RSC Advances



PAPER

View Article Online
View Journal | View Issue



Cite this: RSC Adv., 2020, 10, 5604

Received 29th September 2019 Accepted 14th January 2020

DOI: 10.1039/c9ra07909b

rsc.li/rsc-advances

Molecular dynamics simulations of solvent effects on the crystal morphology of lithium carbonate

Hang Chen, abc Shaojun Duan, ab Yuzhu Sun, *abc Xingfu Song *b *abc and Jianguo Yuab

The attachment energy (AE) model was employed to investigate the growth morphology of Li_2CO_3 under vacuum and water solvent conditions by molecular dynamics simulations. The attachment energy calculation predicted the growth morphology in vacuum dominated by the $(1\ 1\ -1)$, $(0\ 0\ 2)$ and $(1\ 1\ 0)$ crystal faces. A modified attachment energy model, accounting for the surface chemistry and the corresponding topography of the habit crystal plane, was established to predict the morphological importance of crystal faces in a water solvent. Moreover, radial distribution function (RDF) and diffusion coefficient analyses were performed to explore the adsorption and diffusion behaviors of solvent molecules on the Li_2CO_3 crystal faces. The calculated results showed that with the solvent effects, the $(0\ 0\ 2)$ and $(1\ 1\ 0)$ faces were of great morphological importance, while the $(1\ 1\ -1)$ face disappeared gradually. These finally resulted in a cuboid-like Li_2CO_3 crystal. The growth morphology and the corresponding X-ray powder diffraction pattern derived from the modified AE model were in accordance with the results observed in experiments. The related model provides an important basis for the further investigation of the effects of impurities.

Introduction

Lithium is an important strategic resource with good conduction, low thermal expansion, and high electrochemical potential. Li₂CO₃, as a stable and common compound of lithium, is the main applied form of lithium in industries. It is widely applied in fields such as battery electrodes and as add-in materials to ceramics or glasses, lubricating agents and pharmaceutical agents.1-3 In practice, different application fields usually have various requirements on the crystal shape. The typical example is that the needle-shaped crystals of Li₂CO₃ are undesirable in pharmaceutical industries due to their difficult processing; nevertheless, they are useful for applications in solar cells.4 In general, crystals with uniform size, shape and internal structure with a narrow size distribution are preferred. During the crystallization process, the crystal shape is mainly defined by the crystal growth rate of its different faces. Therefore, crystal growth and morphology are important for the crystallization of Li₂CO₃.

Although the Li_2CO_3 crystal belongs to the monoclinic system (space group C2/c), it is different from rhombohedral or orthorhombic for most carbonates. The Li_2CO_3 crystals belong to the

monoclinic system (space group C2/c) at variance with all other and most common rhombohedral and orthorhombic carbonates.5 Recently, much attention has been paid to the growth mechanism of the Li₂CO₃ crystals considering the complex composition of raw brine materials and crystallization process. Pastero et al.6 studied the evolution of the crystal growth and shape of 100 contact twinned crystals of Li₂CO₃ (zabuyelite) by comparing the experimental and calculated growth morphologies. Besides, surfactants and polyelectrolytes have been used to study the morphology transformation of Li₂CO₃ obtained by using LiCl and Na2CO3.7,8 In general, the morphology of a growing crystal is governed by two factors. One is the internal structure of the crystal; the other comprises external parameters, which mainly include supersaturation, temperature, the presence of solvents and impurity ions. Among them, the solvent is one of the most important factors that should be taken into consideration. However, reports on the growth mechanisms and the crystal morphology of Li₂CO₃ are rare. It is, therefore, very important to investigate the influence of solvents on the growth mechanism and crystal morphology of Li₂CO₃.

