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Synthesis of a three-dimensional cross-linked Ni–V₂O₅ nanomaterial in an ionic liquid for lithium-ion batteries

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A three-dimensional cross-linked Ni–V₂O₅ nanomaterial with a particle size of 250–300 nm was successfully prepared in a 1-butyl-3-methylimidazole bromide ionic liquid (IL). The formation of this structure may follow the rule of dissolution–recrystallization and the ionic liquid, as both a dissolution and structure-directing agent, plays an important role in the formation of the material. After calcination of the precursor, the active material (Ni–V₂O₅–IL) was used as an anode for lithium-ion batteries. The designed anode exhibited excellent electrochemical performance with 765 mA h g^{−1} at a current density of 0.3 A g^{−1} after 300 cycles, which is much higher than that of a NiVO–W material prepared via a hydrothermal method (305 mA h g^{−1}). These results show the remarkable superiority of this novel electrode material synthesized in an ionic liquid.

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1. Introduction

With energy consumption increasing worldwide, there is a strong demand for efficient and advanced devices for energy conversion and storage. Lithium-ion batteries are considered to be one of the most important power sources for portable electronic equipment and electric vehicles owing to their high energy and power density, long cycle life and low self-discharge capacity.^{1–5}

Lithium-ion batteries are widely used in portable power supplies, electric vehicles and other fields,^{6,7} with graphite as the most commonly used commercial anode material. However, the theoretical electrode specific capacity of graphite is very low (372 mA h g^{−1}) and cannot meet the requirements for large-scale energy storage applications, such as electric vehicles. Thus, there is an urgent need to develop anode materials with high specific capacity and a long cycle life. In this respect, transition-metal vanadate and V₂O₅ based materials^{8–10} have high specific capacity and wide potential windows owing to the multiple valence states of vanadium and the lamellar crystal structure of most metal vanadate materials, which is conducive to rapid insertion and desorption of lithium ions.^{11,12} Therefore, transition-metal vanadates are considered to be potential anode materials for lithium-ion batteries.^{13–21} The vanadate materials that have been most widely studied to date are nickel vanadate, cobalt vanadate and manganese vanadate.^{22–27} Among these, nickel vanadate electrode materials (e.g. Ni₃V₂O₈ and NiV₃O₈)

have attracted significant attention owing to their advantages, which include high specific capacity, excellent rate performance, environmental friendliness and low costs.^{28–30}

Methods for synthesizing nickel vanadium compounds include hydrothermal, solid phase, precipitation and sol–gel approaches. Li *et al.* prepared a flower-like Ni₃V₂O₈ material using a hydrothermal method at 150 °C for 5 h at pH ~ 9 (adjusted with LiOH) for which Ni(NO₃)₂·6H₂O and NH₄VO₃ were used as the raw materials.³⁰ Kumar *et al.* obtained three-dimensional (3D) sea urchin-like Ni₃V₂O₈ hollow nanospheres after calcinations at 600 °C for 2 h of a precursor, prepared using a hydrothermal method at 180 °C for 20 h with Ni(NO₃)₂·6H₂O and NaVO₄·12H₂O as raw materials.³¹ Rogado *et al.* prepared Ni₃V₂O₈ materials *via* solid-phase synthesis by fully mixing the raw materials and then heating them at 800 °C for 16 h in an air atmosphere.³² Sambandam *et al.* prepared Ni₃V₂O₈ *via* a precipitation method with 2-methylimidazole as the precipitant and Ni(NO₃)₂·6H₂O and NH₄VO₃ as raw materials in aqueous solution.³³ Liu *et al.* prepared Ni₃V₂O₈ using a sol–gel method with Ni(NO₃)₂·6H₂O, NH₄VO₃, glycine and ethylene glycol as raw materials.³⁴ However, these materials are limited by their very low specific surface area or poor morphology and low specific capacity. In addition, the hydrothermal method requires high temperature and high pressure reaction conditions. Therefore, a priority for technical progress for nickel vanadate compounds is to find a safe and simple preparation method that can produce materials with a high surface areas or a specific morphology.

