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Magnetic thermally sensitive interpenetrating polymer network (IPN) nanogels: IPN-pNIPAm@Fe₂O₃-SiO₂

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In this paper, iron oxide-silica@poly(acrylamide-co-*N,N*-diethylacrylamide)/poly(*N,N*-diethylacrylamide) interpenetrating polymer network (IPN-pNIPAm@Fe₂O₃-SiO₂) nanogels, possessing both magnetic and thermo-sensitive properties were successfully prepared. The preparation approach involved two steps, consisting of nanoparticle self-assembly and *in situ* polymerization with monomers. The structural combination of interpenetrating polymer networks (IPNs) with the Fe₂O₃-SiO₂ nanoparticles led to a synergistic property enhancement of both IPNs and nanoparticles, which could increase the mechanical strength of hydrogels and decrease the aggregation of nanoparticles. The synergistic effect was induced by the compatibility of these two individual components. Furthermore, the swelling and shrinking behaviors of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels revealed the reversible thermo-responsive properties of IPN nanogels. This fabrication approach for IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels can provide a facile route for manufacturing smart nanocomposites with stability in aqueous solution and reversible swelling/deswelling stimuli-responsive properties to achieve multifunctional tasks in clinical therapy.

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Introduction

Recently, intensive research effort has been expended in the smart combination of various micro- and nano-materials to provide multifunctional capabilities for broad nanomedical applications, such as controlled drug delivery and cell detection.^{1–3} Magnetic nanoparticles have attracted significant interest because of their properties including high saturation magnetization, small coercivity and chemical stability.^{4,5} Besides, they could conjugate with bio-molecules and other functional groups through surface modification for various nanomedical applications.⁶ However, these functionalized magnetic nanoparticles usually lack sensitivity in response to the changes in the local physiological environment. As a result, the fabrication of functionalized magnetic nanoparticles still needs further optimization in order to achieve a sensitive release strategy.^{7,8}

On the other hand, the smart nanogels which are nanosized hydrogels with three-dimensional polymer networks possessing stimuli-responsive property can act as a promising alternative to deal with this issue. By combining the magnetic nanoparticles with the nanogels, nanocomposites responding to changes in external stimuli,⁹ including temperature, pH, pressure electronic and magnetic field, can be fabricated. Therefore, the combination of magnetic nanoparticles and nanogels have

been extensively explored in biomedical research, for example, drug delivery,^{10,11} cancer diagnoses,¹² and biosensors.¹³ There are various kinds of polymeric materials with stimuli-responsive property such as hyaluronic acid,¹⁴ chitosan,¹⁵ dextrin¹⁶ and gelatin.¹⁷ Among these polymeric materials, the poly(*N*-isopropylacrylamide) (pNIPAm) has received considerable attention attributed to its discontinuous phase right above the lower critical solution temperature (LCST).^{18–20} Besides, interpenetrating polymer networks (IPNs) are the polymeric networks consisting of two or more polymers in a network form, entanglements with only occasional covalent bonds between the chains of individual components.^{21,22} The incorporation of IPN structure can improve the response rate of pNIPAm as well as facilitate therapeutics.²³

Motivated by these advantages, researchers have focused on the fabrication of the smart combination of magnetic nanoparticles and nanogels with various stimuli-responsive properties. For instance, Ravi's group synthesized the hydrogels intraocular lens applications in a prepared nanoparticle suspension,²⁴ however, this approach based on nanoparticles suspension suffers the drawback of the leaching of nanoparticles out of the hydrogel matrix due to the low density of cross-linking.²⁵ Yu and his colleagues fabricated the nanogels with pH- and temperature-induced gelation of chitosan and ovalbumin based on physical incorporation.²⁶ However, the method still needs to overcome certain problems, including poor stability in the biological environment caused by electrostatic interaction between the nanoparticles and polymers and the low efficiency

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of fabrication through coprecipitation.²⁷ Therefore, a facile route to fabricate smart composite made of magnetic nanoparticles and nanogels exhibiting both the magnetic and thermo-sensitive properties is very important for its practical applications in biomedicine.

