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Relationship between the structure and catalytic performance of MoS₂ with different surfactant-assisted syntheses in the hydrodesulfurization reaction of 4,6-DMDBT

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Surfactants are important factors in the hydrothermal synthesis of MoS₂ with different morphologies. Herein, we report the synthesis of MoS₂ via the hydrothermal method combined with a single-source precursor with the assistance of different surfactants (CTAB/SDS/SDBS). The synthesis mechanisms of MoS₂ with different morphologies and their effects on 4,6-DMDBT in hydrodesulfurization (HDS) have been systematically studied. MoS₂-CTAB was prepared by the adsorption of molybdate radicals, nucleation and formation. MoS₂-SDS and MoS₂-SDBS were synthesized via four steps, namely, adsorption, insertion, exfoliation and assembly, and the relationship between the morphology-structure-performance of MoS₂ in the hydrodesulfurization of 4,6-DMDBT was investigated. It was established that the desulfurization rate of MoS₂, HYD ratio and selectivity of the MoS₂ increased in the order: MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS, which exhibited a positive correlation with the average number of layers and dispersion, and a negative correlation with the average slab length and the ratio of the Mo edge/corner sites of MoS₂. Among all the MoS₂, MoS₂-SDBS exhibited the best HDS performance.

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Introduction

Energy is an important driving force for the development of human society and diesel is widely used as a primary energy source in the world at present. However, significant harm is done to the environment on burning diesel, which contains a large number of sulfur compounds.¹ Thus, controlling the sulfur content of diesel is needed to reduce air pollution and also satisfy the increasingly strict regulations.^{2,3} The removal of 4,6-dimethyldibenzothiophene (4,6-DMDBT), which is the most difficult sulfur compound of diesel oil, is highly desirable. To date, hydrodesulfurization (HDS) remains one of the principal techniques for achieving this goal.⁴⁻⁶ Molybdenum disulphide (MoS₂) is considered to be an excellent catalyst for the HDS reaction because of its active sites including edge and corner sites exposed by its layered structure.⁷

Different preparation methods have different effects on the morphology and structure of molybdenum disulphide, which further affect its catalytic activity. The methods of preparation of MoS₂ have been quite developed, *e.g.*, the hydrothermal method, chemical vapor deposition (CVD), precipitation method and precursor thermolysis.⁸⁻¹² The morphology and crystallinity of MoS₂ are substantially affected by different

preparation methods. For example, Li *et al.*⁹ synthesized hollow MoS₂ microspheres composed of nanoflakes by the hydrothermal method. Lee *et al.*¹⁰ used MoO₃ and S as reducing agents to prepare single-layer MoS₂ films by CVD. Hu *et al.*¹¹ synthesized MoS_x ($x = 3-20$) in an ethanol-water solution by the precipitation method, and it was calcined in hydrogen at different temperatures to obtain MoS₂ with different morphologies. Wang *et al.*¹² synthesized MoS₂ and MoO₃ hierarchical nanostructures using a single-source molecular precursor.

Single-source molecular precursors refer to a single-source molecule containing all the elements required in order to form the final product, which means fewer irrelevant elements in reaction systems;¹³ the use of such precursors combined with the hydrothermal method could gain products in a more moderate way. For example, Wang *et al.*¹² prepared molybdenum sulfide nanoclusters using Mo((C₂H₅)₂NCS₂)₂O as the single-source molecule by the hydrothermal method. Judging by current research, this combination method is relatively uncommon in the preparation of MoS₂. Moreover, there is a lack of micro-level understanding of the HDS reaction of MoS₂ and related materials, and how to establish the morphology-structure-activity relationship between MoS₂ and HDS for 4,6-DMDBT. In other words, the numbers of layers and active sites of MoS₂ are estimated by characterization, and the catalytic performance, being directly and systematically related to HDS performance, is seldom studied. Therefore, we have proposed a strategy that combines the reaction product of silver

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diethyldithiocarbamate (DDTC) and ammonium paramolybdate ((NH₄)₆Mo₇O₂₄·4H₂O) as the single-source precursor with the hydrothermal method to prepare different morphologies of MoS₂, assisted by different surfactants. The products were characterized by XRD, SEM, FETEM, BET and Raman spectroscopy. All the different morphologies of MoS₂ as catalysts showed different HDS activities and desulphurization rates with 4,6-DMDBT for varied micro-structures of MoS₂.

Experimental

Materials

(NH₄)₆Mo₇O₂₄·4H₂O, HO-NH₂·HCl, diethyldithiocarbamic acid sodium salt (DDTC), NH₄OH, SDS, CTAB, SDBS, KI (AR) were purchased from Sinopharm Group Chemical Reagents Co. Ltd. 4, 6-DMDBT was obtained from Shanghai Vauquet, and decalin was obtained from Macklin. The above reagents were used without further purification.

Preparation of MoS₂

MoS₂ was prepared by hydrothermal synthesis with the assistance surfactants (CTAB/SDS/SDBS). In a typical procedure, the experiment consists of two steps. First, the precursor was synthesized by the following steps. (NH₄)₆Mo₇O₂₄·4H₂O and DDTC, in a molar ratio of Mo : S = 1 : 4, were dissolved in 100 mL deionized water, stirred with a magnetic stirrer for 5 h then allowed to react for 12 h as the molybdenum source and sulfur source, respectively. The products were washed several times with deionized water and anhydrous ethanol and were then transferred and dried in a vacuum dryer at 60 °C for 5 h.

Second, MoS₂ was prepared as follows. The precursor (1.275 g) and hydroxylamine hydrochloride (2.085 g) were dissolved in 60 mL of deionized water, and then SDS, CTAB and SDBS, three different kinds of surfactants, were respectively added to the hydrothermal system under vigorous stirring. The mixed solutions were then transferred to 100 mL hydrothermal reactors and heated at 220 °C for 24 h. After cooling to room temperature, black powders were obtained, which were washed several times with deionized water and ethanol. The final catalysts were obtained after drying under vacuum at 60 °C for 12 h and were denoted as "MoS₂-X", where X indicates the different surfactants.

