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From pipemidic acid molecular salts to metal complexes and BioMOFs using mechanochemistry†

Martin Zábranský,^{ab} Paula C. Alves,^{ac} Catarina Bravo,^{id ac}
M. Teresa Duarte^{id *ad} and Vânia André^{id *ac}

Mechanochemistry has been assuming a major role in chemistry over the last years. Its potential in a wide variety of reactions is undeniable nowadays, contributing to sustainable chemistry and, at the same time, leading to lower reaction time, higher selectivity and novel reactivity. Herein we disclose new solid forms of pipemidic acid, an antibiotic against which bacteria have been developing resistance mechanisms, obtained by mechanochemistry. These forms are molecular salts with glycolic, oxalic and (*R*)- and (*S*)-camphorsulfonic acids, as well as a Cu(II) complex exhibiting a 1D hydrogen bonded network. To prove the importance of the technique, we present here also the rapid and high yielding mechanochemical synthesis of a previously reported Ag metal–organic framework with pipemidic acid.

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Introduction

Mechanochemistry is a green and eco-friendly synthetic technique, whose application has tremendously grown in the last two decades, and become recently one of the ten IUPAC technologies foreseen to change the world.¹ The technique of millenary use, regained importance in the area of crystal engineering and polymorphism in the 1980's and is nowadays reemerging as an easy, clean and straightforward synthetic method for organic, metal–organic, coordination and supramolecular syntheses.^{2–5} It evolved from being simply a solvent free alternative to a main synthetic technique leading to reduced reaction times, higher yields, product selectivity and completely unexpected reaction products, impossible to attain in solution.^{2,5,6}

A mechanochemical reaction, defined as “a chemical reaction that is induced by the direct absorption of mechanical

energy” when grinding together two or more compounds,^{2,7} is also affected by the addition of solvents, ions, ionic liquids and other additives used to augment, direct or enable reactivity.² The most commonly used mechanochemical techniques are: neat grinding (NG), in which no solvent is added;^{2,7,8} liquid-assisted grinding (LAG), in which a catalytic amount of solvent is added;^{2,7,9} ion and liquid-assisted grinding (ILAG), in which catalytic amounts of solvent and an ionic salt are added to the reaction;^{2,4,7,10} and lastly and most recently, polymer-assisted grinding (POLAG), which makes use of polymers in order to stimulate the reaction.^{2,7,9,11}

As previously said, mechanochemistry gained importance in the field of Crystal Engineering, applied with great emphasis in pharmaceutical sciences for the development of novel crystalline forms towards improved properties of active pharmaceutical ingredients (API) already in the market.^{12,13} The development of novel polymorphs, salts, and cocrystals has been envisaged as an excellent alternative, proving to be able to tackle stability, solubility and flowability problems among others.^{14–16} At the same time, reports that coordination to metals could also improve these properties, and furthermore enhance their performance/activity have been published.^{17–19} Also the mechanochemical preparation of metallodrugs enclosing Cu (ref. 20) and Ag (ref. 21) have been recently reported. The interest in metal–organic frameworks (MOFs) towards pharmacological applications has also been increasing, especially for controlled drug delivery and release.²² We have recently proven that antibiotic coordination frameworks resulting from the direct coordination of commercially available antibiotics to safe metals can increase their antibacterial effect.³

^a Centro de Química Estrutural, Instituto Superior Técnico, Universidade de Lisboa, Av. Rovisco Pais, 1049-001 Lisboa, Portugal. E-mail: vaniandre@tecnico.ulisboa.pt, teresa.duarte@tecnico.ulisboa.pt

^b Department of Inorganic Chemistry, Faculty of Science, Charles University, Hlavova 2030, 128 40 Prague, Czech Republic

^c Associação do Instituto Superior Técnico para a Investigação e Desenvolvimento (IST-ID), Av. Rovisco Pais, 1049-003 Lisboa, Portugal

^d Departamento de Engenharia Química, Instituto Superior Técnico, Universidade de Lisboa, Av. Rovisco Pais, 1049-001 Lisboa, Portugal

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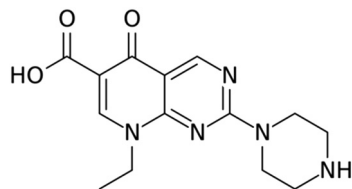


Fig. 1 Pipemidic acid.

Herein we present results using pipemidic acid (PA) (Fig. 1), a first-generation quinolone antibiotic used to treat urinary tract infections owing to its antibacterial activity against both Gram-negative²³ and Gram-positive bacteria.^{24,25} Quinolone antibiotics are broad-spectrum synthetic antibacterial compounds presenting suitable oral absorption and bioavailability,^{26,27} results on their antitumor, anticancer and antiviral activities have also been reported.^{28–30} PA is obtained through the incorporation of a piperazinyl side chain in the main quinolone skeleton,^{31–33} thus increasing the lipophilicity of the compound, and consequently improving its ability to go through the bacterial cell wall.^{33,34}

However, due to the rapid adaptation and resistance development that microorganisms have been showing, antibiotics might become ineffective to treat some bacterial infections.^{31,35} Coordination of quinolones to biocompatible metals emerged as an alternative approach to improve their biological and/or pharmaceutical activities while tuning their physicochemical properties.^{36,37} Recently, our group published results on bio-inspired metal–organic frameworks (BioMOFs) of nalidixic acid, and has successfully demonstrated their increased solubility and bioactivity compared to the free antibiotic.^{3,38} Using PA, we have also published results on hydrogen bonded frameworks based on Mn, Ca and Zn metal centers, presenting suitable shelf and thermal stability, similar cytotoxicity and increased antibacterial activity compared to the free API.³⁹

Based on our results and a thorough search in the Cambridge Structural Database (CSD),^{40,41} we were able to identify two PA polymorphic forms,⁴² two polymorphs of the trihydrate derivative^{43,44} and two salts, pipemidic acid hydrochloride⁴⁵ and pipemidic acid:1,2,4,5-benzenetetracarboxylic acid.⁴⁶ Also several metal complexes and metal–organic frameworks,^{47,48} enclosing cadmium,⁴⁹ nickel,⁵⁰ silver,^{51,52} zinc,^{53–56} manganese,^{54,57} cobalt⁵⁴ and copper^{58–61} were reported.

Here we present and discuss our results on five novel molecular salts, one metal complex and an Ag-MOF containing pipemidic acid. All these compounds were obtained by grinding using a mortar and pestle, or by mechanochemistry in a ball-mill.

Results and discussion

Mechanochemistry is a sustainable approach that perfectly suits the demand for the development of alternative forms of drugs. Thus, it was chosen herein for the investigation of novel crystalline forms of pipemidic acid (salts, complexes

and MOFs) that may lead to improved physicochemical properties and performance of than those of the free antibiotic.

