RSC Advances



PAPER

View Article Online
View Journal | View Issue



Cite this: RSC Adv., 2020, 10, 28731

H₂O-prompted CO₂ capture on metal silicates *in situ* generated from SBA-15†

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A series of metal silicates, $NaMSi_{10}Ox$ (M=Cu, Mn and Ni), were prepared by *in situ* doping of metals into mesoporous SBA-15 under a hydrothermal process, displaying a continuous framework of SiO_4 structure with a narrow pore size distribution. These metal silicate materials were tested for CO_2 adsorption behavior in the absence and presence of water. The results exhibited that the effect of H_2O on the CO_2 capture capability of metal silicates depends on the types of metal inserted into SBA-15. Compared to the dry condition, H_2O addition enhances CO_2 uptake dramatically for $NaCuSi_{10}Ox$ by 25%, and slightly for $NaNiSi_{10}Ox$ ($\sim 10\%$), whereas little effect is shown on $NaMnSi_{10}Ox$. The metal silicate materials are stable after adsorption of CO_2 under wet conditions, which is benefited from their synthesis method, hydrothermal conditions. The improvement of CO_2 uptake on metal silicates by H_2O is attributed to the competitive and synergistic adsorption mechanism on the basis of IR investigations, where initially adsorbed H_2O acts as a promoter for further CO_2 capture through a hydration reaction, *i.e.*, formation of bicarbonate and carbonates on the surface of the samples. These observations provide new possibilities for the design and synthesis of porous metal silicate materials for CO_2 capture under practical conditions where moisture is present.

Received 25th March 2020 Accepted 7th July 2020

DOI: 10.1039/d0ra02736g

rsc.li/rsc-advances

Introduction

The significantly increased concentration of carbon dioxide in the atmosphere is the major contributor to global warming, and CO₂ is mainly generated from processes such as vehicles, refineries, and thermal power stations and the combustion of natural gas.¹⁻³ Therefore, developing technologies for reducing the amount of carbon dioxide emission has been attracting wide attention throughout the industrial and academic communities^{4,5} owing to the environmental sustainability. There are many techniques available to remove CO₂ with different advantages and limitations. To date, the most effective way is carbon capture and storage (CCS) based on solid adsorbents.^{6,7}

Currently, a wide range of materials with fine structural and chemical properties have been investigated as possible CO_2 captors at low (303–353 K) or high (T > 473 K) temperatures, such as various activated carbons, ⁸⁻¹⁰ zeolites, ^{11–13} silicates, ^{14–16} metal oxides, ^{17–19} metal–organic frameworks (MOFs) ^{20–25} and

zirconates/aluminates,26-29 each presenting some advantages and disadvantages. Solid sorbents impregnated or grafted with polyamines and related groups are widely researched materials, which combine the advantages of both the amine group and solid materials to maximize the sorption properties. These functionalized solids not only present higher CO2 selectivity and adsorption capacity, but also possess lower temperatures and less energy input for regeneration. For example, a capture capacity of 12 mmol g^{-1} is reported for cationic polymerization of oxazolines on mesoporous silica under simulated flue gas conditions. 30 However, the thermal stability of the amine group employed should be considered carefully for long term implementation, which is particularly important when the adsorbent is subject to steam stripping and/or high temperature regeneration. In addition, MOFs20-25 have been extensively investigated in carbon storage/separation due to their enriched morphological texture, chemical tunability, highly available porous surface, aromaticity and densely coordinated unsaturated metal sites. However, most MOF adsorbents exhibit decreased CO2 uptake capacities under wet conditions. Many efforts have been dedicated to improving the water resistance properties of MOFs. Recently, Ibarra et al.31 reported the progress in CO2 capture under humid conditions in MOFs in their review paper, which includes an emerging technology of enhancement of CO2 capture by confining water within the pores of MOFs.

Alkaline ceramics, such as alkali-based silicates, zirconates or aluminates, have attracted much attention for CO₂ capture

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[†] Electronic supplementary information (ESI) available: Additional temperature programmed desorption IR data. See DOI: 10.1039/d0ra02736g

because this type of material exhibits high CO₂ uptake, thermal stability, low cost, repeated regenerability and tolerance against water, and have been used in recent attempts towards tailoring materials for selective CO₂ capture.³² Typically, CO₂ capture on alkali-based silicates presents a double-step sorption mechanism, with an initial chemical sorption of CO₂ to form carbonates on the surface and further reaction with the alkaline atom, which accordingly depends on different factors such as the chemical composition, the structure, different microstructural factors and the presence of water.^{33–36} Therefore, CO₂ capture can be significantly affected by the tunability of their compositions and structure, such as replacement of alkali elements by transition metals.

