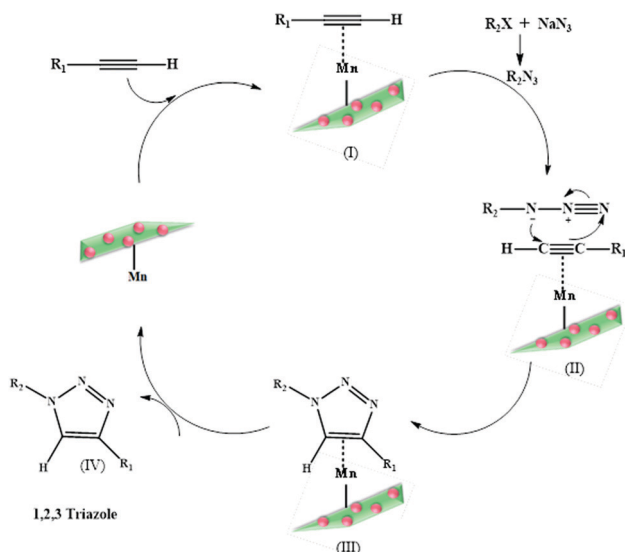


Fig. 14 SEM micrographs of (a) $CoFe_2O_4$, (b) Mn-BDC and (c) $CoFe_2O_4/Mn-BDC$. TEM micrographs of (d) $CoFe_2O_4$, (e) Mn-BDC and (f) $CoFe_2O_4/Mn-BDC$. Reproduced with permission from ref. 154. Copyright (2020) American Chemical Society.

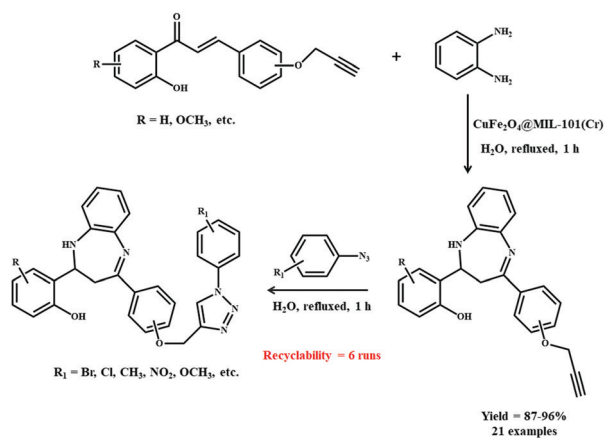
Very recently, Sharma and co-workers fabricated a $CoFe_2O_4/Mn-BDC$ hybrid heterostructure for carrying out multicomponent click coupling of alkyl/aryl halides, terminal alkynes and sodium azide to afford 1,4-disubstituted 1,2,3-triazoles (Scheme 27).¹⁵⁴ As substantiated through SEM and TEM analysis (Fig. 14), the composite synthesized by a mixing approach contained Mn-BDC possessing microflake morphology with homogeneous dispersion of $CoFe_2O_4$ NPs. The developed catalyst, apart from presenting impressive catalytic performance towards the synthesis of a broad array of 1,4-disubstituted triazoles, was also magnetically retrievable and recyclable for five runs, which further added mystique to the designed methodology. Scheme 28 elucidates the crucial role of $CoFe_2O_4/Mn-BDC$ in promoting the multicomponent click coupling to afford 1,2,3-triazole scaffolds under ambient reaction conditions. The primary step entails the coordination of Mn species (present in $CoFe_2O_4/Mn-BDC$) with a terminal alkyne to generate Mn-coordinated complex I. Meanwhile, the *in situ* formed alkyl azide reacts with complex I and subsequently undergoes 1,3-dipolar cycloaddition to generate the final product.

Benzodiazepine moieties encompassing a triazole framework are biologically active heterocyclic compounds with immense pharmaceutical significance. In view of this, $CuFe_2O_4@MIL-101(Cr)$ was lately investigated as a recyclable material in the synthesis of benzodiazepines comprising a triazole skeleton in the eco-friendly solvent of water (Scheme 29).¹⁹⁹ Chalcones with acetylene groups, *o*-phenylene diamine and substituted phenyl azides were taken as multicomponent reaction partners to





Scheme 28 Scheme depicting $\text{CoFe}_2\text{O}_4/\text{Mn-BDC}$ -mediated preparation of 1,4-disubstituted 1,2,3-triazoles.



Scheme 29 Synthesis of benzodiazepines containing triazole skeletons using $\text{CuFe}_2\text{O}_4/\text{MIL-101}(\text{Cr})$ catalyst.

afford the desired benzodiazepines in excellent yields. The engaged protocol was found to be effective even for gram scale synthesis. Furthermore, magnetic retrievability and reusability for six consecutive runs without any significant decrement in catalytic performance were some added benefits of the methodology.

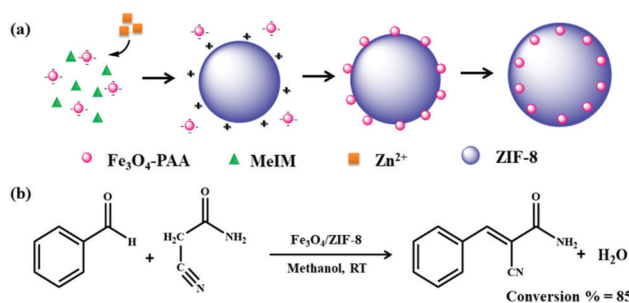
4.1.5 Condensation reactions. A condensation reaction is a type of organic transformation in which two or more reactants undergo chemical reaction *via* the loss of smaller molecules, such as water, ethanol, methanol, hydrogen chloride or acetic acid. These reactions are known to have wider applications in combinatorial organic synthesis as it yields numerous bulk platform chemicals and fine medical intermediates. Knoevenagel condensation between an aromatic aldehyde or an aromatic ketone moiety and malonic ester, malonic acid, cyanoacetic ester having an active methylene group is one of the most versatile and appealing reactions for obtaining complex organic scaffolds.