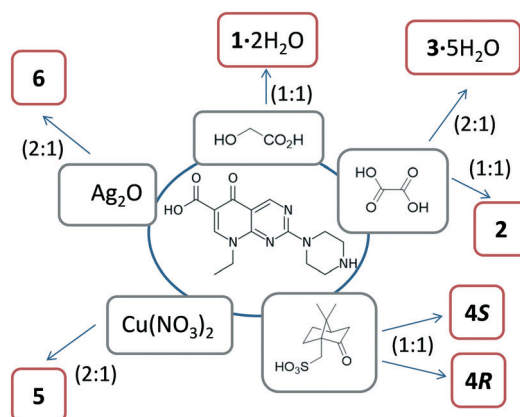
A thorough datamining revealed that the development of new multicomponent crystal forms of pipemidic acid is still underexplored, as detailed hitherto. Thus, crystal engineering principles were applied for the design of new salts and the cofomers chosen were those enclosing carboxylic and sulfonic acid moieties, known to be prone to interact with the functional groups present in pipemidic acid *via* strong hydrogen bond synthons. Amongst several compounds tested without successful results, such as gluconic, ethanesulfonic and citric acids, we present here novel salts of pipemidic acid with glycolic, oxalic and (*R*)- and (*S*)-camphorsulfonic acids. Even though the interaction of protonated amines with sulfonates/sulfonic acid ($N^+-H\cdots O_{SO_3^-}$) is not one of the most abundant (286 hits at CSD), especially compared with the interaction with carboxylate moieties ($N^+-H\cdots O_{COO^-}$, 1687 hits at CSD), it was decided to include camphorsulfonic acid in this study, which is used in some pharmaceutical formulations, yielding successful results.

Besides this multicomponent approach, we also pursued the development of novel complexes with Cu, looking for synergistic effects with the metal. Also, Ag was used in our studies and an Ag-pipemidic acid MOF previously prepared by time-consuming solution methods^{51,52} was reproduced with higher yields and short reaction time by mechanochemistry.

All these forms are represented in Scheme 1 and will be carefully discussed.

Molecular salt structures

In all the five salt structures, the cation is the pipemidic acid protonated at its secondary amine site. The adopted conformation is similar to the one observed in the structure of the octahydrate of its 2,5-dicarboxybenzene-1,4-dicarboxylate salt.⁴⁶ The carboxylic group lies in the plane of the aromatic pyridopyrimidine system and forms an intramolecular hydrogen bond of $O-H\cdots O_{C=O}$ type with the oxygen of the ketogroup



Scheme 1 List of structures.



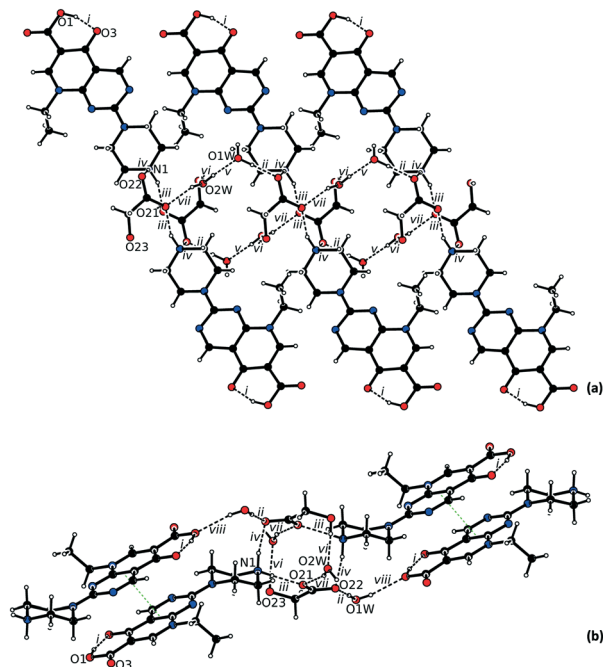


Fig. 2 Hydrogen bonded network in the structure of $1 \cdot 2\text{H}_2\text{O}$ viewed (a) along a , and (b) along b . The π - π stacking is highlighted by green dotted lines.

(graph set⁶² descriptor S(6)), also observed in the 2,5-dicarboxybenzene-1,4-dicarboxylate salt. The corresponding O \cdots O bond distances in the prepared salts range from 2.499(1) Å to 2.559(2) Å, for $1 \cdot 2\text{H}_2\text{O}$ and for one of the symmetrically independent cations in $3 \cdot 5\text{H}_2\text{O}$, respectively. The apex angles at the hydrogen atom fall between 161(2)° for both $1 \cdot 2\text{H}_2\text{O}$ and 2 and 166(6)° for 4S (see Tables S1–S5†).

The piperazine ring of the protonated pipemidic moiety assumes a chair conformation in all the structures with the Cremer–Pople θ angle⁶³ values approaching either 0° or 180° and the total puckering amplitudes, Q ,⁶³ ranging from 0.549(2) Å for one of the symmetrically independent cations in $3 \cdot 5\text{H}_2\text{O}$ to 0.568(2) Å for 2. The ethyl group of the cation adopts a staggered conformation and points in the same direction as the piperazine ring with respect to the pyridopyrimidine plane in all the reported structures.

The protonated pipemidic secondary amine site in the piperazine ring participates as the donor in charge-assisted

hydrogen bonds of the type $\text{N}^+-\text{H}\cdots\text{O}^-\text{COO}/\text{SO}_3^-$ with the carboxylate or sulfonate groups of the counterion in the structure of each salt. These bonds play a significant role in the observed supramolecular assemblies, predominantly one-dimensional in the anhydrous compounds. The hydrogen bonding stemming from the presence of solvating water molecules in the structures of the hydrates further extend the arrangement into a layered structure.

The asymmetric unit of $1 \cdot 2\text{H}_2\text{O}$ consists of one protonated pipemidic acid, one glycolate anion and two water molecules (Fig. S1†). The hydrogen bonded network in the supramolecular structure of $1 \cdot 2\text{H}_2\text{O}$ (Fig. 2) is built by seven intermolecular interactions (ii–viii, Table 1). The glycolate anion, ammonium group of the protonated pipemidic acid and the two solvating water molecules form a chain of hydrogen-bonded rings that propagate along b (Fig. 2a). The patterns observed in this network include binary motifs, $R_4^4(12)$ (iii, iv) and $R_4^4(14)$ (vi, vii), and higher order motifs, $R_3^3(11)$ and $R_4^4(13)$, both consisting of four hydrogen bonds (iii, iv, vi, vii), and $R_6^6(18)$ (i, vi, v) that incorporate four water molecules and two anions. The neighboring chains interact *via* hydrogen bond viii that gives rise to an infinite chain, $C_3^3(19)$, together with bonds ii and iii. This chain propagates in the $[-1\ 1\ 1]$ direction (Fig. 2b). Furthermore, π - π stacking interactions can be observed between pyridopyrimidine systems (ring C1–C2–C3–N3–C7–N4–C4–N5–C5–C6, distance between centroids 3.4852(5) Å, distance between planes 3.3308(3) Å) of centrosymmetrically related cations of adjacent chains (Fig. 2b).

