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Introduction

Two dimensional (2D) $MoS₂$, as a star material of 2D transition metal dichalcogenide (TMD) family, has numerous potential applications in the fields of electronics, $1,2$ optoelectronics, 3 flexible and wearable devices, 4 and catalysis⁵ due to its unique physical and chemical properties. With the rapid development of research on $MoS₂$, patterning $MoS₂$ has been paid increasing attention for various shape-dependent nanodevices. Several patterned $MoS₂$ materials have been fabricated, such as growth and etch,⁶ shadow mask,⁷ laser cutting,⁸ and recyclable masked growth.⁹ Recently, some studies found that the edge region of CVD -grown $MoS₂$ sheets has different properties in photonics and catalysis compared to the interior region.¹⁰ This implies that the closed-edge nanobelts of $MoS₂$ have potential applications in some shape-dependent 2D-nanodevices, particularly in enhancing catalysis, due to the edge region having a large amount of dangling bonds which are easy to be chemical modification. Therefore, it is necessary to obtain $MoS₂$ closededge nanobelts. Although such edge nanobelts can be tailored by some technologies such as, FIB (focused ion beam) technology and electron beam lithography (EBL), they need

Shape-dependent close-edge 2D-MoS₂ nanobelts \dagger

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Atomic-thin MoS₂ materials have attracted increasing attention due to their potentials in numerous fields. However, in 2D-MoS₂ sheets, the edge region usually has unique features differing from the interior region, which has potential application in enhancing catalysts and shape-dependent 2D-nanodevices. However, fabricating it cost-effectively is still very difficult. Here, we present one universal method to obtain various shape-dependent closed-edge 2D-MoS₂ nanobelts only using one simple step, and width of the MoS₂ nanobelts (minimum of 270 nm) were adjustable. Our strategy opens a new fabrication route for closed-edge 2D-MoS₂ nanobelts, and in principle, this method is also suitable for other CVD-grown 2D materials. **PAPER**
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expensive equipment, thus stimulating to develop more costeffective fabrication method.

In this study, we presented a very simple mechanical peeling method and successfully obtained various closed and shapedependent $MoS₂$ edge nanobelts. By controlling the adhesion layer covering the $MoS₂$ sheet, we can obtain different width $MoS₂ closed-edge belts, having a minimum width of 270 nm.$ The spectra of the $2D-MoS₂$ show obvious differences between the edge region and the interior region. Our method opens a feasible route for fabricating numerous shape-dependent closed-edge $2D-MoS₂$ nanobelts, and in principle, this method is also suitable for other 2D-TMDs.

Experimental

Growth of $2D-MoS₂$

 $MoS₂$ was grown on a 300 nm-SiO₂/Si substrate using a moltensalt-assisted CVD method. Sulfur (S) powder (10 mg) , MoO₃ (0.79 mg) and NaCl (0.16 mg) was used as the S source, Mo source and catalyst, respectively. The substrate faced down to both the Mo source and catalyst in a quartz boat in a tube furnace, and the S source was placed in another boat located in the upstream position of the furnace. The distance between the two boats is 18 cm. The vacuum degree of the furnace was first set to 0.1 torr, and then Ar gas (gas flow of 85 sccm) was injected into the furnace. When the pressure of the furnace was close to ambient pressure, heating was set to 800 \degree C and maintained for 10 min. Finally, $MoS₂$ sheets were taken out after the furnace was cooled naturally to room temperature.