In this work, we established an approach for fabricating the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels with both magnetic and thermo-sensitive properties *via* nanoparticles self-assembly and *in situ* polymerization process. The surface-modified magnetic nanoparticles were adopted as the template while NIPAm and AAm were adopted as the monomer to fabricate the IPN nanogels through polymerization/cross-linking process, which could increase the mechanical strength of hydrogels as well as decrease aggregation of nanoparticles because of the synergistic effect induced by the compatibility of individual components in IPN nanogels.^{28–30} This fabrication method combining nanoparticle self-assembly and *in situ* polymerization was demonstrated to be a facile route for manufacturing the smart nanocomposite with stability in aqueous solution and reversible swelling/deswelling stimuli-responsive property. Moreover, the thermo-responsive property and their swelling/shrinking behavior of IPN nanogels were investigated, and the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels could be applied in protein adsorption and desorption with the thermo-trigger mechanism. This work opened a new pathway for innovative medical therapy applications that make use of stimuli of the external environment.

Experimental

Materials

Iron(III) oxyhydroxide (FeOOH), oleic acid (90%), octadecene (90%), bovine serum albumin (BSA), phosphate buffers (PBS) were purchased from Aldrich. Polyoxyethylene (10) octylphenyl ether (Triton X-100), aqueous ammonia (25%), tetraethyl orthosilicate (TEOS, 98%), ethanol, hexanol, chloroform, cyclohexane, toluene, and 3-aminopropyl triethoxysilane (APTES, 99%) were obtained from Acros. *N*-Isopropylacrylamide (NIPAm), acrylamide (AAm), sodium dodecyl sulfate (SDS), *N,N*-methylenebisacrylamide (BIS), and ammonium persulfate (APS) were purchased from Sigma. All chemicals were of analytical grade and could be used without additional purification.

Synthesis of Fe₂O₃-SiO₂ nanoparticles

Fe₂O₃ magnetic nanoparticles were first obtained by thermal decomposition of iron(III) oxyhydroxide following Augustyn's published procedures.³¹ The 2 mmol of fine powder (2 mmol), 8 mmol of oleic acid (8 mmol), and 10 mL of octadecene were vigorously stirred in a three neck flask under a flow of nitrogen, the mixture was first heated to 200 °C for 30 min, then heated to 300 °C for 1 hour. Chloroform and acetone at a volume ratio of 1 : 3 were added to the mixture, and the black precipitate was acquired by centrifugation. The Fe₂O₃ magnetic nanoparticles were purified three times by adding chloroform and acetone at a volume ratio of 1 : 3 and the final product was redispersed in chloroform. The yield of Fe₂O₃ magnetic nanoparticles was

collected as high as 92.7%. Subsequently, the as-synthesized Fe₂O₃ magnetic nanoparticles were modified with silica shell through water-in-oil reverse microemulsion.³² The Fe₂O₃ magnetic nanoparticles were dissolved in cyclohexane at a concentration of 0.2 mg mL⁻¹. An optimized inverse microemulsion system was formed by mixing Triton-X100 (1.79 g), hexanol (1.6 mL) and aqueous ammonia (107 μL), and stirred at room temperature for 14 hours. After the formation of microemulsion, 25 μL of TEOS was added dropwise, and the mixture was continuously stirred for another 2 hours at room temperature. The final Fe₂O₃-SiO₂ magnetic nanoparticles were obtained by washing and precipitation with ethanol. The yield of Fe₂O₃-SiO₂ magnetic nanoparticles yield is 83.9%. The resulting magnetic nanoparticles reacted with APTES at 100 °C under reflux conditions for 10 hours in order to bind the silane group of APTES to Fe₂O₃-SiO₂ magnetic nanoparticles through the amino functionality. After washing with toluene for three times, the amino-end modified Fe₂O₃-SiO₂ magnetic nanoparticles were acryloylated with acryloyl chloride in toluene solution and vigorously stirring for 12 hours at room temperature under nitrogen. The AAm-Fe₂O₃-SiO₂ magnetic nanoparticles were dried for later use after washing. The synthetic protocol currently yields is 77.6%.

