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Combining alkali metals and zinc to harness heterometallic cooperativity in cyclic ester ring-opening polymerisation†

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Heterometallic cooperativity is an emerging strategy to elevate polymerisation catalyst performance. Here, we report the first heterotrimetallic Na/Zn₂ and K/Zn₂ complexes supported by a ProPhenol ligand, which deliver “best of both” in cyclic ester ring-opening polymerisation, combining the outstanding activity (Na/K) and good control (Zn₂) of homometallic analogues. Detailed NMR studies and density-functional theory calculations suggest that the Na/Zn₂ and K/Zn₂ complexes retain their heterometallic structures in the solution-state. To the best of our knowledge, the K/Zn₂ analogue is the most active heterometallic catalyst reported for *rac*-lactide polymerisation ($k_{\text{obs}} = 1.7 \times 10^{-2} \text{ s}^{-1}$), giving activities five times faster than the Na/Zn₂ complex. These versatile catalysts also display outstanding performance in ϵ -caprolactone and δ -valerolactone ring-opening polymerisation. These studies provide underpinning methodologies for future heterometallic polymerisation catalyst design, both in cyclic ester polymerisation and other ring-opening (co)polymerisation reactions.

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Introduction

Cyclic ester ring-opening polymerisation (ROP) is an efficient method for producing aliphatic polyesters such as poly(lactic acid) (PLA), poly(ϵ -caprolactone) (PCL) and poly(δ -valerolactone) (PVL).^{1–3} The degradable and biocompatible properties of these polyesters have led to applications across packaging,⁴ electronics and medicine.⁵ ROP is dependent on the catalyst, and well-defined organometallic complexes have exerted excellent activities, selectivities and control over the polymer microstructure. The first examples comprised homoleptic homometallic alkoxides, *e.g.* Al(O^{*i*}Pr)₃, however bimetallic catalysts have recently gathered increased attention,⁶ with most examples based on biocompatible Al, Ca, Fe, K, Na, Ti and Zn metals.⁷ Despite the high activity of alkali metal catalysts,⁸ bimetallic zinc catalysts are generally more efficient at combining high activities with polymerisation control in ROP.^{9–11} We recently reported a highly active bimetallic zinc-benzoxide catalyst ([LZn₂OBN]),¹² based on the Trost ProPhenol ligand (LH₃), for the controlled homo- and co-

polymerisation of *rac*-lactide (*rac*-LA), ϵ -caprolactone (ϵ -CL) and *rac*- β -butyrolactone.

The activity and selectivity of homometallic species can be enhanced by introducing a heterometal into the same complex, which can result in heterometallic cooperativity. Inspired by nature, which has long utilised heterometallic metalloenzymes in biological transformations,^{13,14} chemists have observed unprecedented activity and selectivity enhancements with heterometallic complexes in metal–halogen exchange,¹⁵ C–H bond activation¹⁶ and olefin polymerisation.^{17,18} However, the concept remains underexplored in cyclic ester ROP despite heterometallic complexes with a M–O–M' (M \neq M') framework (and thus intermetallic electronic communication *via* the O heteroatom) having the potential to enhance monomer coordination by increasing the metal Lewis acidity and accelerate propagation by enhancing the metal-alkoxide nucleophilicity.^{17,19} To date, the best performing heterometallic catalysts for LA and ϵ -CL ROP have generally comprised metals with large ionic radii and significant electronegativity differences between the metals, *e.g.* Al/Zn,²⁰ La/Mg,²¹ Li/In,²² Li/Mg and Li/Zn,²³ Li/Sm,²⁴ Na/Sm,²⁵ Sm/Al²⁶ and Ti/Zn²⁷ (Fig. 1). Combining Zn with electropositive alkali metals, which are highly active, inexpensive, earth abundant and non-toxic, is thus attractive from scientific, economic and environmental perspectives, yet remains underexplored.⁷ Herein, the synthesis and activity of novel heterometallic complexes [LMZn₂Et₂(THF)₂] (Fig. 1, where M = Na or K) are reported for cyclic ester ROP.