Considering the widespread importance of this reaction in synthetic organic chemistry, Ji and co-workers demonstrated a successful reaction between *p*-chlorobenzaldehyde and malononitrile catalyzed by recyclable $\text{ZIF-8}/\text{SiO}_2/\text{Fe}_3\text{O}_4$.²⁰⁰ By taking different contents of ZIF-8, the authors synthesized a series of $\text{ZIF-8}/\text{SiO}_2/\text{Fe}_3\text{O}_4$ -based composites through simply encapsulating $\text{SiO}_2/\text{Fe}_3\text{O}_4$ into ZIF-8 *via* an *in situ* approach. The synthesized catalyst achieved an incredible approximately 100% conversion and selectivity within 4 h. Besides, the protocol delivered fairly excellent results with both electron-donating and -withdrawing functionalities and the anticipated products were efficaciously attained in high yield.

Another research group led by Ge also reported the Knoevenagel reaction between benzaldehyde and cyanoacetamide using a potent $\text{Fe}_3\text{O}_4/\text{ZIF-8}$ catalyst.²⁰¹ The synthesis of the $\text{Fe}_3\text{O}_4/\text{ZIF-8}$ composite was an encapsulation process compelled by the electrostatic interactions between the positive components of ZIF-8 and the negatively charged Fe_3O_4 (Scheme 30a). Moreover, by simply adjusting the amount of Fe_3O_4 and $\text{Zn}(\text{NO}_3)_2$, the particle size and surface charge of the overall composite was controlled effectively. The high catalytic activity of the designed composite in the Knoevenagel reaction was attributed to the existence of active basic sites on its external surface (Scheme 30b).

In this context, a prolific attempt was made by Schneider *et al.*, wherein the authors synthesized a porous $\text{Fe}_3\text{O}_4/\text{ZIF-8}$ composite by dispersing smaller sized citrate-modified Fe_3O_4 NPs within the cavities or pores of the ZIF-8.²⁰² The carboxyl functionalities on Fe_3O_4 interacted with Zn^{2+} ions coordinated with 2-methylimidazole, eventually driving the growth of ZIF-8 around the Fe_3O_4 core. Microscopic studies (Fig. 15) divulged the formation of rhombic dodecahedral shaped ZIF-8 with spherical Fe_3O_4 NPs assimilated into the framework. The catalytic potency of developed architecture was assessed in the Knoevenagel condensation between benzaldehyde and malononitrile using toluene as a solvent at room temperature (Scheme 31). The protocol was even further stretched to Cu^{2+} -doped $\text{Fe}_3\text{O}_4/\text{ZIF-8}$ for catalyzing the cycloaddition reaction between phenyl azides and terminal acetylenes to afford triazole scaffolds.

The Li research group prepared a $\text{Fe}_3\text{O}_4/\text{IRMOF-3}$ composite and analyzed its catalytic potential in the Knoevenagel condensation of benzaldehyde and ethyl cyanoacetate.²⁰³



Scheme 30 (a) Formation pathway of $\text{Fe}_3\text{O}_4/\text{ZIF-8}$. (b) $\text{Fe}_3\text{O}_4/\text{ZIF-8}$ -mediated Knoevenagel condensation of benzaldehyde and cyanoacetamide.



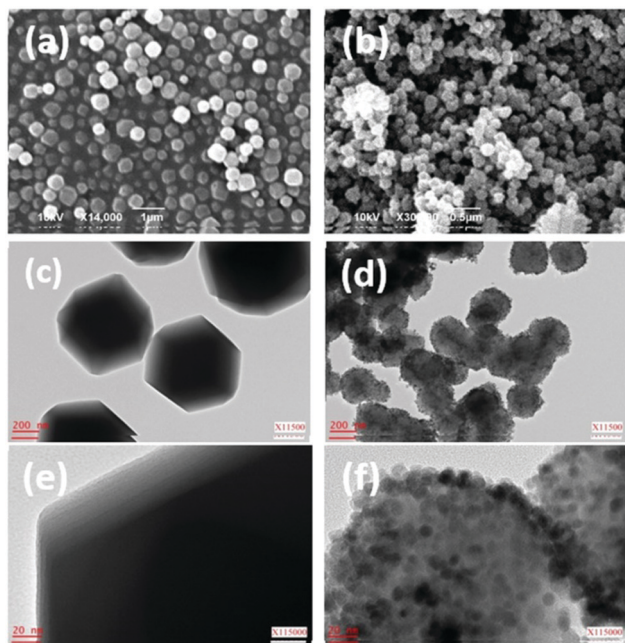
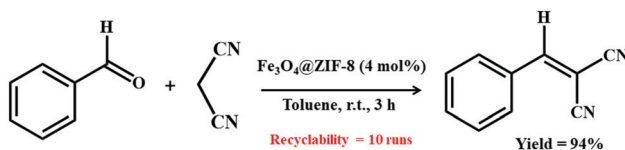


Fig. 15 SEM micrographs of (a) ZIF-8 and (b) Fe_3O_4 @ZIF-8. TEM micrographs of (c and e) ZIF-8 and (d and f) Fe_3O_4 @ZIF-8. Reproduced with permission from ref. 202. Copyright 2015 Royal Society of Chemistry.



Scheme 31 Knoevenagel condensation of benzaldehyde and malononitrile mediated by Fe_3O_4 @ZIF-8.

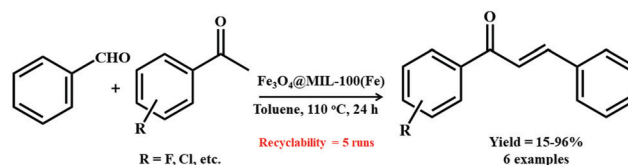
The material was synthesized by coating Fe_3O_4 with a layer of PVP that, apart from acting as a promoter, also ensured implicit encapsulation of Fe_3O_4 within the MOF matrix. Electrostatic interactions between the Zn^{2+} ions of the MOF and the pyrrolidone groups of PVP in conjunction with hydrophobic interactions between PVP and the organic linker of the MOF served as the basis for the growth of the overall composite. The authors further illuminated the fact that this MOF-based catalyst attained a marvelous ethyl cyanoacetate conversion of 98.3% within 4 h.