Fabrication of interpenetrating polymer network (IPN) nanogels

The IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were prepared by *in situ* polymerization method in deionized water.³³ The as-prepared AAm-Fe₂O₃-SiO₂ magnetic nanoparticles was added into an aqueous solution (15 mL) containing *N*-isopropylacrylamide (NIPAm, 0.20 g), the acrylamide (AAm, 0.014 g), sodium dodecyl sulfate (SDS, 0.025 g) and *N,N*-methylenebisacrylamide (BIS, 0.003 g), then the mixture was heated to 70 °C for 1 hour to equilibration. In the presence of added ammonium persulfate (APS, 0.0125 g), the mixture was refluxed at 70 °C under nitrogen for 5 hours with *in situ* polymerization process. Finally, the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were obtained through repeated centrifugation and washing with deionized water. The final dried IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were obtained with 56.8% yield.

Swelling and shrinking behavior of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

To measure the absorption mass of the water, the IPN hydrogels were incubated in water at a temperature ranging from 20 to 45 °C. Subsequently, the hydrogels were removed, and their weight was gravimetrically measured after wiping away any surface water with moistened filter paper. The swelling and shrinking behavior of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were investigated using the classical gravimetric methods, which measure the equilibrium swelling ratio (ESR) of nanogels.^{34,35} The equilibrium swelling ratio was calculated by:

$$ESR = (W_1 - W_0)/W_0$$



where ESR is the equilibrium water absorption, defined as grams of water per gram of sample, the W_0 and W_1 refer to the weights of sample before and after swelling, respectively.³⁶

Protein adsorption/desorption of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

To measure the protein adsorption and desorption, BSA protein experiments with IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were carried out at different temperatures. 10 mg of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels was added to the given concentration of BSA protein solution (1 mg mL⁻¹ in PBS). Then, the mixture suspension was incubated for 24 hours with different temperature. The resultant products that adsorbed BSA protein were centrifuged to separate them from the aqueous medium. The supernatant was withdrawn and the amount of protein remaining in the supernatant was obtained by measuring the absorbance at 280 nm using a UV spectrophotometer.³⁴ The amount of BSA protein adsorbed on nanogel was determined from the difference in the concentrations before and after incubation, which were measured based on UV-Vis absorbance spectrum at different temperature.³⁵

Characterization and measurement

Morphologies of the fabricated nanoparticles were characterized using a Philips CM-100 transmission electron microscope (TEM) operated at 100 kV. Structures of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were examined by an LEO 1530 scanning electron microscope (SEM). The Fourier transform infrared (FTIR) spectra were recorded with a Shimadzu FTIR-8300 spectrometer. The thermal property of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels was studied using differential scanning calorimetry (DSC) (TA instrument Q20) and thermogravimetric analyses (TGA) (TA instrument Q50), both at a ramp rate of 10 °C min⁻¹ in nitrogen atmosphere. Magnetic properties of nanogels were characterized using a MicroSense EZ vibrating sample magnetometer (VSM) at 300 K. The protein adsorption and desorption were measured by the UV/Visible spectrophotometer (Agilent Cary 60).

Results and discussions

Fabrication mechanism

The strategy of preparing IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels involved two steps as schematically displayed in Fig. 1a, mainly the modified AAm-Fe₂O₃-SiO₂ magnetic nanoparticles self-assembly and the *in situ* polymerization/cross-linking of monomer. The growth of acrylamide monomer on the silica surface of Fe₂O₃-SiO₂ magnetic nanoparticles was modified through aminopropyl modification and acryloylated process. The AAm-capped protection of Fe₂O₃-SiO₂ magnetic nanoparticles could prevent the aggregation of nanoparticles. In the second step, the AAm-Fe₂O₃-SiO₂ magnetic nanoparticles served as the template for *in situ* formation of nanogels by polymerization of PNIPAm and AAm as the monomer with the cross-linker BIS, the initiator APS and the emulsifier SDS. The formation of IPN rendered the reversible reswelling/deswelling