Until now, the rapid development of the molecular dynamics theory has provided a powerful tool for the investigation of the crystallization process. Para Researchers once reviewed the related theoretical models for predicting crystal shapes and pointed out that new approaches offer the possibility of accurately predicting the effects of solvents or impurities on the crystal morphology. As an example, Duan *et al.* Studied the solvent-mediated crystal habit of an organic explosive compound by a modified attachment energy (AE) model. The

^aEngineering Research Center of Resource Process Engineering, Ministry of Education, Shanghai 200237, China

^bNational Engineering Research Center for Integrated Utilization of Salt Lake Resource, East China University of Science and Technology, Shanghai 200237, China. E-mail: yzsun@ecust.edu.cn; xfsong@ecust.edu.cn; Fax: +86-21-64252346; Tel: +86-21-64252346

Shanghai Institute of Pollution Control and Ecological Security, Shanghai 200092, China

Paper **RSC Advances**

effects of a solvent layer on different crystal surfaces were discussed. In short, the method of molecular dynamics has been widely applied to study the most favoured interactions between the crystal habit surfaces and specific solvents in order to establish the modification to the crystal shape in terms of relative growth rates. 16-24 Nevertheless, due to the complexity of the crystallization system and process, there are very few reports on the theoretical study of the Li₂CO₃ crystal morphology and the related research is still challenging.

This study mainly focused on the growth morphology and surface configuration of Li₂CO₃ under a water solvent environment. This is expected to provide a fundamental reference for the subsequent investigation on the effects of impurity ions. The molecular dynamics models, namely, the Bravais-Friedel-Donnay-Harker (BFDH) and AE models were tested first for predicting the morphology of Li₂CO₃ crystals in vacuum. Then, as an exploration, the effects of the water solvent on the crystal faces of Li₂CO₃ were investigated through molecular dynamics simulations. The results were compared with experimental observations and discussed further.

Theory and MD simulation details

Attachment energy model

The attachment energy model was proposed based on the period bond chain (PBC) theory.25 The solvent has to be removed from the surface before the crystal face can grow. This would cost energy and thus, the attachment energy decreases. In the model, E_s is defined as the energy correction term describing the energy of solvent binding on the crystal habit surface (h k l) in the presence of water. E'_{att} is the solvent-effected attachment energy and can be calculated by the attachment energy in vacuum $E_{\rm att}$ as follows.

$$E_{\rm att}^{'} = E_{\rm att} - E_{\rm s} \tag{1}$$

In the process of crystal growth, R_{hkl} is the relative growth rate of the (h k l) face, which is taken to be proportional to E'_{att} .²⁶

$$R_{hkl} \propto \left| E'_{\rm att} \right|$$
 (2)

For the crystal face with the lowest attachment energy, it has the greatest morphological importance due to the slowest growth rate. Since the influence of the solvent lies on both surface chemistry and the corresponding topography of the crystal face, the correction term E_s can be calculated as follows:²⁷

$$E_{\rm s} = \frac{E_{\rm int}}{\frac{A_{\rm box}}{A_{\rm acc}}} = \frac{E_{\rm int}A_{\rm acc}}{A_{\rm box}} \tag{3}$$

Here, $A_{\rm acc}$ is the solvent-accessible area of the crystal surface in the unit cell, which is achieved by calculating the Connolly surface.28 Abox is the total crystal face area of the simulated model in the $(h \ k \ l)$ direction. E_{int} is defined as the interaction energy between the solvent layer and the crystal surface. It can be calculated by using the next formula:

$$E_{\rm int} = E_{\rm total} - (E_{\rm surface} + E_{\rm solvent}) \tag{4}$$

Here, E_{total} is the total energy of the solvent layer and crystal surface, E_{surface} is the energy of the surface layer without the solvent and E_{solvent} is the energy of the solvent without the surface layer.

Computational details

The initial crystal parameters of Li₂CO₃ are summarized in Table 1, which has been adopted by the Inorganic Crystal Structure Database (ICSD#66941).29 There are four irreducible molecules in each unit cell. The molecular and unit cell structures of Li₂CO₃ are displayed in Fig. 1.

In the beginning, the crystal structure of Li₂CO₃ was optimized with Forcite tools. Subsequently, the BFDH and AE models were used to predict the crystal morphology in vacuum and provide a list of possible crystal faces with different inherent multiplicities. The later results show that the AE model is more precise than the BFDH model because it takes the crystal unit cell into consideration. A periodic superstructure of 5×6 unit cells was constructed and the Li₂CO₃ crystal was cleaved along the three main stable faces: $(1\ 1\ -1)$, $(0\ 0\ 2)$ and $(1\ 1\ 0)$. The solvent layers $(\rho$ $= 1 \text{ g cm}^{-3}$) filled with 500 randomly distributed H₂O molecules were built using the "Amorphous Cell" tool at a target density of 1 g cm⁻³ (both H₂O solvent). Their sizes were selected to match with the superstructures of the morphologically important surfaces. The solvent layers were geometrically optimized and their molecular dynamics were assessed using the Andersen thermostat with a uniform distribution of solvent molecules (NVT ensemble, 2000 ps with time step 1 fs at 298.15 K).30

