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1. Introduction

Hydrogen sulfide (H₂S) is a very important environmental and biological marker. Its efficient detection, especially under extreme conditions, has always been an important research area.1-4 Effective H₂S detection technologies without auxiliary heating supports at low temperatures still deserve to be investigated, and improving the performance of sensitive materials at low temperatures is the prerequisite for achieving breakthroughs in this area.5,6 Semiconductor gas sensors based on 2D metal oxide nanostructures have been reviewed for the sensitive, selective, and reliable detection of specific gases. One strategy to realize accurate measurements at low temperatures is based on the nanostructure design of 2D metal oxide nanostructures.^{7,8} However, progress in the field of functionalized nanostructure design has not conformed to expectations and the structural design of high-performance sensing materials at low temperatures (even below the freezing point) still remains a challenging task.

Because of the linear relationship between the variation in carrier concentration and the magnitude of the adsorption/ desorption process, the sensing signal is very limited when the adsorption and desorption processes are fairly weak at low

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H₂S detection at low temperatures by Cu₂O/Fe₂O₃ heterostructure ordered array sensors†

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2D heterostructures are promising gas sensor materials due to their surface/interface effects and hybrid properties. In this research, Cu_2O/Fe_2O_3 heterostructure ordered arrays were synthesized using an *in situ* electrodeposition method for H₂S detection at low temperatures. These arrays possess a periodic long range ordered structure with horizontal multi-heterointerfaces, leading to superior gas sensitivity for synergistic effects at the heterointerfaces. The sensor based on the Cu_2O/Fe_2O_3 heterostructure ordered arrays exhibits a dramatic improvement in H₂S detection at low temperatures (even as low as -15 °C). The response is particularly significant at room and human body temperatures since the conductivity of the arrays can change by up to three orders of magnitude in a 10 ppm H₂S atmosphere. These good performances are also attributed to the formation of metallic Cu_2S conducting channels. Our results imply that the Cu_2O/Fe_2O_3 heterostructure ordered arrays are promising candidates for high-performance H₂S gas sensors that function at low temperatures as well as breath analysis systems for disease diagnosis.

temperatures.⁹ Therefore, the introduction of new strategies is imperative to improve the performance and one such strategy is the directed structural design of 2D metal oxide nanostructures.

The heterointerface conductance modulation (HICM) of heterostructure nanoarrays has been proved to be an effective sensing mechanism for low temperature gas detection.¹⁰⁻¹² The heterointerface barrier is sensitive to the carrier concentration; thus, a significant conductance modulation can be obtained even in the case of a small change in the carrier concentration. More importantly, the modulation is almost impervious to temperature. Hence, heterostructure nanoarrays have the ability to convert slight surface absorption signals into strong electric signals under low-temperature conditions. Furthermore, H₂S sensing based on the sulphurization reaction of H₂S and Cu_xO has also been proposed.^{11,13,14} The formation of metallic copper sulfide (Cu_xS) conducting channels (CSCC) is bound to cause an obvious change in conductance. Because of the temperature independence and the sulphurization reaction, the sensors based on the Cu_xO nanostructures exhibit superior selectivity and sensitivity at low temperatures.15,16 However, this detection strategy based on the synergistic effects of the HICM and CSCC mechanisms has not been fully appreciated.

We hope to propose a Cu_2O/Fe_2O_3 heterostructure ordered array, realize the synergistic effect of the HICM and CSCC mechanisms, and achieve H₂S detection at low temperatures (even below the freezing point). The heterostructure ordered arrays are synthesized using the *in situ* electrodeposition method, and the structure and H₂S sensitivity are characterized systematically. The results prove that the Cu_2O/Fe_2O_3

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heterostructure ordered arrays have desirable sensitivity and selectivity towards H₂S at low temperatures (even as low as -15 °C). Meanwhile, the detection performance at room temperature is significantly improved, which presents the potential applications of the Cu₂O/Fe₂O₃ heterostructure ordered arrays in environmental protection and breath analysis systems for disease diagnosis.