The asymmetric unit of 2 consists of one protonated pipemidic acid and one hydrogenoxalate anion (Fig. S2†). Four (i–iv) intermolecular hydrogen bonds were identified in the hydrogen-bonded network of 2 (Table 2). Apart from participating in the charge-assisted hydrogen bond iv, the hydrogen atom H4 is in this structure approached additionally by oxygen atom O22 of a nearby hydrogenoxalate anion (symmetry code $x, -y + 3/2, z - 1/2$) with a relatively long associated H \cdots O distance (2.36(2) Å) and acute angle N1–H4 \cdots O22 (118(2)°). Oxygen atom O2 of nearby cation (symmetry code $x - 1, -y + 3/2, z - 1/2$) also lies in the vicinity of this hydrogen atom with even longer associated H \cdots O distance (2.56(2) Å) and a more acute angle N1–H4 \cdots O2 (110(2)°). The bonds iii and iv form a zig-zag pattern $C_2^2(4)$ that propagates along b and that is built up by the two-fold

Table 1 Hydrogen bond details for $1 \cdot 2\text{H}_2\text{O}$

Bond	D–H \cdots A	Equivalent position code	Distance H \cdots A, [Å]	Distance D \cdots A, [Å]	Angle DHA, [°]
i	O1–H1 \cdots O3	x, y, z	1.60(2)	2.499(1)	161(2)
ii	O1W–H1A \cdots O22	x, y, z	1.76(2)	2.705(1)	178(2)
iii	N1–H4 \cdots O21	$1 - x, 1 - y, 1 - z$	1.78(2)	2.699(1)	159(2)
iv	N1–H2 \cdots O22	$x - 1, y, z$	1.83(2)	2.789(2)	167(1)
v	O2W–H2B \cdots O1W	$x, 1 + y, z$	1.89(2)	2.789(2)	169(2)
vi	O23–H23 \cdots O2W	$-x + 2, -y + 1, -z + 1$	1.89(2)	2.720(2)	172(2)
vii	O2W–H2A \cdots O21	x, y, z	2.02(2)	2.777(2)	158(2)
viii	O1W–H1B \cdots O1	$-x + 2, -y, -z$	2.11(2)	2.922(1)	169(2)



Table 2 Hydrogen bonds present in the structure of **2**

Bond	D–H···A	Equivalent position code	Distance H···A, [Å]	Distance D···A, [Å]	Angle DHA, [°]
i	O1–H1···O3	x, y, z	1.56(3)	2.524(2)	161(2)
ii	O21–H21···O24	$-x, -y + 1, 1 - z$	1.84(2)	2.634(2)	145(2)
iii	N1–H2···O23	$-x, -y + 1, 1 - z$	2.05(2)	2.923(2)	164(2)
iv	N1–H4···O23	$x, -y + 3/2, z - 1/2$	2.16(2)	2.986(2)	163(2)

screw axis (Fig. 3a). The chains are interconnected by hydrogen bond ii between pairs of centrosymmetrically related hydrogenoxalate anions which form pattern $R_2^2(10)$ (Fig. 3b). This interaction also brings hydrogen atom H21 into the vicinity of oxygen atom O24. The parameters of the corresponding potential intramolecular hydrogen bond are H···O24 2.14(3) Å, O21···O24 2.645(2) Å, O21–H21–O24 115(2)°. Pyrimidine rings (N4–C4–N5–C5–C6–C7) of the cations of neighboring hydrogen-bonded chains that are related by inversion participate in π – π stacking (distance between centroids 3.3773(9) Å, distance between planes 3.2039(6) Å, Fig. 3c).

The asymmetric unit of $3 \cdot 5\text{H}_2\text{O}$ consists of two protonated pipemidic acid, one oxalate dianion, and five water molecules (Fig. S3†). The intermolecular hydrogen bonds in the structure of $3 \cdot 5\text{H}_2\text{O}$ (Table 3) form a two-dimensional network that propagates in the ab plane (Fig. 4a). This network includes the binary motif $C_2^2(7)[R_4^2(8)]$ of chains that

are formed by bonds vii, ix, xi and xiv and propagate along crystallographic axis a . Additional motifs within the layer include ternary motifs $R_6^6(16)$ (vii, xi, xiii) and $R_6^6(18)$ (vii, xiii, xiv) and quaternary motifs $R_8^8(20)$ (iii, iv, vii, xii) and $R_8^8(22)$ (iii, iv, ix, xii). Both symmetrically independent cationic moieties interact with the two-dimensional hydrogen-bonded network by a pair of charge-assisted hydrogen bonds with the anion using one donor site (N101–H104 for bonds x and xviii, N201–H204 for bonds xvi and xvii), that give rise to two $R_1^1(5)$ patterns and by a hydrogen bond with a water molecule using the other donor site (N101–H102 for bond v and N201–H202 for bond vi). Additionally, the individual hydrogen-bonded layers are interconnected by hydrogen bond xv which forms chains $C_4^3(19)$ propagating along c together with bonds iii, ix and xvi. Notably, only one of the symmetrically independent cations participates in this motif. Furthermore, π – π stacking interaction of pyridopyrimidine systems of centrosymmetrically related cation moieties (rings C101–

