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Fluorine-18 labelled Ruppert–Prakash reagent ([¹⁸F]Me₃SiCF₃) for the synthesis of ¹⁸F-trifluoromethylated compounds†

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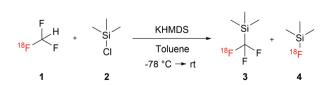
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This article describes the first synthesis and application of fluorine-18 labelled Ruppert–Prakash reagent [¹⁸F]Me₃SiCF₃. [¹⁸F]Me₃SiCF₃ was synthesized from [¹⁸F]fluoroform with radiochemical yields of 85–95% and radiochemical purities of >95% within 20 minutes. ¹⁸F-trifluoromethylated compounds were successfully prepared by reaction of [¹⁸F]Me₃SiCF₃ with benzaldehydes, acetophenones and benzophenones.

Positron emission tomography (PET) is a molecular imaging technique that non-invasively visualizes biochemical processes *in vivo*.^{1–3} This highly sensitive technique is increasingly used for the diagnosis of diseases, evaluation of the efficacy of a drug treatment, and drug discovery.³ PET radiotracers incorporate positron-emitting radionuclides, the most frequently used nuclide being fluorine-18.⁴ Fluorine-18 has very favourable characteristics for PET imaging, such as a convenient half-life (109.7 minutes) and a low positron energy ($E_{max} = 0.634$ MeV), making it desirable for distribution to radiochemistry laboratories and imaging centres thereby enabling multi-centre clinical trials.^{5–7}

There is a tremendous interest in the use of fluorine-19 in drug development.^{8,9} This is reflected by recent Food and Drug Administration (FDA) drug approvals: in 2018 almost 1/3 of the new drugs approved contained one or more fluorine atoms.¹⁰ The trifluoromethyl group is a prevalent motif as it can positively influence many characteristics of a given drug, *e.g.* metabolic stability, lipophilicity, and protein binding affinity.^{11–13}

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Since trifluoromethyl moieties are so often found in modern

pharmaceuticals, much attention has been paid to the develop-

ment of synthesis strategies for introducing fluorine-18 labelled trifluoromethyl groups into PET tracers. Aromatic [¹⁸F]trifluoro-

methylation is well established and multiple strategies have been

reported.^{14–18} However, the reported methodologies mainly rely on $\lceil {}^{18}F \rceil$ fluoroform as $\lceil {}^{18}F \rceil$ trifluoromethylation agent. In organic

chemistry, not many trifluoromethylation procedures report the

use of [¹⁹F]fluoroform, as alternative trifluoromethylation agents

are generally preferred. One of the most applied nucleophilic

trifluoromethylation agents is the Ruppert-Prakash reagent

(Me₃SiCF₃).⁹ It was first described in 1984 by Ruppert et al.¹⁹ and

found its first application in 1989 by Prakash *et al.*²⁰ We therefore envisioned that developing a synthesis strategy for ¹⁸F-labelled

Ruppert-Prakash reagent would be very useful for the translation

of CF₃ functionalization reactions that have been developed in

fluorine-19 chemistry to radiofluorination reactions and PET tracer

by Prakash et al. that reacted fluoroform with trimethylsilyl

chloride in presence of potassium hexamethyldisilazide (KHMDS)

as the base in toluene.²² Initial experiments using [¹⁸F]fluoroform

1 synthesized according to our previously reported method¹⁸ showed successful formation of the desired product $[^{18}F]Me_3SiCF_3$

3, in addition to unreacted [18F]fluoroform 1 and formation of a

side product which was identified as [18F]trimethylsilyl fluoride 4

(see Scheme 1). To optimize the reaction towards full conversion to $[^{18}F]Me_3SiCF_3$ 3 several reaction parameters were varied.

To synthesize $[^{18}F]Me_3SiCF_3$ we followed a procedure reported

 $Scheme\,1$ Formation of [$^{18}\text{F}]\text{Me}_3\text{SiCF}_3$ 3 and side product 4 from [$^{18}\text{F}]\text{fluoroform}\,1$.

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The following reaction setup was used as a starting point: $[^{18}F]$ fluoroform 1^{18} was trapped in a solution of 0.6M Me₃SiCl 2 and 0.5M KHMDS in 650 µL toluene at -80 °C (prepared 15 minutes before trapping $[^{18}F]$ fluoroform 1, analogous to ^{19}F -chemistry).²² After complete distillation (~3 min) of $[^{18}F]$ fluoroform 1, the trapping vial was either actively warmed up to 20 °C or passively by removing it from the cooling bath.