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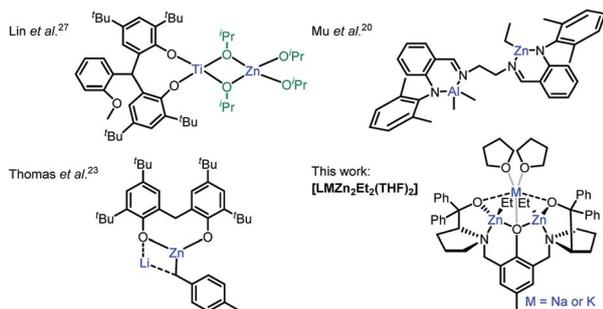


Fig. 1 Heterometallic M/Zn complexes reported for cyclic ester ROP.

Results and discussion

Homo- and hetero-metallic complex synthesis

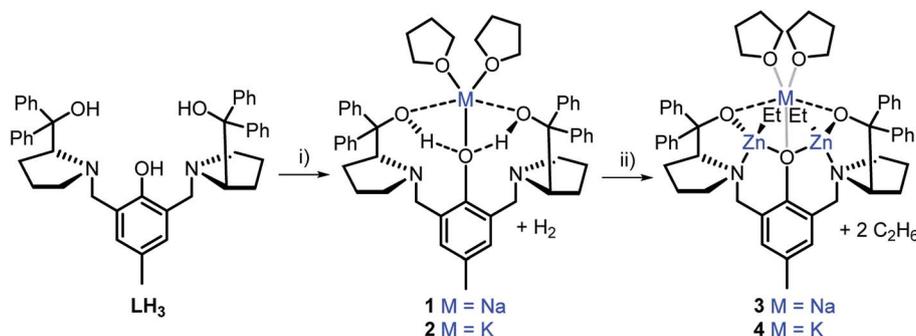
The heterometallic precursors $[\text{LH}_2\text{Na}(\text{THF})_2]$ (**1**) and $[\text{LH}_2\text{K}(\text{THF})_2]$ (**2**) were synthesised *via* mono-deprotonation of the phenolic-OH of LH_3 with NaH or KH, respectively (Scheme 1), and characterised by NMR spectroscopy, mass spectrometry and elemental analysis (Fig. S1–S6[†]). ¹H and DOSY NMR analysis indicated that **1** and **2** are centrosymmetric and mononuclear in THF-*d*₈ solution (Fig. S2 and S5[†]). Crystals of **1** were obtained by cooling a 1 : 1 THF : toluene mixture to $-34\text{ }^\circ\text{C}$, yet despite multiple attempts, the crystals of **2** obtained were unsuitable for X-ray crystallographic analysis. **1** was mononuclear in the solid-state, with pentacoordinate Na displaying a low τ value ($\tau = 0.41$, Fig. 2a)²⁸ suggesting that the structure is closer to a square pyramidal geometry than a trigonal bipyramidal geometry. The Na coordination sphere comprises a longer central Na1–O2 bond (2.355(5) Å) and four shorter dative bonds, two from the benzylic-OH [Na1–O1 (2.258(6) Å) and Na1–O3 (2.254(6) Å)] and two from THF [Na1–O4 (2.278(7) Å) and Na1–O5 (2.258(7) Å)]. In contrast to the solution-state, **1** was non-centrosymmetric in the solid-state, as evidenced by the tetragonal space group ($P4_3$).

Although complex **1** features two benzylic OH groups that are acidified through hydrogen bonding to the phenolic O, these groups were not deprotonated with further equivalents of NaH (≤ 3 eq. in total). This suggests that the product selectivity is influenced by both the pK_a of the OH groups and the ionic radii

of the alkali metals. Notably, Na^+ and K^+ are significantly larger (102 and 138 pm, respectively) than Li^+ (76 pm),²⁹ and indeed, metalation of LH_3 with $n\text{BuLi}$ was less selective. NMR spectroscopic studies revealed two products, one symmetric (attributed to lithiation of the phenol-OH) and one asymmetric (lithiation of the benzylic OH). However, **1** and **2** were selectively deprotonated with 2 eq. of ZnEt_2 , yielding complexes $[\text{LNaZn}_2\text{Et}_2(\text{THF})_2]$ (**3**) and $[\text{LKZn}_2\text{Et}_2(\text{THF})_2]$ (**4**) (Scheme 1), which were characterised by NMR spectroscopy, mass spectrometry and elemental analysis (Fig. S7–S12[†]). The centrosymmetric solution-state structure of **1** and **2** was also prominent in **3** and **4**, suggesting that each Et_2Zn deprotonates one benzylic OH and retains one ethyl group (Fig. S7 and S10[†]). DOSY NMR analysis suggests that **3** and **4** are both monomeric in the solution state (Fig. S8 and S11[†]). Unfortunately, attempts to isolate single crystals of **3** and **4** suitable for X-ray diffraction studies proved unsuccessful. However, density-functional theory (DFT) calculations confirmed the heterometallic structures and stability of **3** and **4** (refer to ESI[†]). The calculations suggest that the *R,R* configuration of the N atoms observed in the molecular structure of **1** is likely retained with **3'** and **4'** (*'* denotes computationally modelled structures, see ESI[†]), resulting in the two Zn–Et moieties facing in opposite directions relative to the phenol ring plane (Fig. 2b). However, ligand rearrangement to a *meso* (*R,S*) configuration at the N atoms, with Zn–Et groups facing in the same direction, was found to be only slightly endergonic for both **3'** (+2.0 kcal mol⁻¹) and **4'** (+7.7 kcal mol⁻¹) (Tables S6 and S13[†]).