Furthermore, as shown in Fig. 2, two solvent layers are placed along the c axis on the crystal surface. A vacuum slab with 50 Å thickness was built above the solvent in order to eliminate the effect of additional free boundaries. The upper water layer and lower crystal molecules were fixed along the a, b and c directions. A global geometry optimization was carried out for initializing. The molecular dynamics simulation was assessed using the Andersen thermostat. The standard Ewald method with an accuracy of 0.0001 kcal mol⁻¹ was used to calculate the electrostatic interactions and an atom-based summation with a cutoff of 15.5 Å was used to calculate van der Waals forces. The whole crystal surface and upper solvent layer were fixed and subjected to molecular dynamics simulations (NVT ensemble, 2000 ps with time step of 1 fs at 289.15 K).

The COMPASS force field was employed in all simulations.31 For each case, the equilibrium of the system was judged by two criteria of temperature and energy simultaneously. When the fluctuations of temperature and energy are in the range of 5-10%, the equilibrium of the system is considered to be ascertained.³² All the simulations were performed on the program of Material Studio (Accelrys Inc., USA) installed on a Rongtian SCS4450 GPU server, which was powered by 16 Intel Xeon CPU E5-2650 v3.

Experiments

Analytically pure Li₂CO₃ (99.99%, metal basis) was purchased from Shanghai McLean Biochemical Technology Co., Ltd. **RSC Advances**

Table 1 Crystal data for Li₂CO₃

Formula	Crystal system	Crystal class	Space group	а	b	С	α	β	γ
$\rm Li_2CO_3$	Monoclinic	2/m	C2/c	8.35263 Å	4.97353 Å	6.18942 Å	90.000	114.677	90.000

of 10.64%.

surface.

 ${\rm Li_2CO_3}$ was dissolved in deionized water and filtered through a G4 sand-core funnel to eliminate impurity nuclei. Then, it was recrystallized to obtain high purity. All solutions were prepared with deionized water.

Methods of evaporation crystallization were adopted to prepare the Li₂CO₃ crystal, which comprised the following steps. First, agitation was terminated and the temperature was increased to room temperature when the concentration became lower than the solubility of Li₂CO₃ at 298.15 K. The resulting solution was stored under atmospheric conditions with minor interferences for a month to allow slow evaporation of water, thus yielding crystals. The morphology of the samples was observed by using a scanning electron microscope (SEM, Quanta 250, FEI Co., USA). The phase composition of the samples was determined by using an X-ray diffractometer (D/max 2550, Rigaku, Japan).

Results and discussion

Crystal morphology of Li₂CO₃ in vacuum

The crystal morphology of $\rm Li_2CO_3$ in vacuum was calculated using both the BFDH and AE models. As presented in Fig. 3, the AE model predicts that the morphology is closer to that of the actual crystal due to its consideration of the crystal unit cell. Meanwhile, it can be seen that the predicted crystal shape in vacuum is dominated by the $(1\ 1\ -1)$, $(0\ 0\ 2)$ and $(1\ 1\ 0)$ faces according to the AE model. Based on the simulation, the crystal habit parameters of the main stable faces of $\rm Li_2CO_3$ are listed in Table 2. It is clear that the $(1\ 1\ -1)$ face has the strongest morphological importance because of the slowest relative

In order to understand the interaction between the solvent molecules and different Li_2CO_3 crystal faces, the crystal packing diagrams of the Li_2CO_3 habit faces were explored (Fig. 4). The blue grid on the Li_2CO_3 crystal face represents the Connolly surface. For the Connolly surface calculation, the grid interval was set to be 0.15 Å at a probe radius of 1.0 Å in this paper. It was obvious that the $(1\ 1\ -1)$ and $(1\ 1\ 0)$ faces were uneven with large voids on the molecular level, while the $(0\ 0\ 2)$ face was relatively flat. The parameter S is defined as the ratio of the solvent-accessible area (A_{acc}) to the corresponding surface area (A_{hkl}) . The values calculated by these formulas are shown in Table 3. It can be found that the order of smoothness of the Li_2CO_3 crystal faces is $(1\ 1\ -1) > (0\ 0\ 2) > (1\ 1\ 0)$. Therefore, for the $(0\ 0\ 2)$ and $(1\ 1\ -1)$ faces, the relatively low values of S mean morphological smoothness, which makes the adsorption behaviours less

growth rate ($R_{hkl} = 1.00$) and the largest total habit facet area.