Notably, CO2 capture on metal silicates/aluminates has received little attention, 37,38 and it has been only recently shown that microporous copper silicate synthesized from sodium silicate and copper sulfate has a stable CO₂ uptake of 156 cm³ cm⁻³ in the presence of water vapor.³⁸ It is well known that most flue gas streams under consideration for carbon capture are highly humid, which typically causes the reduction of CO₂ uptake capabilities, or leads to absorbent decomposition in some cases. Therefore, the development of efficient, stable and sustainable absorbents based on more available and low-cost materials, such as transition metal salts, could favor the technologies of the CO₂ capture processes in the presence of H₂O. Herein, we develop a new synthetic method for metal (Cu, Ni and Mn) silicate sorbents derived by in situ doping of metals into mesoporous SBA-15 through a hydrothermal synthesis. The synthesized metal silicates, exhibiting a quartz crystallized structure with narrow pore size distribution, are found to possess comparable or even increased CO₂ sorption capacity in the presence of water vapor. Based on in situ FTIR study, a competitive/synergistic adsorption model is proposed for CO₂ adsorption with H2O addition on the metal silicate materials.

Experimental

Materials

The following raw materials were used as provided: copper(II) nitrate trihydrate $(Cu(NO_3)_2 \cdot 3H_2O, Acros Organics)$; manganese(II) nitrate tetrahydrate $(Mn(NO_3)_2 \cdot 4H_2O, Sigma-Aldrich)$; nickel(II) nitrate hexahydrate $(Ni(NO_3)_2 \cdot 6H_2O, Sigma-Aldrich)$; sodium carbonate anhydrous $(Na_2CO_3, Fisher Chemicals)$; tetraethyl orthosilicate (TEOS, Acros Organics); hydrochloric acid (HCl, 37%, Fisher Chemicals).

Sample preparation

Ordered mesoporous SBA-15 was synthesized by a hydrothermal method as reported in the literature³⁹ with some modifications. In a typical synthesis, 2.8 mmol P123 and 2.9 mol HCl (83 mL) were added into DI water (28 mol) in a Nalgene PP bottle (1000 mL), followed by stirring for 3 hours until P123 was fully dissolved and the solution was clear. Tetraethyl orthosilicate (TEOS, 0.17 mol) was then added to this solution and stirred for another 30 min. The bottle was then capped and kept in an oven at 373 K for 24 hours. The reaction mixture was cooled down

and then filtered. The white powder was dried at 333 K for 24 h, followed by air calcination at 823 K for 4 hours with a heating rate of 1 K $\rm min^{-1}$ and air flow rate of \sim 120 mL $\rm min^{-1}$.

The metal silicates were prepared through a hydrothermal method in an autoclave. The metal salts (0.5 mmol) $(Cu(NO_3)_2 \cdot 3H_2O, Ni(NO_3)_2 \cdot 6H_2O \text{ or } Mn(NO_3)_2), Na_2CO_3$ (2.5 mmol), and SBA-15 (2 mmol) were loaded into a PTFE-lined stainless-steel autoclave along with 5 mL of deionized water. The autoclave was sealed and heated to 463 K for 48 hours and then cooled to room temperature. The products were washed with deionized water and ethanol to remove excess starting materials. The obtained metal silicates were dried at 373 K for 12 hours. The actual metal and silicon content in the materials was analyzed by ICP. It was found that the actual ratio of metal to silicon ($\sim 1/10$) was lower than the ratio of metal to silicon in the starting solution. Therefore, the samples are denoted as NaMSi₁₀Ox (M = Cu, Ni and Mn).

Characterization

The scanning electron microscope (SEM) imaging was performed on a Zeiss Auriga microscope with an electron beam operation of 5 keV, which is a dual beam FIB (Focused Ion Beam) with a field emission electron column for high resolution electron imaging and a Canion Ga+ column for precision ion beam milling. Elemental distributions of the samples were characterized by energy dispersive X-ray spectroscopy (EDS) performed in a Zeiss EVO MA15 scanning electron microscope (SEM) working at 20 kV. The resolution of this microscope is about 5 nm. The EDS spectra were analyzed by the Bruker QUANTAX software.

Nitrogen adsorption isotherms were measured at 77 K using a Gemini VII 2390 Surface Area Analyzer (Micrometrics Instrument Corp.). Prior to the adsorption measurements, the metal silicate samples were degassed under flowing nitrogen for 2 h at 453 K to remove any residual water and surface species. The surface area was calculated using the Brunauer–Emmett–Teller (BET) method in the relative pressure range of 0.05 to 0.25. The total pore volume (V_t) was estimated from the N_2 adsorption isotherm at a relative pressure $P/P_0 = 0.97$. The pore size distributions (PSDs) were calculated using the Barrett–Joyner–Halenda (BJH) algorithm for cylindrical pores according to the improved Kruk–Jaroniec–Sayari (KJS) method.