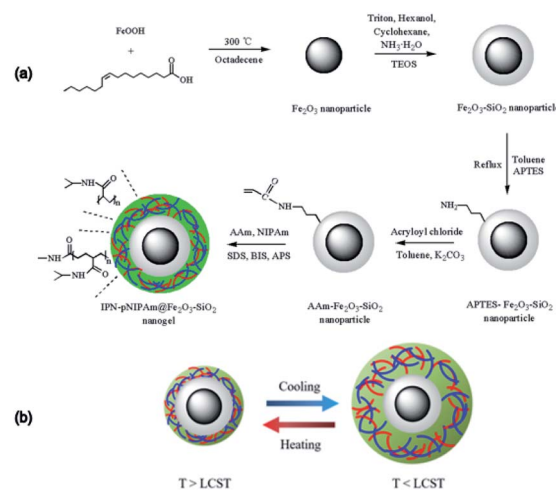


Fig. 1 (a) Schematic illustration for the preparation of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels, and (b) the dynamic mechanism of the phase transition of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.

stimuli-responsive property as presented in Fig. 1b. The interpenetration of these two-monomer resulted in a much higher mechanical strength comparing with the homopolymer network. Therefore, the synthesized IPN nanogels exhibited the enhanced stability in aqueous solution.^{30,37} The structural combination of IPN with the Fe₂O₃-SiO₂ magnetic nanoparticles led to a synergistic property enhancement of both IPN and

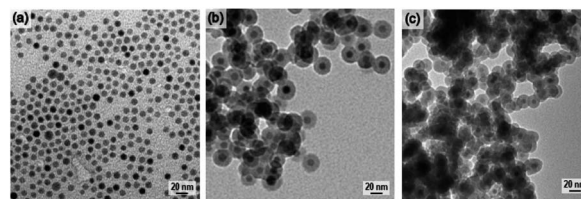


Fig. 2 TEM images of (a) Fe₂O₃ magnetic nanoparticles, (b) Fe₂O₃-SiO₂ magnetic nanoparticles, and (c) AAm-Fe₂O₃-SiO₂ magnetic nanoparticles.

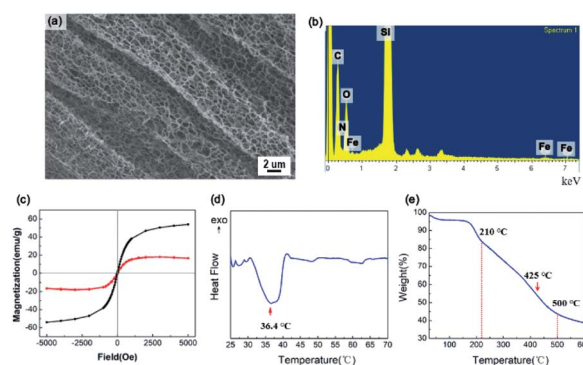


Fig. 3 (a) SEM image and (b) EDX of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels, (c) the magnetization curve of Fe₂O₃ magnetic nanoparticles (black) and IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels (red), (d) DSC curve, and (e) TGA curve of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.



nanoparticles, including the increased mechanical strength and the decreased aggregation of IPN nanogels.²⁹

Characterization of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

The and freeze-dried to obtain nanogels NG(P85) with 50% yield by weight. TEM image in Fig. 2a reveals that the as-synthesized Fe₂O₃ magnetic nanoparticles are in spherical shape with the diameter of 9.8 ± 0.8 nm. The Fe₂O₃-SiO₂ magnetic nanoparticles exhibited the core-shell structure with 28 nm diameter consisting of the 10 nm core diameter and 9 nm shell thickness as shown in Fig. 2b. Through surface modification, the AAm-Fe₂O₃-SiO₂ magnetic nanoparticles possessed stable core-shell structure with ~ 30 nm diameter, which is larger than 28 nm because of the acrylamide layer (Fig. 2c). The prepared nanoparticles were used for the polymerization/cross-linking with NIPAm and AAm monomers to fabricate the IPN structure.