The (0 0 2) face possesses the second largest facet area. The (1 1

0) face has the lowest morphological importance with a surface

Solvent effects on Li₂CO₃ morphology

During the process of crystallization, solvents usually have an important influence on crystal growth due to the interactions between solvents and crystal surfaces. According to a previous theory, the attachment energies of the ${\rm Li_2CO_3}$ crystal faces in vacuum would be altered by the interactions of the solvent layer. The simulated results of the ${\rm Li_2CO_3}$ crystal morphology cultivated in the water solvent are summarized in Table 4. The (1 1 0)

favourable. By contrast, the $(1 \ 1 \ 0)$ face has the maximum S

value of 1.05, indicating the rough topography of the crystal

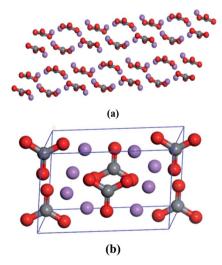


Fig. 1 Molecular (a) and crystal (b) structures of Li₂CO₃.

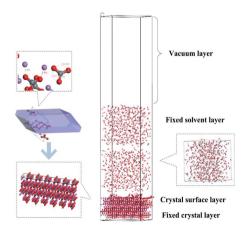


Fig. 2 The schematic representation of Li_2CO_3 surface-solvent interfacial model.

5606 | *RSC Adv.*, 2020, **10**, 5604-5609

Paper

(a)
(1 -1 -1 0)
(1 -1 -1)
(1 -1 -1)
(1 -1 -1)
(0 0 2)
(-1 -1 1)

Fig. 3 Crystal morphology of Li_2CO_3 in vacuum predicted by (a) BFDH model and (b) AE model.

face has the minimum modified attachment energy $(E'_{\rm att})$ of -167.36 kcal ${\rm mol}^{-1}$ and the $(0\ 0\ 2)$ face has the maximum $E'_{\rm att}$ of -77.66 kcal ${\rm mol}^{-1}$. The order of the modified attachment energies of the ${\rm Li}_2{\rm CO}_3$ crystal faces is $(1\ 1\ -1) > (0\ 0\ 2) > (1\ 1\ 0)$.

Due to the solvent-surface interactions, the deposition of the solute molecules at the crystal faces is hampered. In other words, the relative growth of the crystal surfaces is inhibited. Then, the crystal morphology is affected ultimately due to the relative growth rates of its faces in different directions. 33-35 The effect of the water solvent on the growth of the Li₂CO₃ crystal can be evaluated by comparing the relative crystal growth rates. For the water solvent, the order of relative crystal growth rates is $(1\ 1\ 0) > (0\ 0\ 2) > (1\ 1\ -1)$. Apparently, the $(1\ 1\ -1)$ face has a minimum relative growth rate, due to which it exhibits the largest facet area, accounting for 83.03% of the total value, whereas the growth rates of the (0 0 2) and (1 1 0) faces become faster. The final result is that the (1 1 0) face disappears gradually and the Li₂CO₃ crystal grows along the (0 0 2) face. Therefore, the (1 1 0) face is expected to be the most morphologically important crystal face for the slowest relative growth rate, while the $(1 \ 1 \ -1)$ face vanishes due to the fast relative growth rate.