Another magnetically recyclable Fe_3O_4 @UiO-66- NH_2 composite possessing a core-shell structure was employed in the Knoevenagel condensation between benzaldehyde and ethyl cyanoacetate.²⁰⁴ The developed catalyst was found to be highly active in the concerned reaction due to the bifunctional characteristics of UiO-66- NH_2 along with the superior mass transfer phenomenon commendably eventuating due to its nanosized core-shell morphology. Moreover, the catalyst showed appreciable recycling stability for four consecutive runs due to facile recovery *via* magnetic forces. In fact, the protocol was further extended for the reaction between numerous larger aromatic aldehydes, like 1-naphthaldehyde and 9-anthraldehyde with ethyl cyanoacetate.

Likewise, another research group also explored Fe_3O_4 @MIL-100(Fe)- NH_2 as a potent catalyst in the Knoevenagel condensation between ethyl cyanoacetate and benzaldehyde.²⁰⁵ The high catalytic efficiency of the catalyst was attributed not only to the simultaneous presence of Lewis acidic metal sites and amino groups but also due to the existence of a mesoporous MOF shell.

Recently, a one-pot sequential deacetalization-Knoevenagel cascade condensation reaction was reported by Matsuoka and co-workers using Fe_3O_4 @HKUST-1 as the catalyst.²⁰⁶ The catalyst was fabricated by embedding Fe_3O_4 NPs into the copper-based ceramic material $\text{Cu}_2(\text{OH})_3\text{NO}_3$. At room temperature, this ceramic material in an ethanolic solution of H_3BTC was converted into HKUST-1. The cascade reaction between benzaldehyde dimethylacetal and malononitrile occurred smoothly at 363 K in the presence of 1,4-dioxane as the solvent with the successful formation of benzylidene malononitrile. It is worth noting here that the Brønsted and Lewis acidic sites along with coordinatively unsaturated metal centers inside the structure of MOF were mainly responsible for its high catalytic activity. In fact, the newly developed catalyst (Fe_3O_4 @HKUST-1) exhibited high catalytic performance in comparison to the traditional heterogeneous catalysts such as alumina, SiO_2 and MgO in the concerned reaction. The authors further explored the scope and versatility of the fabricated magnetic MOF composite towards the hydrogenation of olefin-like 1-octene. For this, Pd NPs were incorporated by mixing in Fe_3O_4 @ $\text{Cu}_2(\text{OH})_3\text{NO}_3$ solution and with the successive addition of linker (BTC), Pd/ Fe_3O_4 @HKUST-1 composite was formed which resulted in octane formation with 98% yield.

The Claisen-Schmidt condensation between a nucleophilic ketone donor and an electrophilic aldehyde acceptor is also considered to be a powerful multicomponent reaction that finds extensive usage in medicinal and synthetic organic chemistry. This reaction generates numerous pharmacologically significant compounds that possess anticancer, anti-inflammatory and anti-malarial properties. Chalcones, an important structural motif in organic synthesis and a progenitor of biologically active scaffolds such as flavonoids, benzothiazepines and pyrazolines can be synthesized *via* this reaction in acidic or basic conditions.^{207,208} In view of this, a magnetically recyclable core-shell Fe_3O_4 @MIL-100(Fe) heterostructure fabricated by utilizing a multistep assembly strategy was explored for its ability to catalyze the Claisen-Schmidt reaction affording chalcone motifs (Scheme 32).¹⁰⁸ Under optimal reaction conditions and taking benzaldehyde and acetophenone as model substrates, the catalyst demonstrated noteworthy catalytic activity. The high activity was further



Scheme 32 Fe_3O_4 @MIL-100(Fe)-catalyzed Claisen-Schmidt reaction of benzaldehyde and acetophenone.

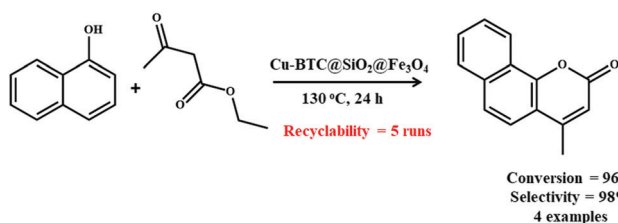


attributed to the exceptionally high surface area, well-defined pore size and Lewis acidic sites in the structure of the overall composite.

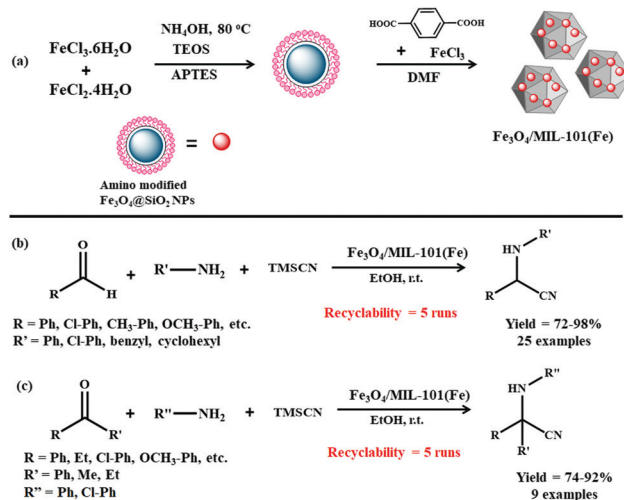
Coumarins, a significant class of oxygen heterocycles, have garnered increasing attention in the agrochemicals, insecticides, cosmetics and fragrance industries. Coumarin and its derivatives possess numerous biological activities, such as anticancer, antimicrobial, anti-HIV, and antithrombotic, that are in high demand in the pharmaceutical sector. Owing to the involvement of milder reaction conditions, simple starting reagents, and shorter reaction times, these motifs can be synthesized easily *via* Pechmann condensation reaction.^{209,210} Taking into account the aforementioned benefits offered by these moieties, Ji and co-workers fabricated a series of newer Cu-BTC@SiO₂@Fe₃O₄ materials *via* ultrasonic-assisted method by varying the mass percent of Cu-BTC in the composite and subsequently utilized them as catalysts in the Pechmann reaction between 1-naphthol and ethyl acetoacetate (Scheme 33).²¹¹ Amongst the various synthesized catalysts, 50.8% Cu-BTC@SiO₂@Fe₃O₄ unveiled an outstanding conversion of 96% along with 98% selectivity. Besides this, the ease of catalyst separation and reusability for five consecutive runs without any appreciable loss in efficiency further enhanced the significance of this protocol.