The SEM image in Fig. 3a shows the mesoporous structure of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels. The energy-dispersive X-ray spectroscopy (EDX) in Fig. 3b evidences the existence of N, O, and C elements, indicating the modification with amide group. The magnetization curves of the Fe₂O₃ magnetic nanoparticles and IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels are displayed in Fig. 3c. The coercivity of the IPN nanogels is 17.7 Oe. They exhibited the diamagnetic behavior,³⁸ due to the IPN structure covering on the surface of Fe₂O₃ magnetic nanoparticles. According to Fig. 3d, the DSC curve shows the exothermic point owing to the phase transition of pNIPAm. The minimum critical point at 36.4 °C is defined as the LCST of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels. As displayed in Fig. 3e, the TGA curve of the nanogels shows the weight loss at below 210 °C, which can be attributed to the evaporation of residues organic solvent and water. The weight loss of 56% can be observed in the range 210–500 °C because of the decomposition of the organic polymer on the surface of modified Fe₂O₃ magnetic nanoparticles. Furthermore, the maximum decomposition rate of the IPN nanogels occurred at 425 °C, which is similar to the decomposition rate of pure pNIPAm.³⁹

The chemical bonds of the modified magnetic nanoparticles and IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels can be confirmed by FTIR spectrum. Fig. 4a shows the characteristic absorption band of 1093 cm⁻¹ which is assigned to the Si-O-Si band of the silica shell modified on the Fe₂O₃ magnetic nanoparticles. The peaks at 1663 cm⁻¹ and 1575 cm⁻¹ in Fig. 4b are attributed to the N-H and C-N bonds, indicating the APTES surface modification of the Fe₂O₃ magnetic nanoparticles. The absorption band at 1697 cm⁻¹ in Fig. 4c can be attributed to the amide group of the acrylamide layer modified on the surface of Fe₂O₃-SiO₂ magnetic nanoparticles.^{40,41} Two new peaks appear in Fig. 4d, the peak at 3468 cm⁻¹ is attributed to the amide group of pNIPAm, while the stretching band at 2963 cm⁻¹ corresponds to the C-H vibration of -CH₂ groups in the NIPAm and AAm. The peaks at 1658 cm⁻¹ and 1542 cm⁻¹ indicate the amide I and amide II, respectively,⁴² due to the presence of intramolecular hydrogen bonding between -C=O groups and -NH groups of NIPAm and AAm monomers. These results evidence the existence of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels formed by polymerization/crosslinking of NIPAm and AAm monomers.

Thermo-responsive property of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

The degree of crosslinking could be tuned by changing the molar ratio of AAm to NIPAm and the concentration of BIS cross-linker (based on the weight of monomer).⁴³ As observed from Fig. 5a–c, the degree of crosslinking in the IPN nanogels became stronger when the molar ratio of AAm to NIPAm was increased from 10/90 to 50/50. Dense and irregular crosslinking network was observed at a molar ratio of 50/50. The degree of crosslinking can be analyzed quantitatively by evaluating the equilibrium swelling ratio (ESR) of IPN nanogels. The nanogel

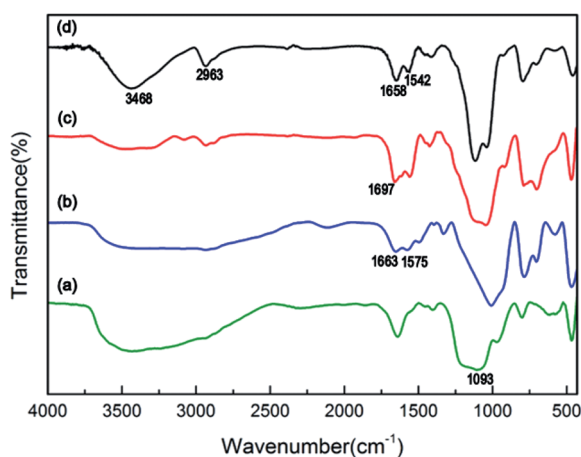


Fig. 4 FTIR spectrum of (a) Fe₂O₃-SiO₂ magnetic nanoparticles, (b) APTES-Fe₂O₃-SiO₂ magnetic nanoparticles, (c) AAm-Fe₂O₃-SiO₂ magnetic nanoparticles, and (d) IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.