The solvent–crystal interactions can be further analyzed by calculating the radial distribution function (RDF, or pair correlation function) g(r) in a system of particles (atoms, molecules, colloids, etc.). RDF is mainly used to describe how density varies as a function of distance from a reference particle. It has found applications in the structural

Table 2 Attachment energies and percentages of each facet area calculated by the AE model

h k l	Multiplicity	$d_{hkl}(\mathring{ ext{A}})$	$E_{\rm att}$ (kcal mol ⁻¹)	R_{hkl}	Total facet area (%)
$(1 \ 1 \ -1)$	4	3.78	-84.05	1.00	75.38
$(0 \ 0 \ 2)$	2	2.81	-172.52	2.05	13.98
$(1 \ 1 \ 0)$	4	4.16	-183.03	2.18	10.64

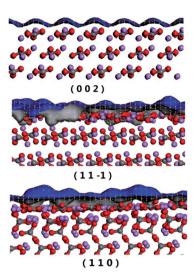


Fig. 4 Molecular arrangement of different Li₂CO₃ crystal faces represented by Connolly surfaces.

investigations of specific interactions such as hydrogen bonding. Generally, the distance range of hydrogen bonding interactions and van der Waals (vdW) interactions is 3.1 Å and 3.1-5.0 Å, respectively. In contrast, the Coulomb interaction exhibits a large distance range of above 5.0 Å.11 The outermost layer of the Li₂CO₃ surface was employed during all RDF analyses. As shown in Fig. 5(a), the first peaks of r(H2O_H-Li₂CO₃ O) appear at 1.77, 1.81 and 1.75 Å, which means that the hydrogen bonds exist between H2O_H and Li2CO3_O. In the intervals of 3.31 and 3.33 Å, the second peaks can be observed for g(r)O-H-r, suggesting the presence of van der Waals (vdW) interactions. Wide areas occur above 5.0 Å, which indicates that Coulomb interactions also exist. In other words, water molecules absorb on the Li2CO3 crystal faces mainly via the solventcrystal interactions of hydrogen bonds, van der Waals forces and Coulomb forces.

The diffusion capacity of solvent molecules is of great interest since it is likely to reveal the effect of solvents on the process of crystal growth. The diffusion coefficient (D) is measured by the mean square displacement (MSD) with respect to time using the Einstein relation:

$$D = \frac{1}{6} \lim_{t \to \infty} \frac{\mathrm{d}}{\mathrm{d}t} \sum_{i=1}^{N} \left\langle \left| r_i(t) - r_i(0) \right|^2 \right\rangle \tag{5}$$

Here, r_i denotes the position vector of the particle, and the angular brackets denote an ensemble average. MSD was

Table 3 The values of S for the crystal habit surfaces of Li₂CO₃^a

h k l	$A_{ m acc}$	A_{hkl}	$A_{ m box}$	S
(1 1 -1)	31.31	30.87	926.16	1.01
(0 0 2)	21.10	20.77	747.76	1.02
(1 1 0)	29.07	28.08	842.46	1.05

^a All areas are in Å²; $A_{\text{box}} = n \times A_{hkl}$, n = 30.

RSC Advances Paper

Table 4 Interaction energies, modified attachment energies and relative growth rate of Li₂CO₃ crystal faces in water solvent⁶

h k l	$E_{ m total}$	$E_{ m surf}$	$E_{ m solv}$	$E_{ m int}$	$E_{ m s}$	$E_{ m att}^{'}$	$R_{hkl}^{'}$	Area ratio, %	$A_{ m box}^{'}$
(1 1 -1) (0 0 2) (1 1 0)	-113185.41 -121245.22 -71443.13	-106353.51 -107976.33 -65008.36	-6005.35 -7774.75 -6411.99	-826.54 -5494.14 -742.78	-6.89 -45.78 -5.16	-77.66 -137.24 -167.36	1.00 1.77 2.16	83.03 16.97 0	1.79×10^{5} 3.65×10^{4} 0

^a All energies are in kcal mol⁻¹, areas are in Å².

calculated by using the Forcite module from the runs of molecular dynamics simulations. Fig. 5(b) shows the MSD of water molecules on the $(1\ 1\ 0)$, $(1\ 1\ -1)$ and $(0\ 0\ 2)$ faces at 298.15 K. The diffusion coefficients of water molecules on the (1 1 0), (1 (1-1) and $(0\ 0\ 2)$ faces are estimated from the slope of MSD to be 2.23×10^{-8} , 2.36×10^{-8} and 2.27×10^{-8} m² s⁻¹, respectively. These results indicate that water molecules diffuse more easily on the $(1\ 1\ -1)$ and $(0\ 0\ 2)$ faces, which correspond to their lower roughness S, as shown in Table 3. The number of solvent molecules moving to the (1 1 0) face would be reduced and the ability of the solvent molecules to block the reaction sites would be decreased, causing the (1 1 0) face to diminish or disappear.