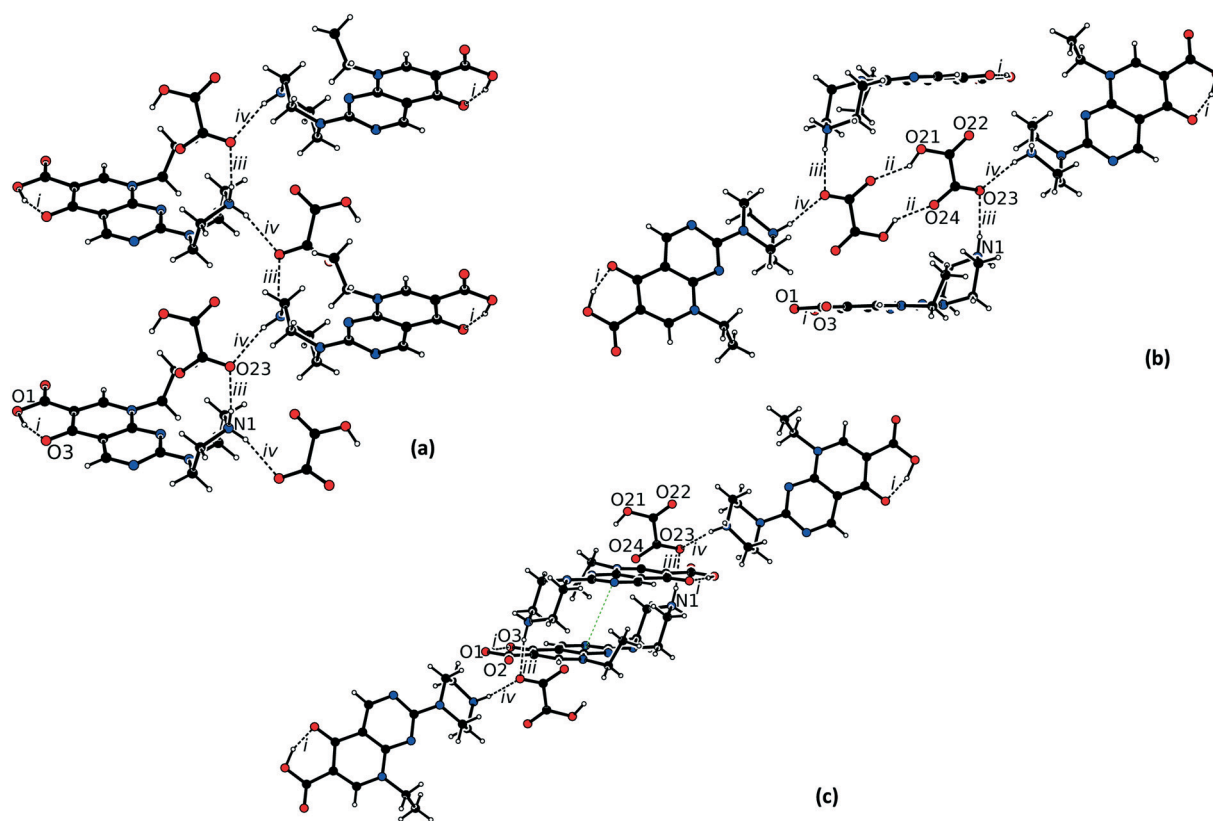
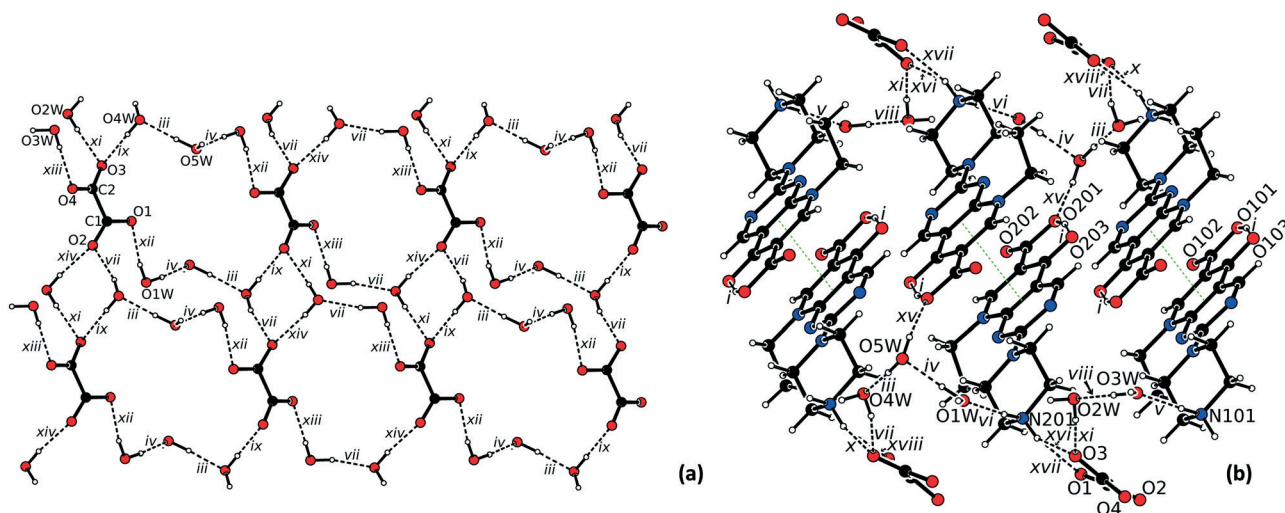


Fig. 3 (a) Hydrogen bonded network in the structure of **2** viewed along a ; (b) view of the centrosymmetric dimers formed by the hydrogen bond O21–H21···O24 between the hydrogenoxalate anions in the structure of **2**; (c) view of the π – π stacking (green dotted line) in the structure of **2**.



Table 3 Hydrogen bonds present in the structure of 3·5H₂O

Bond	D–H···A	Equivalent position code	Distance H···A, [Å]	Distance D···A, [Å]	Angle DHA, [°]
i	O201–H201···O203	x, y, z	1.58(2)	2.507(2)	165(2)
ii	O101–H101···O103	x, y, z	1.59(2)	2.559(2)	165(2)
iii	O5W–H5B···O4W	$-x + 1, -y + 1, -z + 1$	1.76(3)	2.715(2)	174(2)
iv	O1W–H1B···O5W	x, y, z	1.77(2)	2.719(2)	176(2)
v	N101–H102···O3W	$x + 1, y - 1, z$	1.82(2)	2.723(2)	169(2)
vi	N201–H202···O1W	$x - 1, y, z$	1.84(2)	2.717(2)	172(2)
vii	O4W–H4A···O2	$-x, -y + 1, -z + 1$	1.89(2)	2.751(2)	160(2)
viii	O3W–H3A···O2W	$x, y + 1, z$	1.89(3)	2.806(2)	168(2)
ix	O4W–H4B···O3	$-x + 1, -y + 1, -z + 1$	1.91(2)	2.752(2)	174(3)
x	N101–H104···O2	$-x + 1, -y, -z + 1$	1.94(2)	2.803(2)	153(2)
xi	O2W–H2A···O3	$x - 1, y, z - 1$	1.94(2)	2.818(2)	165(2)
xii	O1W–H1A···O1	$-x + 1, -y + 1, -z + 2$	1.94(2)	2.790(2)	168(2)
xiii	O3W–H3B···O4	$-x + 1, -y + 1, -z + 1$	1.95(2)	2.755(2)	179(3)
xiv	O2W–H2B···O2	$x, y, z - 1$	2.02(2)	2.841(2)	164(2)
xv	O5W–H5A···O201	$-x + 2, -y + 1, -z + 1$	2.11(3)	2.911(2)	157(2)
xvi	N201–H204···O3	$-x + 1, -y + 1, -z + 2$	2.13(2)	2.862(2)	141(2)
xvii	N201–H204···O1	$-x + 1, -y + 1, -z + 2$	2.20(2)	2.871(2)	133(2)
xviii	N101–H104···O4	$-x + 1, -y, -z + 1$	2.33(2)	2.937(2)	123(1)

**Fig. 4** (a) Hydrogen bonded network in the structure of 3·5H₂O viewed along *c* (cations were omitted for clarity); (b) view of the π - π stacking (green dotted line) in the structure of 3·5H₂O.

C102–C103–N103–C107–N104–C104–N105–C105–C106 and C201–C202–C203–N203–C207–N204–C204–N205–C205–C206, distance between centroids 3.4784(7) Å, 3.3552(6) Å respectively, distance between planes 3.3492(4) Å, 3.3144(4) Å respectively) also interconnects the adjacent hydrogen-bonded layers (Fig. 4b).