2. Methods

2.1. Materials

All chemicals and reagents used in the preparation of Cu₂O/ Fe₂O₃ heterostructure ordered arrays were of analytical grade. The chemicals included ferric(m) nitrate nonahydrate (Fe(NO₃)₃·9H₂O), copper(n) nitrate trihydrate (Cu(NO₃)₂·3H₂O), and nitric acid (HNO₃). All of the chemicals were purchased from Aladdin. The substrate was monocrystalline silicon with a layer of SiO₂ on the surface, and the electrodes were prepared using Cu foil (99.99%, 30 µm-thick).

2.2. Preparation of Cu_2O/Fe_2O_3 heterostructure ordered arrays

The Cu₂O/Fe₂O₃ heterostructure ordered arrays were synthesized using an *in situ* electrodeposition method in a quasi-2D ultra-thin electrolyte liquid layer. The electrolyte was prepared using Fe(NO₃)₃, Cu(NO₃)₂, and HNO₃, and the ion concentrations of Fe³⁺ and Cu²⁺ in the electrolyte were 0.04 M and 0.06 M, respectively. The total volume of the electrolyte was 50 mL; 0.1 mL HNO₃ was dropped into 49.9 mL electrolyte to maintain acidity.

At first, the Si substrate was placed on the Peltier element at the bottom of the growth chamber, and two electrodes were placed parallel to each other on the Si substrate. Then, 20 µL electrolyte was dropped onto the Si substrate between the two electrodes. After that, a cover glass was placed onto the two electrodes. A low temperature cycle water bath was used to control the temperature of the growth chamber and freeze the electrolyte, and an ultra-thin ice layer was formed between the silicon substrate and the cover glass. Eventually, two ultra-thin liquid layers of concentrated electrolyte were formed: one between the ice layer and the lower silicon substrate and the other between the ice layer and the higher coverglass. Lastly, the half-sine deposition potential was applied to the electrodes. The electrodeposition process was carried out for about 0.5 h, and the real-time growth process was observed using optical microscopy. When the growth process finished, the coverglass and Si substrate were taken out and cleaned three times with deionized water. Finally, Fe₂O₃/Cu₂O heterostructure ordered arrays were obtained on the surface of the coverglass and Si substrate.

2.3. Characterization

The as-prepared samples were examined by field-emission scanning electron microscopy (SEM, JSM-6700F, JEOL, Japan), transmission electron microscopy (TEM, Tecnai G2, FEI, USA), X-ray photoelectron spectroscopy (XPS, ESCALAB MKII, VG, UK), and scanning probe microscopy (SPM, MicroNano D5A) for morphology, composition, crystallography, and microstructure characterizations.

2.4. H₂S gas response measurements

The samples on the coverglasses were chosen for gas sensing tests. These samples were connected into the circuit by depositing Au film electrodes on both sides of the samples through vacuum ion sputtering. The gas responses were evaluated in a custom-made gas sensing system, which included a test chamber, a Keithley 2400 sourcemeter, and a vacuum cryostat. The gas response is defined as $R = (I_g - I_a)/I_a \times 100\%$, where I_a and I_{g} are the currents in the air and $H_{2}S$ atmosphere at a bias voltage of 20 V. The target gases with the desired concentrations were prepared using the static volumetric method. During the H₂S sensing tests, the humidity of the analyte H₂S gases was kept in the range of $50 \pm 10\%$. NH₃ and methanol were used as potentially interfering gases in our tests and were prepared by the evaporation of their solutions in the test chamber. Meanwhile, allochroic silicagel was also placed in the test chamber during the test to keep the humidity constant.

Results and discussion

As shown in Fig. 1, samples with different morphologies are deposited using various potentials. The sample was deposited using a semi-sine wave voltage (voltage: 0.3-0.9 V, frequency: 0.6 Hz, as shown in Fig. 1d). The deposition velocity is dependent on the applied potential.17 When the voltage was small, the ions could migrate to the growth front in time as the deposition process was relatively slow. Therefore, a bamboo-joint-like morphology of the nanoarrays was formed during this deposition process. While the deposition process was relatively fast when the voltage was high, the ions could not migrate to the growth front rapidly enough to keep up with the deposition rate; thus, ridge-like nanowires were formed between the bamboo joints. Furthermore, as we can see in the inset, the nanoarrays have a polycrystalline structure, but the sizes and morphologies of the crystal grains in the bamboo joints and ridge-like nanowires are definitely different.