Ionothermal synthesis is a new method for preparing inorganic nanomaterials. This method has many advantages over traditional hydrothermal synthesis and organic solvothermal

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synthesis, including mild conditions, simple operation, reaction under normal pressure and the elimination of potential safety hazards.^{35,36} In addition, because of the role of ionic liquids as templates, ionothermal preparation can effectively improve the specific surface area of materials synthesized. There are many types of ionic liquid. Different ionic liquids can be chosen as solvents (and as templates) to endow a synthetic material with new characteristics and applications, which opens a very broad field for the synthesis of new materials. In general, ionic liquids have stable properties and high decomposition temperatures (up to 200–300 °C), so ionothermal synthesis is more advantageous than hydrothermal approach, especially for high-temperature synthesis. In recent years, a large number of new materials with special properties have been prepared *via* ionic liquid thermal synthesis and have shown excellent performance in catalysis, adsorption, energy storage and other fields.

In this study, a 3D cross-linked Ni-V₂O₅ nanomaterial was successfully prepared in an ionic liquid (1-butyl-3-methylimidazole bromide ([Bmim]Br)) with ammonium metavanadate as the vanadium source and nickel nitrate as the nickel source. After calcination, the new synthetic material was used as an anode material for lithium-ion batteries and exhibited good electrochemical performance. The specific capacity of the new anode material was much higher than that of an anode material prepared using a traditional hydrothermal method or solid phase method, and the 3D cross-linked special morphology was obtained by carefully adjusting the reaction process conditions. In addition, the progress of ionothermal synthesis was carried out just under normal pressure, which makes the process more safe and simple. All the above thereby highlights the significant advantages of this synthesis method.

2. Experimental

2.1 Sample preparation

The ionic liquid [Bmim]Br was prepared according to the method described by Parnham and Morris.³⁷

The NiVO precursor was prepared in a three-neck flask using [Bmim]Br as the solvent and template, Ni(NO₃)₂·6H₂O as the nickel source and NH₄VO₃ as the vanadium source. Specifically, 4.362 g (0.015 mol) of Ni(NO₃)₂·6H₂O and 1.17 g (0.01 mol) of NH₄VO₃ were dissolved in 87.68 g (0.4 mol) of [Bmim]Br, and stirred at 80 °C for 2 h to obtain a clear solution. Then, the temperature of the solution was raised to 180 °C and maintained for 72 h under stirring. After the reaction, the solution was cooled to room temperature naturally and the precipitate obtained was filtered and washed thoroughly with deionized water and anhydrous ethanol. The solid sample was further dried at 70 °C for 12 h in a vacuum oven and was denoted as Ni-V₂O₅-IL-pre with the yield of about 98% based on the vanadium species. The effect of the reaction temperature was investigated by analyzing samples obtained at reaction temperatures of 120, 140, 160 and 180 °C for 72 h. In addition, the effect of reaction time was studied. Samples obtained after reaction times of 12, 24, 36, 48, 60 and 72 h at 180 °C were analyzed to gain an insight into the formation process underlying the sample morphology.

For comparison, a NiVO sample (denoted as NiVO-W-pre) was prepared *via* a hydrothermal method in a Teflon-lined autoclave using the same synthesis conditions and post-treatments as for Ni-V₂O₅-IL-pre.

The NiVO precursors obtained (Ni-V₂O₅-IL-pre and NiVO-W-pre) were calcined in air at 500 °C for 4 h to obtain the final electrode materials for the electrode tests and were denoted as Ni-V₂O₅-IL and NiVO-W, respectively.

2.2 Sample characterization

Scanning electron microscopy (SEM) was carried out using a JEOL-JSM-6700F electron microscope. The samples were coated with gold using a sputter coater and an energy-dispersive X-ray spectrometer (EDX) attachment was employed.

The average oxidation states of vanadium and nickel in the samples were studied by X-ray photoelectron spectroscopy (XPS) using a Thermo ESCALAB 250 spectrometer with monochromatic Al K α radiation ($h\nu = 1486.6$ eV) operating at 150 W with a 500 μ m diameter analysis area and a pass energy of 20 eV. The binding energies for sample charging were calibrated using the C 1s peak at 284.8 eV.

N₂ adsorption-desorption measurements were carried out at –196 °C using a Micromeritics Gemini V 2380 autosorption analyzer. The specific surface area was calculated according to the Brunauer-Emmett-Teller (BET) equation and pore distributions were obtained using the Barrett-Joyner-Halenda (BJH) method. Samples were degassed in flowing N₂ at 200 °C for 5 h before measurements.