Discovered in 1850, the Strecker reaction represents one of the most efficient strategies in the synthesis of α -amino nitriles. It is a multicomponent reaction in which an amine group, a carbonyl moiety and alkaline metal cyanides effectively cross-couple to form the desired biologically important synthon.²¹² Considering the sizeable interest in these molecules in synthetic organic chemistry, a porous magnetic Fe₃O₄/MIL-101(Fe) material was examined as a potent catalyst towards accomplishing three-component Strecker condensation of aldehydes/ketones, amines and trimethylsilyl cyanide to afford α -amino nitriles (Scheme 34).²¹³ A broad range of substituted aldehydes and substituted anilines reacted smoothly in ethanol at room temperature. The protocol generated highly demanded products in exceptional yields, further highlighting the presence of Lewis acidic sites in the catalyst, which were responsible for its high activity.

4.1.6 Esterification reactions. The heavy reliance on and increasing consumption of fossil fuels have prompted researchers to develop alternative greener fuels that not only benefit society by curtailing fuel usage but also reduce atmospheric pollution to a greater extent. To remediate the above-mentioned problem, biodiesel has emerged as an attractive alternative fuel that is



Scheme 33 Cu-BTC@SiO₂@Fe₃O₄-catalyzed Pechmann reaction between 1-naphthol and ethyl acetoacetate.



Scheme 34 (a) Fabrication of Fe₃O₄/MIL-101(Fe) composite. (b) Fe₃O₄/MIL-101(Fe)-mediated Strecker reaction between aldehydes, amines and TMSCN. (c) Fe₃O₄/MIL-101(Fe)-mediated Strecker reaction between ketones, amines and TMSCN.

sustainable, biodegradable and non-toxic. The transesterification reactions for the production of biodiesel are among the most attractive research areas in the academic and industrial sectors. Moreover, due to mounting demand for an economically sustainable environment, transesterification reactions provide a unique platform for designing more acceptable processes in organic synthesis. It is splendid to introduce here the work carried out by Guan *et al.* for establishing esterification of oleic acid with ethanol.²¹⁴ The authors ingeniously designed a profitable strategy in which an ionic liquid (1,4-butanediyl-3,3'-bis(3-sulfoxypropyl)-imidazolium) dihydrogen sulfate (DAIL) with abundant acidic sites was constricted inside the framework of Fe₃O₄@NH₂-MIL-88B(Fe) (Fig. 16A). The structure of the resulting catalyst was identified and ascertained productively using FT-IR, TGA, VSM and N₂ adsorption-desorption isotherms. Additionally, well-developed microscopic tools like SEM and TEM revealed the spindle morphology of the synthesized catalyst (Fig. 16B). The ionic liquid-grafted magnetic MOF composite with a significantly high concentration of acidic sites (1.76 mmol H⁺ g⁻¹) gave

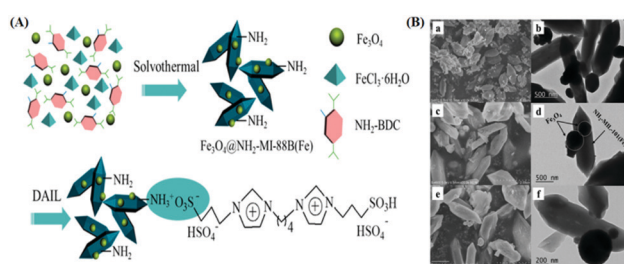


Fig. 16 (A) Illustration showing synthesis of ionic liquid-based magnetic MOF composite DAIL-Fe₃O₄@NH₂-MIL-88(Fe). (B) SEM and TEM micrographs of Fe₃O₄@NH₂-MIL-88(Fe) (a and b), DAIL-Fe₃O₄@NH₂-MIL-88(Fe) (c and d) and recovered DAIL-Fe₃O₄@NH₂-MIL-88(Fe) (e and f). Reproduced with permission from ref. 214. Copyright (2016) American Chemical Society.



biodiesel in 93.2% yield. The catalyst was found to be separated easily *via* an external magnet and was reused for six consecutive runs, demonstrating good potential for large-scale industrial applicability.

Another neoteric magnetic MOF composite as a potential prospect for carrying out esterification reaction was delineated by Wang *et al.*²¹⁵ The $\text{Fe}_3\text{O}_4/\text{MIL-100}(\text{Fe})$ heterostructure was fabricated under ambient reaction conditions, *i.e.*, low temperature without the need for HF (hydrofluoric acid) and high pressure. The catalytic efficiency of the resulting composite was investigated in the esterification of rosin with glycerol. Rosin majorly consists of tricyclic diterpene resin acid and its esterification with alcohols is considered to be highly challenging in industry. Surprisingly, the designed catalyst achieved a notable rosin conversion of 94.8% at 240 °C within a 2.5 h reaction time. Elimination of free, adsorbed water molecules from the structure of $\text{Fe}_3\text{O}_4/\text{MIL-100}(\text{Fe})$ significantly boosted its catalytic efficiency, as evident through the experimental results. Besides, the magnetic retrievability of the catalyst permitted its facile removal *via* an external magnet, which further enhanced the economic competitiveness of the protocol.

