Dalton Transactions



View Article Online

PAPER



Cite this: *Dalton Trans.*, 2021, **50**, 4396

Titanium complexes bearing oxa- and azacalix[4, 6]arenes: structural studies and use in the ring opening homo-/co-polymerization of cyclic esters†

Tian Xing, a Timothy J. Prior, Da Kai Chen Db and Carl Redshaw D*

Reaction of excess [Ti(OiPr)₄] with p-tert-butyltetrahomodioxacalix[6]areneH₆ (L¹H₆) afforded, after work-up (MeCN), the complex [Ti₂(OiPr)₂(MeCN)L¹]·3.5MeCN (**1**·3.5MeCN), whilst the oxo complex [Ti₄(μ_3 -O)₂(H₂O)(L¹)₂]·MeCN (**2**·MeCN) was isolated via a fortuitous synthesis involving the use of two equivalents of [Ti(OiPr)₄]. Reactions of p-methyl-dimethyldiazacalix[6]areneH₆ (L²H₆) with [TiF₄] (four equivalents), [TiCl₄(THF)₂] (two equivalents) or [TiBr₄] (>four equivalents) resulted in the titanium-based azacalix[n] arene complexes [Ti₄F₁₄L²H₂(H)₂]·2.5MeCN (**3**·2.5MeCN), [Ti₂X₄(H₂O)₂OL²H₂(H)₂] (X = Cl (**4**·5MeCN), Br (**5**·4.5MeCN) and [Ti₄Br₁₂L²(H)₂(MeCN)₆]·7MeCN (**6**·7MeCN), respectively. Reaction of four equivalents of [TiF₄] with L³H₄ (L³H₄ = p-methyl-dimethyldiazacalix[4]areneH₄) afforded the product [Ti₂F₂(μ -F)₃L³(H)₂(SiF₅)]·2MeCN (**7**·2MeCN). These complexes have been screened for their potential to act as pre-catalysts in the ring opening polymerization (ROP) of ε -caprolactone (ε -CL), δ -valerolactone (δ -VL) and r-C-lactide (r-LA). Generally, the titanium complexes bearing oxacalixarene exhibited better activities than the azacalixarene-based pre-catalysts. For ε -CL, δ -VL and r-LA, moderate activity at 130 °C over 24 h was observed for **1–6**. In the case of the co-polymerization of ε -CL with r-LA, **1–6** afforded reasonable conversions and high molecular weight polymers; **7** exhibited lower catalytic performance due to low solubility. None of the complexes proved to be active in the polymerization of ω -pentadecalactone (ω -PDL) under the conditions employed herein.

Received 19th January 2021, Accepted 4th March 2021 DOI: 10.1039/d1dt00189b

rsc.li/dalton

Introduction

Calix[n]arenes are a family of macrocyclic molecules consisting of phenol units linked most commonly by methylene (-CH₂-) bridges at their ortho positions, and have found widespread use in supramolecular chemistry. Investigations into their coordination chemistry have shown that their potential in areas such as catalysis can be greatly improved if the methylene bridges are replaced by heteroatom-containing bridges such as thia (-S-), sulfinyl (-SO-), sulfonyl (-SO₂-) or dimethyleneoxa (-CH₂OCH₂-), which can potentially bind to the metal. Interestingly, there is a lack of such studies involving

dimethyleneoxa ($-CH_2OCH_2-$) containing calix[n]arenes, where $n \ge 6.3$ Moreover, there is even less data on azacalix[n] arenes, where the bridge (-NR-) has an addition group (R) bound to the nitrogen which can potentially be varied to control the sterics and/or electronics of the system.4 Given this, we have initiated a study of the coordination chemistry of both dimethyloxa- and azacalix[n]arenes with a view to investigating their potential as catalysts for the ring opening polymerization (ROP) of cyclic esters. Given recent successes using titanocalix[n]arenes for ROP (see Chart 1),5 we opted here to focus on titanium-containing dimethyloxa- and azacalixarenes, and have structurally characterized a number of interesting poly-metallic species (see Chart 2). The ability of these complexes to act as pre-catalysts for the ROP of ε -caprolactone (ε -CL), δ -valerolactone (δ -VL) and raclactide (r-LA) has been investigated; the copolymerization of ε -CL and r-LA was also investigated.

Results and discussion

Syntheses and solid-state structures

Dioxacalix[6]arene complexes. Interaction of an excess (3 equiv.) of [Ti(OiPr)₄] with *p-tert*-butyltetrahomodioxacalix[6]

^aPlastics Collaboratory, Department of Chemistry, University of Hull,
Cottingham Road, Hull, HU6 7RX, UK. E-mail: c.redshaw@hull.ac.uk
^bCollaborative Innovation Center of Atmospheric Environment and Equipment
Technology, Jiangsu Key Laboratory of Atmospheric Environment Monitoring and
Pollution Control, School of Environmental Science and Engineering,
Nanjing University of Information Science & Technology, Nanjing 210044,
P. R. China

[†] Electronic supplementary information (ESI) available. CCDC 2057320–2057326 (1·3.5MeCN, 2·MeCN, 3·2.5MeCN, 4·5MeCN, 5·4.5, 6·7MeCN, 7·2MeCN). For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/d1dt00189b

Chart 1 Known calixarene pre-catalysts for the ROP of cyclic esters.

Chart 2 Pre-catalysts prepared herein.

areneH₆ (L¹H₆) in refluxing toluene afforded, after work-up (MeCN), the orange complex $[Ti_2(OiPr)_2(MeCN)L^1]\cdot 3.5MeCN$ (1·3.5MeCN) in 52% yield. The molecular structure is shown in Fig. 1, with selected bond lengths and angles given in the ESI;† crystallographic data are given in Table 5. The complex contains two titanium centres, one of which, Ti(1), is distorted octahedral bound by an isopropoxide ligand, an acetonitrile ligand and four calixarene phenoxide oxygens in a square plane, two of which are shared with Ti(2). Ti(2) is five-coordinate and adopts a slightly distorted rectangular pyramidal (τ = 0.015).⁶

If the reaction is conducted in the presence of adventitious oxygen/water and using only two equivalents of $[Ti(OiPr)_4]$, then the isopropoxide groups are lost and a structure involving a titanium-oxygen Ti_4O_4 ladder sandwiched between two oxacalix[6]arenes is formed, namely $[Ti_4(\mu_3-O)_2(H_2O) (L^1)_2]$ -MeCN

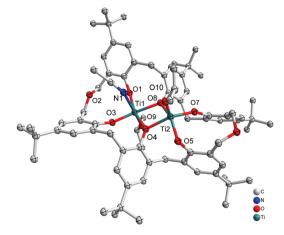


Fig. 1 Molecular structure of [Ti₂(OiPr)₂(MeCN)L¹]·3.5MeCN (1·3.5MeCN). Solvent molecules and hydrogen atoms omitted for clarity.

Paper **Dalton Transactions**

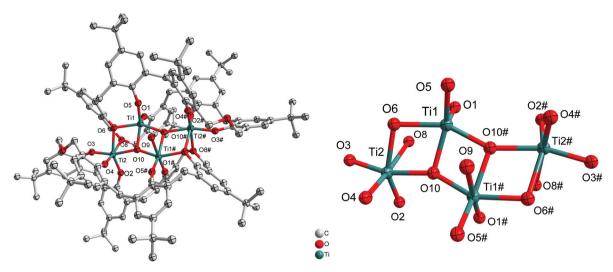


Fig. 2 Left: Molecular structure of [Ti₄(µ₃-O)₂(H₂O)(L¹)₂]·MeCN (2·MeCN); right: core of the structure. Solvent molecules and hydrogen atoms omitted for clarity.

(2·MeCN). The molecular structure is shown in Fig. 2, with selected bond lengths and angles given in the ESI.† The water ligand partially occupies positions at Ti(1) and Ti(1#) (50:50). We note that calix[8] arene titanium ladder complexes have recently been isolated and utilized for ROP, CO2 photoreduction and photocatalytic H₂ production.^{5b,7}

Azacalixarene complexes. Reaction of p-methyl-dimethyldiazacalix[6]areneH₆ (L²H₆) with four equivalents of [TiF₄] in refluxing toluene afforded, following work-up (MeCN), the orange complex $[Ti_4F_{14}L^2H_2(H)_2]\cdot 2.5MeCN$ (3·2.5MeCN). The molecular structure is shown in Fig. 3, with selected bond lengths and angles given in the ESI.† The complex contains four distorted octahedral titanium centres each linked via fluoride bridges to give a central Ti₄F₁₄ core. The azacalixarene acts as a bidentate O,O-chelate to Ti(1) and to Ti(2), leaving two uncoordinated phenolic groups on the macrocycle.