Characterization

The crystalline structures of the samples were detected by a SmartLab X-ray powder diffractometer (XRD) with Cu K α radiation operated at 40 kV and 30 mA; the diffraction angle (2 θ) ranged from 5° to 80°, and the scanning rate was 10° min⁻¹. XRD spectra were analyzed using MDI Jade 6.

Before the FT-IR analysis, the KBr was dried in an oven at 120 °C for 12 h. Small amounts of the dry samples were mixed with KBr and pressed into pellets, and were measured on an FT-IR spectrometer (NICOLET iS 50).

The surface morphologies of the samples were recorded by S-4800 scanning electron microscopy (SEM). Secondary electron imaging was conducted and the surface morphologies and

element distributions were obtained by observing the samples at low voltage.

High-resolution transmission electron microscopy (HRTEM) characterization was performed on a JEM-2100 transmission electron microscope. Before characterization, tiny samples were dispersed in absolute ethanol by ultrasound, and a small number of liquid droplets were put on the copper mesh to be tested after volatilization. We acquired 25 representative pictures, including 400 slabs and 150 independent layered areas obtained from different regions of each catalyst. The average stacking number (ΔN) and average slab length (ΔL) were respectively calculated using the following equations¹⁴

$$\Delta N = \frac{\sum_{i=1}^n x_i N_i}{\sum_{i=1}^n x_i}$$

$$\Delta L = \frac{\sum_{i=1}^n x_i L_i}{\sum_{i=1}^n x_i}$$

where i is the total number of MoS₂ slabs. N_i and L_i represent the stacking layer number and length of MoS₂, respectively, and x_i is the number of MoS₂ slabs with N_i layers of length L_i .

The Mo edge/corner ratio of the MoS₂ slab ($(f_e/f_c)_{\text{Mo}}$) was gained by the following equation:¹⁵

$$\left(\frac{f_e}{f_c}\right)_{\text{Mo}} = \frac{\text{Mo}_e}{\text{Mo}_c} = \frac{5\Delta L}{3.2} - 1.5$$

where Mo_e is the number of edge sites and Mo_c is the number of corner sites.

N₂ adsorption-desorption (BET) isotherms were obtained on a QUADRASORB evo-2 automatic microporous physical adsorption instrument. The principle is that the surface of the sample is physically adsorbed with nitrogen at a low temperature to calculate the specific surface area and pore size distribution. The specific surface area of the sample was calculated by the BET (Brunauer-Emmett-Teller) formula. The pore size distribution was modeled by BJH (Barrett-Joyner-Halenda) analysis. The samples were vacuum degassed at 250 °C for 3 h before testing, and subsequently transferred to the analysis station for adsorption-desorption at -196 °C.

Raman spectra were obtained on a confocal inVia micro Raman spectrometer produced by Renishaw, UK. Monochrome light was scattered on the sample and the structural information of the samples was gained after calculating the wavelength of the scattered light. Generally speaking, the wavelength was mainly located in the range of molecular vibration, rotation and electronic level transition in the molecular system.

HDS of 4,6-DMDBT on the prepared MoS₂

A mixture of 4,6-DMDBT and decalin (0.4 wt% S) was used as the simulated diesel oil to test the catalytic activity of MoS₂; the test was performed in a microform high-pressure autoclave (200 mL). First, 70 mL of simulated diesel oil and 0.6 g catalyst were



poured into the autoclave. The reactor was installed according to the operation and the gas tightness of the device was good before reaction, then hydrogen was injected three times into the autoclave to replace the air in the autoclave until it was discharged. The reaction conditions were as follows: H_2 , 3 MPa, 300 °C, 500 rpm, 5 h. After the reaction was finished, the power was turned off, and the gas discharged from the reactor was fed into the saturated NaOH solution when the temperature dropped to room temperature.

Analysis of the total sulfur content of the solution after the HDS reaction was tested on a WK-2D microcoulomb comprehensive instrument, Jiangfen, from Jiangsu. The hydrocarbon composition was determined using a Pano A90 gas chromatograph equipped with an HP-5 (30 m × 0.32 mm × 0.25 μm) and FID detector for quantitative analysis; the qualitative analysis was carried out using a Trace 1310-ISQ LT GC-MS equipped with an HP-5.

The desulfurization ratio was calculated by the following equations:

$$D_s = \frac{X_0 - X_s}{X_0}$$

where X_s and X_0 represent the total sulfur contents before and after the reaction, respectively.

The ratio of the product content of the HYD pathway to that of the DDS pathway was expressed by calculating the product selectivity S . The formula is as follows:

$$S = \frac{S_{HYD}}{S_{DDS}} = \frac{S_{THDMBCH} + S_{DMBCH} + S_{MCHT}}{S_{DMBP}}$$

where $S_{THDMBCH}$, S_{DMBCH} , S_{MCHT} , S_{DMBP} represent the contents of THDMBCH, DMBCH, MCHT, DMBP in solution after HDS reaction.

Results and discussion

XRD results

The preparation of the precursors was the first step in the preparation of MoS_2 . To determine the composition of the

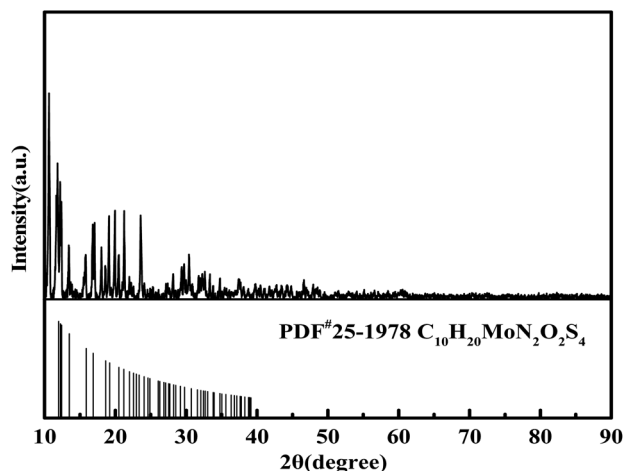


Fig. 1 The XRD spectra of the precursor.