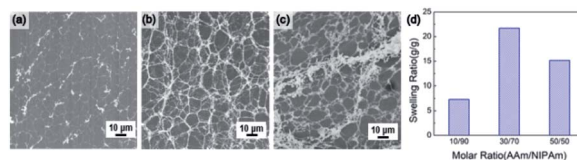


Fig. 5 SEM images of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels with different molar ratio: (a) AAm/NIPAm (10/90)-1.2%BIS, (b) AAm/NIPAm (30/70)-1.2%BIS, (c) AAm/NIPAm (50/50)-1.2%BIS, and (d) the effect of molar ratio (AAm/NIPAm) on the swelling property of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.

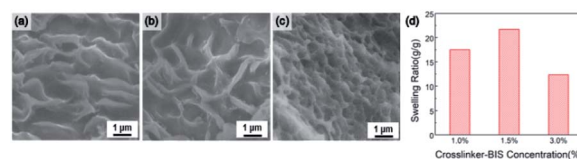


Fig. 6 SEM images of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels with different BIS crosslinker concentration: (a) AAm/NIPAm (30/70)-1.0%BIS, (b) AAm/NIPAm (30/70)-1.5%BIS, (c) AAm/NIPAm (30/70)-3.0%BIS, and (d) the effect of BIS crosslinker concentration on the swelling property of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.



fabricated with 30/70 molar ratio exhibited the highest value of ESR compared with the other groups, revealing that the porosity was enhanced by increasing the molar ratio of AAm. This enhancement effect promoted the hydrophilicity of IPN nanogel, leading to the increased absorption of water in the nanogel.³⁹ However, excessive AAm probably occupied more void spaces within the interpenetrating polymer network, resulting in the decrease of ESR as shown in Fig. 5d.

The IPN nanogel fabricated with the concentration of 1.5% BIS exhibited a more structured microporous morphology compared with the sample with 1.0% BIS as shown in Fig. 6a and b. The IPN nanogel fabricated with 3.0% BIS exhibited the macroporous morphology with thick-walls as shown in Fig. 6c. In addition, the ESR decreased with the increasing BIS concentration from 1.5% to 3.0%. This was because the excessive crosslinks could shorten the distance between the interconnection sites on different polymer chains, leading to the occurrence of shrinking behavior of the nanogels, which was because the excessive crosslinks could shorten the distance between the interconnection sites on different polymer chains, leading to the occurrence of shrinking behavior of the nanogels, the micro-porous size becomes smaller, reducing the water capacity. The 1.5% BIS cross-linker with the highest ESR values was used to fabricate IPN nanogels.

Swelling/shrinking behavior of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

The ability to absorb and retain water is one of the essential features of nanogels.⁴⁴ The thermo-sensitivity of IPN-

pNIPAm@Fe₂O₃-SiO₂ nanogels was investigated by measuring the ESR during swelling and shrinking process. As presented in Fig. 7a, the ESR of all samples decreased continuously with the temperature because the hydrophilic parts of the nanogel broke at the temperature over the LCST. According to Fig. 7b, the ESR of all samples first increased rapidly and then tended to stabilize with time. The maximum ESR of the nanogels was reached in 36 hours. The swelling behavior can be explained by the enhancement effect of increased AAm chains on hydrophilicity. According to the previous work,⁴⁵ the extent of swelling behavior is dependent on the hydrophilicity and the degree of cross-linking of nanogels. Thus, the ESR can be improved by adding the AAm due to its hydrophilicity. These results demonstrated the thermo-sensitive property of the IPN nanogels. Moreover, the deswelling process of all samples was rather short, and it only required 20 minutes to dehydrate, as shown in Fig. 7c. The AAm acted as the water-releasing channels in the deswelling behavior. Therefore, the deswelling rate could increase as the molar ratio of AAm to NIPAm increased, which is similar to the results reported in the previous work.^{44,46} The deswelling rate of 30/70 molar ratio was faster than that of 10/90 molar ratio which can be observed from Fig. 7d. This suggested that the improved response rate can be achieved through increasing the molar ratio of AAm to NIPAm, which could realize a quicker reversible swelling/deswelling process of the IPN nanogels. Fig. 7e presented the reversible swelling/deswelling behaviors of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels. The alternate temperature was cycled between 25 °C to 43 °C in an aqueous medium. Rapid swelling and deswelling of the gels

