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Ni(II) and Co(II) bis(acetylacetonato) complexes for alkene/vinylsilane silylation and silicone crosslinking†

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Commercially available Ni(II) and Co(II) complexes – M(acac)₂ (acac = acetylacetonate) and M(tmhd)₂ (tmhd = 2,2,6,6-tetramethyl-3,5-heptanedionato) – exhibit catalytic activity for alkene/vinylsilane dehydrogenative silylation (DS) and hydrosilylation (HS) with tertiary silanes without the use of any external reducing agents. Using the model compounds divinyltetramethylsiloxane *a.k.a* dvtms and vinylpentamethyldisiloxane *a.k.a* vpmDs, different selectivities (HS, DS, undesired non-C–Si bond-forming reactions...) are observed whether nickel or cobalt catalysts are employed, with Ni being DS-selective and Co yielding *both* HS and DS products. All four complexes are efficient at thermally inducing silicone-oil crosslinking under a non-inert atmosphere, and promote metal-dependent selectivity that is slightly different from model reactions, which HR-MAS NMR spectroscopy unveils. Additional observations as well as NMR studies of [Ni(tmhd)₂ + reagent] mixtures provide some insights into the possible activation pathways.

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Introduction

Alkene hydrosilylation is a key reaction to manufacture silicone lubricants, adhesives, rubbers, and other high-value products.^{1–3} Platinum compounds such as Speier's⁴ and Karstedt's⁵ complexes traditionally serve as efficient catalysts because of their high activity, stability and selectivity for alkene hydrosilylation. However, high and volatile prices of noble metals induce an important interest in tackling hydrosilylation using earth-abundant metal complexes. Nickel, cobalt and iron catalysts have already been reported and reviewed as relatively active and selective for alkene hydrosilylation (HS) and dehydrogenative silylation (DS).^{6–13} Two types of systems have been reported in the literature: low-oxidation state and high-oxidation state complexes. Among low oxidation state catalysts, Chirik's bis(imino)pyridine iron(0)¹⁴ and cobalt(I)¹⁵ are seminal examples, which

are very active under strict inert conditions. More stable, high oxidation state nickel, iron and cobalt precursors have been developed to catalyze alkene HS (or DS) after an activation *via* reduction with Grignard reagents, lithium species or borohydride.^{16–22} New development in the field are systems which do not need external reducing agents and might harness the SiH inherent to the reaction medium for reduction of iron(II)^{15–17,19,24} and cobalt(II)^{23–27} precatalysts, though the exact activation mechanism remains elusive.^{10,27}

In the 90s, Marciniak reported the use of the commercially available Ni(II) acetylacetonate Ni(acac)₂ without external reducing agent as a hydrosilylation catalyst.^{28–30} It was claimed that the SiH from the used silane allowed for reduction of the precursor. This catalyst was not selective for alkene hydrosilylation (HS) and gave several other products such as dehydrogenative silylation (DS), reduction (Red) and

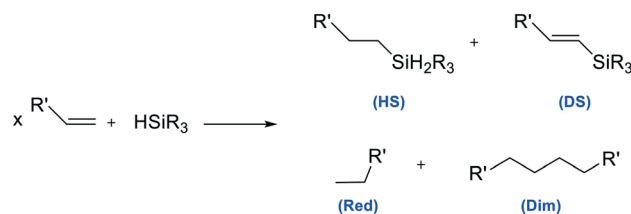


Fig. 1 Products of alkene silylation with a tertiary silane of the H–SiMe(O–R)₂ type. HS represents the hydrosilylation product, DS the product of dehydrogenative silylation, Red the associated reduction product and Dim, the dimerization product.