X-ray diffraction (XRD) patterns were collected on a PAN-alytical powder diffractometer using CuK α radiation. The working voltage was 40 kV, and the current was 40 mA. The intensity data were collected at room temperature in the 2θ range of 0° – 4° and 15° – 70° .

CO₂ sorption measurements were carried out at 303 and 273 K using a Gemini VII 2390 Surface Area Analyzer (Micrometrics Instrument Corp.). Prior to the CO₂ adsorption measurements, all metal silicate samples were treated under flowing nitrogen for 5 h at 453 K.

Adsorption of dry CO₂, N₂/H₂O, and CO₂/H₂O was performed using a thermogravimetric analysis (TGA) device (Model Seiko 6300 TG/DTA, RT Instruments, Inc.) at 323 K. The experiments were performed using distilled water and two different carrier

gases: bubbling nitrogen (N2) or carbon dioxide (CO2) through distilled water at room temperature to get saturated water vapor pressure. The relative humidity of pristine flue gas varies from case to case, but is normally at low levels. Therefore, a relative humidity of ~25% (saturated water vapor pressure at room temperature) was chosen as a representative case for investigation. The gas flow rate used in all of the experiments was 60 mL min⁻¹. The net CO₂ adsorption capacity in the presence of H₂O was calculated by subtracting the N₂/H₂O adsorption value from the CO₂/H₂O adsorption value.

In situ IR study of dry CO2 and CO2/H2O adsorption on the metal silicate samples was conducted using a Thermo Nicolet Nexus 670 spectrometer in diffuse reflectance mode (DRIFTS) while the exiting stream was analyzed by an OmniStar GSD-301 (Pfeiffer-Balzer) quadrupole mass spectrometer (OMS). The

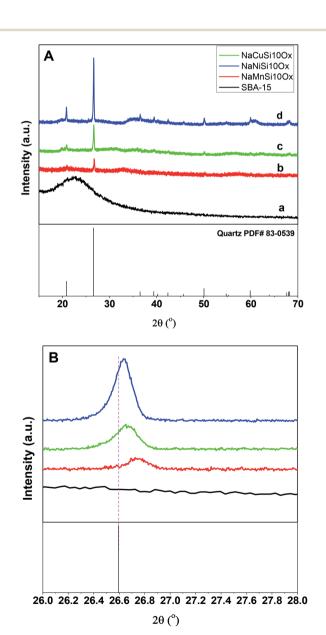


Fig. 1 The XRD patterns (A) and the enlarged XRD patterns (B) of the as synthesized metal silicates and pristine SBA-15 materials.

samples were pretreated in a DRIFTS cell (HC-900, Pike Technologies, nominal cell volume of 6 cm³) at 453 K in helium flow (25 mL min⁻¹) for 1.5 h before cooling down to 298 K for CO₂ adsorption. 2% CO₂/He (25 mL min⁻¹) was flowed over the samples at room temperature for 30 min before switching to helium purging for another 30 min. Time-resolved IR spectra were collected during the adsorption process and the subsequent thermal desorption process.

Results and discussion

The successful synthesis of the metal silicates with the SBA-15 doped by different types of metals is confirmed by XRD, N2 isothermal adsorption and SEM characterization. The small angle XRD patterns of the samples (Fig. S1†) indicate that SBA-15 is successfully produced, characterized by three well-resolved diffraction peaks at 0.86, 1.49, and 1.70. These typical peaks disappeared with the introduction of metal salt under hydrothermal conditions, which results in the appearance of different diffraction peaks at a higher angle range (Fig. 1). Fig. 1 shows the XRD profiles of the synthesized metal silicates and pristine SBA-15 from 15° to 70°. The pristine SBA-15 only exhibits a broad diffraction peak at higher angle diffraction (Fig. 1A-a).

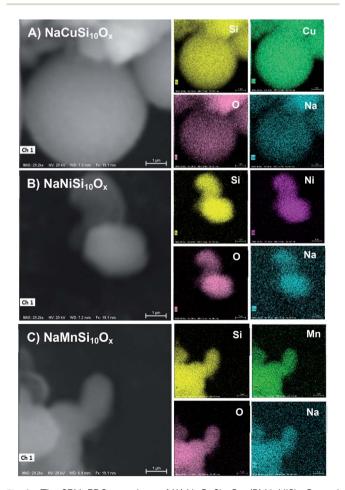


Fig. 2 The SEM-EDS mappings of (A) NaCuSi₁₀Ox, (B) NaNiSi₁₀Ox and (C) NaMnSi₁₀Ox.