Treatment of L^2H_6 with two equivalents of $[TiCl_4(THF)_2]$ in refluxing toluene afforded, after work-up (MeCN), dark red

prisms of $[Ti_2Cl_4(H_2O)_2OL^2H_2(H)_2]$ -5MeCN (4·5MeCN) in 41% yield. The molecular structure is shown in Fig. 4, with selected bond lengths and angles given in the ESI.† The complex contains two distorted octahedral titanium centres linked via a near linear oxo bridge [Ti(1)-O(7)-Ti(2) 168.84(6)]. The coordination at each Ti centre is completed by two adjacent phenoxides of the calixarene, a water molecule and two chlorides, one of which is found trans to the oxo bridge. The titanium phenoxide bond lengths are typical [1.8324(11)-1.8975(11) Å], whilst those to the water ligands are, as expected, somewhat longer [2.1445(12) and 2.1570(11) Å]. 5b,8 The overall charge is balanced by the protonated aza bridges of the calixarene.

Similar treatment of L²H₆ with two equivalents of [TiBr₄] resulted in the isostructural complex $[Ti_2Br_4(H_2O)_2OL^2H_2(H)_2]$. 2MeCN 4.5MeCN (5·4.5MeCN) in 32% yield. The molecular structure is shown in Fig. 5, with selected bond lengths and angles given in the ESI.† As in 4, a linear oxo bridge [Ti(2)-O

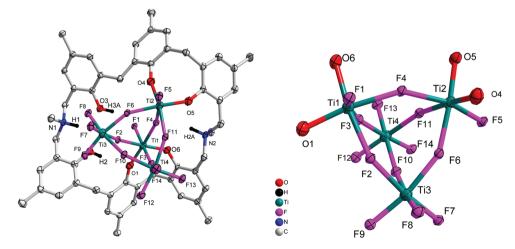
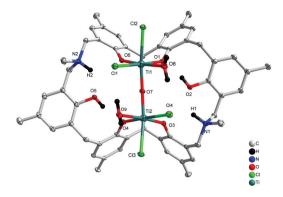


Fig. 3 Left: Molecular structure of [Ti₄F₁₄L²H₂(H)₂]-2.5MeCN (3·2.5MeCN); right: core of the structure. Solvent molecules and hydrogen atoms omitted for clarity.

Dalton Transactions Paper



 $[Ti_2Cl_4(H_2O)_2OL^2H_2(H)_2] \cdot 5MeCN$ Fig. 4 Molecular structure of (4.5MeCN). Solvent molecules and hydrogen atoms omitted for clarity.

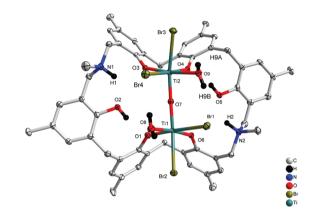
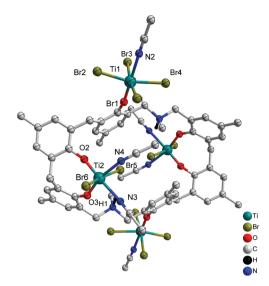


Fig. 5 Molecular structure of [Ti₂Br₄(H₂O)₂OL²H₂(H)₂]·4.5MeCN (5.4.5MeCN). Solvent molecules and hydrogen atoms omitted for clarity.

(7)-Ti(1) 172.65(17)] links the two distorted octahedral centres, and a bromide at each Ti centre can be found trans to the μ_2 -O. The Ti-O bond length range is similar to that in 4.

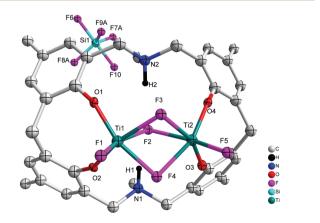
Reaction of L²H₆ with excess [TiBr₄] led to the isolation of the orange complex [Ti₄Br₁₂L²(H)₂(MeCN)₆]·7MeCN (6·7MeCN) in 26% isolated yield. A view of the molecular structure is shown in Fig. 6, with selected bond lengths and angles given in the ESI.† The asymmetric unit of 6.7MeCN contains two independent half molecules each comprising one half a p-methyldimethyldiazacalix[6] arene and two Ti ions (Ti1 and Ti2 in first half molecule; Ti3 and Ti4 in second half molecule). The complete molecule in each case is generated by the inversion centre. The two half molecules are similar but are not related by symmetry. In each, the two octahedral Ti ions have different environments. One (Ti1 or Ti3) is coordinated by four bromide ions in a square plane, with O from the calix and NCCH3 in trans arrangement. The calixarene is twisted so that the phenoxide points away from the centre of the molecule and places Ti1 and Ti1_i on opposite sides of the plane of the calixarene (symmop i = 1-x, -y, -z). A very similar arrangement is observed for Ti3 and Ti3_ii (symm. op. ii = 2-x, 1-y,



 $[Ti_4Br_{12}L^2(H)_2(MeCN)_6]\cdot 7MeCN$ Fig. 6 Molecular structure of (6.7MeCN). Solvent molecules and hydrogen atoms omitted for clarity.

1-z). The second Ti ion (Ti2 & Ti4) is coordinated in an 8-membered chelate ring, by two geminal phenoxides from the calixarene, two cis NCCH3 in approximately the same plane, and two trans bromide ions. The twisted orientation of the calixarene allows for the formation of an N-H···Br hydrogen bond from the protonated aza linkage.

When L^2H_6 was treated with four equivalents of $[TiF_4]$, orange prisms were isolated on work-up, albeit in poor yield (<20%). A crystal structure determination revealed the complex to be $[Ti_2F_2(\mu-F)_3L^3(H)_2(SiF_5)]\cdot 2MeCN$ (7·2MeCN), see Fig. 7. In 7.2MeCN, triply bridging fluorides link two distorted octahedral Ti centres, with a terminal fluoride and two adjacent phenoxides of the macrocycle completing the coordination sphere at each metal centre. The SiF₅⁻ ion is thought to result from the scavenging of HF formed during the reaction. As



 $[Ti_2F_2(\mu-F)_3L^3(H)_2(SiF_5)]\cdot 2MeCN$ Fig. 7 Molecular structure of (7-2MeCN). Solvent molecules and hydrogen atoms omitted for clarity.

Paper **Dalton Transactions**

noted previously, the scavenging of HF can occur via the reaction 5HF + SiO₂ \rightarrow 2H₂O + H⁺ + SiF₅⁻.9

Ring opening polymerization studies

General. The performance of these complexes to act as precatalysts for the ring opening polymerization (ROP) of ε-caprolactone (ε -CL), δ -valerolactone (δ -VL) and rac-lactide (r-LA) with one equivalent of benzyl alcohol (BnOH) per titanium present, has been investigated. The co-polymerization of ε -caprolactone and rac-lactide (Table 4) has also been investigated.

ε-Caprolactone (ε-CL)

Complexes 1–7 were screened for their ability to polymerise ε caprolactone and the results are collated in Table 1. The polymerization screening indicated that the best conditions were 250 equivalents of ε -caprolactone to titanium at 130 °C. In separate experiments, we re-recorded the ¹H NMR spectra of 1-7 after prolonged heating at 130 °C to confirm their stability during the ROP conditions. The activity of complex 1 increased with temperature and peaked at 250 equivalents of monomer. Complex 1 was also active at low catalyst loading leading to 80.4% conversion after 8 h for 1000 equivalents of monomer. All polymers obtained were of relatively low polydispersity (PDI < 1.75), which suggested that these polymerizations occurred without significant side reactions. The $M_{\rm p}$ were found to be much lower than the calculated values. Interestingly, complex 1 proved to be active also under aerobic conditions achieving 84% conversion during 8 h (Table 1, run 7), which may suggest that the dioxacalix[6] arene based complexes 1 and 2 can tolerate air/water during the ROP catalysis.