The deposition potentials of the samples (Fig. 1b and c) were increased from 0.3–1.2 V to 0.3–1.5 V. It can be observed that the cycle length increases gradually as the potential is increased. In addition, it is clearly displayed in the insets of Fig. 1b and c that the crystal grain size of the ridge-like nanowires increases on increasing the deposition potential. Unfortunately, the deposits felled off from the substrate more serious when their size is bigger. Finally, we obtained a uniformly distributed nanowire array with heterointerfaces in the direction of the nanowires. In order to achieve the application of the HICM mechanism in gas sensing, the gas sensors were based on the sample shown in Fig. 1a.

XPS was performed to examine the accurate chemical composition of the Cu_2O/Fe_2O_3 heterostructure ordered arrays. Fig. 2a–c show the high-resolution Cu 2p, Fe 2p and O 1s spectra of the sample. Fig. 2a displays two peaks at 931.6 and 951.4 eV,



Fig. 1 SEM images of the samples synthesized using different deposition potentials: (a) the voltage was varied from 0.3 to 0.9 V, while the voltage was varied from 0.3 to 1.2 V (b) and 0.3 to 1.5 V (c). The insets in (a), (b), and (c) are the magnification images of each sample. (d) The applied semi-sine wave deposition potential of (a). The period of all potentials was set to a constant value of 0.6 Hz.

corresponding to Cu 2p_{3/2} and Cu 2p_{1/2}, thus proving the existence of Cu₂O.^{18,19} As shown in Fig. 2b, the Fe 2p spectrum displays two main peaks at 712.9 and 723.4 eV (corresponding to Fe $2p_{3/2}$ and Fe $2p_{1/2}$) as well as two weak satellite bands associated with these main peaks. This result is in agreement with the values reported in the literature for γ -Fe₂O.^{20,21} These binding energies are consistent with those previously reported for Cu₂O and Fe₂O₃, confirming the chemical composition of the Cu₂O/Fe₂O₃ heterostructure ordered arrays. The SAED and HRTEM data shown in Fig. S1[†] further prove the formation of Cu_2O and Fe_2O_3 . In Fig. 2c, the binding energy peak at 529.8 eV is characteristic of the lattice oxygen (denoted as O_L), and the peak at 532.1 eV is assigned to the surface oxygen ions or oxygen vacancies (denoted as Os).22 Large numbers of surface oxygen ions and oxygen vacancies on transition metal oxide surfaces play an active role in gas sensing applications.

The structural details of the Cu_2O/Fe_2O_3 heterostructure ordered arrays were confirmed by the energy spectrum analysis of the TEM and SEM data. The TEM image of the sample further reveals the bamboo-like morphology of the heterostructure arrays (Fig. 3a). The element distribution mapping of Cu and Fe in Fig. 3b and c, respectively, shows the differentiated distribution of these two elements. As we can see in Fig. 3b and c, the distributions of Cu and Fe have the same periodicity within the heterostructure arrays. However, the continuity of the distributions is not uniform. The Cu element is continuously distributed in both the bamboo joints and ridge-like nanowires in the sample, while the Fe element is discontinuous in the ridge-like nanowire. More specifically, the distributions of Cu and Fe in the bamboo joints are not synchronized as well; Fe tends to be deposited in the front of the bamboo joint, as shown by the arrows in Fig. 3b and c. The line-profile analysis obtained using energy dispersive spectroscopy (EDS) combined with SEM indicates the same conclusion. As shown in Fig. 3e, the intensity curve of Fe (the blue line) reaches the extremum before that of Cu at the bamboo joint of the sample. The content ratio of Cu₂O to Fe₂O₃ is 4 : 1 according to the EDS and XPS measurements, which confirms that the deposition of Fe₂O₃ is relatively less. This may be one of the reasons for the discontinuous distribution of Fe₂O₃.

