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A new method for the fluorine-18 labelling of trifluoromethyl ketones has been developed. This method is based on the conversion of a-COCF₃ functional group to a difluoro enol silyl ether followed by halogenation and fluorine-18 labelling. The utility of this new method was demonstrated by the synthesis of fluorine-18 labelled neutrophil elastase inhibitors, which are potentially useful for detection of inflammatory disorders.

Introduction of fluorine into organic compounds can be used to control the physicochemical properties and the bioactivity of small molecules.¹ Typical application areas of organofluorine compounds are the pharmaceutical industry,^{1c,2} agrochemistry³ and medical diagnostics.⁴ The high metabolic stability of the organofluorine species is also an attractive feature for applications in life-science related areas.^{1c} Although the C-F bond is the strongest single bond that carbon may form, neighbouring functional groups may induce cleavage of the C-F bond *via*, for example, anomeric effects or hyperconjugation.^{1b} Another possible complication can be the effects of the biological environment (such as high calcium or magnesium ion concentrations), which may lead to degradation of organofluorines.^{1c} In drug substances and imaging tracers for Positron Emission Tomography (PET), mono-fluorination mainly occurs in aromatic species^{4c} This is because the C(sp²)-F bond is very strong preventing both oxidative degradation and C-F bond cleavage *via* CaF₂ formation or related processes.^{1c} In the case of alkyl fluorides, application of CF₃ or perfluoroalkyl groups are preferred due to the increased C-F bond strength. Installation of fluorine-18 labelled CF₃ groups is still a formidable challenge in the synthesis of PET imaging tracers.⁵ The main difficulty is associated with the downscaling of the synthetic methodologies used for the construction of CF₃ groups

Base-catalysed ¹⁸F-labelling of trifluoromethyl ketones. Application to the synthesis of ¹⁸F-labelled neutrophil elastase inhibitors†

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using nanomolar amounts of fluorine-18 precursors available for the radiosynthesis. Trifluoromethyl ketones (and analogues) are very important pharmacophores in many enzyme inhibitors (Fig. 1).⁶

A particularly important serine protease, neutrophil elastase (NE), can be efficiently inhibited by COCF₃-containing drugs (1a-c). The main action of this functional group is forming covalent hemiketal type adducts with the hydroxy group of the serine moieties in the active site of the enzyme.^{6a,7} This ability of the carbonyl group arises from the strong electron-withdrawing character of the CF₃ moiety.⁸ NE is an important biomarker of serious inflammatory disorders, which are causing fibrosis and

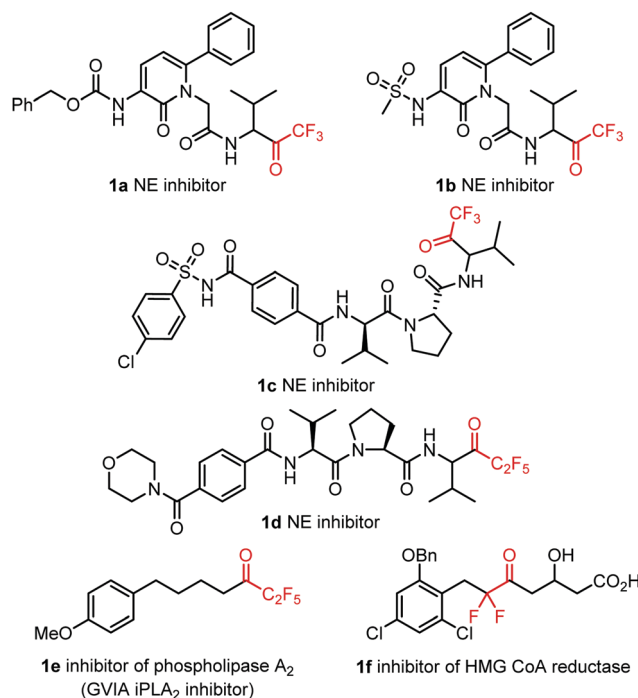


Fig. 1 Bioactive molecules with fluoroalkyl ketone pharmacophores. NE = neutrophil elastase.