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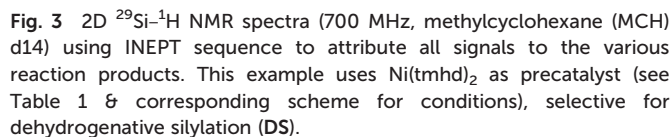
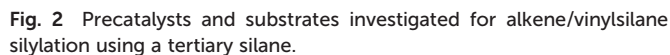
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Harnessing NMR spectroscopy, the starting substrates were characterized using ^1H and ^{29}Si nuclei. Then, the reaction medium was analyzed with ^1H and ^{29}Si NMR thanks to a 2D ^{29}Si - ^1H INEPT. Using the 2D spectra (Fig. 3 and ESI† sections 2 & 3), we could identify the various Si moieties, and



The catalytic activity for the hydrosilylation of 1-octene with MD'M was also investigated (ESI,[†] section 5) and all **Ni** and **Co** catalysts are mainly selective for isomerization. Notably, observed selectivities are different from Shimada and co-workers' publication²² where Ni(acac)₂ is active for hydrosilylation with the use of NaHBet₃ as external reductant. Active-catalyst generation mechanism is thus probably different when the system is activated with a stronger external reducing agent than the inherent tertiary silane featuring H-SiMe(O-R)₂ moieties.¹⁻¹⁰

$$\begin{array}{c}
 \text{---Si---O---Si---CH=CH}_2 \\
 (1.0 \text{ mmol})
 \end{array}
 + \text{HSiMe(OSiMe}_3)_2
 \xrightarrow[\substack{T = 90^\circ\text{C} \\ t = 24\text{h}}]{\text{cat. } 0.5 \text{ mol}\%}
 \begin{array}{l}
 \text{---Si---O---Si---CH}_2\text{CH}_2\text{Si(Me)(OSiMe}_3)_2 \quad (\text{HS}) \\
 + \\
 \text{---Si---O---Si---CH=CHSi(Me)(OSiMe}_3)_2 \quad (\text{DS}) \\
 + \\
 \text{---Si---O---Si---CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{Si---O---Si---} \quad (\text{Red}) \\
 + \\
 \text{---Si---O---Si---CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{Si---O---Si---} \quad (\text{Dim})
 \end{array}$$

Reaction conditions: 90 °C, neat, 0.5 mol%, ratio SiH/SiVi = 1 : 1, 24 h reaction time. Conversion and selectivity determined by NMR analysis (see ESI,† sections 1–5).

In light of the absence of paramagnetism suggested by NMR spectroscopy, monitoring the color change of the reaction medium could suggest the formation of non-octahedral Ni(II) species *via* σ -bond metathesis, with release of acetylacetonate-type ligand (as clearly evidenced by ^1H NMR for the tmhd ligand, see ESI,[†] sections 4, 7 & 8). The green Ni(acac)₂ (due to octahedral geometry [paramagnetic] in the more favorable trimeric structure) and pink Ni(tmhd)₂ (due to a monomeric square-planar geometry [diamagnetic] in that case)^{32–36} both rapidly turn bright orange, and NMR

The diagram illustrates a complex reaction network involving organosilane and organotin compounds. The central species are organotin compounds, with organosilane derivatives acting as intermediates or reagents. The reactions are organized into several regions, each labeled with a color-coded box:

- Red:** Contains species like $\text{R}'\text{-CH=CH-R}'$ and $\text{R}'\text{-CH}_2\text{-CH(R')-R}'$, along with their organotin counterparts.
- Dim:** Contains species like $\text{R}'\text{-CH}_2\text{-CH(R')-R}'$ and $\text{R}'\text{-CH=CH-R}'$, along with their organotin counterparts.
- HS:** Contains species like $\text{R}_3\text{Si-CH}_2\text{-CH(R')-R}'$ and $\text{R}_3\text{Si-CH=CH-R}'$, along with their organotin counterparts.
- DS:** Contains species like $\text{R}_3\text{Si-CH}_2\text{-CH(R')-R}'$ and $\text{R}_3\text{Si-CH=CH-R}'$, along with their organotin counterparts.

The reactions are catalyzed by various reagents, including HSiR_3 , H_2 , and H_2O . The scheme shows the interconversion of these species, with arrows indicating the direction of the reactions.

Catal. Sci. Technol., 2021, 11, 4849–4856 | 4851

spectra do not display paramagnetic features (broad peaks or wide range of isotropic chemical shifts) even at high catalyst loading. This could suggest the formation of either square-planar, square-pyramidal trigonal or bipyramidal geometries with coordination of Si-H and vinyl moieties and subsequent release of one tmhd ligand as already suggested in the literature for such acetylacetonate-type ligands.^{1-10,28-30} The release of the acac ligand seems less clear in our study, which could be explained by a higher propensity towards hydrosilylation of the released acetylacetonate in the mixture making the detection complicated. This could also suggest a much easier nanoparticle formation (*via* complete reduction)^{37,38} in the case of Ni(acac)₂, that could be detrimental to the reaction. That could explain the highest catalytic efficiency of the tmhd counterpart, which role would then not be limited to an enhanced solubility. It is likely that the increased sterics from the *tert*-butyl group play a role in the bidentate ligand release, and potentially hindered subsequent hydrosilylation, making its detection possible (see ESI,† sections 4, 7, 8 & 9 for pictures).