All synthesized metal silicate samples present distinct diffraction peaks characteristic of quartz (PDF #: 83-0539) as seen in Fig. 1A-b-d, regardless of the metal type. This suggests that the formed metal (Cu, Ni and Mn) silicate materials have a continuous framework of SiO₄ (tetrahedrally coordinated) structures. The XRD patterns do not show any evidence of metal oxides forming for CuO, NiO and MnO. From the enlarged portion (the bottom figure, Fig. 1B), it can be seen that the characteristic diffraction peak at around 26.6 degrees of all metal doped samples is slightly shifted to the higher angle side relative to the pure quartz phase (PDF #: 83-0539). The observed key features for metal silicate materials, peak shift and absence of dopant oxide XRD peaks, evidently confirm the successfully incorporation of metals (Cu, Ni and Mn) into the synthesized silicates with quartz crystalline phase. To further confirm the location of metals in the synthesized silicates, EDS mapping acquired by SEM (Fig. 2) shows that O, Si, Na and the metal (Cu, Ni and Mn) elements are uniformly distributed at the micrometer scale, and the EDS intensity of Si to Cu (Mn and Ni) is similar, although the ratio of Si/metal is 10 (ICP results). Combined with the XRD results, it's highly possible that part of the introduced metal is incorporated into the structure of the silicate, while the rest of the metal is homogeneously dispersed on the surface of the silicates. Apparently, Na ions are present over the surface of the synthesized silicates. Fig. 3 gives the surface morphology and structure of the prepared metal silicates and pristine SBA-15 examined by SEM. SBA-15 shows a smooth surface and twisted belt morphology with clearly observable porous structure. The synthesized NaCuSi₁₀Ox, NaNiSi₁₀Ox and NaMnSi₁₀Ox exhibited rod, ball and cotton-like structures, respectively. All three metal silicate samples show rough surface characteristics and irregular porous structures, which indicates the structural changes of the synthesized metal silicates from pristine SBA-15. This is in agreement with the results from XRD and the N2 adsorption isotherms as described below.

The porous structures of the metal silicates and pristine SBA-15 were characterized by nitrogen adsorption at 77 K. Fig. 4

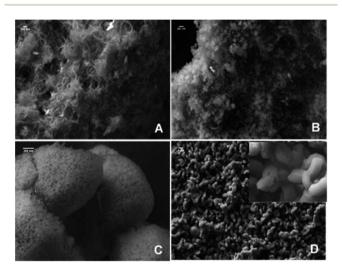


Fig. 3 The SEM images of (A) NaCuSi $_{10}$ Ox, (B) NaNiSi $_{10}$ Ox, (C) NaMnSi $_{10}$ Ox and (D) SBA-15.

gives a comparison of the N2 adsorption-desorption isotherms and the corresponding pore size distribution for these materials. SBA-15 displays a typical type IV isotherm, which indicates the presence of a mesoporous structure. The N2 adsorptiondesorption isotherms for the metal silicate samples can also be classified as type IV isotherms according to the IUPAC classification (Fig. 4A). However, the volume of adsorbed N2 and the areas of the hysteresis loops for the metal silicates are much smaller compared with those for the pristine SBA-15. This can be ascribed to the crystallization process of the metal silicates, where the degradation and reconstruction of the framework of pristine SBA-15 occur with the incorporation of metals.40 The pore size (Fig. 4B) of the synthesized metal silicates is decreased to 1.5-5 nm, compared with the pristine SBA-15 silica which has a mesopore size distribution range of 6-10 nm. In particular, the pore size for copper silicate narrows down to 1.5-2.5 nm, characteristic of super-microporous materials,41 though the BJH model might not be accurate for analyzing microporosity. The pore size distribution for nickel and manganese silicates covers two ranges, 1.5-2.5 and 3-4.5 nm for manganese silicate, and 1.5-2.5 and 3-5 nm for nickel silicate. The calculated textural properties of SBA-15 silica and the synthesized metal silicates are summarized in Table 1. Compared with pristine SBA-15, the surface area and pore volume decrease for all of the synthesized metal silicate samples. Again, this may be due to the framework

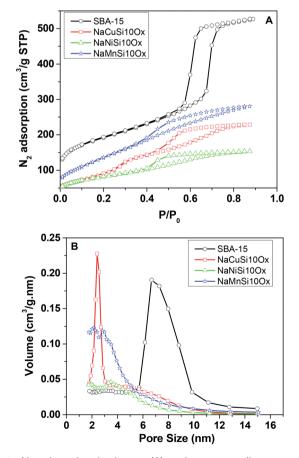


Fig. 4 N_2 adsorption isotherms (A) and corresponding pore size distributions (B) for the metal silicates and SBA-15.