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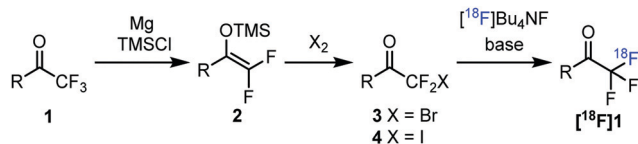


Fig. 2 Circular defluorination–fluorination sequence for fluorine-18 labelling of trifluoromethyl ketones.

organ failure. Examples of such disorders are chronic obstructive pulmonary disease⁹ (COPD) and abdominal aortic aneurysm¹⁰ (AAA). In addition, neutrophil elastase (NE) is a key enzyme in the formation of so-called neutrophil extracellular traps (NETs).¹¹ Excessive formation of NETs have been identified as the major cause of acute respiratory distress syndrome (ARDS),¹² which is the leading death cause in case of COVID-19.

As a part of our synthetic organofluorine chemistry program^{5b,13} we decided to develop a new methodology for the construction of fluorine-18 labelled COCF₃ groups targeting new potential PET imaging tracers for the detection of NE. Our approach (Fig. 2) is based on the defluorination of the natural isotope (1) of the trifluoromethyl ketone to be labelled affording its difluoro enol silyl ether. This conversion can be carried out by using Mg and TMSCl under dry conditions.¹⁴ Difluoro enol silyl ethers are highly reactive nucleophilic species, which can be used for the synthesis of various organohalogen and other species.¹⁵ Bromination or iodination of these compounds^{14b,15a} leads to stable halodifluoromethyl ketones (2), which can be used as precursors for fluorine-18 labelling^{5a,b} (Fig. 2). A potential advantage of this circular defluorination–fluorination sequence, 1 → [¹⁸F]1, is the easy access to suitable precursors for tracer development for bioactive small molecules, such as 1a–c. Difluoro enol silyl ethers have been used as precursors for fluorine-18 labelling using [¹⁸F]F₂ with F₂ carrier gas by Prakash, Olah and their co-workers.¹⁶ By the above method (Fig. 2) based on bromination/iodination of 2 the cumbersome handling of [¹⁸F]F₂ and application of F₂ as carrier gas can be avoided.

We started the development of the above-mentioned circular approach by fluorination of 2-bromo-2,2-difluoro acetophenone **3g** with [¹⁸F]Bu₄NF targeting fluorine-18 labelled 2,2,2-trifluoroacetophenone [¹⁸F]1g (Table 1). The reaction proceeded with a low but encouraging radiochemical yield (RCY) of 5% at 100 °C in DMF (entry 1). Our earlier studies for the construction of fluorine-18 labelled trifluoromethyl compounds showed that nitrogen-containing bases facilitate the halogen exchange of the CF₂X groups.^{5b} When we performed the fluorine-18 labelling reaction in the presence of DBU, [¹⁸F]1g was obtained in 65% RCY (entry 2). Our previous results^{5b} indicated an excellent performance of guanidine-like bases in these type of labelling studies. Indeed, application of TBD in place of DBU afforded [¹⁸F]1g in 92% RCY at 100 °C (entry 3). Furthermore, the temperature could be reduced to 75 °C without significant decrease in the radiochemical yield (90%, entry 4). When [¹⁸F]KF/K₂₂₂ was used instead of [¹⁸F]Bu₄NF, we found the reaction to proceed with similar RCY (entry 5). The use of MTBD, which is structurally similar to TBD (entry 6) or further reduction of the reaction temperature (entries 7 and 8) led to a