Co catalysis seems more difficult to rationalize, all systems are paramagnetic no matter the geometry and the darkening of the solution (see ESI,† section 9 – miscellaneous) could suggest reduction to Co(0) or Co(I) species, as previously proposed.^{10-12,40,41}

In the second part of our study, we monitored the activity of these catalysts for the crosslinking of Si-H and Si-vinyl functionalized silicone oils. Harnessing alkene (hydro)silylation to cure silicone formulations is the cornerstone of silicone materials' manufacturing: multiple applications heavily rely on this reaction.¹⁻¹⁰ The crosslinking is conventionally catalyzed by platinum complex that remain trapped in the final product, representing a large fraction of the cost of the material. As evidenced in Marciniec work,^{1-3,10,28-30} a catalyst which is selective for dehydrogenative silylation can become active for hydrosilylation as well when it reacts with functional polymeric chain, suggesting a selectivity switch that is substrate-dependent.

The crosslinking activity of the four precatalysts Ni(acac)₂, Ni(tmhd)₂, Co(acac)₂ and Co(tmhd)₂ was studied, and some

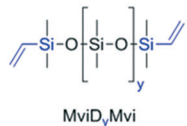
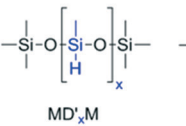

curing parameters were changed to monitor the influence on the crosslinking time and on the final material properties. Crosslinking time is determined with a stop-stirring test (SST) consisting of mixing di-vinyl and poly-SiH silicone-oils with the catalyst heating in an oil bath and measuring time when the magnetic stirrer stops (see Experimental section). Here, we performed this test under non-inert atmosphere (presence of O₂ and ambient moisture).³¹

Crosslinking of dtvms with poly-SiH oil MD'50M was first evaluated. The catalytic activity of complexes (1) to (4) is summarized in Table 2 (entries 1 to 4). Reference reactions were performed at 90 °C using 0.5 mol% of catalysts and with a ratio of SiH:SiVi = 1:1. Nickel catalysts are sluggish for the crosslinking of dtvms. On the contrary, cobalt catalysts are very efficient, and more particularly Co(acac)₂ which allows a crosslinking in less than 15 minutes at 90 °C.

The crosslinking of di-vinyl PDMS oil with poly Si-H oil was also surveyed and results are compiled in Table 2. Reference reactions were done at 110 °C using 1 mol% of catalyst and with a ratio of SiH:SiVi = 3:1, to ensure efficient crosslinking even through undesired reactions. All four catalysts are active for the crosslinking of di-vinyl and poly-SiH oil under non-inert atmosphere (entries 5 to 8, Table 2). Contrary to the results with dtvms (*y* = 0), nickel catalysts are more active than cobalt catalysts for more viscous silicone oils. Dtvms possesses a specific chelating structure and is the bidentate ligand of choice for Karstedt's type catalysts.^{5,42} Difference between Co- and Ni-based catalyst activities may arise from a variation of dtvms coordination on the active center, precluding activity in the case of Ni.^{3,42} It is possible that the chelating nature of dtvms is detrimental to the reactivity of Ni catalysts, maybe suggesting the formation of a stable octahedral Ni(II) complex, no longer able to interact efficiently with the Si-H moiety.