The asymmetric units of **4S** and **4R** consist of one protonated pipemidic acid and one camphorsulfonate anion

(Fig. S4†). The crystal packing in the pair of enantiomers **4S** and **4R** gives rise to only two charge-assisted hydrogen bonds between the secondary ammonium moiety of the cation and the sulfonate group of the anion (Table 4). The bonds constitute motif $C_2^2(6)$ of infinite chains that propagate along crystallographic axis *a* (Fig. 5). Additionally, three symmetrically related chains are created by applying the three crystallographic two-fold screw axes on this motif.

Table 4 Hydrogen bonds present in the structure of **4S** (corresponding values for the enantiomer **4R** are included in the square brackets)

Bond	D–H···A	Equivalent position code	Distance H···A, [Å]	Distance D···A, [Å]	Angle DHA, [°]
i	O1–H1···O3	x, y, z	1.59(6) [1.67(6)]	2.523(5) [2.531(5)]	166(6) [162(6)]
ii	N1–H4···O22	$x - 1, y, z$	1.95(9) [2.05(6)]	2.847(6) [2.852(6)]	151(7) [155(5)]
iii	N1–H2···O21	x, y, z	1.97(6) [1.90(6)]	2.796(6) [2.795(6)]	162(5) [167(5)]



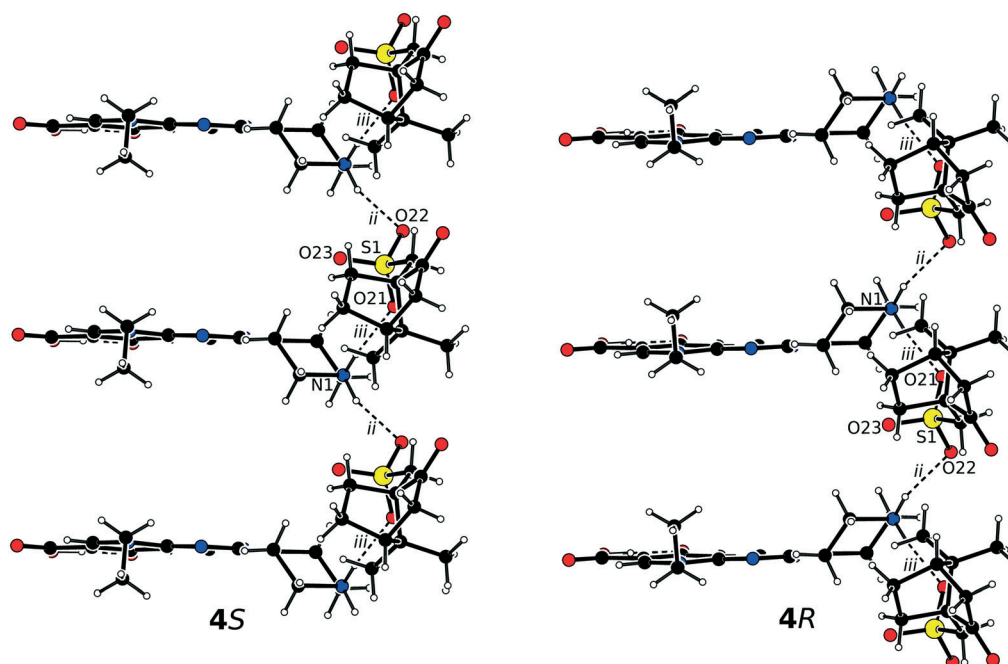


Fig. 5 Hydrogen bonded chains in the structure of 4S (left) and 4R (right) viewed along *c*.

These 5 salts were obtained as pure phases in very high yields, as it can be seen by the comparison of the simulated and experimental diffractograms (Fig. S6–S10†). Furthermore, these compounds have shown to be stable on shelf for at least 15 months (Fig. S13–S17†).

Regarding the thermal stability, both hydrated forms (1·2H₂O and 3·5H₂O) are the least stable, with the water molecules being released before 130 °C. TGA data of 1·2H₂O and 3·5H₂O reveal mass losses of 8.30% and 10.96%, respectively, corresponding to the two and five water molecules (calc. 8.67% and 11.44%, respectively) present in the structures at room temperature. The other three structures are stable until melting and decomposition, which occur at higher temperatures (>250 °C). Table 5 summarizes the DSC/TGA data for the five salts reported herein. All this data is supported by hot-stage microscopy observations (Fig. S24–S28†).

Metal complex and BioMOF

In complex 5, pipemidic acid assumes a zwitterionic role, with the protonation of its secondary amine site and the

deprotonation of the carboxylic moiety, and the nitrate ions working as counterions (Fig. S5†). The piperazine ring of the protonated pipemidic moiety assumes a chair conformation with the Cremer–Pople θ angle⁶³ value approaching 180° (177.9(5)°) and the puckering amplitude *Q* (ref. 63) of 0.566(5)°. The ethyl group again adopts a staggered conformation and points in the same direction as the piperazine ring with respect to the pyridopyrimidine plane. The carboxylate group still lies in the plane of the aromatic pyridopyrimidine system. However, the aforementioned O–H···O intramolecular hydrogen bond involving the keto and carboxylic groups (graph set⁶² descriptor S(6)) present in the previously described salt structures, is replaced by the coordination to the metal site in 5, with both the keto and carboxylate groups coordinating to Cu²⁺ (Fig. 6). The Cu center resides on an inversion center coordinating to two crystallographically dependent pipemidic acid zwitterions by the carbonyl and carboxylate moieties (1.891(3) and 1.918(3) Å, respectively), fulfilling a square planar geometry (coordination number 4), with O–Cu–O angles of 86.45(12), 92.55(12) and 180.0°. Further bond distances and angles are given in Table S6.†

Table 5 Summary of the DSC/TGA data

Compound	Mass loss before melting/decomposition (temperature range)	Melting point/decomposition (onset)
1·2H ₂ O	8.3% (<130 °C)	200 °C
2	0%	160 °C
3·5H ₂ O	10.96% (<130 °C)	250 °C
4S	0%	220 °C
4R	0%	200 °C

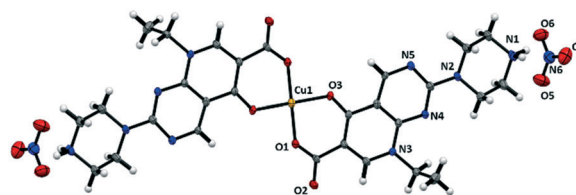


Fig. 6 Representation of coordination of pipemidic acid to Cu(II) (ellipsoids are set at 30% probability level).