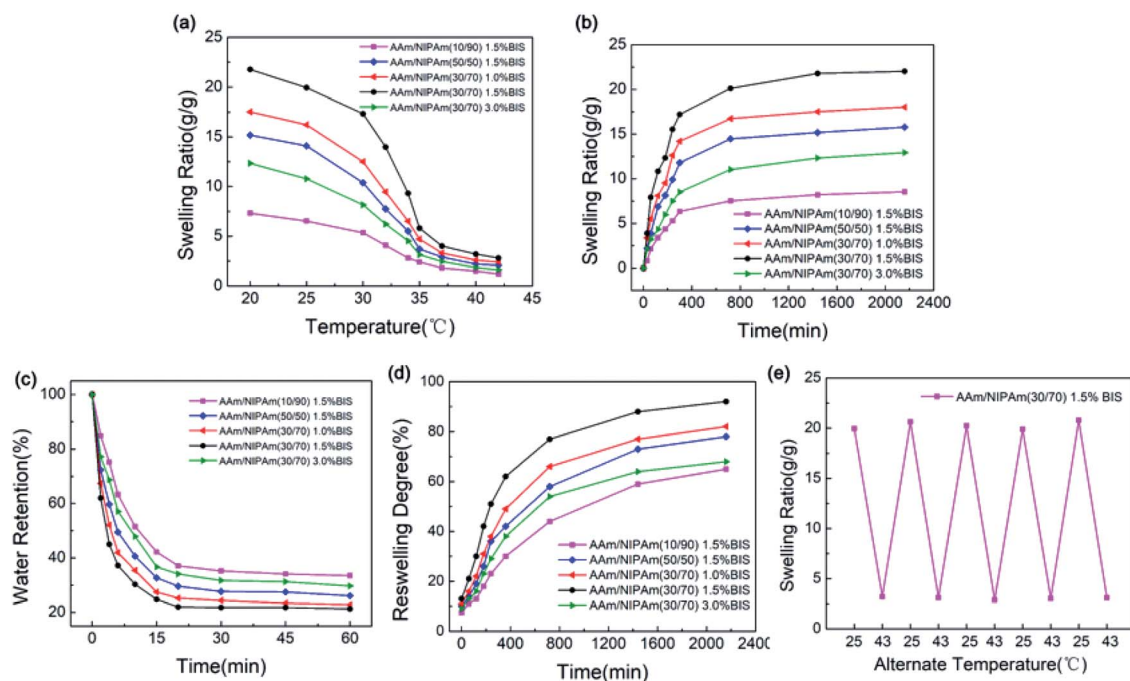


Fig. 7 Swelling behavior of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels: (a) equilibrium swelling ratio of all nanogels at 20–45 °C; (b) equilibrium swelling ratio of all nanogels at 25 °C; (c) deswelling behavior of all nanogels at 40 °C; (d) reswelling behavior of all nanogels at 25 °C, and (e) reversible swelling/deswelling curve of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.



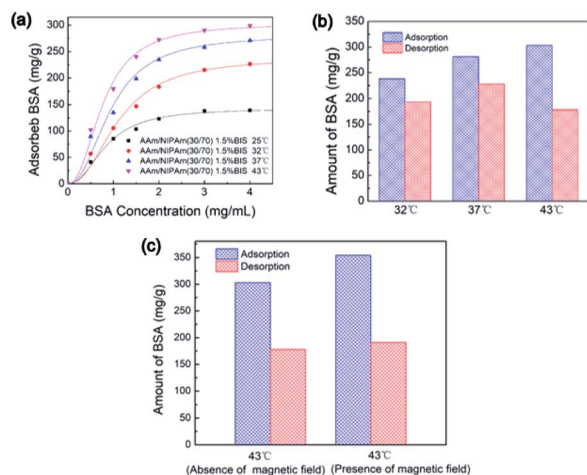


Fig. 8 (a) The influence of BSA initial concentration on BSA adsorption of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels, (b) the influence of temperature on BSA adsorption and desorption of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels, and (c) the influence of applied magnetic field on BSA adsorption of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.