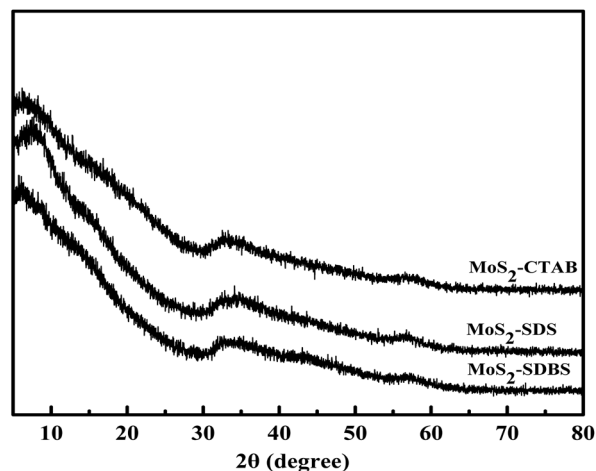
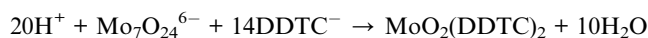


Fig. 2 XRD patterns of MoS_2 -CTAB, MoS_2 -SDBS, MoS_2 -SDS.

precursors, XRD characterization was conducted as shown in Fig. 1. Upon comparison with the standard card PDF 25-1978#, it was concluded that the precursor was $MoO_2(DDTC)_2$, the complex of ammonium paramolybdate and DDTC. The formation mechanism of the precursor is as follows:



In the hydrothermal reaction, $MoO_2(DDTC)_2$ decomposed into MoO_4^{2-} , then the O^{2-} was replaced by S^{2-} and MoS_2 was obtained.¹⁶

The XRD patterns of the three types of MoS_2 -X, with $MoO_2(DDTC)_2$ as the precursor, are shown in Fig. 2. The peaks of the three types of MoS_2 are similar, all exhibiting weak crystals of MoS_2 synthesized according to different surfactant-assisted hydrothermal methods. The MoS_2 peaks with 2θ at 34° and 57° were detected but not obvious in the three MoS_2 , and were attributed to the (100) and (110) planes of 2H- MoS_2 (JCPDS card no.75-1539), respectively, which indicated that the three MoS_2 -

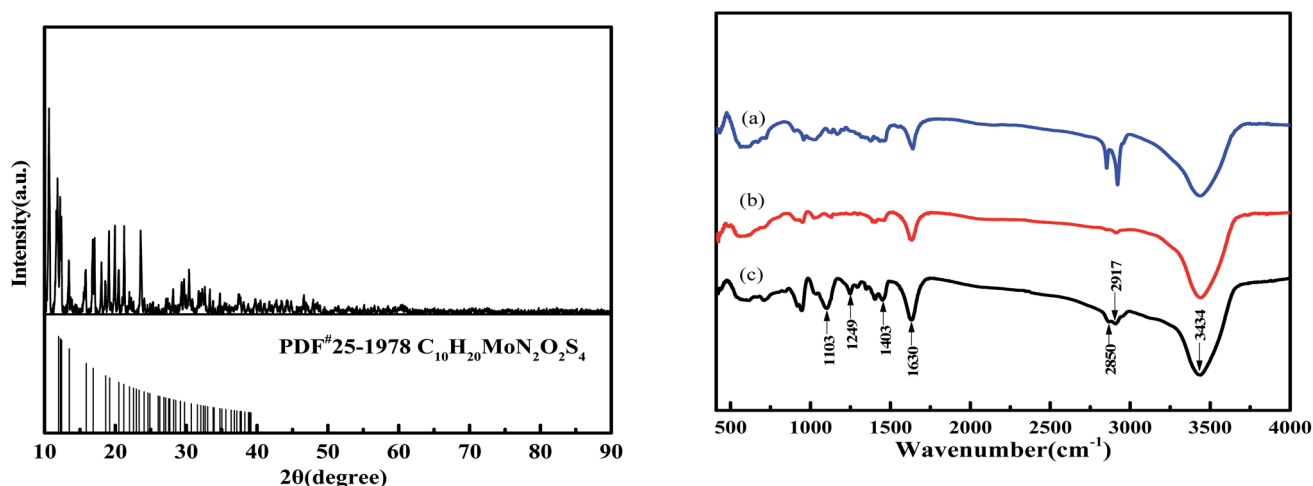


Fig. 3 FT-IR spectra of the samples. (a) MoS_2 -CTAB; (b) MoS_2 -SDS; (c) MoS_2 -SDBS.