 $[^{18}\text{F}]\text{Fluoroform}$ was trapped well in the toluene solution and comparable RCYs to those previously reported (trapping in DMF) were obtained (up to 44 \pm 0% vs 44 \pm 1%, calculated from dry $[^{18}\text{F}]\text{fluoride}$). The conversion of $[^{18}\text{F}]\text{fluoroform}$ to $[^{18}\text{F}]\text{Me}_3\text{SiCF}_3$ was temperature sensitive and active warming to 20 °C resulted in complete conversion in less than 2.5 minutes, while passive warming required 15 minutes to reach completion at these reagent concentrations. Trapping at around -80 °C was crucial, since higher temperatures favoured the formation of the side product, $[^{18}\text{F}]\text{Me}_3\text{SiF}.$

Stirring of the precursor Me₃SiCl together with the base KHMDS before the trapping was not necessary for $[^{18}F]Me_3$ SiCF₃ formation, nor was stirring during the reaction. Increase of the precursor concentration as well as the total amounts of precursor, base and solvent helped to push the reaction towards completion and shorten the reaction time with passive warming up to 5 min (see Table 1).

After having established high-yielding reaction conditions for the formation of [¹⁸F]Me₃SiCF₃, we turned our attention to the isolation of the product for its use in subsequent [¹⁸F]trifluoromethylation reactions. As Me₃SiCF₃ has a low boiling point $(54-55 \ ^{\circ}C)^9$ we investigated purification by distillation. Different distillation temperatures and flow rates were tested. An overview of the conditions is given in Table 2. The distillation efficiency increased with higher flow (entry 1-7). At flow rates of 30 mL min⁻¹ and higher, >90% of [¹⁸F]Me₃SiCF₃ could be distilled into THF. Exploring different distillation temperatures showed that temperatures \geq 70 °C led to the highest yields and at 50 °C the co-distilled precursor precipitated in the tubing and led to blockage during distillation (see entry 6, 8–10). The radiochemical purity of the distilled $[^{18}F]Me_3SiCF_3$ was determined and only minor impurities (0-2%) of ¹⁸F]Me₃SiF were found.

At higher flow rates and higher temperatures we noted a significant decrease of the volume in the first reaction vessel and the formation of a precipitate in the second vessel

Table 1 Optimization of the $[{\rm ^{18}F}]{\rm Me}_3{\rm SiCF}_3$ formation by variation of precursor and base

	Me₃SiCl µmol	KHMDS μmol	Toluene μL	$\frac{\text{RCY}}{\text{CHF}_3}^a$ %	RCP Me ₃ SiCF ₃ ^b %
1	394	325	650	n.d.	0 ± 0
2	788	325	650	28 ± 1	74 ± 28
3	1576	650	1300	39 ± 0	95 ± 4
4	1182	488	975	44 ± 0	98 ± 2
5	1182	500	1000	43 ± 3	97 ± 3

Conditions: Trapping at -80 °C, passive warmup to rt in 5 min. ^{*a*} Isolated yield, average \pm SD, decay corrected (dc), n = 3. ^{*b*} Determined by HPLC, average \pm SD, dc, n = 3.

 Table 2
 Optimization of the [¹⁸F]Me₃SiCF₃ distillation

	Flow mL min ⁻¹	Temp. °C	RCY ^a Me ₃ SiCF ₃ %
1	5	70	52 ± 6
2	10	70	69 ± 3
3	20	70	86 ± 3
4	30	70	93 ± 1
5	40	70	94 ± 1
6	50	70	95 ± 1
7	70	70	95 ± 1
8	50	50	75 ± 21^b
9	50	60	88 ± 6
10	50	80	95 ± 1

Conditions: 1182 µmol Me₃SiCl, 500 µmol KHMDS, 1 mL toluene. ^{*a*} Average \pm SD, dc, n = 3. ^{*b*} Distillation blocked in 2 out of 3 reactions.

suggesting that precursor Me₃SiCl (bp. 57 °C)²³ and also solvent (toluene, bp. 111 °C) were co-distilled along with [¹⁸F]Me₃SiCF₃. Subsequently, we explored the possibility of further purification by distillation over solid phase extraction (SPE) cartridges. Our primary focus was on the removal of the precursor, Me₃SiCl, to avoid potential reaction with the subsequent [¹⁸F]trifluoromethylation reaction. It was found that the silica plus long Sep-Pak[®] was able to retain the precursor while almost all [¹⁸F]Me₃SiCF₃ passed the SPE. The RCY of [¹⁸F]Me₃SiCF₃ was comparable to distillation without SPE (86 ± 1 *vs.* 88 ± 6%). However, the distillation time increased from 5 minutes to 10 minutes (see ESI† for more details). In summary, [¹⁸F]Me₃SiCF₃ was readily synthesized from [¹⁸F]fluoroform and obtained as a solution in THF with radiochemical yields of 85–95% and radiochemical purities of >95%.