Table 1 Langmuir–Freundlich parameters for BSA adsorption on IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels at different temperatures

	43 °C	37 °C	32 °C	25 °C
C_m (mg g ⁻¹)	303.10	281.13	238.07	142.66
K (mg mL ⁻¹)	1.77	1.36	0.79	1.48
R^2	0.97	0.97	0.98	0.99

were observed, and the process was proven to be repeatable, thus the stability (reswelling/deswelling cycle) performances were verified.

Performance of protein adsorption/desorption with thermo-trigger mechanism

The protein adsorption and desorption experiments were conducted to explore the potential of sensitive release profile of the IPN nanogels in drug delivery. The BSA acted as the model protein. The experimental data in Fig. 8a were fitted well with the Langmuir–Freundlich model. The high R^2 values in Table 1 indicated the desirability of adsorption kinetics for the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels.⁴⁷ The amount of adsorbed BSA at 43 °C was more than that of the groups operated at lower temperature because of the increased affinity of the protein molecules and IPN nanogels at higher temperature. The maximum protein adsorption capacity was 303.10 mg g⁻¹ (Table 1). Fig. 8b shows the comparison of BSA adsorption and desorption under different temperature, and the detailed amount of adsorbed and desorbed BSA are listed in Table 2. The results showed that more than 80% of BSA could be desorbed from the IPN nanogels when the temperature was below or near the LCST. On the contrary, less than 60% desorption of BSA was observed for the samples operated above the LCST (Table 2). Although the amount of adsorbed BSA increased with the temperature, the deformation of BSA molecules due to their

Table 2 Results of BSA desorption from IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels

	Adsorbed BSA (mg g ⁻¹)	Desorbed BSA (mg g ⁻¹)	Desorption percentage (%)
AAm/NIPAm(30/70) 1.5%BIS 25 °C	238.07	193.67	81.35%
AAm/NIPAm(30/70) 1.5%BIS 32 °C	281.13	227.60	80.96%
AAm/NIPAm(30/70) 1.5%BIS 37 °C	303.10	177.98	58.72%

interaction with the polymers at higher temperature resulting in the reduced desorption of BSA.

The influence of external magnetic field on the performance of protein adsorption was investigated. The experiment was operated under an out-of-plane magnetic field for 2 hours. As shown in Fig. 8c, the amount of adsorbed BSA in the presence of magnetic field was more than that of the group carried out in the absence of magnetic field. The maximum protein adsorption capacity reached to 354.37 mg g⁻¹, which was higher than the adsorbed protein in the group under the absence of applied magnetic field. These results suggested that the protein adsorption process was enhanced when external magnetic field was introduced. Such enhancement was presumably related to the aggregation of the magnetic IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels under the guidance of applied magnetic field, which may facilitate the protein adsorption process on nanogels.

Conclusions

To conclude, the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels with the combined magnetic and thermo-sensitive properties were prepared through the nanoparticle self-assembly and *in situ* polymerization of the thermo-sensitive polymers on the surface of silica-coated iron-oxide magnetic nanoparticles. The chemically fabricated Fe₂O₃-SiO₂ magnetic nanoparticles were monodisperse and modified with the acylamide-monomer, offering the template for the formation of IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels *via* the polymerization/cross-linking process in an aqueous solution. The experimental factors including the monomer molar ratio and the concentration of crosslinker as well as the thermo-responsive swelling behavior of the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels were investigated. The experimental protein adsorption data were fitted well with Langmuir–Freundlich model and it was observed that larger amount of protein was adsorbed at higher temperature above LCST. Besides, over 80% of the protein desorption was released from the IPN-pNIPAm@Fe₂O₃-SiO₂ nanogels at the temperature below LCST. The results of this work suggested that the proposed fabrication approach combining nanoparticle assembly and *in situ* polymerization can provide a facile route for manufacturing the smart nanocomposite with stability in aqueous solution and reversible swelling/deswelling stimuli-responsive property. It can open a new pathway for innovative



medical therapy applications that make use of multifunctional nanomaterials.

Conflicts of interest

There are no conflicts to declare.

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