Rac-LA polymerisation: heterometallic vs. homometallic catalysis

Complexes **3** and **4** were found to be highly efficient initiators for *rac*-LA ROP with 2 eq. of benzyl alcohol (BnOH, Table 1). Complex **4** exhibited an exceptional polymerisation rate of $k_{\text{obs}} = 1.7 \times 10^{-2} \text{ s}^{-1}$ in THF solvent at room temperature (R.T., Fig. S17[†]), converting 60 eq. of *rac*-LA in just 20 seconds. Not only is **4** five times faster than **3** ($k_{\text{obs}} = 3.2 \times 10^{-3} \text{ s}^{-1}$) but it is, to the best of our knowledge, the most active heterometallic catalyst system reported for LA ROP and the first heterometallic K/Zn catalyst reported for cyclic ester ROP. Previously, some of the most active heterometallic catalysts for LA ROP were Li/Zn



Scheme 1 Synthesis of monometallic complexes **1** and **2** and heterometallic complexes **3** and **4**. Reagents and conditions: (i) 1.1 eq. MH, THF, R.T., 2 h; (ii) 2 eq. ZnEt_2 , THF, R.T., 1 h.



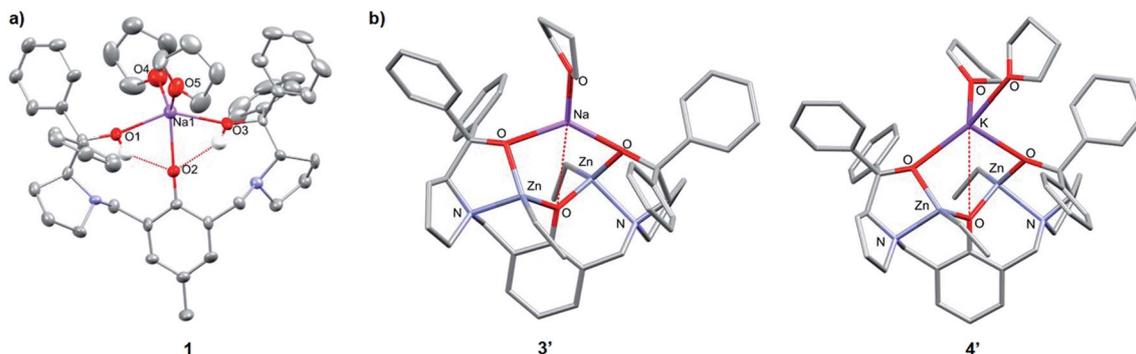


Fig. 2 (a) Molecular structure of **1**. Ellipsoids set at 50% probability level. H atoms and co-crystallised THF have been omitted for clarity. Selected bond lengths (Å): Na1–O1 2.258(6), Na1–O2 2.355(5), Na1–O3 2.254(6), Na1–O4 2.278 (7), Na1–O5 2.258(7). Selected bond angles (°): O1–Na1–O2 70.6(2), O2–Na1–O3 73.7(2), O1–Na1–O4 90.2(3), O3–Na1–O5 96.1(2), O4–Na1–O5 119.6(3). (b) Molecular structures of **3'** and **4'** with the lowest free enthalpies computed by DFT (refer to Tables S6 and S13†).