To explore the applicability of [¹⁸F]Me₃SiCF₃ as [¹⁸F]trifluoromethylation reagent, we demonstrated its use by reaction with aldehydes and ketones and adapted the procedure for ¹⁹F-reactions reported by Prakash et al.²⁰ In this procedure, the aldehyde or ketone was reacted with Me₃SiCF₃ under addition of catalytic amounts of TBAF in THF. After hydrolysis with aqueous HCl, the desired trifluoromethylated product was obtained. 4-Nitrobenzaldehyde 6g was selected as a model substrate and the following reaction parameters were varied: reaction time and temperature, quantities of TBAF and precursor as well as the scale of the reaction. [¹⁸F]Me₃SiCF₃ was found to readily react with 4-nitrobenzaldehyde: Reaction of an aliquot of the $[^{18}F]Me_3SiCF_3$ in THF (300 µL) with 100 µmol 4-nitrobenzaldehyde 6g and 200 µmol TBAF for 5 minutes at room temperature in a total of 0.5 mL THF resulted in $39 \pm 4\%$ RCY. [¹⁸F]CHF₃ was formed as a side product, likely resulting from reaction of [18F]Me₃SiCF₃ with traces of water present in THF or the TBAF solution. The 1M TBAF solution in THF was therefore stored in small batches (10-20 mL) over molecular sieves (3Å) to minimize the water content as much as possible.23

Variation of reaction time (2.5–20 min) and temperature (0–80 °C) did not have an effect on the radiochemical yield under our conditions. The control of the TBAF concentration however was important since low concentrations ($\leq 200 \ \mu$ M) resulted in incomplete release of [¹⁸F]CF₃⁻ from [¹⁸F]Me₃SiCF₃ and therefore lower yields, whereas high concentrations ($\geq 600 \ \mu$ M) were not

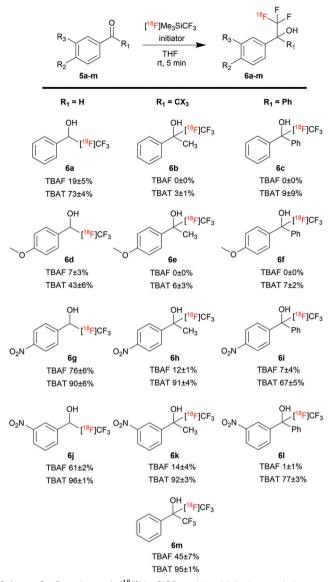
beneficial for the reaction, and is likely attributed to increasing amounts of water in the TBAF solution which is responsible for promoting $[^{18}F]CHF_3$ formation.

Next, the effect of precursor concentration was investigated and showed that the higher the concentration of precursor, the higher the radiochemical yield ($64 \pm 5\%$ RCY with 400 µmol precursor; see ESI† for details). To adapt the reaction for relevance to PET tracer syntheses the scale of the reaction was reduced compared to the initial conditions. It was observed that scaling down the reaction to 250 µL and 125 µL total volume resulted in comparable to even slightly higher radiochemical yields than the initial conditions (see Table S6 in ESI†). Due to easier handling and abundance of the model precursors we moved on to explore the substrate scope with the following conditions: 250 µL THF, 200 µmol precursor, 100 µmol TBAF (ESI,† Table S6, entry 7).

Three different groups of substrates were investigated, benzaldehydes, acetophenones and benzophenones, each with no substituents, electron withdrawing (4-MeO-) and electron donating (3-NO₂-, 4-NO₂-) substituents. An overview of all products and the corresponding RCYs is shown in Scheme 2. Two general trends were observed: 1. Electron withdrawing groups had a positive influence on the RCY. 2. Benzaldehydes reacted very well whereas benzophenones only resulted in low RCYs (<10%). The first observation can be explained by the electron density. The trifluoromethyl group attacks the positively polarised C atom of the carbonyl group. Electron withdrawing groups reduce the electron density of the carbonyl C atom and facilitate the nucleophilic attack whereas electron donating groups exert the opposite effect. The second observation can be explained by the reaction kinetics. It has been described that the rate constants of trifluoromethylation reactions observe the following rank order: k(benzaldehyde) >k(acetophenone) > k(benzophenone); and a competing reaction is the formation of fluoroform by reaction of Me₃SiCF₃ with trace amounts of water.²⁴ The reaction with benzaldehydes is likely fast enough to outcompete the [18F]fluoroform formation whereas with benzophenones [18F]fluoroform formation predominates.