To evidence that crosslinking is really occurring, and to evaluate further crosslinking kinetics and compare gel properties, rheology was performed for Si-H and Si-vinyl PDMS oil curing. The catalytic crosslinking of di-vinyl and poly-SiH PDMS oils with complexes (1) to (4) is presented in Fig. 4. Reactions took place at 110 °C using 1 mol% of

Table 2 – Evaluation of catalytic activity for divinyl and poly-SiH silicone oils crosslinking

<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center; margin-right: 20px;">  <p>MviD_y,Mvi</p> </div> <div style="text-align: center; margin-right: 20px;">  <p>MD'_xM</p> </div> <div style="text-align: center; margin-right: 20px;"> <p>+ →</p> </div> <div style="text-align: center; margin-right: 20px;"> <p>catalyst, n mol%</p> </div> <div style="text-align: center; margin-right: 20px;"> <p>neat, T, t</p> </div> <div style="text-align: center;">  </div> </div>						
Entry	<i>y</i>	Catalyst	Mol%	SiH:SiVi	<i>T</i>	SST
1	0	(1)	0.5	1	90	3 h
2	0	(2)	0.5	1	90	3 h
3	0	(3)	0.5	1	90	15 min
4	0	(4)	0.5	1	90	40 min
5	20	(1)	1	3	110	30 min
6	20	(2)	1	3	110	15 min
7	20	(3)	1	3	110	25 min
8	20	(4)	1	3	110	40 min



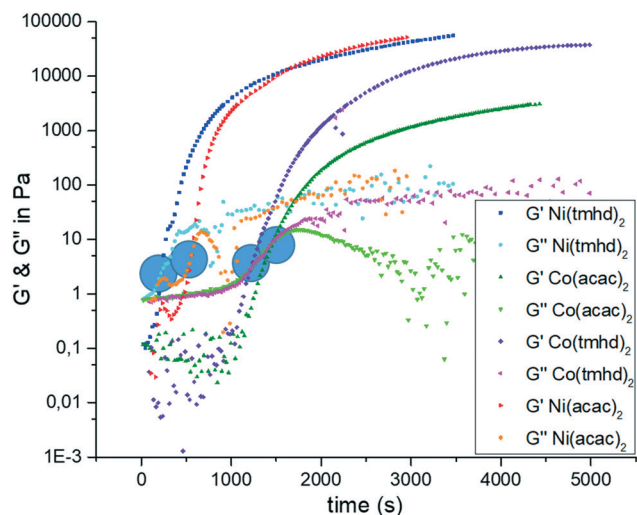


Fig. 4 Rheology curves following crosslinking of di-vinyl and poly-SiH PDMS oil. Reaction conditions: 110 °C, 1 mol%, ratio SiH:SiVi = 3:1. Blue disks mark the intersects between G' & G'' , characteristic of crosslinking.

catalyst and with a selected ratio of SiH:SiVi = 3:1. First, we systematically observed an intersect of G' and G'' suggesting that crosslinking is effective, with gel times apparently shorter than observed during SST measurements. **Ni** catalysts are more active under this set of conditions and yield materials with slightly higher G' moduli (close to 10^5 Pa for a reference formulation of Table 2, see also ESI† sections 7 & 8). $\text{Co}(\text{acac})_2$ is less active as expected from SST, probably due to higher air instability leading to catalyst degradation, and gives lower modulus gel ($\sim 10^3$ Pa). $\text{Co}(\text{tmhd})_2$ has a gel time in accordance with SST and modulus higher than 10^4 Pa and consistently close to 10^5 Pa. Premature oxidation might be detrimental to **Co** catalysis. Adventitious contaminants in silicone oils might also be responsible for the lower efficiency of a slightly more sensitive **Co** catalysis, which could also explain the delay in crosslinking observed by rheometry.

Interestingly DSC can be used to monitor these crosslinking reactions. Thermal kinetics of the catalyzed crosslinking of di-vinyl and poly-SiH PDMS oils was monitored using DSC analysis. Crosslinking of dtvms with poly-SiH oil MD'50M was first studied. Reference reactions were heated at 8 °C min⁻¹ rate, using 0.5 mol% of complexes (1) to (4) with a ratio of SiH:SiVi = 1:1 (see ESI† section 6 Fig. S21).

Crosslinking catalyzed by cobalt complexes starts at a lower temperature comparing to nickel complexes, and this is in accordance with the crosslinking time measured with SST (see Experimental section and ESI† section 8 for values of SST for crosslinking at 90 °C, Table S4† caption). Catalysts bearing the acac ligand set have a sharper reaction profile than with tmhd ligands, which reaction profile is broad. This activation could be linked to the removal of the acetylacetonate molecule during activation with the Si-H

substrate in the presence of Si-vinyl moieties; with the ligand substitution being easier with the less bulky analogue.