The screening of complexes 1-7 (Table 1) revealed that the titanium-based L¹ complexes namely 1 and 2 herein, exhibited higher activities than other complexes under the conditions employed. After 24 h (Table 1), complexes 3, 4 and 7 afforded relatively lower conversions (<90%), whereas higher conversions (>90%) were reached using complexes 1, 2, 5 and 6, under similar conditions. From a kinetic study (Fig. 8), it was observed that the PCL polymerization rate followed the order: $2 > 1 > 5 \approx 6 > 4 > 3 > 7$. Compared with the larger titanocalix [6] arene complexes (complexes 1-6), complex 7 was found to be relatively inactive (Table 1, run 12 and 22), presumably due to the its low solubility in toluene. The observed activity of complex 2 surpassed that of the other complexes screened herein, and this may be attributed to the arrangement of and distance between the Ti centers.5b The higher activity of the chloro- (4) and bromo- (5, 6) azacalixarene titanium complexes compared with that of fluoro- (3) compound can be explained considering the lability of the ligands present. This is in line with our recent study on titanocalix[4]arenes, in which the presence of a labile ligand (i.e. MeCN and H2O) proved beneficial for the catalyst activity.⁵ ¹H NMR spectra of the PCL indicated the presence of an BnO end group (e.g. Fig. S4,

Table 1 ROP of ε -CL using 1–7

Run	Cat.	CL: Ti: BnOH	$T/^{\circ}\mathrm{C}$	t/h	Conv. ^a (%)	$M_{ m n,GPC} \times 10^{-3~b}$	$M_{\mathrm{w}} \times 10^{-3 b}$	$M_{ m n,Cal} \times 10^{-3~c}$	PDI^d	TON^f
1	1	1000:1:1	130	8	80.4	7.10	9.71	91.98	1.37	804
2	1	500:1:1	130	8	84.9	8.44	13.41	48.66	1.59	425
3	1	250:1:1	130	8	92.3	10.58	18.43	26.55	1.74	231
4	1	100:1:1	130	8	93.4	5.04	6.54	10.87	1.30	93
5	1	250:1:1	100	8	74.2	4.87	5.49	21.38	1.13	186
6	1	250:1:1	80	8	28.3	2.95	3.43	8.28	1.16	71
7	1^e	250:1:1	130	8	85.4	9.43	12.03	24.58	1.27	214
8	2	250:1:1	130	8	93.5	12.54	15.20	26.89	1.21	234
9	3	250:1:1	130	8	62.3	4.37	6.43	17.99	1.47	156
10	4	250:1:1	130	8	67.5	6.19	9.97	19.47	1.50	169
11	5	250:1:1	130	8	77.1	8.21	12.32	22.21	1.61	193
12	6	250:1:1	130	8	84.2	8.84	13.09	24.10	1.48	211
13	7	250:1:1	130	8	25.3	_	_	_	_	63
14	1	250:1:1	130	24	>99	11.43	16.32	28.46	1.42	248
15	2	250:1:1	130	24	>99	13.34	23.14	28.46	1.73	248
16	3	250:1:1	130	24	76.4	6.78	7.93	22.01	1.17	191
17	4	250:1:1	130	24	82.5	8.40	11.11	23.75	1.32	206
18	5	250:1:1	130	24	96.4	8.28	11.64	27.72	1.41	241
19	6	250:1:1	130	24	>99	10.04	15.82	28.46	1.58	248
20	7	250:1:1	130	24	34.6	2.28	2.63	9.98	1.15	87
21	1	250:1:0	130	24	71.6	4.30	5.20	20.49	1.20	179
22	2	250:1:0	130	24	74.7	6.13	7.01	21.37	1.14	187
23	3	250:1:0	130	24	59.1	2.38	3.62	16.92	1.52	148
24	4	250:1:0	130	24	63.8	3.42	5.51	18.26	1.61	160
25	5	250:1:0	130	24	69.2	4.18	5.79	19.80	1.39	173
26	6	250:1:0	130	24	62.8	4.85	5.78	17.97	1.19	157
27	7	250:1:0	130	24	_	_	_	_	_	_

^a Determined by ¹H NMR spectroscopy. ^b M_{n/w}, GPC values corrected considering Mark–Houwink factor (0.56) from polystyrene standards in THF. ^c Calculated from ([monomer]₀/Ti) × conv. (%) × monomer molecular weight (M_{CL} = 114.14) + molecular weight of BnOH. ^d From GPC. ^e Reaction performed in air. ^f Turnover number (TON) = number of moles of ε -CL consumed/number of moles Ti.

4400 | Dalton Trans., 2021, **50**, 4396-4407

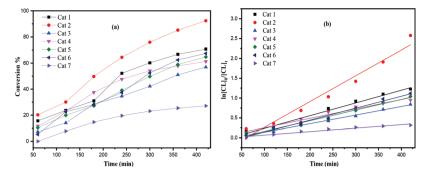


Fig. 8 (a) Relationship between conversion and time for the polymerization of ε-CL by using complex 1–7; (b) plot of $\ln[CL]_0/[CL]_t$ vs. time for the polymerization of ε-CL by using complexes 1–7; conditions: T = 130 °C, $n_{Monomer} : n_{Ti}$: BnOH = 250:1:1.

ESI†), which agrees with the MALDI-ToF mass spectra (*e.g.* Fig. S1, ESI†) and indicates that the polymerization proceeded via a coordination insertion mechanism. Indeed, the MALDI-ToF spectrum of the sample displayed a major series of peaks separated by 114 m/z units accountable to two OH terminated PCL n-mers (M = 17 (OH) + 1(H) + $n \times 114.14$ (CL) + 22.99 (Na⁺)) and there is a part of peaks consistent with the polymer terminated by OH and BnO end group ($M = n \times 114.12$ (CL) + 108.05 (BnOH) + 22.99 (Na⁺)) and cyclic PCL ($M = n \times 114.12$ (CL) + 22.99 (Na⁺)).

δ -Valerolactone (δ -VL)

Furthermore, complexes 1–7 were also evaluated as pre-catalysts in the presence of one equivalent of BnOH for the ROP of δ -VL (Table 2). Using compound 1, the conditions of temperature and [Ti]: [δ -VL] were varied. On increasing the temperature to 130 °C and lowering the monomer to pre-catalyst ratio, best results were achieved at 130 °C using [Ti]: [δ -VL] at 1:250 over 8 h. As in the case of the ROP of ϵ -CL, kinetic studies (Fig. 9) revealed that the catalytic activities followed the order: 2 > 1 > 5 \approx 6 > 4 > 3 > 7. As for the ROP of ϵ -Cl, nearly all observed $M_{\rm n}$ values were significantly lower than the calculated values. The MALDI-ToF mass spectra (Fig. S2, ESI†) exhibited a

major family of peaks consistent with BnO end groups [$M = 108.05 \text{ (BnOH)} + n \times 100.12 \text{ (VL)} + 22.99 \text{ (Na}^+\text{)]}$, and a minor family assigned to cyclic PVL. ¹H NMR spectra of the PVL also indicated the presence of an BnO end group (e.g. Fig. S5, ESI $^+$).

ROP of r-lactide

Selected complexes were also employed as pre-catalysts in the ROP of r-LA (Table 3). Best conversion was achieved in the presence of 2 (78.1%, run 2). The $M_{\rm p}$ of the polymer was lower than the calculated value albeit with narrow molecular weight distribution (7320 and 1.12, respectively). In the case of systems 1-7, all polymers obtained were of low polydispersity (PDI < 1.75), which suggested that there was reasonable control for polymerization. However, 7 only allowed for 25.6% monomer conversion affording low molecular weight species. ¹H NMR spectra of the PLA indicated the presence of an BnO end group (e.g. Fig. S6, ESI†), which agrees with the MALDI-ToF mass spectra (e.g. Fig. S3, ESI†). The sample was analysed by MALDI-ToF mass spectra in positive-linear mode, the expected series corresponding to repeating unit mass of 72/144 for half/full LA was observed and the polymer chain was terminated by OH and BnO end group [M = 108.05 (BnOH)]

Table 2 ROP of δ -VL using using 1–7

Run	Cat.	VL:Ti:BnOH	T/°C	t/h	Conv. ^a (%)	$M_{ m n,GPC} \times 10^{-3b}$	$M_{\rm w} \times 10^{-3 b}$	$M_{ m n,Cal} \times 10^{-3c}$	PDI^d	TON^f
1	1	1000:1:1	130	8	81.2	11.56	18.23	81.30	1.58	812
2	1	500:1:1	130	8	80.1	12.27	17.54	40.10	1.43	401
3	1	250:1:1	130	8	89.4	13.49	27.46	22.38	2.03	224
4	1	100:1:1	130	8	86.7	5.84	8.12	8.68	1.38	87
5	1	250:1:1	100	8	68.1	4.06	4.67	17.05	1.15	170
6	1	250:1:1	80	8	_	_	_	_	_	_
7	1^e	250:1:1	130	8	74.6	10.23	14.56	18.67	1.42	187
8	2	250:1:1	130	8	90.8	16.44	32.07	22.73	1.95	227
9	3	250:1:1	130	8	64.6	6.36	8.02	16.17	1.26	162
10	4	250:1:1	130	8	70.3	7.10	9.71	17.60	1.36	176
11	5	250:1:1	130	8	83.3	9.58	14.59	20.85	1.52	208
12	6	250:1:1	130	8	80.6	10.76	15.96	20.28	1.48	202
13	7	250:1:1	130	8	38.1	2.64	3.24	9.54	1.22	95

^a Determined by ¹H NMR spectroscopy. ^b $M_{\text{n/w}}$, GPC values corrected considering Mark–Houwink factor (0.57) from polystyrene standards in THF. ^c Calculated from ([monomer]₀/Ti) × conv. (%) × monomer molecular weight (M_{VL} = 100.16) + molecular weight of BnOH. ^d From GPC. ^e Reaction performed in air. ^f Turnover number (TON) = number of moles of δ-VL consumed/number of moles Ti.