4.2 Photocatalysts

Technological changes and innovation are the thrust of industrialization and development but it comes at the cost of a mounting and invisible water pollution crisis. Water is not only crucial for human survival but also forms the basis of certain socio-economic developments. The persistent cocktail of pollutants like dyes, pesticides, aromatic hydrocarbons and pharmaceuticals are to blame for the water quality deterioration. Thus, the ever-increasing release of these pollutants into the water streams is of prime international concern and has attracted the attention of the scientific fraternity. The discharged wastewater not only damages the ecosystem but also causes serious harm to mankind and aquatic life. Therefore, the need of the hour is to design lucrative, eco-friendly and sustainable technologies that completely remove or degrade these organic pollutants from water. Much of the research endeavors of scientists working in the burgeoning arena of environmental remediation have been directed in this area.^{216,217} In this regard, magnetic MOF composite-based catalysts have appeared as a viable solution for accomplishing the proper and absolute degradation of organic pollutants into non-toxic groups. In light of this, Cai and co-workers fabricated a yolk-shell structured composite in which core-shell $\text{Pd}@\text{Fe}_3\text{O}_4$ NPs were wrapped with a hollow Fe-MOF shell under solvothermal conditions with heating at 100 °C for 6 h.²¹⁸ They subsequently investigated its catalytic prospects in the H_2O_2 -assisted Fenton-like degradation of chlorophenols and phenols from water samples. Use of HR-TEM indicated the uniform distribution of Fe_3O_4 and Pd NPs in the Fe-MOF shell. It was further revealed that the presence of cavities in the yolk-shell structure of $\text{Pd}@\text{Fe}_3\text{O}_4@\text{MOF}$ enabled a faster reactant diffusion rate, thereby enhanced the overall catalytic efficiency of the composite. The reactive oxygen species in the sample were detected using electron spin resonance spin-trap and continuous-flow chemiluminescence techniques. Besides, the outstanding

catalytic activity of the composite was ascribed to the faster and continuous production of hydroxyl radicals, which led to the complete degradation and mineralization of pollutants.

Nevertheless, use of solar energy irradiation has emerged as a potentially promising solution for tackling water pollution-related issues. Since Fujishima and Honda reported the earliest example of an artificial photocatalytic system, numerous photoactive materials, such as ZnO, CdS, and ZnS, have been reported for the photodegradation of organic pollutants.²¹⁹ Nonetheless, these conventional inorganic semiconductor-based photomaterials not only suffer from low solar energy conversion efficiency, photocorrosion, and agglomeration but also lead to difficulty in separation and recycling. In recent years, use of MOFs as active photocatalysts has garnered considerable attention from scientists across the globe as evident from some critical reviews already reported in the literature.^{12,26} In order to drive photocatalytic reactions, different functional units are incorporated into MOFs, which apart from harvesting light energy also simultaneously catalyze the reaction. MOFs offer an additional advantage of excitation *via* metal-oxo clusters and ligand-to-metal charge transfer.^{220–222} Furthermore, integrating the superb properties of MOFs with magnetic materials smartly overcomes the post-separation problems *via* magnetic attraction.

Considering the immense benefits of MOFs in the field of photocatalysis, Qiu and co-workers reported a novel and magnetic recyclable $\text{Fe}_3\text{O}_4@\text{MIL-100}(\text{Fe})$ -based photocatalyst (Fig. 17A) and studied its photocatalytic activity in methylene blue degradation.²²³ Firstly, ferrite NPs prepared solvothermally were modified using MAA. Then, MAA-functionalized ferrite NPs were dispersed in a solution containing ferric chloride and H_3BTC under ultrasonication. After repeating a number of cycles, core-shell-structured $\text{Fe}_3\text{O}_4@\text{MIL-100}(\text{Fe})$ was obtained. SEM and TEM analysis clearly showed the

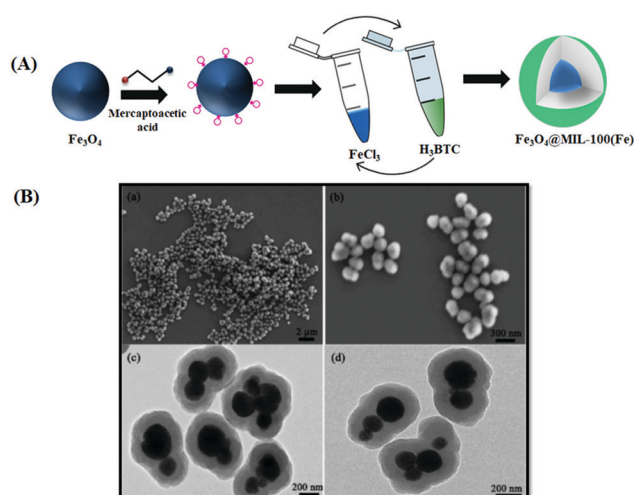
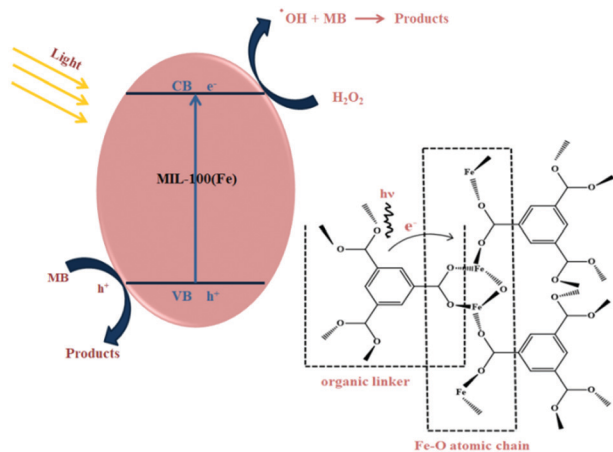


Fig. 17 (A) Schematic representation showing construction of $\text{Fe}_3\text{O}_4@\text{MIL-100}(\text{Fe})$ -based photocatalyst. (B) SEM and TEM micrographs of core-shell $\text{Fe}_3\text{O}_4@\text{MIL-100}(\text{Fe})$ acquired after 50 cycles. Reproduced with permission from ref. 223. Copyright 2013 Royal Society of Chemistry.





Scheme 35 Diagrammatic representation exhibiting MIL-100(Fe) photocatalyst-assisted methylene blue (MB) degradation along with electron transfer phenomenon under light irradiation.

spherical and monodisperse nature of the ferrite NPs (Fig. 17B). Additionally, these micrographs also revealed the core-shell morphological structure of the synthesized nanocatalyst as having a ferrite core and a MOF shell. The results disclosed the astonishing photocatalytic activity of $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}$ in both visible and UV-visible irradiation (Scheme 35). It was perceived that the photodegradation efficiency of methylene blue increased when $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}$ was used in conjunction with H_2O_2 . The obtained results were ascribed to the electron-acceptor properties of H_2O_2 suppressing the electron-hole pair recombination tendency and increasing the overall photodegradation efficiency. MIL-100(Fe) functioned like a semiconductor as it possesses an empty d metal orbital that mixes with the LUMO of the organic ligand to yield the conduction band. The overall mechanism was inferred on the basis of the electron excitation from valence to conduction band on irradiation with light and holes got automatically generated in the valence band. The photoinduced transference of electrons transformed H_2O_2 into hydroxyl radicals (OH), thereby hampering the recombination phenomenon of electrons and holes. The generated holes and hydroxyl radicals altogether possessed strong oxidizing ability and further reacted to oxidize adsorbed methylene molecules. Additionally, the designed composite presented favorable magnetic properties, as a consequence of which it was facilely separated *via* an external magnet, thus making it an admirable prospect for developing active photocatalysts working within the visible light range for organic pollutant degradation.