Crosslinking of di-vinyl PDMS oil with poly-SiH oil MD'50M was also surveyed. Reference reactions were performed at a heating rate of 8 °C min⁻¹, using 1 mol% of complexes (1) to (4) with a ratio of SiH:SiVi = 2:1 and thermograms are presented in Fig. S22 (see ESI†). Under these conditions, crosslinking catalyzed by $\text{Co}(\text{acac})_2$ starts at a lower temperature but the enthalpy is less important than with the other catalysts, suggesting incomplete reaction and possible catalyst decomposition due to air exposure. Overall, and contrary to dtvms crosslinking, **Ni** precatalysts seem to outperform **Co** counterparts for longer oil-based formulations. This could also be a consequence of the increased sensitivities of **Co** complexes.

DSC thus unveils that **Co** is more reactive at lower temperatures than **Ni** for dtvms formulations (see ESI† section 6), probably due to the aforementioned chelating nature of dtvms, deactivating **Ni** (pre)catalysts. However, this statement does not hold true for longer oil-based industrial formulations with spaced-apart vinyl moieties.

These DSC results are consistent with rheology experiments with the observed G' modulus is lower in the case of $\text{Co}(\text{acac})_2$ than with the other catalysts. Initiation temperatures are then lower for **Ni** catalysts than for $\text{Co}(\text{tmhd})_2$ for crosslinking (see ESI† Fig. S22) and reaction profiles are very similar for these three catalysts confirming the rheology findings. These observations are in agreement with what was suggested by Marciniak:^{1,3–30} reaction kinetics and selectivities are strongly substrate-dependent and (hydro) silylation model reactions behave differently than crosslinking of silicone-based oils.^{3,43} Model reactions are thus interesting to rationally design regio- and stereoselective catalyst for silylation reactions, but crosslinking of polyfunctional oils might yield different product selectivities due to unique sterics and diffusion constraints. Therefore, another method is necessary to assess the different products when crosslinking is considered.

High-resolution magic angle spinning NMR (HR-MAS NMR) spectroscopy can advantageously characterize gels displaying satisfactory mobility, bridging the gap between liquid NMR and solid-state NMR. It consists in running liquid-like sequences in a rotor spun at high frequency at the magic angle to retain proper resolution (see ESI† sections 7 & 8).

Very interestingly, HR-MAS NMR of crosslinking formulations allowed us to get a better understanding of the selectivities taking place in these 3D-polymer networks. If **Ni** still promotes **DS** linkage as a major crosslinking knot, **Co** displays a higher propensity towards **HS** linkage in the crosslinking of functionalized-polymer oils (see Fig. 5 and ESI† – [HR-MAS NMR analyses of crosslinking of di-vinyl PDMS and poly-SiH oils], section 7).

More specifically, Fig. 5 clearly depicts a very selective $\text{Co}(\text{tmhd})_2$ precatalyst yielding species promoting