Paper Dalton Transactions

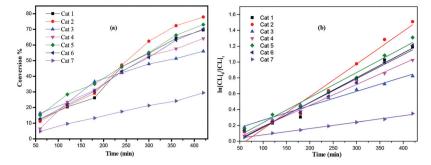


Fig. 9 (a) Relationship between conversion and time for the polymerization of δ-VL by using complex 1–7; (b) plot of $\ln[VL]_0/[VL]_t$ vs. time for the polymerization of δ-VL by using complexes 1–7; conditions: T = 130 °C, $n_{Monomer}$: n_{TI} : BnOH = 250:1:1.

Table 3 ROP of rac-lactide using complexes 1-7

Run	Cat.	LA: Ti: BnOH	T/°C	t/h	Conv. ^a (%)	$M_{\rm n,GPC} \times 10^{-3 b}$	$M_{\rm w} \times 10^{-3 b}$	\mathbf{Pr}^c	$M_{ m n,Cal} \times 10^{-3~d}$	PDI^e	TON^f
1	1	250:1:1	130	24	75.4	5.98	10.27	0.52	27.16	1.72	189
2	2	250:1:1	130	24	78.1	7.32	8.23	0.40	28.14	1.12	195
3	3	250:1:1	130	24	36.9	5.86	8.75	0.58	13.29	1.49	92
4	4	250:1:1	130	24	54.3	5.10	7.57	0.39	19.56	1.43	136
5	5	250:1:1	130	24	59.1	4.98	7.02	0.46	21.29	1.41	148
6	6	250:1:1	130	24	62.6	4.38	5.39	0.41	22.66	1.05	157
7	7	250:1:1	130	24	25.6	3.46	4.86	0.42	9.33	1.18	64

^a Determined by ¹H NMR spectroscopy on crude reaction mixture. ^b $M_{\text{n/w}}$, GPC values corrected considering Mark–Houwink factor (0.58) from polystyrene standards in THF. ^c From 2D *J*-resolved ¹H NMR spectroscopy. ^d Calculated from ([monomer]₀/Ti) × conv. (%) × monomer molecular weight ($M_{\text{LA}} = 144.13$) + molecular weight of BnOH. ^e From GPC. ^f Turnover number (TON) = number of moles of *r*-LA consumed/number of moles Ti

Chart 3 Microstructure of heterotactic and isotactic poly-(raclactide).¹¹

+ $n \times 72.06$ (C₃H₄O₂) + 22.99 (Na⁺)]. The syndiotactic bias was determined by 2D J-resolved ¹H NMR spectroscopy, investigating the methine area (5.13–5.20 ppm) of the spectra (*e.g.* Fig. S8, ESI[†]). ¹⁰ The peaks were assigned to the corresponding tetrads according to the literature. ¹⁰ For *rac*-lactide, when $P_r = 0.5$, the afforded PLA is an atactic polymer, and when $P_r = 0$,

an isotactic polymer. The observed values herein ($P_{\rm r}$ = 0.39–0.52) suggested the catalysts afforded almost heterotactic polymers (Chart 3).

Co-polymerization of r-LA and ϵ -CL

The co-polymerization of r-LA and ϵ -CL was next investigated (Table 4). The complexes exhibited moderate conversions, with complex 2 performing best (85.1%), and with 1 and 3–6 also producing conversions >70%. In general, the systems appeared to be relatively well behaved with PDIs in the range 1.16–1.95; 1 H NMR spectra were consistent with the presence of BnO and OH end groups (Fig. S7, ESI†). The composition of the copolymer was further investigated by 13 C NMR spectroscopy. In fact,

Table 4 ROP of co-polymer (r-LA + ϵ -CL) using 1–7

Run ^a	Cat.	LA:CL:Ti:BnOH	t/h	T/°C	Conv. (%)	$M_{ m n,GPC} \times 10^{-3~c,d}$	$M_{ m w} \times 10^{-3 c,d}$	PDI^{c}
1	1	250:250:1:1	130	24	80.2	14.16	26.71	1.88
2	2	250:250:1:1	130	24	85.1	16.44	32.07	1.95
3	3	250:250:1::1	130	24	72.4	9.48	14.23	1.50
4	4	250:250:1:1	130	24	75.9	10.63	17.37	1.63
5	5	250:250:1:1	130	24	82.7	14.42	21.98	1.52
6	6	250:250:1:1	130	24	80.1	15.01	22.88	1.52
7	7	250:250:1:1	130	24	33.8	2.35	2.75	1.16

^a Testing method: rac-lactide was firstly added and heating for 24 h, then ε-caprolactone was added and heating for 24 h. ^b Determined by ¹H NMR spectroscopy on crude reaction mixture based on ε-CL. ^c From GPC. ^d M_n values were determined by GPC in THF vs. PS standards and were corrected with a Mark–Houwink factor $M_{n/w}$ GPC = [($M_{n/w}$ measured × 0.56 × (1 – %CL) + $M_{n/w}$ measured × 0.58 × (1 – %LA)].

Dalton Transactions Paper

Table 5 Crystal structure data for 1·3.5MeCN, 2·MeCN, 3·2.5MeCN, 4·5MeCN, 5·4.5MeCN, 6·7MeCN, 7·2MeCN