Table 1 The actual ratio of metal to silicon (measured from ICP), BET surface area, pore volume and CO2 adsorption capacities of all samples

Samples	Actual ratio of metal to silicon	Surface area (m ² g ⁻¹)	$V_{\rm t} ({\rm cm}^3 {\rm g}^{-1})$	CO_2 adsorption at 273 K (mmol g^{-1})	CO_2 adsorption at 303 K (mmol g^{-1})
NaCuSi ₁₀ Ox	10.7	445	0.46	1.57	1.18
NaNiSi ₁₀ Ox	11.9	314	0.28	1.00	0.80
NaMnSi ₁₀ Ox	11.6	551	0.53	1.75	1.28
SBA-15	0	652	0.83	0.85	0.62

reconstruction and crystallization caused by the incorporation of metals into the pristine SBA-15, in accordance with the XRD results. In brief, the metal silicates with micro–mesoporous composites and quartz structures are successfully made by reconstruction of the pristine SBA-15 framework with *in situ* introduction of metals during the hydrothermal synthesis process.

The CO_2 adsorption capacities of all samples were measured at two temperatures (273 and 303 K) and the results are shown in Fig. 5 and Table 1. For the pristine SBA-15, the CO_2 adsorption capacities at 273 K and 303 K are 0.85 and 0.62 mmol g^{-1} at 1 bar, respectively. The CO_2 total capacities on the metal silicates at both temperatures are higher than that on SBA-15,

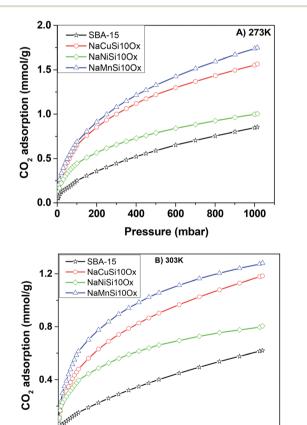


Fig. 5 The $\rm CO_2$ adsorption isotherms for the metal silicate and pristine SBA-15 samples up to a maximum pressure of 1 bar at (A) 273 K and (B) 303 K.

Pressure (mbar)

600

800

1000

400

though their surface area and pore volume are lower than those of pristine SBA-15. This can be attributed to the formation of a crystallized metal silicate structure and the incorporation of metals, i.e., CO₂ adsorption on the metal silicates is impacted by both the textural parameters (surface area and pore volume) and the chemical properties (the type of metal). As can be seen in Fig. 5, the CO₂ capacities differ slightly for the metal silicate samples at both temperatures: ~ 1.75 mmol g⁻¹ @ 273 K $(\sim 1.18 \text{ mmol g}^{-1} \ \text{@} \ 303 \text{ K}) \text{ for NaMnSi}_{10}\text{Ox}, \sim 1.57 \text{ mmol g}^{-1} \ \text{@}$ 273 K (\sim 1.02 mmol g⁻¹ @ 303 K) for NaCuSi₁₀Ox and \sim 1.00 mmol g⁻¹ @ 273 K (\sim 0.81 mmol g⁻¹ @ 303 K) for NaNiSi₁₀Ox, following the trend of decreasing surface area and pore volume of these samples. To clearly show the effect of metals in the framework/over the silicate surface on CO₂ adsorption behavior, the CO2 capacities were normalized to the total surface area, as presented in Fig. 6. NaCuSi₁₀Ox has higher CO₂ capacity than NaMnSi₁₀Ox and NaNiSi₁₀Ox at 273 K with the latter two giving similar capacities of CO2 uptake. This suggests that the type of metal in the silicate plays a role in the CO₂ adsorption behavior, but not significantly. The significant increase in CO2 adsorption capacity of the metal silicates compared to the pristine SBA-15 demonstrates a stronger effect from the texture parameters. Sorbent materials for CO₂ capture from humid flue gases are urgently required due to the increased cost for prior dehydration of the gas stream. So TGA experiments were carried out to further analyze and evaluate the potential of the synthesized metal silicates for CO₂ capture

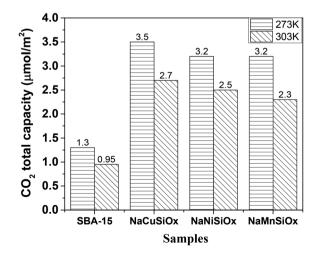


Fig. 6 $\,$ CO $_2$ total capacity of metal silicates and SBA-15 samples normalized to the surface area.