X-ray diffraction (XRD) patterns were obtained on a Shimadzu XRD-6000 powder diffractometer (Japan) using Cu K α radiation ($\lambda = 0.1541$ nm). The 2θ scan range was 10°–80° with a step size of 0.02°.

The chemical composition of the samples was analyzed using an ARL-9800 X-ray fluorescence spectrometer (XRF) to confirm the EDX results.

2.3 Electrochemical measurements

The electrochemical performance of Ni-V₂O₅-IL and NiVO-W was characterized using CR2032-type coin cells. The active material (Ni-V₂O₅-IL or NiVO-W), acetylene black and a binder (poly(vinyl difluoride)) were uniformly dispersed in 1-methyl-2-pyrrolidone at a mass ratio of 70 : 15 : 15 to make the electrode material. Ni-V₂O₅-IL or NiVO-W was used as the test electrode, lithium metal foil was used as the counter electrode and a polypropylene membrane (Celgard 2400) as the separator. The electrolyte was prepared in a glove box filled with high-purity argon using 1 mol L^{–1} LiPF₆ in a mixed solution of ethylene carbonate and diethyl carbonate (volume ratio 1 : 1). The CR2032 coin cell battery was charged and discharged at constant current using a LAMBO BT2018A battery test system (Wuhan, China). Cyclic voltammetry (CV) curves and electrochemical impedance were measured using a CHI660D electrochemical workstation (Shanghai Chenhua Instrument Co., China). All measurements were carried out at room temperature.

3. Results and discussion

3.1 Sample morphology

The morphology of samples synthesized at different reaction temperatures (120, 140, 160, and 180 °C, all for 72 h) was observed from SEM images. The results show that when the reaction was carried out at 120 °C, no solid was obtained. For reaction at 140 °C, particles with a uniform size were obtained (Fig. 1(a)). When the reaction was carried out at 160 °C, a large amount of 3D cross-linked products was produced; however, a certain number of particles were still present (Fig. 1(b)). When

the temperature was further raised to 180 °C, uniform 3D cross-linked products were obtained with a particle size of 200–500 nm (Fig. 1(c) and (d)). Therefore, the best temperature for synthesis was identified as 180 °C and this was used for all subsequent experiments.

The morphology was then compared for samples synthesized *via* the ionothermal and hydrothermal methods at a reaction temperature of 180 °C. The results show that the NiVO-W-pre prepared *via* hydrothermal synthesis in aqueous solution had a large irregular shape and a much greater size than Ni-V₂O₅-IL-pre (Fig. 2). Thus, the template orientation of the ionic liquid played an important role in the morphology of the synthetic product. In addition, the ionothermal method involves atmospheric conditions, which is highly advantageous.

3.2 Formation mechanism underlying the sample morphology

To gain an insight into the mechanism underlying the formation of the 3D cross-linked coralline morphology, the effects of the reaction time (12, 24, 36, 48, 60, and 72 h) at a synthesis temperature of 180 °C were studied. The results are shown in Fig. 3. It can be seen that at 12 h, the product mainly consists of large particles. At 24 h, some particles have become smooth on the surface and changed to coral antennae, but the majority are

Fig. 1 SEM images of as-prepared samples through ionothermal method at (a) 140, (b) 160 and (c) 180 °C.

Fig. 2 SEM images of as-prepared samples through (a) ionothermal method and (b) hydrothermal method at 180 °C.

Fig. 3 SEM images of as-prepared samples through ionothermal method at 180 °C for different reaction times of (a) 12, (b) 24, (c) 36, (d) 48, (e) 60 and (f) 72 h.

still large particles. At 36–48 h, some parts have formed 3D cross-linked coralline structures, but there are still many irregular large particles. Finally, by 60–72 h, most of the product has developed into a 3D cross-linked coralline structure with a smooth surface and uniform morphology. The results suggest that the formation follows a dissolution–recrystallization process,³⁸ in which the ionic liquid plays a role in controlling the growth of the morphology.