Formula weight Crystal system Space group Unit cell dimensions a (Å) b (Å) c (Å) a (°) a (°	$\begin{array}{c} C_{83}H_{109.5}N_{4.5}O_{10}Ti_2\\ 1426.04\\ Monoclinic\\ P2_1/c\\ 12.0347(2)\\ 28.3198(4)\\ 24.5367(3)\\ 90\\ 103.2370(10)\\ 90\\ 8140.4(2)\\ 4\\ 100(2)\\ 1.54184\\ 1.147\\ 2.112\\ 0.69725 \text{ and } 1.0000\\ 0.200\times0.120\times0.040\\ 66.6\\ 75\ 678\\ 14\ 383\\ 0.0521\\ 12\ 259\\ 870\\ 0.117\\ 0.368\\ 1.675\\ 1.961\ \text{and}\ -0.795\\ \end{array}$	$C_{137}H_{167}NO_{18}Ti_4$ 2307.30 Monoclinic $C2/c$ $28.1243(7)$ $17.7721(4)$ $31.2326(9)$ 90 $113.009(3)$ 90 $14 369.0(7)$ 4 $100(2)$ 1.54178 1.061 2.275 0.52429 and 1.000 $0.160 \times 0.030 \times 0.016$ 66.5 $46 013$ $12 487$ 0.0985 7981 697 0.085 0.234 1.024 0.768 and -0.381	$C_{57}H_{63.5}F_{14}N_{4.5}O_6Ti_4$ 1365.14 Monoclinic $P2_1/c$ $16.1213(2)$ $22.8130(2)$ $17.0185(2)$ 90 $102.381(10)$ 90 $6113.42(12)$ 4 $100(2)$ 1.54178 1.416 5.091 0.6143 and 1.0000 0 $0.150 \times 0.080 \times 0.050$ 70.4 $55 482$ $11 396$ 0.0415 9829 741 0.063 0.178 1.016 1.500 and -0.511	$\begin{array}{c} C_{62}H_{75}Cl_4N_7O_9Ti_2\\ 1299.86\\ Triclinic\\ P\bar{1}\\ \\ 12.6749(8)\\ 14.5410(8)\\ 18.7696(10)\\ 111.979\\ 95.829\\ 96.158\\ 3151.55(3)\\ 2\\ 100(2)\\ 1.54178\\ 1.240\\ 4.142\\ 0.679\ \text{and}\ 1.0000\\ 0.090\times0.060\times0.020\\ 68.2\\ 134\ 309\\ 11\ 490\\ 0.0270\\ 11\ 030\\ 701\\ 0.031\\ 0.091\\ 1.050\\ \end{array}$
Crystal system Space group Unit cell dimensions a (Å) b (Å) c (Monoclinic $P2_1/c$ 12.0347(2) 28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	Monoclinic C2/c 28.1243(7) 17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	Monoclinic P2 ₁ /c 16.1213(2) 22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	Triclinic P1 12.6749(8) 14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Space group Unit cell dimensions a (Å) b (Å) c (Å) c (Å) c (Å) c (Å) a (°) a	$P2_1/c$ 12.0347(2) 28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	C2/c 28.1243(7) 17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	P2 ₁ /c 16.1213(2) 22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	Pī 12.6749(8) 14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Space group Unit cell dimensions a (Å) b (Å) c (Å) a (°) a	12.0347(2) 28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	28.1243(7) 17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	16.1213(2) 22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	12.6749(8) 14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Unit cell dimensions a (Å) b (Å) c (Å)	12.0347(2) 28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	28.1243(7) 17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	16.1213(2) 22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
a (Å) b (Å) c (c (c (Å) c (c	28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
b (\mathring{A}) c (\mathring{A}) c (\mathring{A}) α (\circ) β (\circ) γ	28.3198(4) 24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	17.7721(4) 31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	22.8130(2) 17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	14.5410(8) 18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
α (Å) α (°) β (°) γ (24.5367(3) 90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	31.2326(9) 90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	17.0185(2) 90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	18.7696(10) 111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
α (\circ) β (\circ) β (\circ) γ (γ) γ (γ) γ) γ (γ) γ) γ (γ) γ) γ 0 γ 0 γ 0 γ 1 γ 1 γ 2 γ 3 γ 4 γ 5 γ 6 γ 6 γ 7 γ 8 γ 9	90 103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	90 113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	90 102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	111.979 95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
β (°) γ (°) γ (°) V (ų) Z Temperature (K) Wavelength (Å) Calculated density (g cm $^{-3}$) Absorption coefficient (mm $^{-1}$) Transmission factors (min./max.) Crystal size (mm 3) θ (max) (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	103.2370(10) 90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	113.009(3) 90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	102.381(10) 90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	95.829 96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
γ (°) V (ų) Z Temperature (K) Wavelength (Å) Calculated density (g cm $^{-3}$) Absorption coefficient (mm^{-1}) Transmission factors ($min./max.$) Crystal size (mm^3) θ (max) (°) Reflections measured Unique reflections R_{int} Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	90 8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	90 14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	90 6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	96.158 3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
V (ų) Z Temperature (K) Wavelength (Å) Calculated density (g cm $^{-3}$) Absorption coefficient (mm^{-1}) Transmission factors ($min./max.$) Crystal size (mm^3) $\theta(max)$ (°) Reflections measured Unique reflections R_{int} Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	8140.4(2) 4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	14 369.0(7) 4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	6113.42(12) 4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	3151.55(3) 2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Temperature (K) Wavelength (Å) Calculated density (g cm ⁻³) Absorption coefficient (mm ⁻¹) Transmission factors (min./max.) Crystal size (mm³) θ (max) (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] WR_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³) Compound	4 100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	4 100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	4 100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	2 100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Temperature (K) Wavelength (Å) Calculated density ($g \text{ cm}^{-3}$) Absorption coefficient (mm^{-1}) Transmission factors ($min./max.$) $Crystal size (mm^3) \theta(max) (°) Reflections measured Unique reflections R_{int} Reflections with F^2 > 2\sigma(F^2) Number of parameters R_1 [F^2 > 2\sigma(F^2)] wR_2 (all data) GOOF, S Largest difference peak and hole (e \text{ Å}^{-3}) Compound$	100(2) 1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	100(2) 1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	100(2) 1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	100(2) 1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Wavelength (Å) Calculated density ($g \text{ cm}^{-3}$) Absorption coefficient (mm^{-1}) Transmission factors ($min./max.$) $Crystal size (mm^3)$ $\theta(max)$ (°) Reflections measured Unique reflections R_{int} Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters $R_1 [F^2 > 2\sigma(F^2)]$ wR_2 (all data) GOOF, S Largest difference peak and hole ($e \text{ Å}^{-3}$) Compound	1.54184 1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	1.54178 1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	1.54178 1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	1.54178 1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Calculated density (g cm ⁻³) Absorption coefficient (mm ⁻¹) Transmission factors (min./max.) Crystal size (mm³) $\theta(\max)$ (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] wR_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³) Compound	1.147 2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	1.061 2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	1.416 5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	1.240 4.142 0.679 and 1.0000 0.090 × 0.060 × 0.02 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Absorption coefficient (mm $^{-1}$) Transmission factors (min./max.) Crystal size (mm 3) θ (max) ($^\circ$) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] wR_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	2.112 0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	2.275 0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	5.091 0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	4.142 0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Transmission factors (min./max.) Crystal size (mm³) θ (max) (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	0.69725 and 1.0000 0.200 × 0.120 × 0.040 66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	0.52429 and 1.000 0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	0.6143 and 1.0000 0.150 × 0.080 × 0.050 70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	0.679 and 1.0000 0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Crystal size (mm³) $\theta(\max)$ (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$)	$0.200 \times 0.120 \times 0.040$ 66.6 75678 14383 0.0521 12259 870 0.117 0.368 1.675	0.160 × 0.030 × 0.010 66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	$0 0.150 \times 0.080 \times 0.050$ 70.4 $55 482$ $11 396$ 0.0415 9829 741 0.063 0.178 1.016	0.090 × 0.060 × 0.020 68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
$\theta(\max)$ (°) Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	66.6 75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	66.5 46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	70.4 55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	68.2 134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Reflections measured Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	75 678 14 383 0.0521 12 259 870 0.117 0.368 1.675	46 013 12 487 0.0985 7981 697 0.085 0.234 1.024	55 482 11 396 0.0415 9829 741 0.063 0.178 1.016	134 309 11 490 0.0270 11 030 701 0.031 0.091 1.050
Unique reflections $R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters $R_1 \ [F^2 > 2\sigma(F^2)]$ w R_2 (all data) GOOF, S Largest difference peak and hole (e Å $^{-3}$) Compound	14 383 0.0521 12 259 870 0.117 0.368 1.675	12 487 0.0985 7981 697 0.085 0.234 1.024	11 396 0.0415 9829 741 0.063 0.178 1.016	11 490 0.0270 11 030 701 0.031 0.091 1.050
$R_{\rm int}$ Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters $R_1 \left[F^2 > 2\sigma(F^2) \right]$ w $R_2 \left(\text{all data} \right)$ GOOF, S Largest difference peak and hole (e Å ⁻³) Compound	0.0521 12 259 870 0.117 0.368 1.675	0.0985 7981 697 0.085 0.234 1.024	0.0415 9829 741 0.063 0.178 1.016	0.0270 11 030 701 0.031 0.091 1.050
Reflections with $F^2 > 2\sigma(F^2)$ Number of parameters $R_1\left[F^2 > 2\sigma(F^2)\right]$ w R_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³)	12 259 870 0.117 0.368 1.675	7981 697 0.085 0.234 1.024	9829 741 0.063 0.178 1.016	11 030 701 0.031 0.091 1.050
Number of parameters R_1 [$F^2 > 2\sigma(F^2)$] wR_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³)	870 0.117 0.368 1.675	697 0.085 0.234 1.024	741 0.063 0.178 1.016	701 0.031 0.091 1.050
$R_1 \left[F^2 > 2\sigma(\dot{F}^2) \right]$ wR_2 (all data) $GOOF, S$ Largest difference peak and hole (e Å ⁻³) Compound	0.117 0.368 1.675	0.085 0.234 1.024	0.063 0.178 1.016	0.031 0.091 1.050
wR_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³)	0.368 1.675	0.234 1.024	0.178 1.016	0.091 1.050
wR_2 (all data) GOOF, S Largest difference peak and hole (e Å ⁻³)	1.675	1.024	1.016	1.050
GOOF, S Largest difference peak and hole (e Å ⁻³) Compound	1.675	1.024	1.016	1.050
Largest difference peak and hole (e Å ⁻³) Compound				
			1.500 and -0.511	0.831 and -0.376
T 1	5·4.5MeCN	6.7	7MeCN	7·2MeCN
Formula	C ₆₁ H _{73.5} Br ₄ N _{6.5}	₅ O ₉ Ti ₂ C ₇	₈ H ₉₃ Br ₁₂ N ₁₅ O ₆ Ti ₄	$C_{40}H_{46}F_{10}N_4O_4SiTi_2$
Formula weight	1457.15	24	87.02	960.70
Crystal system	Triclinic	Tr	iclinic	Triclinic
Space group	$Par{1}$	$Par{1}$		$Par{1}$
Unit cell dimensions				
a (Å)	12.8059(9)	17	.7979(2)	8.8857(4)
b (Å)	14.7294(9)		.1314(1)	13.0733(5)
c(A)	18.6847(13)		.4582(2)	18.4231(11)
α (°)	111.546(5)		.110(1)	84.872(4)
β (°)	94.299(6)		.116(1)	82.208(4)
γ(°)_	96.876(5)		.857(1)	73.277(4)
$V(A^3)$				
	3227.4(4)		08.21(10)	2027.83(18)
Z (Tr)	2	1	0(0)	2
Temperature (K)	150(2)		0(2)	100(2)
Wavelength (Å)	0.71073		54178	0.71075
Calculated density (g cm ⁻³)	1.394		549	1.573
Absorption coefficient (mm ⁻¹)	2.775		149	0.517
Transmission factors (min./max.)	0.625 and 0.82	5 0.6	56859 and 1.0000	0.20966 and 1.0000
Crystal size (mm³)	$0.360 \times 0.260 \times$	0.200 0.1	$120 \times 0.080 \times 0.050$	$0.100 \times 0.060 \times 0.020$
θ(max) (°)	26.373	68	.236	27.529
Reflections measured	25 790	23	7 393	14 106
Unique reflections	13 079	18	616	14 106
$R_{ m int}$	0.0792		0693	0.1992
Reflections with $F^2 > 2\sigma(F^2)$	8355		616	10 493
Number of parameters	699	98		547
$R_1 \left[F^2 > 2\sigma(F^2) \right]$	0.0458		0662	0.105
W_{R_1} (all data)	0.1066		1895	0.2964
GOOF, S	0.1066)21	1.026
Largest difference peak and hole (e Å ⁻³)	0.894 and -0.8		542 and -1.156	2.991 and -0.829