The predicted crystal morphology and the corresponding SEM result of Li₂CO₃ cultivated from the water solvent are displayed in Fig. 6. When Li₂CO₃ was crystallized from the water solvent, the predicted morphology was shown to be a cuboidlike crystal with an aspect ratio of 5.313, in which the $(1 \ 1 \ -1)$ and (0 0 2) faces remarkably increased with the disappearance of the (1 1 0) face in the process of crystal growth. This indicated that compared to that in vacuum, the morphological importance of the $(1 \ 1 \ -1)$ face increased. This result is in accordance

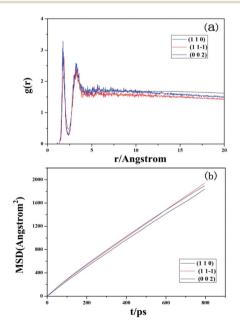


Fig. 5 (a) RDF analysis of the interfacial model of solvent molecules and Li₂CO₃ crystals. (b) MSD analysis of solvent molecules on different crystal faces of Li₂CO₃.

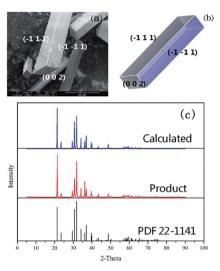


Fig. 6 (a) SEM image of Li₂CO₃ cultivated from water solvent; (b) simulated crystal morphology by the AE model; (c) comparison of XRD patterns for Li₂CO₃.

with the structure obtained by the SEM experiment, which determines the validity of the molecular dynamics model effectively.

The XRD patterns calculated from the simulated crystal and experimental data are compared in Fig. 6(c). The bottom pattern represents the standard card PDF 22-1141 in Jade 5.0. The medium pattern is that of the product from the experiment and the top pattern is calculated from the simulated crystal. The result indicates that the calculated XRD pattern is in good agreement with the experimental one. Meanwhile, both of them were validated effectively by the standard PDF card.

Conclusions

In this paper, the interfacial effects between Li₂CO₃ crystals and water solvent layers were studied, particularly by molecular dynamics simulations. The results indicate that the growth morphology of the Li₂CO₃ crystal in vacuum is dominated by the $(1\ 1\ -1)$, $(0\ 0\ 2)$ and $(1\ 1\ 0)$ faces. A modified AE model was established to investigate the crystal growth process of Li₂CO₃ in water solvent and calculate solvent-effected attachment energy. The $(1 \ 1 \ -1)$ and $(0 \ 0 \ 2)$ faces were found to be the morphologically important growth faces in the water solvent. Meanwhile, the (1 1 0) face disappears gradually and the Li₂CO₃

Paper

crystal grows along the (0 0 2) face. Moreover, RDF analysis shows that the adsorption behaviours of the H₂O molecules on the Li₂CO₃ surfaces comprise hydrogen bonds, vdW forces, and Coulomb interactions. Because of the high values of the diffusion coefficients, the growth rates of the $(1 \ 1 \ -1)$ and $(0 \ 0 \ 2)$ faces are inhibited, making them the dominant growth faces. Hence, the Li₂CO₃ crystal becomes cuboid-shaped finally due to the effects of the water solvent, which is in accordance with the experimental observation. The molecular dynamics model presented in this study provides an important basis for the subsequent investigation of the effects of solution impurity ions. Meanwhile, it determines that the solvent effect is a nonignorable important factor for investigating the crystal morphology.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was financially supported by the National Natural Science Foundation of China (51574126), National Key R&D Plan (2016YFC0401203), National Science-technology Support Plan Projects (2015BAB10B01).