The effect of temperature has also been examined and provides support for the proposed dissolution–crystallization mechanism. At low temperature, the solid matter dissolved but no crystallization reaction occurs. As the temperature increases, crystallization occurs but the energy is not sufficient for the formation of a specific shape, so uniform and irregular particles were observed. With a further increase in temperature and thus in energy, the particles could form 3D cross-linked coral-like products.

Therefore, from the results for the influence of the reaction time and temperature, it can be inferred that a dissolution–crystallization mechanism is responsible for the sample morphology.

3.3 Sample composition

The composition of the materials was studied using EDX and XRF methods. EDX data for Ni–V₂O₅–IL and NiVO–W after calcination of the precursors are shown in Fig. 4. The results show that the Ni–V₂O₅–IL sample was mainly composed of vanadium and oxygen, with only a small amount of nickel. The content of Ni, V and O was 0.96, 57.90 and 41.14 wt%, respectively. In contrast, EDX analysis of the NiVO–W showed that it contained Ni, V and O at 23.69, 44.41 and 34.91 wt%, respectively. The results show that elemental deposition differed greatly between the hydrothermal and ionothermal methods, in addition to the significant differences in morphology. In water,

Fig. 4 The EDX element content diagrams for the samples after calcinations of (a) Ni-V₂O₅-IL and (b) NiVO-W. Inset shows the corresponding SEM images.

significant deposition of Ni in addition to V and O could occur, while in the ionic liquid, vanadium oxide was the main component and only a small amount of nickel was deposited. XRF analysis of Ni-V₂O₅-IL revealed 0.47, 55.64 and 43.89 wt% for Ni, V and O, respectively, which is essentially consistent with the EDX results.

Considering that the composition of the Ni-V₂O₅-IL was basically vanadium oxide, synthesis of V₂O₅ with addition of the vanadium source alone into the ionic liquid was also carried out. However, no solid formation occurred in the synthesis system, so addition of nickel to the reaction mixture was an

important condition for synthesis of the 3D cross-linked coral-line Ni-V₂O₅, even though the material contained only a small amount of Ni-doped vanadium oxide.

The Ni-V₂O₅-IL phases were determined *via* XRD analysis and Fig. 5 shows the XRD pattern. The diffraction peaks at 15.4, 20.3, 21.7, 26.2, 31.0, 32.4, and 34.3° corresponded to the (200), (001), (101), (110), (301), (011), and (310) crystal planes, respectively, of the V₂O₅ standard spectrum (JCPDS PDF77-2418). The sharp diffraction peaks indicate that the product had good crystallinity and the XRD pattern is almost consistent with the standard spectrum, indicating that the main

Fig. 5 The XRD pattern of Ni-V₂O₅-IL.

component of the product was V₂O₅. Owing to the low nickel content, XRD did not reveal any information regarding nickel. Therefore, the material was denoted as Ni-V₂O₅-IL.

3.4 N₂ adsorption-desorption measurements

BET surface area and BJH pore distribution results for the samples were obtained from N₂ adsorption-desorption measurements at 77 K. Fig. 6 shows N₂ adsorption-desorption curves for Ni-V₂O₅-IL and NiVO-W. Both samples exhibited type II isotherms, indicating almost no pores in the materials. The BET specific surface areas of Ni-V₂O₅-IL and NiVO-W were ~5 and 0.25 m² g⁻¹, respectively. The specific surface area was much higher for Ni-V₂O₅-IL than for NiVO-W, but owing to the large size of the 3D cross-linking structure, the specific surface area of Ni-V₂O₅-IL was not particularly high.

3.5 XPS analysis

The chemical composition and oxidation state of each element in Ni-V₂O₅-IL were investigated using XPS analysis. Fig. 7(a) shows the full XPS spectrum. Four characteristic peaks can be observed at 285.5, 517.6, 531.6, and 856 eV, corresponding to C 1s, V 2p, O 1s, and Ni 2p orbitals, respectively. In this case the carbon was the external calibration standard and was not

Fig. 7 The XPS spectra for Ni-V₂O₅-IL: (a) full spectrum and (b) V 2p.