Table 6 Hydrogen bonds present in the structure of **5**

Bond	D–H···A	Equivalent position code	Distance H···A, [Å]	Distance D···A, [Å]	Angle DHA, [°]
i	N1–H2···O2	<i>x</i> , <i>y</i> , <i>z</i>	1.85(3)	2.720(5)	167(3)
ii	N1–H4···O5	<i>x</i> , <i>y</i> , <i>z</i>	2.15(3)	2.982(6)	154(3)
iv	N1–H4···O6	1 + <i>x</i> , −1 + <i>y</i> , <i>z</i>	2.06(4)	2.842(6)	145(3)

The protonated secondary amine site of the piperazine ring of the pipemidic moiety participates as the donor in three charge-assisted hydrogen bonds (Table 6): i) connecting with the O_{COO}[−] that is not coordinated to Cu, and ii and iii) interacting with the nitrate counterion. These contacts give rise to a 1-D hydrogen bonded framework that aligns in the *ac* plane (Fig. 7).

The structural analysis of **5** was complemented by FTIR data (Fig. S30†). It is known that the stretching vibration of the C=O of carboxylic acid appears in the range of 1700–1725 cm^{−1}. In the solid infrared spectrum of compound **5** this band is not present, thus this functional group is in the carboxylate form. The asymmetric and symmetric stretching vibrations of O–C–O are assigned to be in the range of 1650–1510 cm^{−1} and 1400–1280 cm^{−1}, appearing in this case at 1570 cm^{−1} and 1400 cm^{−1}.^{64,65} The interactions of the 4-oxo and the 3-carboxylate quinolone groups with the metallic ion can be noted in the range of 1800–1300 cm^{−1}.^{65,66} Additionally, it can be noted that the stretching vibration of C=N (1690–1640 cm^{−1}) and of N–H (3500–3100 cm^{−1}) are kept, confirming that the coordination is not established *via* nitrogen atoms.

Complex **5** was obtained as pure phase by LAG in very high yields, as proved by the comparison of the simulated and experimental diffractograms (Fig. S11†). Complex **5** is stable for at least 15 months on shelf (Fig. S18†). Additionally, its thermal stability, inferred from hot-stage microscopy (HSM), suggests that it is stable up 220 °C (Fig. S29†).

Regarding the Ag-MOF, **6**, its crystal structure was previously reported, being already deposited at CSD under the refcode PICWUV.⁵² A similar structure is also disclosed at CSD, under the refcode GIWNOR.⁵¹ The asymmetric unit of these structures encloses two deprotonated pipemidic acids, two crystallographically independent silver cations, and 3.5 hydration water molecules. The piperazine rings of the protonated pipemidic moieties maintain the chair conformation with the Cremer–Pople θ angle⁶³ values

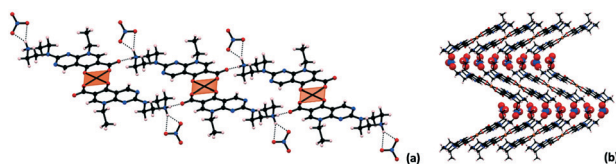


Fig. 7 (a) Packing in a view along *b* depicting the 1D hydrogen bonded framework (polyhedral representation of Cu for better visualization); (b) packing in a view along *a* (nitrate ions are represented in space fill for better visualization).

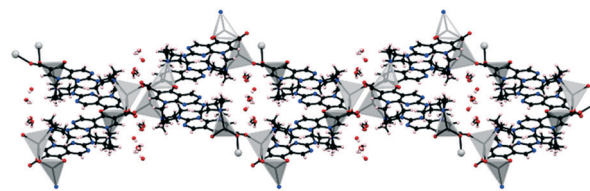


Fig. 8 View along *a* of the 3D metal-organic framework **6**.

approaching 180° (163.7(6) and 171.8(6)°) and the puckering amplitudes *Q* (ref. 63) of 0.570(6) and 0.566(6)°. One of the silver sites assumes a distorted square pyramidal geometry (coordination number 5) coordinating in the equatorial positions to two pipemidic acid anions *via* the carbonyl and carboxylate moieties (Ag–O 2.349–2.515 Å; O–Ag–O 72.48–102.48°), and, in the axial position, to other pipemidic acid *via* the piperazine ring (Ag–N 2.316 Å; O–Ag–N 86.92–132.90°). The other silver cation bonds to three pipemidic acids *via* the carboxylate (Ag–O 2.363–2.425 Å) and to a fourth PA *via* the piperazine ring (Ag–N 2.301 Å) exhibiting a distorted tetrahedral geometry (coordination number 4) with the bond angles ranging from 85.98 to 118.37°. There are no direct hydrogen bonds between pipemidic acid, all involving water molecules. The overall arrangement gives rise to a 3D metal-organic framework, in which the water clusters lie on the pores of the structure (Fig. 8).

The synthesis of this BioMOF by mechanochemistry is one more proof that this technique presents indeed major advantages. This compound had previously been synthesized by solvothermal methods, requiring over 6 days, temperature of 155 °C, and requiring the use of NaHCO₃ and CH₃COOH.⁵² We present here an alternative *via* manual grinding for 3 minutes, at room temperature, using minor amounts of aqueous ammonia and water.

With all these examples (1–6), it is possible to see that charge-assisted hydrogen bonds are the main driving force of the supramolecular assemblies both in the salts and in the metal-coordinated compounds reported herein. The presence of the charge is known to impact the geometric and energetic parameters of the hydrogen bonds, contributing for their stabilization and thus for the stabilization of the compounds.

Experimental

Reagents

The following reagents were used without further purification: pipemidic acid (Sigma-Aldrich, Germany), glycolic acid (Sigma-Aldrich, Germany), oxalic acid (Sigma-Aldrich, Germany), camphorsulfonic acid (TCI, Ireland), copper nitrate trihydrate (Merck, Germany), silver oxide (Alfa Aesar, Germany), aqueous ammonia 25% (Merck, Germany), and methanol (Carlo Erba, France).

Synthesis of the salts

Pipemidic glycolate dihydrate (1·2H₂O). An equimolar mixture of pipemidic (319.5 mg, 1.05 mmol) and glycolic



(80.1 mg, 1.05 mmol) acid was placed into a 25 mL stainless-steel cylinder together with two stainless steel balls (7 mm in diameter, 1.377 g). Methanol (40 μL) was added, the cylinder was sealed and the mixture was milled at the shaker ball mill at 30 Hz for 5 minutes. Then, water (40 μL ; $\eta = 0.1 \mu\text{L mg}^{-1}$) was added and milling was repeated under the same conditions. Single crystals suitable for X-ray diffraction analysis ($1 \cdot 2\text{H}_2\text{O}$, dimensions 0.08 mm \times 0.18 mm \times 0.22 mm) were obtained from recrystallization in water (20 mg in 3 ml of water). The resulting solvate crystallizes in the space group $P\bar{1}$ with four water molecules per unit cell.