Attempts to increase the RCY of the benzophenone reactions by further optimization of the previously varied reaction conditions (temperature, time, TBAF amount) were not fruitful. We therefore turned our attention to alternative initiators. Based on work of Johnston *et al.*²⁴ we chose two initiators, KOPh and TBAT. Reactions initiated by K⁺-containing initiators were expected to have a faster turnover rate than with NH_4^+ and could improve the RCY of the slow-reacting benzophenones. Anhydrous TBAT was reported to result in more reproducible yields compared to TBAF, due to lower water content.

Under our radiochemistry conditions KOPh resulted in very low yields for all substrate groups, and is likely due to poor solubility of KOPh in THF. However, TBAT proved to be an excellent initiator (see Scheme 2). Reactions with nitrosubstituted benzaldehydes and acetophenones resulted in \geq 90% RCY of the corresponding products. It is noteworthy that three of these compounds previously failed to label



Scheme 2 Reaction of $[^{18}F]Me_3SiCF_3$ with aldehydes and ketones; Reaction conditions: 200 µmol precursor, 250 µL THF, 5 min, rt, 100 µmol TBAF or 80 µmol TBAT; RCY = average \pm SD, n = 3.

using $[^{18}\text{F}]$ fluoroform.¹⁶ Furthermore, the unsubstituted and methoxy-substituted benzaldehydes were $[^{18}\text{F}]$ trifluoromethylated with decent to good yields (73 ± 4% and 43 ± 6%, respectively). Unsubstituted and methoxy-substituted acetophenones and benzophenones still showed low yields ($\leq 10\%$). On the contrary to the nitro-substituted derivatives, these substrates are reported to react very well with $[^{18}\text{F}]$ fluoroform.

All optimization reactions were carried out using aliquots of a [¹⁸F]Me₃SiCF₃ stock solution. To confirm that the [¹⁸F]trifluoromethylation reactions work using the full batch of [¹⁸F]Me₃SiCF₃ and to determine the overall RCY and molar activity (A_m), [¹⁸F]Me₃SiCF₃ was synthesized from 5 GBq [¹⁸F]fluoride. It was trapped after distillation in a reaction vessel containing THF, TBAT and 4-nitrobenzaldehyde and reacted for 5 min at rt after complete trapping. It was found that higher TBAT amounts (556 µmol) were required to fully release CF₃⁻ from [¹⁸F]Me₃SiCF₃, but the precursor amount could be kept at 200 µmol. The product was purified by preparative HPLC and the collected product fraction was measured for radioactivity and analysed by HPLC. The overall radiochemical yield (with regard to aqueous [¹⁸F]fluoride) was 11 ± 3% (dc) and the molar activity was 13 ± 2 GBq/µmol (n = 3). The molar activity compares well to the A_m reported for [¹⁸F]fluoroform¹⁸ at the same starting amount of [¹⁸F]fluoride. The low overall yield is mainly due to losses during [¹⁸F]fluoroform formation. Details on the reaction procedure and molar activity calculations can be found in the ESI.†

As a final note it should be mentioned that for the chosen model reaction it was not necessary to distil [18F]Me₃SiCF₃ over a silica SPE cartridge to remove co-distilling Me₃SiCl since RCYs of the subsequent $[^{18}F]$ trifluoromethylation reaction were comparable with and without Me₃SiCl present. Surprisingly, without any intermediate purification of [18F]Me₃SiCF₃ the [¹⁸F]trifluoromethylation of 4-nitrobenzaldehyde still proceeds very well. We were able to [18F]trifluoromethylate 4-nitrobenzaldehyde in a one-pot synthesis from [18F]fluoroform that was synthesized on a commercial automated radiofluorination platform (Neptis module)¹⁸ with RCYs of $58 \pm 10\%$ (*n* = 3, determined by HPLC, with regard to $[^{18}F]$ fluoroform) (see ESI[†]). The purification might be a crucial point of consideration when developing trifluoromethylation reactions for other substrates where Me₃SiCl, KHMDS and/or toluene could contaminate the desired reaction.

In conclusion, we report the first synthesis and application of fluorine-18 labelled Ruppert-Prakash reagent. [18F]Me₃SiCF₃ was synthesized with radiochemical yields of over 90% and radiochemical purities of >95% (starting from $[^{18}F]$ fluoroform) within 20 minutes. Reaction with benzaldehydes, acetophenones and benzophenones provided a complementary substrate scope to the previously reported method using ^{[18}F]fluoroform,²⁵ enabling the synthesis of compounds that were not previously accessible. It should be noted that the relatively high amounts of precursor (200 µmol) require further optimization for routine application in PET tracer synthesis, and will be the focus of our future work. Since Ruppert-Prakash reagent is a widely used trifluoromethylation agent in organic synthesis, the development of [¹⁸F]Me₃SiCF₃ will open doors to the development of many new [18F]trifluoromethylation strategies.

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Conflicts of interest

There are no conflicts to declare.

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