Separation of $MoS₂$ edge nanobelts

The bottom adhesion solution was prepared by putting PVP (0.75 g, Macklin, average MW 58000) into a mixed solution [1.5 ml-NVP (Aladdin, 99%), 1.5 ml-water and 7.5 ml ethanol

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 \dagger Electronic supplementary information (ESI) available: MoS₂ edge frame transferred on lacey carbon films. AFM characterization for the bottom mediator film with different spin-coating speeds. See DOI: 10.1039/d0ra06440h ‡ These authors contributed equally to the work.

solution], and then the mixture was spin-coated on the surface of $MoS₂$ at a setting speed (typical for 4000 rpm). Furthermore, the sample was baked at 90 \degree C for 15 s to remove residual solvent. After that, a 10 wt% PVA (Aladdin, 97.5-99% hydrolysed, high molecular weight) aqueous solution was spin-coated on the sample using 4000 rpm and baked at 90 \degree C for 1 min. By slowly peeling off the adhesion film on the $MoS₂$ using a tweezer, the interior region of the $MoS₂$ sheet was peeled off and only the closed-edge nanobelt of the $MOS₂$ sheet was left on the substrate.

$MoS₂$ transferring onto TEM lacey carbon films

 $MoS₂ closed-edge$ nanobelts were spin-coated with polymethyl methacrylate (PMMA) at 1000 rpm and baked at 100 \degree C for 5 min. Then, the closed-edge nanobelts were put into an ultrasonic machine (YKTD-240W) with water for 5 min at 240 W. After the PMMA/MoS₂ film floated on the water surface, it was transferred onto a TEM lacey carbon film and baked at 90 °C for a while to remove water. Subsequently, PMMA was removed by acetone, and the sample on the lacey carbon film was prepared for TEM test.

Characterization and measurement of $MoS₂$ edge nanobelts

The morphologies were measured using a laser scanning confocal microscope (Olympus, LEXT-OLS4000) and scanning electron microscope (SEM, Hitachi-SU8220). The height was recorded using an atomic force microscope (AFM, Bruker Multimode HR8). Raman spectra and photoluminescence spectra were recorded with a laser excitation wavelength of 532 nm at room temperature (Renishaw inVia plus). The transmission electron microscope (TEM) observations were performed at 200 kV (Tecnai G2 F20 U-TWIN).

Results and discussion

Closed and shape-dependent edge nanobelts

In our experiments, we synthesized high-quality $MoS₂$ via a molten-salt-assisted CVD method.¹¹ Fig. 1(a) is a schematic diagram of the experimental process. Triangle single-layer monocrystal $MoS₂$ sheets were grown on the surface of the 300 nm-SiO₂/Si substrate, and their optical microscope (OM) image is displayed in Fig. 1(b). The adhesion layer composed of two different material films was in turn spin-coated on the asgrown $MoS₂$. It should be noted that the adhesion layer has a great influence on the obtained edge nanobelts. Here, the bottom film is a mixture of N-vinylpyrrolidone (NVP), polyvinylpyrrolidone (PVP) and water $(H₂O)$ in ethanol, and the top film is 10% poly (vinyl alcohol) (PVA) solution (see Experimental for details). After baking, the adhesion layer was slowly peeled off using tweezers, while the interior region in each triangle $MoS₂$ sheet was exfoliated along with the adhesion layer but the triangle outer closed nanobelts were left on the surface of $SiO₂$. Fig. 1(c and d) are the OM image and SEM image of the singlelayer-MoS₂ closed-edge nanobelts, respectively. The enlarged SEM image in Fig. 1(d) shows that the narrowest closed-edge $MoS₂$ nanoribbons is 270 nm. The height of $MoS₂$ edge

Fig. 1 Edge nanobelt of MoS₂. (a) Schematic for the separation process. (b) OM of as-grown MoS₂. (c) OM of a MoS₂ edge nanobelt. (d) SEM image of a MoS₂ edge nanobelt (about 270 nm in inset). (e) AFM morphology of a MoS₂ edge nanobelt and height (inset).

nanobelts is approximately 1.1 nm according to the AFM measurement, as shown in Fig. 1(e), which is slightly higher than that of the as-grown single layer MoS₂ (see ESI Fig. 1†). This may be caused by tension stress generated at the edge belt, leading to a slight increase in the height due to the peeling action.