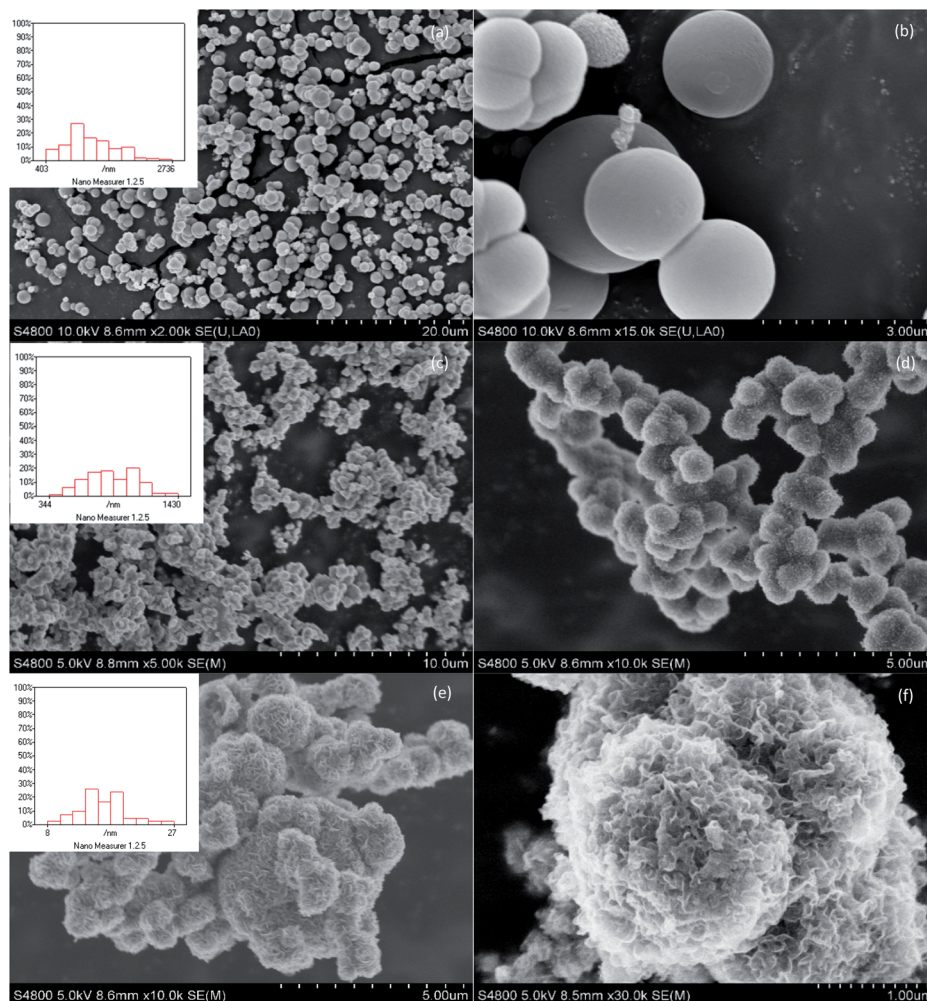


Fig. 4 SEM micrographs of the MoS₂-CTAB (a and b), MoS₂-SDBS (c and d), MoS₂-SDS (e and f).

X had the same arrangement of atoms in basal planes of 2H-MoS₂.¹⁷ Moreover, the (002) peaks represented the accumulation of the S-Mo-S layers along the *c*-axis; since only weak van der Waals forces connect the MoS₂ layers, it is very easy to insert heteroatoms between the layers.^{17,18} A weak peak at 9° was observed instead of the (002) peak at 14° for MoS₂-CTAB, MoS₂-SDS and MoS₂-SDBS as compared to the pristine 2H-MoS₂. This indicated that the (002) peaks moved forward, which was

attributed to the increase in the interlayer spacing caused by the addition of surfactants,^{19,20} demonstrating that there were few stacking layers of MoS₂. On the whole, the effects of the three surfactants on the crystalline form and intensities of MoS₂-X in the hydrothermal reaction were slight, and all the MoS₂ exhibited poor crystallinity, consistent with the previous results of the synthesis of MoS₂ using the hydrothermal method.²¹

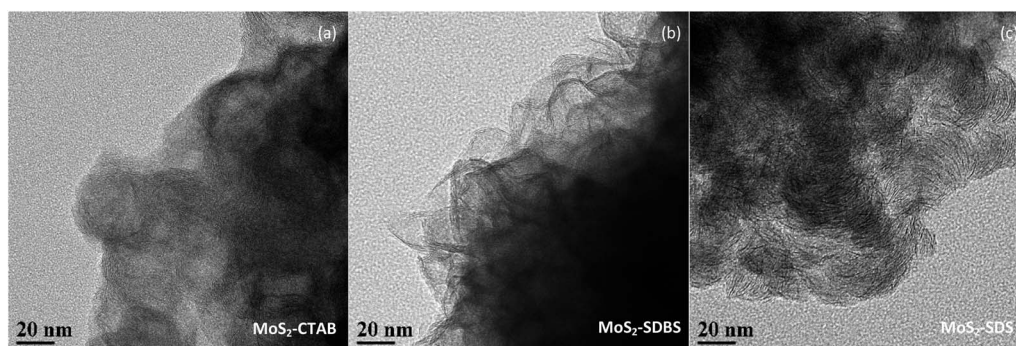


Fig. 5 FETEM images of the MoS₂-CTAB (a), MoS₂-SDBS (b), MoS₂-SDS (c).



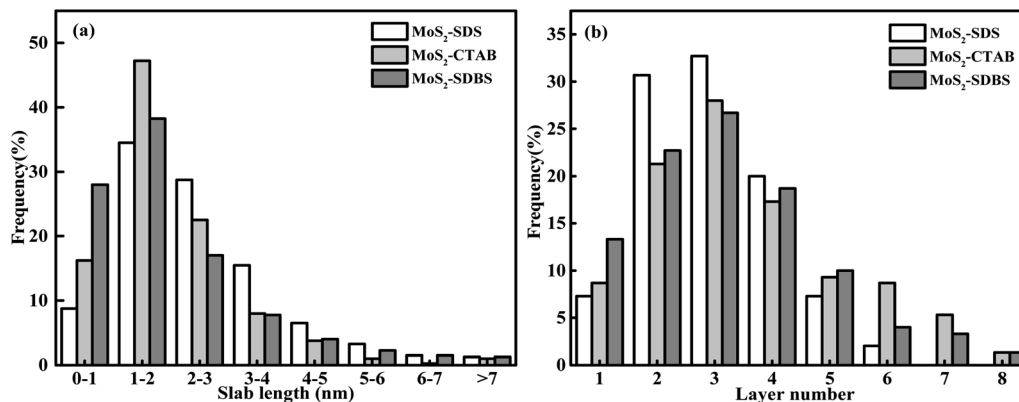


Fig. 6 Distributions of the slab length (a) and the layer number (b) of MoS₂-CTAB, MoS₂-SDS, MoS₂-SDBS.