Fig. 4 shows the electrostatic field distribution of the Cu₂O/ Fe_2O_3 heterostructure ordered array characterized by the electrostatic field microscope (EFM) function of SPM. The 3D stereogram image of the sample and the line-profile analysis path (the red line) are shown in the inset. The heights of the bamboo joint and the ridge-like nanowire are about 130 nm and 50 nm, respectively, and the variation in surface elevation is very regular (black line). Additionally, the data (red line) also reveal that the variation in the electrostatic field has the same oscillation period as the surface elevation and is accompanied by a lag behind the height elevation along the growth direction. In other words, the interface field only exists at the ridge-like nanowires of the arrays due to the discontinuous distribution of Fe_2O_3 . Therefore, the Cu₂O/Fe₂O₃ heterostructure ordered



Fig. 2 (a-c) The high-resolution Cu 2p, Fe 2p, and O 1s XPS spectra of Cu_2O/Fe_2O_3 heterostructure ordered arrays before the sensing test. (d) The high-resolution S 2p spectrum of the sample after the sensing test.

arrays can be considered as periodic nano-microstructures based on the alternately distributed Cu_2O (part of the ridge-like nanowire) and Cu_2O -Fe₂O₃ (bamboo joint).

The sensor based on the Cu₂O/Fe₂O₃ heterostructure ordered arrays exhibited excellent H₂S sensing even at low temperatures (Fig. 5). The response of the sensor to 10 ppm H_2S versus temperatures between -15 and 65 °C is shown in Fig. 5a. The response increased on increasing the temperature from -15 to 35 °C, while the response marginally decreased at 45 and 65 °C. The data prove the excellent H₂S response of the sensor at low temperatures even at $-15 \degree C (R \approx 900)$. Furthermore, the response reached to the maximum value ($R \approx 14\ 200$) at 35 °C; this high response at human body temperature reveals vast potential biomedical applications in the breath analysis of the H₂S biomarker for disease diagnosis. The conductivity of the sensor after being exposed to various concentrations of H₂S at 20 °C is shown in Fig. 5b. The results indicate a good linear response in the range of 20-120 ppm. Above 120 ppm, the conductivity did not change significantly, indicating the saturation of the response. During the H₂S sensing test, the humidity of the H₂S gas was maintained in the range of 50 \pm 10%. To evaluate the influence of humidity on H₂S sensing, a series of humidity sensing experiments were conducted on the Cu₂O/Fe₂O₃ heterostructure ordered arrays. As shown in Fig. S2,† the conductance changes slightly as the humidity is varied from 60% to 90% at room temperature. Even when the surface of the sensor was covered with deionized water, the conductance still maintained the same order of magnitude

with that at 60% humidity. Thus, the conductance change of the sensor caused by varying humidity can be ignored.

Different gases might lead to changes in the conductance of the Cu₂O/Fe₂O₃ heterostructure ordered arrays due to the sensitivity of Cu₂O and/or Fe₂O₃; thus, the selectivity to H₂S against other potentially interfering gases such as hydrogen (H_2) , ammonia (NH_3) , methylbenzene (C_7H_8) , and methanal (HCHO) was investigated (Fig. 5c).23-25 It was noted that the asprepared Cu₂O/Fe₂O₃ heterostructure ordered arrays exhibited a higher response to H₂S at a concentration of 10 ppm at 5 °C compared to that for other tested gases even under more favorable conditions (200 ppm at 10 °C), which confirmed the high H₂S selectivity of the Cu₂O/Fe₂O₃ heterostructure ordered arrays. The curve of conductivity vs. response time is shown in Fig. 5d. The conductivity gradually increased when the sensor was exposed to 10 ppm H_2S at -15 °C. The datum exhibits a twostage response as the frontal curve of the response peak exhibits two distinguished slopes before reaching the plateau region, which indicates the interaction of H₂S and Cu₂O/Fe₂O₃ heterostructure ordered arrays involves two different processes.

We believe that both H_2S absorption and sulphurization of Cu_2O are responsible for the excellent H_2S sensing at low temperatures. In the initial phase of the sensing process, H_2S reacts with the adsorbed oxygen on the surface of the arrays. Therefore, some oxygen-bound electrons can be released back into the surface, which results in a reduction in the holes of p-type Cu_2O . At last, the interface barriers decrease due to the



Fig. 3 (a) TEM image of the Cu₂O/Fe₂O₃ heterostructure ordered arrays. (b and c) The distribution of Cu and Fe corresponding to (a). (d and e) Line-profile analysis along the growth direction as well as the distribution of Cu and Fe. The arrows in (a) and (d) indicate the direction of the arowth.

reduction in the number of holes, leading to an increase in the conductivity. As we know, such a change in conductivity is not favorable at low temperatures. However, as H₂S absorption increases, H₂S starts to react directly with Cu₂O. This indicates that Cu₂O is converted to metallic Cu₂S through the sulphurization reaction, leading to a remarkable decrease in resistance. Hence, the sensors show a significant response to H₂S.^{26,27} The sulphurization reaction of Cu2O is not sensitive to temperature



Fig. 4 The distribution of the electrostatic field along with the height variation of the Cu₂O/Fe₂O₃ heterostructure ordered array; the inset is a 3D stereogram of the corresponding test sample.

and perhaps, this is the reason for the excellent H₂S response at low temperatures.