200

under humidified conditions. To test the influence of water vapor, the pretreated metal silicate samples were exposed to dry CO₂, humidified CO₂ and humidified N₂ for 10 hours at 323 K. The net CO₂ adsorption capacity in the presence of H₂O is calculated by subtracting the N₂/H₂O adsorption value from the CO₂/H₂O adsorption value, and breakthrough curves with time are sketched in Fig. 7. It is found that the presence of water induces a longer breakthrough time for CO2 capture compared with dry gases, which implies the existence of competitive adsorption between H2O and CO2 molecules, i.e., the CO2 and H₂O possibly adsorb on the same surface sites of the metal silicate samples. Competitive adsorption is a general phenomenon for multicomponent involved systems. Interestingly, compared with the dry CO2 case, H2O addition clearly enhances the CO₂ uptake amount for the NaCuSi₁₀Ox and NaNiSi₁₀Ox samples at a longer adsorption time, and has almost no effect on the NaMnSi₁₀Ox sample as shown in Fig. 7A-C. This indicates that adsorbed H2O could act as a helper for further CO2 capture, possibly through hydrogen bonding or a hydration reaction (see below). In the presence of H₂O, the quantity of CO₂ adsorbed by the NaCuSi₁₀Ox and NaNiSi₁₀Ox samples is 0.76 and 0.46 mmol g^{-1} at 450 min, respectively, which represents 27% and 10% improvement relative to the dry gas stream conditions. The NaMnSi₁₀Ox sample gives 0.61 mmol g⁻¹ CO₂ capacity, which is similar to that $(0.62 \text{ mmol g}^{-1})$ under dry gas conditions. Obviously, NaCuSi₁₀Ox is the best adsorbent among

the three metal silicates under wet conditions, followed by the NaMnSi₁₀Ox and NaNiSi₁₀Ox, despite the differences in surface area and pore volume for all materials (Table 1). Different from the dry conditions, where the CO₂ uptake mainly relies on the texture parameters of the metal silicate materials, the effect of H₂O addition on the CO₂ uptake is more dependent on the type of metal in the metal silicate than on the texture parameters. It is worth mentioning that all samples are highly stable after CO₂ capture in wet conditions, which is evident from the characteristic XRD pattern (Fig. S2†). To better understand how the presence of water vapor affects the CO₂ capture on the metal silicates, FT-IR was employed to investigate the adsorption of dry and humidified CO2 on all samples. Fig. 8 compares the IR spectra taken as a function of time after the NaCuSi₁₀Ox sample was exposed to CO₂ in the absence and presence of water. As shown in Fig. 8A and B, upon initial CO2 adsorption (less than 2 min), the most intense bands appear at 2354, 2342, 1675, 1631 and 1360 cm⁻¹. The band at 2354 cm⁻¹ with a shoulder at 2342 cm⁻¹ is attributed to physisorbed CO₂, while the IR features in the range of 1700 to 1200 cm⁻¹ are characteristic of carbonates and bicarbonates. 42-45 Generally, there are two types of basic sites on inorganic oxide materials, basic hydroxyl groups and basic surface oxygen (normally designated as a Lewis base) that can interact with the acidic CO₂. Therefore, CO₂ adsorption on these two types of basic sites can result in bicarbonate (with OH groups) and various carbonate species

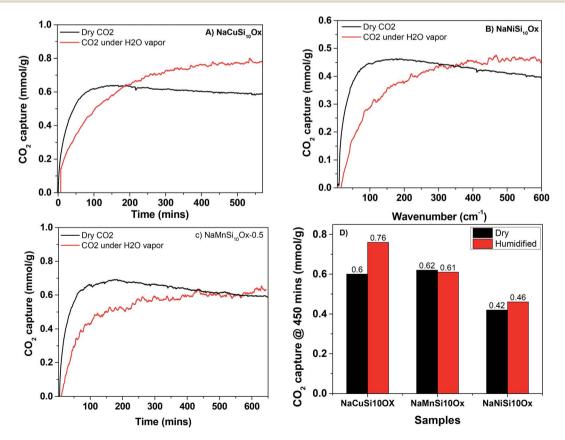


Fig. 7 CO_2 adsorption on metal silicates in the absence and presence of water vapor as a function of time, (A) NaCuSi₁₀Ox, (B) NaNiSi₁₀Ox and (C) NaMnSi₁₀Ox, and (D) the CO₂ uptakes on the metal silicates at 450 min in the absence and presence of water vapor.

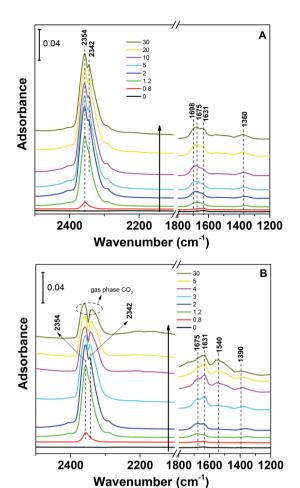


Fig. 8 IR spectra from CO_2 adsorption at room temperature on NaCuSi₁₀Ox for 30 min: (A) in the absence of water vapor, and (B) in the presence of water vapor.