References

- 1 J. W. Fergus, J. Power Sources, 2010, 195, 939-954.
- 2 C. J. Leo, A. K. Thakur, G. V. S. Rao and B. V. R. Chowdari, J. Power Sources, 2013, 115, 295-304.
- 3 J. H. Lazarus, A. M. McGregor, M. Ludgate, C. Darke, F. M. Creagh and C. J. Kingswood, J. Affective Disord., 1986, 11, 155-160.
- 4 M. A. Lovette, A. R. Browning, D. W. Griffin, J. Sizemore, R. Snyder and M. Doherty, Ind. Eng. Chem. Res., 2008, 47, 9812-9833.
- 5 R. J. Reeder, Carbonates: Mineralogy and Chemistry, Mineralogical Society of America, Chantilly, VA, U.S.A, 1983.
- 6 L. Pastero, F. R. Massaro and D. Aquilano, Cryst. Growth Des., 2008, 7, 2749-2755.
- 7 P. Taborga, I. Brito and T. A. Graber, J. Cryst. Growth, 2016, **460**, 5–12.
- 8 H. Watamura, H. Marukawa and I. Hirasawa, J. Cryst. Growth, 2013, 373, 111-117.
- 9 X. T. Ren, D. Y. Ye, N. Ding, J. X. He, Y. H. Lu, Q. Lei and Y. Y. Guo, Acta Armamentarii, 2015, 36, 272-278.

- 10 W. Shi, Y. Chu, M. Xia, L. Wu and F. Wang, J. Mol. Graphics Modell., 2016, 64, 94-100.
- 11 N. Liu, Y. Li, S. Zeman, Y. Shu, B. Wang, Y. Zhou, Q. Zhao and W. Wang, CrystEngComm, 2016, 18, 2843-2851.
- 12 G. Chen, C. Chen, M. Xia, W. Lei, F. Wang and X. Gong, RSC Adv., 2015, 5, 25581-25589.
- 13 X. Mao, X. Song, G. Lu, Y. Sun, Y. Xu and J. Yu, Ind. Eng. Chem. Res., 2015, 54, 4781-4787.
- 14 W. Daniel and M. F. Doherty, AIChE J., 2000, 46, 1348-1367.
- 15 X. Duan, C. Wei, Y. Liu and C. Pei, J. Hazard. Mater., 2010, 174, 175-180.
- 16 R. B. Hammond, K. Pencheva and K. J. Roberts, Cryst. Growth Des., 2006, 6, 1324-1334.
- 17 C. Stoica, P. Verwer, H. Meekes, P. J. C. M. van Hoof, F. M. Kaspersen and E. Vlieg, Cryst. Growth Des., 2004, 4, 765-768.
- 18 C. Li and P. Choi, J. Phys. Chem. C, 2008, 112, 10145-10152.
- 19 S. Piana, M. Reyhani and J. D. Gale, *Nature*, 2005, **438**, 70–73.
- 20 J. Chen, J. Wang, Y. Zhang, H. Wu, W. Chen and Z. Guo, J. Cryst. Growth, 2004, 265, 266-273.
- 21 S. Piana and J. D. Gale, J. Cryst. Growth, 2006, 294, 46-52.
- 22 X. Sun, Y. Sun and J. Yu, Cryst. Res. Technol., 2015, 50, 293-298.
- 23 J. Kundin, C. Yürüdü, J. Ulrich and H. Emmerich, Eur. Phys. *J. B*, 2009, **70**, 403-412.
- 24 S. Piana and J. D. Gale, J. Am. Chem. Soc., 2005, 127, 1975-1982.
- 25 P. Hartman and P. Bennema, J. Cryst. Growth, 1980, 49, 145-
- 26 Z. Berkovitch-Yellin, J. Am. Chem. Soc., 1985, 107, 8239-8253.
- 27 L. Yang and Y. Dong, Carbohydr. Res., 2011, 346, 2457–2462.
- 28 M. L. Connolly, Science, 1983, 221, 709-713.
- 29 Y. Idemoto, J. W. Richardson, N. Koura, S. Kohara and C. K. Loong, J. Phys. Chem. Solids, 1998, 59, 363-376.
- 30 J. Ö. Bjarnason and H. C. Andersen, J. Chem. Phys., 1980, 72, 4132-4140.
- 31 M. J. McQuaid, H. Sun and D. Rigby, J. Comput. Chem., 2004, 25, 61-71.
- 32 G. Chen, M. Xia, W. Lei, F. Wang and X. Gong, J. Mol. Model., 2013, 19, 5397-5406.
- 33 M. Lahav and L. Leiserowitz, Chem. Eng. Sci., 2001, 56, 2245-2253.
- 34 C. Stoica, P. Verwer, H. Meekes, P. J. C. M. van Hoof, F. M. Kaspersen and E. Vlieg, Cryst. Growth Des., 2004, 4,
- 35 G. R. Desiraju, Acc. Chem. Res., 2002, 35, 565-573.