diagnostic resonances belonging to CL-CL, LA-CL-CL, number-average sequence length was found to be 1.18 and CL-CL-LA, LA-CL-LA, LA-LA-CL, CL-LA-LA and LA-LA-LA dyads can be observed in the region between δ 173.6 and 169.6 ppm (Fig. S9, ESI†). Based on the current results, the

5.10 for CL and LA, respectively (Fig. S9, eqn (1)-(2), ESI†). Furthermore, no peaks corresponding to the CL-LA-CL triad at 171.1 ppm was observed. Such signals arise from the transPaper **Dalton Transactions**

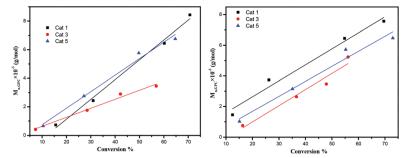


Fig. 10 Left: M_n vs. monomer conversion in the ROP of ϵ -CL by using 1, 3 and 5; right: M_n vs. monomer conversion in the ROP of δ -VL by using 1, 3 and 5; conditions: T = 130 °C, $n_{Monomer}$: n_{Ti} : BnOH = 250:1:1.

esterification of the cleavage of the lactyl-lactyl bond in the lactidyl unit.12

$[Ti_4O_4(L^1)_2]$ ·MeCN (2·MeCN) proved to be the most active with first order kinetics.

Kinetics

From a kinetic study of the ROP of ε -CL using 1-7, it was observed that the polymerization rate exhibited first-order dependence on the ε-CL concentration (Fig. 8(a)), and the conversion of monomer achieved over 420 min was >25%. The activity trend in this case revealed that 2 was the most active and then $2 > 1 > 5 \approx 6 > 4 > 3 > 7$. An induction period of 2 hours observed for complexes 1-6 could be ascribed to the longer time required for the formation of the catalytically active species. A similar result was also observed in the polymerization of δ -VL (Fig. 9).

The dependence of the M_n and molecular weight distribution on the monomer conversion in the reactions catalyzed by 1, 3, 5 with BnOH was also investigated (Fig. 10). For the ROP of ε -CL, the polymer M_n was shown to increase linearly with the conversion, which suggested that the polymerization was well controlled (Fig. 10, left). A similar outcome was also observed in the reaction involving δ -VL (Fig. 10, right).

ROP of ω-pentadecalactone

To enhance the thermal properties of the polymers obtained herein, we also investigated the ROP of ω-pentadecalactone. Unfortunately, none of the systems herein proved to be effective as catalysts for the ROP of ω-pentadecalactone either in solution at high temperatures (130 °C) or as melts.

Conclusions

In this work, we report rare examples of metal (here titanium) complexes of larger dioxacalix[6] arenes and extend the work to include even rarer examples of titanium complexes bearing azacalixarenes. The molecular structures reveal how these macrocycles can support multiple metal centres which adopt some interesting structural motifs. The complexes are active for the ring opening polymerization of ε -caprolactone (ε -CL), δ-valerolactone (δ-VL) and rac-lactide (r-LA) ω-pentadecalactone. In all cases, complex

Experimental

General

All reactions were conducted under an inert atmosphere using standard Schlenk techniques. Toluene was dried from sodium, acetonitrile was distilled from calcium hydride, diethylether was distilled from sodium benzophenone, and all solvents were degassed prior to use. The dioxacalix[6]arene and azacalixarenes were prepared according to the literature methods. 13 All other chemicals were purchased from commercial sources. IR spectra (nujol mulls, KBr windows) were recorded on a Nicolet Avatar 360 FT IR spectrometer; ¹H NMR spectra were recorded at room temperature on a Varian VXR 400 S spectrometer at 400 MHz or a Gemini 300 NMR spectrometer or a Bruker Advance DPX-300 spectrometer at 300 MHz. The ¹H NMR spectra were calibrated against the residual protio impurity of the deuterated solvent. Elemental analyses were performed by the elemental analysis service at the University of Hull. Matrix Assisted Laser Desorption/Ionization Time of Flight (MALDI-TOF) mass spectrometry was performed in a Bruker autoflex III smart beam in linear mode, and the spectra were acquired by averaging at least 100 laser shots. 2,5-Dihydroxybenzoic acid was used as the matrix and THF as solvent. Sodium chloride was dissolved in methanol and used as the ionizing agent. Samples were prepared by mixing 20 µl of matrix solution in THF (2 mg mL⁻¹) with 20 μL of matrix solution (10 mg mL⁻¹) and 1 μ L of a solution of ionizing agent (1 mg mL⁻¹). Then 1 mL of these mixtures was deposited on a target plate and allowed to dry in air at ambient temperature.

Synthesis of [Ti₂(OiPr)₂(MeCN)L¹]·3.5MeCN (1·3.5MeCN)

To $[Ti(OiPr)_4]$ (0.43 g, 1.50 mmol) and L^1H_6 (0.50 g, 0.49 mmol) was added toluene (30 mL) and then the system was refluxed for 12 h. On cooling, the volatiles were removed in vacuo, and the residue was extracted into warm MeCN (30 mL). On prolonged standing at 0 °C, an orange crystalline material formed (Fig. S10, ESI†), yield 0.32 g, 52%. Anal. calcd for C₈₂H₁₀₈N₄O₁₀Ti₂ (sample dried in vacuo for 12 h,

Dalton Transactions Paper

−3.5MeCN): C, 71.60; H, 7.06; found C, 71.92; H, 7.28%. IR (nujol mull, KBr): 3231w, 2923s, 2853s, 2349w, 1641.9w, 1461m, 1413w, 1377m, 1303w, 1260s, 1212w, 1092s, 1019s, 863w, 799s. 1 H NMR (CDCl₃) δ : 6.86−7.32 (m, 12H, arylH), 5.44 (m, 2H, −OCH(CH₃)₂), 5.04−5.21 (m, 4H, −OCH₂−), 4.87 (d, J = 4.8 Hz, 4H, −OCH₂−), 4.48 (m, 4H, −CH₂−), 3.40 (d, J = 12.4 Hz, 4H, −CH₂−), 2.03 (s, 3H, MeCN), 1.56 (m, 12H, −OCH(CH₃)₂), 2.03 (s, 3H, MeCN) 1.21−1.34 (m, 54H, −C(CH₃)₃). Mass Spec (EI): 1267.6 [M + Na $^{+}$ − 3.5MeCN].