a component of the sample. Owing to the low content of nickel, the corresponding peak intensity was very weak, which is consistent with the element analysis results. Fig. 7(b) shows the fitting peak of the V 2p map for Ni-V₂O₅-IL. Two typical peaks at 517.3 and 524.8 eV at the center were observed, which corresponded to the 2p_{3/2} and 2p_{1/2} orbitals of vanadium, respectively. The peak fitted at ~517.6 eV can be ascribed to V⁵⁺ 2p_{3/2} and the peak at 516.7 eV to V⁴⁺ 2p_{3/2}.^{29,39} Thus, there was mainly V⁵⁺ and a small amount of V⁴⁺ in the Ni-V₂O₅-IL sample simultaneously, which is consistent with the reported literature.⁴⁰

3.6 Electrochemical performance

The prepared materials were used as anodes for lithium-ion batteries and assembled into button cells (CR2032) for electrochemical testing. Fig. 8(a) shows the first three CV curves for the Ni-V₂O₅-IL electrode in the potential window 0.01–3 V (vs. Li⁺/Li) at a scan rate of 0.5 mV s⁻¹. For the first discharge process, two sharp reduction peaks for the Ni-V₂O₅-IL electrode were observed near 2.34 and 0.4 V, which can probably be attributed to Li⁺ intercalation into Ni-V₂O₅-IL.^{13,29,41} For the first charge process, there are also two obvious oxidation peaks at 0.63 and 2.74 V, corresponding to the process of lithium removal from Ni-V₂O₅-IL.^{30,42} For the process after the first cycle, the CV curves basically coincided (except for a little shift towards the high voltage region, probably due to the slight changes in the

Fig. 6 Nitrogen adsorption-desorption isotherms of Ni-V₂O₅-IL and NiVO-W.

Fig. 8 (a) CV curves of Ni-V₂O₅-IL. (b) Discharge-charge voltage curves at a current density of 0.3 A g⁻¹ of Ni-V₂O₅-IL. (c) Rate performance of Ni-V₂O₅-IL and NiVO-W at different current densities. (d) Cycling performance of Ni-V₂O₅-IL and NiVO-W at the current density of 0.3 A g⁻¹.

morphology or crystallinity of the anode during the charge-discharge process^{28,43}), indicating that lithium-ion insertion, removal reversibility and cycle stability were good.

Fig. 8(b) shows representative curves for five charge-discharge cycles for the Ni-V₂O₅-IL electrode at a current density of 0.3 A g⁻¹. The first discharge and charge capacities of Ni-V₂O₅-IL were 1376.06 and 827.49 mA h g⁻¹, respectively, and the Coulomb efficiency was 60.1%. As cycling continues, the Coulomb efficiency gradually increased to 98% after five cycles. However, the specific capacity of the charge-discharge electrode decreased first and then increased slowly. At the 100th cycle, the discharge and charge capacities of Ni-V₂O₅-IL were 668.23 and 658.34 mA h g⁻¹, while at the 300th cycle, these increased to 765.03 and 764.90 mA h g⁻¹, respectively. The capacity loss in the initial cycle may be mainly because of the irreversible phase transition and the formation of a solid electrolyte interphase (SEI) in the first cycle.^{13,44,45} The reversible capacity then increased gradually, which may be attributed to the gradual interaction between lithium ions and Ni-V₂O₅-IL from the surface to the interior.^{18,46} In addition, this phenomenon was usually attributed to the possible activation process in the electrode and reversible formation/decomposition of the SEI film.⁴⁰

To evaluate the rate performance of Ni-V₂O₅-IL and NiVO-W, further charge-discharge tests were carried out by gradually

increasing the current from 0.3 to 3 A g⁻¹ and then back to 0.3 A g⁻¹. The results are shown in Fig. 8(c). Compared with NiVO-W, Ni-V₂O₅-IL showed better rate performance. When the current density was increased from 0.3 to 0.5, 0.7, 1, 1.5, 2, 3 and then back to 0.3 A g⁻¹, the Ni-V₂O₅-IL electrode provided 827.5, 685.5, 623.6, 553.5, 478.5, 349.1, 248.1 and 745.6 mA h g⁻¹, respectively, while the NiVO-W electrode provided 713.8, 325.6, 298.5, 223.3, 179.8, 117.4, 31.0, and only 285.6 mA h g⁻¹, respectively. It should be noted that the reversible capacity of the Ni-V₂O₅-IL electrode recovered to more than 740 mA h g⁻¹ when the current density was restored to 0.3 A g⁻¹, indicating that the Ni-V₂O₅-IL electrode had good reversibility and rate ability. The rate performance of Ni-V₂O₅-IL was much higher than that of NiVO-W, probably due to the reason that Ni-V₂O₅-IL had a smaller particle size, which would shorten the lithium transport path and improved the lithium transport rate.