In order to confirm the sulphurization reaction of Cu₂O, XPS and linear sweep voltammetry (LSV) were further applied to reveal more details of the response. Through the XPS analysis of the samples used for H₂S sensing tests, we can obtain a strong signal of sulphur. As shown in Fig. 2d, the binding energies of the S $2p_{3/2}$ and $2p_{1/2}$ peaks are 161.48 and 162.5 eV, respectively. These binding energies are consistent with those previously reported for S in Cu₂S, indicating the chemical composition of Cu₂S.¹⁸ Moreover, the shape evolution of the *I–V* curves of the sensor supplies further evidence for the presence of Cu₂S. As shown in Fig. 6a, the I-V curve of the sensor in air exhibits obvious nonlinear characteristics at -15 °C, indicating the presence of heterointerfaces. This investigation showed that the conductivity of the sensor increased gradually as the H₂S exposure time increased from 120 to 300 s. When the sensor was exposed to 10 ppm H_2S for 120 s (Fig. 6b), the conductivity increased slightly and the I-V curve still remained nonlinear. The nonlinear relationship between I and V began to change when the exposure time increased to 190 s (Fig. 6c), and the conductivity markedly increased. After exposure for 300 s, a standard linear *I–V* relationship was observed (Fig. 6d) with a further increase in conductivity. The transition of the I-V relationship indicates a change in the conductive mechanism, which results from the formation of a Cu₂S conducting channel.



Fig. 5 (a) The temperature dependence of the sensor to 10 ppm H_2S . (b) The sensor response to different concentrations of H_2S at 20 °C. (c) The response of the sensor to 200 ppm NH_3 , C_7H_8 , H_2 , and HCHO at 10 °C and 10 ppm H_2S at 5 °C. (d) Two-stage dynamic response of the sensor to 10 ppm H_2S at -15 °C.



Fig. 6 Linear sweep voltammetry of the sensor in (a) air and 10 ppm H_2S with varying exposure duration times of (b) 120 s, (c) 190 s, and (d) 300 s at -15 °C.

The details of the two-stage dynamic response of the sensor also prove this point (Fig. 5d). Finally, we can confirm the formation of a continuous Cu_2S conducting channel.

The heterointerface barriers between Cu₂O and Cu₂O-Fe₂O₃ play a key role in the excellent H₂S gas sensing process. These barriers lead to a remarkable increase in the resistance of the Cu₂O/Fe₂O₃ heterostructure ordered arrays. The array is a horizontal heterostructure system, and all heterointerfaces can react with H₂S synchronously. At the initial stage of H₂S absorption, the barriers decreased (but not disappeared), which resulted from the variation in carrier concentration.28,29 Therefore, the conductivity of the arrays can only change over a small range. With the increase in H₂S absorption, the heterointerface barriers were destroyed due to the formation of the metallic Cu₂S conducting channel. It is worth mentioning that the Cu₂S conducting channel is continuous due to the continuously distributed Cu₂O, leading to a remarkable decrease in resistance. Therefore, the sensor based on Cu₂O/Fe₂O₃ heterostructure ordered arrays shows an enhanced response to H₂S at low temperatures.

4. Conclusions

In conclusion, we have successfully fabricated Cu_2O/Fe_2O_3 heterostructure ordered arrays using the *in situ* electrodeposition method. Based on H₂S absorption/desorption and the sulphurization of Cu₂O, the ordered arrays exhibit excellent H₂S sensitivity at low and human body temperature conditions. The horizontal multi-heterointerfaces and continuous distribution of Cu₂O are the fundamental reasons for excellent performance. These results demonstrate that our fabricated Cu₂O/Fe₂O₃ heterostructure ordered arrays have enormous potential for applications in low temperature H₂S detection and H₂S biomarker testing.

Conflicts of interest

There are no conflicts to declare.

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