FT-IR analysis

The FT-IR spectra of MoS₂-CTAB (a), MoS₂-SDS (b), MoS₂-SDBS (c) are given in Fig. 3. The peaks at 3434 cm⁻¹ and 1630 cm⁻¹ for the three samples were assigned to the N-H stretching vibrations and C=S stretching vibrations of the amide bond from the precursor, respectively.²² The stronger intensity of MoS₂-SDBS was because of the effect of the C=C bond from the benzene ring in SDBS. The peaks at 2917 cm⁻¹ and 2850 cm⁻¹ were assigned to the stretching vibration modes of C-H from the surfactants (CTAB, SDS, SDBS).²³ The C-H stretching vibration intensity was stronger in MoS₂-CTAB than in the others, which was attributed to CTAB having the most C-H groups. The characteristic peaks of -SO₂ from MoS₂-SDBS appeared at about 1103 cm⁻¹ and 1249 cm⁻¹. In Fig. 3(c), the peak at 945 cm⁻¹ was strengthened, which indicated that there was a strong coordination effect between MoS₂ and SDBS rather than simple adsorption and modification.²⁴

SEM results

The SEM micrographs of the synthesized MoS₂ with three surfactants are provided in Fig. 4. The introduction of three surfactants in the synthesis process gave rise to remarkable morphological changes in the MoS₂. Some irregularly shaped particles with sizes ranging from 300 to 3000 nm were detected. MoS₂-CTAB exhibited smooth, ball-like particles with sizes ranging from 400 to 2800 nm and larger; the particles were evenly dispersed and less agglomerated. This was attributed to the larger steric hindrance caused by the hydrophilic functional group ((CH₃)₃N⁻) of CTAB, which led to the larger size of the micelles formed by CTAB. In addition, the selective adsorption of CTA⁺ on the specific crystal surface of the nuclei of MoS₂

limited the growth of the nuclei of MoS₂ and hindered its reunion in the hydrothermal process, thus increasing its dispersion. The size of the MoS₂ formed by CTAB as the template was fairly large;²⁵ its average size was 1.2 μm and the range of mean sizes was 700–900 nm. MoS₂-SDBS exhibited rough, ball-like particles that were greatly aggregated; there were hardly any single ball-like structures. The average particle size was 800 nm in the range from 300 nm to 1.5 μm. MoS₂-SDS exhibited a flower-like morphology with many stacked nanosheets, and the average thickness of the nanosheets was 15 nm, which indicated substantial aggregation.

FETEM results

HRTEM studies were carried out in order to acquire more information regarding the distribution and structure of MoS₂ as catalysts. The HRTEM images in Fig. 5 further show the specific outlines of the morphology of MoS₂ prepared by heating at 220 °C for 24 h and adding CTAB, SDS and SDBS, respectively. It was found that the fringes of the three samples were arranged in a relatively disorderly manner, which may have been caused by cracks on the crystal plane. Those disorders led to the disorder of the interlayer arrangement, which resulted in the poor crystallinity of MoS₂, entirely consistent with the XRD results. Typical MoS₂ fringes with layer stacking spacing of 0.63 nm were visible on all the samples, in accordance with the characteristic crystalline MoS₂ basal plane (002).^{26,27} The dislocations and distortions on the surface between different fringes indicated that the structure of MoS₂ was defective and the existence of defects means the exposure of more active sites of MoS₂.

Table 1 HRTEM statistics of MoS₂-CTAB, MoS₂-SDS and MoS₂-SDBS

Catalysts	ΔN	ΔL	D	f _c f _c
MoS ₂ -CTAB	3.31	1.94	3.22	1.53
MoS ₂ -SDS	2.95	2.35	3.16	2.45
MoS ₂ -SDBS	3.62	1.89	3.26	1.45

Table 2 Specific surface area, pore volume and pore diameter of MoS₂-CTAB, MoS₂-SDS and MoS₂-SDBS

Samples	MoS ₂ -CTAB	MoS ₂ -SDS	MoS ₂ -SDBS
Specific surface area (m ² g ⁻¹)	28	33	59
Pore volume (cm ³ g ⁻¹)	0.13	0.11	0.17
Pore diameter (nm)	3.82	3.82	3.82



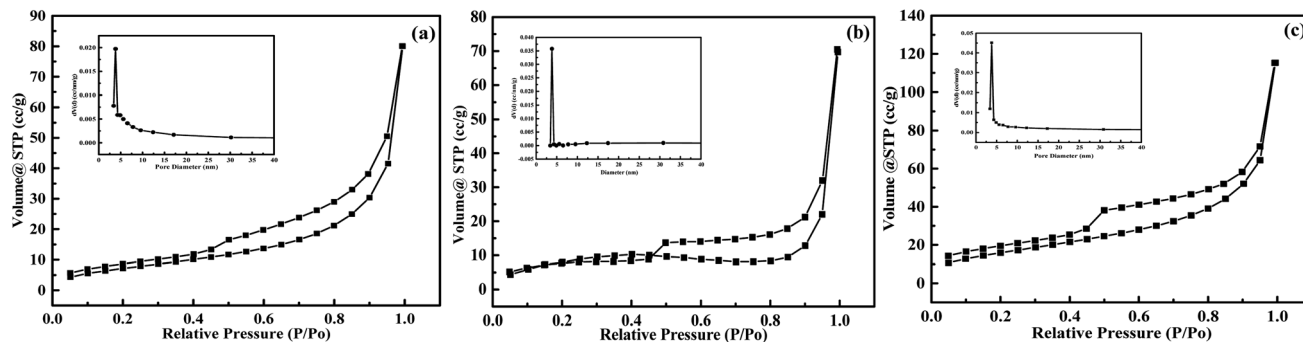


Fig. 7 Adsorption-desorption isotherms and pore volume distribution curves of MoS₂-CTAB (a), MoS₂-SDBS (b), MoS₂-SDS (c).