The 300 charge-discharge cycles of Ni-V₂O₅-IL and NiVO-W at 0.3 A g⁻¹ are shown in Fig. 8(d). On the first charge, the specific capacity of Ni-V₂O₅-IL and NiVO-W was 827.5 and 713.88 mA h g⁻¹, respectively. After 300 cycles, the specific capacity of Ni-V₂O₅-IL was still retained at 765.0 mA h g⁻¹, while that of NiVO-W was only 304.7 mA h g⁻¹, corresponding to the retention rates of 92.45% and 42.68%, respectively. In the 2–60th cycle, the load-carrying capacity of the Ni-V₂O₅-IL

material decreased slightly and then increased gradually. This phenomenon of increasing capacity may be due to the reversible formation of a polymer gel film from decomposition of the electrolyte⁴⁷ and a possible activation process in the electrode.^{48,49} Compared with the NiVO-W material, the reversible specific capacity of Ni-V₂O₅-IL was much larger. The reason for this may be that the particle size of the Ni-V₂O₅-IL material synthesized in ionic liquid was smaller and the specific surface area and gap were larger, which could fully slow down the volume expansion of electrode materials during the charge-discharge progress and improve the electrochemical properties of the electrode material. In addition, the Coulomb efficiency increased significantly from 60.1% to nearly 100% after 300 cycles, indicating good cycle stability for the Ni-V₂O₅-IL electrode.

AC impedance is an important electrochemical measurement method that can be used to study the electrolyte impedance, charge transfer impedance and diffusion impedance of lithium ions in electrode materials. AC impedance diagrams for the Ni-V₂O₅-IL and NiVO-W electrodes are shown in Fig. 9. The two samples exhibited similar Nyquist curves, which were composed of semicircles in the high and intermediate frequency regions and an oblique line in the low frequency region. In general, the intercept on the Z' axis in the high frequency region represents the ohmic impedance (R_s) of the electrolyte. The R_s values for Ni-V₂O₅-IL and NiVO-W were 6.01 and 6.86 Ω , respectively. The semicircle diameter in the intermediate frequency region represents the charge transfer impedance (R_{CT}) and the R_{CT} of Ni-V₂O₅-IL and NiVO-W was 102.3 and 135.6 Ω , respectively. The oblique line in the low-frequency region represents the Warburg impedance (Z_W), which is related to the diffusion ability of lithium ions in the electrode material. The larger the slope, the higher is lithium-ion diffusion. Therefore, the results show that the lithium-ion diffusion was significantly higher in Ni-V₂O₅-IL than in NiVO-W. In conclusion, R_s , R_{CT} and Z_W values were better for Ni-V₂O₅-IL than for NiVO-W, which is consistent with the electrochemical test results. The results show that the

electrochemical performance of Ni-V₂O₅-IL prepared in ionic liquid as a solvent was excellent.

4. Conclusions

Nickel-doped V₂O₅ with a unique 3D cross-linked coralline structure was successfully prepared *via* an ionothermal synthesis method. In comparison, nickel vanadate obtained *via* hydrothermal synthesis under the same conditions had an irregular bulk morphology and a much larger particle size. Active Ni-V₂O₅-IL prepared *via* calcination of the precursor was used as an anode material for lithium-ion batteries and showed excellent electrochemical performance. At a current density of 0.3 A g⁻¹, the specific capacity of Ni-V₂O₅-IL remained at 765.0 mA h g⁻¹ after 300 cycles, while that of the NiVO-W material prepared hydrothermally was only 304.7 mA h g⁻¹, which demonstrates the remarkable superiority of the novel electrode material synthesized in ionic liquid. This material prepared *via* a simple and safe synthesis method has the advantages of high reversible capacity and excellent cycle stability, and thus has significant potential as a high-performance anode material for lithium-ion battery.

Conflicts of interest

There are no conflicts to declare.

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Fig. 9 Electrochemical impedance spectroscopy of Ni-V₂O₅-IL and NiVO-W.

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