Pipemidic hydrogenoxalate (2). An equimolar mixture of pipemidic (308.3 mg, 1.02 mmol) and oxalic (91.4 mg, 1.02 mmol) acids was placed into a 25 mL stainless-steel cylinder together with two stainless steel balls (7 mm in diameter, 1.377 g). Methanol (40 μL ; $\eta = 0.1 \mu\text{L mg}^{-1}$) was added, the cylinder was sealed and the mixture was milled at the shaker ball mill at 30 Hz for 15 minutes. Single crystals suitable for X-ray diffraction analysis (2, dimensions 0.08 mm \times 0.18 mm \times 0.22 mm) were obtained from recrystallization in water (20 mg in 7 ml of water) after gentle heating to 35 $^{\circ}\text{C}$. The resulting crystalline form crystallizes in the space group $P2_1/c$.

Pipemidic oxalate pentahydrate ($3 \cdot 5\text{H}_2\text{O}$). A 2:1 molar ratio mixture of pipemidic (348.3 mg, 1.15 mmol) and oxalic (51.6 mg, 0.57 mmol) acids was placed into a 25 mL stainless steel cylinder together with two stainless steel balls (7 mm in diameter, 1.377 g methanol (40 μL ; $\eta = 0.1 \mu\text{L mg}^{-1}$)), the cylinder was sealed and the mixture was milled at the shaker ball mill at 30 Hz for 15 minutes. The product of milling was then left in a slurry in 2 ml of water overnight to achieve a pure bulk. Single crystals suitable for X-ray diffraction analysis ($3 \cdot 5\text{H}_2\text{O}$, dimensions 0.20 mm \times 0.24 mm \times 0.30 mm) were obtained from recrystallization in water (20 mg in 25 ml, dissolved after heating to 55 $^{\circ}\text{C}$). The resulting solvate crystallizes in the space group $P\bar{1}$ with ten water molecules per unit cell.

Pipemidic (*S*)-camphorsulfonate (4S). An equimolar mixture of pipemidic (226.8 mg, 0.75 mmol) and (*S*)-camphorsulfonic (173.6 mg, 0.75 mmol) acids was placed into a 25 mL stainless steel cylinder together with two stainless steel balls (7 mm in diameter, 1.377 g). Methanol (40 μL ; $\eta = 0.1 \mu\text{L mg}^{-1}$) was added, the cylinder was sealed and the mixture was milled at the shaker ball mill at 30 Hz for 5 minutes. Single crystals suitable for X-ray diffraction analysis (4S, dimensions 0.04 mm \times 0.06 mm \times 0.40 mm) were obtained from recrystallization in water (20 mg in 7 ml, dissolved after heating to 50 $^{\circ}\text{C}$). The resulting crystalline forms crystallize in the chiral space group $P2_12_12_1$.

Pipemidic (*R*)-camphorsulfonate (4R). An equimolar mixture of pipemidic (226.8 mg, 0.75 mmol) and (*R*)-camphorsulfonic (173.6 mg, 0.75 mmol) acid was placed into a 25 mL stainless steel cylinder together with two stainless steel balls (7 mm in diameter, 1.377 g). Methanol (40 μL ; $\eta = 0.1 \mu\text{L mg}^{-1}$) was added, the cylinder was sealed and the mixture was milled at the shaker ball mill at 30 Hz for 5 minutes. Single crystals suitable for X-ray diffraction analysis

(4R, dimensions 0.02 mm \times 0.06 mm \times 0.40 mm) were obtained from recrystallization in water (20 mg in 7 ml, dissolved after heating to 50 $^{\circ}\text{C}$). The resulting crystalline forms crystallize in the chiral space group $P2_12_12_1$.

Synthesis of the metal complex and MOF

Pipemidic acid: Cu complex (5). Complex 5 was obtained *via* manual grinding of 0.25 mmol of copper nitrate trihydrate (60.4 mg) and 0.50 mmol of pipemidic acid (151.6 mg), for 5 minutes, with water (100 μL ; $\eta = 0.47 \mu\text{L mg}^{-1}$) and aqueous ammonia (50 μL , 0.668 mmol). Aqueous ammonia was used to promote the deprotonation of pipemidic acid, and a slight excess was necessary to offset its high volatility. Single crystals suitable for X-ray diffraction analysis were obtained from the recrystallization in water at room temperature, by slow evaporation of the solvent.

[Ag₂(PA)₂]₂·8H₂O MOF (6). A 2:1 mixture of pipemidic acid (50.8 mg, 0.2 mmol) and silver oxide (23.2 mg, 0.1 mmol) was manually ground with water (50 μL ; $\eta = 0.68 \mu\text{L mg}^{-1}$) and aqueous ammonia (50 μL , 0.668 mmol) for 3 minutes. Also here aqueous ammonia was used to promote the deprotonation of pipemidic acid, and an excess was necessary to offset its high volatility. Single crystals suitable for X-ray diffraction analysis were obtained from recrystallization in a mixture of water/aqueous ammonia, with the same unit cell parameters as reported in the bibliography.⁵²

General characterization

Powder X-ray diffraction (PXRD). Powder X-ray diffraction (PXRD) data were collected in a D8 Advance Bruker AXS θ -2 θ diffractometer, equipped with a LYNXEYE-XE detector, copper radiation source (Cu K α , $\lambda = 1.5406 \text{ \AA}$), operated at 40 kV and 30 mA. It was used to ascertain bulk material purity of the compounds, by comparing the calculated (from SCXRD data) and experimental PXRD patterns. The program MERCURY 2020.1 (ref. 67) was used to obtain the diffraction patterns calculated from single-crystal data.

Fourier transform infrared spectroscopy (FTIR). Fourier transform infrared spectroscopy (FTIR) measurements were recorded on a Nexus-Thermo Nicolet spectrometer by averaging 64 scans at a maximum resolution of 4 cm^{-1} , registering the spectra at a wavelength interval of 4000–400 cm^{-1} . Samples were diluted in KBr (1:100 in weight).

Combined thermogravimetric analysis – differential scanning calorimetric (TGA-DSC). Combined thermogravimetric analysis – differential scanning calorimetric (TGA-DSC) were carried out using a SETARAM TG-DTA 92 thermobalance under nitrogen flow with a heating rate of 10 $^{\circ}\text{C min}^{-1}$. The samples weights were in the 5–10 mg range.