Table 1 ROP of *rac*-LA catalysed by complexes **1–4**, [BnONa], [BnOK] and [LZn₂OBn]^a

Entry	Cat.	Time (min)	Conv. ^b (%)	<i>M</i> _{n,obs} ^c (Da)	<i>M</i> _{n,calc} ^d (Da)	<i>D</i> ^e
1 ^{e,f}	3	2.5	12	—	—	—
2	3	0.33	47	2100	3400	1.3
3	3	2.5	71	3000	5100	1.2
4	3	7.5	86	3900	6200	1.4
5 ^{e,f}	4	2.5	13	—	—	—
6	4	0.08	45	1900	3300	1.7
7	4	0.33	60	2500	4300	1.4
8	4	1.25	81	3900	5800	1.4
9	4	2	93	4300	6700	1.4
10 ^e	1	1.25	79	14 800	11 400 ^g	4.1
11 ^e	[BnONa]	1.25	88	20 400	12 700 ^g	2.7
12 ^e	2	0.33	72	7300	10 400 ^g	4.3
13 ^e	[BnOK]	0.25	94	13 100	13 600 ^g	1.9
14 ^e	[LZn ₂ OBn]	7.5	17	—	—	—
15 ^{e,h}	[BnOK] + [LZn ₂ OBn]	0.25	99	8300	7100	1.6

^a 100 : 1 : 2 LA : cat : BnOH, [LA] = 1 M in THF. ^b Calculated using ¹H NMR spectroscopy. ^c Determined by GPC using polystyrene standards in THF. Values corrected by Mark–Houwink factor (0.58).³¹ ^d Calculated from the monomer conversion $M_{n,calc} = M_0 \times ([M]/[I]) \times \text{conversion}$ assuming 2 chains per catalyst. ^e No BnOH used. ^f Polymerisations run at 60 °C. ^g Calculated from the monomer conversion $M_{n,calc} = M_0 \times ([M]/[I]) \times \text{conversion}$ assuming 1 chain per catalyst. ^h [BnOK] generated *in situ* from KH and BnOH before adding [LZn₂OBn].

and Li/Mg complexes supported by a bis(phenol) ligand,²³ which respectively converted 62 eq. and 88 eq. *rac*-LA in 15 min at R.T. in the presence of 1 eq. neopentyl alcohol. Complexes **3** and **4** (with 2 eq. of BnOH) also displayed activity for *rac*-LA ROP at 0.2–0.5 mol% catalyst loadings, generating PLA with *M*_n of up to 12 100 g mol⁻¹ (Table S1†).

The polymerisations with **3** or **4** (and 2 eq. BnOH) were controlled with a linear relationship between *M*_n and monomer conversion (Table 1, Fig. S18 and S19†). The discrepancy between the observed and calculated *M*_n values was attributed to transesterification reactions, as evidenced by MALDI-ToF analysis

(refer to ESI†). End-group analysis revealed the expected α -benzyloxy, ω -hydroxy end-capped polymer chains. However, unlike related homometallic Trost ProPhenol catalysts ([**(LH)**₂Zr]³⁰ and [LZn₂OBn]¹²) no ligand end groups were detected with complexes **3** and **4**; this improved control may arise from the increased chelate stability and steric congestion of **3** and **4**. Similarly to homometallic [LZn₂OBn],¹² the PLA generated from *rac*-LA was either atactic (maximum *P*_i = 0.53 with **3**, Table S1†) or showed a modest isotactic bias (maximum *P*_i = 0.62 with **4**). Kinetic studies of *l*-LA ROP (Fig. S34†) indicated that **4** is twice as active in *rac*-LA ROP (*k*_{obs} = 1.7 × 10⁻² s⁻¹) than *l*-LA ROP (*k*_{obs} = 7.8 ×



10^{-3} s^{-1}), whereas **3** displays similar polymerisation rates for *rac*- and *l*-LA ($k_{\text{obs}} = 3.2 \times 10^{-3}$ and $2.7 \times 10^{-3} \text{ s}^{-1}$, respectively). These results suggest that while **3** likely has a similar degree of preference for *D*- and *L*-LA enchainment, **4** might display a slight preference for *D*-LA coordination and insertion, resulting in a modest isotactic bias. Notably, only trace *rac*-LA (<13%) was converted in the absence of BnOH co-initiator (Table 1, entries 1 and 5); these conversions were only mildly improved by the addition of 1 eq. BnOH to give 15% conversion with **3** after 5 min, and 20% conversion with **4** after 1.25 min (THF at R.T, Table S1,† entries 12 and 25). The dramatically reduced activity in the presence of 1 eq. BnOH suggests that **3** and **4** are unlikely to operate *via* an activated monomer mechanism as 2 eq. BnOH are required to efficiently initiate the proposed coordination-insertion mechanism. Complexes **3** and **4** also remained active under immortal polymerisation conditions (10 eq. BnOH, Table S1,† entries 13 and 26).