Table 1 Labelling of 2,2,2-[¹⁸F]trifluoroacetophenone^a

Entry	Additive ^b	Temperature [°C]	RCY ^c [%]
1	—	100	5
2	DBU	100	65 ± 9 (n = 2)
3	TBD	100	92 ± 3 (n = 2)
4	TBD	75	90 ± 1 (n = 2)
5 ^d	TBD	75	90 ± 1 (n = 2)
6	MTBD	75	73 ± 13 (n = 2)
7	TBD	50	84 ± 1 (n = 2)
8	TBD	RT	74 ± 1 (n = 2)

^a Unless otherwise stated, a solution of the precursor (60 μmol, 14 mg) and the additive (60 μmol) in DMF (150 μL) was mixed with a solution of [¹⁸F]Bu₄NF in DMF (150 μL). The reaction was stirred at the indicated temperature for 10 min. ^b DBU = 1,8-diazabicyclo[5.4.0]undec-7-ene; TBD = 1,5,7-triazabicyclo[4.4.0]dec-5-ene; MTBD = 7-methyl-1,5,7-triazabicyclo[4.4.0]dec-5-ene. ^c RCY was estimated by radio-HPLC analysis of the crude reaction mixture. ^d Using [¹⁸F]KF/K₂₂₂.

lower radiochemical yield of [¹⁸F]1g. In most of the further studies we employed the optimal conditions, which are given in entry 4 of Table 1.

With the optimized reaction conditions in hand, we explored the substrate scope of this transformation (Fig. 3). Similarly, to [¹⁸F]1g, *para*-phenyl substituted analogue [¹⁸F]1h was obtained in 90% RCY. The radiochemical yield of 1-naphthyl derivative [¹⁸F]1i was similarly high (92%), whereas 2-naphthyl substituted [¹⁸F]1j gave a somewhat lower RCY of 84%. The radiosynthesis could easily be extended to [¹⁸F]trifluoroacetophenones bearing electron-donating substituents, such as 4-methyl ([¹⁸F]1k, 71% RCY) and 4-methoxy ([¹⁸F]1l, 93% RCY) derivatives. Similarly, [¹⁸F]trifluoroacetophenones bearing electron-withdrawing substituents were obtained in high radiochemical yields. Thus, 4-fluoro ([¹⁸F]1m) and 3,5-difluoro ([¹⁸F]1n) substituted [¹⁸F]trifluoroacetophenones were labelled in 90% and 92% radiochemical yields, respectively. In the presence of electron-withdrawing substituents on the aromatic ring, the air-stability of the difluoro enol silyl ethers (2) were somewhat lowered. Thioether-containing [¹⁸F]1o was obtained in only 20% radiochemical yield. A possible explanation is instability under the applied reaction conditions due to the presence of the SEt group. Labelled conjugated vinyl ketones [¹⁸F]1p and [¹⁸F]1q could also be obtained, albeit the RCY (51% and 67%) were lower than for aryl derivatives [¹⁸F]1g–n. The RCY for thiophene derivative [¹⁸F]1p could be increased to 67% by elevating the temperature to 100 °C. However, the increase of the reaction temperature led to a drop of RCY for the naphthyl derivative [¹⁸F]1q. The labelling was not limited to C(sp²)–COCF₃ derivatives. Aliphatic derivative [¹⁸F]1r could be prepared with 51% RCY. This is an important finding indicating that the reaction proceeds with satisfactory yield even in the presence of an α-proton in the precursor. When TBD was replaced with DIPEA the RCY was slightly increased to 64%.