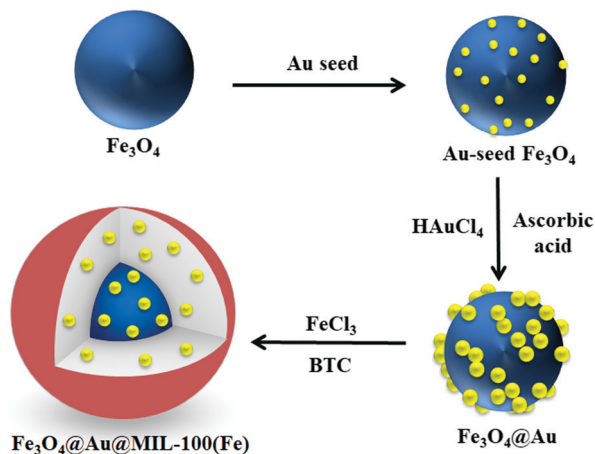
A new multifunctional MOF heterostructure (MHMC) comprising of 1-D MIL-53(Fe) microrods and Fe_3O_4 nanospheres was fabricated and achieved impressive photocatalytic performance for the degradation of Rhodamine B and *p*-nitrophenol.¹⁴⁹ H_2O_2 -assisted photodegradation studies were conducted using a 500 W halogen tungsten lamp in a cylindrical Pyrex vessel reactor. Experimental results revealed that with the addition of just a small amount of H_2O_2 , the developed heterostructure resulted in outstanding photocatalytic efficiency for

Rhodamine B and *p*-nitrophenol degradation under visible light irradiation. The results with MOF-based materials were much superior to those with Fe_2O_3 - and Fe_3O_4 -based photocatalysts, further providing a perfect exemplar for large-scale industrial applications.

Amongst emerging contaminants, diclofenac sodium (DCF), a non-steroidal anti-inflammatory drug (NSAID), has been massively sold across the globe. Due to its high consumption, it is often detected at high levels in surface, ground and waste water. Considering the alarming situation, effective materials are required for its complete elimination from water streams. Within this perspective, Hou *et al.* described the fabrication of an $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}$ composite for the adsorptive removal and photocatalytic degradation of diclofenac sodium from water.²²⁴ The overall composite was synthesized by taking Fe_3O_4 NPs as the metal antecedent and H_3BTC as the organic linker. After irradiating the overall solution by microwave at 150°C for 30 min, an orange-brown solid material was formed, which after washing with water yielded the final $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}$. The developed material not only demonstrated outstanding adsorption capacity for DCF, but also resulted in its 99% degradation with H_2O_2 under visible light. The high photocatalytic efficacy was accredited to the distinctive structure of $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}$ and the simultaneous presence of H_2O_2 . The metal centers or nodes present in the MOF behaved as semiconductor dots while the charges (holes and electrons) formed in the separation state in visible light migrated to the surface of the MOF. The as produced electrons and holes further reacted with DCF and catalyzed its degradation. It is worth appreciating that the authors proposed a plausible degradation route for diclofenac degradation using the $\text{Fe}_3\text{O}_4@\text{MIL-100(Fe)}/\text{H}_2\text{O}_2$ system in visible light.

In another report, the He research group described the one-pot fabrication of a magnetic MIL-100(Fe) composite at room temperature.²²⁵ The catalytic potency of the resulting material was evaluated in the industrially demanding degradation of sodium sulfadiazine. Degradation experiments were conducted in the presence of H_2O_2 under a solar simulator with a 300 W xenon lamp. The experimental results highlighted the fact that the morphology of the designed catalyst, *i.e.*, Fe_3O_4 nanorods, considerably accelerated its catalytic efficiency. Besides this, the designed photocatalyst was facilely retrieved and recycled for five photodegradation runs without undergoing any diminution in its activity. Thus, the saliently designed magnetic MOF composites that combine activity, selectivity and magnetic retrievability on a single platform appear to be a practicable and sustainable solution for large-scale environmental remediation. Song *et al.* for the very first time introduced a ternary $\text{Fe}_3\text{O}_4@\text{Au}@\text{MIL-100(Fe)}$ catalyst for the photoinduced oxidation of 3,3',5,5'-tetramethylbenzidine (TMB) and *o*-phenylene diamine.²²⁶ Fabrication of the overall catalyst commenced with the seed-mediated growth of Au NPs on amine-terminated Fe_3O_4 NPs (generated using APTES), which after modification with MAA were repeatedly dispersed in FeCl_3 and H_3BTC solution for 10 cycles to produce $\text{Fe}_3\text{O}_4@\text{Au}@\text{MIL-100(Fe)}$ composite (Scheme 36). The H_2O_2 -mediated photocatalytic





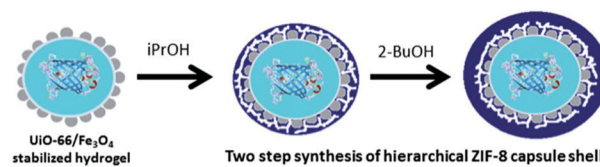
Scheme 36 Schematic representation showing fabrication pathway for magnetic MOF composite-based nanocatalyst.

oxidation of both the substrates was successfully accomplished *via* the aid of ascorbic acid and photoirradiation for 60 sec. Furthermore, the complete catalytic process was effectively monitored through UV-visible and surface-enhanced Raman scattering (SERS) spectroscopic studies. Additionally, comparative studies devoid of a photo-assisted route for the oxidation of TMB were also conducted and splendidly highlighted the enhanced and accelerated oxidation rate achieved in the case of the photoinduced process.