Except for triangle $MoS₂$ edge nanobelts, we can also obtain various shape-dependent $MoS₂$ edge nanobelts by the same peeling method, such as differently shaped single-layer edge nanobelts (Fig. 2(a–j)) and bilayer-MoS₂ edge nanobelts (Fig. 2(k and l)). Herein, the shape of $MoS₂$ sheets is mainly determined

Fig. 2 Various shape nanobelts of monocrystal and polycrystal MoS₂. $(a-j)$. Different shape nanobelts of single layer MoS₂. (k and l). Nanobelts of double layer MoS₂. All Scale bars are 20 μ m. (The different color of background are caused by objective lens with different magnification).

by the ratio of Mo and S during the CVD growth process.¹² Irrespective of the shape of $MoS₂$ grown by the CVD process, the edge nanobelts can always be obtained via exfoliation, indicating the universality of the peeling method.

Crystalline feature of $MoS₂$ edge nanobelts

Complete crystallinity is important in numerous potential applications. The mechanical separation process may affect the $MoS₂$ edge nanobelt crystal structure because the as-grown MoS₂ has very high Young's modulus $(\sim 270 \text{ GPa}^{13,14})$. To clarify the crystal structure of $MoS₂$ edge nanobelts, wet transfer was employed (see Experimental for details) to transfer the $MoS₂$ edge nanobelts onto the lacey carbon films. Fig. 3(a) demonstrates the complete $MoS₂$ edge nanobelt on the carbon film. Low magnification TEM shows partial of the nanobelt in Fig. 3(b). High resolution TEM in Fig. 3(c) shows that the (100) crystal plane with a spacing of 0.27 nm agrees with the literature.¹⁵ A selected area electron diffraction (SAED) image shown in Fig. $3(d)$ further confirms the single crystal feature of the edge nanobelts. The monocrystal feature can also be identified in the Raman spectra on the edge nanobelt on the lacey carbon film (see ESI Fig. 2†). RSC Advances by the nite of Mo and S during the COP growth process.¹² prepared adhetion layer with different constraint condition layer are completely at the common and the experimental condition of the common and the e

However, during the peeling process, there is residual stress produced in the edge regions. Stress will induce different features between the edge regions and the interior regions, as shown PL spectra and Raman spectra (see ESI Fig. 3†). This will provide many new application opportunities for the $2D-MoS₂$ material.

Width adjustment of edge belts and mechanism of separation

In order to adjust the width of the edge nanobelts and clarify the separation mechanism of the closed-edge nanobelts. We

prepared adhesion layers with different experimental conditions. Here, the PVA top film mainly provided the mechanical strength, while the bottom film composed of NVP, PVP, H_2O and C₂H₅OH was contacted directly with the as-prepared $MoS₂$ sheet and played an essential role in the separation process.

The separation process is determined by two factors: (1) the conformal contact of the adhesion solution with the $MoS₂$ sheet and (2) the sufficient adhesion force from the adhesion layer. NVP enables the conformal coating of the adhesion solution on the surface of $MOS₂$,¹⁶ which can be realized by controlling the centrifugal force in the spin-coating process. Fig. 4(a–c) show the impact of different centrifugal forces on adhesion. A mixed solution of 1.5 ml-NVP, 0.4 g-PVP, 1.5 ml-water and 7.5 mlethanol was spin-coated on the as-grown $MoS₂$ sheet at 3000 rpm, 4000 rpm and 5000 rpm, respectively. The higher the rotation speed, the thinner bottom film is (see ESI Fig. $4\dagger$). In addition, the edge nanobelt width has a gradual decrease with an increase in the centrifugal force, as shown in Fig. 4(d).

PVP is the polymer of NVP, which mainly plays a role of strong adhesive force.¹⁷ With the increase in the PVP concentration in the solution from 0.4 g to 0.5 g and to 0.75 g, the adsorption force of the adhesion layer on $MoS₂$ gradually increases, as shown in Fig. 4(b, e and f), thus making the edge belt width gradually decrease. When the PVP content reached 0.75 g, the as-grown $MoS₂$ sheet could be entirely peeled off using the adhesion layer, as shown in red box in Fig. 4(f).