The distribution of the slab length and the layer numbers of the MoS₂-X are presented in Fig. 6. The values of the average slab length, layer number and $(f_e/f_c)_{Mo}$ are shown in Table 1. By changing the type of surfactant, the synthesized MoS₂ showed differences in slab length and layer number. The number of layers in MoS₂-X was between 1 and 8, and the slab length was mostly within 7 nm. For all the MoS₂ samples, the slab lengths were mostly between 1 and 2 nm and the number of layers was mostly 3. MoS₂-SDS, MoS₂-CTAB, and MoS₂-SDBS accounted for 34.5%, 47.25%, and 38.25% of the total, respectively. With this as the demarcation point, the slab length first increased and then decreased. The percentage of MoS₂ slabs with less than 5 layers exceeded 87.5% and the percentage of MoS₂ slabs shorter than 4.0 nm exceeded 75%. As listed in Table 1, the average slab lengths of MoS₂-SDS, MoS₂-CTAB, and MoS₂-SDBS were 2.35, 1.94, and 1.89 nm, the average numbers of layers were 2.95, 3.31, 3.62 nm, the dispersions were 3.16, 3.22, 3.26, and the values of $(f_e/f_c)_{Mo}$ were 2.45, 1.53, 1.45, respectively. There were three layers for MoS₂-CTAB, and MoS₂-SDBS, and MoS₂-SDS had greater than three layers. The results, combined with the analysis results from Raman spectroscopy, are in good agreement with the FETEM results, suggesting that the distribution of MoS₂ slabs was finely adjusted by adding different surfactants.

BET results

The specific surface area of MoS₂ affects its catalytic performance to some extent. It was found that the specific surface areas of all the MoS₂ synthesized by adding different surfactants were in the order of MoS₂-SDBS > MoS₂-SDS > MoS₂-CTAB. From Table 2, the pore size followed the sequence of MoS₂-CTAB > MoS₂-SDBS > MoS₂-SDS, and pore volume was of the order MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS. MoS₂-SDBS had the largest specific surface area and pore volume of 59.47 m² g⁻¹ and 11 cm³ g⁻¹, respectively. The N₂ adsorption-desorption and pore size distribution of MoS₂ with different morphologies are illustrated in Fig. 7. The adsorption and desorption isotherms were classified as all delayed rings of type H3, which are associated with slit-shaped pores formed by the accumulation of plate-like particles and the existence of mesoporous structures, but there was no saturated adsorption platform. At 3–5 nm, this is consistent with the results of SEM characterization.

Raman results

Raman spectroscopy is an effective method for characterizing the interface quality of 2H-MoS₂. As layered materials with incomplete crystalline structures, the interface quality was affected by strain, defects and dislocation. The Raman spectra of the MoS₂ series are displayed in Fig. 8. All the MoS₂ samples exhibited typical bands in the E_{2g}¹ (378–382 cm⁻¹) and A_{1g} (404–408 cm⁻¹) ranges; both the A_{1g} peak and the E_{2g}¹ peak had blue-shifts, and the bands were attributed to the interlayer displacement of Mo and S atoms and outside vibrations of the Mo–S bond along the c-axis. Comparing the three morphologies of MoS₂, the interaction intensity between the adjacent layers of MoS₂-CTAB was the weakest. The low-angle displacement of the vibration peak position of E_{2g}¹ was caused by interlayer dislocations or intra-layer defects of Mo and S atoms in crystalline MoS₂-CTAB and MoS₂-SDBS, which could lead to greater exposure of edge active sites^{28,29}. The distance between A_{1g} and E_{2g}¹ ($d = \nu(A_{1g}) - \nu(E_{2g}^1)$) increased with the increasing layer number of MoS₂.³⁰ MoS₂-CTAB displayed two peaks at 376 cm⁻¹ (E_{2g}¹) and 403 cm⁻¹ (A_{1g}), and $d = 27$ cm. MoS₂-SDS displayed two peaks at 381 cm⁻¹ (E_{2g}¹) and 406 cm⁻¹ (A_{1g}) ($d = 25$ cm). MoS₂-SDBS displayed two peaks at 378.5 cm⁻¹ (E_{2g}¹) and 403 cm⁻¹ (A_{1g}) ($d = 24.5$ cm). Raman spectroscopy demonstrated that the average

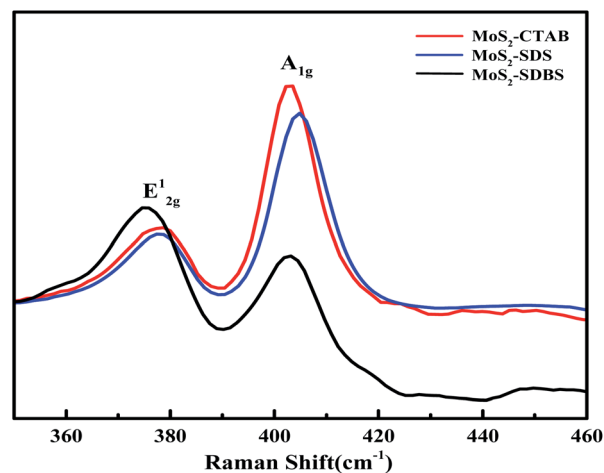


Fig. 8 Raman spectra of MoS₂-CTAB, MoS₂-SDS, MoS₂-SDBS.



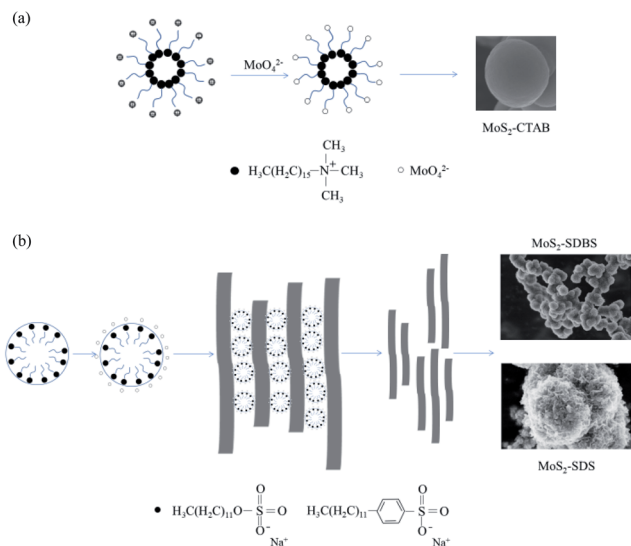


Fig. 9 Schematic diagram of formation mechanism of MoS₂-CTAB (a), MoS₂-SDBS and MoS₂-SDS (b).

layers of MoS₂-SDS and MoS₂-SDBS were three layers, in agreement with the HRTEM results.