Complexes **3** and **4** were benchmarked against homometallic complexes **1**–**2**, [BnONa], [BnOK] and [LZn₂OBn] in THF (Table 1). The alkali metal analogues were highly active but poorly controlled; the MALDI-ToF data shows transesterified ω -hydroxy end-capped and cyclic PLA (see ESI†). [BnONa] and [BnOK] also displayed poor solubility in THF and toluene, emphasising a potential benefit of heterometallic initiators, which are often more soluble than the homometallic counterparts. Although [LZn₂OBn] displays good activities in toluene,¹² the activity is diminished in THF (entry 14, Table 1). In contrast, **3** and **4** gave improved activities in THF, which was attributed to the Lewis acidic alkali metals, particularly the larger K⁺ in **4** (*vs.* Na⁺ in **3**), providing additional coordination sites, thus preventing competitive THF/LA coordination. Indeed, DFT calculations suggest a slight preference for coordination of 2 eq. THF to **4'** *vs.* 1 eq. THF to **3'** (Fig. 2, Tables S6 and S13†), even if coordination of 2 eq. THF to both **3** and **4** was observed by NMR analysis. Complexes **3** and **4** were also significantly faster than *in situ* generated [LZn₂OBn] in *rac*-LA ROP in toluene at 60 °C (Table S3†), with **3** and **4** converting 89 eq. and 86 eq. *rac*-LA in 2.5 and 1 min, respectively (*vs.* 87 eq. in 10 min with *in situ* generated [LZn₂OBn]). The activity and control differences between **3**–**4** and their homometallic analogues suggest cooperative interactions between Na/K and Zn₂.

Reactivity insights: experimental and computational studies

The *in situ* generation of [LNaZn₂(OBn)₂(THF)₂] (**5**) and [LKZn₂(OBn)₂(THF)₂] (**6**) from **3** or **4** and 2 eq. BnOH was investigated by NMR analysis in THF-*d*₈, which indicated the rapid loss of BnOH and the formation of ethane (0.85 ppm) and new centrosymmetric complexes with OBn co-ligands (Fig. S44 and S45†). Notably, the Zn-Et groups of **3** remained intact in the presence of 10 eq. *rac*-LA until the addition of 2 eq. BnOH whereupon the Zn-Et groups disappeared and PLA was rapidly formed (Fig. S46†). DOSY NMR analysis of *in situ* generated **5** and **6** confirmed that the OBn co-ligands and **L** were part of the same complex (Fig. S47 and S48†). DFT calculations suggested **5'** and **6'** conserve the *R,R* ligand

stereochemistry at the N atoms (*vide supra*) but with ligand rearrangement to a *meso* (*R,S*) configuration also possible under the polymerisation conditions (Tables S9 and S14†). The *in situ* dissociation of **5** and **6** in THF to [LZn₂OBn] and [BnONa] or [BnOK], respectively, was deemed unlikely based on NMR and DFT calculations (Fig. S49, S50 and Table S10†). The reaction of **1** and **2** with 1 eq. BnOH was also investigated but gave no reaction *i.e.* no [BnONa] or [BnOK] was formed (Fig. S51†). These findings suggest that the rearrangement of **3** and **4** to homometallic species is unlikely under the polymerisation conditions. This was further supported by monitoring the reaction of [LZn₂OBn] with 1 eq. of *in situ* generated [BnOK] in THF-*d*₈ by ¹H NMR, which also generated **6** (Fig. S52†). Testing a 1 : 1 [BnOK] : [LZn₂OBn] mixture in *rac*-LA ROP gave excellent activity in both THF and toluene (Tables 1 and S3†), albeit with reduced polymerisation control ($D = 1.6$ – 2.0) *vs.* [LZn₂OBn] and **4** ($D < 1.5$). Similarly to LiCl addition boosting the activity of conventional Grignard reagents by forming heterometallic Turbo-Grignard reagents,³² our findings suggest that addition of an alkali metal alkoxide to a bis-Zn complex may provide a simple yet effective strategy for improving the performance of homometallic ROP initiators. However, in this case, the optimal balance between the polymerisation activity and control was achieved with *in situ* generation of **5** and **6** *via* alcoholysis of **3** and **4** (Table 1, *vide infra*).