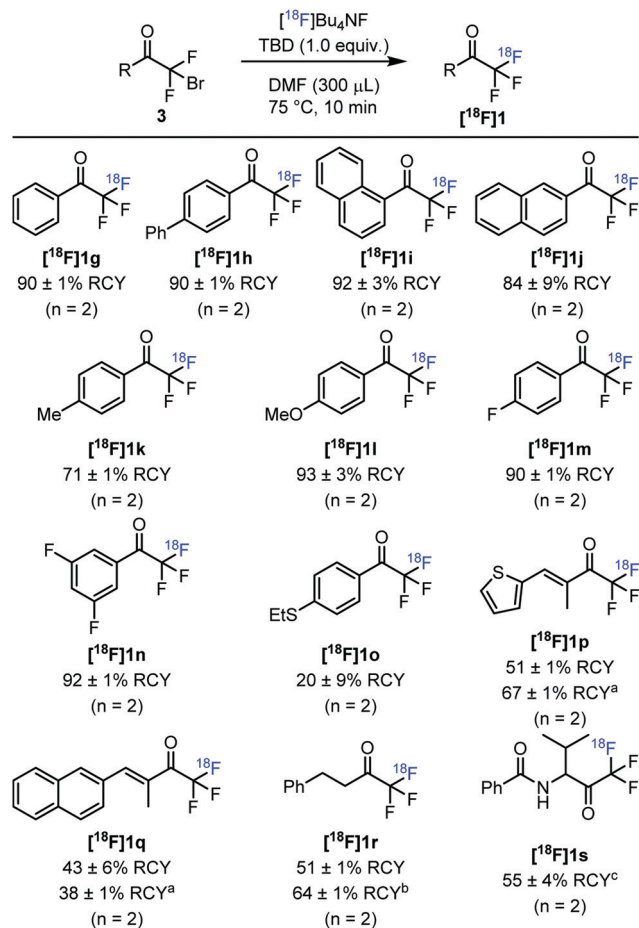


Fig. 3 Substrate scope in the ^{18}F -labelling of trifluoromethyl ketones. RCY was estimated by radio-HPLC or radio-TLC analysis of the crude reaction mixture. ^aThe reaction was performed at 100 $^\circ\text{C}$. ^bDIPEA (1.0 equiv.) was used instead of TBD. ^cWith [^{18}F]KF/K₂₂₂. No additive was used.

We have also studied the labelling of an analogue of **1a** with a valine unit attached to the COCF₃ functionality. The attempts using [^{18}F]Bu₄NF failed to give labelled product [^{18}F]1s. However, when the fluorine source was changed to [^{18}F]KF/K₂₂₂ in the absence of base, [^{18}F]1s was obtained in 55% RCY.

To demonstrate the synthetic utility of the above-described method we prepared a NE PET imaging tracer candidate based on the known^{6a} NE inhibitor **1a** (Fig. 4). We started the synthesis by defluorination of NE inhibitor **1a**^{6a} to the corresponding difluoro enol silyl ether **2a** under dry conditions. Halogenation of **2a** was performed without further purification because of the poor air and moisture stability of this reaction intermediate. Using Br₂, we could obtain the corresponding COCF₂Br derivative from this enol silyl ether. However, this bromodifluoromethylated precursor could not be converted to the targeted [^{18}F]1a. The low reactivity of the COCF₂Br derivative was somewhat surprising as the valine analogue [^{18}F]1s could be obtained from the corresponding bromo derivative **3s**. A possible explanation was that the fluorine-18 reagent was deactivated under the applied reaction conditions.

After extensive studies (see ESI[†]) we have found that the iodo derivative **4a** is sufficiently reactive for the synthesis of [^{18}F]1a