4.3 Biocatalysts

The development of greener and environmentally sound synthetic protocols is one of the major goals to be accomplished in modern organic synthesis. Use of natural enzymes as biocatalysts for catalyzing various organic reactions appears to be a rational solution for switching towards energy-efficient and sustainable processes. Biocatalysis using enzymes is an attractive strategy that not only combines high selectivity and reactivity on a single platform but also minimizes energy input and waste. However, working with natural enzymes in organic solvents is not only challenging but also sometimes problematic. Besides this, poor thermal stability, short-term operational stability, and difficulty in recovering these enzymes further aggravate the problem to a large extent.²²⁷ Thus, immobilization of enzymes onto solid support materials, such as magnetic MOF composites, has proven to be an appealing strategy that smartly outwits the shortcomings associated with working with natural enzymes. The encapsulation or immobilization methodology renders the resulting material with enhanced activity and stability necessary to withstand the reaction conditions during catalytic processes.

It is worth mentioning here that Bradshaw and co-workers designed a synthetic route for stabilizing functional molecules such as *Candida antarctica* lipase B (CalB) enzyme within hierarchically porous MOF capsules.²²⁸ In this approach, both UiO-66 and Fe_3O_4 functionalized with heptanoic acid were synthesized using a post-ligand exchange strategy. Afterwards, Hep-UiO-66 and Hep- Fe_3O_4 were dispersed under ultrasonication



Scheme 37 Illustration depicting fabrication of magnetic MOF composite-based microcapsules. Reproduced with permission from ref. 228. Copyright 2015 Royal Society of Chemistry.

in liquid paraffin and then mixed with agarose solution in PBS (phosphate-buffered saline) under stirring for 2 min. It was perceived that both UiO-66 and Fe_3O_4 acted as templates for stabilizing agarose hydrogel droplets around which another shell of ZIF-8 was deposited. A secondary ZIF-8 shell was then formed by immersing UiO-66/ Fe_3O_4 /agarose solution in an isopropanol solution of zinc nitrate and 2-methylimidazole and keeping the stock solution at -20°C for 2 h. The aforesaid protocol was repeated again using 2-butanol instead of isopropanol, which led to the formation of a dense ZIF-8 microcapsule shell on the exterior of the UiO-66/ Fe_3O_4 hydrogel core (Scheme 37).

The hydrogel core served the purpose of encapsulating enzymes required to carry out biocatalysis while the MNPs resulted in facile separation *via* external magnetic forces. Various biomolecules or enzymes, such as green fluorescent protein (GFP), *Candida antarctica* lipase B (CalB) and galactosidase, were encapsulated by the authors in agarose hydrogels before establishment of the shell. The catalytic potential of CalB loaded on microcapsules was investigated in size-selective biocatalytic transesterification between pairs of small substrates (1-butanol and vinyl acetate to form butyl acetate) and pairs of large substrates (3-(4-hydroxyphenyl)propan-1-ol and vinyl laurate to form 3-(4-hydroxyphenyl)propyl dodecanoate). The presented structural magnetic MOF-enzyme composite paved the way for designing such newer materials with wider prospects in chemoenzymatic catalysis, drug delivery, bioseparation and biodegradation fields.

Lv *et al.* also fabricated three recyclable multienzyme magnetic MOF composites by employing a layer-by-layer assembly approach in which glucose oxidase (GOx) and horseradish peroxidase (HRP) were spatially confined within the pores of a magnetic HKUST-1 MOF heterostructure.¹⁰⁰ The catalytic potency of three designed nanocomposites, GOx@HRP@HKUST-1@ Fe_3O_4 , GOx-HRP@HKUST-1@ Fe_3O_4 and HRP@GOx@HKUST-1@ Fe_3O_4 , was further evaluated in the cascade catalysis of glucose and *o*-phenylenediamine as representative substrates. In the cascade reaction, GOx first executed glucose oxidation to gluconic acid and H_2O_2 followed by the decomposition of H_2O_2 into water and oxygen mediated by HRP. Amongst the three systems, GOx@HRP@HKUST-1@ Fe_3O_4 exhibited the highest catalytic activity with 100% glucose conversion within 15 h while HRP@GOx@HKUST-1@ Fe_3O_4 demonstrated higher thermal and chemical stability. Besides, magnetic retrievability and high operational stability were some of the fascinating features of the designed magnetic MOF-enzyme composite that make it particularly attractive for use in artificial biomimetic reactor-driven processes in intracellular and extracellular biosynthesis.



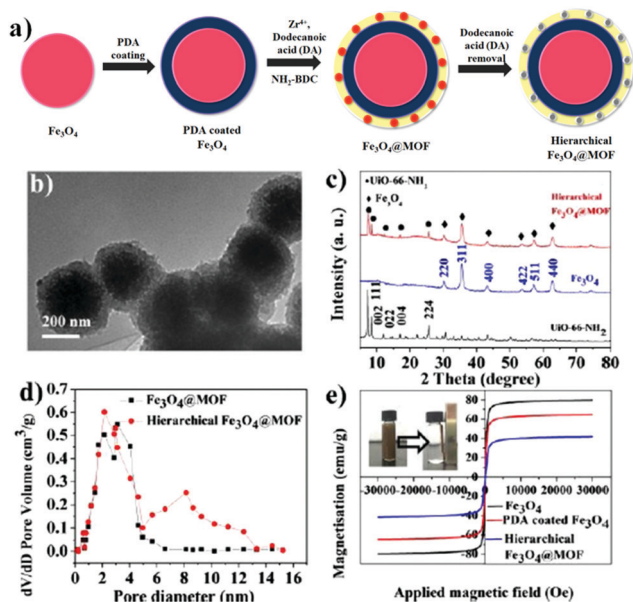


Fig. 18 (a) Fabrication of hierarchical $\text{Fe}_3\text{O}_4@MOF$, (b) TEM image of $\text{Fe}_3\text{O}_4@MOF$, (c) XRD patterns, (d) pore size distribution and (e) VSM curves of synthesized materials. Reproduced with permission from ref. 229. Copyright 2019 Royal Society of Chemistry.