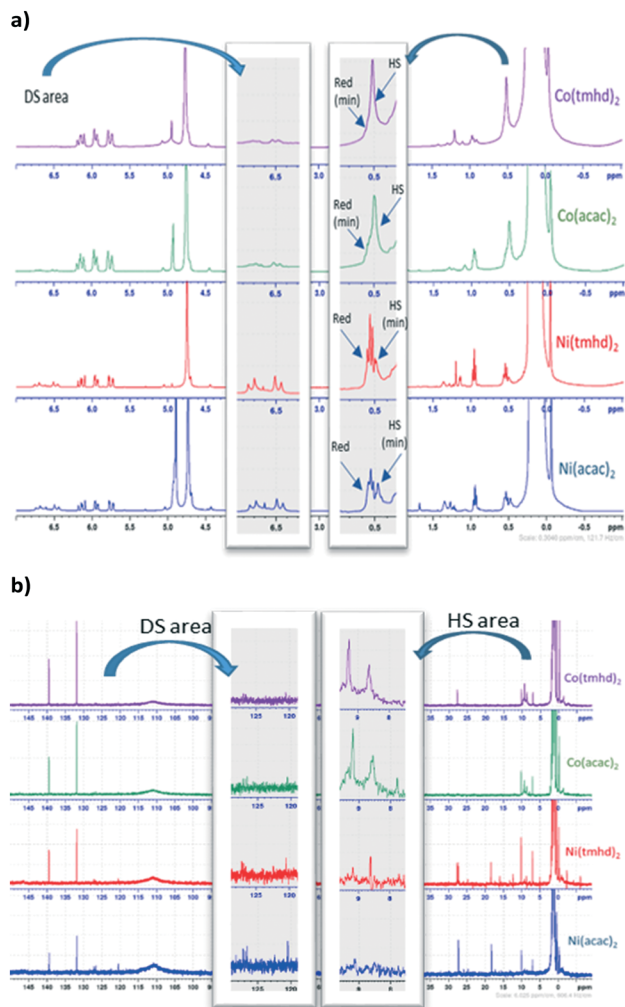


Fig. 5 HR-MAS NMR spectroscopy: comparison for all catalysts of a) ^1H -NMR-HR-MAS spectra and b) ^{13}C -NMR-HR-MAS spectra. Gels swollen with CDCl_3 (see HR-MAS section 7, Fig. S43 and S44 for overlays, ESI†).

hydrosilylation of vinylsilane moieties from the functional silicone oil. $\text{Co}(\text{acac})_2$ seems a bit less selective, since some **DS** product can be identified. Moreover, its lesser activity, probably due to premature deactivation precludes an efficient use in such systems. This ligand dependency could suggest that the active species might retain one acetylacetonate-type ligand, akin postulated species for $\text{Pt}(\text{acac})_2$ -based precatalytic systems.^{43,44} It could also be the result of Co-based nanoparticles/colloids ($\text{Co}(0)/\text{Co}(i)$ reduced species) formed in the case of $\text{Co}(\text{acac})_2$ that would induce a different catalytic pathway.^{11,12,38,40,41}

On the contrary, **Ni** precatalysts still promote the **DS** pathway, with identifiable characteristic olefinic protons (Fig. 5a) and carbons (Fig. 5b) as well as **Red** associated products (aliphatic regions on both overlays). Noteworthy is that $\text{Ni}(\text{tmhd})_2$ and $\text{Ni}(\text{acac})_2$ seem to be leading to very similar selectivities, in agreement with the model reactions (see Table 1), with the obvious solubility edge of the tmhd-based analogue in silicone formulations.

The HR-MAS methodology could further be harnessed to identify new systems amenable to selectively yield new silicone networks from anti-Markovnikov & Markovnikov products,⁴⁵ or develop new catalysts based on these platforms.^{46,47}

Conclusions

We have evaluated the activity and selectivity of nickel and cobalt acetylacetonate-based complexes as precatalysts for silylation and crosslinking using Si-H and Si-vinyl functionalized substrates without external reducing agents and under non-inert atmosphere. Those complexes promote the *in situ* formation of competent catalysts featuring different activities/selectivities depending on the chosen metal and ligand set. This choice consequently affects the crosslinking kinetics/efficiency and the mechanical properties of the final materials. **Ni** complexes promote dehydrogenative silylation selectively. **Co** complexes yield both hydrosilylation and **DS** products for model compounds, whereas the **HS** product is favored for crosslinking of functionalized oils, which was evidenced harnessing HR-MAS NMR spectroscopy. **Co** acetylacetonate-based complexes also tend to display activity at lower temperatures than **Ni**, while being more sensitive to non-inert conditions. When silicone curing formulations are employed, $\text{Ni}(\text{tmhd})_2$ is the most active precatalyst for crosslinking of silicone oils under non-inert atmosphere, probably due to an enhanced solubility in silicone media. The activation of these high-oxidation state complexes does not seem to proceed *via* Si-H-promoted reduction. Further investigations are currently underway to pinpoint the active-catalyst generation mechanism. Finally, these thermally-induced crosslinking reactions could prove key to develop efficient “one-pack” formulations, stable at room temperature for extended shelf lives and that could be triggered to form the silicone mastics/putties when heated.