(with surface O). The bands at 1675 and 1360 cm⁻¹ are assigned to carbonates, and the band at 1631 cm⁻¹ reflects the presence of bicarbonates. 43-45 It is noted that the initial adsorption bands are similar in frequency for CO2 adsorption under dry and humid conditions, indicating that similar surface species are formed with/without H2O addition. However, these IR features evolve differently as a function of adsorption time in the absence and presence of water. Under dry conditions (Fig. 8A), the overall types of surface adsorbed CO2, carbonate and bicarbonate species do not vary as a function of adsorption time, but the relative intensity (amount) continuously increases for the same type of surface species. Under wet conditions (Fig. 8B), in addition to the initial bands at 1675, 1630 and 1360 cm⁻¹, there are two new bands appearing at 1550 and 1390 cm⁻¹ and the band at 1631 cm⁻¹ is relatively intensified with increased adsorption time (3 to 30 min). The relative enhancement of the 1631 cm⁻¹ band and the appearance of the band at 1390 cm⁻¹ are caused by newly developed bicarbonate (acid carbonate) species produced from further reaction of adsorbed CO2 and H2O.43,45,46 Adsorbed water can also contribute through its bending mode to the 1631 cm⁻¹ band.

The band at 1550 cm⁻¹ is possibly due to unidentate carbonate, which is generated by the H₂O interacting with bidentate carbonate as evidenced from the disappearance of the band at 1698 cm⁻¹.⁴⁶ These observations confirmed that H₂O addition is able to react with adsorbed CO₂ species to form bicarbonate and unidentate carbonate, and thus leads to the improvement of the CO₂ uptake on the sample. It was also demonstrated in a number of studies that CO₂ capture on silicates can be enhanced at low temperature by water vapor addition,⁴⁷⁻⁴⁹ producing acid carbonate (MHCO₃) species instead of carbonate (Na₂CO₃) species. Those reports are in agreement with our IR observations on the NaCuSi₁₀Ox sample in the presence of water.

It is worthwhile to mention that the initial bands at 2354 and 2342 cm $^{-1}$ (shoulder) due to physisorbed CO $_2$ are replaced with those from gas phase CO $_2$ as a function of adsorption time in the presence of H $_2$ O, which occurs simultaneously with the evolution of the carbonate species. This seems to suggest that H $_2$ O also competes with physisorbed CO $_2$ for similar adsorption sites on the NaCuSi $_1$ OX sample, where H $_2$ O eventually dominates the shared sites. These IR results are in agreement with the TGA observations.

To investigate the stability of the various carbonate species formed on the NaCuSi₁₀Ox sample, IR spectroscopy was used to follow desorption of the surface species formed from CO₂ adsorption in flowing He gas. The IR spectra during desorption at room temperature are shown in Fig. 9, for both dry and wet conditions. Prolonged purging (30 min in flowing He) at room temperature does not noticeably change the IR features of the carbonates and bicarbonates under both dry and wet conditions. The IR bands corresponding to physisorbed CO2 species decline in intensity with increased purging time but are still observable even after purging in He for 30 min for the case of CO₂ adsorption in the absence of H₂O (Fig. 9A). In contrast, the IR bands due to gas phase CO₂ readily vanish upon He purging to 2 min for the case of CO₂ adsorption in the presence of H₂O (Fig. 9B). This indicates that the water addition is beneficial to the removal of physisorbed CO2 species. Further heating as shown in Fig. S3A and B† gradually diminishes the IR features of carbonates and bicarbonates, and eventually the IR bands in the region of 1700-1200 cm⁻¹ disappear when the temperature increases up to 453 K. There is no apparent difference in the IR feature evolution of the various carbonate and bicarbonate species as a function of temperature in the absence and presence of water.

IR experiments for CO_2 adsorption and desorption on $\mathrm{NaNiSi}_{10}\mathrm{Ox}$ and $\mathrm{NaMnSi}_{10}\mathrm{Ox}$ in the absence and presence of water were also conducted and the results are shown in Fig. S3 and S4.† One similar observation is that in the presence of water, IR bands corresponding to the physisorbed CO_2 species are replaced by CO_2 gas phase features with increased adsorption time for all three samples, implying the competitive adsorption between CO_2 and $\mathrm{H}_2\mathrm{O}$ on the metal silicates. However, the contrast in IR features due to carbonates between the dry and wet CO_2 gases is much less evident on the $\mathrm{NaNiSi}_{10}\mathrm{Ox}$ and $\mathrm{NaMnSi}_{10}\mathrm{Ox}$ samples than on the $\mathrm{NaCuSi}_{10}\mathrm{Ox}$ sample, especially on $\mathrm{NaMnSi}_{10}\mathrm{Ox}$. Meanwhile, for the

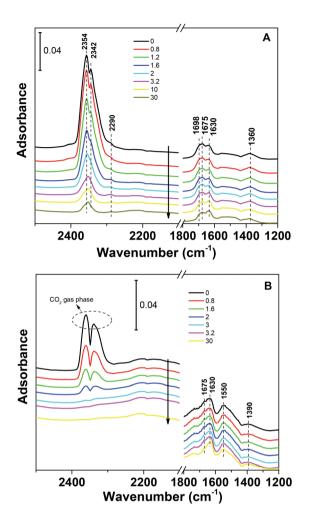


Fig. 9 IR spectra during CO_2 desorption on NaCuSi₁₀Ox as a function of He purging time (30 min) for (A) dry and (B) wet conditions, respectively.