The formation mechanism of MoS₂

According to the above characterization and results, MoO₂(-DDTC)₂ was acidic (pH < 4) in aqueous solution and existed in the form of MoO₄²⁻ and DDTC⁻; the O²⁻ in MoO₄²⁻ was easily replaced by S²⁻ because of the weak Mo-O bond in MoO₄²⁻. MoO₄²⁻ aggregated to form polymolybdate, and hydroxylamine hydrochloride was used as the reducing agent to reduce Mo(vi) to Mo(IV). During the hydrothermal reaction, DDTC⁻ reacted with polymolybdate to form polytetrathiomolybdate, and the nucleus of MoS₂ was finally formed by oxidation and reduction. The addition of surfactants resulted in different morphologies and structures of MoS₂, and the surfactants also acted as templates in the hydrothermal processes. The insertion of surfactant into the layered structure of MoS₂ led to the formation of nanosheets. These nanosheets aggregated on SDS/SDBS-formed micelles and grew into flower-like morphologies. When

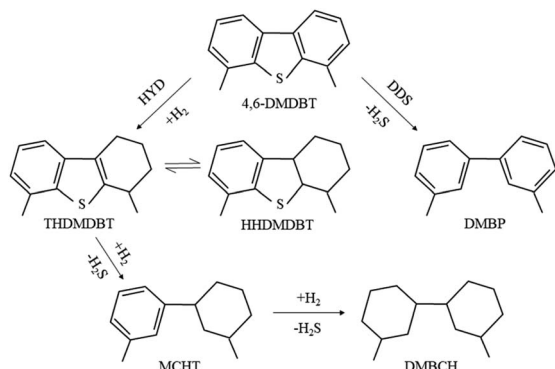


Fig. 10 Schematic diagram of the hydrodesulfurization path of 4,6-DMDBT.

Table 3 Comparison of the HDS desulphurization, HYD ratio and HDS selectivity of MoS₂-CTAB MoS₂-SDS and MoS₂-SDBS

Catalysts	Desulphurization (%)	HYD ratio (%)	Path selectivity
MoS ₂ -CTAB	58.5	37.1	1.6
MoS ₂ -SDS	44.6	26.3	1.1
MoS ₂ -SDBS	95.9	90.1	15.5

CTAB/SDS/SDBS was added to the reaction, the reaction mechanism was as given in Fig. 9(a) and (b). From Fig. 9(a), with CTAB as the cationic surfactant, MoO₄²⁻ was adsorbed on it as a template to produce a smooth spherical morphology. When SDS and SDBS were added to the reaction system as anionic surfactants, the formation mechanism of MoS₂ was similar. Specifically, the nanosheets were easier to grow along the (002) plane because this plane is the thermodynamically stable plane of MoS₂ nanosheets. Fig. 9(b) shows the mechanism with SDS/SDBS as surfactants. During the reaction, SDBS and SDS were dissolved in water to form micelles; then, MoO₄²⁻ was adsorbed onto the surface of the micelles. A large number of nanosheets were formed at the same time, and then those nanosheets were exfoliated and assembled into spheres under the action of the surfactants. In addition, the head-to-base ratio of SDBS is larger and more easily agglomerated to form micelles, as compared to SDS, which may explain why the morphology of MoS₂-SDS is flower-like and MoS₂-SDBS is rough-ball-like.

Catalytic activity

The hydrodesulfurization of 4,6-DMDBT can be divided into the hydrodesulfurization path (HYD) and the direct desulfurization path (DDS). HDS products of 4,6-DMDBT mostly contain THDMDBT, MCHT, DMBCH and DMBP. THDMDBT, MCHT and DMBCH are HYD products and DMBP are DDS products. The hydrogenation intermediate THDMDBT in the HYD pathway breaks the C-S bond to form MCHT, which is further hydrogenated to form DMBCH. In the DDS pathway, the C-S

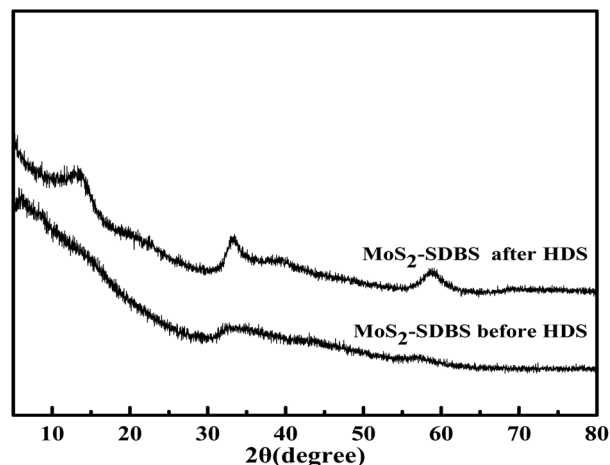


Fig. 11 XRD patterns of MoS₂-SDBS before and after HDS.