Different wettability between the edge and interior region in an $MoS₂$ sheet has a decisive effect on the separation of the edge belt. The contact angle of water on the surface of the $MoS₂$ sheet is close to 90°, displaying nearly a hydrophobic feature.

Fig. 3 Crystal structure characterization for edge frame of $MoS₂$. (a) Complete edge frame of $MoS₂$ indicated by red arrows. (b and c) Lowmagnification TEM and HRTEM for the edge region MoS₂. (d) Corresponding electron area selective diffraction.

Fig. 4 Control of the edge belts width. (a–c) The adhesion film spincoated at 3000 rpm, 4000 rpm. 5000 rpm, respectively. The adhesion solution component was NVP (1.5 ml), PVP (0.4 g), water (1.5 ml) and ethanol (7.5 ml). (d) Edge belts width changing with the bottom-layer adhesion thickness. (e and f) The adhesion solution component was PVP (0.5 g), and PVP (0.75 g) in NVP (1.5 ml), water (1.5 ml) and ethanol (7.5 ml), respectively, and spin-coated at 4000 rpm. (g and h) Schematic of the separation mechanism. (g) Droplet before spin-coating. (h) Droplet after spin-coating. All Scale bars are 40 μ m.

Compared with the interior region, the edge belt easily adsorbs water molecules because of the higher activity of the dangling bonds existing in the edge region. It should be noted that at a low rotation speed, NVP in the adhesion solution can mainly gather in the centre of the $MoS₂$ sheet, resulting in the edge region to uncover by the adhesion after rapid baking. With an increase in the centrifugal force, the adhesion solution is gradually spread to the edge region of the $MoS₂$ sheet and drives water molecules in whole $MoS₂$, aggregating to the edge region and causing the edge region to remain in a peeling action. Therefore, the edge nanobelt is narrower in a larger centrifugal force for a certain PVP solution, a schematic is shown in Fig. 4(g and h). The minimum width obtained in our experiment is about 270 nm. In addition, the edge belts of bilayer $MoS₂$ can be also separated by utilizing wettability difference between the two layers,¹⁸ as shown in Fig. $2(k \text{ and } l)$. Puper

Compared with the interior region, the classical article is dividend to 10 September 2020. The common properties are compared to the interior published on 10 September 2020. The common article is licensed under a me

Actually, various shape-dependent monocrystal $MoS₂$ edge belts with different shapes and number of layers, even polycrystalline $MoS₂$ belts shown in Fig. 2(i and j) can all be obtained by our technique, indicating that the method is universal to 2D MoS2 materials. Owing to the same separation principle, our method might also be suitable for other TMD materials grown via CVD, such as WS_2 (see ESI Fig. 5†). More interestingly, such nanobelts are similar to TMDs ribbons, which are commonly fabricated by CVD synthesis,^{19,20} water etching,²¹ EBL and FIB technologies²² etc. Compared with these methods, our method is simpler in spite of some limit in shape. Isolated edge nanobelts are significant for study on the difference between the edge region and interior region, including electrical, magnetic, and catalytic properties. Moreover, we look forward to emerging practical applications of various 2D materials edge belts.

Conclusions

By mechanical peeling based on different wettabilities between the edge region and interior region, a simple and universal method to separate edge nanobelts from $MoS₂$ sheet grown via molten-salt-assisted CVD has been presented. Different number of layers and various shape-dependent width-tuning $MoS₂$ closed-edge nanobelts (the narrowest 270 nm) have been demonstrated in the experiment, and the separation mechanism of the edge belts has also been cleared. The simple fabrication method for shape-dependent closed-edge nanobelts provides numerous new opportunities for studying the electrical and magnetic properties and catalytic performance in the edge region of various 2D-TMDs materials and various shapedependent 2D-material nanodevices.

Conflicts of interest

There are no conflicts to declare.

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