Synthesis of [Ti₄(µ₃-O)₂(H₂O)(L¹)₂]·MeCN (2·MeCN)

As for 1, but using $[Ti(OiPr)_4]$ (0.29 g, 1.00 mmol) and L^1H_6 (0.50 g, 0.49 mmol) affording 2 as orange prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at 0 °C (yield 0.25 g, 44%). Anal. calcd for $C_{135}H_{164}O_{18}Ti_4$ (sample dried *in vacuo* for 12 h, -MeCN): C, 71.54; H, 7.29; found C, 71.91; H, 7.38%; IR (nujol mull, KBr): 2726w, 2359w, 2340w, 1651w, 1463s, 1377s, 1301m, 1260m, 1209m, 1080m, 1020m, 941w, 926w, 899w, 899m, 798s. 1H NMR (CDCl₃) δ : 6.89-7.32 (m, 12H, arylH), 5.36 (d, J = 6.8 Hz, 4H, -OC H_2 -), 5.02-5.17 (m, 4H, -OC H_2 -), 4.88 (d, d, J = 6.8 Hz, 4H, -OC H_2 -), 4.64 (d, J = 6.8 Hz, 4H, -OC H_2 -), 4.34 (m, 4H, -C H_2 -), 3.49-3.87 (m, 8H, -C H_2 -), 2.01 (s, 3H, MeCN), 1.13-1.36 (m, 108H, -C(CH_3)₃). Mass Spec (EI): 2292 [M].

Synthesis of [Ti₄F₁₄L²H₂(H)₂]-2.5MeCN (3-2.5MeCN)

As for 1, but using [TiF₄] (0.31 g, 2.48 mmol) and L²H₆ (0.50 g, 0.62 mmol) affording 3 as red prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at room temperature (yield 0.44 g, 56%). Anal. calcd for $C_{52}H_{56}F_{14}N_2O_6Ti_4$ (sample dried *in vacuo* for 12 h, -2.5MeCN): C, 49.47; H, 4.47; N, 2.22%. Found C, 50.03; H, 4.85; N, 2.06%. IR (nujol mull, KBr): 3849w, 3435s, 1737w, 1692w, 1552w, 1536s, 1461m, 1383m, 1260s, 1220w, 1093s, 1020s, 928w, 866m, 800m, 688m. ¹H NMR (CDCl₃) δ : 6.98-7.50 (m, 12H, arylH), 3.48-3.73 (m, 8H, -C H_2 -), 3.22-3.42 (m, 8H, -NC H_2 -), 2.34 (s, 6H, -NC H_3), 2.05-2.18 (m, 18H, -C H_3). ¹⁹F NMR (CDCl₃) δ : -110.18 (bs, 6F), -98.32 (bs, 6F), -69.12 (bs, 2F). Mass Spec (EI): 1283 [M + Na⁺ - 2.5MeCN].

Synthesis of $[Ti_2Cl_4(H_2O)_2OL^2H_2(H)_2]\cdot 4.5MeCN$ (4.5MeCN)

As for 1, but using [TiCl₄(THF)₂] (0.41 g, 1.24 mmol) and L²H₆ (0.50 g, 0.62 mmol) affording 4 as dark red prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at room temperature (yield 0.28 g, 41%). Anal. calcd for $C_{52}H_{60}Cl_4N_2O_9Ti_2$ (sample dried *in vacuo* for 12 h, –5MeCN): C, 57.06; H, 5.53; N, 2.56%. Found C, 56.39; H, 5.25; N, 2.26%., IR (nujol mull, KBr): 3428m, 2745w, 2365w, 2278m, 1705m, 1628w, 1425s, 1357s, 1325m. 1232m, 1029s, 1015w, 799m, 754s. ¹H NMR (CDCl₃) δ : 6.88–7.49 (m, 12H, aryl \dot{H}), 3.71 (d, J = 4.8 Hz, 8H, $-CH_2$ –), 3.56 (d, J = 4.8 Hz, 8H, $-NCH_2$ –), 2.34 (s, 6H, $-NCH_3$), 2.00–2.26 (m, 18H, $-CH_3$), 1.53 (s, 2H, H_2O). Mass Spec (EI): 1053 [M - 2 H_2O - 5MeCN].

Synthesis of [Ti₂Br₄(H₂O)₂OL²H₂(H)₂]·4.5MeCN (5·4.5MeCN)

As for 1, but using [TiBr₄] (0.46 g, 1.24 mmol) and L²H₆ (0.50 g, 0.62 mmol) affording 5 as dark orange prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at room temperature (yield 0.25 g, 32%). Anal. calcd for C₅₄H₆₃Br₄N₃O₉Ti₂ (sample dried *in vacuo* for 12 h, -3.5MeCN): C, 49.38; H, 4.83; N, 3.20%. Found C, 49.62; H, 5.03; N, 2.86%. IR (nujol mull, KBr): 3427m, 2729w, 2348w, 2285m, 2248w, 1605m, 1461s, 1377s, 1302w. 1260s, 1156w, 1039m, 1021m, 863m, 800s. ¹H NMR (CDCl₃) δ : ¹H NMR (CDCl₃) δ : 6.80–7.38 (m, 12H, arylH), 3.79 (m, 8H, -CH₂-), 3.52 (m, 8H, -NCH₂-), 2.30 (s, 6H, -NCH₃), 2.05–2.23 (m, 18H, -CH₃), 1.51 (s, 2H, H_2 O). Mass Spec (EI): 1274 [M - 4.5MeCN].

Synthesis of [Ti₄Br₁₂L²(H)₂(MeCN)₆]·7MeCN (6·7MeCN)

As for 1, but using [TiBr₄] (1.00 g, 2.69 mmol) and L²H₆ (0.50 g, 0.62 mmol) affording **6** as orange/red prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at 0 °C (yield 0.34 g, 26.0%). Anal. calcd for $C_{60}H_{66}Br_{12}N_6O_6Ti_4$ (sample dried *in vacuo* for 24 h, -3MeCN): anal. calcd for C, 34.03 H, 3.14; N, 3.97%. Found: C, 33.59 H, 3.10; N, 4.42%. IR (nujol mull, KBr): 2957s, 2852s, 2727w, 2350w, 2283w, 1693w, 1645m, 1567w, 1456s, 1377s, 1308w, 1259m, 1094m, 1019m, 927w, 856m, 800s. ¹H NMR (CD₂Cl₂) δ : 7.24-6.81 (m, 12H, arylH), 3.91 (m, 8H, -C H_2 -), 3.41 (m, 8H, -NC H_2 -), 2.88 (s, 6H, -NC H_3), 2.24 (m, 18H, -C H_3), 1.95 (s, 12H, MeCN).

Synthesis of $[Ti_2F_2(\mu-F)_3L^3(H)_2(SiF_5)]\cdot 2MeCN$ (7·2MeCN)

As for 1, but using [TiF₄] (0.44 g, 3.53 mmol) and L²H₄ (0.50 g, 0.88 mmol) affording 7 as orange/red prisms. Single orange prisms were grown from a saturated MeCN (30 mL) solution at 0 °C (yield 0.15 g, 17%). Anal. calcd for $C_{36}H_{40}F_{10}N_2SiO_4Ti_2$ (sample dried *in vacuo* for 12 h, -2MeCN): anal. calcd for C, 49.22 H, 4.59; N, 3.19%. Found C, 49.82; H, 5.03; N, 3.59%. IR (nujol mull, KBr): 3353w, 2729w, 2360m, 2340w, 2251w, 1606w, 1463s, 1377s, 1304w, 1260m, 1231m, 1162w, 1093m, 1019m, 945w, 927w, 870m, 801m. ¹H NMR (CDCl₃) δ : 6.98–7.50 (m, 8H, arylH), 3.72 (m, 4H -C H_2 -), 3.46 (m, 8H, -NC H_2 -), 2.34(s, 6H, -C H_3) 1.99 (s, 12H, -NC H_3). ¹⁹F NMR (CDCl₃) δ : -107.27 (bs, 5F), -82.16 (bs, 3F), -72.06 (bs, 2F). Mass Spec (EI): 879 [M - 2MeCN].

Procedure for ROP of ϵ -caprolactone, δ -valerolactone and rac -lactide

A toluene solution of pre-catalyst (0.010 mmol, 1.0 mL toluene) was added into a Schlenk tube in the glove-box at room temperature. The solution was stirred for 2 min, and then the appropriate equivalent of BnOH (from a pre-prepared stock solution of 1 mmol BnOH in 100 mL toluene) and the appropriate amount of ϵ -CL, δ -VL or r-LA along with 1.5 mL toluene was added to the solution. The reaction mixture was then placed into an oil/sand bath pre-heated at 130 °C, and the solution was stirred for the prescribed time (8 or 24 h). The polymerization mixture was quenched on addition of an

Paper

excess of glacial acetic acid (0.2 mL) into the solution, and the resultant solution was then poured into methanol (200 mL). The resultant polymer was then collected on filter paper and was dried in vacuo.