Coordination of 1–2 eq. *l*-LA to **5'** and **6'** was modelled by DFT (see ESI†); these reactions were either neutral or slightly exergonic. The most stable structures feature the *R,R* ligand configuration at the N atoms and one *l*-LA coordinated to the alkali metal, although coordination of two *l*-LA may also be accessible under polymerisation conditions. While no significant differences in structural and *l*-LA coordination preferences were found between **5'** and **6'**, the data suggests that coordination of two *l*-LA is more accessible for **6'** (*vs.* **5'**), in line with the increased ionic radius of K⁺. The activity differences between **3** and **4** (with 2 eq. BnOH) may thus have a kinetic origin; this requires modelling of ROP transition states which are currently under investigation in our laboratories.

Previous studies showed that isolated [LZn₂OBn] gave a ten-fold activity increase *vs.* the *in situ* generated complex,¹² and so the isolation of **5** and **6** was investigated. However, the isolated heterometallic species showed reduced activity in *rac*-LA ROP compared to the *in situ* generated analogues (with 2 eq. BnOH); isolated **5** was approximately six times slower than **3**, and **6** gave half the rate of **4** (THF, R.T.). In contrast to *in situ* generated **5** and **6**, DOSY NMR analysis of isolated **5** and **6** (Fig. S54 and S55†) suggested formation of a two-component mixture involving higher MW species (approx. 826 Da in both cases) and lower MW species comprising OBn anions (252 Da for **5** and 298 Da for **6**). This may explain the reduced activity of the isolated species, as steric congestion around the metals in **5** and **6** could decrease the stability over time in THF (1 h at R.T.), leading to the formation of (mixed) metal-OBn aggregates. It is also plausible that increased concentration upon solvent removal for product isolation leads to formation of different



structures, as Lewis donor solvents are well-known to influence aggregation states of organometallic complexes. Importantly, on the timescale of the *in situ* generated polymerisations (<7.5 min at R.T. in THF), there was no evidence of decomposition by NMR analysis.

Catalyst scope

Complex **3** (with 2 eq. BnOH) is also extremely active in ϵ -CL and δ -valerolactone (δ -VL) ROP (Table S4[†]), converting 53 eq. ϵ -CL and 99 eq. δ -VL in just 5 s at R.T. Notably, **3** converts up to 760 eq. ϵ -CL in 4 min at R.T., producing PCL with M_n up to 19 600 g mol⁻¹. While complex **4** converted 94 eq. δ -VL in 5 s, it was less active than **3** in ϵ -CL ROP (Table S4[†]), which contrasts with the higher activity of **4** (*vs.* **3**) in *rac*-LA ROP. The more Lewis basic character of ϵ -CL *vs.* δ -VL and LA (based on the FT-IR carbonyl shifts: $\nu(\text{C=O}) = 1732 \text{ cm}^{-1}$ for ϵ -CL, 1747 cm^{-1} for δ -VL and 1770 cm^{-1} for LA)³³ may promote decomposition/rearrangement of **4**; this may be more likely with **4** than **3** due to the larger and more electropositive K⁺ centre facilitating ϵ -CL coordination.

Conclusions

In summary, two novel heterometallic complexes **3** and **4** were reported to be highly active in *rac*-LA, ϵ -CL and δ -VL ROP with 2 eq. BnOH. Complexes **3** and **4** outperform their homometallic counterparts, combining high activities with good polymerisation control. To the best of our knowledge, **4**/BnOH (2 eq.) is the fastest heterometallic catalytic system for *rac*-LA ROP reported to date. These rate enhancements demonstrate the benefit of combining metals known to be highly active in cyclic ester ROP (Zn) with abundant, inexpensive and non-toxic alkali metals (Na and K). When bridged through a heteroatom, electronic communication between heterometals can alter the properties of each metal through an “ate” activation. While alkali metals are known to boost the reactivity of Zn towards C–H activation,³⁴ our studies suggest that this concept can also be translated to cyclic ester ROP. The activity enhancements observed may arise from increased Lewis acidity of the more electropositive metal (Na/K) and labilisation of the M–OR bonds around the more electrophilic metal(s) (Zn). Heterometallic catalysts remain underexplored in ROP and offer a promising area for further investigation.

Conflicts of interest

There are no conflicts to declare.

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