Hot-stage microscopy (HSM). Hot-stage microscopy (HSM) experiments were carried out using a Linkam TP94 device connected to a Linkam LTS350 platinum plate, using a 10 $^{\circ}\text{C min}^{-1}$ heating rate. Images were collected, *via* the imaging software Cell, with an Olympus SZX10 stereomicroscope. The observations were conducted under Fomblin[®] oil with



Table 7 Selected structure solution parameters

Structure	1·2H ₂ O	2	3·5H ₂ O	4S	4R	5
Formula	C ₁₆ H ₂₅ N ₅ O ₈	C ₁₆ H ₁₉ N ₅ O ₇	C ₃₀ H ₄₆ N ₁₀ O ₁₅	C ₂₄ H ₃₃ N ₅ O ₇ S	C ₂₄ H ₃₃ N ₅ O ₇ S	C ₂₈ H ₃₄ CuN ₁₀ O ₆ ·2(NO ₃)
<i>M</i>	415.41	393.36	786.77	535.61	535.61	794.22
Crystal system	Triclinic	Monoclinic	Triclinic	Orthorhombic	Orthorhombic	Monoclinic
Space group	<i>P</i> $\bar{1}$	<i>P</i> 2 ₁ / <i>c</i>	<i>P</i> $\bar{1}$	<i>P</i> 2 ₁ 2 ₁ 2 ₁	<i>P</i> 2 ₁ 2 ₁ 2 ₁	<i>P</i> 2 ₁ / <i>c</i>
<i>T</i> [K]	150(2)	150(2)	150(2)	150(2)	296(2)	296(2)
<i>a</i> [Å]	7.2922(3)	9.8463(8)	7.5920(3)	6.7041(8)	6.7095(4)	12.1073(9)
<i>b</i> [Å]	7.8666(3)	9.3601(7)	15.4924(7)	11.8458(10)	11.8584(6)	6.2472(5)
<i>c</i> [Å]	17.1901(6)	18.1965(12)	16.2129(8)	30.358(4)	30.4373(15)	21.3210(15)
α [°]	81.064(2)	90	72.946(3)	90	90	90
β [°]	79.634(2)	91.888(3)	83.283(2)	90	90	94.374(4)
γ [°]	80.387(2)	90	81.684(2)	90	90	90
<i>V</i> [Å ³]	948.38(6)	1676.1(2)	1798.30(14)	2410.9(5)	2421.7(2)	1608.0(2)
<i>Z</i>	2	4	2	4	4	2
<i>F</i> (000)	440	824	832	1136	1136	822
μ (Mo, K α) [mm ⁻¹]	0.118	0.124	0.118	0.191	0.191	0.765
Collected reflections	27 174	15 376	31 823	10 172	12 850	27 329
Unique reflections	7545	3938	8306	4452	5372	3272
<i>R</i> _{int} [%]	6.80	5.75	6.12	7.20	9.05	14.79
θ_{\max} [°]	33.813	27.772	27.595	25.457	27.471	26.445
Number of parameters	294	269	560	346	346	247
<i>R</i> ₁ , ^a <i>wR</i> ₂ [<i>I</i> ≥ 2σ(<i>I</i>)]	0.0509, 0.1234	0.0430, 0.1100	0.0472, 0.1066	0.0569, 0.1036	0.0611, 0.1163	0.0571, 0.1171
GOF on <i>F</i> ²	0.945	0.931	0.960	0.952	0.960	1.003

$$^a R_1 = \sum |F_o| - |F_c| / \sum |F_o|, \quad ^b wR_2 = [\sum [w(F_o^2 - F_c^2)^2] / \sum [w(F_o^2)^2]]^{1/2}.$$

crystals that were previously indexed and whose cell parameters agree with the corresponding previously determined crystal structures.

Single crystal X-ray diffraction studies (SCXRD)

Crystals suitable for single X-ray diffraction studies were mounted on a loop with Fomblin® protective oil. Data were collected either on a Bruker AXS-KAPPA APEX II or on a Bruker AXS-KAPPA D8 – QUEST diffractometer, both with graphite-monochromated radiation (Mo K α , λ = 0.71073 Å). X-ray generators were operated at 50 kV and 30 mA and APEX2 and APEX3⁶⁸ programs monitored the data collections. Data were corrected for Lorentzian polarization and absorption effects using SAINT⁶⁹ and SADABS⁷⁰ programs.

The structures 1·2H₂O, 2, 3·5H₂O, 4S and 4R were solved by direct methods with SHELXS-2013⁷¹ and refined by full-matrix least-squares against *F*² using SHELXL-2018.⁷² The CH, CH₂ and CH₃ hydrogen atoms were located on the difference electron density maps and refined as riding atoms with their *U*_{iso}(H) fixed to a multiple of *U*_{eq} of their bonding carbon atom (*U*_{iso}(H) = 1.2*U*_{eq}(C) for CH and CH₂ groups and *U*_{iso}(H) = 1.5*U*_{eq}(C) for the CH₃ groups). All acidic hydrogens were located on the difference electron density maps and refined freely.

For the structure 5, SHELXT 2014/4⁷³ was used for structure solution and SHELXL 2014/7⁷² was used for full matrix least-squares refinement on *F*². These programs are included in the WINGX-Version 2014.1⁷⁴ program package. A full-matrix least-squares refinement was used for the non-hydrogen atoms with anisotropic thermal parameters. The

hydrogens of carbons were inserted in idealized positions and allowed to refine in the parent carbon atom. The hydrogen atoms connected to nitrogen were located from the electron density map and the distances were restrained. MERCURY 2020.1⁶⁷ and PLATON⁷⁵ were used for packing diagrams. ORTEP-3⁷⁶ plots of all the compounds are presented in ESI.† All geometric calculations were performed using PLATON software.⁷⁵ The values are rounded with respect to their estimated standard deviations.

Table 7 summarizes data collection and refinement details. Crystallographic data of complexes 1 to 5 were deposited at the Cambridge Crystallographic Data Centre (CCDC 2031938–2031943).

Conclusions

The main structural features of five new molecular salts of pipemidic acid with glycolic, oxalic and (*R*)- and (*S*)-camphorsulfonic acids are discussed herein. The charge assisted hydrogen bonds established between the protonated piperazine ring of pipemidic acid and the deprotonated acid (either carboxylic or sulfonic) moiety of the coformer are the most relevant determining the three dimensional assembly of these multicomponent forms. An extended hydrogen bonding network mediated by the solvating water molecules is observed in the hydrated molecular salts. Albeit the five crystalline solids are stable on shelf for over 15 months, the presence of water in compounds 1·2H₂O and 3·5H₂O is responsible for their lower thermal stability when compared with the three anhydrous forms.

A Cu(II) complex (5) is also unveiled herein. The coordination to the square planar Cu(II) centre is established



via the keto and carboxylate groups of pipemidic acid. Hydrogen bonds between neighbouring pipemidic acid moieties and between pipemidic acid and the nitrate anions give rise to a 1D hydrogen-bonded network. Similarly to what was observed for the molecular salts, also complex **5** is stable on shelf for at least 15 months and it is stable until temperatures above 200 °C.

Mechanochemistry is in the basis of the development of these crystalline forms, and the synthesis of the previously reported Ag-MOF (**6**) by liquid-assisted grinding is the confirmation of mechanochemistry value, with a solution synthetic procedure of over 6 days, at high temperature, being instead, accomplished in a few minutes, at room temperature. Our results make it evident, once again, that mechanochemistry is an excellent sustainable, efficient and fast tool for the discovery of new crystal forms of old drugs. This technique offers great potential to be further explored for several other diverse applications.

Author contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript. All authors contributed equally.

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Conflicts of interest

There are no conflicts to declare.

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