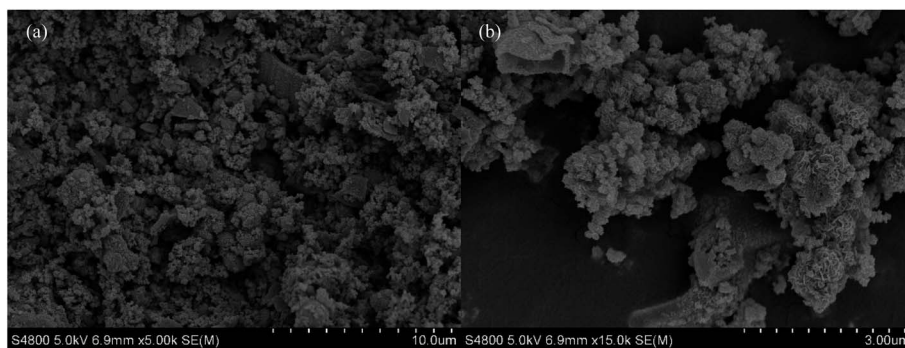


Fig. 12 SEM micrographs of MoS₂-SDBS (a and b) after HDS.

bond directly broke and generated the direct desulfurization product DMBP. The schematic diagram is shown in Fig. 10. The catalytic performances of MoS₂-X in the HDS of simulated diesel oil (0.4 wt% S content of 4,6-DMDBT/decalin) are set out in Table 3. MoS₂-SDBS exhibited the best HDS performance, with highest desulphurization, HYD ratio and selectivity, combined with FETEM analysis, the results showed that MoS₂-SDBS had more active catalytic sites, which included edge sites and corner sites and this can be attributed to its shortest average slab length, average layer number and the smallest value of $(f_e/f_c)_{Mo}$. The BET results showed that MoS₂-SDBS had the largest specific surface area among the three MoS₂. A comprehensive comparison of the results of HRTEM and BET analyses showed that they were accordant. The order of the ΔL and $(f_e/f_c)_{Mo}$ values of MoS₂ with three morphologies from large to small is MoS₂-SDS > MoS₂-CTAB > MoS₂-SDBS, while the order of ΔN and dispersion are the opposite, MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS. Many studies have shown that HDS catalysts with shorter slab length, higher stacking and greater dispersion have better catalytic performances because more active sites are exposed.^{31–34} Therefore, the catalytic activities of the three MoS₂ can be inferred as follows: MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS. The shortest slab length, the smallest value ratio of Mo edge sites to corner sites and the greatest dispersion of MoS₂-SDBS determine that it has the most active sites and the larger corner position as compared to the other two catalysts, which ultimately led to the best HDS performance. The desulfurization rate of MoS₂-X was arranged in the order of MoS₂-SDBS > MoS₂-SDS > MoS₂-CTAB. According to BET and HRTEM results, the specific surface area and pore volume of MoS₂-SDBS were larger than those of MoS₂-CTAB and MoS₂-SDS. This may be the point of the higher desulfurization rate of MoS₂-SDBS. From the analysis results, the desulfurization rate of 4,6-DMDBT was influenced greatly by the average slab length, followed by the average number of layers and finally the value of $(f_e/f_c)_{Mo}$. In addition, the HYD ratio and selectivity of MoS₂-X were in the order of MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS. The three MoS₂ as catalysts preferred to react along the HYD path. The $(f_e/f_c)_{Mo}$ value of MoS₂ was negatively correlated with the degree of hydrogenation. It was reported that the corner sites on the MoS₂ are favorable for HYD reactions and the edge sites on the MoS₂ promote HDS reactions because the corner sites are more

favorable for the adsorption and dissociation of molecular hydrogen into ionic hydrogen.³⁴ The values of $(f_e/f_c)_{Mo}$ were calculated in combination with HRTEM: $(f_e/f_c)_{Mo}(\text{MoS}_2\text{-SDBS}) > (f_e/f_c)_{Mo}(\text{MoS}_2\text{-CTAB}) > (f_e/f_c)_{Mo}(\text{MoS}_2\text{-SDS})$, which exhibited the same trends as the HYD ratio and selectivity of MoS₂-X. These results can be reviewed as the reason the HYD ratio and selectivity of MoS₂-CTAB are higher as compared to MoS₂-SDS. In conclusion, the desulfurization rate of MoS₂-X is positively correlated with the average number of layers and the HYD ratio and selectivity are positively correlated with the average slab length, and the ratio of the Mo edge/corner.

Reuse rate of MoS₂-SDBS

MoS₂-SDBS has the best catalytic activity of three catalysts; its morphology, structure and reuse in the HDS process have been studied. Fig. 11 compares the XRD spectra of MoS₂-SDBS before and after the HDS reaction. MoS₂-SDBS, after HDS reaction, exhibited higher crystallinity than it did before the HDS reaction, which may be due to the high temperature during the reaction. Fig. 12 shows SEM micrographs of MoS₂-SDBS after the HDS reaction; the morphology changed from rough, spherical particles before the reaction to granular particles that just stuck together after the reaction. MoS₂-SDBS after the HDS reaction was used as a catalyst for HDS to explore the reuse rate; the result showed that the desulphurization of the catalyst was 78.7% as compared with MoS₂-SDBS without HDS. The desulfurization rate was reduced by 17.9%, which showed that its reuse rate had decreased.

Conclusions

Three types of MoS₂ were synthesized for use as catalysts by the combination of the precursor method and the hydrothermal method and were used in HDS to assess their catalytic activity. The results are as follows. The smooth-surfaced and ball-like, rough-surfaced and ball-like, and flower-like morphologies of MoS₂ were prepared with the assistance of different surfactants (CTAB/SDBS/SDS). The TEM images showed that in general, the average slab length and the ratio of edge/corner of the MoS₂ increased remarkably in the following order: MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS. The average number of layers was in the order MoS₂-SDBS > MoS₂-SDS > MoS₂-CTAB. When MoS₂



was used as the catalyst in hydrodesulfurization, the desulfurization rate of the MoS₂ increased in the order MoS₂-SDBS > MoS₂-SDS > MoS₂-CTAB, which exhibited a positive correlation with the average number of layers and dispersion of MoS₂. The HYD ratio and selectivity of the MoS₂ increased in the order MoS₂-SDBS > MoS₂-CTAB > MoS₂-SDS, which exhibited a negative correlation with the average slab length and the ratio of Mo edge/corner sites of MoS₂. The results showed that MoS₂-SDBS exhibited the highest HDS performance among the three catalysts because it had the shortest average slab length, highest Mo ratio of edge to corner, and highest dispersion and specific surface area. The HDS performance of the reused MoS₂-SDBS was lower than that of the original MoS₂-SDBS.

Conflicts of interest

There are no conflicts to declare.

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