NaNiSi₁₀Ox sample, the bicarbonate feature at 1633 cm⁻¹ slightly increases in intensity with adsorption time in the presence of H₂O, and the weak bands ascribed to bicarbonates at 1493 and 1390 cm⁻¹ are only observed upon prolonged adsorption time (20–30 min). For NaMnSi₁₀Ox, the change in IR features in the carbonates region is barely noticeable with wet CO₂ gas adsorption compared with the dry CO₂ case. Upon desorption at room temperature, the IR features due to the physisorbed CO₂ species under dry conditions decrease dramatically in intensity, and thus disappear with prolonged He purging in 5 min (Fig. S3B and S4B†) for both NaCuSi₁₀Ox and NaMnSi₁₀Ox. This suggests that interaction of CO₂ with the two silicates (Ni, Mn) is much weaker than that with NaCuSi₁₀Ox, where physisorbed CO₂ species still persist after He purging for 30 min at room temperature.

The bonding strength of the chemisorbed CO_2 , *i.e.*, carbonate species, on these metal silicates is comparable according to the MS profiles of CO_2 evolved during the IR-TPD process (Fig. S5 \dagger) under both dry and wet conditions. However, it shows that in general the carbonate species formed in the presence of H_2O require higher temperature to desorb

(up to 573 K) than those formed in the absence of H_2O (up to 400 K). The higher the desorption temperature, the stronger the interaction is for CO_2 with the materials. So the MS results during CO_2 -TPD signify that H_2O addition does reinforce the stabilization of the carbonate (bicarbonate) species on the metal silicates, consistent with the IR observation of these new species with the addition of water.

On the basis of the IR results, it is reasonable to postulate that CO2 and H2O exhibit a competitive and cooperative adsorption model on the metal silicate samples, especially for NaCuSiOx and NaNiSiOx, a similar behavior to that reported for CO2 and H2O coadsorbed on activated alumina.50 It can be concluded that the H2O and CO2 molecules competitively coadsorbed on the same sites of the metal silicate surface initially. Depending on the adsorption strength of CO₂ vs. H₂O₂ a stronger adsorption strength of CO2, for example on NaCuSi₁₀Ox, may permit its co-adsorption and synergistic interaction with H₂O to produce new adsorbed bicarbonate and carbonate species and thus results in enhanced CO2 capture capacity. In contrast, the presence of H2O has little effect on NaMnSi₁₀Ox which has a weaker interaction with CO₂. The results indicate that the three synthesized metal silicate materials could potentially be applied as CO₂ capture sorbents in humidified conditions with better/comparable CO2 uptakes compared with dry conditions.

Conclusions

CO2 capture under dry and wet conditions has been evaluated on metal silicate materials (NaCuSi10Ox, NaNiSi10Ox and NaMnSi₁₀Ox) at low temperatures (273–323 K). These metal silicate samples were directly derived by incorporation of metals into SBA-15 through a hydrothermal method. All of the metal silicates exhibit greatly higher CO2 capture capability than the pristine SBA-15. CO₂ capture capability strongly depends on the textural parameters, such as surface area, of the metal silicates in the absence of H₂O. H₂O addition is able to facilitate the CO₂ uptake on the metal silicates, even though competitive adsorption is present between CO2 and H2O on the samples. The enhancement in CO₂ capture depends on the type of metal introduced in/on the silicates. Metal silicates such as NaCuSi₁₀Ox with strongest adsorption strength of CO₂ show the greatest increase in CO₂ capture capacity, due to the competitive and synergistic interaction between CO2 and H2O on the same surface sites in forming new surface bicarbonate and carbonate species. On the basis of the TGA and IR results, the presence of water not only improves the CO2 capture performance but also facilitates the removal of physisorbed CO₂ during the desorption process. These findings provide insights for designing new sustainable adsorbents based on metal silicate sorbents derived from SBA-15, of which the structure and the CO2 sorption performance can be modified by controllable incorporation of different types of metals.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was supported by the Center for Understanding and Control of Acid Gas-Induced Evolution of Materials for Energy (UNCAGE-ME), an Energy Frontier Research Center funded by U.S. Department of Energy, Office of Science, Basic Energy Sciences. Part of the work, including the IR and Raman studies, was conducted at the Center for Nanophase Materials Sciences, which is a DOE Office of Science User Facility.

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