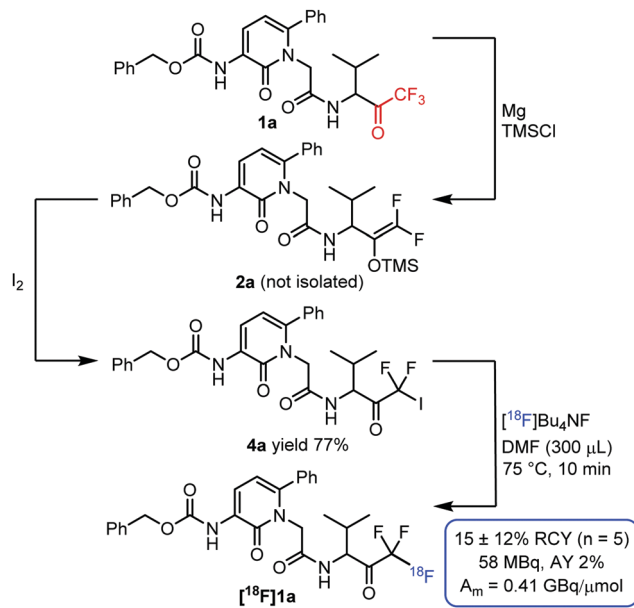


Fig. 4 ^{18}F -Labelling of NE inhibitor **1a** to obtain fluorine-18 NE ligand [^{18}F]1a.

using [^{18}F]Bu₄NF without any additive. Thus, we obtained [^{18}F]1a in 15 \pm 12% RCY (Fig. 4). In addition, a preparative run starting from 3.6 GBq [^{18}F]Bu₄NF afforded an activity yield (AY) of 2% and a molar activity of 0.41 GBq μmol^{-1} 70 minutes after the end of the bombardment. The obtained molar activity was relatively low probably due to fluorine-18–fluorine-19 isotopic exchange, which is a well-known problem for labelling trifluoroalkyl groups.^{5a}

The pharmacological properties of these NE inhibitors can be varied without substantial alteration of the inhibitory constant (K_i) by changing the substituent on the pyridone group.^{6a} This can be exploited for the development of radiosynthesis of fluorine-18 labelled NE inhibitors analogous to [^{18}F]1a. We have found that the carbamate moiety of **4a** can be hydrolysed by trifluoromethanesulfonic acid in the presence of anisole, affording **4t** (Fig. 5). Subsequently, the amino group could be sulfonated by methanesulfonyl chloride in the presence of base and DMAP. This resulted in a new precursor, **4b**, for fluorine-18 labelling. Fluorine-18 labelled NE inhibitor [^{18}F]1b could be isolated with 30% RCY, 0.5% AY and a molar activity of 1.3 GBq μmol^{-1} (Fig. 5). Starting from **4a**, this synthesis sequence can be exploited for a modular approach for radiosynthesis of a broad variety of fluorine-18 labelled NE inhibitors.

In summary, we have developed a new method for the fluorine-18 labelling of trifluoromethyl ketones based on a circular defluorination–fluorination sequence. The reactions took place in a short reaction time at 75–100 $^\circ\text{C}$, affording radiochemical yields of up to 93%. We have demonstrated the radiosynthetic utility of this fluorine-18 labelling method for the preparation of [^{18}F]1a–b, which are based on NE inhibitors **1a**–**b**. The methodology can be extended to a modular approach, for synthesis of a large variety of fluorine-18 labelled NE inhibitors.



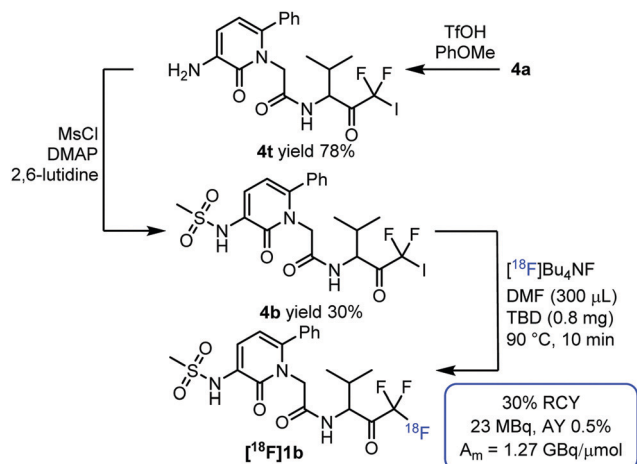


Fig. 5 Radiosynthesis of [^{18}F]1b based on two step transformation of 4a.

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Conflicts of interest

There are no conflicts to declare.

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