Zheng and his colleagues synthesized a novel porous magnetic MOF–enzyme composite using a modular-induced defect-formation approach.²²⁹ In this, Fe_3O_4 NPs synthesized *via* a solvothermal approach were first coated with PDA to induce the growth of the UiO-66- NH_2 MOF shell by the addition of ZrCl_4 as the metal progenitor, 2-aminoterephthalic acid as the ligand and dodecanoic acid (DA) as the modulator. The subsequent heat treatment at 100 °C for 3 h and 130 °C for 24 h generated $\text{Fe}_3\text{O}_4@MOF$, which after the elimination of the competitive ligand, *i.e.*, dodecanoic acid, under HCl treatment at 90 °C for 24 h led to the formation of hierarchical $\text{Fe}_3\text{O}_4@MOF$ with numerous mesopores (Fig. 18). Once the core-shell $\text{Fe}_3\text{O}_4@MOF$ was synthesized, an enzyme amidase was covalently immobilized on it using phosphate buffer and glutaraldehyde as the cross linking agent with continuous stirring at 25 °C for 3 h.

The developed catalyst was systematically characterized using sophisticated XRD, TEM, N_2 adsorption–desorption and VSM techniques. The catalytic potency of the resulting material was investigated in the synthesis of (*S*)-4-fluorophenylglycine from varying concentrations of *N*-phenylacetyl-4-fluorophenylglycine. When the reaction was performed at pH 9 for 2 h at 40 °C and at variable substrate concentrations of 60, 80 and 100 mM, a good conversion of 49.9% with 99.9% enantiomeric excess (ee) was obtained. Apart from this, the authors also prepared a sequence of controlled magnetic MOF composites, namely $\text{Fe}_3\text{O}_4@[Cu_3(btc)_2]$, $\text{Fe}_3\text{O}_4@MIL-100(\text{Fe})$ and $\text{Fe}_3\text{O}_4@ZIF-8$, and examined their enzyme loading potential under similar conditions. High thermal and storage stability, good catalytic activity, better organic solvent tolerance, strong magnetic responsiveness, reusability and retention of relative activity

up to 98.2% even after 15 runs further added to the significance of the protocol.

5. Conclusions and future outlook

Designing intriguing and multifunctional architectures such as magnetic MOF composites is a burgeoning field of importance. The superb integration of MNPs with the remarkable characteristics of MOFs promotes the successful fabrication of newer synthetic composites that possess innovative, additive and complementarily enhanced properties in comparison to the one-component counterparts. Despite a short history, impressive advancements related to the construction of magnetic MOF composites have been witnessed during the past few years. Furthermore, magnetic MOF composites have evolved as a brilliant star in modern material science and engineering owing to their broad and extensive applications in catalysis, environmental remediation, drug delivery, sensing and device fabrication. Amongst various arenas, catalysis represents one of the most vibrant and dynamic sectors for magnetic MOF composites and has become an exciting research area. Driven by the global drive towards energy miniaturization, particular efforts of the research fraternity are made towards designing novel magnetic MOF composites as effectual catalysts for several industrially significant organic transformations. This review showcased scientific research-based progression attained in the domain of magnetic MOF composites by compiling all the routes employed to date for their fabrication. The synthetic section provided a detailed overview of these methodologies, including layer-by-layer, embedding, encapsulation and mixing along with a brief description of characterizations. Reports on the utilization of magnetic MOF composites for successfully establishing a broad array of organic reactions, including oxidation, hydrogenation, coupling, condensation, esterification and multicomponent coupling, have also been summarized. In addition, recent progress in the budding and proliferating field of photocatalysis and biocatalysis has also been reviewed. It is noteworthy that promising catalytic efficacy with facile recovery and recyclability has been achieved on a single platform by the design of these phenomenal magnetic MOF composites. Although striking and noteworthy results have been achieved in terms of their fabrication, characterization and catalytic applications, a few obstacles still need to be conquered to unveil their full potential in other industrially important processes. Firstly, magnetic MOF composites with ameliorated water stability, shelf life and recyclability are highly pertinent in industrial settings while at the same moment reaction kinetics in magnetic MOF composite-catalyzed processes also warrant deep investigation. Furthermore, intricate synthetic procedures, expensive organic ligands and lower production yields make the overall protocols highly exorbitant and thus confine their utility to laboratory scale. Henceforth, their translation from laboratory to industrial scale requires the earnest efforts of material engineers. Taking sustainability into account, future research should focus upon optimization of synthetic routes so that



magnetic MOF composites can be prepared in a simpler, greener and more lucrative manner. Additionally, an in-depth understanding of their formation processes is highly crucial. Though this challenge is not trivial, cutting-edge systematic studies related to the fundamental growth mechanism are imperative for scrutinizing structure–property relationships as well as for engineering complex magnetic MOF composites that find extensive uses in multifaceted applications. We foresee that computational modeling and simulation studies will also help in understanding and predicting the interaction of magnetic materials with the organic and inorganic components of MOF, which will further help in elucidating the exact mechanism responsible for their formation. Besides, advanced spectroscopic techniques like synchrotron X-ray absorption spectroscopy (STXM) and synchrotron X-ray photoelectron spectroscopy (XPS) in combination with in-operando catalytic experiments can further help in probing the behavior of the active molecular species in the composite material. Magnetic MOF composites is an evolving field with enticing prospects and interfacing it with several frontier areas of biology, medicine, energy, and the environment will certainly broaden its horizon in the future. It is believed that with the collective and joint efforts of chemists and industrial engineers, these versatile and hybrid materials could offer advanced platforms for future innovative applications in the areas of imaging, drug delivery, luminescent materials, micro-optics, micro-electronics, device fabrication and clinical therapies. Furthermore, it has been rightly said that “Rome was not built in a day”, so the scientific community needs to devote immense efforts and additional time to unleash the concealed fascinating properties of magnetic MOF composites that may provide new perspectives for future societal development.

Author contributions

The manuscript was written by Sneha Yadav and Dr Ranjana Dixit. Editing of the manuscript was done by Shivani Sharma, Sriparna Dutta and Kanika Solanki. Prof. Rakesh K. Sharma designed the framework of the review article, edited the manuscript and provided constructive suggestions. All authors have read and approved the final manuscript.

Conflicts of interest

There are no conflicts to declare.

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