Experimental

General considerations

Reaction were performed under non-inert atmosphere. All commercially available reagents were used as received. Silicon oils were kindly provided by Elkem Silicones®. Silicon oils were degassed under vacuum, to remove traces of volatiles from synthetic process. All reaction vials were loaded with precisely weighted (0.1 mg precision) substrate and catalyst amounts, without precautions regarding the atmosphere (presence of O_2 and ambient moisture). The chemicals were obtained from the following suppliers: $\text{Ni}(\text{acac})_2$ and $\text{Ni}(\text{tmhd})_2$ from Strem, $\text{Co}(\text{tmhd})_2$ from Alfa Aesar, $\text{Co}(\text{acac})_2$ from Sigma, 1-octene from Sigma, and CDCl_3 and methylcyclohexane (MCH) d14 from Eurisotop. Elkem Silicones® provided divinyltetramethylsiloxane (dvtms), (MD'M), and all silicone oils. Vpmds was sourced from abcr.



General procedure for catalytic silylation reactions

A 20 mL reaction vial was loaded with the catalyst (0.045 mmol) together with the chosen alkene/vinyl (9 mmol) and MD'M (9 mmol). Dodecane (standard) was added for GC quantification. The solution was stirred and heated to 90 °C for 24 hours. During the course of reaction, aliquots were withdrawn for analysis. After the reaction, NMR and and/or GC/GC-MS analyses were performed. ^1H , ^{13}C and ^{29}Si NMR spectra were recorded on a Bruker 400 MHz and 700 MHz spectrometers in CDCl_3 and MCH d14. The mass spectra of the products were evaluated by gas chromatography coupled with mass spectrometry (GC-MS) and quantification was determined with gas chromatography (GC) analysis using calibration curves with appropriate substrates. GC was performed on an HP 6890 instrument using a HP5 column made of 5% of diphenyl and 95% dimethyl polysiloxane (32 m length, 0.32 mm diameter, 0.25 μm film) and a flame ionization detector. The injection volume was 1 μL and nitrogen was used as mobile phase with a flow of 1 mL min^{-1} . The temperature program was as follow: 40 °C plateau for 5 min; heating to 250 °C at 10 °C min^{-1} ; 250 °C plateau for 5 min. GC-MS analysis was performed on an Agilent 6850 instrument equipped with a HP5 column made of 5% of diphenyl and 95% dimethyl polysiloxane (32 m length, 0.32 mm diameter, 0.25 μm film) and an Agilent 5975C EI detector. The same temperature program as GC was used for GC-MS analysis. Alkene/vinyl silane conversions and products' selectivities are calculated from ^1H NMR and double-checked using GC/GC-MS analysis (see ESI,† sections 1–5) in particular for 1-octene.

General procedure for silicone oil crosslinking

Stop-stirring time (SST). For SST, a 20 mL vial was loaded with the catalyst (0.02 mmol) together with divinyl oil (viscosity 100 mPa S, 1.58% wt vinyl function, 4 g) and poly-SiH oil (MD'50M, 46% wt SiH function, 0.3 g). Catalyst loading is expressed in mol% of vinyl functional group. The medium was stirred and heated at 90 °C or 110 °C. The curing time was measured from the moment of placing the tube at the desired temperature until the magnetic stir bar stopped. Either extreme viscosity or actual crosslinking could be responsible for this observation. This SST was thus correlated to actual rheology measurements and good agreements between SST and effective crosslinking (intersect of G' & G'') could be evidenced, validating the method.

Rheology and DSC. For rheology and DSC (differential scanning calorimetry), a 20 mL vial was charged with the catalyst (0.014 mmol) together with divinyl oil (viscosity 100 mPa S, 1.58% wt vinyl function, 3 g) and poly-SiH oil (MD'50M, 46% wt SiH function, 0.25 g). The medium was stirred at ambient temperature. A sample of the solution was taken for analysis. Rheometer analysis are performed on a rheometer Thermo Scientific at 110 °C using parallel plate, 0.5 mm gap, 1 s 1 frequencies and constraint starting at 3 Pa,

changing at 50 Pa and 1000 Pa after reaching 0.001 mNm. 0.2 mL of previous medium was injected to be tested. DSC thermograms are completed on a Mettler Toledo DSC 300+ at a heating rate of 8 °C min^{-1} and for kinetic simulation at 4 °C min^{-1} and 15 °C min^{-1} . 60–80 mg of previous medium is put in aluminium 100 μL pan.

Conflicts of interest

There are no conflicts to declare.

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