Kinetic studies

The polymerizations were carried out at 130 °C in toluene (2 mL) using 0.010 mmol of complex. The molar ratio of monomer to initiator to co-catalyst was fixed at 250:1:1, and at appropriate time intervals, 0.5 µL aliquots were removed (under N2) and were quenched with wet CDCl3. The percent conversion of monomer to polymer was determined using ¹H NMR spectroscopy.

X-ray crystallography

In all cases, crystals suitable for an X-ray diffraction study were grown from a saturated MeCN solution at either ambient temperature or 0 °C. Single crystal X-ray diffraction data (except 5) were collected at the UK National Crystallography service using Rigaku Oxford Diffraction ultra-high intensity instruments employing modern areas detectors. X-ray diffraction data for 5.4.5MeCN were collected using a Stoe IPDS2 image plate diffractometer operating with molybdenum radiation. In all cases standard procedures were employed for integration and processing of data.

Crystal structures were solved using dual space methods implemented within SHELXT.14 Completion of structures was achieved by performing least squares refinement against all unique F² values using SHELXL-2018. ¹⁵ All non-H atoms were refined with anisotropic displacement parameters. Hydrogen atoms were placed using a riding model. Where the location of hydrogen atoms was obvious from difference Fourier maps, C-H and O-H bond lengths were refined subject to chemically sensible restraints. Minor disorder was treated using standard

SQUEEZE16 was used to model the disordered solvent in structures 1, 3, 4, 5 and 6.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We thank the China Scholarship Council (CSC) for a PhD Scholarship to TX. The EPSRC Mass Spectrometry Service (Swansea, UK) and the EPSRC National X-ray Crystallography Service (Southampton) are thanked for data collection. CR also thanks the EPSRC (grants EP/S0225537/1 and EP/R023816/1) for financial support.

References

- 1 (a) D. H. Homden and C. Redshaw, Chem. Rev., 2008, 108, 5086-5130; (b) Y. Li, K. Zhao, C. Redshaw, B. A. Ortega, A. Y. Nuñez and T. A. Hanna, in Coordination Chemistry and Applications of Phenolic Calixarene-metal Complexes, ed. Z. Rappoport, PATAI'S Chemistry of Functional Groups, 2014, pp. 1-164.
- 2 (a) B. König and M. H. Fonseca, Eur. J. Inorg. Chem., 2000, 2303-2310; (b) P. Lhoták, Eur. J. Org. Chem., 2004, 1675-1692; (c) N. Morohashi, F. Narumi, N. Iki, T. Hattori and S. Miyano, Chem. Rev., 2006, 106, 5291-5316; (d) H. Tsue, K. Ishibashi and R. Tamura, Top. Heterocycl. Chem., 2008, 17, 73-96; (e) K. Cottet, P. M. Marcos and P. J. Cragg, Beilstein J. Org. Chem., 2012, 8, 201-226; (f) Advances in Organic Crystal Chemistry, ed. R. Tamura and M. Miyata, 2015, ch. 13, pp. 241–261; (g) H. Takemura, T. Shinmyozu, H. Miura and I. U. Khan, J. Inclusion Phenom. Macrocyclic Chem., 1994, 19, 193-206.
- 3 (a) C. Desroches, G. Pilet, S. A. Borshch, S. Parola and D. Luneau, Inorg. Chem., 2005, 44, 9112-9120; (b) R. Kuriki, T. Kuwabara and Y. i. Ishii, Dalton Trans., 2020, 49, 12234-12241; (c) R. Kumar, Y. O. Lee, V. Bhalla, M. Kumar and J. S. Kim, Chem. Soc. Rev., 2014, 43, 4824-4870; (d) P. Thuéry, M. Nierlich, J. Vicens and H. Takemura, Dalton Trans., 2000, 279-283; (e) C. Redshaw, M. Rowan, L. Warford, D. M. Homden, A. Arbaoui, M. R. J. Elsegood, S. H. Dale, T. Yamato, C. P. Casas, S. Matsui and S. Matsuura, Chem. - Eur. J., 2007, 13, 1090-1107; T. J. Prior, M. R. J. Elsegood, (*f*) N. V. Semikolenova, I. E. Soshnikov, K. Bryliakov, K. Chen and C. Redshaw, Catal. Sci. Technol., 2021, 11, 624-636.
- 4 M. Frediani, D. Sémeril, A. Marrioti, L. Rosi, P. Frediani, L. Rosi, D. Matt and L. Toupet, Macromol. Rapid Commun., 2008, 29, 1554-1560.
- 5 (a) Z. Sun, Y. Zhao, O. Santoro, M. R. J. Elsegood, E. V. Bedwell, K. Zahra, A. Walton and C. Redshaw, Catal. Sci. Technol., 2020, 10, 1619-1639; (b) O. Santoro, M. R. J. Elsegood, E. V. Bedwell, J. A. Pryce and C. Redshaw, Dalton Trans., 2020, 49, 11978-11996.
- 6 A. W. Addison, T. N. Rao, J. Reedijk, J. van Rijn and G. C. Verschoor, J. Chem. Soc., Dalton Trans., 1984, 1349-1356.
- 7 (a) N. Li, J.-J. Liu, J.-W. Sun, B.-X. Dong, L.-Z. Dong, S.-J. Yao, Z. Xin, S.-L. Li and Y. Q. Lan, Green Chem., 2020, 22, 5325-5332; (b) X.-X. Yang, W.-D. Yu, X.-Y. Yi and C. Liu, Inorg. Chem., 2020, 59, 7512-7519; (c) X. -X. Yang, W.-D. Yu, X.-Y. Yi, L. -J. Li and C. Liu, Chem. Commun., 2020, 56, 14035-14038.
- 8 J. P. Fackler, Jr., F. J. Kristine, A. M. Mazany, T. J. Moyer and R. E. Shepherd, Inorg. Chem., 1985, 24, 1857-1860.
- 9 A. C. Cooper, J. C. Bollinger, J. C. Huffman and K. G. Caulton, New J. Chem., 1998, 22, 473-480.
- 10 (a) C. Ludwig and M. R. Viant, Phytochem. Anal., 2010, 21, 22-32; (b) M. J. Walton, S. J. Lancaster and C. Redshaw, ChemCatChem, 2014, 6, 1892-1898.

11 (a) Z. Zhong, P. J. Dijkstra and J. Feijen, *J. Am. Chem. Soc.*, 2003, **125**, 11291–11298; (b) P. Hormnirun, E. L. Marshall,

Dalton Transactions

2003, **125**, 11291–11298; (*b*) P. Hormnirun, E. L. Marshall, V. C. Gibson, A. J. P. White and D. J. Williams, *J. Am. Chem. Soc.*, 2004, **126**, 2688–2689.

- 12 (a) F. D. Monica, E. Luciano, A. Buonerba, A. Grassi, S. Milione and C. Capacchione, RSC Adv., 2014, 4, 51262–51267; (b) P. Vanhoorne, P. Dubois, R. Jerome and P. Teyssie, Macromolecules, 1992, 25, 37–44; (c) J. Kasperczyk and M. Bero, Makromol. Chem., 1991, 192, 1777–1787; (d) J. Kasperczyk and M. Bero, Makromol. Chem., 1993, 194, 913–925; (e) N. Nomura, A. Akita, R. Ishii and M. Mizuno, J. Am. Chem. Soc., 2010, 132, 1750–1751;
- (f) G. Li, M. Lamberti, D. Pappalardo and C. Pellecchia, *Macromolecules*, 2012, **45**, 8614–8620.
- (a) B. Dhawan and C. D. Gutsche, J. Org. Chem., 1983, 48(9), 1536–1539; (b) B. Masci, J. Org. Chem., 2001, 66, 1497–1499; (c) H. Takemura, A. Takahashi, H. Suga, M. Fukuda and T. Iwanaga, Eur. J. Org. Chem., 2011, 3171–3177.
- 14 G. M. Sheldrick, *Acta Crystallogr., Sect. A: Found. Adv.*, 2015, 71, 3–8.
- 15 G. M. Sheldrick, Acta Crystallogr., Sect. C: Struct. Chem., 2015, 71, 3-8.
- 16 A. L. Spek, Acta Crystallogr., Sect. C: Struct. Chem., 2015, 71, 9–18.